

OPEN FILE

REPORT
ON
THE COAL HOLDINGS
OF
SUQUASH COLLIERIES LIMITED
AT
SUQUASH
VANCOUVER ISLAND, BRITISH COLUMBIA,
CANADA.

Hope Engineering Limited
Vancouver B. C.
Canada

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HOPE ENGINEERING LIMITED

ENGINEERS - MANAGERS

STOCK EXCHANGE BUILDING

VANCOUVER 1, B. C.

TELEPHONE TATLOW 2351

Squash Collieries, Limited,
1007 Stock Exchange Building
Vancouver 1, British Columbia

Attention Mr. H. C. Ketcheson, Pres.

REPORT

ON THE COAL HOLDINGS OF

SQUASH COLLIERIES LIMITED

At your request we have made an investigation of the coal measures, now held under license by you, to determine the possibility of profitably developing them.

We have also considered the adjacent deposits which you may find desirable to acquire and develop.

Location

The measures under consideration are located on the northern end of Vancouver Island between Port McNeill and Port Hardy.

Description of Seams

There is a seam of coal at the 170 ft. level on which we have definite information and which forms the deposit under consideration in this report. It

has been stated, however, that there are other coal seams at various depths below the 170 ft. level the value of which can be determined by future exploration.

Our suggested plan of operation for the present involves only the seam at the 170 ft. level, although other seams below this probably can be mined under the same general plan of operation as soon as reliable information is obtained showing that it will be profitable.

The seam at the 170 ft. level appears to have an average thickness of about six feet and is relatively flat, with a slight pitch toward the north. Our investigation leads us to believe that there is sufficient coal in this seam now held under present licenses to produce an average of 500,000 tons of marketable coal per year for a period in excess of 45 years.

Type of Mining

Due to the flatness of the seam and the generally favorable type of ceiling and floor, conditions appear to be well suited to the use of mobile rubber tired mining equipment and we have, therefore, assumed the use of this type of equipment.

Probable Market

Our investigation indicates that there is a conceivable market for Suquash coal at the present time of about 1,800,000 tons per year. This market lies within an average distance of about 300 miles and can be reached by water transportation at an average rate of about \$3.00 per ton.

We believe that the company should strive for the sale of coal to industries, under long term contracts. The Suquash coal is a good steam coal, is not friable, weathers well and is cheaper to prepare than miscellaneous sizes. This should receive the serious consideration of your management.

The following industrial and general customers are potential purchasers of Suquash coal.

<u>Name</u>	<u>Location</u>	<u>Approximate Annual Requirements in tons of 2000.</u>
Alaska Pine & Cellulose Co.	Port Alice	90,000.
B. C. Cement Co. Ltd.	Victoria B.C.	100,000.
Columbia Cellulose Co.	Prince Rupert	120,000.
Elk Falls Co. Ltd. (Pulp)	Duncan Bay	40,000.
General Industrial Users	Vancouver & Victoria	500,000.
New Bonneville Steam Plant		150,000.
Pacific Mills Ltd. (Pulp)	Howe Sound	30,000.

Pacific Mills Ltd. (Paper)	Ocean Falls	30,000.
Retail Coal	Vancouver	400,000.
Retail Coal	Victoria	100,000.
Seattle Central Heating Plt.		95,000.
Ship Bunkerage		<u>150,000.</u>
	Total	1,805,000. T

There also appears to be a market for export coal to Japan at present. Suquash should be in a favorable position to enter this market as Japan is now paying about \$11.60 F.O.B. Seattle for Roslyn (Washington) coal of about the same quality as Suquash.

Present Prices

We have investigated the present price structure in Vancouver and Seattle, the largest general market points in the area, and determined that the retail prices for Vancouver Island coals range from about \$19.70 for 13,000 B.T.U. Nut, to about \$17.35 for about 12,000 B.T.U. Pea Stoker. On an equivalent B.T.U. basis Suquash should sell at the same price.

It is obviously impossible at this time to forecast the earnings which might accrue from the sale of Suquash coals of various sizes for various purposes and subject to various dealers "Spreads". It is possible,

however, to make a reasonably accurate estimate of earnings by assuming a wholesale price of \$10.00 per ton for similar coal at Vancouver and Seattle. The present rate is about \$11.00.

Favorable Depreciation Allowances

The Income Tax Laws of the Dominion of Canada are very liberal in their depreciation allowances for coal mines. With the exception of investments in wharves, docks and roadways, about 25% of the total investment may be retired in about three years and the remainder in five years.

Output Per Man Shift

We estimate the coal output per man shift for the type of mine recommended to be about as follows:

	<u>Raw Coal</u>	<u>Processed Coal</u>
	<u>2800 T. per day</u>	<u>2000 T. per day</u>
Underground Employees	20.0 - T	14.5 - T
Total	14.8 - T	10.6 - T

Summary of Development Costs

We give below a summary of our costs of developing the mining property to produce an annual total of 500,000. tons of marketable coal if developed in accordance with the plan as outlined in the details of this report.

Portal Development	\$ 110,000.
Underground Development	1,703,800.
Coal Transportation to Loading Terminal	775,000.
Washing & Processing Plant	325,000.
Loading Terminal & Equipment	410,000.
Steam Power Station	350,000.
Electrical, Transmission & Distribution System	150,000.
Water Supply System	140,000.
Housing Development	<u>570,000.</u>
	\$4,533,800.
Organization, Engineering & Supervision 10%	<u>453,380.</u>
	\$4,987,180.
Use	\$5,000,000.

Operating Costs

We estimate the total cost of mining, processing, transportation to loading terminal and loading on water borne carriers; but not including depreciation or capital charges on an assumed annual production of 500,000 tons of marketable coal to be about as follows:

	<u>Cost</u> <u>Per Year</u>	<u>Cost</u> <u>Per Ton</u>
Labor	\$ 710,300.	\$1.42
Workmen's Compensation	40,163.	.08
Material & Supplies, Maintenance	240,000.	.48
Power	100,000.	.20
Royalties (British Columbia)	<u>125,000.</u>	<u>.25</u>
	\$1,215,463.	\$2.43
Administration	50,000.	.10
Insurance & Local Taxes	<u>74,000.</u>	<u>.15</u>
	\$1,339,463.	\$2.68
Operating Contingencies (15%)	<u>200,000.</u>	<u>.40</u>
Totals	\$1,539,463.	\$3.08

It is the present practice of industries and wholesale dealers to purchase coal F.O.B. mine and pay the freight charges.

An average realization price of \$7.00 per ton F.O.B. mine, and an average freight charge of \$3.00 per ton would equal the \$10.00 per ton wholesale price assumed above. On the basis of 500,000 tons per year the annual income after operating costs would be about \$2,000,000. or \$4.00 per ton. This does not include depreciation or return on invested capital.

The above estimated realization is predicated on the basis that the property will be adequately financed, equipped as outlined in this report, properly engineered and operated by a competent organization throughout.

On the above basis we recommend its development.

Details upon which the foregoing recommendations are made will be found on the ensuing pages.

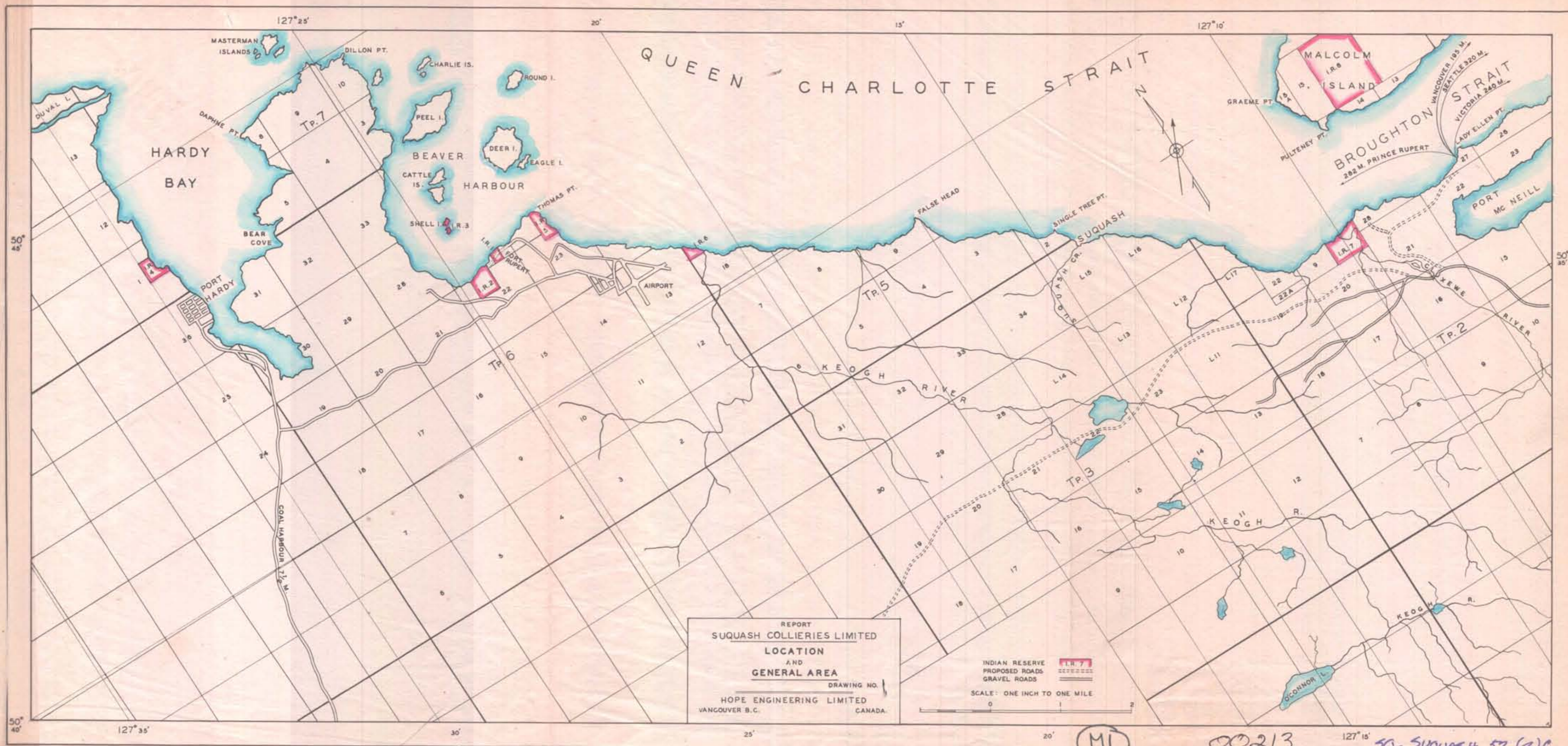
Yours very truly,

HOPE ENGINEERING LIMITED

Harry M. Hope
Harry M. Hope, P. Eng.
President

James E. Louttit
James E. Louttit, P. Eng.
Vice President





REPORT
 SUQUASH COLLIERIES LIMITED
 LOCATION
 AND
 GENERAL AREA
 DRAWING NO. 1
 HOPE ENGINEERING LIMITED
 VANCOUVER B.C. CANADA

INDIAN RESERVE
 PROPOSED ROADS
 GRAVEL ROADS
 SCALE: ONE INCH TO ONE MILE
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127° 15' SQ-SUQUASH 52 (2) C.

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2 **GENERAL DESCRIPTION OF PROJECT**
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4

5 At the beginning of our investigation several
6 former underground workers at the Squash mine were
7 interviewed and considerable information as to the
8 character of the workings, quality of the coal, etc,
9 was secured. The files of the British Columbia De-
10 partment of Mines at Victoria were also searched for
11 recorded information.

12 Taken as a whole the information was rather
13 incomplete and sketchy and not too reliable.

14 There were several facts, however, that all
15 were in agreement on:

16 1. That the coal taken from the mine at that
17 time was of good quality and a good steam coal;

18 2. That the roof and floor of the mine were
19 practically level and consisted for the main part of
20 sandstone with a slight pitch toward the northeast;

21 3. That the mine was a dry mine and required
22 very little pumping.

23 A record of eight cut wall samples taken in
24 1922 was found which seemed to have been accurately made.
25 These appeared to show a typical western coal, somewhat

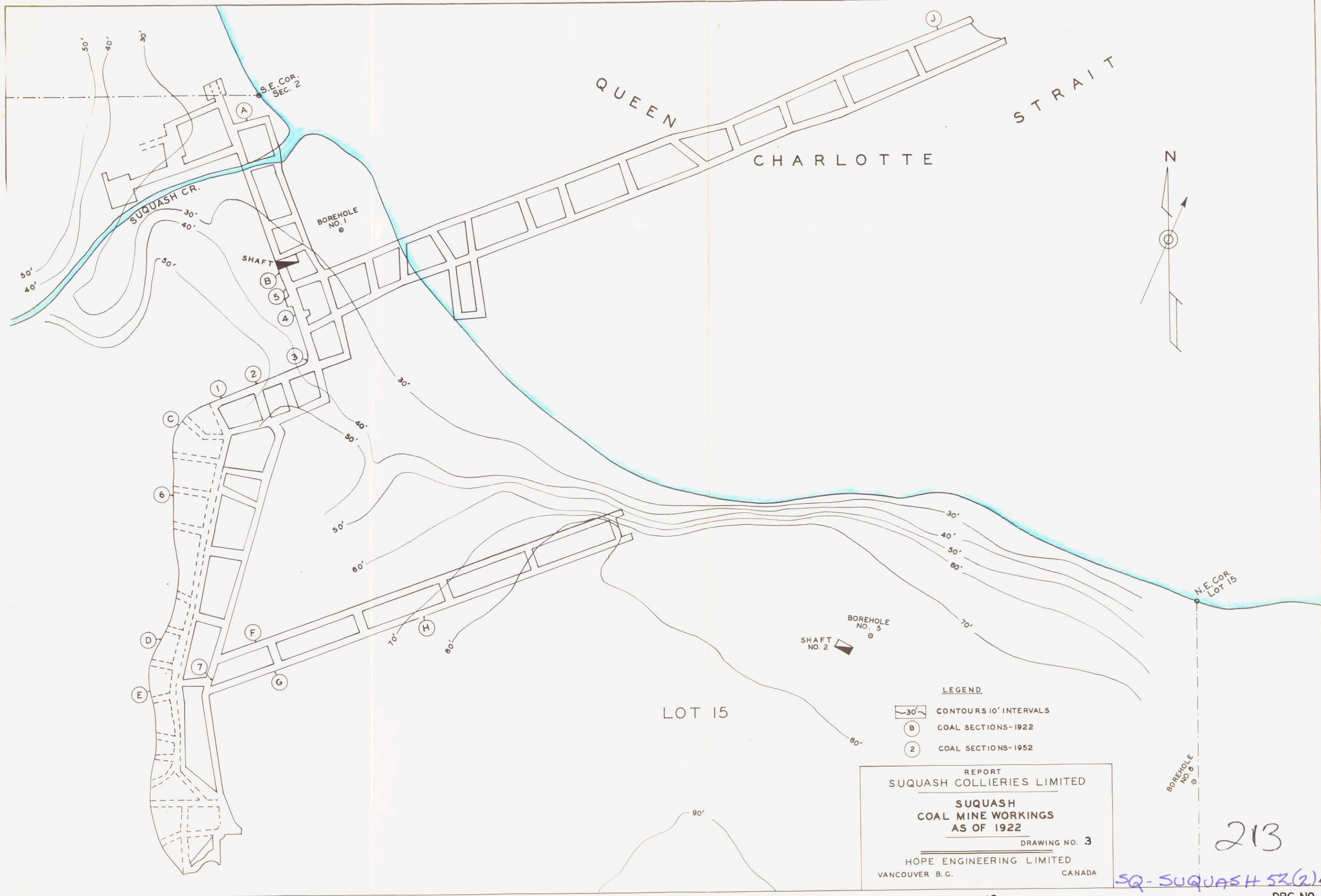
1 dirty, but not unusually so. (See Drawing No. 2, Page 12)

2 A proximate analysis of Suquash coal taken from
3 Dowling's Memoir #69 "Coal Fields of British Columbia"
4 (1915) is given on page 25.

5 Because of the necessity of securing more
6 accurate data in connection with the coal deposit at
7 the old Suquash mine, it was unwatered and a careful
8 inspection made by us. New coal samples were taken
9 and analyzed. (See Drawing No. 4) This Analysis
10 Report is contained on pages 26 and 27.

11 An inspection made of the old workings revealed
12 several cave-ins but these did not prevent the securing
13 of the information necessary to determine the general
14 conditions to be expected in a new mine located in the
15 same vicinity.

16 Studies of the various factors involved in-
17 dicate that the old mine could not be operated profit-
18 ably and that a new mine in the vicinity of the old
19 one should be constructed. The new mine should be a
20 completely mechanized mine, with equipment of sufficient
21 capacity to adequately supply the market at low operat-
22 ing costs. We believe that a mine producing 500,000 tons
23 of marketable coal per year will meet these requirements
24 and our studies and recommendations are based on a mine
25 of this type and capacity.



- LEGEND**
-  CONTOURS 10' INTERVALS
 -  COAL SECTIONS-1922
 -  COAL SECTIONS-1952

REPORT
 SUQUASH COLLIERIES LIMITED

**SUQUASH
 COAL MINE WORKINGS
 AS OF 1922**
 DRAWING NO. 3
 HOPE ENGINEERING LIMITED
 VANCOUVER B. C. CANADA

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SQ-SUQUASH 52(2)C

1 Description of Plant: (Underground)

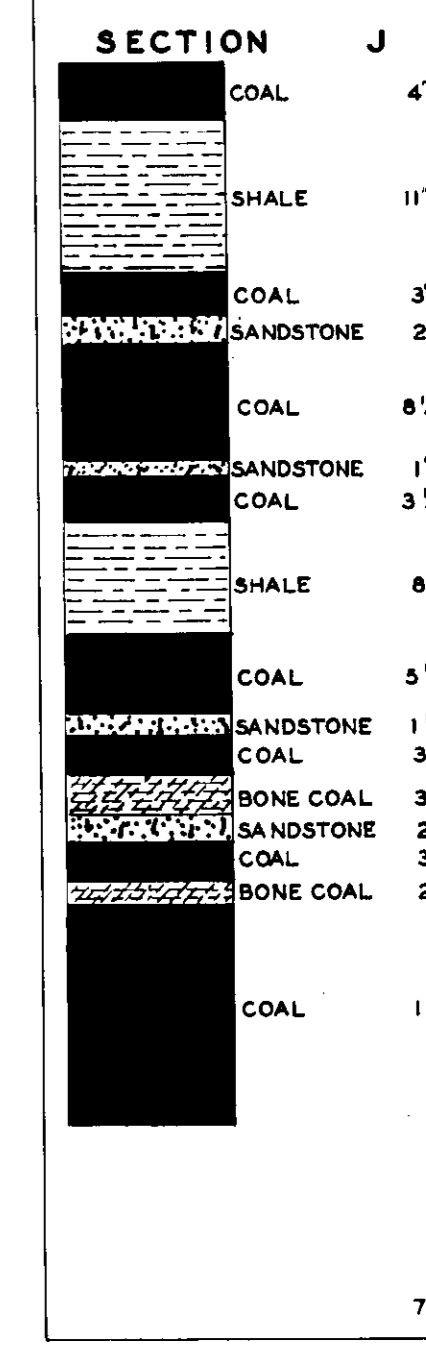
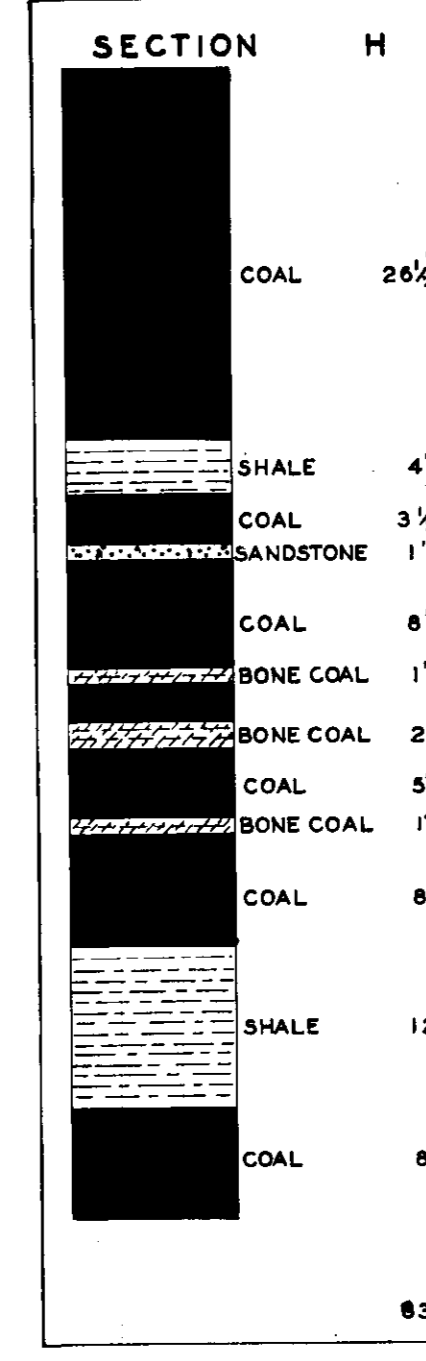
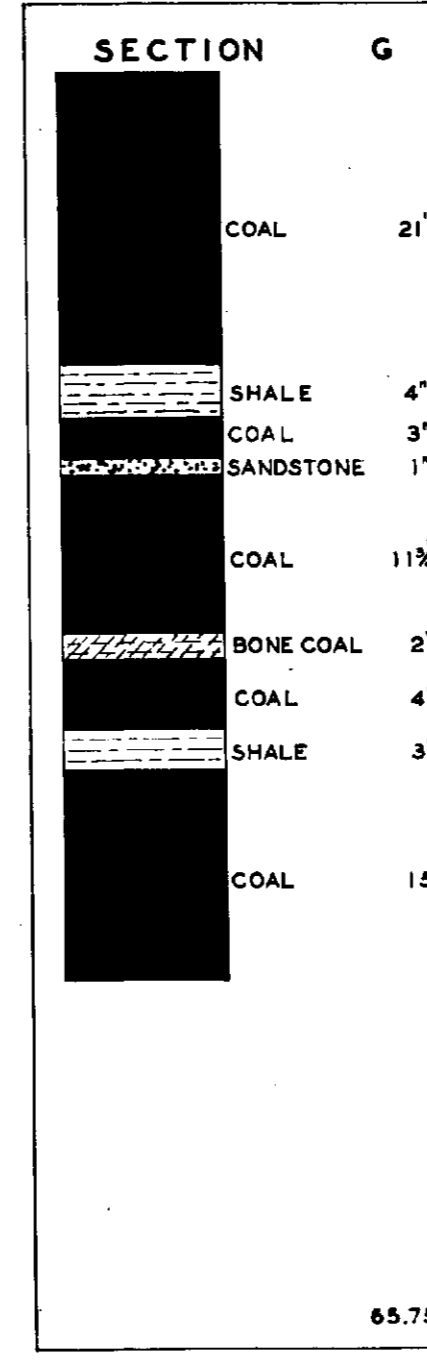
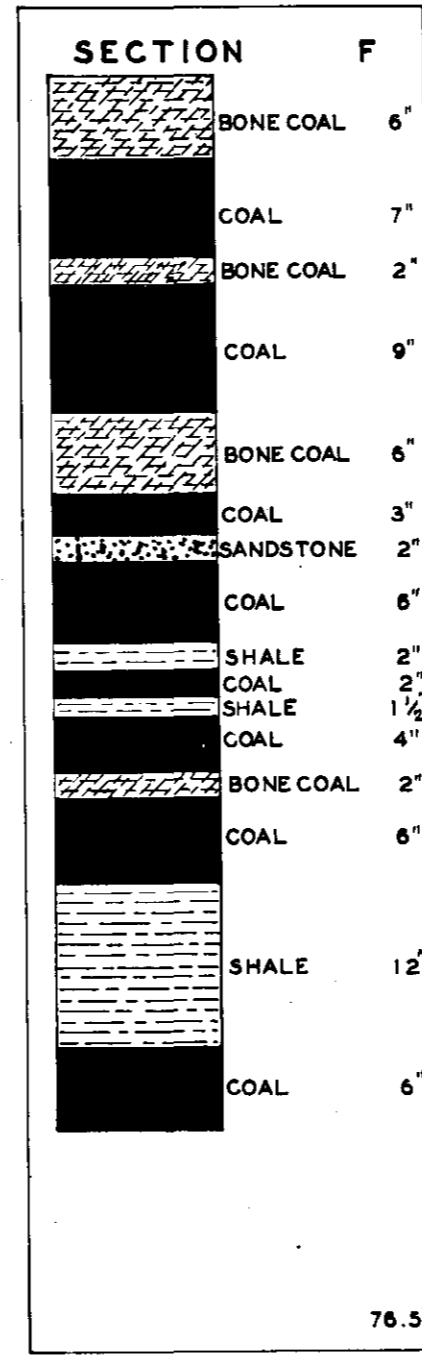
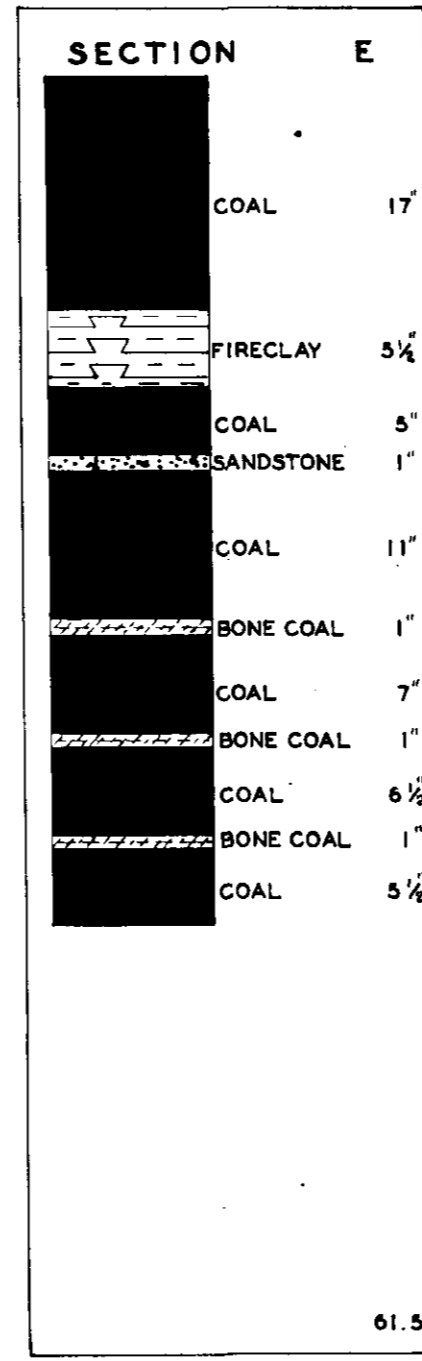
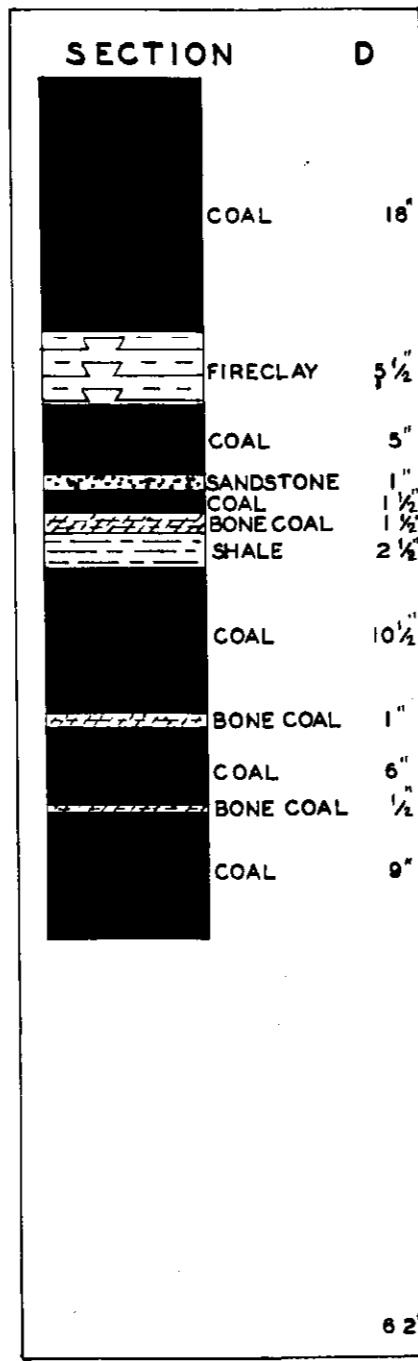
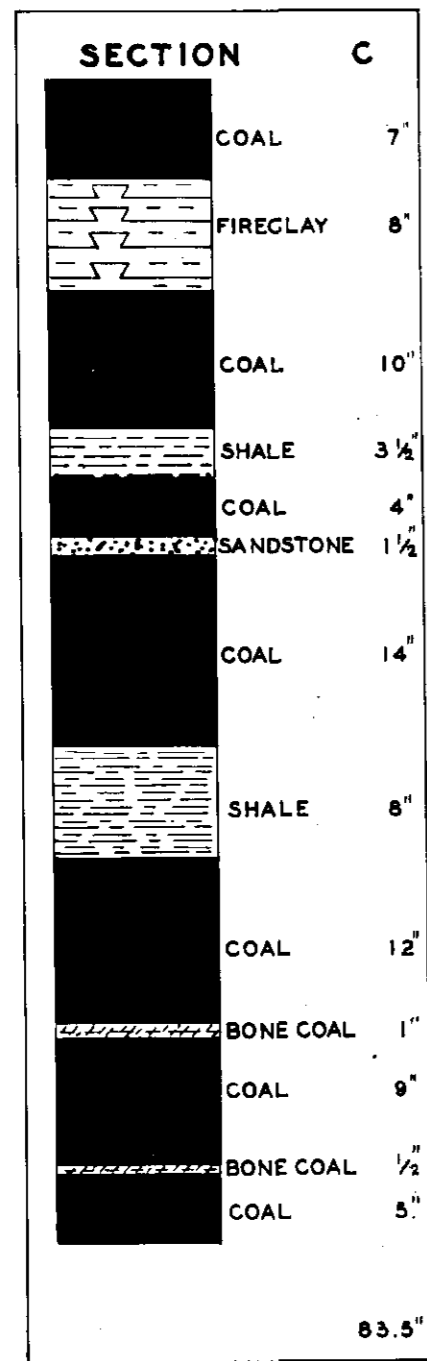
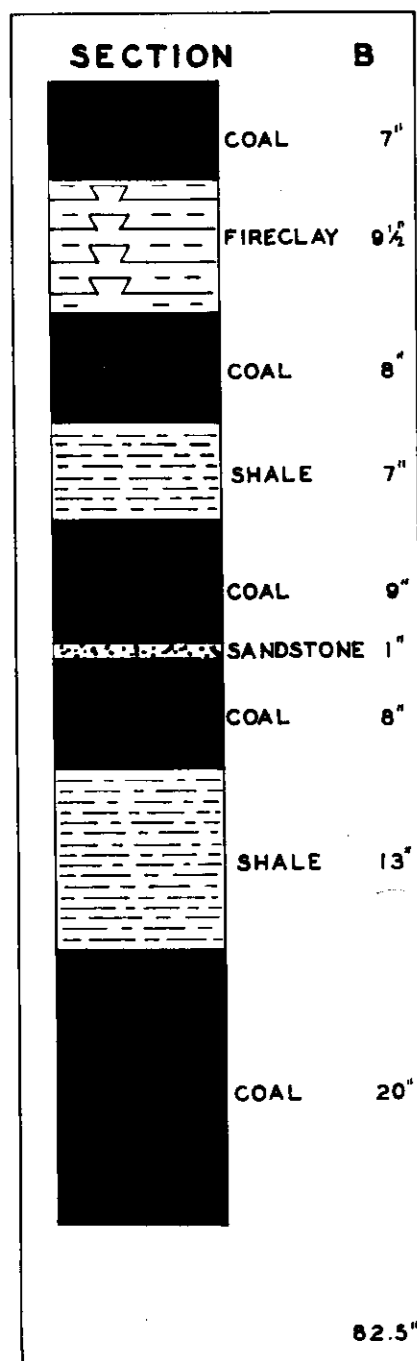
2 Indications are that, as in the case of the old
3 mine, the roof and floor of the new mine will consist
4 mainly of sandstone, therefore, we have assumed the use
5 of mobile mechanical mining equipment, electrically
6 driven and mounted on rubber tires.

7 To operate the mine on the retreating panel
8 system, as we recommend and show in plan on Drawing No. 5;
9 four operating units, each consisting of the following
10 electrically operated equipment should be provided and
11 worked as a complete unit:

- 12 1 - Rubber tired trackless loader.
13 2 - Rubber tired trackless shuttle cars.
14 1 - Rubber tired trackless cutting machine.
15 1 - Rubber tired trackless coal drill.
16 1 - Car puller.

17 It is planned to gob the heavy partings under-
18 ground and use them for roof support thus eliminating
19 the necessity of handling them through the washing
20 plant.

21 On this basis of operation, the four units
22 should produce approximately 2800 tons of raw coal,
23 minus heavy partings, per day of sixteen hours. This
24 in turn will produce about 2000 tons of washed and
25 prepared commercial coal per day or 500,000 tons per



SUMMARY

	TOTALS	AVERAGE	PERCENT
COAL	423.25"	52.9"	71.4%
FIRECLAY	28.5"	3.6"	4.8%
SHALE	91.5"	11.4"	15.4%
SANDSTONE	15.0"	1.9"	2.6%
BONE COAL	34.5"	4.3"	5.8%
TOTAL	592.75"	74.1"	100%

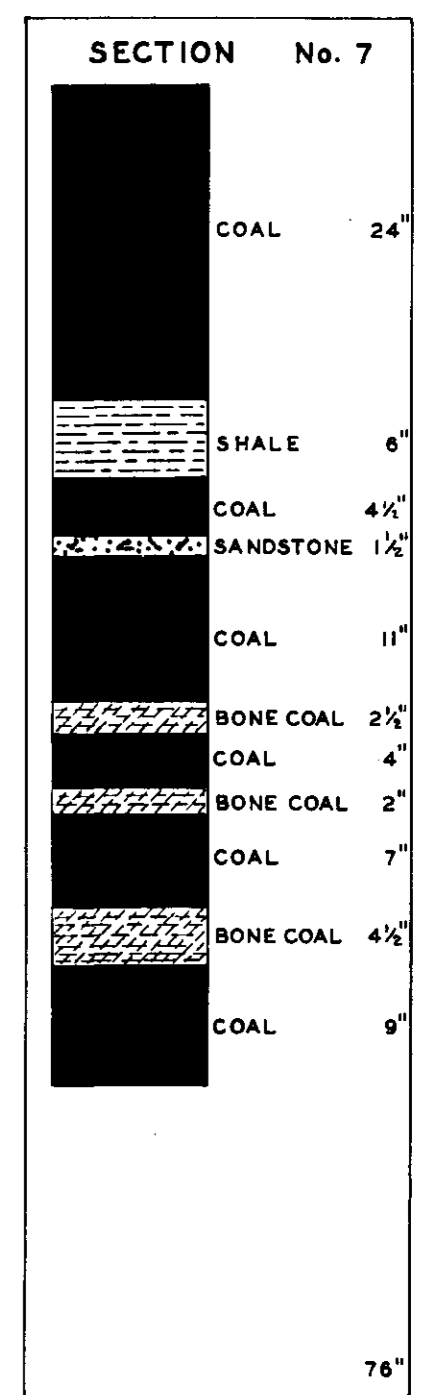
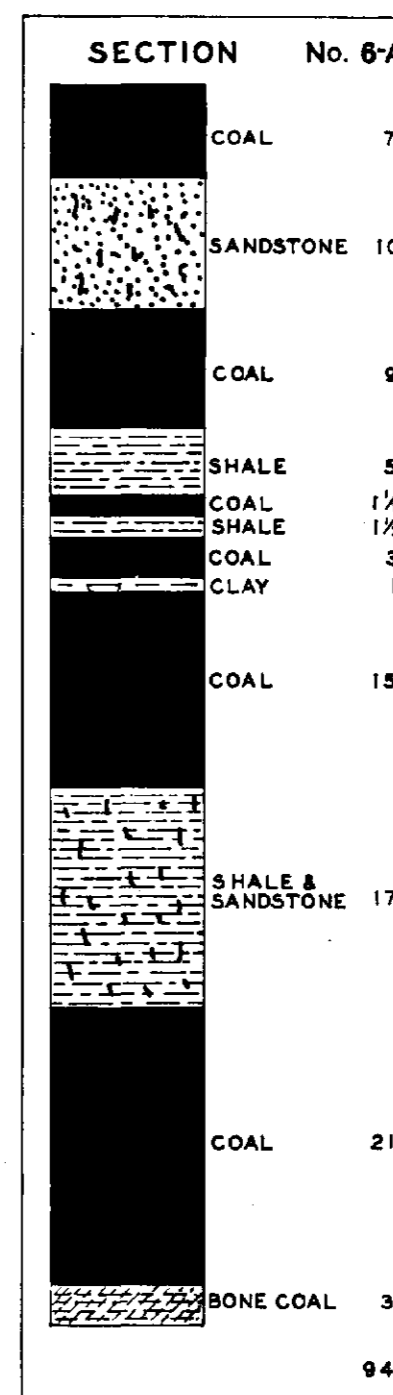
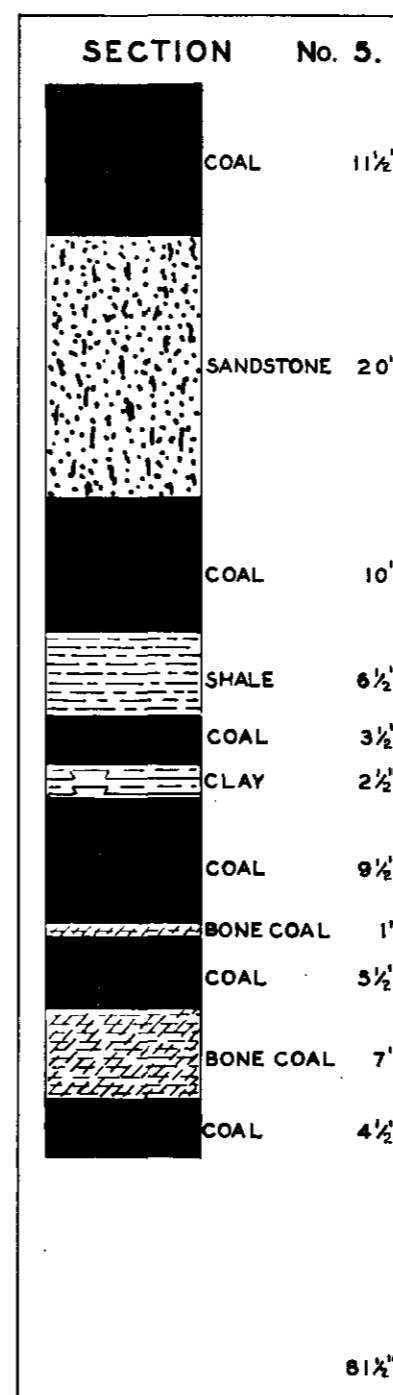
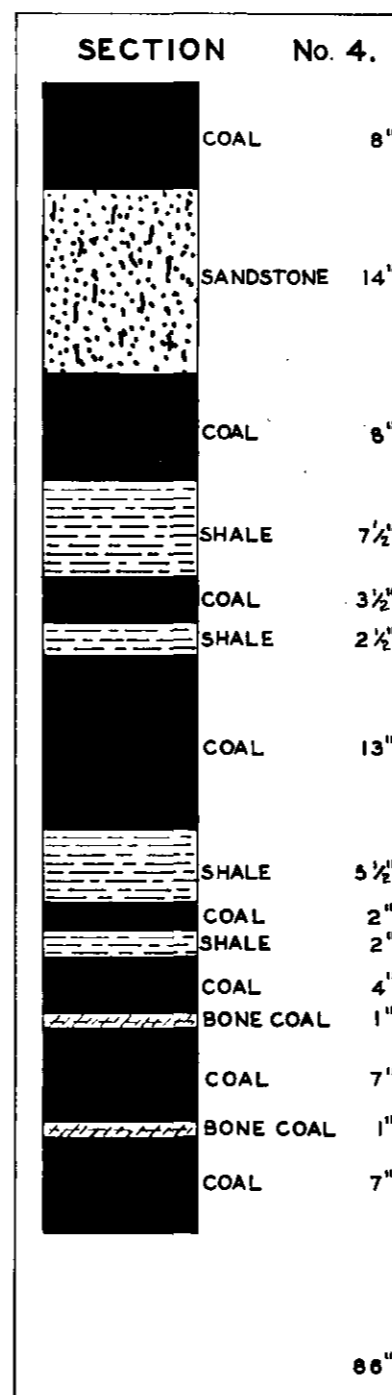
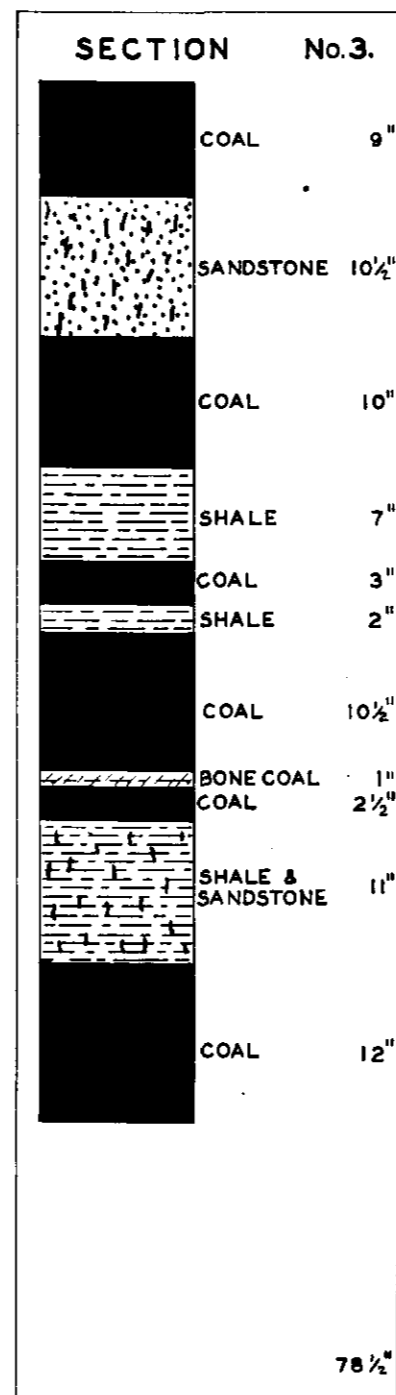
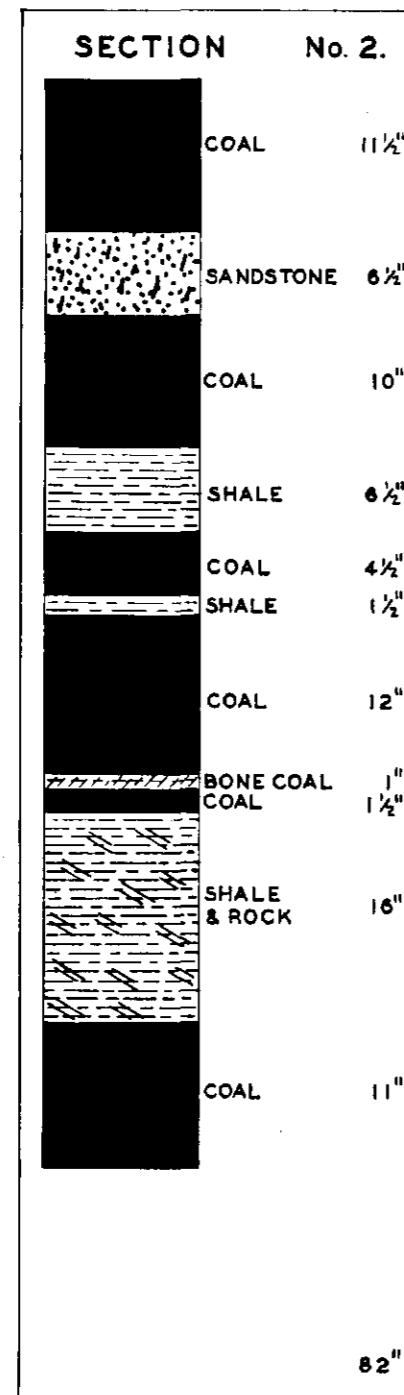
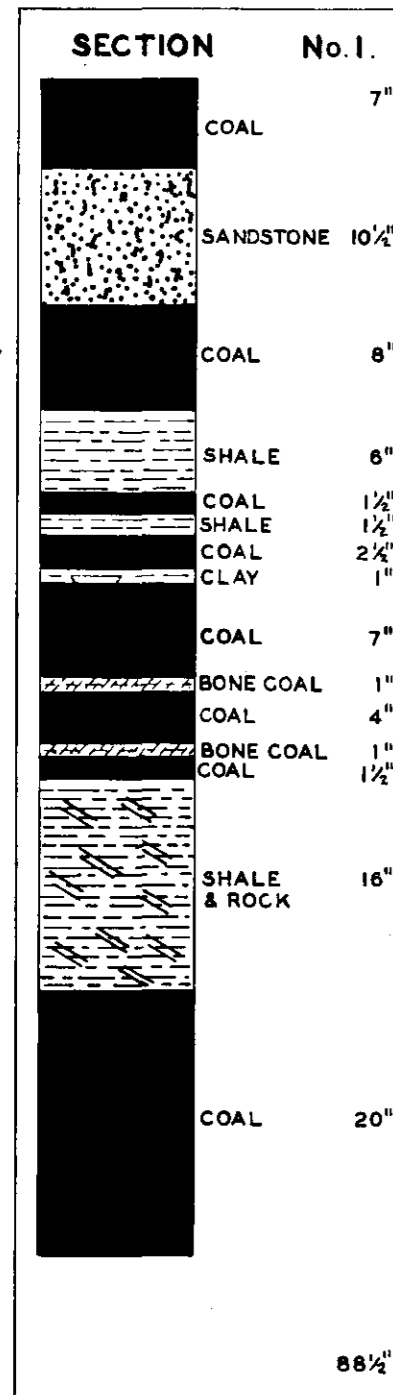
COAL 71.4%
WASTE 28.6%

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213

REPORT
SUQUASH COLLIERIES LIMITED
COAL SECTIONS
ROOF TO FLOOR
CUT SAMPLES
1922

DRAWING NO. 2

HOPE ENGINEERING LIMITED
VANCOUVER B.C. CANADA
59-SUQUASH 52(2)C.

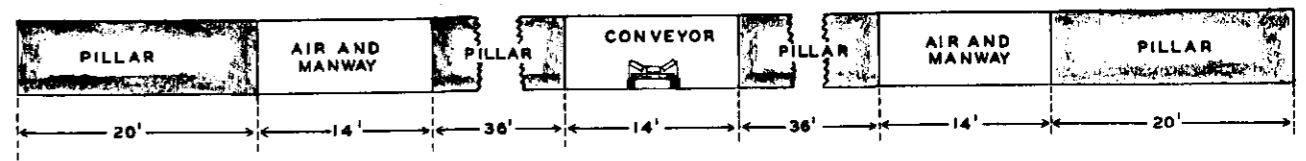
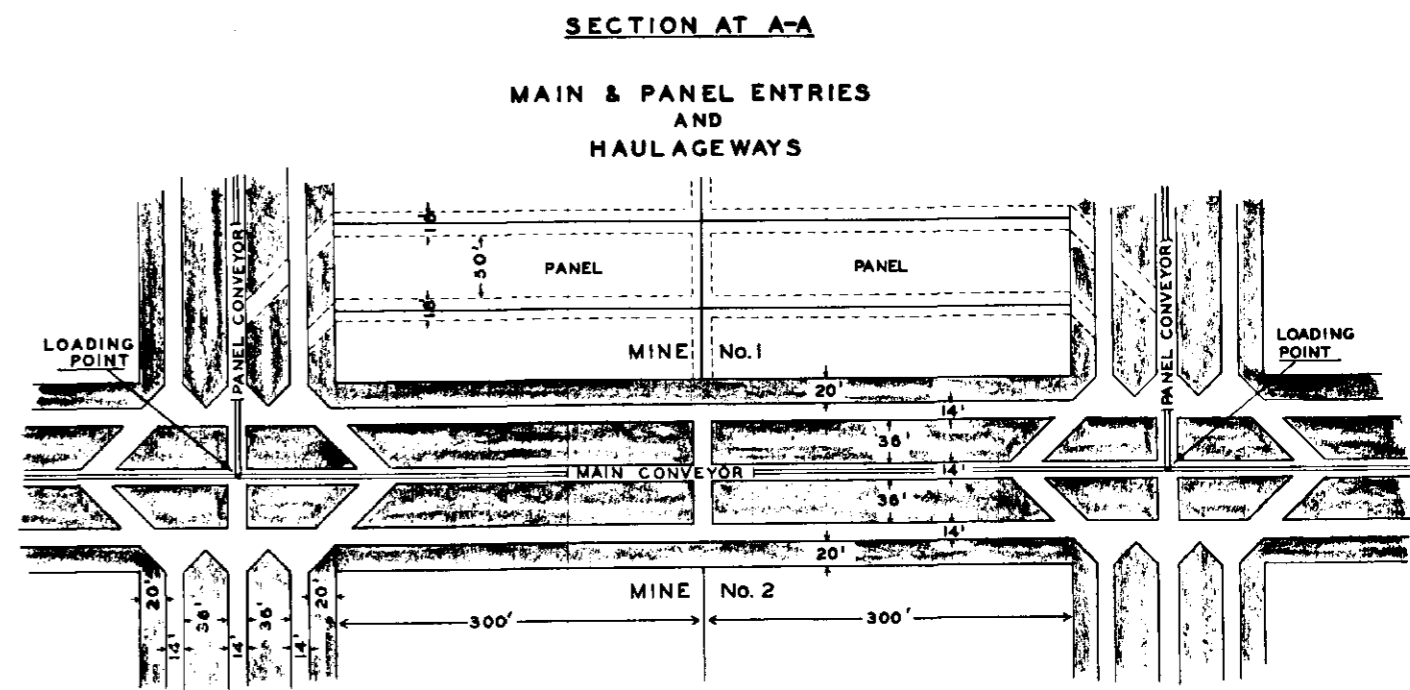
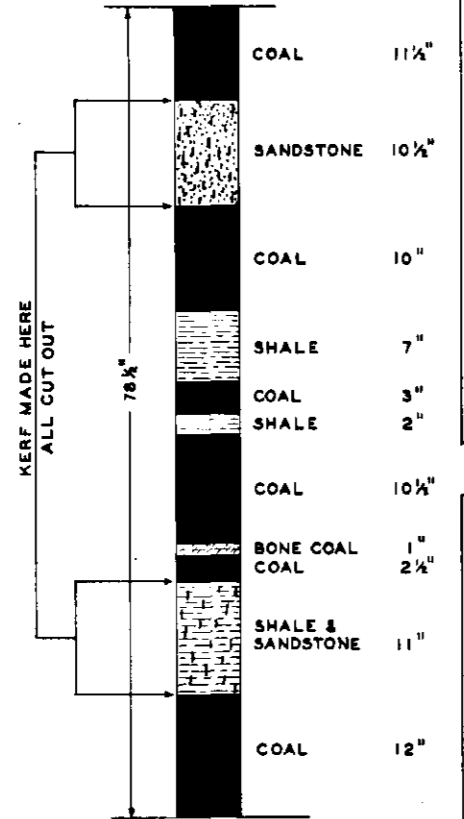
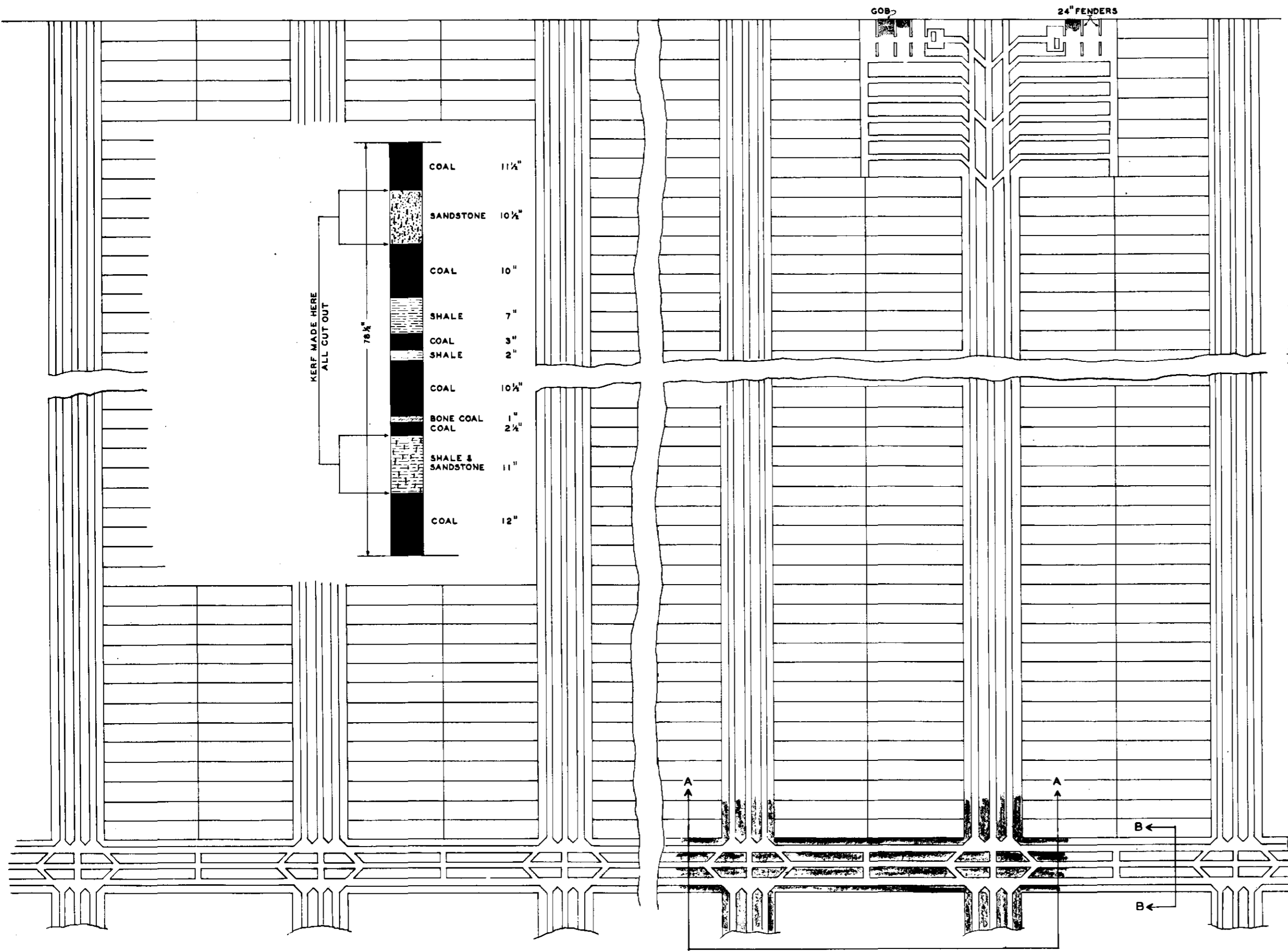


SUMMARY

	TOTALS		AVERAGE		PERCENT			
COAL	362.0"	362.0"	51.7"	51.7"	61.8	}	COAL	61.8%
CLAY	4.5"	} 224.5"	.7"	} 32.1"	.8		}	BONE COAL
SHALE	46.0"		6.6"		7.7			
SANDSTONE	144.5"		20.6"		24.6			
BONE COAL	29.5"		4.2"		5.0			
TOTAL	586.5"		83.8"		100%			

213 (M3)

REPORT
 SUQUASH COLLIERIES LIMITED
 COAL SECTIONS
 ROOF TO FLOOR
 CUT SAMPLES
 1952
 DRAWING NO. 4
 HOPE ENGINEERING LIMITED
 VANCOUVER B.C. CANADA
 SQ SUQUASH 52(2)C.



SECTION AT B-B
THRU MAIN & PANEL
HAULAGEWAYS - MAN & AIRWAYS

REPORT
SUQUASH COLLIERIES LIMITED
 SUGGESTED
 UNDERGROUND
 MINE LAYOUT
 DRAWING NO. 5
 HOPE ENGINEERING LIMITED
 VANCOUVER B.C. CANADA

M4

SQ-SUQUASH 52(2)C

1 year based on 250 working days.

2 It is proposed that all coal will be transported
3 by electrically driven belt conveyors.

4 A main mine-entry slope will be constructed as
5 shown on Drawing No. 6. Its exact location will be
6 determined later. This slope will contain the main
7 36" slope belt conveyor with appurtenances. This con-
8 veyor will extend from the mine portal to the 170' coal
9 seam and will carry the coal received from a 36" main
10 underground entry belt to the washing and preparing
11 plant at the mine portal. The main underground entry
12 belt will receive coal from an initial installation of
13 two 30" panel entry belts each fed from two of the
14 operating units mentioned on page 15.

15 The main mine entry slope will also contain a
16 36" gauge 40# rail track with necessary cars for trans-
17 porting men to and from the underground workings, as
18 well as cars suitable for handling machinery and equip-
19 ment. The cars will be operated from a 100 horsepower
20 standard electric hoist located at the portal.

21 As required, 80 ft. from and parallel to the
22 main entry slope, an air and manway slope will be in-
23 stalled. This air-manway slope will be the main access
24 medium between the ventilating fan system located at
25 the portal and the underground ventilating system.

1 Both slopes and equipment will be installed in
2 accordance with the Regulations of the British Columbia
3 Department of Mines.

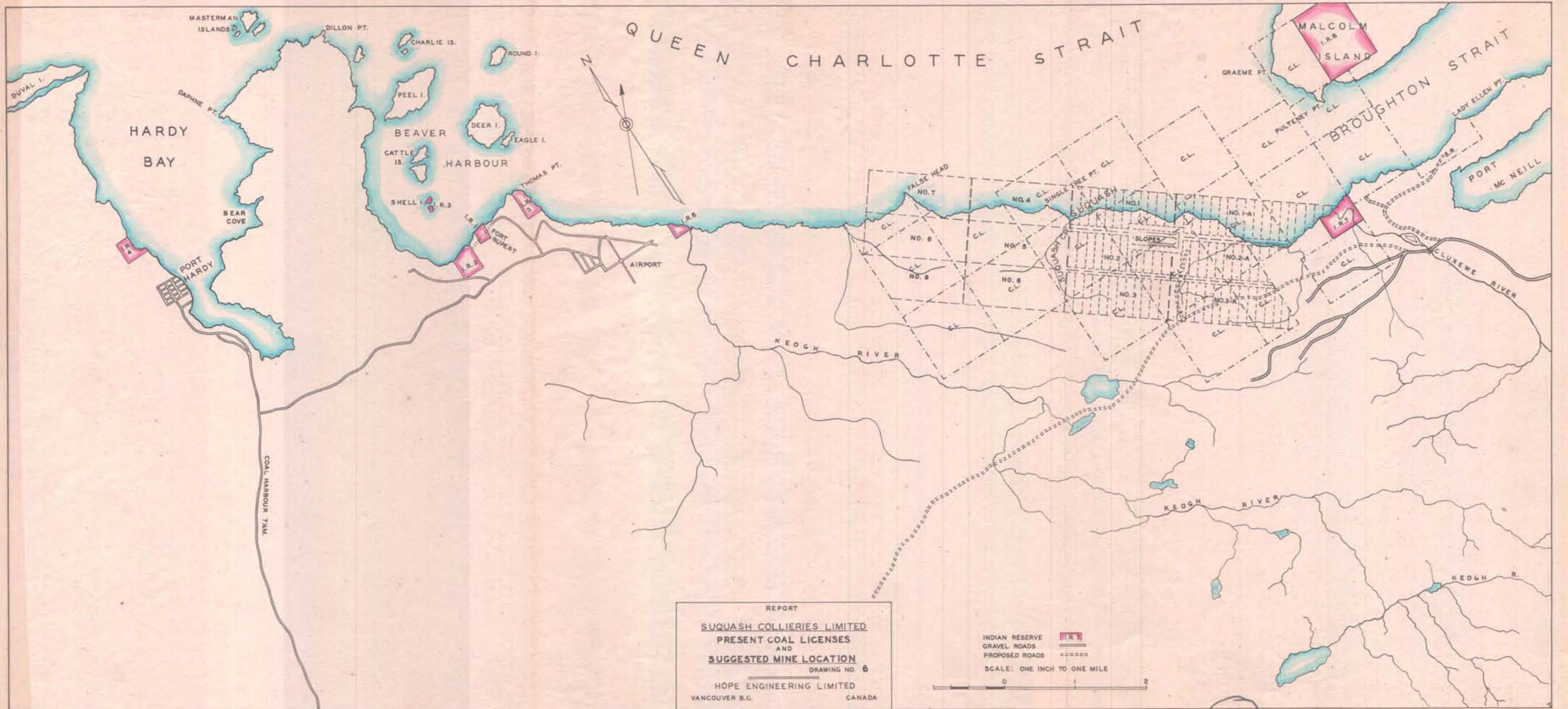
4 A storage battery or diesel locomotive of ade-
5 quate capacity is to be provided to handle men and main-
6 tenance materials and supplies underground.

7 All underground wiring, transformers, safety
8 circuit center equipment, motors, lighting fixtures,
9 air regulating devices, etc, are to be of permissible
10 design and installation as required by the Regulations
11 of the Department of Mines.

12 Suitable pumping equipment will be provided.
13 As the mining progresses it may prove advantageous to use
14 a part of the old Suquash mine as a drainage sump and,
15 by relining the present shaft, make it available as a
16 ventilating shaft and escape-way.

17 Portal Development

18 The automatic coal washing and processing plant
19 will be located at the Mine Portal, at which plant the
20 Main Slope Conveyor Belt will terminate. Here the raw
21 coal is received from underground, crushed, washed,
22 screened, classified and loaded on the Long Distance
23 Conveyor Belt System operating between the mine portal
24 and the loading and storage terminal near Lady Ellen
25 Point. This conveyor belt system will have a capacity



REPORT
SUQUASH COLLIERIES LIMITED
 PRESENT COAL LICENSES
 AND
SUGGESTED MINE LOCATION
 DRAWING NO. 6
 HOPE ENGINEERING LIMITED
 VANCOUVER B.C. CANADA

INDIAN RESERVE [I.R.]
 GRAVEL ROADS [dashed line]
 PROPOSED ROADS [dotted line]
 SCALE: ONE INCH TO ONE MILE

M5

1 of 3200 tons of processed coal per 16 hour day and be
2 about 3½ miles long. The conveyor will consist of
3 eleven "flights" of 24" wide belts with transfer chutes
4 from one section to the other and will operate at a
5 speed of 400 ft. per minute. The conveyor belt will be
6 provided with a half oval corrugated steel cover with
7 timber housing at the transfer points. The system will
8 be supported on a timber structure about six feet above
9 the ground and provided with an elevated walk-way on
10 one side.

11 The Portal Development will also include the
12 mine superintendent's office, repair shops, wash house,
13 store house, timekeeper's office, first aid station,
14 and mine ventilating fan and housing.

15 Loading Plant

16 A careful investigation of the foreshore of
17 the island bordering Queen Charlotte Strait and
18 Broughton Strait between Hardy Bay and Port McNeill
19 has been made in order to select a suitable location
20 for the loading plant.

21 Substantially, the entire shoreline between
22 Thomas Point on Beaver Harbor and the mouth of the
23 Cluxewe River was found to be a shallow rocky shelf
24 which extends off shore for a half mile or more. Also
25 this stretch is open and exposed to the elements. The

1 cost of the necessary shore developments anywhere between
2 these points would be prohibitive. The only suitable
3 location available lies on the shoreline in the small bay
4 west of Lady Ellen Point. (See Drawing No. 7, Page 24.)
5 At this location the wharf with its ship loading facili-
6 ties and the coal storing and reclaiming system would be
7 installed.

8 The loading and wharfage facilities contemplated
9 would be adequate to load 10,500-ton ships as well as
10 the necessary barges for coastwise haulage.

11 A surge bin would be installed as the terminal
12 point of the Long Distance Conveyor System over which
13 the finished coal is transported from the Processing
14 Plant at the mine portal. From this point the coal
15 would go either into Live Storage Stock Piles or be
16 loaded into water borne carriers. All coal handling at
17 the loading terminal would be by electrically driven belt
18 conveyors with push-button control.

19 It is proposed to locate the general office and
20 administration building at the loading terminal.

21 Employees' Housing Development

22 There are no living accommodations available
23 within reasonable distance for the employees of Suquash,
24 and it will be, therefore, necessary to supply them. It
25 is proposed to construct adequate housing facilities

1 and other needed features at a Town Site near Lady Ellen
2 Bay to house about 200 men and their families.

3 A sufficient number of five-room houses (in duplex)
4 will be provided for the married men and bachelor quar-
5 ters for the single men.

6 In addition, a recreation building, general
7 store, and dining hall will be provided.

8 Power Generating Station

9 To furnish power to the entire project, a steam
10 power plant, with a capacity of about 2000 KVA, will
11 be erected on the west bank of the Cluxewe River at a
12 point near Indian Reservation #7. This will be on the
13 route of the Long Distance Conveyor Belt. (See Draw-
14 ing No. 7, Page 24.)

15 Transmission of the power to the various distri-
16 bution centers at the mine, the Town Site, and the load-
17 ing terminal will be over a 3 phase - 13800 volt transmis-
18 sion line.

19 A 300 KVA-Diesel Engine driven unit should also
20 be installed in the Power Station to provide power
21 and light over the shut down periods, and as an emergency
22 standby unit.

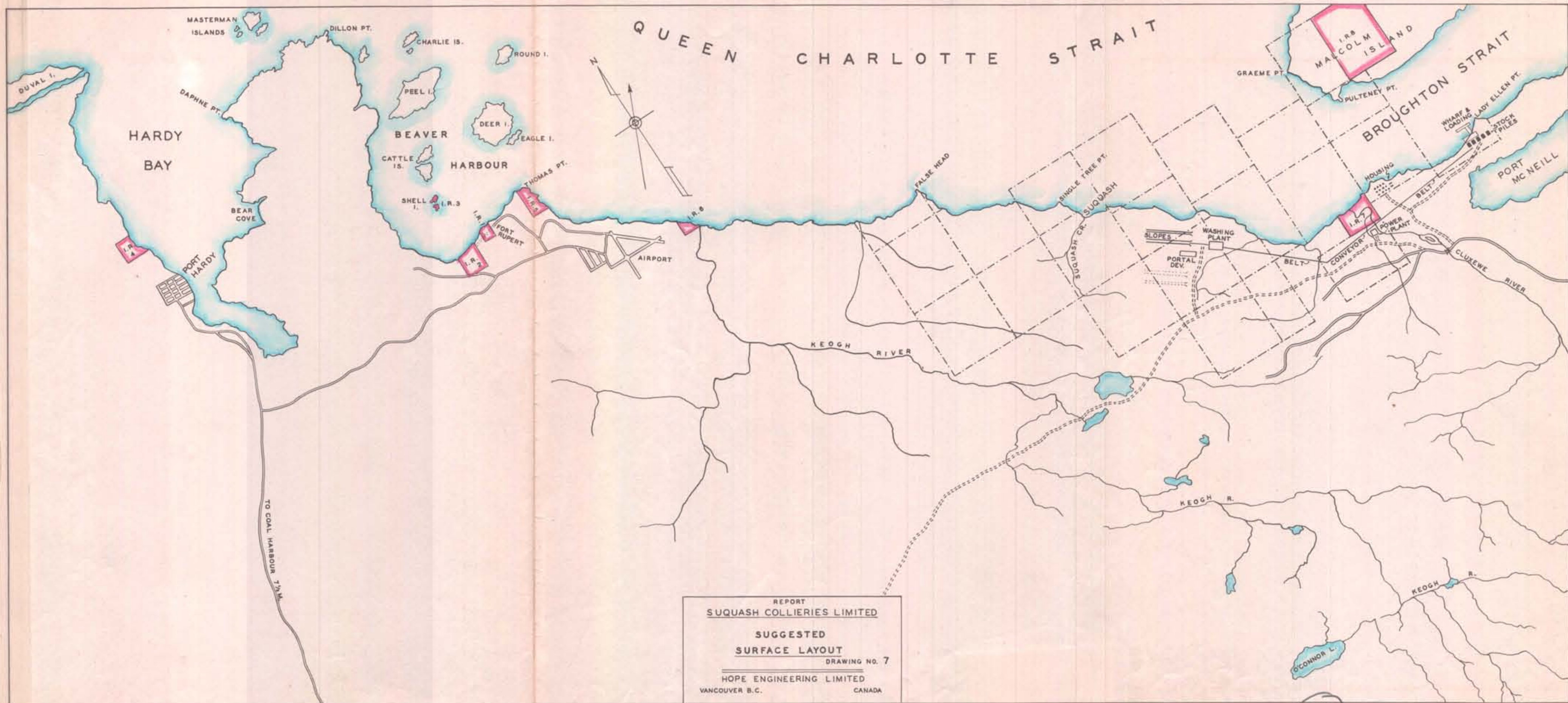
23 Several neighboring interests have indicated
24 their need for power, hence it may prove expedient to
25 increase the capacity of the generating plant to provide

1 extra power for "outside" consumption.

2 Water Supply System

3 Water for the entire project will be supplied
4 from the Cluxewe River, through a 12" wood stave pipe
5 line and a 100,000 gal. wood stave elevated tank.

6 There is sufficient fall in the Cluxewe River to obtain
7 ample pressure by gravity flow without pumping.
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M6
 24.

SQ-SUQUASH 52(2)C.
 DRG. NO. 7

1
2 **ANALYSES**
3
4

5 The following are the available analyses of
6 coals from the Squash Area and the Nanaimo Area as
7 shown in "Memoir 69, Coal Fields of British Columbia",
8 by D. B. Dowling, 1915.

9 By comparison these analyses show the similarity
10 of the coals of the two areas.

11 **NANAIMO AREA**

12

<u>Proximate Analysis:</u>	<u>Wellington</u>	<u>Newcastle</u>	<u>Douglas</u>
13 Moisture	1.1	1.9	1.54
14 Vol. Comb. Matter	39.3	39.4	37.7
15 Fixed Carbon	49.2	45.7	47.7
16 Ash	10.0	11.7	10.1

17
18 **SQUASH AREA**

19

<u>Proximate Analysis:</u>	<u>Kliksiwi River (Cluxewa)</u>	<u>Squash</u>	<u>Kluk River (Keogh)</u>
20 Moisture	3.65	5.03	3.68
21 Vol. Comb. Matter	42.23	41.51	39.29
22 Fixed Carbon	39.84	46.52	47.03
23 Ash	14.28	6.94	10.0

24
25

1
2 **G. S. ELDRIDGE & CO. LTD.**
3 **and**
4 **Standard Testing Laboratories**
5 **633 Howe St.**
6 **Vancouver 1, B. C.**

7 **July 4, 1952**

8 **Squash Collieries**
9 **1007 Stock Exchange Bldg.**
10 **Vancouver, B. C.**

11 **Dear Sirs:**

12 **We have tested the sample of COAL submitted by**
13 **you and give below the following results:**

14 Moisture.....	5.7%
15 Volatile Combustible Matter..	35.2%
16 Fixed Carbon.....	47.1%
17 Ash.....	11.0%
18 Sulphur.....	0.98%

19 **Calorific Value 11,580 B.T.U.'s per lb.**

20 **Respectfully submitted**

21 **G. S. ELDRIDGE & CO. LTD.**

22 **per R. H. McINTOSH**

23 **(This was a "grab sample" taken at the foot of the shaft**
24 **at the 170' level.)**

Department of Lands & Forests.
 Victoria, British Columbia.
File 0173047 Lab. Sample 194-52

Sample Origin: Squash Collieries.

Description: Channel sample of coal representing 47" in a total seam thickness of 78" on the 170' level. All heavy partings discarded.

Date Received: November 26, 1952.

Moisture retained at 99.9% Humidity:
 Capacity Moisture..... % 9.0

<u>PROXIMATE ANALYSIS:</u>	<u>As Recd.</u>	<u>Cap. Moist.</u>	<u>Dried</u>
Moisture.....%	8.7	9.0	-
Ash.....%	9.0	9.0	9.8
Volatile Matter.....%	35.0	35.9	39.4
Fixed Carbon.....%	46.3	46.1	50.8
<u>ULTIMATE ANALYSIS</u>			
Sulphur.....%	0.4	0.4	0.4

Calorific Value Gross
 B. T. U. per lb..... 11200 11160 12260

Fuel Ratio (F.C./V.M.....) 1.3

Coking Properties:..... Agglomerating. Free Swelling Index 1½. Soft weak coke.

Remarks: Classification. High Volatile 'C' Bituminous.
 M.M.Free. Dry F.C.%..... 56.9
 M.M.Free No, BTU..... 12520
 M.M.Free Dry, BTU..... 13760

Nov. 29, 1952

Signed.

K. C. Gilbert

1
2 **G. S. ELDRIDGE & CO. LTD.**
3 **and**
4 **Standard Testing Laboratories**
5 **633 Howe St.**
6 **Vancouver 1, B. C.**

7 **March 12, 1953**

8 **Suquash Collieries**
9 **1007 Stock Exchange Bldg.**
10 **Vancouver, B. C.**

11 **Dear Sirs:**

12 **We have tested the sample of COAL submitted by**
13 **you and give below the following results:**

14 **Moisture..... 7.6%**
15 **Volatile Combustible Matter... 41.3%**
16 **Fixed Carbon..... 44.1%**
17 **Ash..... 7.0%**

18 **Calorific Value 11,840 B.T.U.'s per lb.**

19 **Respectfully submitted**
20 **G. S. ELDRIDGE & CO. LTD.**
21 **per R. H. McINTOSH**

22 **(This was a 20" cut sample taken from a showing on**
23 **Suquash Creek)**
24
25

1 FILE NO. 0188764

COAL ANALYSIS REPORT

Lab. Sample No.

Coal Control

15-53

2
3 Department of Lands and Forests
Victoria, British Columbia

4 Sample Origin:

Reported to:

Suquash Collieries.

Hope Engineering Ltd.

1007 Stock Exchange Bldg.

5 Location:

Address: 475 Howe Street

Vancouver Island.

Vancouver, B. C.

6 Description of Sample: Sample of coal marked Suquash Creek
7 Surface Showing (old or upper seam). 20" coal in place.
Sample consisted of about three pounds of crushed coal.

8 Sampler

Date of Sampling

Sampler's No.

Date Received

March 16, 1953

9 Moisture Retained at 99.9% Humidity (capacity moisture)....%

Moisture Retained at 60.0% Humidity (air-dried moisture)....%

10 Proximate Analysis:

As Rec'd. Cap. Moist Dried

Moisture

6.5

8.2

11 Ash

7.7

7.6

8.2

Volatile Matter

41.7

40.9

44.6

12 Fixed Carbon

44.1

43.3

47.2

13 Ultimate Analysis:

Carbon

14 Hydrogen

Ash

15 Sulphur

Nitrogen

Oxygen

2.8

2.8

2.8

16 Calorific Value gross B.T.U per lb. 12050

11820

12880

18 Coking Properties Coking.

Poor Coke

Free swelling Index-1. (A.S.T.M. test D720-46)

19 Remarks:

Classification: High volatile B. bituminous.

M. M. Free Dry F. C. % 52.0

20 M. M. Free Moist. B.T.U. 13050

21 M. M. Free Dry B.T.U. 14210

22 Coal probably weathered. Capacity moisture,
calorific value classification may not be correct for un-
weathered coal.

23 Two pairs of coke buttons sent under separate
24 cover.

25 Date March 25, 1953

Signed "K. C. Gilbert"

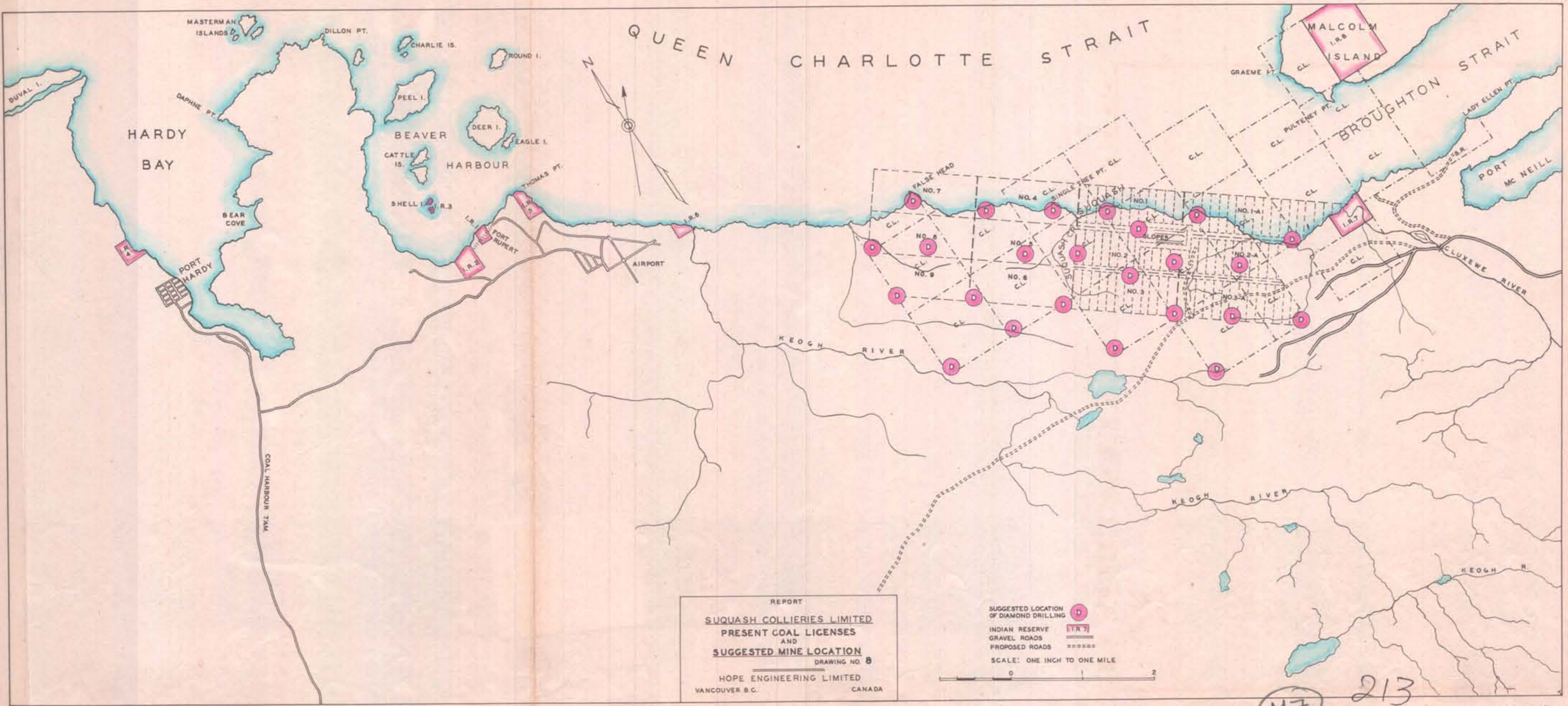
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2 **GRINDABILITY TEST**
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5 In addition to the foregoing analyses a report
6 from the Bureau of Mines indicates that the results of
7 Grindability Tests made by the Bureau on samples of
8 Suquash coals taken from the 170' level showed a factor
9 of 42.9 (Hardgrove).

10 This rating on the Hardgrove Index shows this
11 coal to be relatively a very hard coal which means that
12 in the handling, transporting, and shipping of the
13 finished product a minimum of fines will result.
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1 should be not less than 2" and preferably 3" in diameter
2 and should extend deep enough to determine the levels of
3 the so-called 170' seam. Several of the borings should
4 be carried down deep enough to establish the depth and
5 extent of another seam or seams reported to exist below
6 the 170' level.

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REPORT
SUQUASH COLLIERIES LIMITED
 PRESENT COAL LICENSES
 AND
SUGGESTED MINE LOCATION
 DRAWING NO. 8
 HOPE ENGINEERING LIMITED
 VANCOUVER B.C. CANADA

SUGGESTED LOCATION OF DIAMOND DRILLING **D**
 INDIAN RESERVE **I.R.**
 GRAVEL ROADS
 PROPOSED ROADS
 SCALE: ONE INCH TO ONE MILE

(M7) 213
 59-SUQUASH 52(2)C.

1 **Storage Stock Piles.**

2 Loading from these Live Storage Stock Piles will
3 be on Tunnel and Outhaul Belt Conveyors to the Wharf Belt
4 Conveyor which in turn will feed onto the Boom Traveling
5 Ship Loader and into ships or barges. This loading system
6 has a capacity of 400 tons per hour.

7 All four operations will have separate motors,
8 brakes and switches with Push Button Control Stations all
9 fully interlocked with other conveyors.

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2 **EMPLOYEES' HOUSING & TOWN SITE**
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4

5 As there are no living accommodations at all in
6 the Suquash Area it will be necessary that a Town Site
7 with all essential living accommodations and related
8 structures be constructed to house and service the
9 employees of the operation.

10 Because of the isolated location of the proper-
11 ties and also because of the estimated permanent mining
12 operation, it is proposed that better-than-average houses
13 and buildings be constructed. The economy in doing so
14 lies in not only lengthening the building replacement
15 time, and the upkeep and repair but also in offering
16 the employees and their families better-than-average
17 living quarters, a necessity in an operation as isolated
18 as Suquash.

19 The suggested location of the Town Site is in
20 Section 26, Twp. 2, lying to the east of Indian Reserva-
21 tion #7. (See Drawing No. 7, Page 24.) The site lies
22 along the shore of Broughton Strait and it is not too
23 far removed from the proposed location of the Steam
24 Power Plant, thereby permitting the building heating and
25 utility hot water to be drawn from the Power Station thus

1 eliminating the necessity of a separate heating and hot
2 water plant or plants.

3 It is proposed to construct the following:

4 At least 30 duplex frame structures containing
5 2 5-room, 2-bedroom units each, a total of 60 5-room,
6 1-family units. These are to be equipped with ranges
7 and refrigerators.

8 6 24-man dormitories to house single men or
9 those unaccompanied by their families. These quarters
10 will house 2 men to a room and are to be furnished.

11 1 dining hall of sufficient capacity to seat
12 approximately 150 men at one setting, with a completely
13 equipped kitchen and living quarters for one or two
14 cooks.

15 1 large recreation building to service the
16 religious, education and recreational requirements
17 of the community.

18 1 large general store building.

19 The estimated cost of the foregoing includes the
20 necessary clearing and grading; the construction of
21 roads, streets and landscaping, as well as the necessary
22 sanitary systems.

1 ESTIMATED COSTS

2 The following are the estimated costs of develop-
3 ing the mining property to produce an annual tonnage of
4 500,000 tons of clean, washed, marketable coal:

5
6 Portal Development

7 Mine Superintendent's Office;
8 Repair Shop; First Aid Station;
9 Timekeeper's Office; Lamp room;
Storehouse; Washhouse; Heating
Plant; Ventilating Equipment;
and etc: \$110,000.

10
11 Underground Development:

12	Main Slope	\$300,000.	
13	Air & Manway Slope	163,000.	
14	Main Slope Belt Conveyor	78,500.	
15	Winch & Housing	10,000.	
16	Storage Battery or Diesel Locomotive	10,000.	
17	Track & Mine Cars	16,000.	
18	Main Entry Belt Conveyor	307,500.	
19	Panel Entry Belt Conveyors	200,000.	
20	Mobile Mining Equipment	533,000.	
21	Main & Exploration Pumps	10,000.	
22	Relining Old Shaft	5,800.	
23	Underground Wiring, Transformers, etc.	70,000.	
24		<u>\$1,703,800.</u>	<u>\$1,703,800.</u>
25		(Carried Forward)	\$1,813,800.

1	(Brought Forward)	\$1,813,800.
2	<u>Washing & Processing Plant at Portal</u>	325,000.
3		
4	<u>Coal Transportation, Portal to Loading Terminal</u>	
5	Main Conveyor, Belt, Equipment, etc.	775,000.
6		
7	<u>Loading Terminal & Equipment</u>	
8	Storage Equipment, Loading conveyor Equipment, etc.	\$250,000.
9	Terminal Wharf	100,000.
10	General Office & Administration Bldg.	30,000.
11		
12	Land Clearing, Road Construction	30,000.
13		<u>\$410,000.</u>
14	<u>Steam Power Station</u>	350,000.
15		
16	<u>Electrical Transmission & Distribution</u>	150,000.
17		
18	<u>Water Supply System</u>	140,000.
19	<u>Town Site Development</u>	
20	Employees' Houses, Dormitories, Dining Hall, Recreation Building, Store Buildings, Steam Plant, Miscellaneous Buildings, Clearing, Grading, Roads, Streets, etc.	<u>570,000.</u>
21		
22		
23		\$4,533,800.
24	<u>Organization, Engineering & Supervision</u>	<u>453,380</u>
25		\$4,987,180.

1
2 **OPERATING COSTS**
3
4

5 We estimate the total cost of mining, processing,
6 transportation to loading terminal and loading on water
7 borne carriers; but not including depreciation or capital
8 charges on an assumed annual production of 500,000 tons
9 of marketable coal to be about as follows:

	<u>Cost</u>	<u>Cost</u>
	<u>Per Year</u>	<u>Per Ton</u>
12 Labor	\$ 710,300.	\$1.42
13 Workmen's Compensation	40,163.	.08
14 Material & Supplies, Maintenance	240,000.	.48
15 Power	100,000.	.20
16 Royalties (British Columbia)	<u>125,000.</u>	<u>.25</u>
17	\$1,215,463.	\$2.43
18 Administration	50,000.	.10
19 Insurance & Local Taxes	<u>74,000.</u>	<u>.15</u>
20	\$1,339,463.	\$2.68
21 Operating Contingencies (15%)	<u>200,000.</u>	<u>.40</u>
22	\$1,539,463.	\$3.08

23 It is the present practice of industries and
24 wholesale dealers to purchase coal F.O.B. mine and pay
25 the freight charges.

1 An average realization price of \$7.00 per ton
2 F.O.B. mine, and an average freight charge of \$3.00 per
3 ton would equal the \$10.00 per ton wholesale price assumed
4 above. On the basis of 500,000 tons per year the annual
5 income after operating costs would be about \$2,000,000.
6 or \$4.00 per ton. This does not include depreciation or
7 return on invested capital.

8 Present depreciation allowances for coal mines
9 in the Dominion of Canada are as follows:

- | | | |
|----|---------------------------------|------|
| 10 | 1. Wharves, docks. | 5% |
| 11 | 2. Vessels, boats, tugs, etc. | 15% |
| 12 | 3. Buildings - if situated on | |
| 13 | mine properties. | 30% |
| 14 | 4. Conveyor system, machinery | |
| 15 | equipment, plants, etc., | |
| 16 | (other than buildings). | 20% |
| 17 | 5. Roadways. | 5% |
| 18 | 6. Licenses - complete write | |
| 19 | off during lifetime of license. | 100% |
| 20 | 7. Depletion - 10¢ per ton for | |
| 21 | all coal mined & marketed. | |

FREIGHT RATES

Inquiry into the cost of transportation of coal from the loading plant at Ellen Bay indicate the followings

<u>To Points North</u>	<u>Distance</u>	<u>Per Ton in 1600 T Lots</u>
Prince Rupert	271	\$3.14
Port Edward	271	3.13
Kitimat-Kemano	244	2.78
Ocean Falls	134	1.67
<u>To Points South</u>		
Port Mellon	190	2.27
Duncan Bay	89	1.40
Nanaimo	169	2.11
Powell River	122	1.70
Woodfibre	205	3.25
Victoria	235	2.64
Vancouver	195	2.27
New Westminster	195	2.60
<u>To U. S. Ports</u>		
Ketchikan	363	5.75
Port Angeles	254	2.99
Port Townsend	257	3.00
Bellingham	240	2.80
Everett	290	3.19
Seattle	294	3.35
Tacoma	316	3.40

1
2 **VANCOUVER ISLAND COAL MINES**
3
4

5 The 1951 Annual Report of the Minister of Mines
6 for the Province of British Columbia lists the number
7 of mines on Vancouver Island as 13. Of this number the
8 following four mines operated by Canadian Collieries
9 (Dunsmuir) Limited produced about 530,441 tons of raw
10 coal in 1951 and the other nine mines 8,705 tons for
11 the same period.

12 The 1951 production breakdown of the above four
13 Canadian Collieries was reported as follows:

14 Canadian Collieries Mines

15 Comox Colliery (No. 8)	-	214,060	-	Tons
16 Tsable River Colliery	-	120,568	-	"
17 South Wellington #10	-	155,772	-	"
18 Bright Mine	-	<u>40,041</u>	-	"
19 Total	-	530,441	-	"
20 All other mines	-	<u>8,705</u>	-	"
21 Total for entire island	-	539,147	-	Tons

22 The following indicates the relative tonnage of
23 raw coal per man day produced by the four mines shown
24 above when compared with the expected yield for the com-
25 pletely mechanized Squassh Mine.

	<u>Total Employees</u>	<u>Underground Employees</u>
1		
2	Comox 2.15 T	2.67 T
3	Tsable River 3.31 "	3.68 "
4	South Wellington 5.82 "	7.50 "
5	Bright Mine 2.81 "	3.20 "
6	Suquash 14.8 "	20.00 "
7	No comparison is made with the other nine mines	
8	as they have only from 2 to 7 men each.	
9	The three mines mentioned above required a total	
10	of 716 men to operate the mines to produce 530,441 tons	
11	of raw coal per year using 592 men underground.	
12	The completely mechanized Suquash Mine is esti-	
13	mated to require only 189 men to produce 700,000 tons	
14	of raw coal per year using 138 men underground. Or, the	
15	above three mines required 3.8 times as many total	
16	employees and 4.3 times as many underground employees	
17	to produce 169,559 tons less coal per year as the esti-	
18	mated amount for the mechanized Suquash Mine.	
19	We understand that the operation of the mines	
20	listed above have in some cases been discontinued and	
21	preparation is being made to shut down others as their	
22	operation is no longer profitable.	
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HISTORY

The history of the Suquash is a definite part of the discovery and production of coal from the areas adjacent to the so-called Western Inland Sea, the Puget Sound-Gulf of Georgia region.

Geographically, the United States-Canadian International Border separates the area into two more or less equal parts; the Puget Sound in the United States and the Gulf of Georgia in British Columbia; but geologically they follow a common seismic pattern of upheaval and subsidence and appear to have been laid down at about the same time.

The coal structures and rank vary greatly within the areas but historically the discovery and development of coal in the two areas are closely linked, one with the other.

Dr. W. F. Tolmie, Factor at the Hudson's Bay Post at Fort Vancouver (Oregon Territory) on the Columbia River, is generally credited with the discovery of coal in the State of Washington. In 1833 he described a coal deposit near the junction of the Cowlitz and Toutle Rivers in the vicinity of the present town of

1 Toledo, Washington.

2 Dr. Tolmie Stated, "The Indians came to the
3 Post to trade. They told us how they used the 'burning
4 rock' for their camp fires." He, having been familiar
5 with the coals of the Old Country, traveled to the
6 Cowlitz and made the report on the deposits he found
7 there.

8 By 1835 Dr. Tolmie had been transferred as
9 Chief Factor to the new Hudson's Bay Post at Victoria
10 on Vancouver Island. At a northern Hudson's Bay Post
11 on Vancouver Island, Indians were watching the Post's
12 blacksmith working; his forge was stoked with coal
13 brought around the Horn in sailing vessels. The "burn-
14 ing rock" looked familiar to the Indians and after
15 biting and tasting it they told the blacksmith that
16 there was the same kind of "burning rock" at a place
17 called "Squash", the Indian name for the beach where
18 the squaws scraped the seal pelts brought in by the
19 hunters.

20 The Post Factor sent word to Dr. Tolmie at
21 Victoria regarding the purported Squash coal and,
22 Dr. Tolmie, in turn sent the Company's Steamer "Beaver"
23 with Captain McNeil in command to investigate the coal
24 deposit and the possibility of using the coal as fuel
25 in the Company's Posts and steamers.

1 The Beaver anchored in what is now know as
2 Beaver Harbour near Port Hardy, from where the Indians
3 guided Captain McNeil to the coal exposed on the beach
4 at Squash. Captain McNeil reported that the surf
5 had exposed a seam of coal several feet thick and that
6 it lay between beds of sand stone. The coal was tested
7 in the Beaver by Captain McNeil and reported as satis-
8 factory. On the strength of his report measures were
9 taken by Dr. Tolmie to establish not only a mine but a
10 trading post and stockade in the vicinity.

11 Squash was the first recorded discovery of
12 coal in British Columbia, and, strangely enough, within
13 a 2 year period, Dr. Tolmie recorded coal discoveries
14 at both the northern and southern extremities of this
15 now-known large area embracing Puget Sound and the
16 Gulf of Georgia.

17 By 1846, no concerted effort to mine the coal
18 at Squash had been made, though a report in that
19 year by a Peter Ogden and James Nash was to the effect
20 that mining could be done at Squash; that they had, with
21 the aid of Indians using hatchets, dug some 90 tons of
22 coal out of the beach exposures to be used as fuel in
23 the posts and steam vessels.

24 During this period, British Naval vessels patrol-
25 ling the coasts were using wood gathered along the shores,

1 together with some coal brought from England, as fuel.
2 One of these vessels the "Cormorant" is reported to
3 have anchored off Suquash and with the help of the
4 Indians with their hatchets and canoes, the captain
5 loaded some 62 tons of Suquash coal aboard his vessel.
6 For "mining and transporting" this coal the Indians
7 were paid 4 Shillings per ton and each received a
8 string of beads.

9 The Hudson's Bay Post at Fort Rupert on Beaver
10 Harbour was completed in 1849. The Victoria head-
11 quarters of the Company sent in some 40 men to work the
12 coal at Suquash. These were followed by John Muir
13 and a crew of miners imported by the Company from Scot-
14 land.

15 It is recorded that due to the unfriendly
16 attitude of the Indians in the area, mining at Suquash
17 during this period was, at its best, sketchy.

18 It was in 1849 that the first information re-
19 garding the coal deposits in the vicinity of Nanaimo
20 and Newcastle was brought to the Hudson's Bay Factors
21 at Victoria. Also, through reports brought in by
22 Indians, Samuel Hancock reported the discovery of coal
23 on the Stillaguamish River, east of what is now Arling-
24 ton, Washington. In 1850 coal was discovered on the
25 Skookumchuck River near what is now Centralia, Washington.

1 The year 1851 marked the advent of the Dunsmuir.
2 It was during this year that Robert Dunsmuir landed at
3 Fort Rupert. While he was there word came of the new
4 coal discovery at Nanaimo and he moved his activities
5 to that area. Most of the miners employed by the
6 Hudson's Bay Company at Squash went with Dunsmuir to
7 Nanaimo. By an order of the Chief Factor at Victoria
8 operations ceased at Squash in the latter months of
9 1852.

10 It was not until 1908 that any further effort
11 to mine coal at Squash was made. In the intervening
12 years between 1852 and 1908 coal discoveries were made
13 at Bellingham, Renton, Carbon River Canyon, Bucoda,
14 Wilkinson, Cle Elum, Roslyn and other points in Wash-
15 ington. While on Vancouver Island new seams were located
16 and opened at Wellington, Comox and Nanaimo. Also, coal
17 discoveries were recorded on Queen Charlotte Island, and
18 in the Crows Nest area in Alberta.

19 In 1908, Pacific Coast Mines, Ltd., started
20 drilling operations at Squash. No. 1, shaft was put
21 down and the mine produced approximately 2000 tons
22 annually during development, employing about 28 men.
23 New equipment was brought in and development toward a
24 large operation was started.

25 The advent of World War I, and the ensuing

1 shortage of materials and manpower reduced operations
2 to such an extent that the mine was again shut down.

3 During the years 1916 through 1920, due to
4 legal entanglements brought about by the shareholders
5 of Pacific Coast Mines, Ltd., the mine at Squash re-
6 mained closed down.

7 In 1921 the mine was unwatered and further
8 development was carried on, but by 1922, operating
9 money gave out and the mine was again shut down.

10 In 1952, one hundred years after the discovery
11 of coal at Squash, the Squash Collieries, Ltd.,
12 acquired the properties from the provincial Government
13 to whom the title had reverted. Hope Engineering
14 Limited, Consulting Mining Engineers were retained to
15 investigate the properties and report on the feasi-
16 bility of economically producing the coal under modern
17 mining methods.

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GENERAL GEOLOGY

Vancouver Island, the largest island on the Pacific Coast of North America, is 280 miles in length and averages 50 miles in width. The greater portion of its surface is covered with the Vancouver Island Mountain Range.

The Outer Mountain Area, of which the Island Range is an integral part, is comprised of the Olympic Mountains, Vancouver Island Mountains, the Queen Charlotte Mountains, the Alaska Island Mountains, and the St. Elias Mountain group in Canada and Alaska.

This mountain area forms the western escarpment of the Canadian-North American continental land mass. They have a persistent front extending northwest-southeast.

The Outer Mountain Area is broken by the Straits of Juan de Fuca; the Queen Charlotte Sound depression; Dixon Entrance and other depressions as far north as Icy Straits in Alaska.

Paralleling the general strike line of this insular mountain series is what is known as the Coastal Trough, most of which in Canada is submerged beneath

1 the epicontinental sea of the Pacific. The Strait of
2 Georgia depression in this trough is mainly submerged,
3 but the parts that rise above the sea to the west are
4 the shore lowlands on Vancouver Island and are of par-
5 ticular interest as it is here that the coals of the
6 island are exposed.

7 On the south end of Vancouver Island this low-
8 land shoreline averages 8 miles in width and is 100
9 miles or more in length with its center in the vicinity
10 of Nanaimo. Only close to the mountains does this
11 strip exceed more than 500 feet in elevation above
12 sea level.

13 On the north end of Vancouver Island the
14 mountain ranges end abruptly along an east west line
15 through the mouth of Quatsino Sound on the west and
16 through Port McNeill on the east side and forms a
17 large basin of comparatively low elevation which
18 encompasses all of the northern end of Vancouver
19 Island.

20 This basin or area north of the break-off of
21 the main Vancouver Island ranges consists of large
22 patches of plains or plateaus separated by low rolling
23 hills. The largest part of this area is well below
24 the 1000 foot elevation line and does not exceed 3000
25 feet in elevation at its highest points. It is in the

1 southeastern portion of this Quatsino-Port McNeill area
2 that the Suquash coal deposits are located.

3 Gunning (1930) in his work on the Buttle Lake
4 area of Vancouver Island says that the rocks of the
5 island are of three major groups. The oldest is an
6 assemblage of volcanic rocks with some interbedded
7 lime stone, argillite, and quartzite. That they vary
8 in age from Palaeozoic to Triassic and possible Jurassic
9 or early Cretaceous age. These two older groups of
10 rocks, overlain in part and unconformably by sandstones,
11 shales, and conglomerates of Upper Cretaceous age,
12 contain the important coal beds of Cumberland-Nanaimo
13 vicinity.

14 Coal is found in the early Tertiary and in
15 several of the divisions of the Cretaceous in various
16 areas of British Columbia.

17 The Vancouver Island coals are therefore classi-
18 fied as Upper Cretaceous age and resting upon Jurassic
19 shales.

20 The coal beds in the Nanaimo-Comox area have
21 been extensively studied and the conclusions of the
22 geologists regarding these areas can well be applied to
23 the Suquash coal series for they carry the same general
24 characteristics.

25 Dowling states, "Little is known concerning the

1 actual origin of the coal seams, but since the coal
2 measures were deposited under rapidly varying marine
3 and terrestrial conditions, and since the seams rest
4 indiscriminately on sandstone, shale and even conglom-
5 erates, there seldom being any under-clay and very few
6 fossil roots, it is not probable that the coal is the
7 result of accumulation of vegetable matter in large
8 coastal plain swamps, with standing timber and luxuriant
9 growth. It is more probable that the vegetable matter
10 accumulated in peat bogs, which may have been formed
11 in lagoons protected from the outer, marine basin by
12 bay bars. It is quite possible therefore that the seams
13 at Suquash do not extend indefinitely to the northeast
14 below the strait as is the case in the Nanaimo area."

15 Dowling states further, "The coal seams are
16 confined to a greater or less extent to the neighbor-
17 hood of the old shore of the pre-Upper Cretaceous rocks.
18 Since the seams, especially where undisturbed are dirty,
19 the dirty coal alternating with clean coal, and in
20 places are composed of dirty coal and carbonaceous
21 shale, silt must have been deposited in the bogs with
22 the peat, in sufficient amount in places to form some
23 of the 'wants' of the present seams."

24 Dowling cites further, "In the Nanaimo area
25 local deformation occurred while at least some of the

1 measures were unconsolidated, but the larger movements
2 did not take place for a long period after the deposition
3 had ceased. That the deformation was by forces acting
4 from the northeast."

5 In the Suquash area the deformation forces were
6 probably from the southeast or south. Minor distur-
7 bances or local variations or interruptions of the
8 Suquash coal seams appear to have been formed in several
9 different ways; by irregularities and deposition; by
10 contemporaneous or later erosions.

11 In 1886 G. M. Dawson reported on the Suquash
12 area and two divisions or areas lying east of Suquash
13 which he called the Koskeemo area and the Quatsino
14 Sound area.

15 Clapp reported on these areas in 1911.

16 Subsequently, in 1915, Dowling who had accom-
17 panied Dawson in 1886, compiled memoir 69 in which he
18 quoted extracts from Dawson's report on these areas.
19 In this report, Dowling assigns the coal fields of
20 Nanaimo, Comox, Cowichan, Suquash and Quatsino coals to
21 the Nanaimo formation. (See Analyses, Page 25.)

22 No new geological work was undertaken until
23 the mapping in 1948 by the Ottawa Department of Mines
24 and Resources, therefore, the data on the Suquash-
25 Quatsino Sound area is confined for the main part to

1 Dawson's early report.

2 Many of the conclusions of Dawson and Dowling
3 are verifiable on the ground today. Neither of these
4 men had the advantage of studying numerous bore holes
5 made in recent years nor had the underground work at
6 Squash mine been started at that time. Nor were
7 these men able to penetrate very far westward from the
8 Squash shoreline, for even today the back country from
9 Squash is covered with an almost impenetrable under-
10 growth with many timber downfalls and numerous swamp
11 areas. The logging roads which have been built recently
12 and which are being extended throughout the area are
13 of great advantage by giving greater access to the
14 region west of Squash.

15 The following are brief excerpts from Dawson's
16 and Dowling's reports:

17 "The coast from Port McNeill to Beaver Harbor
18 (14 miles) is occupied by Cretaceous rocks, chiefly
19 sandstones."

20 "Eel Reef near Port McNeill is of basalt, un-
21 doubtedly post-Cretaceous Miocene volcanic rocks, the
22 only Tertiary rock met in the area."

23 "Ledge Point and Eel Reef are Cretaceous sand-
24 stones often shaly. Eel Reef bears S65°W. Rocks
25 dip N25°W-10°. Fossils in some cases indicate a

1 slightly older horizon than the Production Measures
2 of Comox and Nanaimo."

3 "From Ledge Point to Beaver Harbor the exposure
4 is low, chiefly of sandstones and shale. The angles
5 of dip seldom exceeding 10°."

6 "Coal at Squash (upper seam only known at that
7 time) is of two layers. The upper coal was one foot
8 thick to two feet thick separated by a foot of soft
9 shales on another layer of coal 6 inches thick." This
10 coal is visible today by following Squash Creek and
11 studying the floor at low tide. (See Analysis, Page 29.)

12 Dawson found indications of coal on the Cluxewe
13 River, a stream south of Squash towards Port McNeill
14 and states, "It is quite probable that the coals at
15 Squash represent a further continuation of the exposures
16 on the Cluxewe."

17 "There is, however, at Squash, a decided
18 appearance of faulting and I am inclined to believe
19 an extensive downthrow here occurs to the southward
20 along an easterly and westerly line." (This surmise
21 has been born out by an upthrust found underground at
22 the present Squash mine, a definite upthrust break
23 of about 6 feet in the seam.)

24 Dawson further states, "On the above hypothesis
25 the beds along the south of the Squash are much newer

1 than those to the north, being entirely above the con-
2 glomerates and nearly equivalent to the lowest beds
3 of the Nanaimo-Comox basins."

4 From observations made underground in the
5 Suquash mine, it is believed that the age of the coal
6 north and south of the upthrust is substantially the
7 same. The character of the seam section has been
8 altered somewhat by the disturbance in such manner
9 that the seam to the south of the fault appears to
10 contain a somewhat richer, cleaner coal, while that
11 immediately north of the disturbance appears dirtier.

12 Dawson also develops a line of main faulting
13 which bounds the south limits of the Koskeemo area and
14 passes through Fort McNeill on the east. "With an
15 extensive downthrow to the north bounding the Cretaceous
16 rocks in that direction, the Tertiary volcanic patch
17 of Eel Reef may be in connection with this important
18 fault." Dawson's conclusions are born out from evidence
19 in the case of the Twin Peaks in Sections 9 and 17 of
20 Township 2. These peaks are the farthest north intru-
21 sives into the Suquash coal area, and coal outcroppings
22 were found by us to the east and west of the Peak in
23 Section 17.

24 C. H. Clapp's report, which was made about the
25 time the Pacific Coast Collieries Limited commenced

1 work at Suquash, contains some of the following state-
2 ments. "Conditions in the Suquash field are somewhat
3 similar to those of the Comox field.*** Several seams
4 of coal occur in a gray siliceous sandstone resembling
5 that of the Comox formation.*** Interbeds of shale in
6 the Suquash sandstone are, however, thicker and more
7 numerous, and are finer grained and more plastic.***
8 The structure of the measures is very regular and
9 appears to be a broad syncline, striking about N60°E
10 and pitching slightly to the northeast. The dips are
11 low, less than 10°. There are several local rolls but
12 no sharp ones. The measures are broken by a few faults
13 or very small displacements. The coal seams are also
14 very regular and do not pitch and swell as do those of
15 the Nanaimo-Comox basin.*** As in the case of the
16 Comox basin, the coal measures have been intruded by
17 Tertiary volcanics, in the Suquash field by a trachyte
18 porphyry."

19 Dawson and Dowling both considered the Quatsino
20 Sound and Koskeemo areas as part of Suquash Cretaceous
21 series and it was apparently sound reasoning. In bore
22 holes and other early prospecting work in the Quatsino-
23 Koskeemo areas, coal of commercial grade was not devel-
24 oped, but there appeared to have been indications of a
25 coal series being present. It is felt that the Quatsino-

1 Koskeemo area does bound the western limits of the field
2 at a greater elevation and should be taken into con-
3 sideration as a possible future development.

4 Investigation of the area, and studies of the
5 aerial maps of the entire section comprising the northern
6 end of Vancouver Island leads to the conclusion that
7 the coal bearing portion at Suquash can be likened to
8 a segment of a saucer that has been broken across its
9 center line or diameter. This break line is the eastern
10 foreshore from Ledge Point (Port McNeill) on the south
11 to Thomas Point (Beaver Harbor) on the north, a distance
12 of 15 miles. This line of break is exposed to the sweep
13 of Queen Charlotte Strait and has a general compass
14 direction of northwest-southeast. (See Drawing No. 9.)

15 Eight miles north of Ledge Point and seven miles
16 southeast of Thomas Point is the Suquash coal area.
17 The old mine is practically in the center of the saucer-
18 like area. Here is found an area of active faulting and
19 upthrusts, perhaps some downthrows. This is to be ex-
20 pected because as the edges of the saucer shape were
21 lifted on the northwest, the southeast and the western
22 limits, the point of greatest strain was evidently
23 centered at Suquash, or the middle point.

24 As stated previously the rocks of the Nanaimo-
25 Comox production coal series are the Upper Cretaceous,

1 and the reasoning of previous geologists together with
2 a study of the present physiography warrants a similar
3 assumption for the Squash-Quatsino area. Local con-
4 ditions will modify conclusions to some extent but not
5 in a major sense.

6 The Squash-Quatsino area has undoubtedly been
7 developed by the rapid erosion of sedimentary rocks
8 of the Upper Cretaceous rocks which underlay the north
9 end of the island, and presumably rests unconformably
10 upon the resistant metamorphic and granitic rocks com-
11 posing the Vancouver range. The Nanaimo and Squash
12 series consist of conglomerates, and are not uniform and
13 in places they are partially consolidated, but in
14 general are loosely held detritus of granite, quartz and
15 feldspar; the shales are chiefly made up of detritus
16 from the altered volcanic rocks. In places there are
17 concentrations of hard, round pebbles and gravelly
18 stones of porphyritic and volcanic rocks. On the beach
19 at Squash are many such rock forms.

20 It appears at Squash that the coal series is
21 partly of marine origin, since it was deposited on a
22 surface of considerable relief and under varying con-
23 ditions as can be seen by the rapid verticle and lateral
24 gradations of the sediments.

25 It is also assumed that the coal deposits of

1 this series are mostly a fresh water accumulation and
2 the position of the veins in relation to each other
3 indicates terrestrial conditions must have alternated
4 with marine conditions. Where the coal occurs in these
5 upper formations they contain practically no marine
6 organisms, so we assume the coal was laid down under
7 terrestrial action.

8 Clapp, assumed the sedimentation began in the
9 Upper Cretaceous first marine period, then uplifted
10 400 feet to its present position.

11 Due to the fact that a small coal seam is found
12 along the beach at sea level, that a second seam has
13 been opened up at 170 feet below sea level and that
14 bore holes have produced evidence of a third seam several
15 hundred feet below sea level we might assume that they
16 may have risen and been subsequently depressed more
17 than once. Also that terrestrial non-marine waters fed
18 into bogs and depressions and spread over the shale or
19 sandstone to lay down the matter that was eventually
20 converted into carbonaceous layers of dirty coal and also
21 a fair thicknesses of clean coal. Upheavels and pres-
22 sure also altered the seam character, but there is every
23 reason to believe that this entire Suquash-Quatsino coal
24 area was fairly evenly developed. The intrusives of a
25 later age and their accompanying movement naturally broke

1 the field and even helped to alter the coal seam sec-
2 tions, but not as violently as apparently was the case
3 at Nanaimo-Comox.

4 It is a reasonable assumption that when the ice
5 mass from the Seymour Arch broke to the northwest,
6 gouging out Johnson Straits and thence to the Queen
7 Charlotte Strait, the shoreline from Ellen Point to
8 Thomas Point was cut deep. If the coal series were
9 shallow as indicated at Suquash, they were very materi-
10 ally eroded by the advancing ice.

11 Dawson and Dowling had claimed coal under Malcolm
12 Island, but borings since their reports show mostly
13 conglomerates with alternating shale and sandstone for
14 a rather great depth on Malcolm Island. The bore hole
15 at Pulteney Point shows only traces of carbonaceous
16 shale with a few bands of coal of a maximum two foot
17 thickness at 600 feet. The total depth of the bore hole
18 there was approximately 1000 feet. Malcolm Island lies
19 due north of Port McNeill and is separated from the
20 mainland by Broughton Strait. It has a very low general
21 elevation and the first three hundred feet of the bore
22 hole shows nothing but clay, sand and gravel. It is
23 more than likely that the coal shown at the 600 foot
24 depth on Malcolm Island is a continuation of the coal at
25 Suquash which is close to the surface at sea level.

1 From a study of the formation of the reefs off
2 shore from Suquash there appears to be a shear-zone or
3 faulting running parallel with the northwest-southeast
4 strike of the shoreline. (Drawing No. 9, Page 67.)

5 On a line from Lone Tree Point, just north of
6 Suquash, a reef strikes east and west along a well de-
7 fined break, then there is a gap of fair depth beyond
8 which an outer reef commences and bears on a northwest
9 southeast line. This outer reef which is well exposed
10 at low water mark is about 2100 feet from the shoreline
11 at Suquash Creek and parallels the shore for an exposed
12 length of approximately 2000 feet. There is another
13 reef extending on an east west line from a point directly
14 south of the old mine site which is also a part of this
15 fault system. These three reefs form a lagoon off-shore
16 from the mouth of Suquash Creek. The floor of the
17 lagoon, which is traceable at low tide is of sandstone
18 and rolls slightly to the north and south. Coal and
19 coaly shale are visible on the sandstone to the lowest
20 tide mark. This is apparently part of the upper seam
21 that is exposed on the shoreline and at various points
22 inland.

23 Regarding this possible off shore fault line,
24 the outer reef paralleling the shoreline at Suquash,
25 T. A. Rickard in an article published in 1928 cited a

1 similar condition at the Nanaimo Coal field:

2 "The early development of the mines of the
3 Nanaimo coal field indicate that the principal, or
4 Douglas seam, dipped seaward, and when the line of the
5 shore was reached it was found that a down throw fault of
6 considerable displacement checked further exploration."

7 As previously mentioned, southeast from Sections
8 9 and 17, Tp. 2, are two well rounded intrusions, the
9 Twin Peaks. These are from 900 to 1000 feet in ele-
10 vation, and may have some bearing on the character of
11 the coal in certain sections of the field. A fault
12 line passes between these peaks and follows, in a north-
13 westerly direction, the shallow valley containing the
14 Keogh River and several shallow lakes. This fault line
15 parallels the off shore fault line previously mentioned.
16 There is also some evidence of a fault line approximately
17 half-way between the Twin Peaks fault and the off-shore
18 fault. This line would follow an extensive series of
19 swamps directly back of Suquash. (Drawing No. 9, Page 67)

20 Large parts of this area are comparatively flat
21 and the over burden is predominately gravel drift. In
22 places this glacial drift of gravel, sand and clay is
23 visible in steep banks up to 100 feet in height.

24 The entire Suquash coal area has an uneven de-
25 position of from 100 to 300 feet of drift lying over

1 the upper coal series. In places this has been cut to
2 less than 50 feet where streams have eroded to the
3 shales overlying the coal sections, and in some places
4 to the coal itself. This indicates that after further
5 explorations, strip mining may be found to be economi-
6 cally feasible.

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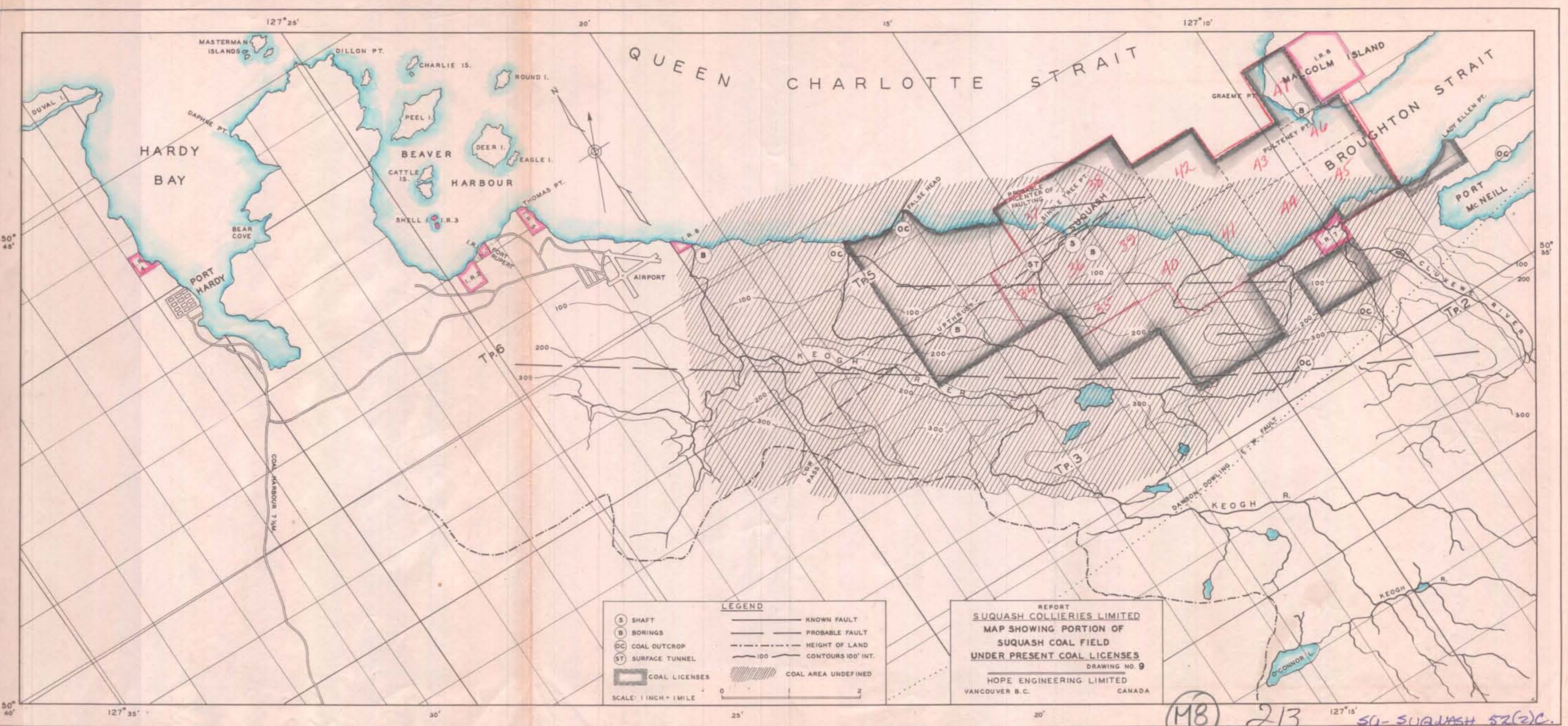
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LEGEND

(S) SHAFT	———— KNOWN FAULT
(B) BORINGS	- - - - - PROBABLE FAULT
(OC) COAL OUTCROP	- - - - - HEIGHT OF LAND
(ST) SURFACE TUNNEL	—— 100' CONTOURS 100' INT.
[Shaded Area] COAL LICENSES	[Hatched Area] COAL AREA UNDEFINED

SCALE: 1 INCH = 1 MILE

REPORT
SUQUASH COLLIERIES LIMITED
 MAP SHOWING PORTION OF
 SUQUASH COAL FIELD
 UNDER PRESENT COAL LICENSES
 DRAWING NO. 9
 HOPE ENGINEERING LIMITED
 VANCOUVER B.C. CANADA

M8 213 67. sq - SUQUASH 52(2)C.
 DRG. NO. 9

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