WORK REPORT FOR YEAR ENDING DECEMBER 31/69

SCURRY-RAINBOW OIL LIMITED

ELK RIVER COAL PROJECT

UPPER ELK RIVER COAL FIELDS

KOOTENAY LAND DISTRICT

BRITISH COLUMBIA

By: D. M. Lane, P.Geol., P.Eng.

ASSESSMENT RESORT

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K-ELK RIVER 69(1)C



WORK REPORT FOR YEAR ENDING DECEMBER 31, 1969

SCURRY-RAINBOW OIL LIMITED

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KOOTENAY LAND DISTRICT

BRITISH COLUMBIA

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MARCH, 1970

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SCURRY-RAINBOW OIL LIMITED

ELK RIVER COAL PROJECT

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KOOTENAY LAND DISTRICT

BRITISH COLUMBIA

By: D. M. Lane, P.Geol., P. Eng.

The following work report for the year ending December 31, 1969 is herewith respectfully submitted as required under Provision 3 (2) of the Coal Licences listed below:

Numbers 64 & 65 issued September 25, 1953 and assigned to Scurry July 22, 1968

Numbers 421 - 434 inclusive, issued December 5, 1967

Numbers 481 - 489 inclusive, issued July 16, 1968

Number 515 issued August 29, 1968

Numbers 771 - 779 inclusive issued October 27, 1969

SUMMARY OF MAJOR WORK COMPLETED DURING YEAR ENDING DECEMBER 31, 1969 ON LANDS HELD UNDER THE FOLLOWING LICENCES: 64 & 65, 421 - 434, 481 - 489, 515, 771 - 779

(1) Preliminary Mining Study (Exhibit "A" - Confidential)

Elk River Coal Reserve, Southeastern British Columbia for Scurry-Rainbow Oil Limited, Calgary, Alberta, Canada

By: John T. Boyd Company

Mining Engineers

Pittsburg, Pennsylvania

June, 1969 (cover) Enclosure letter dated July 30, 1969.

This study was based on information obtained the previous summer plus preliminary information on Scurry's Diamond Drill Holes SR-1 to SR-5 inclusive.

(2) <u>Topographic Maps (Control)</u>

(a) Spartan Air Services

Spartan extended the coverage of a 1,000 scale map prepared the previous year from photos flown during 1968. (Map not included with Report)

(b) McElhanney Surveying and Engineering Limited

McElhanney Surveying and Engineering Limited established ground control tying to the coordinate system and elevation datum their company established for Cominco Limited (Fording River). Control stations were targeted (Scurry staff targeted all drill hole entries and major trenches) prior to flying photography at the scale of 1,000 feet to the inch. Topographic maps were prepared (a) for Scurry's entire holdings, scale

1,000 feet to the inch with 20-foot contours and (b) 200 feet to the inch with 5-foot contours for the area north and south of Weary Creek.

The 1,000 scale map (Control Map) is included in Exhibit "B".

The eight 200 scale maps are included in Exhibit "C".

Ground control survey data is included in Exhibit "D".

The 200 and 1,000 scale topographic maps prepared by McElhanney were received late in December, 1969.

(3) Diamond Drilling

9,646 feet of HQ wireline coring was completed by Canadian Longyear during the period June to October, 1969. The locations of the sixteen core holes completed are shown on Exhibits "B" and "C" (SR-1 through SR-16). All holes were drilled vertical with the exception of DDH SR-11 drilled at 45° E on a bearing of 75° east of north.

Drill logs for the above holes are shown on Exhibit "E", in addition, Gamma-Ray Neutron logs run on all holes with the exception of DDH SR-1, SR-2, SR-5 and SR-6 which were not logged and are included in Exhibit "F".

Assays by Cyclone Engineering Sales Limited of coal seams cored are included in Exhibit "G" (Confidential). Reports enclosed are Cyclone Engineering Sales Limited's Report Nos. RI-69.03, RI-69.04, RI-69.05 and RI-69.06. The diamond drill cores obtained are presently stored in steel racks in a covered building in Blairmore, Alberta.

(4) Adits on Entries (1,089 feet)

(a) Four adits were driven on four different seams located on the south bank of Weary Creek using a Salem 1530 auger belonging to Cambridge Oil

Exploration. These adits were later timbered, trimmed, crosscut and each bulk sampled (one ton samples) by two four-man mining crews under the supervision of Frank McVeigh (Fire boss).

- (b) Short entries were driven on seven seams cut by an old 630 foot tunnel (Aldridge Tunnel) and bulk sampled.
- (c) Two old adits (short) and one new adit were driven on coal seams, on the west side of the Elk River, and bulk samples obtained by the mining crews.

A total of 1,089 feet of drilling and crosscutting was completed during 1969.

Plans and sections of the above adits, etc., are included in Exhibit "H".

Assays and Float-Sink data completed on adit samples by Cyclone Engineering Sales Limited's Report Nos. RI-69.07 through RI-69.07.i.

Location of entries are shown on the location maps (Appendix "B" and Appendix "C").

(5) Dozer Work (Total 1,787 cat hours)

Up to three cats (two D-7E and one D-8) were employed, trenching coal seams, building access roads preparing drill sites and moving drilling equipment including the Salem Auger. These cats were supplied by Fernie Contractors.

The majority of the trenching was conducted in the Weary Creek area and on the west side of the Elk River. Old trenches (1968) in the Weary Creek area were also cleaned out to enable measurement of coal seams.

Plans and sections of trenches are included in Exhibit "C", 200 scale and the remainder on the Control Map, Exhibit "B", 1000 scale. Access roads

to trenches and drill sites are shown on both maps.

(6) Access Roads and Bridges

- (a) Drain Brothers Construction installed eleven C.M.P. culverts and repaired washouts between Round Prairie and Weary Creek during May, 1969 prior to moving in camp and exploration equipment.
- (b) Fernie Contractors rebuilt a condemned bridge across the Fording River near Mile 22 on the CNI logging road to enable Scurry to move in the Salem Auger drill of Cambridge Oil Exploration. The road from this bridge to the Elk River then north to Aldridge Creed had to be widened and repaired in several places to enable equipment to be moved in.
- (c) Bleasdell Creek access road An access road (plus a bridge across the Elk River) was constructed from Aldridge Creek to a point three miles north of Aldridge Creek by Fernie Contractors to enable Scurry to more cats, drilling equipment, mining equipment and to service same.

Access routes are shown on the Control maps.

(7) Base camp

The base camp for this operation was located on the south Bank of Aldridge Creek near its mouth (See control map).

The camp consisted of 9 trailers: three 32' six man sleepers, one 50' 10 man sleeper, one kitchen diner, one 32' washhouse, one 32' office trailer, one 30 KV power trailer and one 35' wellsite unit.

All of the trailers were rented from Nodwell Brothers, Calgary, with the exception of the Wellsite unit which belonged to Scurry. The camp was catered to be Foothills Caterers of Calgary. The number of men in camp varied from 8 to 34, averaging about 18 for the June to October period.

(8) Supervisory Personnel (on site)

- D. M. Lane, P. Geol., Senior Geologist, Non-Metallics 1/c
- R. F. Vernon, P. Eng., Mining Engineer 2/c
- F. McVeigh, Fire boss (Seasonal)

(9) Reserve Calculations, Feasability and Mining Studies

Reserve calculation, feasability and mining studies are presently being compiled from data obtained during 1968 and 1969 using the topographic maps prepared by McElhanney which were received late in December, 1969.

STATEMENT OF EXPENDITURES (AFFIDAVIT OF WORK) FOR YEAR ENDING DECEMBER 31, 1969 AS REQUIRED UNDER PROVISION 3(2)(b)

Three copies of the Statement of Expenditures was delivered by hand to Mr. R. H. McCrimmon on Monday, March 16, 1970.

Note: In reviewing the Affidavit of Work under the heading Road & Bridges work performed by Fernie Contractors reads \$2,970.83. This should read \$8,367.16 (an additional \$5,397.33 which was inadvertently coded under "Grade Determinations, including underground work adits and evaluation - surface stripping"). The same amount should be subtracted from the \$59,254.96 expenditure shown for surface stripping (trenching, drill site preparation). The total for this should read \$53,857.63.

The information data submitted herewith to the best of my knowledge represents a true and accurate account of work done during the year ending December 31, 1969.

D. M. Lane

P. Geol. (Alta.) L-345 P. Eng. (Sask.) L-1145

/1b

March 23, 1970

LIST OF EXHIBITS

Exhibit A - Preliminary Mining Study Elk River Coal Reserve By: John T. Boyd Company Exhibit B - Property Location Map 1" = 1,000"NM 231-0-K Exhibit C - Elk River Coal Project Topographic Maps & Stations E-2, E-3, F-2, F-3, G-3, G-4, H-3, H-4 Exhibit D - Elk River Coal Project Control Survey 1'' = 50,000'Exhibit E - Diamond Drill Holes 1969 Project SRO 1-16 Exhibit F - Elk River Coal Project Roke Gamma Ray Neutron Log Hole Number SRO-3, SRO-4, SRO-7, SRO-8, SRO-9, SRO-10, SRO-11, SRO-12, SRO-13, SRO-14, SRO-15, SRO-16 Exhibit G - Reports on Analyses of Borehole Samples on Raw Coal Exhibit H - Preliminary Plan & Horizontal Section Aldridge Tunnel & Core Hole Elk 231-4-28 Weary Creek Area Adit No. 8, Plan & Section NM 231-4-37 ~ Adit No. 7, Plan & Section NM 231-4-37 -Adit No. 9, Plan & Section NM 231-4-38/ Adit No. 4, Plan & Section NM 231-4-39/ Adit No.10, Plan & Section NM 231-4-40 / Adit No. 3, Plan & Section NM 231-4-41 Adit No. 2, Plan & Section NM 231-4-42 1 P-1 Entry No. 9 Seam Plan & Section NM 231-4-43 S-1 Entry No. 9 Seam Plan &

Section

Adit No. 1 Plan & Section

Bleasdell Creek Area - Adit

No. 9, Plan & Section

NM 231-4-44 /

NM 231-4-45 -

NM 231-4-46

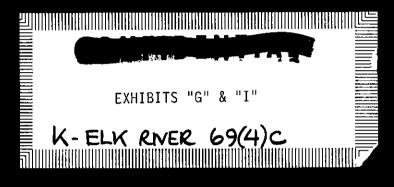
List of Exhibits (Cont'd)

 $\underline{\mathsf{Exhibit}\ I} \ - \ \mathsf{Reports}\ \mathsf{on}\ \mathsf{Cleaning}\ \mathsf{Coking}\ \mathsf{Coal}$

Exhibit J - Coal Logs of Trenches - Little Weary 1 - 10
Big Weary 11 - 18
Big Weary 1A; 2A, B-1 to B-4

Bleasdell	Trench	1000' So	uth Co	oal Creek	DWG.	NM	231-4-29
Bleasdell	Trench	Bank Nor	th Coa	al Creek	DWG.	NM	231-4-30
Bleasdell	Trench	Section	140 +	00	DWG.	NM	231-4-31
Bleasdell	Trench	Section	160 +	00	DWG.	NM	231-4-32
Bleasdell	Trench	Section	200 +	00	DWG.	NM	231-4-33
Bleasdell	Trench	Section	260 +	00	DWG.	NM	231-4-34
Bleasdell	Trench	Section	300 +	00	DWG.	NM	231-4-35





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KOOTENAY LAND DISTRICT

BRITISH COLUMBIA

By: D. M. Lane, P.Geol., P.Eng.

Aug 19 1969

00267

Exhibit "G"

REPORT ON

ANALYSES OF BOREHOLE SAMPLES ON RAW COAL

For

SCURRY RAINBOW OIL LIMITED

Submitted by

CYCLONE ENGINEERING SALES LTD.

EDMONTON - ALBERTA - CANADA

Report No.: RI - 69.03

C.E.S. Project No.: **S1 -** 58

Scurry Rainbow Sample Nos.: 5201 - 5230 (incl.)

5232 - 5236 (incl.)

Date: August 19, 1969

Client: Scurry Rainbow Oil Limited Project: Elk River Coal 2-56 C.E.S. Project Number: **S1** - 58 Sample: S.R. # 5201 Origin: Borehole Sample Sample Number: C.E.S. 01 Date Received: July 25, 1969 D. M. Lane SR #1 11.5' (Core HQ) Interval 163.5 - 175 Upper part #9 MOISTURE CONTENT: Weight loss on air drying in weight percent: 1.52 (on as received basis) Residual moisture in weight percent: 0.75 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 23.70 V.M.: 18.13 $1\frac{1}{2} - 1\frac{1}{2} - 1\frac{1}{2}$ F.S.I.: B.T.U./1b.: 11087 Sulphur: 0.32 57.42 F.C.: RANK: 1vb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

Per: R. Sehgal

Client: Scurry Rainbow Oil Limited Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58Sample: S.R. # 5202 Origin: Borehole sample Sample Number: C.E.S. 02 Date Received: July 25, 1969 D.M. Lane _SR #1 10.4' (HQ Core) Interval 175.0 - 185.4. Lower part of #9 seam MOISTURE CONTENT: Weight loss on air drying in weight percent: 1.86 (on as received basis) Residual moisture in weight percent: 0.80 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 13.19 V.M.: 18.82 F.S.I.: $2 - 2\frac{1}{2} - 2\frac{1}{2}$ B.T.U./1b.: 13,087 Sulphur: 0.37 F.C.: 67.19 RANK: 1vb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal

Client: Scurry Rainbow Oil Limited

Project: Elk River Coal 2-56

C.E.S. Project Number: S1 - 58

Sample: S.R. #

5203

Origin:

Borehole sample

Sample Number: C.E.S. 03

Date Received: July 25, 1969

D. M. Lane SR #1 142 14.2 (HQ Core) Interval 324 to 338.2 Upper portion

of #8 seam

MOISTURE CONTENT:

Weight loss on air drying in weight percent: 1.00

(on as received basis)

Residual moisture in weight percent: 0.71

(on air dry basis)

CHEMICAL ANALYSIS: (On air dry basis)

Ash: 11.12

V.M.: 19.09

F.S.I.: $5 - 5\frac{1}{2} - 5\frac{1}{2}$

B.T.U./1b.: 13,348

Sulphur: 0.41

F.C.: 69.08

RANK: 1vb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: Augus t 19, 1969

R Sahaal

Client: Scurry Rainbow Oil Limited

Project: Elk River Coal 2-56

C.E.S. Project Number: S1 - 58

Sample: S.R. # 5204

Origin: Borehole sample

Sample Number: C.E.S. 04

Date Received: July 25, 1969

D.M. Lane SR #1 5.2' Bone Interval 338.4 - 343.4 Bone layer #8 Seam

MOISTURE CONTENT:

Weight loss on air drying in weight percent: 0.58

(on as received basis)

Residual moisture in weight percent: 0.84

(on air dry basis)

CHEMICAL ANALYSIS: (On air dry basis)

Ash: 85.08

V.M.: 7.16

F.S.I.: N.A.

B.T.U./1b.: 1,709

Sulphur: 0.06

F.C.: 6.92

RANK: Not ranked

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969 Per:

Client:	Scurry Rainbow Oil Limited	
Project: Elk River Coal	1 2-56	
C.E.S. Project Number:	S1 - 58	
Sample: S.R. #	5205	
Origin:	Borehole sample	
Sample Number: C.E.S.	05	
Date Received: D. M. Lane SR #1 9.	July 25, 1969 l' (HQ Core) Interval 3 No. 8 Seam	43.4 - 352.5. Lower portion
MOISTURE CONTENT:	110. 0 00000	
Weight loss on air dryin (on as received basi		0.84
Residual moisture in wei (on air dry basis)	ght percent:	0.65
CHEMICAL ANALYSIS: (On	air dry basis)	
Ash:	•	13.89
V.M.:		19.85
F.S.I.:		$3\frac{1}{2} - 3\frac{1}{2} - 4$
B.T.U./1b.:		12,873
Sulphur:		0.41
F.C.:		65.61
RANK:		mvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal

Per:

Scurry Rainbow Oil Limited Client: Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58Sample: S.R. # 5206 Borehole sample Origin: Sample Number: C.E.S. 06 July 25, 1969 Date Received: 81 (HQ Core) Interval 398 - 406 No. 7 Seam SR #1 D.M. Lane MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.80 (on as received basis) Residual moisture in weight percent: 0.69 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) 16.13 Ash: 17.78 V.M.: $2\frac{1}{2} - 2\frac{1}{2} - 3$ F.S.I.:

C.E.S. Form 14

B.T.U./1b.:

Sulphur:

F.C.:

RANK:

CYCLONE ENGINEERING SALES LTD.

12,297

0.58

65.40

lvb

Date: August 19, 1969

Per: R. Sehgal

Client: Scurry Rainbow Oil Limited

Project: Elk River Coal 2-56

rroject: Eik Hiver Coal 2-30

C.E.S. Project Number: S1 - 58

Sample: S.R. # 5207

Origin: Borehole sample

Sample Number: 07

Date Received: July 25, 1969

D.M. Lane SR #1 5.0' (HQ Core) Interval 463.3 - 468.3 No. 6 Seam

MOISTURE CONTENT:

Weight loss on air drying in weight percent: 0.78

(on as received basis)

Residual moisture in weight percent: 0.59

(on air dry basis)

CHEMICAL ANALYSIS: (On air dry basis)

Ash: 14.27

V.M.: 18.35

F.S.I.: $5\frac{1}{2} - 5\frac{1}{2} - 5\frac{1}{2}$

B.T.U./lb.: 13,030

Sulphur: 0.56

F.C.: 66.78

RANK: 1vb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969 Per:

R. Sehgal

Client: Scurry Rainbow Oil Limited

Project: Elk River Coal 2-56

C.E.S. Project Number: S1 - 58

Sample: S.R. # 5208

Origin: Borehole sample

Sample Number: C.E.S. 08

Date Received: July 25, 1969

D. M. Lane SR #1 3.0 (HQ Core) Interval 469.5 - 472.5 No. 6 split

MOISTURE CONTENT:

Weight loss on air drying in weight percent: 0.54

(on as received basis)

Residual moisture in weight percent: 0.51

(on air dry basis)

CHEMICAL ANALYSIS: (On air dry basis)

Ash: 28.87

V.M.: 16.96

F.S.I.: $4 - 4 - 3\frac{1}{2}$

B.T.U./1b.: 10,380

Sulphur: 0.47

F.C.: 53.66

RANK: , lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969 Per:

R. Sehgal / Head of Laboratory

Scurry Rainbow Oil Limited

Project: Elk River Coal - 2-56

C.E.S. Project Number: S1 - 58

Sample: S.R. # 5209

Origin: Borehole sample

Sample Number: C.E.S. 09

Date Received: July 25, 1969

D.M. Lane SR #1 3.5' (HQ Core) Interval 480 - 483.5 Seam #6A

MOISTURE CONTENT:

Client:

Weight loss on air drying in weight percent: 0.68 (on as received basis)

Residual moisture in weight percent: 0.56 (on air dry basis)

CHEMICAL ANALYSIS: (On air dry basis)

Ash: 14.82

V.M.: 18.19

F.S.I.: $3 - 3 - 3\frac{1}{2}$

B.T.U./1b.: 13,177

Sulphur: 0.57

F.C.: 66.43

RANK: , lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969 Per: Per:

-			
	Client:	Scurry Rainbow Oil Limited	
	Project: Elk River Coal	2–56	
	C.E.S. Project Number:	S1 - 58	
	Sample: S.R. #	5210	
	Origin:	Borehole sample	
	Sample Number: C.E.S.	10	
_	Date Received: D.M. Lane SR #5 15.	July 25, 1969 .5' (HQ Core) Interval 2	9.5 - 45. No. 10 Seam uppe
	MOISTURE CONTENT:		portion
	Weight loss on air drying (on as received basi		1.45
	Residual moisture in weight (on air dry basis)	ght percent:	0.72
	CHEMICAL ANALYSIS: (On a	air dry basis)	
	Ash:		13.97
	V.M.:		18.71
	F.S.I.:		3 - 3 - 3
	B.T.U./1b.:		12,930
	Sulphur:		0.34
	F.C.:		67.32
	RANK:	,	lvb
			ł

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal

Per:

Client:	Scurry Rainbow Oil Limite	d	
Project: Elk River Coal	Project: Elk River Coal - 2-56		
C.E.S. Project Number:	S1 - 58		
Sample: S.R. #	5211		
Origin:	Borehole sample		
Sample Number: C.E.S.:	11		
Date Received: D.M. Lane SR #5 11	July 25, 1969 L.O' HQ Core Interval 45	- 56 middle part No. 10 se	
MOISTURE CONTENT:			
Weight loss on air drying in weight percent: 1.50 (on as received basis)			
Residual moisture in wei (on air dry basis)	ight percent:	0.60	
CHEMICAL ANALYSIS: (On	air dry basis)		
Ash:		12.34	
V.M.:		19.86	
F.S.I.:	*	5 - 5 - 5	
B.T.U./1b.:		13,126	
Sulphur:		0.31	
F.C.:		67.20	
RANK:	,	lvb	

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal Head of Laboratory

Client: Scurry Rainbow Oil Limited Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58 Sample: S.R. # 5212 Origin: Borehole sample Sample Number: C.E.S.: 12 Date Received: July 25, 1969

HQ Core interval 56 - 66.4 lower part #10 seam SR #5 D. M. Lane 10.41 MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.93 (on as received basis) Residual moisture in weight percent: 0.57 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) 31.46 Ash: V.M.: 16.93 F.S.I.: $2\frac{1}{2} - 3 - 2\frac{1}{2}$ B.T.U./1b.: 10,654

C.E.S. Form 14

Sulphur:

F.C.:

RANK:

CYCLONE ENGINEERING SALES LTD.

0.49

51.04

lvb

Date: August 19, 1969

Per: R. Sehgal

Client: Scurry Rainbow Oil Limited

Project: Elk River Coal 2-56

C.E.S. Project Number: S1 - 58

Sample: S.R. # 5213

Origin: Borehole sample

Sample Number: C.E.S.: 13

Date Received: July 25, 1969

Dave M. Lane SR #5 12.5' HQ Core interval 203.5 - 216 upper part Seam #9

MOISTURE CONTENT:

Weight loss on air drying in weight percent: 1.07

(on as received basis)

Residual moisture in weight percent: 0.60

(on air dry basis)

CHEMICAL ANALYSIS: (On air dry basis)

Ash: 17.63

V.M.: 18.82

F.S.I.: $3 - 2\frac{1}{2} - 2\frac{1}{2}$

B.T.U./1b.: 12,260

Sulphur: 0.35

F.C.: 62.95

RANK: 'lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: <u>August 19, 1969</u>

P Sahaal

Client: Scurry Rainbow Oil Limited Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58 Sample: S.R. # 5214 Origin: Borehole sample Sample Number: C.E.S.: Date Received: July 25, 1969 D.M. Lane SR #5 9.6! HQ core interval 216 - 225.4 lower part of #9 MOISTURE CONTENT: 1.03 Weight loss on air drying in weight percent: (on as received basis) Residual moisture in weight percent: 0.55 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 12.41 V.M.: 20.01 F.S.I.: $5 - 5 - 4\frac{1}{2}$ B.T.U./1b.: 13,236 Sulphur: 0.35 F.C.: 67.03 RANK: lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

Per:

Client: Scurry Rainbow Oil Limited

Project: Elk River Coal 2-56

C.E.S. Project Number: **S1** - 58

Sample: S.R. #

5215

Origin:

Borehole sample

Sample Number: C.E.S.: 15

Date Received:

July 25, 1969

14.01 HQ Core interval 321 - 335 upper part of #8 D. M. Lane SR #5

MOISTURE CONTENT:

Weight loss on air drying in weight percent:

0.64

(on as received basis)

Residual moisture in weight percent:

0.59

(on air dry basis)

CHEMICAL ANALYSIS: (On air dry basis)

8.07 Ash:

18.83 V.M.:

F.S.I.: $2\frac{1}{2} - 3 - 3$

B.T.U./1b.: 14,209

Sulphur: 0.52

F.C.: 72.51

RANK: lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal

Per:

Client:	Scurry Rainbow Oil Limited	ı		
Project: Elk River Coal	Project: Elk River Coal 2-56			
C.E.S. Project Number:	S1 - 58	•		
Sample: S.R. #	5216			
Origin:	Borehole sample			
Sample Number:	16			
Date Received: D. M. Lane SR #5 10.	July 25, 1969 .7' HQ Core interval 344	•		
MOISTURE CONTENT:		seam		
Weight loss on air dryin	0.79			
Residual moisture in wei	ight percent:	0.55		
CHEMICAL ANALYSIS: (On	air dry basis)			
Ash:	•	17.00		
V.M.:		18.39		
F.S.I.:		$2 - 2\frac{1}{2} - 2\frac{1}{2}$		
B.T.U./1b.:		12,356		
Sulphur:		0.38		
F.C.:		64.06		
RANK:		lvb		

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sengal

Scurry Rainbow Oil Limited Client: Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58 Sample: S.R. # 5217 Borehole sample Origin: Sample Number: 17 Date Received: July 25, 1969 D. M. Lane SR #4 HQ Core #4 seam interval 231 -(coal rec. poor) MOISTURE CONTENT: 0.69 Weight loss on air drying in weight percent: (on as received basis) 0.60 Residual moisture in weight percent: (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) 28.33 Ash: 16.35 V.M.: F.S.I.: $1\frac{1}{2} - 1\frac{1}{2} - 2$ B.T.U./1b.: 10,999 Sulphur: 0.24 54.72 F.C.: 1vb RANK:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sebgal

Head of Laboratory

47

Scurry Rainbow Oil Limited Client: Project: Elk River Coal 2-56 **S1** - 58 C.E.S. Project Number: Sample: S.R. # 5218 Borehole sample Origin: Sample Number: C.ES .: Date Received: July 25, 1969 HQ core interval 259.5 - 266.7 lower portion No. 4 sea D.M. Lane SR #4 MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.65 (on as received basis) Residual moisture in weight percent: 0.71 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 67.01 V.M.: 9.32 F.S.I.: 1/2 - 1/2 - 1/2 B.T.U./1b.: 4,464

C.E.S. Form 14

Sulphur:

F.C.:

RANK:

CYCLONE ENGINEERING SALES LTD.

0.17

22.96

, lvb

Date: August 19, 1969

R. Sehgal

Client: Scurry Rainbow Oil Limited

Project: Elk River Coal - 2-56

C.E.S. Project Number: S1 - 58

Sample: S.R. #

5219

Origin: Borehole sample

Sample Number: 19

July 25, 1969 Date Received:

4.7' HQ Core interval 393.3 - 398 No. 3 Seam D. M. Lane SR #4

MOISTURE CONTENT:

Weight loss on air drying in weight percent: 1.58

(on as received basis)

0.49 Residual moisture in weight percent:

(on air dry basis)

CHEMICAL ANALYSIS: (On air dry basis)

8.00 Ash:

V.M.: 19.36

F.S.I.: 8½ - 9 - 9

14,096 B.T.U./1b.:

Sulphur: 0.52

F.C.: 72.15

1vb RANK:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969 Per:

R. Sehgal

Scurry Rainbow Oil Limited Client: Elk River Coal 2-56 Project: C.E.S. Project Number: **S1** - 58 Sample: S.R. # 5220 Origin: Borehole sample Sample Number: C.E.S.: 20 Date Received: July 25, 1969 9.21 HQ core interval 466.8 - 476 No. 2 seam upper D. M. Lane SR #4 MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.53 (on as received basis) Residual moisture in weight percent: 0.43 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 25,54 V.M.: 17.02 F.S.I.: 4 - 4 - 3½ B.T.U./1b.: 11,306 Sulphur: 0.35 F.C.: 57.01 1vb RANK:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal

Per:

Client:	Scurry Rainbow Oil Limited	
Project: Elk River Coa	1 2-56	
C.E.S. Project Number:	\$1 - 58	
Sample: S.R. #	5221	
Origin:	Borehole sample	
Sample Number:	21	
Date Received: Dave M. Lane SR #4 10	July 25, 1969 HQ Core interval 476 -	- 486. No2 seam lower pa
MOISTURE CONTENT:		
Weight loss on air drying (on as received basis	g in weight percent: s)	0.45
Residual moisture in weig (on air dry basis)	ght percent:	0.35
CHEMICAL ANALYSIS: (On a	air dry basis)	
Ash:		11.45
V.M.:		20.42
F.S.I.:		9 - 9 - 9
B.T.U./1b.:		13,492
Sulphur:		0.39
F.C.:		67.78
RANK:	,	mvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal Head of Laboratory

_			
	Client:	Scurry Rainbow Oil Limited	(
ſ	Project: Elk River Coal	. 2–56	
	C.E.S. Project Number:	S 1 - 58	•
	Sample: S.R. #	5222	
	Origin:	Borehole sample	
	Sample Number: C.E.S.:	22	
_	Date Received: D. M. Lane SR #3 12.	July 25, 1969 5' HQ Core #4 seam upper	r part interval 123.5 -
	MOISTURE CONTENT:		136.0
	Weight loss on air drying (on as received basis		1.03
Residual moisture in weight percent: (on air dry basis)			0.41
	CHEMICAL ANALYSIS: (On a	air dry basis)	
	Ash:		9.33
	V.M.:		17.97
	F.S.I.:		2 - 2 - 2
	B.T.U./1b.:		13,688
	Sulphur:		0.35
	F.C.:		72.29
	RANK:	•	lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R Sahaa

Scurry Rainbow Oil Limited Client: Project: Elk River Coal - 2-56 S1 - 58C.E.S. Project Number: Sample: S.R. # 5223 Borehole sample Origin: Sample Number: C.E.S.: Date Received: July 25, 1969 HQ Core interval 136 - 149. Middle part No. 4 seam 131 D. M. Lane SR #3 MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.91 (on as received basis) Residual moisture in weight percent: 0.61 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 13.58 V.M.: 18.99 $2\frac{1}{2} - 2\frac{1}{2} - 2\frac{1}{2}$ F.S.I.: B.T.U./1b.: 13,043 Sulphur: 0.27 F.C.: 66.82 RANK: lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: <u>August 19, 1969</u>

Per: R. Sehgal

Client: Scurry Rainbow Oil Limited Project: Elk River Coal 2-56 C.E.S. Project Number: **S**1 - 58 Sample: S.R. # 5224 Origin: Borehole sample Sample Number: C.E.S.: 24 July 25, 1969 Date Received: 3.01 HQ Core interval 149 - 152 No. 4 seam lower D. M. Lane SR #3 part MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.94 (on as received basis) Residual moisture in weight percent: 0.87 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) 36.04 Ash: V.M.: 14.26 F.S.I.: $2\frac{1}{2} - 3 - 2\frac{1}{2}$ B.T.U./1b.: 9,390 Sulphur: 0.27 F.C.: 48.83 RANK: lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

Per: R. Sehgal

Client:	Scurry Rainbow Oil Limited	d		
Project: Elk River Coal	2-56			
C.E.S. Project Number:	S1 - 58	•		
Sample: S.R. #	5225			
Origin:	Borehole sample			
Sample Number: C.E.S:	25			
Date Received: D. M. Lane SR #3 6.5		- 306.5. No. 3 seam		
MOISTURE CONTENT:	Rec. 5 ^t			
Weight loss on air drying in weight percent: 0.54 (on as received basis)				
Residual moisture in wei (on air dry basis)	0.71			
CHEMICAL ANALYSIS: (On	air dry basis)			
Ash:	·	6.87		
V.M.:		19.74		
F.S.I.:		8 - 8 - 8		
B.T.U./1b.:		14,340		
Sulphur:		0.52		
F.C.:		72.68		
RANK:	,	lvb		

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal Head of Laboratory

Client: Scurry Rainbow Oil Limited Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58 Sample: S.R. # 5226 Origin: Borehole sample Sample Number: C.E.S.: Date Received: July 25, 1969 HQ Core interval 377 - 396. No. 2 seam. Rec. 17 D. M. Lane SR #3 MOISTURE CONTENT: 2.08 Weight loss on air drying in weight percent: (on as received basis) Residual moisture in weight percent: 0.58 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) 12.06 Ash: 19.34 V.M.: 7월 - 7월 - 7월 F.S.I.: 13,602 B.T.U./1b.: 0.39 Sulphur: F.C.: 68.02 1vb RANK:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal

Client: Scurry Rainbow Oil Limited Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58 Sample: S.R. # 5227 Origin: Borehole sample Sample Number: C.E.S.: 27 July 25, 1969 Date Received: D.M. Lane SR #2 10.41 HQ core interval 22.3 - 32.7. #8 seam upper MOISTURE CONTENT: Weight loss on air drying in weight percent: 1.01 (on as received basis) 0.65 Residual moisture in weight percent: (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 9.83 V.M.: 18.68 F.S.I.: 3 - 3½ - 3½ B.T.U./1b.: 13,570 Sulphur: 0.44 F.C.: 70.84 RANK: 1vb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal

Scurry Rainbow Oil Limited Client: Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58 Sample: S.R. # 5228 Borehole sample Origin: Sample Number: C.E.S.: 28 Date Received: July 25, 1969 HQ core interval 38 - 49.5. #8 seam lower portion D.M. Lane SR #2 Rec. 10' MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.65 (on as received basis) Residual moisture in weight percent: 0.68 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 12.69 V.M.: 18.79 $3\frac{1}{2} - 3\frac{1}{2} - 4$ F.S.I.: 13,464 B.T.U./1b.: 0.45 Sulphur: F.C.: 67.84 1vb RANK:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

Per: R. Sehgal

Client: Scurry Rainbow Oil Limited

Project: Elk River Coal 2-56

C.E.S. Project Number: S1 - 58 ·

Sample: S.R. #

5229

Origin:

Borehole sample

Sample Number: C.E.S.:

29

Date Received:

July 25, 1969

D. M. Lane SR #2

HQ core interval 115 - 124. No. 7 seam

MOISTURE CONTENT:

Weight loss on air drying in weight percent:

0.54

(on as received basis)

Residual moisture in weight percent:

0.63

(on air dry basis)

CHEMICAL ANALYSIS: (On air dry basis)

Ash: 17.84

V.M.: 18.10

F.S.I.: $2\frac{1}{2} - 3 - 3$

B.T.U./1b.: 12,249

Sulphur: 0.54

F.C.: 63.43

RANK: lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

Client: Scurry Rainbow Oil Limited Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58 Sample: S.R. # 5230 Borehole sample Origin: Sample Number: C.E.S.: Date Received: July 25, 1969 HQ Core interval 187 - 191.4 No. 6 seam (Stray) Dave M. Lane SR #2 4.4* Recovery full. MOISTURE CONTENT: 0.48 Weight loss on air drying in weight percent: (on as received basis) 0.62 Residual moisture in weight percent: (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) 15.12 Ash: 17.69 V.M.: $2\frac{1}{2} - 3 - 3$ F.S.I.: B.T.U./1b.: 12,696 0.65 Sulphur: 66.57 F.C.: 1vb RANK:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

Per: R. Sehgal

Client: Scurry Rainbow Oil Limited Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58 Sample: S.R. # 5232 Origin: Borehole sample Sample Number: C.E.S.: July 25, 1969
HQ Core interval 407.5 - 425 upper portion #4 seam Date Received: D.M. Lane SR #2 17.51 MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.57 (on as received basis) Residual moisture in weight percent: 0.65 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 15.10 V.M.: 17.45 F.S.I.: $3 - 3\frac{1}{2} - 3\frac{1}{2}$ B.T.U./1b.: 12,789 Sulphur: 0.43 F.C.: 66.80 RANK: lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal

Scurry Rainbow Oil Limited Client: Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58 5233 Sample: S.R. # Origin: Borehole sample Sample Number: C.E.S.: July 25, 1969 Date Received: HQ core interval 425 - 432 middle interval D.M. Lane #4 seam MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.66 (on as received basis) Residual moisture in weight percent: 0.56 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) 12.38 Ash: 18.06 V.M.: 4 - 3월 - 3 F.S.I.: 13,128 B.T.U./1b.: 0.36 Sulphur: 69.00 F.C.: RANK: sa

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

Per: R. Sehgal

Client: Scurry Rainbow Oil Limited Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58 Sample: S.R. # 5234 Origin: Borehole sample Sample Number: C.E.S.: 34 July 25, 1969
HQ core interval 507 - 516.8. #3 seam. Rec. 9 Date Received: Dave M. Lane SR #2 9.81 MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.39 (on as received basis) Residual moisture in weight percent: 0.58 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 14.64 V.M.: 18.59 F.S.I.: 7 - 7 - 7 B.T.U./1b.: 13,326 Sulphur: 0.45 F.C.: 66.19 RANK: lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal

Per:

Client: Scurry Rainbow Oil Limited Project: Elk River Coal 2-56 C.E.S. Project Number: S1 - 58 Sample: S.R. # 5235 Origin: Borehole sample Sample Number: C.E.S.: 35 July 25, 1969 Date Received: D.M. Lane SR #2 21! HQ Core interval 569 - 590 #2 seam. Rec. 20.5 MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.43 (on as received basis) Residual moisture in weight percent: 0.59 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 30.95 V.M.: 17.05 F.S.I.: $5 - 5 - 5\frac{1}{2}$ B.T.U./1b.: 10,218 Sulphur: 0.52 F.C.: 51.41 RANK: lvb

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

Per: R. Sehgal

Scurry Rainbow Oil Limited	1
2–56	
S1 - 58	•
5236	
Borehole sample	
36	
July 25, 1969 Interval 603 - 605, N	lo, 1 Seam
g in weight percent: s)	0.16
ght percent:	0.41
air dry basis)	
	7.02
	22.22
	9-9-9
	14,422
	0.74
	70.35
	mvb
	2-56 S1 - 58 5236 Borehole sample 36 July 25, 1969 Interval 603 - 605. No. 10 g in weight percent: s) ght percent:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: August 19, 1969

R. Sehgal Head of Laboratory

REPORT ON

ANALYSES OF BOREHOLE SAMPLES

ON FLOAT-SINKS

For

SCURRY RAINBOW OIL LIMITED

Submitted By

CYCLONE ENGINEERING SALES LTD.

EDMONTON - ALBERTA - CANADA

Report No.: RI - 69.04

C.E.S. Project No.: S1 - 58

Scurry Rainbow Sample Nos.: 5201 - 5230 (incl.)

5232 - 5236 (incl.)

Date: September 5, 1969

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969 Project: C.E.S. Project No.: \$1-58 Client Sample No.: 5201 C.E.S. Sample No.: 01 SR #1 (Core HQ) Interval 163.5 - 175 Upper part #9 Seam D. M. Lane 11.5' Width SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % 1/4" x 20 mesh 75.71 20 x 100 mesh 19.47 - 100 mesh 4.82 Total 100.00 FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 51.48 Sinks @ 1.5 in 1/4" x 20 mesh 24.23 Floats @ 1.5 in 20 x 100 mesh 15.77 Sinks @ 1.5 in 20 x 100 mesh 3.70 ANALYSES. Property Ash % V.M. % F.S.I. Sulphur % Weight % Fraction Combined floats@ 67.25 7.02 19.38 3 - 3 - 3 0.43 1.5 Combined sinks @ 27.93 67.74 0.14 1.5 - 100 mesh 4.82 19.25 $3 - 3\frac{1}{2} - 3$ 15.56 0.38 Total 100 24.39 0.34

C.E.S. Form 15

Date: September 5, 1969

* Total of Floats only.

CYCLONE ENGINEERING SALES LTD.

Sehgal, Head/of Laboratory

Client: Scurry Rainbow Gil Limited

Date Received: July 25, 1969

Project:

C.E.S. Project No.: S1-58

Client Sample No.: 5202

C.E.S. Sample No.: 02

D.M. Lane SR #1 (HQ Core) Interval 175.0 - 185.4; lower part of #9 seam

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	76.21
20 x 100 mesh	19.57
- 100 mesh	4,22
Total	100.00

FLOAT-SINK ANALYSES.		Weight %
Floats @ 1.5 in 1/4" x 20 mesh	-	64.78
Sinks @ 1.5 in 1/4" x 20 mesh	140	11.43
Floats @ 1.5 in 20 x 100 mesh	-	17.61
Sinks @ 1.5 in 20 x 100 mesh	-	1.96

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	82.39	7.13	19.38	3½, 3½, 3½	0.38
Combined sinks @ 1.5	13.39	53.14			0.18
- 100 mesh	4,22	10.96	20.28	4, 3½, 3½	0.38
Total	100	13.45	*		0.36
* Total of Floats only.					

C.E.S. Form 15

CYCLONE ENGINEERING SALES LTD.

Date: September 5, 1969

Sehgal, Dead of Laboratory

								
Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969								
Project:		c.	E.S. Project	No.: S1 - 5	8			
Client Sample No.: 5203 C.E.S. Sample No.: 03								
D.M. Lane SR #1 142' HQ Core Int. 324 - 338.2; Upper portion #8 seam								
Rec. 14.2' SCREEN ANALYSES OF 1/4" × 0 CRUSHED SAMPLE.								
Fraction Weight %								
1/	'4" x 20 mesh			72.35				
20	x 100 mesh			23.52				
-	100 mesh			4.13				
To	tal			100.00				
FLOAT-SINK ANALYSES. Weight %								
F 1	oats @ 1.5 i	n 1/4 ^{ft} x 20	mesh -	62.2	2			
Si	Sinks @ 1.5 in 1/4" x 20 mesh = 10.13							
Floats @ 1.5 in 20 x 100 mesh - 21.64								
Si	nks @ 1.5 in	20 x 100 me	sh -	1.8	8			
ANALYSES.	· · · · · · · · · · · · · · · · · · ·							
			·			_		
Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %			
Combined floats @ 1.5	Combined floats @ 02.00 (0.20 51.00 6.20							
Combined sinks @ 12.01 46.35 0.24								
- 100 mesh	4.13	8.56	20.90	7, 7, 7½	0.43			
Total	100	11.28	*		0.40			
* Total of Floats only.								

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

			······································			
Client: Sc	urry Rainbow	d Da	te Received:	July 25, 19	69	
Project:				C.E.S. Project No.: S1 - 58		
Client Sampl D.M. Lane			E.S. Sample 1 .4; bone laye	No.: 04 er #8 seam;Re	С.	
SCREEN ANALY	SES OF 1/4"	x O CRUSHED	SAMPLE.			
<u>Fr</u>	action		Wei	ight %		
1/	4" x 20 mesh			80.99		
20	x 100 mesh			14.25		
**	100 mesh			4.76		
То	tal]	100		
FLOAT-SINK A	NALYSES.			Weight %		
Floats @ 1.5 in 1/4" x 20 mesh - 2.99 .						
Si	nks @ 1.5 in	1/4" x 20 m	nesh -	78.0	0	
Floats @ 1.5 in 20 x 100 mesh - 2.85						
Si	nks @ 1.5 in	20 x 100 me	esh -	11.4	0	
ANALYSES.			——————————————————————————————————————			rae - râner
Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %	
Combined floats @ 1.5	5.84	6.68	21.08	10, 9, 10	0.57	
Combined sinks @ 1.5	89.40	90.16			0.09	
- 100 mesh	4.76	67.07	11.18	· N.A.	0.29	
Total	100	84.19	*		0.11	
* Total of	Floats only	•		**************************************	•	

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

BOREHOLE SAMPLES:

Date Received: July 25, 1969 Client: Scurry Rainbow Oil Limited

Project:

C.E.S. Project No.: \$1-58

Client Sample No.: 5205

C.E.S. Sample No.:

Weight %___

05

D.M. Lane SR #1 9.1' HQ Core Int. 343.4 - 352.5; lower portion No. 8 Seam

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	75.01
20 x 100 mesh	20.89
- 100 mesh	4.10
M. 4 1	100.00

Total 100,00

FLOAT-SINK ANALYSES.

Floats @ 1.5 in $1/4^{11}$ x 20 mesh	-	63.76
Sinks @ 1.5 in 1/4" x 20 mesh	•	11.25
Floats @ 1.5 in 20 x 100 mesh	-	19.01
Sinks @ 1.5 in 20 x 100 mesh	-	1.88

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %	
Combined floats @ 1.5	82.77	7.63	19.36	4, 3½, 4	0.49	
Combined sinks @ 1.5	13.13	57.93			0.23	
- 100 mesh	4.10	11.02	21.12	6, 6, 6	0.46	
Total	100	14.37	*		0.44	
* Total of Floats only.						

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Sengal, Head of Laboratory

Date Received: July 25, 1969 Client: Scurry Rainbow Oil Limited Project: C.E.S. Project No.: \$1-58 Client Sample No.: 5206 C.E.S. Sample No.: 06 D.M. Lane SR #1 8 HQ Core Interval 398 - 406; No. 7 Seam SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % 1/4" x 20 mesh 72.33 20 x 100 mesh 23.25 - 100 mesh 4.42 Total 100.00 FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 50.63 Sinks @ 1.5 in $1/4^{tt}$ x 20 mesh 21.70 Floats @ 1.5 in 20 x 100 mesh 20.46

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	71.09	8.33	18.95	3½, 3, 3	0.63
Combined sinks @ 1.5	24.49	41.45			0.45
- 100 mesh	4.42	9.57	19.89	5½, 5½, 5	0.69
Total	100	16.49	*		0.59
* Total of Floats only.					

Sinks @ 1.5 in 20 x 100 mesh

C.E.S. Form 15

CYCLONE ENGINEERING SALES LTD.

Date: September 5, 1969

2.79

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969

Project:

C.E.S. Project No.: S1-58

Weight %

Client Sample No.: 5207

C.E.S. Sample No.: 07

D.M. Lane SR #1 5.0' HQ Core Int. 463.3 - 468.3; No. 6 Seam

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	79.44
20 x 100 mesh	17.68
- 100 mesh	2.88
Wat al	100.00

Total 100.00

FLOAT-SINK ANALYSES.

Floats @ 1.5 in $1/4^{11}$ x 20 mesh	-	67.52
Sinks @ 1.5 in $1/4^{tt} \times 20$ mesh	•	11.92
Floats @ 1.5 in 20 x 100 mesh	-	15.91
Sinks @ 1.5 in 20 x 100 mesh	-	1.77

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %	
Combined floats @ 1.5	83.43	9.57	18.78	6, 6, 6	0.60	
Combined sinks @ 1.5	13.69	40.13			0.55	
- 100 mesh	2.88	11.18	19.57	7, 7, 6½	0.64	
Total	100	13.80	*		0.59	
* Total of Floats only.						

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

	Client:	Scurry Rat	inbow O il	Limited	Date R	eceived:	Ju1y	25, 1969	
	Project:				C.E.S.	Project	No.:	S 1-58	
j	Client Sa	mple No.:	5208		C.E.S.	Sample N	Vo.:	08	

D.M. Lane SR #1 3.0' HQ Core Interval 469.5 - 472.5; No. 6 split

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
$1/4^{\rm H}$ x 20 mesh	76.31
20 x 100 mesh	19.60
- 100 mesh	4.09
Total	100

FLOAT-SINK ANALYSES.		Weight %
Floats @ 1.5 in $1/4$ " x 20 mesh	-	41.97
Sinks @ 1.5 in $1/4^{\text{H}}$ x 20 mesh	-	34.34
Floats @ 1.5 in 20 x 100 mesh	4-	14.50
Sinks @ 1.5 in 20 x 100 mesh	-	5,10

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	56.47	12.12	19.23	9, 9½, 9	0.58
Combined sinks @ 1.5	39.44	53.72			0.42
- 100 mesh	4.09	19.39	19.20	8, 8, 7½	0.61
Total	100	28.82	*		0.51
* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

5.10

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969 Project: C.E.S. Project No.: S1-58 Client Sample No.: 5209 C.E.S. Sample No.: 09 D.M. Lane SR #1 3.5' HQ Core Int. 480 - 483.5; Seam #6A SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % $1/4^{\prime\prime} \times 20 \text{ mesh}$ 72.70 20 x 100 mesh 22.25 - 100 mesh 5.05 Total 100.00 FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 58.89 Sinks @ 1.5 in $1/4^n$ x 20 mesh 13.81 Floats @ 1.5 in 20 x 100 mesh 20.03 Sinks @ 1.5 in 20 x 100 mesh 2.22 ANALYSES. Property Weight % Ash % V.M. % F.S.I. Sulphur % Fraction Combined floats @ 78.92 7.64 19.09 5, 5, 5 0.61 1,5 Combined 16.03 sinks @ 48.46 0.35 1.5 - 100 mesh 5.05 9.67 19.47 $5\frac{1}{2}$, 6, $5\frac{1}{2}$ 0.57 * 14.29 Total 100 0.56

C.E.S. Form 15

Date: September 5, 1969

* Total of Floats only.

CYCLONE ENGINEERING SALES LTD.

Schgal, Head of Laboratory

Total

100.00

1.49

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969 Project: C.E.S. Project No.: S1-58 Client Sample No.: 5210 C.E.S. Sample No.: D.M. Lane SR #5 15.5' HQ Core Int, 29.5 - 45; No, 10 Seam upper portion SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % $1/4^{\text{H}} \times 20 \text{ mesh}$ 77.48 20 x 100 mesh 16.57 - 100 mesh 5.95

FLOAT-SINK ANALYSES.

Weight %

Floats @ 1.5 in 1/4" x 20 mesh - 66.63

Sinks @ 1.5 in 1/4" x 20 mesh - 10.85

Floats @ 1.5 in 20 x 100 mesh - 15.08

Sinks @ 1.5 in 20 x 100 mesh

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	81.71	6.72	20.07	4, 4, 4½	0.38
Combined sinks @ 1.5	12.34	68.47			0.17
- 100 mesh	5.95	13.32	20.74	$3, 3, 3\frac{1}{2}$	0.48
Total	100	14.73	*		0.36
* Total of Floats only.					

C.E.S. Form 15

CYCLONE ENGINEERING SALES LTD.

Date: September 5, 1969

Per: R. Sehgal, Head of Laboratory

Scurry Rainbow Oil Limited Client: Date Received: July 25, 1969 Project: C.E.S. Project No.: S1-58 Client Sample No.: 5211 C.E.S. Sample No.: 11 D.M. Lane SR #5 11.0' HO Core Interval 45 - 56 middle part No. 10 seam SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % $1/4^{\text{H}} \times 20 \text{ mesh}$ 75.86 20 x 100 mesh 17.88 - 100 mesh 6.26 Total 100.00 FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 66.00 Sinks @ 1.5 in 1/4["] x 20 mesh 9.86 Floats @ 1.5 in 20 x 100 mesh 16.45 Sinks @ 1.5 in 20 x 100 mesh 1.43 ANALYSES. Property V.M. % F.S.I. Sulphur % Weight % Ash % Fraction Combined

floats @ 1.5	82.45	6.31	20.72	6, 6, 5½	0.33
Combined sinks @ 1.5	11.29	60.73			0.16
- 100 mesh	6.26	10.41	20.94	4½, 4½, 5	0.39
Total	100	12.78	*		0.31

C.E.S. Form 15

* Total of Floats only.

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Sehgal, Head of Laboratory

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969

Project:

C.E.S. Project No.: \$1-58

Client Sample No.: 5212

C.E.S. Sample No.: 12

D.M. Lane SR #5 10.4' HQ Core interval 56 = 66.4 lower part #10 seam

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	75.89
20 x 100 mesh	18.41
- 100 mesh	5.70

100.00 Total

FLOAT-SINK ANALYSES.

WK ANALYSES.		Weight %
Floats @ 1.5 in $1/4^{n}$ x 20 mesh		45.57
Sinks @ 1.5 in $1/4^{\text{H}}$ x 20 mesh	34h	30.32
Floats @ 1.5 in 20 x 100 mesh	•	11.91
Sinks @ 1.5 in 20 x 100 mesh	-	6.50

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	57.48	6.96	20.50	$5\frac{1}{2}$, $5\frac{1}{2}$, 5	0.56
Combined sinks @ 1.5	36.82	70.21			0.47
- 100 mesh	5.70	19.17	20.10	4, 4, 4½	0.58
Total	100	30.94	*		0.52
* Total of Floats only.					

C.E.S. Form 15

CYCLONE ENGINEERING SALES LTD.

Date: September 5, 1969

R. Sehgal, Head of Laboratory

Client:	Scurry Rainbow	Oil Limited	Dat	e Received:	July 25, 1	.969
Project:			C.E	C.E.S. Project No.: \$1-58		
Client Sa	mple No.: 521	3	C.E	.S. Sample N	No.: 13	
D.M. Lane	SR #5 12,5	' HQ Core	Coal Int. 2	03.5 - 216 u	ipper part Si	Eam #!
SCREEN AN	ALYSES OF 1/4"	× 0 CRUSHED	SAMPLE.			
·	Fraction		Wei	ght %		
	1/4" x 20 mesh			77.13		
	20 x 100 mesh			19.51		
	- 100 mesh			3.36		
	Total		1	00.00		
FLOAT-SIN	K ANALYSES.			Weight %	•	
	Floats @ 1.5 i	n 1/4" x 20 i	mesh -	57.8	5	:
	Sinks @ 1.5 in	1/4" x 20 m	esh -	19.2	8	
	Floats @ 1.5 i	n 20 x 100 m	esh •	16.5	8	
	Sinks @ 1.5 in	20 x 100 me	sh -	2.9	3	
ANALYSES.						
Property Fraction	Weight %	Ash %	V.M. %	f.S.I.	Sulphur %	
			1		1	

Property Fraction	Weight %	Ash %	V.M. %	f.S.I.	Sulphur %
Combined floats @ 1.5	74.43	6.82	19.53	3½, 3½, 4	0.43
Combined sinks @ 1.5	22.21	55.80			0.22
- 100 mesh	3.36	14.68	19.64	4, 4, 3½	0.42
Total	100	17.96	*		0.38
* Total of Floats only.					

C.E.S. Form 15

CYCLONE ENGINEERING SALES LTD.

Date: September 5, 1969

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969 Project: C.E.S. Project No.: S1-58 Client Sample No.: 5214 C.E.S. Sample No.: 14 D.M. Lane SR #5 9.6' HQ Core int. 216 - 225.4 lower part of #9 seam SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % $1/4^{tt} \times 20 \text{ mesh}$ 81.24 20 x 100 mesh 16.02 - 100 mesh 2.74 Total 100.00 FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 69.87 Sinks @ 1.5 in 1/4" x 20 mesh 11.37 Floats @ 1.5 in 20 x 100 mesh 14.58 Sinks @ 1.5 in 20 x 100 mesh 1.44 ANALYSES. Property Ash % V.M. % F.S.I. Sulphur % Weight % Fraction Combined floats@ 84.45 5½, 5½, 6 6.07 20.27 0.41 1.5 Combined sinks@ 12.81 57.95 0.19 1.5 - 100 mesh 2.74 11.00 20.64 0.42

C.E.S. Form 15

Total

CYCLONE ENGINEERING SALES LTD.

*

Date: September 5, 1969

* Total of Floats only.

100

12.85

Sengal, Head of Laboratory

0.38

Client: S	Client: Scurry Rainbow Oil Limited				Date Received: July 25, 1969			
Project:	Project:			C.E.S. Project No.: \$1-58				
Į.	le No.: 521 SR #5 14.0		intorval		.S. Sample i		· A a m	
				<u> </u>	4 333 upper	parc or πos	dani	
SCREEN ANALY	YSES OF 1/4"	x O CRUSHED	SAMPLE.					
<u>F</u> :	raction	<u>- 1,7 - 1 - 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, </u>		Wei	ght %			
1/4" x 20 mesh					7 5.65			
20	0 x 100 mesh	•			19.66			
~	100 mesh				4.69			
Total 100.00								
FLOAT-SINK ANALYSES. Weight %								
F	loats @ 1.5 in	n 1/4" x 20 ı	mesh -		71.1			
S	inks @ 1.5 in	1/4" x 20 m	esh -		4.5	4		
F	loats @ 1.5 i	n 20 x 100 m	esh -		18.8	7		
S	inks @ 1.5 in	20 x 100 me	sh -		0.79	9		
ANALYSES.								
Property Fraction	Weight % Ash % V.M. % F.S.T. Sulphur %							
Combined floats @ 1.5	89.98	5.55	20.1	6	3½, 4, 3½	0.56		
Combined sinks @ 1.5	5.33	50.96				0.29		
- 100 mesh	4.69	7.89	19.7	7		0.54		

C.E.S. Form 15

Total

Date: September 5, 1969

* Total of Floats only.

100

8.08

CYCLONE ENGINEERING SALES LTD.

0.54

R. Sehgal, Head of Laboratory

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969

Project: C.E.S. Project No.: \$1-58

Client Sample No.: 5216 C.E.S. Sample No.: 16

D.M. Lane SR #5 10.7' HQ Core int, 344 - 354.7 lower part of #8 seam

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	81.65
20 x 100 mesh	15.53
- 100 mesh	2.82
Total	100.00

FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 66.95 Sinks @ 1.5 in 1/4^{tt} x 20 mesh 14.70 Floats @ 1.5 in 20 x 100 mesh 13.36

Sinks @ 1.5 in 20 x 100 mesh

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	80.31	8.30	19.44	3½, 4, 4	0.43
Combined sinks @ 1.5	16.87	57.65			0.20
- 100 mesh	2.82	13.06	19.33		0.46
Total	100	16.76	*		0.39
* Total of Floats only.					

C.E.S. Form 15

September 5, 1969 Date:

CYCLONE ENGINEERING SALES LTD.

2.17

Scurry Rainbow Oil Limited Date Received: July 25, 1969 Client: Project: C.E.S. Project No.: \$1-58 Client Sample No.: 5217 C.E.S. Sample No.: 17 D.M. Lane SR #4 HQ Core #4 seam int. 231 - 257 upper part (coal rec. poor) SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % 1/4" x 20 mesh 70.25 20 x 100 mesh 22.58 - 100 mesh 7.17 100 Total FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 48.47 Sinks @ 1.5 in $1/4^n$ x 20 mesh 21.78 Floats @ 1.5 in 20 x 100 mesh 14.68 Sinks @ 1.5 in 20 x 100 mesh 7.90 ANALYSES. Property V.M. % Ash % F.S.I. Sulphur % Weight % Fraction Combined floats@ 63.15 6.22 19.20 3, 3, 3 0.32 1.5 Combined sinks @ 29.68 73.91 0.13 1.5 7.17 23.41 3, 3, 3 - 100 mesh 17.78 0.30 * 100 Total 27.54 0.26 * Total of Floats only.

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Per: R. Sehgal, Head of Laborator

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969

Project:

C.E.S. Project No.: \$1-58

Client Sample No.: 5218

C.E.S. Sample No.: 18

D.M. Lane SR #4 7.2' HQ core interval 259.5 - 266.7 lower portion #4 sedm

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
$1/4^{\text{H}} \times 20 \text{ mesh}$	75. 45
20 x 100 mesh	18.61
- 100 mesh	5.94

Total 100

FLOAT-SINK ANALYSES.

KK ANALYSES.	Weight %		
Floats @ 1.5 in $1/4^{\prime\prime}$ x 20 mesh	-	14.34	
Sinks @ 1.5 in $1/4$ " x 20 mesh	•	61.11	
Floats @ 1.5 in 20 x 100 mesh	-	8.93	
Sinks @ 1.5 in 20 x 100 mesh	**	9.68	

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %	
Combined floats @ 1.5	23.27	7.70	18.01	3½, 3½, 4	0.38	
Combined sinks @ 1.5	70.79	88.57			0.07	
- 100 mesh	5.94	40.27	14.48	$1\frac{1}{2}$, 1, 1	0.28	
Total	100	66.88	*		0.16	
* Total of	* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Per: R. Sehgal, Head of Laborator

Scurry Rainbow Oil Limited Client: Date Received: July 25, 1969 Project: C.E.S. Project No.: S1-58 Client Sample No.: 5219 C.E.S. Sample No.: 19 .M. Lane SR #4 4.7' HQ Core interval 393.3 - 398; No. 3 seam SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % 1/4" x 20 mesh 74.59 20 x 100 mesh 20.88 - 100 mesh 4.53 Total 100 FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 69.37 Sinks @ 1.5 in 1/4" x 20 mesh 5.22 Floats @ 1.5 in 20 x 100 mesh 19.63 Sinks @ 1.5 in 20 x 100 mesh 1.25 ANALYSES. Property Ash % V.M. % F.S.I. Weight % Sulphur % Fraction Combined floats@ 89.00 9, 9, 10 6.13 20.65 0.54 1.5 Combined sinks @ 6.47 38.01 0.34 1.5 4.53 10.43 $4\frac{1}{2}$, $4\frac{1}{2}$, 5 - 100 mesh 20.11 0.47 * Total 100 8.38 0.52 * Total of Floats only.

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

R. Sehgal, Head of Laboratory

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969

Project: C.E.S. Project No.: S1-58

Client Sample No.: 5220 C.E.S. Sample No.: 20

D.M. Lane SR #4 9.2' HQ core interval 466.8 - 476 No. 2 seam upper part

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	74.77
20 x 100 mesh	20.86
- 100 mesh	4.37
Pr1 . 1	

100 .00 Total

FLOAT-SINK ANALYSES.

Floats @ 1.5 in $1/4$ " x 20 me	sh •	53.83
Sinks @ 1.5 in 1/4" x 20 mes	sh =	20.94
Floats @ 1.5 in 20 x 100 mes	h -	15.44
Sinks @ 1.5 in 20 x 100 mesh	<u>-</u>	5.42

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	69.27	9.14	19.47	$6, 5\frac{1}{2}, 5\frac{1}{2}$	0.38
Combined sinks @ 1.5	26.36	67.83			0.28
- 100 mesh	4.37	26.01	19.26	5½, 6, 6	0.46
Total	100	25.34	*		0.36
* Total of Floats only.					

C.E.S. Form 15

CYCLONE ENGINEERING SALES LTD. Date: September 5, 1969

Weight %

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969 Project: C.E.S. Project No.: \$1-58 Client Sample No.: 5221 C.E.S. Sample No.: 21 D.M. Lane SR #4 10^t HQ Core interval 476 - 486; No. 2 seam lower part SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % 1/4" x 20 mesh 69.42 20 x 100 mesh 24.82 5.76 - 100 mesh Total 100.00 FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 62.48 Sinks @ 1.5 in $1/4^n$ x 20 mesh 6.94 Floats @ 1.5 in 20 x 100 mesh 23.08 1.74 Sinks @ 1.5 in 20 x 100 mesh ANALYSES. Property Ash % Weight % V.M. % F.S.I. Sulphur % Fraction Combined floats @ 85.56 20.28 8.37 9, 10, 10 0.38 1.5 Combined 8.68 43.40 0.31 sinks @ 1.5 - 100 mesh 5.76 10.46 20.12 9, 9, 9 0.45

C.E.S. Form 15

Total

CYCLONE ENGINEERING SALES LTD.

Date: September 5, 1969

* Total of Floats only.

100

11.53

R. Sehgal, Head of Laboratory

0.38

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969

Project:

C.E.S. Project No.: \$1-58

Client Sample No.: 5222

C.E.S. Sample No.: 22

D.M. Lane SR #3 12.5 HQ Core #4 seam upper part; interval 123.5 - 136 0

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	73.15
20 x 100 mesh	22.17
- 100 mesh	4.68

100.00 Total

FLOAT-SINK ANALYSES.		Weight %	
Floats @ 1.5 in $1/4$ " x 20 mesh	-	65.84	
Sinks @ 1.5 in $1/4^n$ x 20 mesh	••	7.31	
Floats @ 1.5 in 20 x 100 mesh	-	20.62	
Sinks @ 1.5 in 20 x 100 mesh	-	1.55	

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	86.46	6.84	19.30	2½, 2½, 2½	0.39
Combined sinks @ 1.5	8.86	36.35			0.31
- 100 mesh	4.68	6.25	19.60	5, 5, 5	0.40
Total	100	9.42	*		0.37
* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

R. Sehgal, Head of Laboratory

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969

Project:

C.E.S. Project No.: S1-58

Client Sample No.: 5223

C.E.S. Sample No.:

23 D.M. Lane SR #3 13 HQ Core interval 136 - 149; middle part No. 4 seam

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
$1/4^{\text{H}} \times 20 \text{ mesh}$	66.89
20 x 100 mesh	26.98
- 100 mesh	6.13

Total 100.00

FLOAT-SINK ANALYSES.		Weight %	
Floats @ 1.5 in $1/4^{\prime\prime}$ x 20 mesh	-	56.19	
Sinks @ 1.5 in 1/4" x 20 mesh	546	10.70	
Floats @ 1.5 in 20 x 100 mesh	-	23.47	
Sinks @ 1.5 in 20 x 100 mesh	-	3.51	

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	79.66	6.97	19.20	3, 3, 3	0.33
Combined sinks @ 1.5	14.21	56.32			0.14
- 100 mesh	6.13	9.77	19.83	4½, 5, 4½	0.36
Total	100	14.15	*		0.30
* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

R. Sehgal, Head of Laboratory

Scurry Rainbow Oil Limited Client: Date Received: July 25, 1969 Project: C.E.S. Project No.: \$1-58 Client Sample No.: 5224 C.E.S. Sample No.: 3.0° HQ Core interval 149 - 152 No. 4 seam lower part D.M. Lane SR #3 SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % 1/4" x 20 mesh 44.06 20 x 100 mesh 38.48 - 100 mesh 17.46 Total 100.00 FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 25.55 Sinks @ 1.5 in $1/4^{11}$ x 20 mesh 18.51 Floats @ 1.5 in 20 x 100 mesh

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	47.87	6.79	20.02	$5, 5, 4\frac{1}{2}$	0.31
Combined sinks @ 1.5	34.67	78.73			0.14
- 100 mesh	17.46	35.08	15.91	1, 1, 1	0.27
Total	100	36.67	*		0.25

Sinks @ 1.5 in 20 x 100 mesh

C.E.S. Form 15

September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Sengal, Head of Laboratory

22.32

16.16

- 1								
	Client: Scurry Rainbow Oil Limited			l Da	te Received:	July 25, 1	969	
	Project:			С.	E.S. Project	No.: \$1-58		
		ple No.: 522 SR #3 6.5		c. nterval 300	E.S. Sample 1 - 306.5; No.	No.: 25 . 3 seam; Rec	. 5'	
	SCREEN ANA	LYSES OF 1/4"	x O CRUSHED	SAMPLE.				
]	Fraction		<u>We</u>	ight %			
		1/4" x 20 mesh			77.19		(
		20 x 100 mesh	•		19.80			
	•	- 100 mesh			3.01			
		Total			100.00			
	FLOAT-SINX	ANALYSES.			Weight %			
	1	Floats @ 1.5 i	n 1/4" x 20	mesh -	74.10			
	;	Sinks @ 1.5 in	1/4" x 20 m	esh -	3.09			
	I	Floats @ 1.5 i	n 20 x 100 m	esh -	18.4	1		
	Sinks @ 1.5 in 20 x 100 mesh - 1.39							
	ANALYSES.							
					T		3	
	Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %		
	Combined floats @	92.51	4.51	21.20	9, 9, 10	0.49		

		 	~

* Total of Floats only.

1.5 Combined

sinks @ 1.5

- 100 mesh

C.E.S. Form 15

Total

Date: September 5, 1969

4.48

3.01

100

46.81

12.26

6.64 ·

19.64

CYCLONE ENGINEERING SALES LTD.

 $4\frac{1}{2}$, $4\frac{1}{2}$, 5

0.30

0.43

0.48

Per: R. Sehgal, Head of Laborat

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969 Project: C.E.S. Project No.: \$1-58 Client Sample No.: 5226 C.E.S. Sample No.: 26 D.M. Lane SR #3 19.0 HQ Core interval 377 - 396; No. 2 seam; Rec. 17 \ SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % $1/4^{H} \times 20 \text{ mesh}$ 81.02 20 x 100 mesh 15.10 3.88 - 100 mesh Total 100.00 FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 72.11 Sinks @ 1.5 in $1/4^n$ x 20 mesh 8.91 Floats @ 1.5 in 20 x 100 mesh 14.04 Sinks @ 1.5 in 20 x 100 mesh 1.06 ANALYSES. Property Weight % Ash % V.M. % F.S.I. Sulphur % Fraction Combined floats@ 86.15 7.48 19.93 8½, 8½, 9 0.38 1.5 Combined sinks @ 47.92 9.97 0.26 1.5 - 100 mesh 3.88 11.29 21.00 7, 7½, 7 0.43 Total 100 11.67 0.37 * Total of Floats only.

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Sengal, Head of Laboratory

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969

Project: C.E.S. Project No.: S1-58

Client Sample No.: 5227 C.E.S. Sample No.: 27

SR #2 10,4° HQ Core interval 22.3 < 32,7; #8 Seam upper part D.M. Lane

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
$1/4^{\text{U}} \times 20 \text{ mesh}$	76.52
20 x 100 mesh	18.88
- 100 mesh	4.60
Total	100 .00

FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 69.63 Sinks @ 1.5 in $1/4^n \times 20$ mesh 6.89 Floats @ 1.5 in 20 x 100 mesh 17.75 Sinks @ 1.5 in 20 x 100 mesh 1.13

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	87.38	6.40	19.03	4, 4, 4	0.39
Combined sinks @ 1.5	8.02	47.09			0.27
- 100 mesh	4.60	8.56	19.83	4½, 4, 4	0.41
Total	100	9.76	*		0.38
* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

R. Sehgal, Illad of Laboratory

Scurry Rainbow Oil Limited Client: Date Received: July 25, 1969 Project: C.E.S. Project No.: S1-58 Client Sample No.: 5228 C.E.S. Sample No.28 D.M. Lane SR #2 11.5' HQ Core interval 38 - 49.5'; #8 seam lower part SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % 1/4" x 20 mesh 75.58 20 x 100 mesh 19.09 - 100 mesh 5.33 Total 100.00

FLOAT-SINK ANALYSES.		Weight %
Floats @ 1.5 in $1/4$ " x 20 mesh	-	64.24
Sinks @ 1.5 in $1/4^{n}$ x 20 mesh	•	11.34
Floats @ 1.5 in 20 x 100 mesh	•	17.37
Sinks @ 1.5 in 20 x 100 mesh	-	1.72

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %	
Combined floats @ 1.5	81.61	7.01	19.16	4½, 4, 4	0.43	
Combined sinks @ 1.5	13.06	53.40			0.30	
- 100 mesh	5.33	10.84	20.10	$4\frac{1}{2}, 4\frac{1}{2}, 5$	0.48	
Total	100	13.27	*		0.42	
* Total of	* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Per: R. Sehgal, Heal of Laboratory

Date Received: July 25, 1969 Client: Scurry Rainbow Oil Limited

Project:

C.E.S. Project No.: \$1-58

Weight %

Client Sample No.: 5229

C.E.S. Sample No.:

29

D.M. Lane SR #2 9' HQ Core interval 115 - 124; No. 7 Seam

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	69.37
20 x 100 mesh	24.43
- 100 mesh	6.20
Total	100 00

Total 100.00

FLOAT-SINK ANALYSES.

Floats @ 1.5 in $1/4$ " x 20 mesh		50.64
Sinks @ 1.5 in $1/4^{\text{H}}$ x 20 mesh	-	18.73
Floats @ 1.5 in 20 x 100 mesh	24	21.25
Sinks @ 1.5 in 20 x 100 mesh	440	3.18

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	71.89	8.87	19.08	3½, 4, 4	0.52
Combined sinks @ 1.5	21.91	51.03			0.37
- 100 mesh	6.20	10.82	21.45	$6\frac{1}{2}$, 7, $6\frac{1}{2}$	0.56
Total	100	18.22	*		0.49
* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

R. Sehgal, Head of Laboratory

Scurry Rainbow Oil Limited Date Received: July 25, 1969 Client: Project: C.E.S. Project No.: S1-58 Client Sample No.: C.E.S. Sample No.: 5230 HQ Core interval 187 - 191.4; No. 6 Seam (Stray) D.M. Lane SR #2 Full Recovery SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % $1/4^{\prime\prime} \times 20 \text{ mesh}$ 80.80 $20 \times 100 \text{ mesh}$ 15.58 - 100 mesh 3.62 Total 100 FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in $1/4^{\prime\prime}$ x 20 mesh 63.02

Sinks @ 1.5 in $1/4^{tt}$ x 20 mesh

Floats @ 1.5 in 20 x 100 mesh

Sinks @ 1.5 in 20 x 100 mesh

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	76.42	9.43	18.15	4, 4, 3½	0.67
Combined sinks @ 1.5	19.96	41.65			0.47
- 100 mesh	3.62	13.91	18.53	42, 5, 42	0.65
Total	100	16.02	*		0.63
* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Per: R. Sehgal, Head of Laboratory

17.78

13,40

2.18

Scurry Rainbow Oil Limited Client:

Date Received: July 25, 1969

Project:

C.E.S. Project No.: S1-58

Weight %

Client Sample No.: 5232

C.E.S. Sample No.:

32

D.M. Lane

SR #2 17.5 HQ Core interval 407.5 \(\second 425 \) upper portion #4 seam

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Weight % Fraction 1/4" x 20 mesh 75.95 20 x 100 mesh 18.87 - 100 mesh 5.18

100 Total

FLOAT-SINK ANALYSES.

Floats @ 1.5 in 1/4" x 20 mesh - 58.48

Sinks @ 1.5 in 1/4'' x 20 mesh - 17.47

Floats @ 1.5 in 20 x 100 mesh 16.23

Sinks @ 1.5 in 20 x 100 mesh 2.64

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %	
Combined floats @ 1.5	74.71	6.01	20.40	4½, 4, 4½	0.42	
Combined sinks @ 1.5	20.11	53.14			0.15	
- 100 mesh	5.18	11.08	18.95	6, 6, 6½	0.37	
Total	100	15.42	*		0.38	
* Total of	* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Sehgal, Head of Laboratory

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969 Project: C.E.S. Project No.: \$1-58 Client Sample No.: 5233 C.E.S. Sample No.: 33 D.M. Lane SR #2 7.0' HQcore interval 425 - 432; middle interval #4 sedm SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4 ^H x 20 mesh	71.11
20 x 100 mesh	22.57
- 100 mesh	6.32
Total	100 - 00

FLOAT-SINK ANALYSES.		Weight %
Floats @ 1.5 in $1/4^{\prime\prime}$ x 20 mesh	-	63.29
Sinks @ 1.5 in $1/4^{44}$ x 20 mesh		7.82
Floats @ 1.5 in 20 x 100 mesh	-	20.76
Sinks @ 1.5 in 20 \times 100 mesh	-	1.81

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	84.05	6.81	18.54	4, 4½, 4½	0.32
Combined sinks @ 1.5	9.63	60.53			0.12
- 100 mesh	6.32	7.72	20.39	7½, 7, 7	0.36
Total	100	12.04	*		0.32
* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Sehgal, Head of Laboratory

Client: Scurry Rainbow Oil Limited Date Received: July 25, 1969

Project: C.E.S. Project No.: \$1-58

Client Sample No.: 5234 C.E.S. Sample No.: 34

D.M. Lane SR #2 9.8' HQ core interval 507 - 516.8; #3 seam; Rec. 9'

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	71.49
20 x 100 mesh	22.77
- 100 mesh	5.74

100.00 Total

FLOAT-SINK ANALYSES.

FLOAT-SINK ANALYSES.		Weight %
Floats @ 1.5 in $1/4$ " x 20 mesh	-	62.20
Sinks @ 1.5 in 1/4" x 20 mesh	-	9.29
Floats @ 1.5 in 20 x 100 mesh	+-	20.72
Sinks @ 1.5 in 20 x 100 mesh	-	2.05

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	82.92	7.40	20.02	8, 8, 8	0.41
Combined sinks @ 1.5	11.34	63.29			0.23
- 100 mesh	5.74	16.66	19.31	6, 6, 6	0.42
Total	100	14.27	*		0.39
* Total of Floats only.					

C.E.S. Form 15

Date: ___ September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Client: Scurry Rainbow Oil Limited

Pate Received: July 25, 1969

C.E.S. Project No.: S1-58

Client Sample No.: 5235

C.E.S. Sample No.: 35

D.M. Lane SR #2 21' HQ Core Interval 569 - 590; #2 seam; Rec. 20.5'

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction

Weight %

1/4" x 20 mesh

75.04

20 x 100 mesh 19.96
- 100 mesh 5.00

Total 100.00

FLOAT-SINK ANALYSES. Floats @ 1.5 in 1/4" x 20 mesh - 44.27 Sinks @ 1.5 in 1/4" x 20 mesh - 30.77 Floats @ 1.5 in 20 x 100 mesh - 16.77 Sinks @ 1.5 in 20 x 100 mesh - 3.19

ANALYSES,

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	61.04	8.00	19.64	10, 10, 10	0.47
Combined sinks @ 1.5	33.96	75.64			0.72
- 100 mesh	5.00	15.78	19.81	8½, 9, 8½	0.51
Total	100	31.35	*		0.55
* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

Per: R. Sehgal, Hoad of Laboratory

Client:	Scurry Rainbow Oil	l Limited	Date Received:	July 25, 1969

Project:

C.E.S. Project No.: \$1-58

36

Client Sample No.: 5236 C.E.S. Sample No.:

D.M. Lane SR #2 2' Interval 693 - 605; No. 1 seam

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	67.00
20 x 100 mesh	26.59
- 100 mesh	6.41
- T- Δ - 3	100

Total 100

FLOAT-SINK ANALYSES. Floats @ 1.5 in 1/4" x 20 mesh - 65.18 Sinks @ 1.5 in 1/4" x 20 mesh - 1.82 Floats @ 1.5 in 20 x 100 mesh - 26.06 Sinks @ 1.5 in 20 x 100 mesh - 0.53

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	91.24	6.04	22.04	10, 10, 10	0.54
Combined sinks @ 1.5	2.35	39.17			0.48
- 100 mesh	6.41	5.76	23.08	9, 9, 9	0.59
Total	100	6.80	*		0.73
* Total of Floats only.					

C.E.S. Form 15

Date: September 5, 1969

CYCLONE ENGINEERING SALES LTD.

R. Sehgal, Head of Laboratory

REPORT ON

AMALYSES OF BOLEHOLE SAMPLES

ON RAW COAL

For

SCURRY RAINBOW OIL LIMITED

Submitted by

CYCLONE ENGINEERING SALES LTD.

EDMONTON - ALBERTA - CANADA

Report No: RI - 69.05

C.E.S. Project No.: S1-58

Scurry Rainbow Sample Nos.: 5/37 - 5/50 (incl)

1531 - 1540 (incl.)

Date: September 16, 1969

Client: Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: S1-58
Client Sample No.: 5137	C.E.S. Sample No.: 37
▼ * * *	#4 Stray 183 - 190' - Rec. 2.5'
MOISTURE CONTENT:	
Weight loss on air drying in weight percen (on as received basis)	t: 0. 88
Residual moisture in weight percent: (on air dry basis)	0.77
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	29.12
V.M.:	25.68
F.S.I.:	4 = 4 = 3\frac{1}{2}
B.T.U./1b.:	11,379
Salphur:	0.52
F.C.:	44.43
Rank:	hvAb
REMARKS:	
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C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

September 16, 1969 Date:

R. S. Sehgal Head of Laboratory

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: \$1-58
Client Sample No.: 5738	C.E.S. Sample No.: 38
D.M. Lane SR #7 5.7 Clean Coa	1 HQ Interval 112.8 - 119.5
MOISTURE CONTENT:	
Weight loss on air drying in weight percen (on as received basis)	t: 1.14
Residual moisture in weight percent: (on air dry basis)	1.07
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	4.46
V.M.:	31. 94
F.S.I.:	9 - 9 - 10
B.T.U./1b.:	12,128
Sulphur:	0.74
F.C.:	62.53
Rank:	hvCb
REMARKS:	
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C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

Per: R. S. Sehgal

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: \$1-58
Client Sample No.: 5139	C.E.S. Sample No.: 39
	192.5 - 204.4, Rec. 11.9° 93.3 - 193.5
MOISTURE CONTENT:	70.0 \ 150.0
Weight loss on air drying in weight percen (on as received basis)	t: 1.35
Residual moisture in weight percent: (on air dry basis)	1.06
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	6.98
V.M.:	29.78
F.S.I.:	$8\frac{1}{2} - 9 - 9$
B.T.U./1b.:	14,027
Sulphur:	0.63
F.C.:	62.18
Rank:	hvAb
REMARKS:	

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

September 16, 1969

R. S. Sehgal Head of Laboratory

Client: Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: \$1-58
Client Sample No.: 5140	C.E.S. Sample No.: 40
ور المراحل المراحل ويورون المراحل ويورون المراحل ويورون المراحل ويورون	nt. 490 - 498, Rec. 6'
0.2' parting 0 0.9' parting 0 MOISTURE CONTENT:	
Weight loss on air drying in weight percer (on as received basis)	0.64
Residual moisture in weight percent: (on air dry basis)	1.02
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	25.67
V.M.:	24.70
F.S.I.:	8 - 7½ - 8
B.T.U./1b.:	13,631
Sulphur:	0.69
F.C.:	50.25
Rank:	mvb
REMARKS:	
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C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date:	September	16,	1969

R., S. Sehgal

REPORT OF ANALYSES ON RAW MATERIAL

Client Sample No.: 5141 C.	E.S. Project No.: \$1-58 E.S. Sample No.: 41 at. 511.5 - 519, Rec. 7.0
Weight loss on air drying in weight percent: (on as received basis)	1.02
Residual moisture in weight percent: (on air dry basis)	1.02
CHEMICAL ANALYSIS: (On air dry basis) Ash: V.M.: F.S.I.: B.T.U./lb.: Sulphur: F.C.: Rank:	7.60 28.09 9 - 9 - 9 14,169 0.68 63.29 mvb

.C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sehgal

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: S1-58
Client Sample No.: 5142	C.E.S. Sample No.: 42
	Int. 671.5 - 680 plus 683 - 685.5
Full Recover	y, 0.2' parting @ 675.0'
MOISTURE CONTENT:	
Weight loss on air drying in weight percen (on as received basis)	t: 0. 62
Residual moisture in weight percent: (on air dry basis)	1.05
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	9.59
V.M.:	25.74
F.S.I.:	9 - 9 - 9
B.T.U./1b.:	13,918
Sulphur:	0.74
F.C.:	63.62
Rank:	fivb
REMARKS:	,
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C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sehgal

Per:

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: S1-58
Client Sample No.: 5143	C.E.S. Sample No.: 43
D.M. Lane SR #7 11 Dirty Coal	HQ Core Interval 801 - 812; Rec. 8'
MOISTURE CONTENT:	
Weight loss on air drying in weight percoons (on as received basis)	ent: 0.41
Residual moisture in weight percent: (on air dry basis)	83.0
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	23.07
V.M.:	22.78
F.S.I.:	9 - 10 - 10
B.T.U./1b.:	13,402
Sulphur:	0.63
F.C.:	53.27
Rank:	dva
REMARKS:	
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C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1939

R. S. Sehgal

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: S1-58
Client Sample No.: 5144	C.E.S. Sample No.: 44
D.M. Lane SR #8 17,5 hQ Core Co	oal Int. 375 - 3 92.5. Rec. 98%
·	
MOISTURE CONTENT:	
Weight loss on air drying in weight percent (on as received basis)	t: 0.95
Residual moisture in weight percent: (on air dry basis)	1.05
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	5.30
V.M.:	30.14
F.S.I.:	9 - 9 - 9
B.T.U./1b.:	14,314
Sulphur:	0.45
F.C.:	63.51
Rank:	hvAb
REMARKS:	
-	•

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 15, 1969

Per: R. S. Sehgal

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: \$1.58
Client Sample No.: 5145	C.E.S. Sample No.: 45
D.M. Lane SR #8 6.5 NQ Core Coa	1] Int. 636 - 642.5%; Rec. 6.0%
MOISTURE CONTENT:	
Weight loss on air drying in weight percen (on as received basis)	t: 0.75
Residual moisture in weight percent: (on air dry basis)	0. 92
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	10.20
V.M.:	29.11
F.S.I.:	9 • 9 • 10
B.T.U./1b.:	13,70 8
Sulphur:	0.73
F.C.:	59.77
Rank:	hvАъ
REMARKS:	
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C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

Per: R. S. Sehgal

Client: Scurry Rainbow Oil Limited Date Received: August 11, 1969 C.E.S. Project No.: S1-58 Project: C.E.S. Sample No.: 46 Client Sample No.: 5146 HQ Core Int, $157.5 \approx 163.0$; Rec. 4.0° MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.64(on as received basis) Residual moisture in weight percent: 1.02 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 5.48 V.M.: 32.56 9 • 9 • 9 F.S.1.: B.T.U./1b.: 12,185 Sulphur: 0.72 F.C.: 60.9% Rank: hy**C**b REMARKS:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 13, 1969

Per: R. S. Seheal

	· · · · · · · · · · · · · · · · · · ·
Client: Scurry Rainbow Oll Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: S1-58
Client Sample No.: 5147	C.E.S. Sample No.: 47
D. M. Lane SR #9 4.4' HQ Core Coa	al Interval 377.8 - 382.2; Rec. 3.4
MOISTURE CONTENT:	
Weight loss on air drying in weight percenton (on as received basis)	t: 0.30
Residual moisture in weight percent: (on air dry basis)	0.86
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	22.51
V.M.:	26.13
F.S.I.:	9 9 9
B.T.U./lb.:	12,693
Sulphur:	0.77
F.C.:	5 0. 48
Rank:	hvAb
REMARKS:	
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C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

September 16, 1939

R. S. Sehgal Head of Laboratory

Client: Scurry Rainbow Oil Limited Date Received: August 11, 1969 C.E.S. Project No.: Project: S1-58 Client Sample No.: 5148 C.E.S. Sample No.: 48 Rec, 7,0¹ HQ Core Coal Int, 185 - 193.0 86 D.M. Lane SR #10 MOISTURE CONTENT: Weight loss on air drying in weight percent: 1.93 (on as received basis) Residual moisture in weight percent: 1.00 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) 9,90 Ash: V.M.: 24.74 F.S.I.: 9 - 9 - 9 B.T.U./1b.: 13,869 Sulphur: 0.80 F.C.: 64.36 Rank: πνb REMARKS:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

Per: R. S. Sehgal

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: S1-58
Client Sample No.: 5149	C.E.S. Sample No.: 49
D.M. Lane SR #10 9.0 HQ Core 369 377:0 (0.4	.5 - 378,5 Rec. 8,0'; Bone @
MOISTURE CONTENT: Weight loss on sir drying in weight percen (on as received basis)	•
Residual moisture in weight percent: (on air dry basis)	0.93
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	21.84
V.M.;	23.96
F.S.I.:	8 - 8 - 8½
B.T.U./1b.:	12,660
Sulphur:	0.64
F.C.:	53.27
Rank:	mvb
REMARKS:	,

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sehgal

REPORT OF ANALYSES ON RAW MATERIAL

	D D
Client: Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: S1-58
Client Sample No.: 5150	C.E.S. Sample No.: 50
D. M. Lane SR #10 4.8 HQ Core Co GR-N logs	al 507.2 - 512.0; Rec. 4.0' indicate 7.0'coal
MOISTURE CONTENT:	
Weight loss on air drying in weight percent (on as received basis)	t: 0.64
Residual moisture in weight percent: (on air dry basis)	0. 94
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	19.80
V.M.:	23.96
F.S.I.:	9 = 9 = 9
B.T.U./1b.:	12,910
Sulphur:	0.74
F.C.:	55.30
Rank:	mvb
REMARKS:	,

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sehgal

Scurry Rainbow Oil Limited Date Received: August 11, 1969 Client: Project: \$1-58 C.E.S. Project No.: Client Sample No.: 1531 C.E.S. Sample No .: 51 10.5' HQ Core Coal Int. 260.0 - 270.5; Bone 260.8 -D.M. Lane SR #6 261.2; Siltstone 268.0 - 268.8 MOISTURE CONTENT: 0.33 Weight loss on air drying in weight percent: (on as received basis) Residual moisture in weight percent: 1.08 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 17.96 V.M.: 25.09 7 - 7월 - 7월 F.S.I.: 12,040 B.T.U./1b.: 0.49 Sulphur: F.C.: 55.87 Rank: dvm REMARKS:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sengal

Per:

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited	Date Received: August 25, 1969
Project:	C.E.S. Project No.: \$1-58
Client Sample No.: 1532	C.E.S. Sample No.: 52
D.M. Lane SR #6 14.0' HQ Core Coal I	nt. 293 - 307; Poor Rec.
MOISTURE CONTENT:	
Weight loss on air drying in weight percen (on as received basis)	t: 0.23
Residual moisture in weight percent: (on air dry basis)	0.95
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	23.10
V.M.:	21.55
F.S.I.:	8 - 8 - 8½
B.T.U./1b.:	11,357
Sulphur:	0.64
F.C.:	54.40
Rank:	m∨b
REMARKS:	
C F C P 1/	

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sehgal

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited	Date Received: August 25, 1969
Project:	C.E.S. Project No.: S1=58
Client Sample No.: 1533	C.E.S. Sample No.: 53
D.M. Lane 4.5' HQ Core Coal Int. 486	5.5 - 491; Rec. 4.0 ^t
MOISTURE CONTENT:	
Weight loss on air drying in weight percen (on as received basis)	t: 0,46
Residual moisture in weight percent: (on air dry basis)	0.94
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	22.45
V.M.:	20.58
F.S.I.:	$9 - 8\frac{1}{2} - 8\frac{1}{2}$
B.T.U./lb.:	11,519
Sulphur:	0.71
F.C.:	56.03
Rank:	mvb
REMARKS:	

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sengal

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited	Date Received: August 25, 1969
Project:	C.E.S. Project No.: \$1-58
Client Sample No.: 1534	C.E.S. Sample No.: 54
D.M. Lane SR #6 7.0' HQ Core Coal	Int. 568.0 - 575.0, Good Core;
Rec. 5.01	
MOISTURE CONTENT:	
Weight loss on air drying in weight percen (on as received basis)	t: 0.48
Residual moisture in weight percent: (on air dry basis)	1.02
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	5.14
V.M.:	22.08
F.S.I.:	9 - 9 - 9
B.T.U./1b.:	14,342
Sulphur:	0.83
F.C.:	71.76
Rank:	mvb
REMARKS:	

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

Per: R. S. Sengal

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited Date Received: August 25, 1969 Project: C.E.S. Project No.: \$1.753 Chient Sample No.: 1535 C.E.S. Sample No.: 55 D. M. Lane 8.8' HQ Core Coal Int. 602.0 - 610.8; Rec. 4.5' SR #6 MOISTURE CONTENT: Weight loss on air drying in weight percent: 0.52 (on as received basis) Residual moisture in weight percent: 0.91 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 8.26 V.M.: 23.43 F.S.I.: 9 - 10 - 10 B.T.U./1b.: 14,021 Sulphur: 0.97 F.C.: 67.40 Rank: $m \vee b$ REMARKS:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

Per: R. S. Sehgal

Client: Scurry Rainbow Oil Limited	Date Received: August 25, 1969
Project:	C.E.S. Project No.: S1.58
Client Sample No.: 1536	C.E.S. Sample No.: 56
	126.5 - 161 (Logs 124.0 - 162) 10.0'; very poor
MOISTURE CONTENT:	
Weight loss on air drying in weight percent (on as received basis)	t: 1.00
Residual moisture in weight percent: (on air dry basis)	2.42
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	16.77
V.M.:	29. 66
F.S.I.:	1 - 1 - 1
B.T.U./1b.:	11,429
Sulphur:	0.34
F.C.:	51.1 5
Rank:	hvBb
REMARKS:	

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sehgal

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited	Date Received: August 25, 1969
Project:	C.E.S. Project No.: \$1-58
Client Sample No.: 1537	C.E.S. Sample No.: 57
D. M. Lane 8.0' HQ Core Coal Int. 33	5.0 ← 343.0; Rec. 4.0 ⁺
MOISTURE CONTENT:	
Weight loss on air drying in weight percer (on as received basis)	0.7/s
Residual moisture in weight percent: (on air dry basis)	2.76
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	13.48
V.M.:	29.39
F.S.I.:	1 - 1 - 1/2
B.T.U./1b.:	12,057
Salphur:	0.48
F.C.:	54.37
Rank:	hvAb
REMARKS:	
	,
	

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sehval

Client: Scurry Rainbow Oil Limited	Date Received: August 25, 1969
Project:	C.E.S. Project No.: \$1.53
Client Sample No.: 1538	C.E.S. Sample No.: 53
D.M. Lane SR #11 22.4' HQ Core Coal	Int. 348.0 - 370.4; Bone 352 - 354
Rec. 16.5'	
MOISTURE CONTENT:	
Weight loss on air drying in weight percer (on as received basis)	nt: 1.20
Residual moisture in weight percent: (on air dry basis)	2.72
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	14.18
V.M.:	29.91
F.S.I.:	1 - 1 - 1
B.T.U./1b.:	11,852
Salphur:	0.54
F.C.:	53.19
Rank:	hν Λb
REMARKS:	
	,

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sehgal

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited Date R	Received: August 25, 1969
Project: C.E.S.	Project No.: \$1.58
Client Sample No.: 1539 C.E.S.	Sample No.: 59
D.M. Lane SR #11 15' HQ Core Coal Int. 493	.0 - 508.0; Rec. 12.5'
Bone 503.6 - 505.0 499.6 - 500.0	•
Weight loss on air drying in weight percent: (on as received basis)	1.37
Residual moisture in weight percent: (on air dry basis)	2.51
CHEMICAL ANALYSIS: (On air dry basis)	
Ash:	21.82
v.m.:	31.40
F.S.I.:	2 • 2 • 2
B.T.U./1b.:	10,439
Sulphur:	0.83
F.C.:	44.27
Rank:	h√Bb
REMARKS:	•
,	

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sehgal

REPORT OF ANALYSES ON RAW MATERIAL

Client: Scurry Rainbow Oil Limited Date Received: August 25, 1969 Project: C.E.S. Project No.: S1 -33 Client Sample No.: 1540 C.E.S. Sample No.: ć0 D.M. Lane 19' HQ Core Coal 559 - 578; Rec. 4.0' SR #11 MOISTURE CONTENT: Weight loss on air drying in weight percent: 1.38 (on as received basis) Residual moisture in weight percent: 2.48 (on air dry basis) CHEMICAL ANALYSIS: (On air dry basis) Ash: 36.9% V.M.: 25.74 F.S.I.: $1\frac{1}{2} - 1\frac{1}{2} - 1\frac{1}{2}$ B.T.U./1b.: 8,440 Sulphur: 0.35 F.C.: 34.84 Rank: h.Ab REMARKS:

C.E.S. Form 14

CYCLONE ENGINEERING SALES LTD.

Date: September 16, 1969

R. S. Sehgal

REPORT ON

ANALYSES OF BOREHOLE SAMPLES

ON FLOAT-SINKS

For

SCURRY RAINBOW OIL LIMITED

Submitted By

CYCLONE ENGINEERING SALES LTD.

EDMONTON - ALBERTA - CANADA

Report No.: RI - 69.06

C.E.S. Project No.: S1 - 58

Scurry Rainbow Sample Nos.: 5237 - 5250 (incl.)

1531 - 1540 (incl.)

Date: September 30, 1969

Client: 8	curry Rainbow	Oil Limited		Date Received	: August 11, 190
Project:	Project:			C.E.S. Projec	t No.: \$1-58
Client Sample No.: 5237 M. Lane 7.0' HQ Core coal Seam #4 Stray				C.E.S. Sample 183 - 1904 -	
SCREEN ANAL	YSES OF 1/4"	× O CRUSHED	SAMPLE.		
<u> </u>	raction			Weight %	
1	/4" x 20 mesh			77.56	
2	0 x 100 mesh			15.98	
•••	100 mesh			6,46	
r	otal			100 .00	
FLOAT-SINK	ANALYSES.			Weight '	o _l
F	loats @ 1.5 i	n 1/4" x 20	mesh -	43.4	
S	inks @ 1.5 in	1/4" x 20 m	nesh -	34.1	.3
F	loats @ 1.5 i	n 20 x 100 m	esh -	11.8	33
S	inks @ 1.5 in	20 x 100 me	sh -	4.15	;
ANALYSES.	and an all the security of the band on the security the security to an effective security of				
Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	55.26	6.44	29.51	6, 6, 5½	0.52
Combined sinks @ 1.5	38.28	62.90			0.36
- 100 mesh	6.46	17.73	18.35	5½, 5½, 6	0.56
Total	100	28.78	*		0.47
* Total o	f Floats only		 		

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

A COMMENT OF THE PARTY OF THE P				<u> </u>	
Client: Sc	Scurry Rainbow Oil Limited			te Received:	August 11,
Project:	:			E.S. Project	No.: \$1-58
Client Samp	Sample No.: 5238			E.S. Sample	No.: 38
.M. Lane	SR #7 5.7	'' Clean c	coal HQ inte	rval 112.8 -	119,5'
SCREEN ANALY	(SES OF 1/4"	x O CRUSHED	SAMPLE.		
<u>F</u> 1	raction		<u>We</u>	ight %	
1,	74" x 20 mesh			73.75	
20) x 100 mesh			21.51	
-	100 mesh			4.74	
To	otal			100 ,00	
FLOAT-SINK A	NALVSES	· · · · · · · · · · · · · · · · · · ·			
		7 1:11	_	Weight %	
	oats @ 1.5 i			72.85)
Si	nks @ 1.5 in	1/4" x 20 m	esh -	0.90)
FJ	oats @ 1.5 i	n 20 x 100 m	esh -	21.08	3
Si	nks @ 1.5 in	20 x 100 me	sh -	0.43	3
43717 37000	ang da apagapapa an an ang ang ang ang ang ang ang ang 				······································
ANALYSES.					
Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	93.93	3,25	32.50	9½, 9, 10	0.75
Combined sinks @ 1.5	1.33	69.58			0.33
- 100 mesh	4.74	7.44	28.70	82, 9, 82	0.45
Total	100	4 .3 5	*		0.72
* Total of	Floats only	**************************************	·		<u> </u>

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

Client: Scurry Rainbow Oil Limited				Date Received: August 11, 1969			
Project:	Project:				C.E.S. Project No.: S1-58		
	e No.: 52:		E.S. Sample				
D.M. Lane	D.M. Lane SR #7 11.9' Interval 192.5 - 204.4; Rec. 11.9', Parting						
193.3 - 193.5 SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.							
Fr	action		We	ight %			
1/	4 ^H x 20 mesh			72.88			
20	x 100 mesh			22.68			
-	100 mesh		-	4.44			
To	tal		:	100 .00			
FLOAT-SINK A	NALYSES.			Weight %			
 F1	oats @ 1.5 i	n 1/4" x 20	mesh -	67.78			
Si	nks @ 1.5 in	1/4 ^H x 20 m	esh -	5.10			
F1	oats @ 1.5 i	n 20 x 1 00 m	esh -	21.55			
Si	nks @ 1.5 in	20 x 100 me	sh -	1.13			
ANALYSES.							
Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %		
Combined floats @ 1.5	89.33	4.57	3 0. 92	9, 9, 9	0.57		
Combined sinks @ 1.5	6.23	47.33			0.55		
- 100 mesh	4.44	10.71	2 9. 92	82, 9, 82	0.65		
Total	100	7.50	*		0.58		

Date: September 30, 1969

* Total of Floats only.

CYCLONE ENGINEERING SALES LTD.

Client: Scurry Rainbow Oil Limited

Date Received: August 11, 1969

Project:

C.E.S. Project No.: S1-58

Weight %

Client Sample No.: 52/40

C.E.S. Sample No.: 40

D.M. Lane SR #7 8' HQ Core Coal Int. 490 - 498; Rec. 6'; 0.2' parting @ 491

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	68.99
20 x 100 mesh	25,63
- 100 mesh	5.38
Total	100 .00

FLOAT-SINK ANALYSES.

Floats @ 1.5 in $1/4^{11}$ x 20 mesh	••	42.08
Sinks @ 1.5 in $1/4$ " x 20 mesh	•	26.91
Floats @ 1.5 in 20 x 100 mesh	Name .	2 0. 25
Sinks @ 1.5 in 20 x 100 mesh	==	5,38

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	62.33	5.87	27.85	8월, 9, 8월	0.68
Combined sinks @ 1.5	32.29	66,65			0.47
- 100 mesh	5.38	17.57	25.70	8½, 9, 9	0.74
Total	100	26. 12	*		0.64
* Total of	Floats only	•			

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

Client: Scurry Rainbow Oil Limited Date Received: August 11, 1969

Project:

C.E.S. Project No.: S1-58

Client Sample No.: 5241

C.E.S. Sample No.: 41

D.M. Lane SR #7

7.5' HQ Core Coal int. 511.5 - 519; Rec. 7.0'

No Parting

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	77.36
20 x 100 mesh	17.82
- 100 mesh	4.82
Total	100 00

FLOAT-SINK ANALYSES.

WK ANALYSES.		Weight %	
Floats @ 1.5 in $1/4$ " x 20 mesh	**	70.40	
Sinks @ 1.5 in $1/4$ " x 20 mesh		6.9 6	
Floats @ 1.5 in 20 x 100 mesh		16.39	
Sinks @ 1.5 in 20 x 100 mesh	, was	1.43	

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	8 6 .7 9	4.70	29.23	9, 9, 10	0.59
Combined sinks @ 1.5	8.39	45 .7 4			1.44
- 100 mesh	4.82	4.99	27.70	9, 9, 9	0.60
Total	100	8.12	*		0.66
* Total of Floats only.					

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

Client: Scurry Rainbow Oil Limited Date Received: August 11, 1969

Project: C.E.S. Project No.: S1-58

Client Sample No.: 5242 C.E.S. Sample No.: 42

D.M. Lane SR #7 11 HQ Core Coal Int. 671.5 - 680 plus 683 - 685.5 Full recovery; 0.2 parting @ 675.0

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	78.9 4
20 x 100 mesh	17.37
- 100 mesh	3.72
Total	100.00

FLOAT-SINK ANALYSES. Weight %

Floats @ 1.5 in 1/4" x 20 mesh - 71.8%

Sinks @ 1.5 in 1/4" x 20 mesh - 7.10

Floats @ 1.5 in 20 x 100 mesh - 15.30

Sinks @ 1.5 in 20 x 100 mesh - 1.04

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	88.14	4.98	26 . 5 7	9, 9, 10	0.73
Combined sinks @ 1.5	8.14	64.34			0.25
- 100 mesh	3.72	10.78	24.80	8, 8½, 8½	0.73
Total	100	10.02	*		0.69
* Total of Floats only.					

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

Date Received: August 11, 1969 Client: Scurry Rainbow Oil Limited

Project:

C.E.S. Project No.: \$1-58

Client Sample No.: 5243

C.E.S. Sample No.: 43

D.M. Lane SR #7 11' Dirty Coal HQ Core Interval 801 - 812; Rec. 8'

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %	
$1/4^{\rm u} \times 20$ mesh	65.00	
20 x 100 mesh	28,69	
- 100 mesh	6.31	
Total	100 .00	

FLOAT-SINK ANALYSES.

FLOAT-SINK ANALYSES.		Weight %
Floats @ 1.5 in $1/4^{tt}$ x 20 mesh	eir.	4 2. 25
Sinks @ 1.5 in $1/4^n \times 20$ mesh	14	22.7 5
Floats @ 1.5 in 20 x 100 mesh	***	23.24
Sinks @ 1.5 in 20 x 100 mesh	-	5.45

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	65.49	5.51	25.18	10, 10, 9	0.58
Combined sinks @ 1.5	28.20	63.72			0.63
- 100 mesh	6.31	13.21	24.73	82, 9, 9	0.58
Total	100	22.41	*		0.59
* Total of Floats only.					

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

Client:	Scurry Rainbow Oil Limited	Date Received:	August 11,	1969

C.E.S. Project No.: \$1-58 Project:

Client Sample No.: 5244 C.E.S. Sample No.: 44

D.M. Lane SR #8 17.5' HQ Core Coal Int, 375 - 392.5; Rec. 98%

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %	
$1/4^{\rm sr} \times 20$ mesh	72.18	
20 x 100 mesh	22.86	
- 100 mesh	4.96	
Total	100 .00	

FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in $1/4^{11}$ x 20 mesh 67.85

Sinks @ 1.5 in 1/4" x 20 mesh 4.33

Floats @ 1.5 in 20 x 100 mesh 21.72

Sinks @ 1.5 in 20 x 100 mesh 1.14

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	89.57	3.20	30. 45	9, 9, 10	0.47
Combined sinks @ 1.5	5.47	45.24			0.21
- 100 mesh	4,96	3.94	29.69	82, 9, 9	0.43
Total	100	5. 53	*		0.45
* Total of Floats only.					

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

BOREHOLE SAMPLES: REPORT OF ANALYSES ON FLOAT-SINK SAMPLES

Client: Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:	C.E.S. Project No.: S1-58
Client Sample No.: 5245	C.E.S. Sample No.: 45
D.M. Lane SR #8 6.5' HQ Core c	oal Int. 636 - 642.5'; Rec. 6.0'
SCREEN ANALYSES OF 1/4" x 0 CRUSHED SA	AMPLE.
Fraction	Weight %
1/4" x 20 mesh	73.70
20 x 100 mesh	22.08
- 100 mesh	
Total	100 .00
FLOAT-SINK ANALYSES.	Weight %

FLOAT-SINK ANALYSES.		Weight %	
Floats @ 1.5 in $1/4$ " x 20 mesh	***	66.33	
Sinks @ 1.5 in $1/4^{\rm H}$ x 20 mesh	u.	7.37	
Floats @ 1.5 in 20 x 100 mesh	-	2 0.0 9	
Sinks @ 1.5 in 20 x 100 mesh	-	1.99	

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	86.42	4.94	29.94	9, 10, 10	0.69
Combined sinks @ 1.5	9,36	57.00			0.3 5
- 100 mesh	4.22	7.70	28.08	9, 9, 10	0.73
Total	100	9.92	*		0.66

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

Client: Scurry Rainbow Oil Limited

Date Received: August 11, 1969

Project:

C.E.S. Project No.: S1-58

Client Sample No.: 5246

C.E.S. Sample No.: 46

D.M. Lane SR #9 5.5' HO Core Int. 157.5 - 163.0; Rec. 4.0'

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	7/58
20 x 100 mesh	21.50
- 100 mesh	3.92
Tota1	100.00

FLOAT-SINK ANALYSES.

IK ANALYSES.		Weight %
Floats @ 1.5 in $1/4$ " x 20 mesh	-	67.37
Sinks @ 1.5 in $1/4^{tt}$ x 20 mesh	**	6.71
Floats @ 1.5 in 20 x 100 mesh	April	13.71
Sinks @ 1.5 in 20 x 100 mesh	-	2.79

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	86.58	3.31	33.67	9, 9, 10	0.61
Combined sinks @ 1.5	9.50	34.79			1.12
- 100 mesh	3.92	6 .10	30. 96	8½, 9, 9	0.85
Total	100	6.01	*		0.67
* Total of	Floats only				

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

- 100 mesh

BOREHOLE SAMPLES: REPORT OF ANALYSES ON FLOAT-SINK SAMPLES

4.14

Client: Scurry Rainbow Oil Limited Date Received: August 11, 1969 Project: C.E.S. Project No.: S1-58 Client Sample No.: 5247 C.E.S. Sample No.: 47 D.M. Lane SR #9 4.4' HO Core Coal Int. 377.8 - 382.2: Rec. 3.4' SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % $1/4^{11} \times 20 \text{ mesh}$ 75.15 20 x 100 mesh 20.71

> Total 100.00

FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 53.36 Sinks @ 1.5 in 1/4" x 20 mesh 21.79 Floats @ 1.5 in 20 x 100 mesh 13.43 Sinks @ 1.5 in 20 x 100 mesh 2.28

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	71.79	4.21	29.57	10, 10, 10	0.89
Combined sinks @ 1.5	24.07	79.23			0.22
- 100 mesh	4.14	11.32	26.56	9, 9, 10	0.80
Total	100	22.56	*		0.73
* Total of Floats only.					

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

Client: Scurry Rainbow Oil Limited	Date Received:	August 11,	1969
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Project: C.E.S. Project No.: S1-58

Client Sample No.: 5248 C.E.S. Sample No.: 48

D.M. Lane SR #10 8' HO Core Coal Int. 185 - 193.0; Rec. 7.0'

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %		
1/4" x 20 mesh	58.13		
20 x 100 mesh	31.58		
- 100 mesh	10, 29		
Total	100 .00		

FLOAT-SINK ANALYSES.		Weight %
Floats @ 1.5 in $1/4^{H}$ x 20 mesh	,	51.15
Sinks @ 1.5 in $1/4^{tr}$ x 20 mesh	***	6.98
Floats @ 1.5 in 20×100 mesh	-	29.69

Sinks @ 1.5 in 20 x 100 mesh - 1.89

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	80.8 4	4.90	26 .3 9	9, 9, 10	0.73
Combined sinks @ 1.5	8.87	51.79			1.18
- 100 mesh	10.29	11,48	2-,.70	9, 9, 9	0. 73
Total	100	9.73	*		0.77
* Total of Floats only.					

C.E.S. Form 15

Date: September 30, 1961

CYCLONE ENGINEERING SALES LTD.

BOREHOLE SAMPLES: REPORT OF ANALYSES ON FLOAT-SINK SAMPLES

Client: Scurry Rainbow 0il Lamited Date Received: August 11, 1959

Project: C.E.S. Project No.: S1.58

Client Sample No.: 52/9 C.E.S. Sample No.: 49

D.M. Lane SR #10 9.0' HQ Core 369.5 - 378.5; Rec. 8.0'; Bone @ 377.0' (0.4')

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	73.90
20 x 100 mesh	21.77
- 100 mesh	4.29
Total	1 00 ao

FLOAT-SINK ANALYSES.

NK ANALYSES.		Weight %
Floats @ 1.5 in 1/4" x 20 mesh	-	51.02
Sinks @ 1.5 in $1/4^{n}$ x 20 mesh		2 2.92
Floats @ 1.5 in 20 x 100 mesh	•	18.07
Sinks @ 1.5 in 20 x 100 mesh	-	3.70

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	69.09	5.61	25.26	9, 10, 10	0.67
Combined sinks @ 1.5	26.62	65.65			0.43
- 100 mesh	ė.29	18 .0 9	23.56	8½, 8½, 8	0.58
Total	100	22.12	*		0.61
* Total of Floats only.					

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

Client: Scurry Rainbow Oil Limited Project: Client Sample No.: 52.50				Received: S. Project S. Sample	\$1. 58 No.: 50
SCREEN ANALY	SR #10	•	SAMPLE. GR-1	2 - 512.0; V logs indi ht %	cate 7.0' coal
20	4" x 20 mesh x 100 mesh 100 mesh		10	77.14 19.15 3.71	
Sí Fl	NALYSES. oats @ 1.5 in nks @ 1.5 in oats @ 1.5 in	1/4" x 20 m	mesh - esh -	.00 Weight % 6 1	0.9% 6.20 6.60
Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	77.60	6.83	26.96	10, 10,	10 0.81
sinks @ 1.5	18.49	75. 16			0.21
Total	3.71 100 Floats only.	25.51 20.29	23. 93	9, 9,	0.67

CYCLONE ENGINEERING SALES LTD.

Client:	Scurry Rainbow Oil Limited	Date Received: August 11, 1969
Project:		C.E.S. Project No.: \$1-58
	ample No.: 1531	C.E.S. Sample No.: 51
ບ.M. Lane	SR #6 10.5' HQ Core Coal In	t. 260.0 - 270.5; Bone 260.8 -
SCREEN AN	261.2; Siltstone VALYSES OF $1/4'' \times 0$ CRUSHED SAMPLE.	e 268.0 - 268.8
	Fraction	Weight %
	$1/4^{n} \times 20 \text{ mesh}$	72.93
	20 x 100 mesh	21.79
	- 100 mesh	5.20
	Total	100 .00

FLOAT-SINK ANALYSES.		Weight %
Floats @ 1.5 in 1/4" x 20 mesh	•••	53.2%
Sinks @ 1.5 in $1/4^{\text{H}}$ x 20 mesh	-	19.59
Floats @ 1.5 in 20 x 100 mesh		%3.3 0
Sinks @ 1.5 in 20 x 100 mesh	-	3.\9

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %		
Combined floats @ 1.5	71.54	5.14	26.70	8/2, 8/2, 8/2	0.62		
Combined sinks @ 1.5	23 .18	3.72 ق			0.28		
- 100 mesh	5 .28	1 +.02	25.55	7.2, 7.2, 7.3	07		
Total	100	18. 03	*		0.32		
* Total of	* Total of Floats only.						

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

Client: Scurry Rainbow Oil Limited

Date Received: August 25, 1969

Project:

C.E.S. Project No.: S1-58

Client Sample No.: 1532

C.E.S. Sample No.: 52

D.M. Lane SR #6 14.0' HQ Core Coal Int. 293 - 307; Poor Rec.

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	70 ,93
20 x 100 mesh	23. 44
- 100 mesh	5,58
Total	100 00

Total 100,00

FLOAT-SINK ANALYSES.

LOAT-SINK ANALYSES.		Weight %	
Floats @ 1.5 in $1/4^{n}$ x 20 mesh	-	46.14	
Sinks @ 1.5 in $1/4^n$ x 20 mesh	-	24.89	
Floats @ 1.5 in 20 x 100 mesh	-	19.69	
Sinks @ 1.5 in 20 x 100 mesh	•••	3.75	

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %		
Combined floats @ 1.5	6 5.83	7.2 5	2/4.32	9,9,9	0.65		
Combined sinks @ 1.5	28.59	61.38			0.13		
- 100 mesh	3ر.خ	15.69	23.49	8 ₂ , 8 ₂ , 8	0.60		
Total	100	23.19	*		0.59		
* Total of	* Total of Floats only.						

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

Scurry Rainbow Oil Limited Date Received: August 25, 1969 Client:

Project:

C.E.S. Project No.: S1-58

Client Sample No.: 1533

C.E.S. Sample No.: 53

D.M. Lane 4.5' HQ Core Coal int. 486.5 - 491; Rec. 4.0'

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	69.19
20 x 100 mesh	24.18
- 100 mesh	6.63
Total	100.00

FLOAT-SINK ANALYSES.

NK ANALYSES.		Weight %
Floats @ 1.5 in $1/4$ " x 20 mesh	•	49.12
Sinks @ 1.5 in $1/4^{tt}$ x 20 mesh	•	20.07
Floats @ 1.5 in 20 x 100 mesh	-	21.52
Sinks @ 1.5 in 20 x 100 mesh	***	6.63

ANALYSES.

Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
70.64	6.10	23.68	9, 9, 10	0.83
2 2.73	78.45			0.18
6.63	11.41	22.41	9, 9, 9	0.79
100	22.90	*		0.68
	70.64 22.73 6.63	70.64 6.10 22.73 78.45 6.63 11.41	70.64 6.10 23.68 22.73 78.45 6.63 11.41 22.41	70.64 6.10 23.68 9, 9, 10 22.73 78.45 6.63 11.41 22.41 9, 9, 9

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

Client: Scurry Rainbow Oil Limited

Date Received: August 25, 1969

Project:

S1-58 C.E.S. Project No.:

Weight %

Client Sample No.: 1534

C.E.S. Sample No.:

54

D.M. Lane SR #6 7.0' HQ Core Coal Int. 568.0 - 575.0; Good Core; Rec. 5.0'

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Weight % Fraction 75.13 $1/4^{\rm H}$ x 20 mesh 20.54 20 x 100 mesh - 100 mesh 4.23

100.00 Total

FLOAT-SINK ANALYSES.

72.68 Floats @ 1.5 in $1/4^{\prime\prime}$ x 20 mesh

Sinks @ 1.5 in $1/4^{tt}$ x 20 mesh 2.25

Floats @ 1.5 in 20 x 100 mesh 20.23

Sinks @ 1.5 in 20 x 100 mesh 0. 1

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %		
Combined floats @ 1.5	1f	+.05	23.79	9, 9, 9	0.85		
Combined sinks @ 1.5		49.80			0.44		
- 100 me	sh 4.23	4.87	23.82	9, 9, 9	0.78		
Total	100	ئ .35	*		0.83		
* Total	* Total of Floats only.						

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

- 100 mesh

BOREHOLE SAMPLES: REPORT OF ANALYSES ON FLOAT-SINK SAMPLES

11.90

Date Received: August 25, 1969 Client: Scurry Reinbow Oil Limited Project: C.E.S. Project No.: \$1-58 Client Sample No.: 1535 C.E.S. Sample No.: 55 D.M. Lane SR #6 8.8' HQ Core Coal Int. 602.0 - 610.8: Rec. 4.5' SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Weight % Fraction $1/4^{\text{H}} \times 20 \text{ mesh}$ 59.63 20 x 100 mesh 28.47

> 100.00 Total

FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 50.07 Sinks @ 1.5 in $1/4^{tt}$ x 20 mesh 7.10 Floats @ 1.5 in 20 x 100 mesh 26.76 Sinks @ 1.5 in 20 x 100 mesh 1.71

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	79.23	4.26	24.91	9, 10, 10	0.84
Combined sinks @ 1.5	8.87	51. 95			1.8 5
- 100 mesh	11.90	5.01	33.30	9일, 9일, 10	0. 88
Total	100	8.58	*		0.94
* Total of	Floats only	E			

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

REPORT OF ANALYSES ON FLOAT-SINK SAMPLES

Client: Scurry Rainbow Oil Limited Date Received: August 25, 1969 Project: C.E.S. Project No.: S1-53 Client Sample No.: 1536 C.E.S. Sample No.: 56 O.M. Lane SR #11 34.51 HQ Core Int. 126.5 - 161 (Logs 124.0 - 162) Rec. approx. 10.0 - very poor SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Fraction Weight % 79.08 1/4" x 20 mesh 16.40 20 x 100 mesh 4.32 - 100 mesh 100.00 Total

FLOAT-SINK ANALYSES.		Weight %
Floats @ 1.5 in 1/4" x 20 mesh	Mr.	63.26
Sinks @ 1.5 in 1/4" x 20 mesh		15.32
Floats @ 1.5 in 20 x 100 mesh	Rad .	13.12
Sinks @ 1.5 in 20 \times 100 mesh	-	3.28

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %		
Combined floats @ 1.5	75.38	7.73	31.05	1, 1, 1,	0.43		
Combined sinks @ 1.5	19.10	35 . 45			0.25		
- 100 mesh	à.52	19.05	28.57	14, 14, 12	0.37		
Total	100	17.26	*		0.38		
* Total of							

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

REPORT OF ANALYSES ON FLOAT-SINK SAMPLES

Client: Scurry Rainbow Oil Limited Date Received: August 25, 1969

Project:

C.E.S. Project No.: S1-58

Client Sample No.: 1537

C.E.S. Sample No.: 57

D.M. Lane 8.0 HQ Core Coal Int. 335.0 - 343.0; Rec. 4.0'

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	76.93
20 x 100 mesh	17.13
- 100 mesh	3.9}
Total	100.00

FLOAT-SINK ANALYSES.

The second secon		Weight %
Floats @ 1.5 in $1/4$ " x 20 mesh	**	67.0 0
Sinks @ 1.5 in $1/4$ " x 20 mesh	-	11.0
Floats @ 1.5 in 20 x 100 mesh	~	10.73
Sinks @ 1.5 in 20 x 100 mesh	***	2.00

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	£1.82	5.25	31.36	14, 15, 14	0.48
Combined sinks @ 1.5	1 24	61.21			0.,3
- 100 mesh	3. 9 v	18.91	28.15	14, 2, 14	0.74
Total	100	13.75	*		0. <i>-</i> .7
* Total of	Floats only	*			

C.E.S. Form 15

Date: September 30, 1989

CYCLONE ENGINEERING SALES LTD.

Client: Scurry Rainbow Oil Limited Date Received: August 25, 1969

Project:

C.E.S. Project No.:

Client Sample No.: 1538

C.E.S. Sample No.:

53

D.M. Lane SR #11 22.4'

<u>HQ Core Coal Int. 348.0 - 370.4; Bone 352 - 354.0</u>

Rec. 16.5'

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	75.63
20 x 100 mesh	18.30
- 100 mesh	5.77

Total 100.00

FLOAT-SINK ANALYSES.		Weight %
Floats @ 1.5 in $1/4^n$ x 20 mesh	ade	3 3. 33
Sinks @ 1.5 in $1/4^{\prime\prime}$ x 20 mesh	***	12.10

Floats @ 1.5 in 20 x 100 mesh 15.7

Sinks @ 1.5 in 20 x 100 mesh 1.05

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @	80.27	4.97	32.5 0	1, 12, 12	0.57
Combined sinks @ 1.5	13.96	35 . 70			0.23
- 100 mesh	5.77	19.2 2	32 . 40	i, i, l ₂	0.62
Total	100	13.98	*		0.53
* Total of Floats only.					

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

REPORT OF ANALYSES ON FLOAT-SINK SAMPLES

Client: Scurry Rainbow Oil Limited Date Received: August 25, 1969
Project: C.E.S. Project No.: 51-58

Client Sample No.:

1539

C.E.S. Sample No.:

HQ Core Coal Int. 493.0 - 508.0; Rec. 12.5';

D.M. Lane SR #1 15' HQ Core Coal Int. 493.0 - 508.0; R Bone 503.6 - 505.0; 499.6 - 500.0

SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE.

Fraction	Weight %
1/4" x 20 mesh	78.02
20 x 100 mesh	17.84
- 100 mesh	4.14
Total	100 .00

FLOAT-SINK ANALYSES.		Weight %
Floats @ 1.5 in $1/4^{tt}$ x 20 mesh	_	3.83
Sinks @ 1.5 in $1/4$ " x 20 mesh	1-	2:.19
Floats @ 1.5 in 20 x 100 mesh	N=	13.16
Sinks @ 1.5 in 20 x 100 mesh	-	4.28

ANALYSES.

Property Fraction	Weight %	Ash %	V.M. %	F.S.I.	Sulphur %
Combined floats @ 1.5	67.39	4.92	3 0.99	Ž, 2 ₂ , 2	0.78
Combined sinks @ 1.5	28 . 47	60.92			1.77
- 100 mesh	4.1.	26.15	31.32	1, 1, 1,	0.73
Total	100	21.74	*		0.85
* Total of Floats only.					

C.E.S. Form 15

Date: September 30, 1969

CYCLONE ENGINEERING SALES LTD.

BOREHOLE SAMPLES: REPORT OF ANALYSES ON FLOAT-SINK SAMPLES

Date Received: August 25, 1969 Client: Scurry Rainbow Oil Limited C.E.S. Project No.: S1-53 Project: C.E.S. Sample No.: 6**0** Client Sample No.: 1540 D.M. Lane SR #11 19 HQ Core Coal 559 - 578; Rec. 4.0 SCREEN ANALYSES OF 1/4" x 0 CRUSHED SAMPLE. Weight % Fraction $1/4^{\text{H}} \times 20 \text{ mesh}$ 44.30 20 x 100 mesh 71.70 - 100 mesh 13..0 Total 100 .00 FLOAT-SINK ANALYSES. Weight % Floats @ 1.5 in 1/4" x 20 mesh 27.5% Sinks @ 1.5 in 1/4" x 20 mesh 17.05 Floats @ 1.5 in 20 x 100 mesh 17.51 Sinks @ 1.5 in 20 x 100 mesh 2..19 ANALYSES. Property F.S.I. Sulphur % V.M. % Ash % Weight % Fraction Combined floats @ 0.35 30.22 2, 2, 2 45.35 3.75 1.5 Combined

C.E.S. Form 15

sinks@

- 100 mesh

Total

Date: September 30, 1969

* Total of Floats only.

41.25

13.40

100

73.16

38.45

37.0-

20.39

CYCLONE ENGINEERING SALES LTD.

 $1, 1, 1_2$

0.35

0.31

0.3 +

00267

Exhibit "I"

REPORT ON

CLEANING COKING COAL

from the

ELK RIVER PROSPECT

for

SCURRY RAINBOW OIL LTD.
Adit #1, Seam #4

Submitted by

CYCLONE ENGINEERING SALES LTD.

EDMONTON - ALBERTA - CANADA

Report No.: RI-69.07

Job No.: \$1 - 58

Dated: October 6, 1969

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III.	Performance Evaluation	5
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2.	Size Analysis - Sulphur, B.T.U. and Residual Moisture	7
3.	Weight and Ash Distribution v.s Size and Specific Gravity	8
4.	Weight % and Volatile Matter % vs. Size and Specific Gravity	9
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FIGURE	<u>S</u>	
1.	Washability Curves on 2" x 20 mesh.	
2.	Performance Evaluation Curves on 2" x 20 m	nesh.

Washability Curves on 20 x 100 mesh.

Performance Evaluation Curves on 20 x 100 mesh.

3.

4.

REPORT ON

CLEANING COKING COAL

from the

ELK RIVER PROSPECT

for

SCURRY RAINBOW OIL LTD.
Adit #1, Seam #4

SUMMARY.

The data presented in this report refers to coal from Seam #4.

The analysis and the washability indicates that this coal is of the low volatile bituminous rank with a relatively high ash content (25.14%) and low sulphur content (0.33%). See Table 1 for general information.

INTRODUCTION.

This report is the first one of a series providing

- a. Washability data of size fractions.
- b. Performance evaluation data for cleaning coking coal from the Elk River prospect at various levels of efficiency.
- c. Residual moisture contents on size fractions.
- d. F.S.I. determinations on size and specific gravity fractions.

The objective of this and following reports is to provide analytical data about the coal and to provide basic engineering data for the design of facilities for preparing this coal to market specifications.

This report is of a preliminary character in that it deals with one adit sample only. Subsequent adit samples now being analysed will most likely have different composition and cleaning characteristics.

After all borehole and adit samples have been analysed a final study can be made as to mining, blending (if required) and eleaning.

Allowance should be made with regard to the contamination with some foreign material from roof and floor strata that is unavoidably produced along with the coal.

The cleaning characteristics of the coal are based on the error curve, a parameter for cleaning efficiency that is largely independent of the gravimetric composition of the coal (ash distribution) and can be used for comparing coal cleaning systems whose probable error values are known.

In the last section of this report examples of this method for predicting coal cleaning results are presented for the coarse coal fraction (2" \times 28 mesh) and the fines fraction (28 \times 100 mesh) when using equipment operating with a probable error of 0.10 for this coal.

Methods of coal cleaning can be directly compared for a range of cut points and the yield losses of each cleaning system can be properly balanced against the cost of cleaning.

WASHABILITY CHARACTERISTICS.

The overall weight and ash distribution of the raw coal, crushed to minus 2", is shown on Table 3. Ash contents were done for each individual size - gravity fraction and these values are shown in brackets. Sulphur analyses were done on size fractions only in view of the low sulphur level. (See table 2.)

The minus 100 mesh fraction constitutes a minor part of the coal only (2.22% by weight). The weights and ash contents of this size fraction were found not by direct analyses, but by calculation from the other size gravity fractions.

From the master table, washability data have been derived for the 2" x 20 mesh and 20 x 100 mesh fractions. This information is presented on Tables 5 and 6, respectively. Washability curves for these two main size fractions are presented on Figures 1 and 3.

Table 4 shows the volatile matter in weight percent against size and specific gravity fractions.

Table 7 shows the free swelling indexes for all size and specific gravity fractions.

PERFORMANCE EVALUATION.

The washability curves of both size fractions of the raw coal indicates that the cleaning of this coal is encumbered by intergrown ash. Yield of recovery at an ash content of 8.75% is therefore depressed.

The 2" x 20 mesh fraction constitutes the major part of the mine run (88.14% of the total, see Table 3). Figure 2 illustrates that with 25.71% ash on raw, the actual yield at 8.75% ash in the clean coal can be expected to range from 48% to 63% depending on the efficiency of the coal cleaning equipment.

Performance Evaluation (P.E.) curves, relating yield and ash contents of coal and reject, are shown for separation efficiencies corresponding with probable error values ranging from 0.06 to 0.12

The 20 x 100 mesh fraction constitutes 9.64% by weight of the mine run. Figure 4 shows the $P_{\bullet}E_{\bullet}$ curves for probable error values ranging from 0.08 to 0.14. An example illustrates the actual yield that can be expected at these efficiencies when cleaning the coal to 8.75% ash.

It is noted that the "yield error" can be found in each case by subtracting the expected actual yield from the corresponding theoretical yield read on the "theoretical curve" at the point vertically above it.

Similarly the "ash error" can be read directly from
the P.E. graph along a horizontal line corresponding with the actual
yield that is being considered. The ash error is the difference
between the theoretical ash (intersect with "theoretical" curve) and
the actual ash (intersect with the selected P.E. curve).

Respectfully submitted,

CYCLONE ENGINEERING SALES LTD.

P.D.J. Vinkenborg, P. Eng. General Manager

TABLE 1. SEAM #4.

SCURRY RAINBOW OIL LTD.

Classification by Rank.

Ash: 25.14%

Volatile Matter: 15.47 %

Residual Moisture: 0.67%

Fixed Carbon: 58.72%

Sulphur: 0.33%

B.T.U./1b. 11,684

Rank: Low volatile bituminous

TABLE 2. SEAM #4.

Size Analysis - Sulphur, B.T.U. and Residual Moisture.

Size	Weight %	Sulphur %	B.T.U./1b.	R.M. %
2" x 1"	24.83	0.31	11,010	0.64
1" x 1/2"	20.52	0.32	11,010	0.69
1/2" x 1/4"	17.35	0.32	11,110	0.65
1/4" x 8 m.	18.32	0.33	11,100	0.67
8 x 20 m.	7.12	0.36	11,360	0.71
20 x 100 m.	9.64	0.40	12,090	0.74
- 100 m.	2.22	0.42	12,690	0.64
Total	100.00	0.33	11,684	0.67

TABLE 3. SEAM #4.

Weight and Ash Distribution vs. Size and Specific Gravity.

(Figures in Brackets show the Ash Content of Individual Fractions)

Sp.Gr.	1.3	30 1.	35 1.	.40 1.	50 1	.60 1.	80	Total			
2" x 1"	6.92	5.47	3.87	2.34	0.99	0.94	4.30	24.83			
	(4.65)	(7.70)	(12.23)	(20.80)	(34.06)	(46.06)	(80.07)	(23.82)			
1" x 1/2"	6.96	3.07	2.67	1.85	0.81	0.75	4.41	20.52			
	(4.61)	(7.85)	(12.32)	(20.43)	(32.57)	(43.57)	(80.01)	(26.25)			
1/2" x 1/4"	5.73	2.38	2.38	1.54	0.84	1.12	3.36	17.35			
	(4.26)	(7.59)	(12.14)	(19.99)	(31.94)	(45.63)	(78.36)	(25.55)			
1/4" x 8 m.	6.35	2.02 (8.81)	1.64 (12.74)	1.58 (18.55)	0.89 (31.50)	1.90 (45.89)	3.94 (76.40)	18.32 (27.74)			
8 x 20 m.	2.50	0.79	0.70	0.58	0.37	0.77	1.41	7.12			
	(3.10)	(7.69)	(13.28)	(21.53)	(31.65)	(43,29)	(73.83)	(25.94)			
20 x 100 m.	4.15	1.25	0.70	0.69	0.50	0.82	1.53	9.64			
	(2.91)	(8.34)	(13.51)	(26.90)	(32.71)	(41.86)	(72.33)	(21.97)			
Total	32.67	14.98	11.96	8.58	4.40	6.30	18.95	97.78			
	(4.06)	(7. 91)	(12.43)	(20.70)	(32.50)	(44.72)	(77.90)	(25.34)			
- 100 m.	This f: 16.21%	This fraction forms 2.22% of the total sample and has an ash content of 16.21%, thus giving a total sample ash value of 25.14%.									

TABLE 4. SEAM #4.

SCURRY RAINBOW OIL LTD.

Weight % and Volatile Matter % vs. Size and Specific Gravity.

(Figures in Brackets give Volatile Matter.)

Sp.Gr.	1.	.30 1	.35 1	.40 1	.50 1	.60 1	.80	Total
2" x 1"	6.92	54.7	3.87	2.34	0.99	0.94	4.30	24.83
	(17.17)	(16.52)	(16.00)	(16.15)	(14.64)	(14.37)	(10.55)	(15.39)
1" x 1/2"	6.96 (17.13)	3.07 (16.08)	2.67 (15.80)	1.85 (15.74)	0.81 (14.69)	0.75 (13.76)	4.41 (9.92)	20.52 (14.90)
1/2" x 1/4"	5.73	2.38	2,38	1.54	0.84	1.12	3.36	17.35
	(18.27)	(16.92)	(15.90)	(15.40)	(14.49)	(12.86)	(9.69)	(15.31)
1/4" x 8m	6.35	2.02	1.64	1.58	0.89	1.90	3.94	18.32
	(18.84)	(17.34)	(16.80)	(15.73)	(15.03)	(13.33)	(9.60)	(15.47)
8 x 20 m.	2.50 (18.09)	0.79 (17.48)	0.70 (16.46)	0.58 (16.14)	0.37 (15.01)	0.77 (14.17)	1.41 (9.41)	7.12 (15.40)
20 x 100 m.	4.15	1.25	0.70	0.69	0.50	0.82	1.53	9.64
	(19.34)	(17.61)	(16.59)	(15.52)	(15.19)	(14.37)	(10.91)	(16.66)
Total	32.61	14.98	11.96	8.58	4.40	6.30	18.95	97.78
	(18.02)	(16.74)	(16.10)	(15.79)	(14.79)	(13.69)	(9.99)	(15.41)
- 100 m.		of 18.05%					volatile ma atter conte	

TABLE 5. SEAM #4.

Washability Data - 2^{tt} x 20 mesh

Specific	Frac	tional		Cumulat	ive		
Gravity			F1oa	ts	Si	inks	
Fraction	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.
- 1.30	32.29	4.23	32.29	4.23	100.00	25.71	7.6
1.30 - 1.35	15.58	7.88	47.87	5.42	67.71	35.96	3.0
1.35 - 1.40	12.78	12.37	60.65	6.88	52.13	44.35	1.7
1.40 - 1.50	8.95	20.16	69.60	3.59	39.35	54.74	1.5
1.50 - 1.60	4.42	32.48	74.02	10.02	30.40	64.92	1.2
1.60 - 1.80	6.22	45.18	80.24	12.74	25.98	70.44	1
+ 1.80	19.76	78.39	100.00	25.71	19.76	78.39	N.A.
Total	100.00	25.71					

TABLE 6. SEAM #4.

Washability Data \Rightarrow 20 x 100 mesh.

Specific Gra	vity Fr	actional		Cumulative				
Fraction			Flo	pats	S	Sinks		
	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.	
- 1.30	43.05	2.91	43.05	2.91	100.00	21.98	10	
1.30 - 1.35	12.97	8.34	56.02	4.18	56.95	36.39	5.2	
1.35 - 1.40	7.26	13.51	63.23	5.24	43.98	44.66	2.8	
1.40 - 1.50	7.16	26.90	70.44	7.44	36.72	50.82	1.8	
1.50 - 1.60	5.19	32.71	75.63	9.17	29.56	56.61	1.2	
1.60 - 1.80	8.50	41.86	84.13	12.47	24.37	61.70	1	
+ 1.80	15.87	72.33	100.00	21.98	15.87	72.33	N.A.	
Total	100.00	21.98						

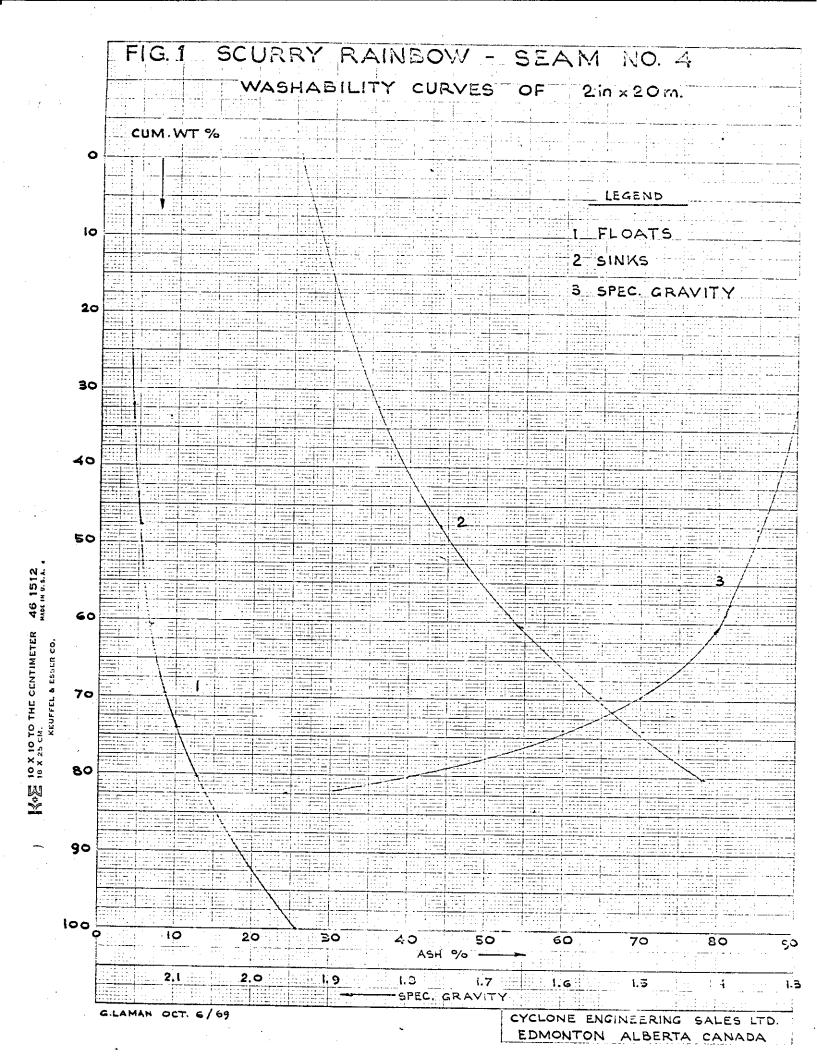
TABLE 7. SEAM #4.

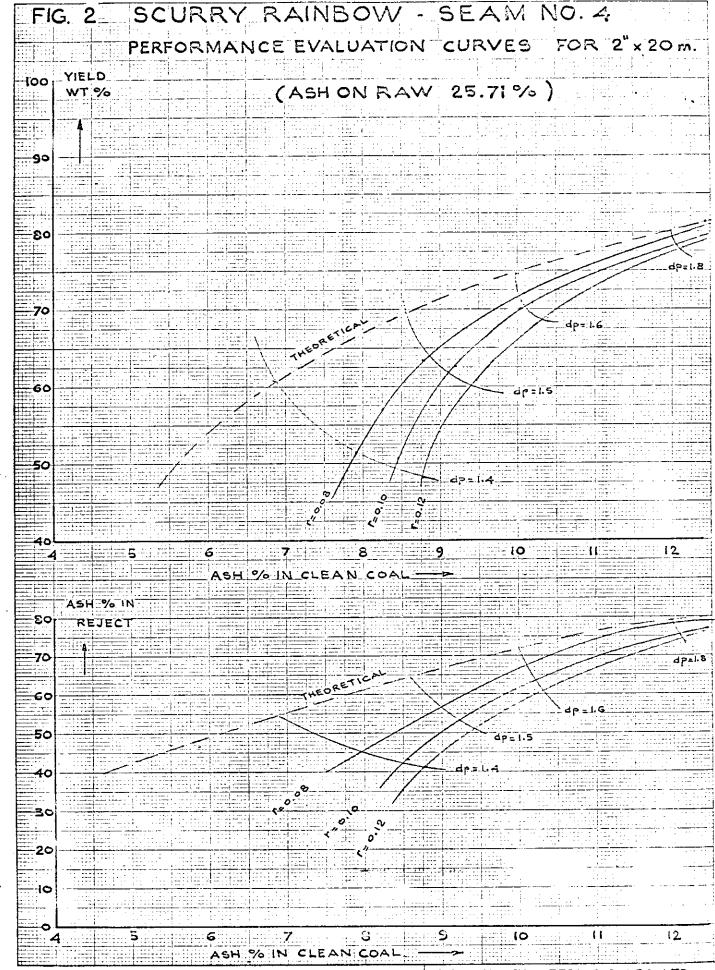
SCURRY RAINBOW OIL LTD.

Free Swelling Index

Size Sp.Gr.	2" x 1"	1" × 1/2"	1/2" × 1/4"	1/4" x 8 m.	8 x 20 m.	20 x 100 m.
- 1.30	$5\frac{1}{2}$, $5\frac{1}{2}$, 6	5½, 6, 6	8½, 8½, 9	10, 10, 10	8½, 8½, 9	10, 10, 10
1.30 - 1.35	1½, 2, 2	2, 2, 2½	4, 4, 4	$5, 5\frac{1}{2}, 5\frac{1}{2}$	5, 5½, 5½	5, 5, 5½
1.35 - 1.40	11/2, 11/2, 11/2	1½, 1½, 1½	$1\frac{1}{2}, 1\frac{1}{2}, 1\frac{1}{2}$	$2\frac{1}{2}$, $2\frac{1}{2}$, $2\frac{1}{2}$	3, 3, 3	2½, 3, 3
1.40 - 1.50	1½, 1½, 1½	1½, 1½, 1½	1½, 1½, 1½	1½, 1½, 1½	2, 2, 2	1½, 2, 2
1.50 - 1.60	1, 1, 1	1, 1, 1	$1\frac{1}{2}, 1\frac{1}{2}, 1\frac{1}{2}$	1, 1½, 1	12, 22, 12	1, 1, 1½
1.60 - 1.80	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1
+ 1.80	N.A.	N.A.	N.A.	N.A.	N.A.	N.A.

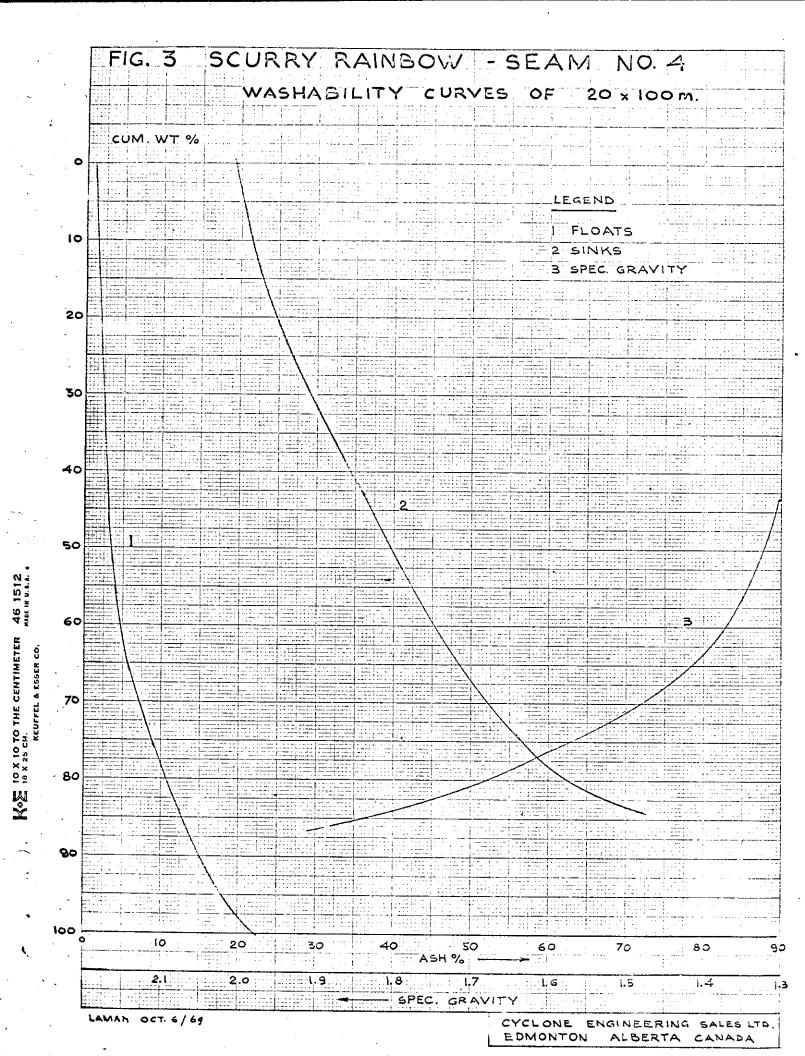
NOTE: F.S.I. on = 100 mesh fraction is 8, 8, 8.

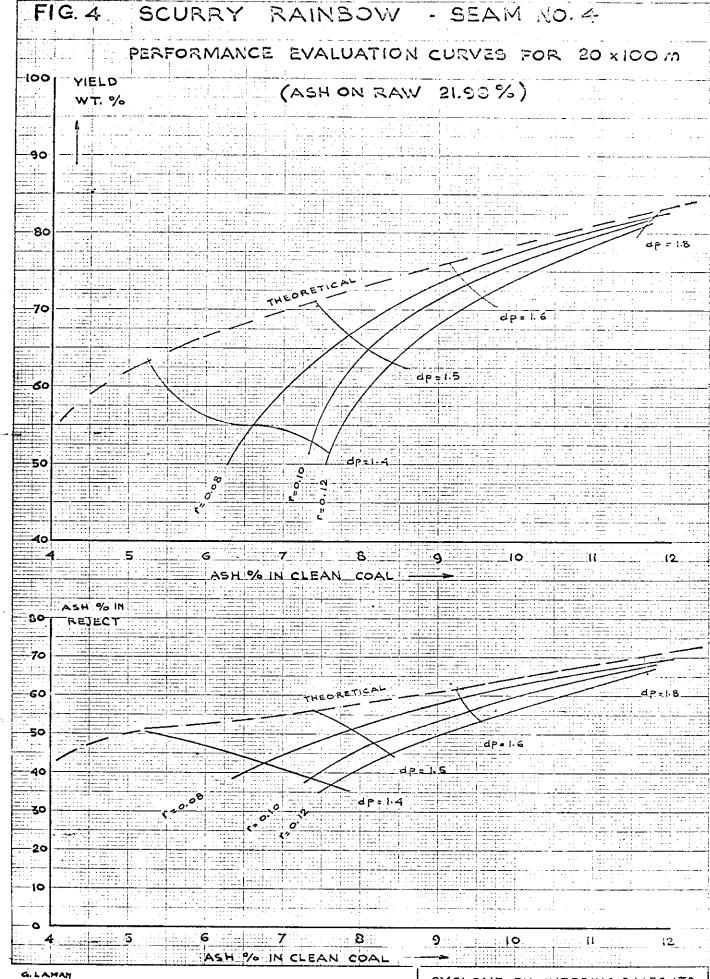




4. LAMAN OKT. 6/69

CYCLONE ENGINEERING SALES LTD. EDMONTON ALBERTA CANADA





G. L AMAN OUT. **B** /6g

CYCLONE ENGINEERING SALES LTD. EDMONTON ALBERTA CANADA

REPORT ON

CLEANING COKING COAL

from the

ELK RIVER PROSPECT

for

SCURRY RAINBOW OIL LTD.

Adit #2, Seam #7

Submitted by

CYCLONE ENGINEERING SALES LTD.

EDMONTON - ALBERTA - CANADA

Report No.: RI-69.07.a

Job No.: \$1 - 58

Dated: October 21, 1969

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SUMMARY

The data presented in this report refers to coal from Seam #7.

The analysis and the washability indicates that this coal is of low volatile bituminous rank with a moderate ash content of 14.46% and an acceptable sulphur content (0.59%).

The ash distribution over the various specific gravity fractions indicate that cleaning by heavy medium circuits may be required if an ash content of 8% in the clean coal is specified.

It is noted that the F.S.I. values of the 2" \times 1" and 1" \times 1/2" fractions of the floats at 1.3 and 1.35 were found much lower than those of the fine size fractions.

This is a very unusual phenomenon and for this reason we have contacted the Department of Energy, Mines & Resources for petrographic analysis and coke oven test. A copy of our letter to the Department is enclosed in this report for your information. We also have been in touch with the Alberta Research Council. As soon as any additional information is available we will forward this to you as an addendum to this report.

Cyclone Engineering Sales Ltd.

Gravity Separation of Bulk Materials

Telephone 429 - 5708

Credit Foncier Building 10275 Jasper Avenue Edmonton, Alberta

CABLE ADDRESS:
Cyclone, Edmonton



October 20, 1969

Dr. J. Visman, Head
Dept. of Energy, Mines & Resources
P.O. Box Sub 11
University of Alberta
Edmonton 7, Alberta

Dear Dr. Visman:

Manufacturers and

Suppliers

of Compound Water

Cyclones

Engineering and Testing Services

We are forwarding two samples to you for the purpose of having a coking test performed on them in Ottawa. The samples are from Scurry Rainbow Seams #7 and #8.2.1. They are both floats at 1.30 of the size fraction 2" x 1". The liquid used for float sink was a solution of zinc chloride.

Contrary to our usual experience (we always get an F.S.I. of about 8 for floats at 1.30) these two samples are giving very low F.S.I. of 2 to 3.

Futhermore the free swelling index for floats at 1.30 of all size fractions below 1/4" is very much as expected.

There seems to be something wrong only with the two top size fractions of 2" x 1" and 1" x 1/2".

An actual 20 lb. coke oven test will help us provide Scurry Rainbow with more definite information on coking characteristics than is possible at the present moment.

Thank you.

Very truly yours,

CYCLONE ENGINEERING SALES LTD.

Per:

R. S. Sehgal

Head of Laborator

RSS:sw

TABLE 1. SEAM #7.

SCURRY RAINBOW OIL LTD.

Classification by Rank.

Ash: 14.46%

Volatile Matter: 17.85%

Residual Moisture: 0.44%

Fixed Carbon: 67.25%

Sulphur: 0.59%

B.T.U./1b. 12,860

Rank: Low volatile bituminous

TABLE 2. SEAM #7.

Size Analysis - Sulphur, B.T.U. and Residual Moisture.

Size	Weight %	Sulphur %	B.T.U./1b.	R.M. %
2" x 1"	16.41	0.64	13,030	0.44
1" x 1/2"	22.74	0.58	12,820	0.43
1/2" x 1/4"	19.44	0.57	12,400	0.44
1/4" × 8 m.	17.75	0.57	12,750	0.41
8 x 20 m.	9.76	0.60	12,930	0.47
20 x 100 m.	11,24	0.62	13,360	0.48
- 100 m.	2.66	0.65	13,740	0.45
Total	100.00	0.59	12,860	0.44

TABLE 3. SEAM #7.

Weight and Ash Distribution vs. Size and Specific Gravity. (Figures in Brackets show the Ash content of individual fractions)

Sp.Gr.	1.:	30 1.	35 1.	40 1.	50 1.	.60 1.	.80	Total			
2" x 1"	7.24	3.52	1.31	2.32	1.37	0.36	0.29	16.41			
	(4.76)	(8.24)	(12.90)	(21.35)	(30.84)	(38.69)	(72.51)	(12.62)			
1 x 1/2"	9.28	4.09	2,36	3.61	1.89	0.70	0.81	22.74			
	(5.05)	(8.47)	(12,42)	(21.41)	(32.95)	(39.90)	(76.36)	(14.95)			
1/2 x 1/4"	6.51	3.66	2.44	3.66	1.54	0.94	0.69	19.44			
	(4.23)	(9.10)	(12.46)	(20.38)	(32.10)	(41.75)	(74.88)	(15.75)			
1/4" x 8 m.	7.66	1.77	2.93	2.27	1.43	0.85	0.84	17.75			
	(4. 38)	(8.66)	(13.17)	(22.13)	(31.08)	(42.29)	(71.83)	(15.68)			
8 x 20 m.	5.09	0.74	1.33	0.91	0.66	0.54	0.49	9.76			
	(4.40)	(8.60)	(14.21)	(21.52)	(30.67)	(40.54)	(68.68)	(14.65)			
20 x 100 m.	6.35	1.24	0.83	0.91	0.90	0.59	0.42	11.24			
	(3.30)	(9.63)	(13.85)	(19.97)	(30.56)	(38.35)	(75.98)	(12.86)			
Total	42.14	15.02	11.20	13.68	7.79	3.98	3.54	97.34			
	(4.40)	(8.69)	(13.00)	(21.15)	(31.59)	(40.59)	(73.57)	(14.57)			
- 100 m.		This fractions forms 2.66% of the total sample and has an ash content of 10.46%, thus giving a total sample ash value of 14.46%.									

TABLE 4. SEAM #7.

Weight % and Volatile Matter % vs. Size and Specific Gravity.

(Figures in brackets give Volatile Matter)

Sp.Gr.	1.	30 1.	35 1.	40 1.	50 1.	60 1.	.80	Total			
2" x 1"	7.24	3.52	1.31	2.32	1.37	0.36	0.29	16.41			
	(18.01)	(16.71)	(16.91)	(16.69)	(16.59)	(15.47)	(14.71)	(17.22)			
1" x 1/2"	9.28	4.09	2,36	3.61	1.89	0.70	0.81	22.74			
	(18.20)	(16.70)	(17,30)	(17.00)	(16.42)	(15.66)	(14.46)	(17.28)			
1/2" x 1/4"	6.51	3.66	2.44	3.66	1.54	0.94	0.69	19.44			
	(18.92)	(16.70)	(17.22)	(16.70)	(16.04)	(15.38)	(14.01)	(17.29)			
1/4" x 8 M.	7.66	1.77	2.93	2.27	1.43	0.85	0.84	17.75			
	(19.45)	(18.55)	(17.46)	(17.02)	(16.64)	(16.20)	(13.34)	(18.05)			
8 x 20 m.	5.09	0.74	1.33	0.91	0.66	0.54	0.49	9.76			
	(20.50)	(19.44)	(17.93)	(17.44)	(17.38)	(16.84)	(13.28)	(19.00)			
20 x 100 m.	6.35	1.24	0.83	0.91	0.90	0.59	0.42	11.24			
	(20.88)	(19.08)	(18.16)	(18.04)	(17.36)	(17.42)	(14.80)	(19.56)			
Total	42.14	1.502	11.20	13.68	7.79	3.98	3.54	97.34			
	(19.18)	(17.25)	(17.41)	(16.96)	(16.60)	(16.11)	(14.00)	(17.84)			
- 100 m.	content	This fraction forms 2.66% of the total sample and has a volatile matter content of 18.39%, thus giving a total sample volatile matter content of 17.85%.									

1

TABLE 5. SEAM #7.

SCURRY RAINBOW OIL LTD.
Washability Data - 2" x 20 mesh.

Specific	Fract	ional		Cumulativ	е		
Gravity			Floa	its	Sin		
Fraction	Wt.%	Ash %	Wt.%	Ash %	Wt. %	Ash %	F.S.I.
- 1.30	41.56	4.61	41.56	4.61	100.00	14.81	5.6
1.30 - 1.35	16.01	8.61	57.57	5.72	58.44	22.06	1.5
1.35-1.40	12.04	12.93	69.61	6.97	42.43	27.13	1.7
1.40 - 1.50	14.83	21.24	84.44	9.48	30.39	32.76	1.3
1.50 - 1.60	8.00	31.73	92.44	11.90	15.56	43.73	1.1
1.60 - 1.80	3.94	40.99	96.38	12.61	7.56	56.44	1.1
+ 1.80	3.62	73.25	100.00	14.81	3,62	73.25	0.1
Total	100.00	14.81					

TABLE 6. SEAM #7.

Washability Data - $20 \times 100 \text{ mesh.}$

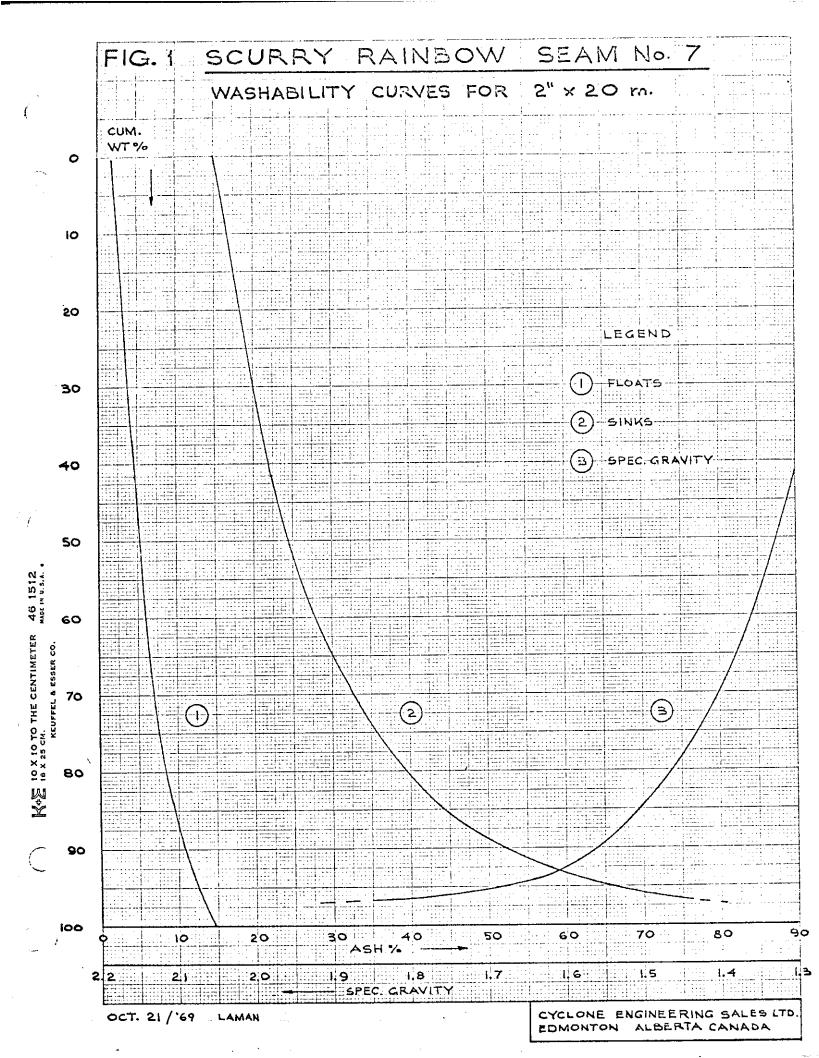
Specific	[]		Cu	mulative			
Gravity			F1c	ats	Sin	ks	
Fraction	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.
- 1.30	56.49	3.30	56.49	3.30	100.00	12.87	9.4
1.30 - 1.35	11.03	9.63	67.52	4.33	43.51	25.29	4.9
1.35 - 1.40	7.38	13.85	74.90	5.27	32.48	30.61	2.2
1.40 - 1.50	8.10	19.97	83.00	6.71	25.10	35.54	1.5
1.50 - 1.60	8.01	30.56	91.01	8.81	17.00	42.96	1
1.60 - 1.80	5.25	38.35	96.26	10.42	8.99	54.00	1
+ 1.80	3.74	75.98	100.00	12.87	3.74	75.98	1.5
Total	100.00	12.87					

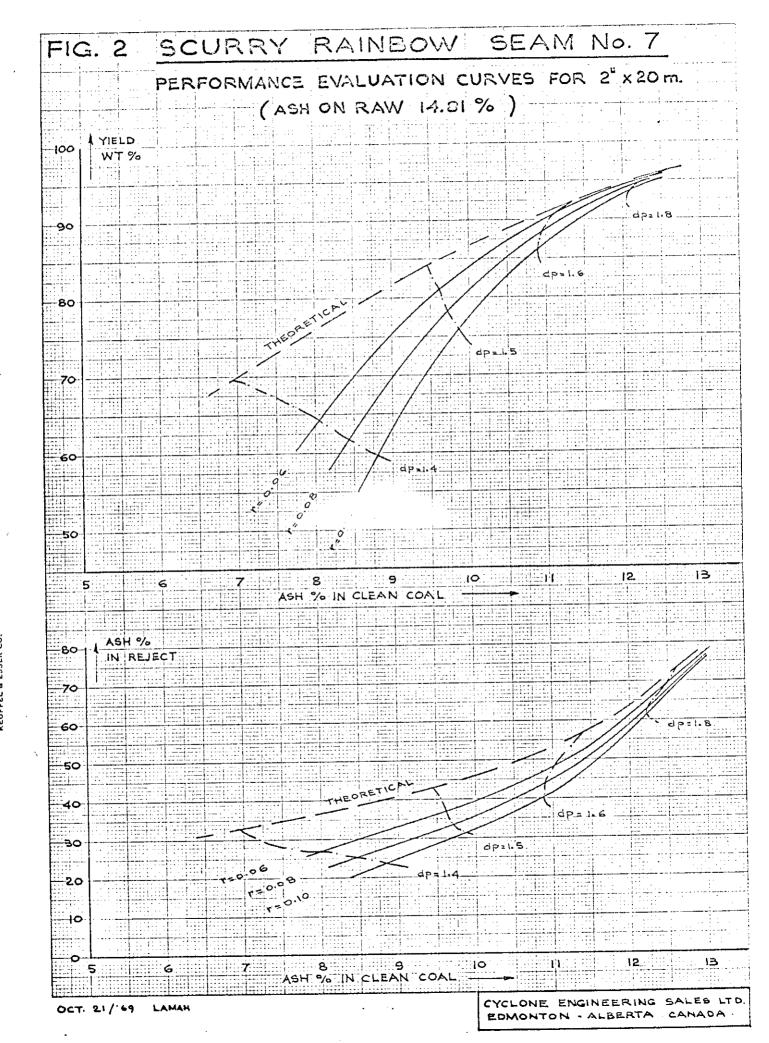
TABLE 7. SEAM #7.

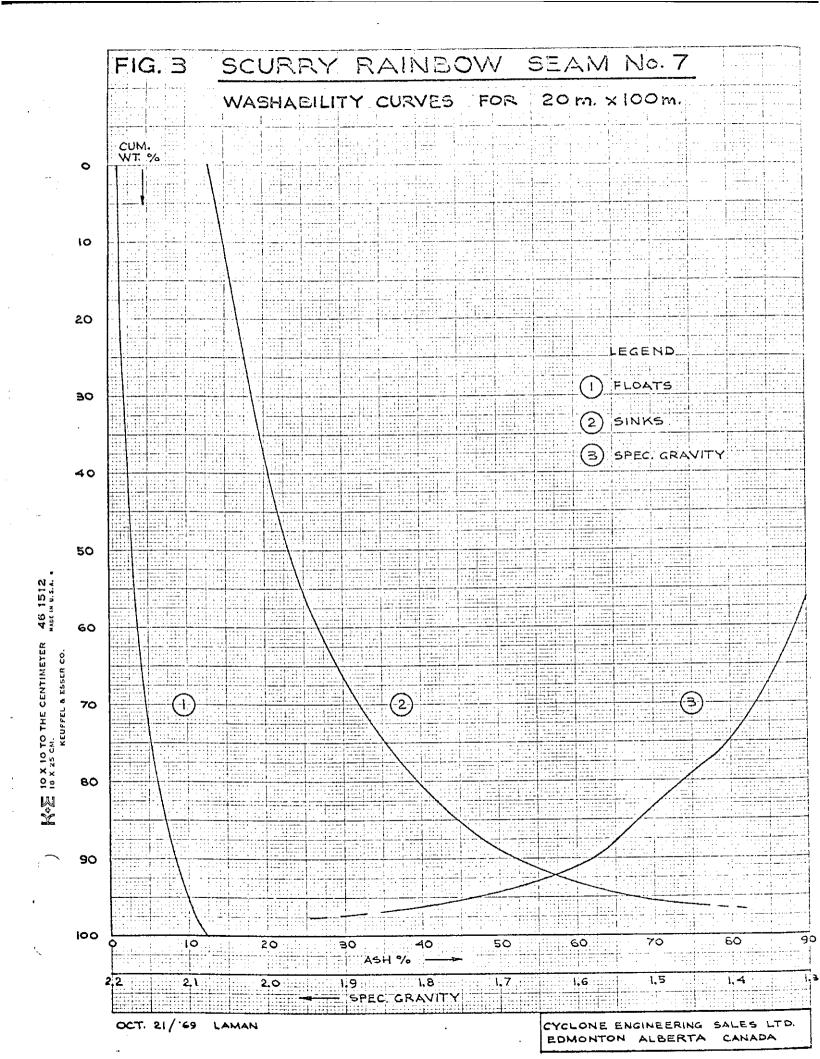
FREE SWELLING INDEX

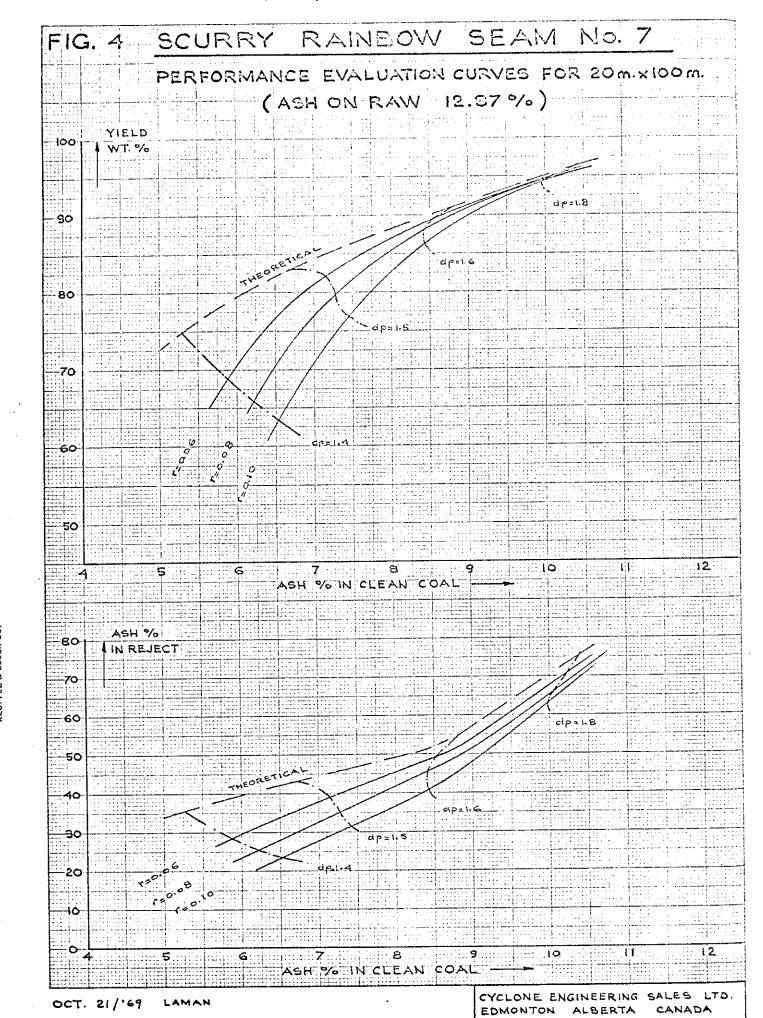
Size Sp.Gr.	2" x 1"	1" x 1/2"	1/2" x 1/4"	1/4" x 8 m.	8 x 20 m.	20 x 100 m.
- 1.30	3, 3, 3½	3½, 3½, 4	5½, 6, 6	7½, 8, 8	8½, 9, 9	9, 9½, 9½
1.30 - 1.35	1, 1, 1	1, 1, 1	1, 1, 1 ₂	4, 4, 4	$5, 5, 5\frac{1}{2}$	4½, 5, 5,
1.35 - 1.40	$1, 1^{1}_{2}, 1^{1}_{2}$	1½, 1½, 1½	$1\frac{1}{2}, 1\frac{1}{2}, 1\frac{1}{2}$	2, 2, 2	2, 2, 2½	2, 2, 2½
1.40 - 1.50	1½, 1½, 1½	$1, 1\frac{1}{2}, 1\frac{1}{2}$	1, 1, 1½	$1, 1^{\frac{1}{2}}, 1^{\frac{1}{2}}$	$1, 1, 1^{\frac{1}{2}}$	1½, 1½, 1½
1.50 - 1.60	1, 1, 1	1, 1, 1½	1, 1, 1½	$1, 1, 1^{\frac{1}{2}}$	1, 1, 1	1, 1, 1
1.60 - 1.80	1, 1, 1	1, 1, 1	$1, 1, 1\frac{1}{2}$	1, 1, 1½	1, 1, 1	1, 1, 1
+ 1.80	N.A.	N.A.	N.A.	N.A.	12, 12, 12	1/2, 1/2, 1/2

NOTE: F.S.I. on - 100 mesh fraction is 8, 8, 8.









REPORT ON

CLEANING COKING COAL

from the

ELK RIVER PROJECT

for

SCURRY RAINBOW OIL LTD.

Adit #3, Seam #8.2.1

Submitted by

CYCLONE ENGINEERING SALES LTD.

EDMONTON - ALBERTA - CANADA

Report No.: RI-69.07.b

Job No.: S1 - 58

Dated: October 24, 1969

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SUMMARY

The data presented in this report refers to coal from Seam #8.2.1.

The coal from this adit is of low volatile bituminous rank with an ash content (16.90%) somewhat higher than in Seam #7 but still considerably lower than in Seam #4.

Sulphur content is 0.40% which is acceptable.

The F.S.I. values shown the same phenomenon in the coarse floats (2" x 1/2" fraction) and we will come back on this in an addendum after additional information is received.

TABLE 1. SEAM #8.2.1.

SCURRY RAINBOW OILLTD.

Classification by Rank.

Ash: 16.90%

Volatile Matter: 17.86%

Residual Moisture: 0.42%

Fixed Carbon: 64.82%

Sulphur: 0.43%

B.T.U./1b. 12,430

Rank: Low volatile bituminous

TABLE 2. SEAM #8.2.1.

Size Analysis - Sulphur, B.T.U. and Residual Moisture.

Size	Weight %	Sulphur %	B.T.U./1b.	R.M. %
2 x 1"	17.21	0.37	12,030	0.35
1 x 1/2"	21.88	0.36	11,790	0.42
1/2 x 1/4"	17.91	0.35	11,480	0.34
1/4" x 8 m.	18.81	0.38	12,600	0.60
8 x 20 m.	8.68	0.43	13,450	0.43
20 x 100 m.	12.10	0.45	13,840	0.36
- 100 m.	3.41	0.46	14,020	0.41
Total	100.00	0.40	12,430	0.42

TABLE 3. SEAM # 8.2.1.

Weight&Ash Distribution vs. Size and Specific Gravity.

(Figures in brackets show the Ash content of individual fractions)

Sp.Gr.	1.	30 1	.35 1.	.40 1	.50 1	.60 1	.80	Total
2" x 1"	7.62 (5.18)	2.77 (7.44)	1.49 (12.03)	1.35 (18.56)	1.29 (30.90)	1.01 (42.03)	1.68 (80.52)	17.21 (18.63)
1 x 1/2"	7.34	3.44	3.03	2.57	1.86	1.05	2.59	21.88
	(4.75)	(7.98)	(12.29)	(20.64)	(30.72)	(38.09)	(78.31)	(20.68)
1/2 x 1/4"	6.05	2.42	2.72	2.42	1.33	0.97	2.00	17.91
	(5.03)	(7.66)	(11.33)	(19.58)	(29.87)	(41.62)	(77.20)	(20.19)
1/4" x 8 m.	6.33	4.23	2.37	1.91	1.19	0.98	1.80	18.81
	(2.80)	(7.48)	(12.91)	(23.01)	(32.21)	(45.23)	(76.01)	(18.25)
8 x 20 m.	4.61	1.41	0.74	0.83	0.32	0.28	0.49	8.68
	(2.15)	(7.44)	(12.66)	(19.83)	(30.27)	(42.81)	(73.30)	(11.96)
20 x 100 m.	7.60	1.64	0.89	0.73	0.40	0.30	0.54	12.10
	(1.84)	(6.39)	(11.36)	(18.22)	(26.26)	(40.66)	(70.46)	(8.97)
Total	39.55	15.91	11,24	9.81	6.39	4.59	9.10	96.59
	(3.70)	(7.49)	(12,10)	(20.30)	(30.55)	(41.68)	(77.28)	(17.50)
- 100 m.	4		rms 3.41% ong a total		-		ash conten	t of

TABLE 4, SEAM #8.2.1.

SCURRY RAINBOW OIL LTD.

Weight % and Volatile Matter % vs. Size and Specific Gravity.

(Figures in brackets give Volatile Matter)

Size Sp.G		30 1.	35 1.	40 1.	.50 1	.60 1.	80	Total
2 x 1"	7.62	2.77	1.49	1.35	1.29	1.01	1.68	17.21
	(18.09)	(18.05)	(17.89)	(16.87)	(15.99)	(14.45)	(9.97)	(16.80)
1 x 1/2"	7.34	3.44	3.03	2.57	1.86	1.05	2.59	21.88
	(19.42)	(18.22)	(17.70)	(16.78)	(15.86)	(15.28)	(10.62)	(17.13)
1/2 x 1/4"	6.05	2.42	2.72	2.42	1.33	0.97	2.00	17.91
	(18.06)	(18.72)	(17.96)	(17.66)	(16.52)	(15.06)	(11.34)	(17.05)
1/4" x 8 m.	6.33	4.23	2.37	1.91	1.19	0.98	1.80	18.81
	(20.78)	(18.32)	(17.70)	(16.84)	(16.36)	(15.22)	(12.22)	(18.05)
8 x 20 m.	4.61 (21.63)	1.41 (18.61)	0.74 (17.57)	0.83 (17.35)	0.32 (16.51)	0.28 (15.69)	0.49 (12.43)	8.68 (19.48)
20 x 100 m.	7.60	1.64	0.89	0.73	0.40	0.30	0.54	12.10
	(21.82)	(19.20)	(17.88)	(17.64)	(17.00)	(16.38)	(13.24)	(20.24)
Total	39.55	15.91	11.24	9.81	6.39	4.59	9.10	96.59
	(19.89)	(18,42)	(17.79)	(17.13)	(16.22)	(15.13)	(11.22)	(17.83)
- 100 m.		of 18.78%,					olatile mat ter conten	

TABLE 5. SEAM #8.2.1.

SCURRY RAINBOW OIL LTD.
Washability Data - 2" x 20 mesh.

Specific	Fractio	onal					
Gravity	Gravity		Floats		Si	nks	
Fraction	Wt. %_	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.
- 1.30	37.82	4.14	37.82	4.14	100.00	18.75	4.8
1.30 - 1.35	16.89	7.62	54.71	5.21	62.18	27.64	2.3
1.35 - 1.40	12.24	12.17	66,95	6.49	45.29	35.10	1.5
1.40 - 1.50	10.75	20.74	77.70	8.46	33.05	43.60	1.3
1.50 - 1.60	7.09	30.84	84.79	10.33	22.30	54.62	1.2
1.60 - 1.80	5.08	41.75	89.87	12.11	15.21	65.70	1
+ 1.80	10.13	77.71	100.00	18.75	10.13	77.71	0.03
Total	100.00	18.75					

TABLE 6. SEAM #8.2.1. Washability Data - 20 x 100 mesh.

Specific	Frac	tional		Cumulative						
Gravity			Flo	oats	Sin	Sinks				
Fraction	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.			
- 1.30	62.81	1.84	62.81	1.84	100.00	8.98	10			
1.30 - 1.35	13.55	6.39	76.36	2.64	37.19	21.03	3.3			
1.35 - 1.40	7.36	11.36	83.72	3.41	23.64	29.42	1.7			
1.40 - 1.50	6.03	18.22	89.75	4.41	16.28	37.58	1.3			
1.50 - 1.60	3.31	26.26	93.06	5.19	10.25	48.98	1.2			
1.60 - 1.80	2.48	40.66	95.54	6.11	6.94	59.81	1			
+ 1.80	4.46	70.46	100.00	8.98	4.46	70.46	0.5			
Total	100.00	8.98			1					

TABLE 7. SEAM # 8.2.1.

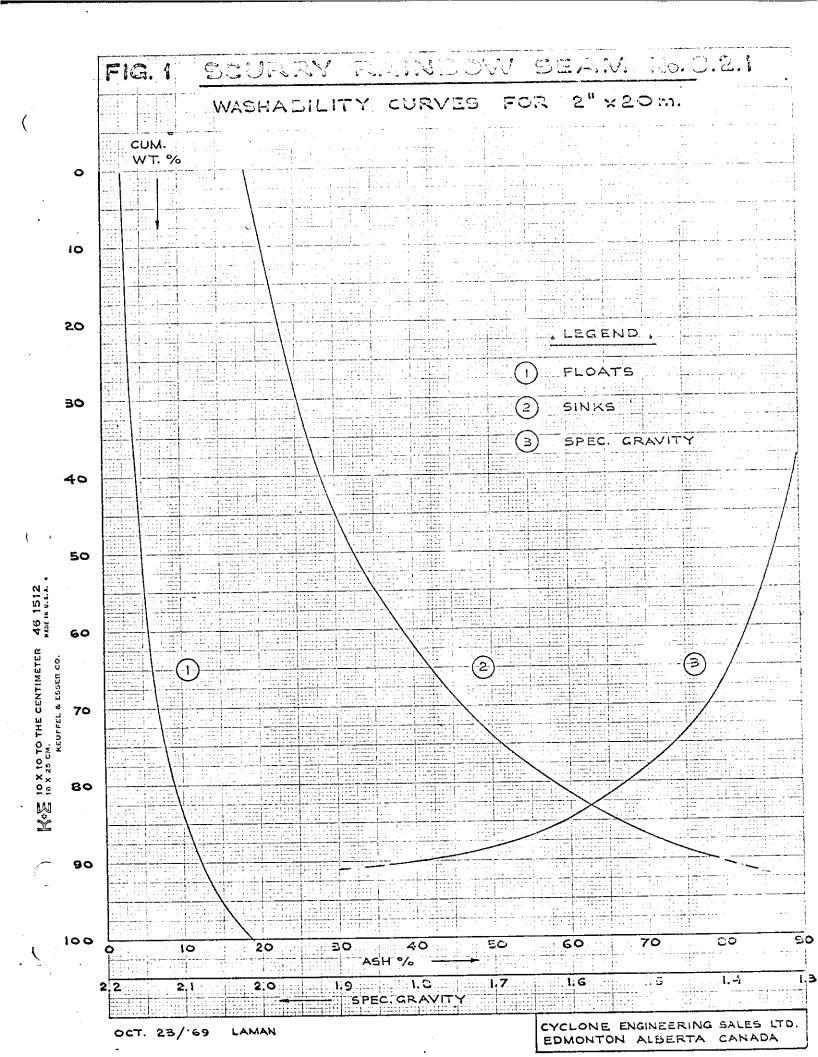
SCURRY RAINBOW OIL LTD.

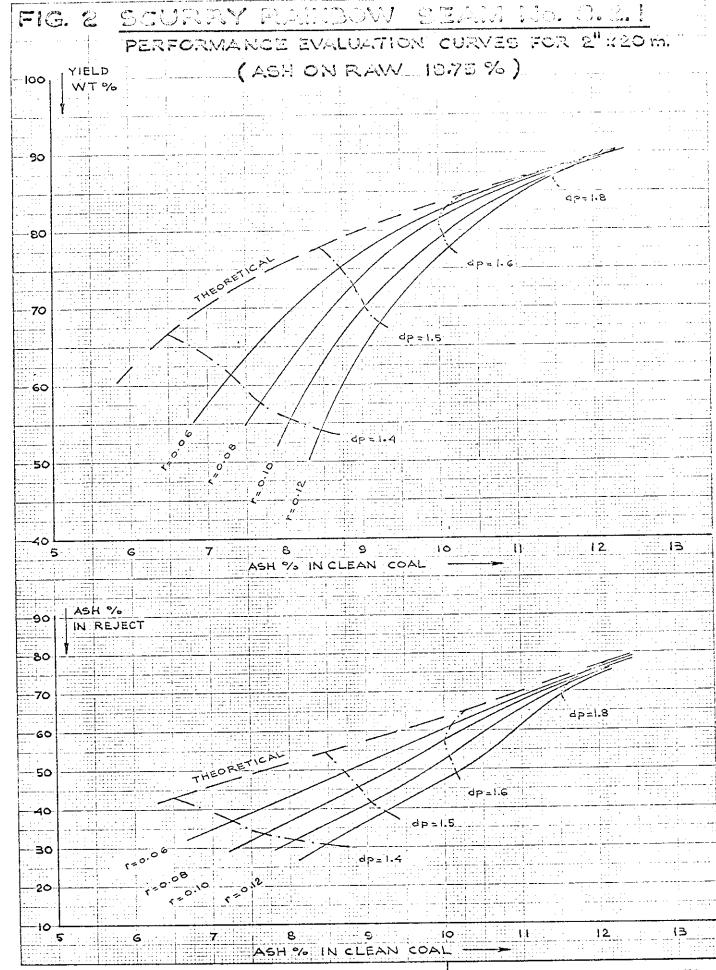
FREE SWELLING INDEX

Size	11	1 x 1/2"	1/2 x 1/4"	1/4" x 8 m.	8 x 20 m.	20 x 100 m.
Sp. Gr.	2 x 1"	3½, 3½, 3½	1, 1, 1½	9½, 9½, 9½	10, 10, 10	10, 10, 10
- 1.30 1.30 - 1.35	2, 2, 2	$2, 2\frac{1}{2}, 2\frac{1}{2}$	2, 2, 1½	2½, 2½, 3	2½, 2½, 2½	3, 3½, 3½
1.35 - 1.40	1, 1½, 1½	2, 2, 1½	1, 1½, 1½	$1\frac{1}{2}, 1\frac{1}{2}, 1\frac{1}{2}$	$1\frac{1}{2}, 1\frac{1}{2}, 1\frac{1}{2}$	1½, 1½, 2
1.40 - 1.50	1, 1, 1½	1½, 1½, 1	1½, 1½, 1	$1, 1\frac{1}{2}, 1\frac{1}{2}$	$1, 1, 1\frac{1}{2}$	1, 1½, 1½.
1.50 - 1.60	1, 1, 1½	1, 1, 1½	1½, 1, 1	1, 1, 1½	1, 1, 1	1, 1, 1½
1.60 - 1.80	1,1, 1	1, 1, 1	1,1, 1	1, 1, 1	1, 1, 1	1, 1, 1
+ 1.80	N.A.	N.A.	N.A.	$\frac{1}{2}, \frac{1}{2}, \frac{1}{2}$	12, 12, 12	1/2, 1/2, 1/2

NOTE: F.S.I. on - 100 mesh fraction is 9, 9, 9.

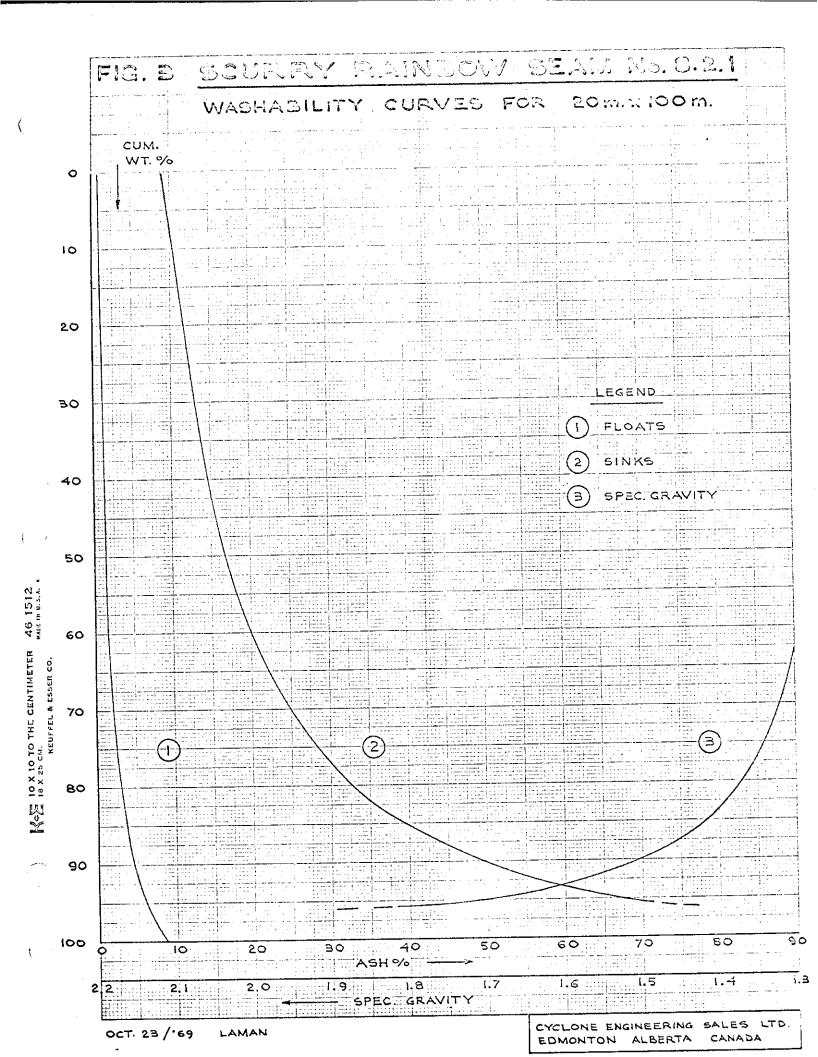
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OCT. 24/69 LAMAN

CYCLONE ENGINEERING SALES LTD. EDMONTON ALBERTA CANADA



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OCT. 24 / '69 LAMAN .

CYCLONE ENGINEERING SALES LTD. EDMONTON ALBERTA CANADA

REPORT ON

CLEANING COKING COAL

from the

ELK RIVER PROJECT

· for

SCURRY RAINBOW OIL LTD.

Adit #4, Seam #8.2.2

Submitted by

CYCLONE ENGINEERING SALES LTD.
EDMONTON - ALBERTA - CANADA

Report No.: RI-69.07.c

Job No.: \$1 - 58

Dated: November 6, 1969

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SUMMARY

The data presented in this report refers to coal from Seam #8.2.2.

The coal from this adit is of low volatile bituminous rank with relatively low ash (11.34%) and sulphur (0.41%) contents.

Free swelling indexes are excellent.

Washing characteristics make this coal easy to clean at a required ash content of 8.75%.

TABLE 1. SEAM #8.2.2.

Classification by Rank.

Ash: 11.34%

Volatile Matter: 19.34%

Residual Moisture: 0.51%

Fixed Carbon: 68.81%

Sulphur: 0.41%

B.T.U./1b.: 13,530

Rank: Low volatile bituminous

TABLE 2. SEAM # 8.2.2.

Size Analysis - Sulphur, B.T.U. and Residual Moisture.

Size	Weight %	Sulphur %	B.T.U./1b.	R.M.%
2 x 1"	21.94	0.41	13,930	0.51
1 x 1/2"	20.17	0.42	13,740	0.53
1/2 x 1/4"	15.52	0.41	13,270	0.55
1/4" x 8 m.	17.96	0.38	13,180	0.45
8 x 20 m.	8.23	0.42	13,380	0.44
20 x 100 m.	11.88	0.44	13,390	0.53
- 100 m.	4.30	0.43	13,580	0.50
Total	100.00	0.41	13,530	0.51

TABLE 3. SEAM #8.2.2

SCURRY RAINBOW OIL LTD.

Weight & Ash Distribution vs. Size and Specific Gravity.

(Figures in brackets show the Ash content of individual fractions.)

Size Sp.Gr.	1.	30 1.	35 1	.40 1	. 50 1	.60 1	.80	Total		
2 x 1"	5.30	11.53	3.16	1.04	0.23	0.29	0.39	21.94		
	(3.64)	(6.40)	(11.70)	(18.92)	(30.32)	(40.93)	(71.93)	(8.96)		
1 x 1/2"	6.97 (3.37)	7.12 (6.16)	3.56 (10.91)	1.22 (18.57)	0.31 (29.12)	0.29 (39.55)	0.70 (77.14)	20.17 (10.08)		
1/2 x 1/4"	5.10	5.03	2.50	1.19	0.34	0.31	1.05	15.52		
	(3.07)	(6.50)	(11.66)	(18.80)	(25.58)	(43.45)	(74.80)	(12.92)		
1/4" x 8 m.	7.39	5.60	1.40	1.36	0.43	0.52	1.26	17.96		
	(2.30)	(7.60)	(14.24)	(21.73)	(32.02)	(44.16)	(71.88)	(13.15)		
8 × 20 m.	5.51	0.74	0.37	0.41	0.22	0.33	0.65	8.23		
	(3.54)	(10.93)	(15.07)	(22.28)	(32.35)	(44.26)	(66.37)	(13.02)		
20 x 100 m.	7.95	0.93	0.71	0.55	0.27	0.43	1.04	11.88		
	(2. 29)	(9.55)	(12.99)	(20.58)	(31.14)	(42.66)	(65.80)	(12.02)		
Total	38.22	30.95	11.70	5.77	1.80	2.17	5.09	95.70		
	(2.96)	(6.78)	(11.94)	(19.88)	(29.98)	(42.72)	(71,26)	(11.35)		
- 100 m.	This fraction forms 4.30% of the total sample and has an ash content of 11.06%, thus giving a total sample ash value of 11.34%.									

TABLE 4. SEAM #8.2.2

SCURRY RAINBOW OIL LTD.

Weight % and Volatile Matter % vs. Size and Specific Gravity.

(Figures in brackets give Volatile Matter.)

Size Sp.Gr.	1.	1.30 1.35 1.40 1.50 1.60 1.80									
2 x 1"	5.30	11.53	3.16	1.04	0.23	0.29	0.39	21.94			
	(19.95)	(18.41)	(17.45)	(16.81)	(16.01)	(15.13)	(11.67)	(18.37)			
1 x 1/2"	6.97	7.12	3.56	1.22	0.31	0.29	0.70	20.17			
	(21.65)	(19.69)	(18.79)	(18.25)	(17.09)	(15.15)	(11.37)	(19.72)			
1/2 x 1/4"	5.10	5.03	2.50	1.19	0.34	0.31	1.05	15.52			
	(21.95)	(19.81)	(18.85)	(18.37)	(17.91)	(14.79)	(11.83)	(19.56)			
1/4 x 8 m.	7.39	5.60	1.40	1.36	0.43	0.52	1.26	17.96			
	(21.85)	(18.49)	(18.71)	(18.31)	(17.75)	(15.71)	(11.81)	(19.30)			
8 x 20 m.	5.51	0.74	0.37	0.41	0.22	0.33	0.65	8.23			
	(21.00)	(19.08)	(18.94)	(19.08)	(17.72)	(16.10)	(12.20)	(19.65)			
20 x 100 m.	7.95	0.93	0.71	0.55	0.27	0.43	1.04	11.88			
	(21.27)	(19.14)	(18.69)	(18.91)	(17.77)	(16.29)	(12.65)	(19.82)			
Total	38.22	30.95	11.70	5.77	1.80	2.17	5.09	95.70			
	(21.32)	(18.98)	(18.42)	(18.15)	(17.44)	(15.59)	(11.96)	(19.31)			
- 100 m.	content	This fraction forms 4.30% of the total sample and has a volatile matter content of 19.96%, thus giving a total sample volatile matter content of 19.34%.									

TABLE 5. SEAM #8.2.2

Washability Data - 2" x 20 mesh.

Specific	Fract	Fractional		Cumulative				
Gravity			F1c	ats	S	inks		
Fraction	Wt.%	Ash %	Wt.%	Ash %	Wt. %	Ash %	F.S.I.	
- 1.30	36.11	3.14	36.11	3.14	100.00	11.27	9.3	
1.30 - 1.35	35.81	6.70	71.92	4.91	63.89	15.86	3.2	
1.35 - 1.40	13.11	11.87	85.03	5.99	28.08	27.54	2.0	
1.40 - 1.50	6.23	19.81	91.26	6.93	14.97	41.27	1.9	
1.50 - 1.60	1.83	29.78	93.09	7.38	8.74	56.57	1.5	
1.60 - 1.80	2.08	42.75	95.17	8.15	6.91	63.66	1	
+ 1.80	4.83	72.67	100.00	11.27	4.83	72.67	0.3	
Total	100.00	11.27						

TABLE 6. SEAM #8.2.2

Washability Data - 20×100 mesh.

Specific	Fract	ional	1	Cumulat	ive			
Gravity			F1	oats	Sinks			
Fraction	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.	
- 1.30	66.92	2.29	66.92	2.29	100.00	12.02	9.5	
1.30 - 1.35	7.83	9.55	74.75	3.05	33.08	31.70	5.5	
1.35 - 1.40	5.98	12.99	80.73	3.79	25.25	38.57	4.5	
1.40 - 1.50	4.63	20.58	85.36	4.70	19.27	46.51	4	
1.50 - 1.60	2.27	31.14	87.63	5.38	14.64	54.70	2	
1.60 - 1.80	3.62	42.66	91.25	6.86	12.37	59.03	1	
+ 1.80	8.75	65.80	100.00	12.02	8.75	65.80	0.5	
Total	100.00	12.02		= 				

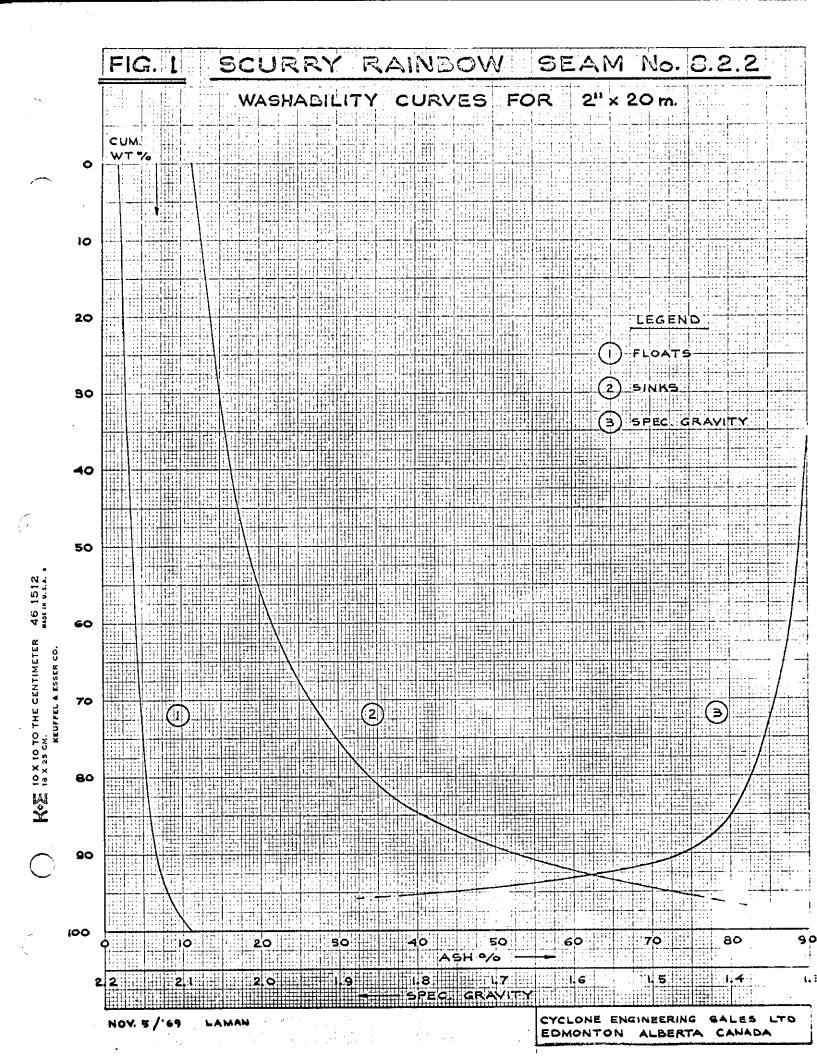
TABLE 7. SEAM #8.2.2

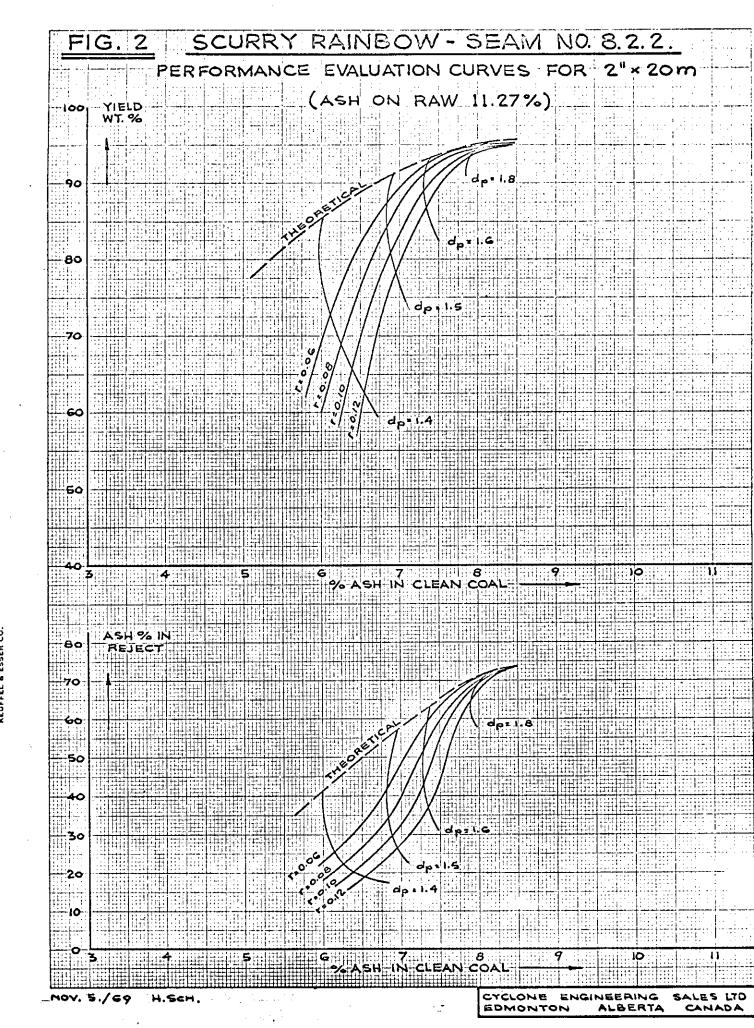
SCURRY RAINBOW OIL LTD.

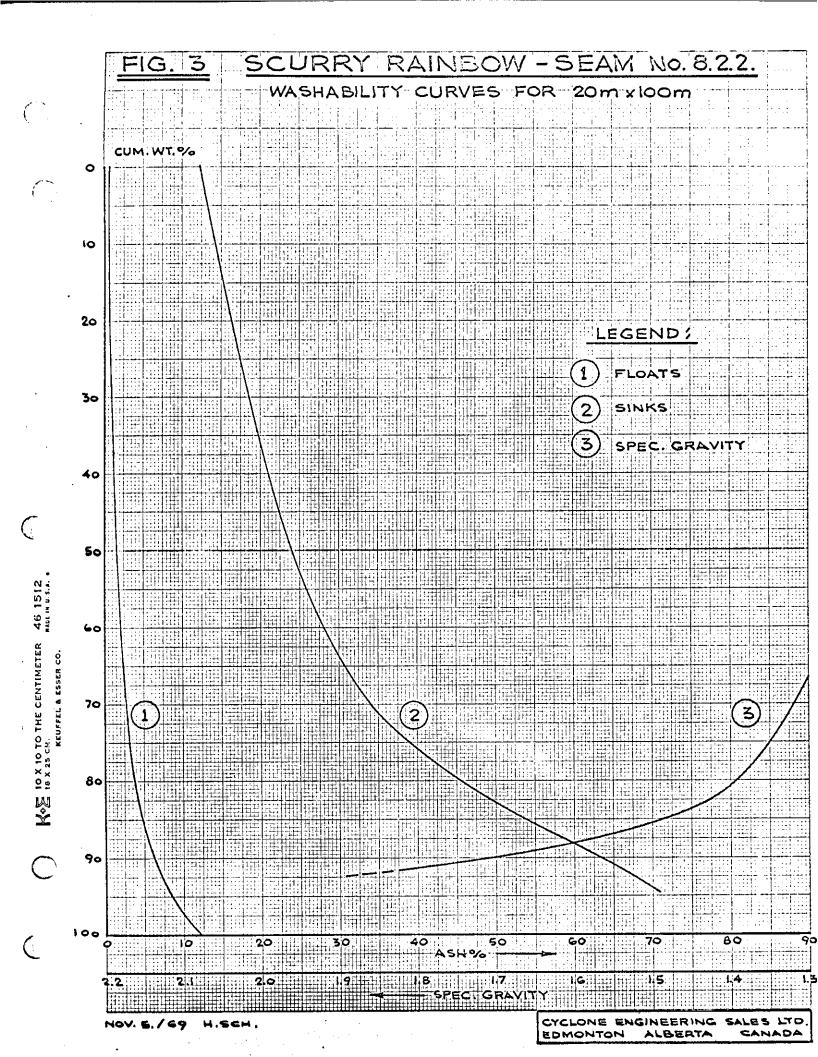
Free Swelling Index

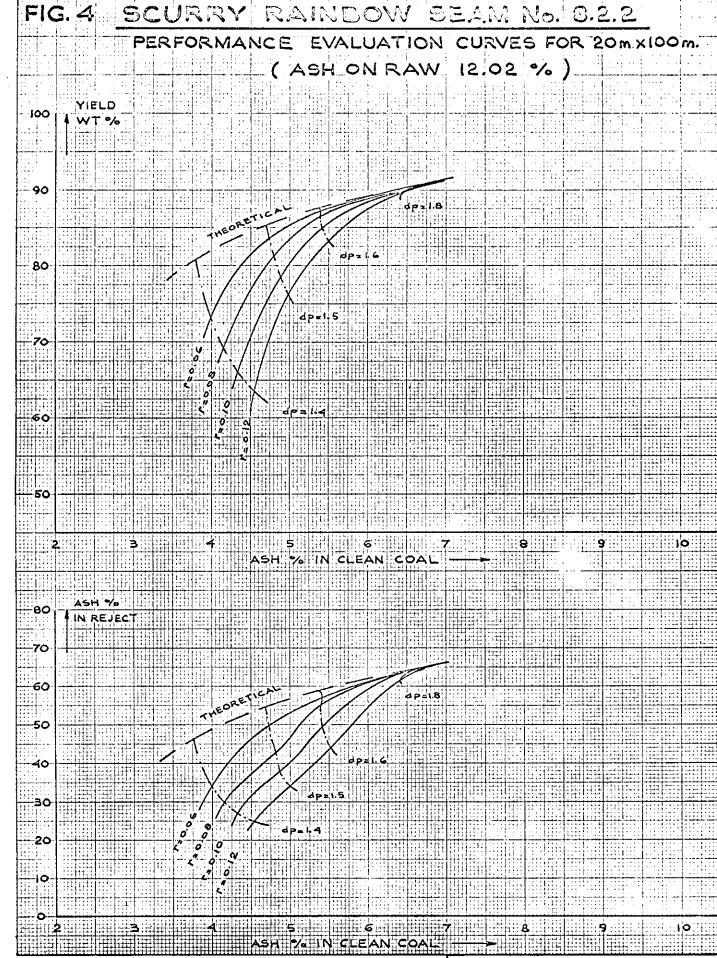
Sp.Gr.	2 x 1"	1 x 1/2"	1/2 x 1/4"	1/4" × 8 m.	8 x 20 m.	20 x 100 m.
- 1.30	9, 9, 9	9,9,9	9½, 9½, 9½	9½, 9½, 9½	9½, 9½, 9½	9½, 9½, 9½
1.30 - 1.35	3, 3, 3	3,3, 3	3, 3, 3	4, 4, 4	4, 4½, 4½	5½, 5½, 5½
1.35 - 1.40	2, 2, 2	1½, 1½, 1½	1½, 1½, 1½	$3\frac{1}{2}$, $3\frac{1}{2}$, $3\frac{1}{2}$	4, 4, 4	4½, 4½, 4½
1.40 - 1.50	1½, 1½, 1½	1, 1, 1	1, 1, 1½	3, 3, 3½	3½, 3½, 4	4, 4, 4
1.50 - 1.60	12, 12, 1	1, 1, 1	12, 12, 12	2, 2, 2	12, 12, 12	2, 2, 2,
1.60 - 1.80	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1
+ 1.80	1, 1, 2	N.A.	N.A.	½, ½, ½	½, ½, ½	1, 1, 1

NOTE: $F_{\bullet}S_{\bullet}I_{\bullet}$ on - 100 mesh fraction is 9, 9, 9.









NOV. 6/169 LAMAN

CYCLONE ENGINEERING SALES LTD EDMONTON ALBERTA CANADA

REPORT ON

CLEANING COKING COAL

from the

ELK RIVER PROJECT

for

SCURRY RAINBOW OIL LTD.

Adit #5. Seam #9.2

Submitted by

CYCLONE ENGINEERING SALES LTD.

Edmonton = Alberta = Canada

Report No.: RI-69.07.d

Job No.: S1-58

Dated: November 18, 1969

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SUMMARY

The data presented in this report refers to coal from Seam #9.2.

The coal from this adit is of low volatile bituminous rank with relatively low ash (13.66%) and sulphur (0.42%), with excellent free swelling indexes.

Washing characteristics make this coal easy to clean at a required ash content of 8.75%.

TABLE 1. SEAM #9.2

Classification by Rank.

Ash:

13.66%

Volatile Matter:

19.27%

Residual Moisture:

0.68%

Fixed Carbon:

66.39%

Sulphur:

0.42%

B.T.U./1b.:

12,940

Rank:

Low volatile bituminous

TABLE 2. SEAM #9.2.

Size Analysis - Sulphur, B.T.U. and Residual Moisture.

Size	Weight %	Sulphur %	B.T.U./1b.	R.M. %
2 x 1"	36.62	0.44	13,030	0.71
1 x 1/2"	23.47	0.41	12,350	0.68
1/2 x 1/4"	11.72	0.45	12,040	0.63
1/4" x 8m.	13.62	0.39	13,380	0.65
8 x 20 m.	5.43	0.35	13,910	0.62
20 × 100 m.	7.41	0.42	14,060	0.72
- 100 m.	1.73	0.51	13,960	0.60
Total	100.00	0.42	12,940	0.68

TABLE 3. SEAM #9.2

Weight & Ash Distribution vs. Size and Specific Gravity.

(Figures in brackets show the Ash content of individual fractions.)

Sp.Gr.	1.	30 1.	35 1	.40 1.	50 1.	.60 1.	. 80	Total	
2 x 1"	6.54	17.87	3.29	3.05	1.61	1.55	2.71	36.62	
	(2.91)	(6.11)	(11.16)	(18.97)	(27.73)	(41.49)	(70.18)	(14.25)	
1 x 1/2"	4.75 (2.69)	8.78 (6.00)	2.82 (12.01)	2.88 (20.03)	1.21 (29.37)	0.96 (44.33)	2.07 (69.89)	23.47 (16.18)	
1/2 x 1/4"	2.82	3.70	1.29	1.31	0.83	0.65	1.12	11.72	
	(2.51)	(5.89)	(11.63)	(19.12)	(25.69)	(42.67)	(73.72)	(17.11)	
1/4" x 8 m.	6.46	2.60	1.47	1.40	0.48	0.41	0.80	13.62	
	(1.53)	(5.47)	(10.51)	(18.23)	(28.28)	(41.68)	(71.31)	(11.21)	
8 x 20 m.	3.49	0.71	0.39	0.38	0.15	0.11	0.20	5.43	
	(1.36)	(5.94)	(10.76)	(18.38)	(28.24)	(40.75)	(70.62)	(7.91)	
20 x 100 m.	4.70	1.02	0.57	0.53	0.20	0.15	0.24	7.41	
	(1.16)	(4.94)	(9.74)	(16.74)	(26.42)	(39.27)	(71.39)	(7.18)	
Total	28.76	34.68	9.83	9.55	4.48	3.83	7.14	98.27	
	(2.05)	(5.97)	(11.27)	(19.05)	(27.81)	(42.31)	(70.83)	(13.74)	
- 100 m.	This fraction forms 1.73% of the total sample and has an ash content of 9.25%, thus giving a total sample ash value of 13.66%.								

TABLE 4. SEAM #9.2

SCURRY RAINBOW OIL LTD.

Weight % and Volatile Matter % vs. Size and Specific Gravity.

(Figures in brackets give Volatile Matter)

Sp.Gr. Size	1.	.30 1;.	.35 1	.40 1.	.50 1	.60 1	.80	Total		
2 x 1"	6.54	17.87	3.29	3.05	1.61	1.55	2.71	36.62		
	(20.29)	(19.33)	(18.63)	(17.91)	(17.55)	(16.79)	(15.63)	(18.86)		
1 x 1/2"	4.75	8.78	2.82	2.88	1.21	0.96	2.07	23.47		
	(20.44)	(19.34)	(18.50)	(17.60)	(17.26)	(16.42)	(14.22)	(18.57)		
1/2 x 1/4"	2.82	3.70	1.29	1.31	0.83	0.65	1.12	11.72		
	(21.43)	(19.13)	(18.45)	(17.91)	(17.59)	(16.25)	(14.25)	(18.73)		
1/4" x 8 m.	6.46	2.60	1.47	1.40	0.48	0.41	0.80	13.62		
	(22.13)	(19.75)	(18.55)	(17.97)	(17.45)	(17.33)	(14.19)	(20.08)		
8 x 20 m.	3.49	0.71	0.39	0.38	0.15	0.11	0.20	5.43		
	(22.42)	(19.72)	(18.56)	(18.16)	(17.64)	(17.16)	(14.46)	(20.96)		
20 x 100 m.	4.70	1.02	0.57	0.53	0.20	0.15	0.24	7.41		
	(22.86)	(19.90)	(19.12)	(18.34)	(17.80)	(17.08)	(15.34)	(21.34)		
Total	28.76	34.68	9.83	9.55	4.48	3.83	7.14	98.27		
	(21.51)	(19.36)	(18.58)	(17.85)	(17.48)	(16.68)	(14.80)	(19.24)		
- 100 m.	content	This fractions forms 1.73% of the total sample and has a volatile matter content of 21.00%, thus giving a total sample volatile matter content of 19.27%.								

TABLE 5. SEAM #9.2

SCURRY RAI NBOW OIL LTD.

Washabiltiy Data - 2^{11} x 20 mesh.

Specific	Frac	ctional		Cumulat	ive		
Gravity Fraction			F1o	ats	Sink	S	
	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.
- 1.30	26.48	2.22	26.48	2.22	100.00	14.28	8.2
1.30 - 1.35	37.05	6.00	63.53	4.42	73.52	18,62	2.3
1.35 - 1.40	10.19	11.36	73.72	5.38	36.47	31.45	1.6
1.40 - 1.50	9.93	19.19	83.65	7.02	26.28	39.24	1.1
1.50 - 1.60	4.71	27.88	88.36	8.13	16.35	51.42	1.1
1.60 - 1.80	4.05	42.44	92.41	9.63	11.64	60.94	1.1
+ 1.80	7.59	70.81	100.00	14.28	7.59	70.81	0.5
Total	100.00	14.28					

TABLE 6. SEAM #9.2

SCURRY RAINBOW OIL LTD. Washability Data - 20 x 100 mes.

Specific	Fractional						
Gravity			Flo	Floats		Sinks	
Fraction	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.
- 1.30	63.43	2.05	63.43	2.05	100.00	8.25	10
1.30 - 1.35	13.77	5.97	77.20	2.75	36.57	19.01	3.6
1.35 - 1.40	7.69	11.27	84.89	3.52	22.80	26.88	1
1.40 - 1.50	7.15	19.05	92.04	4.73	15.11	34.83	1
1.50 - 1.60	2.70	27.81	94.74	5.39	7.96	49.00	1
1.60 - 1.80	2.02	42.31	96.76	6.16	5.26	59.88	1
+ 1.80	3.24	70.83	100.00	8.25	3.24	70.83	0
Total	100.00	8.25					

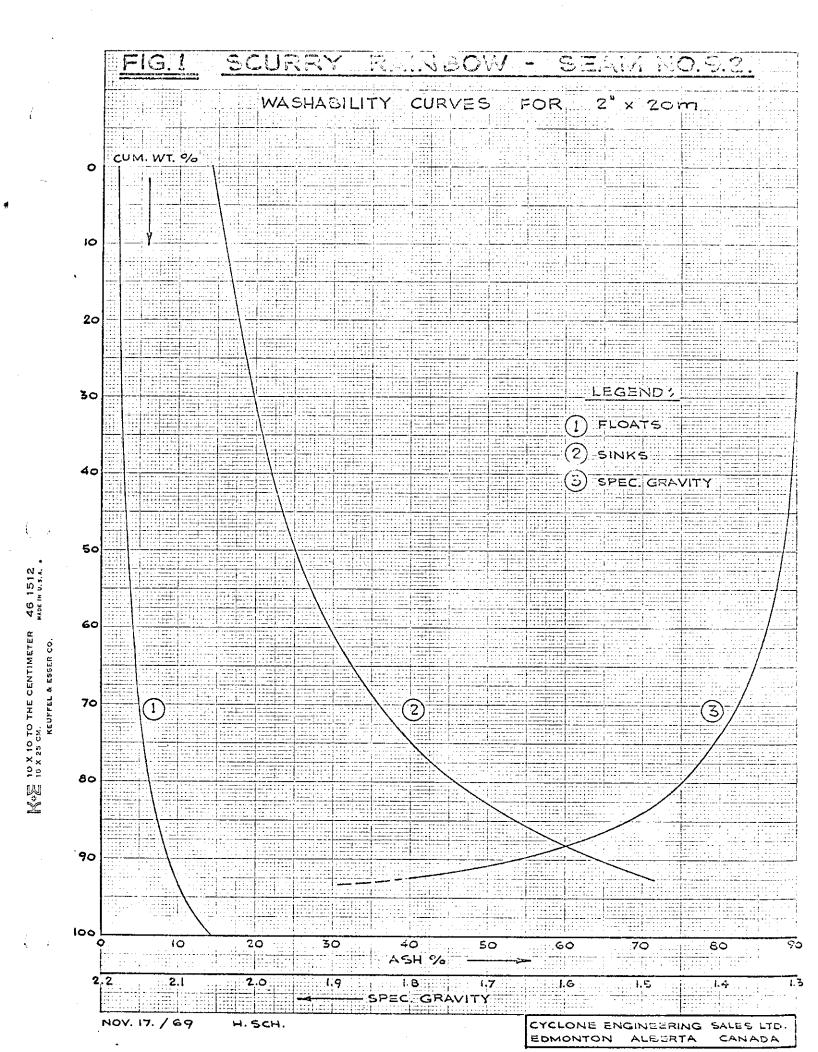
TABLE 7. SEAM #9.2

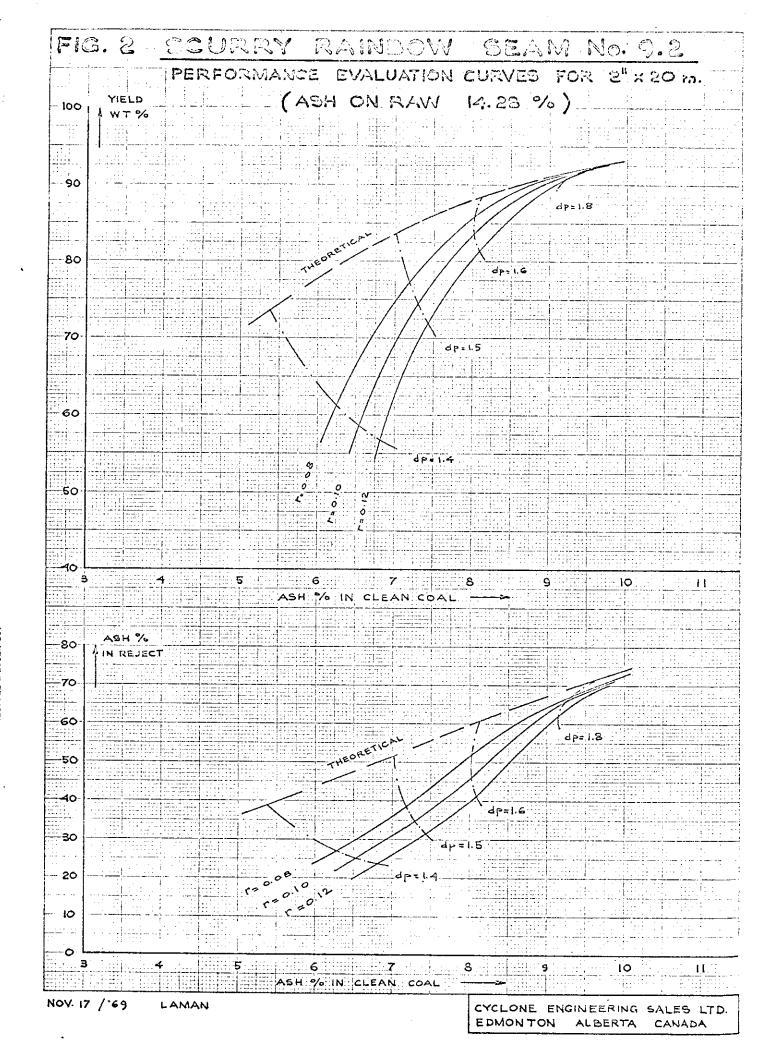
SCURRY RAINBOW OIL LTD.

Free Swelling Index.

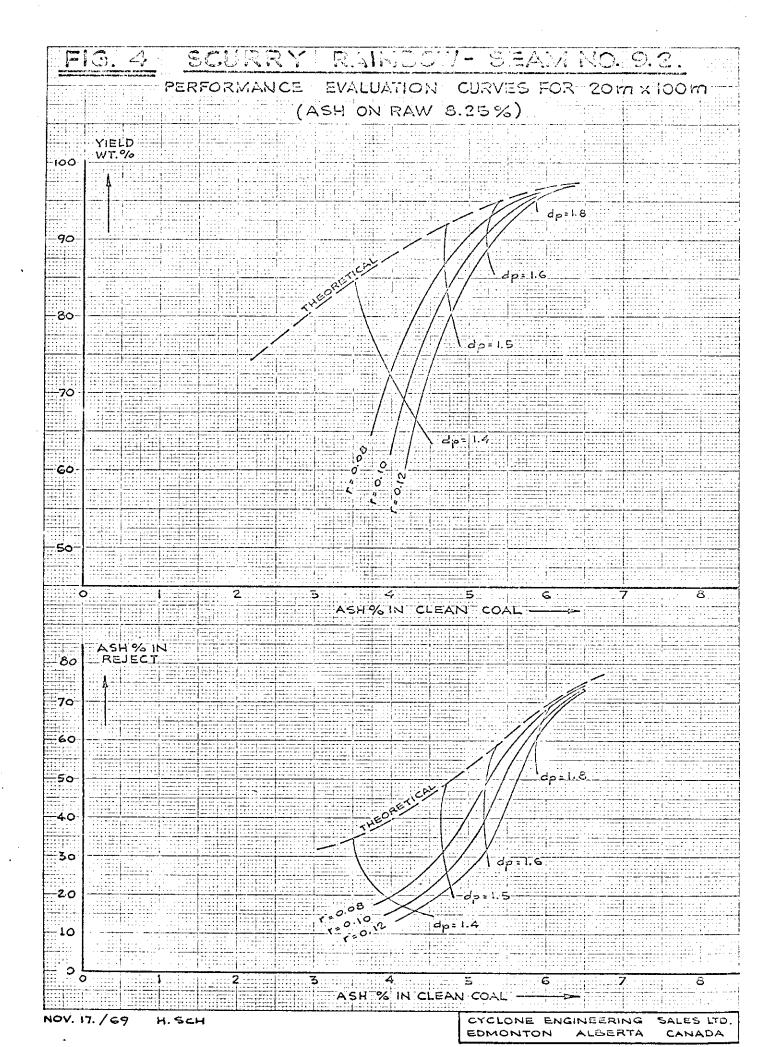
Sp. Gr.	2 x 1"	1 x 1/2"	1/2 x 1/4"	1/4" x 8 m.	8 x 20 m.	20 x 100 m.
- 1.30	$6, 6\frac{1}{2}, 6\frac{1}{2}$	6½, 6½, 7	8, 8, 8½	10, 10, 10	10, 10, 10	10, 10, 10
1.30 - 1.35	$2, 2\frac{1}{2}, 2\frac{1}{2}$	$2, 2, 2\frac{1}{2}$	2, 2, 2½	2½, 2½, 3	2½, 3, 3	4, 3½, 3½
1.35 ↔ 1.40	2, 2, 1½	1½, 1½, 1½	1, 1, 1½	$1\frac{1}{2}$, $1\frac{1}{2}$, $1\frac{1}{2}$	1, 1, 1	1, 1, 1
1.40 - 1.50	1, 1, 1	1, 1, 1½	1, 1, 1	1, 1, 1½	1, 1, 1	1, 1, 1
1.50 - 1.60	1, 1, 1½	1, 1, 1½	1, 1, 1	1, 1, 1	1, 1, 1	1,1, 1
1.60 - 1.80	1, 1½, 1½	1, 1, 1	1, 1,1	1, 1, 1	1, 1, 1	1, 1, 1
+ 1.80	½, ½, ½	1/2, 1/2, 1/2	1/2, 1/2, 1/2	½, ½, ½	N.A.	N.A.

NOTE: F.S.I. on - 100 mesh fraction is $7\frac{1}{2}$, $7\frac{1}{2}$, 8





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REPORT ON

CLEANING COKING COAL

from the

ELK RIVER PROJECT

for

SCURRY RAINBOW OIL LTD.

Adit #6. Seam #8.1.1

Submitted by CYCLONE ENGINEERING SALES LTD.

Edmonton - Alberta - Canada

Report No.: RI-69.07.e

Job No.: S1 - 58

Dated: November 26, 1969

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SUMMARY

The data presented in this report refers to coal from Seam #8.1.1.

The Analysis and the washability data indicate that this coal is of low volatile bituminous rank with a moderate ash content of 15.75% and a low sulphur content (0.36%).

The ash distribution over the various specific gravity fractions indicate that this coal is a difficult coal and cleaning by heavy medium circuit may be required if an ash content of 8% in the clean coal is specified.

It is noted that coking properties are excellent and therefore cleaning to a higher ash content of clean coal and blending with low swell, low ash coal should be considered.

TABLE 1. SEAM #8.1.1

Classification by Rank.

Ash: 15.75%

Volatile Matter: 18.89%

Residual Moisture: 0.60%

Fixed Carbon: 64.76%

Sulphur: 0.36%

B.T.U./1b.: 12,820

Rank: Low volatile bituminous

TABLE 2. SEAM #8.1.1

Size Analysis - Sulphur, B.T.U. and Residual Moisture.

Size	Weight %	Sulphur %	B.T.U./lb.	R.M. %
2 x 1"	17.22	0.40	12,990	0.63
1 x 1/2"	19.71	0.33	12,510	0.62
1/2 x 1/4"	18.74	0.32	11,850	0.59
1/4" x 8 m.	12.21	0.36	12,610	0.52
8 x 20 m.	14.81	0.36	13,330	0.58
20 × 100 m.	13.77	0.38	13,700	0.61
- 100 m.	3.54	0.46	13,920	0.63
Total	100.00	0.36	12,820	0.60

T A B L E 3. SEAM #8.1.1

Weight & Ash Distribution vs. Size and Specific Gravity. (Figures in brackets show the Ash content of individual fractions.)

Sp.Gr. Size	1.	.30 1	.50 1.	.40 1.	.50 1	.60 1	.80	Total	
2 x 1"	1.00 (3.13)	7.30 (6.73)	3.83 (11.54)	2.19 (17.29)	0.88 (26.49)	1.16 (39.83)	0.86 (68.17)	17.22 (15.24)	
1 x 1/2"	1.35	7.55	3.66	2.55	1.37	1.73	1.50	19.71	
	(3.31)	(7.87)	(12.05)	(18.61)	(28.52)	(45.59)	(70.63)	(19.24)	
1/2 x 1/4"	1.93	6.56	3.05	2.70	0.75	2.85	1.40	18.74	
	(2.90)	(6.89)	(12.14)	(18.82)	(29.34)	(41.95)	(75.35)	(19.46)	
1/4" x 8 m.	2.42	3.51	2.24	1.49	0.60	0.85	1.10	12.21	
	(2.32)	(6.16)	(11.63)	(19.11)	(28.70)	(42.62)	(68.70)	(17.26)	
8 x 20 m.	6.08	3.08	1.88	1.40	0.55	0.78	1.04	14.81	
	(2.31)	(6.66)	(10.88)	(17.90)	(19.17)	(42.55)	(67.18)	(13.07)	
20 x 100 m.	5.71	3.89	1.46	1.02	0.39	0.51	0.79	13.77	
	(1.36)	(3.88)	(9.09)	(16.28)	(26.89)	(41.08)	(63.31)	(9.74)	
Total	18.49	31.89	16.12	11.35	4.54	7.38	6.69	96.46	
	(2.19)	(6.61)	(11.48)	(18.17)	(27.01)	(42.55)	(69.58)	(16.01)	
- 100 mesh		This fraction forms 3.54% of the total sample and has an ash content of 8.75%, thus giving a total sample ash value of 15.75%.							

T A B L E 4. SEAM #8.1.1

Weight % and Volatile Matter % vs. Size and Specific Gravity.

(Figures in brackets give Volatile Matter.)

Sp.Gr.	1.	.30 1	.35 1	.40 1	.50 1	.60 1	.80	Total	
2 x 1"	1.00	7.30	3.83	2.19	0.88	1.16	0.86	17.22	
	(20.54)	(18.96)	(18.36)	(18.42)	(18.14)	(17.12)	(15.32)	(18.50)	
1 x 1/2"	1.35	7.55	3.66	2.55	1.37	1.73	1.50	19.71	
	(21.00)	(18.48)	(18.32)	(17.92)	(17.16)	(15.26)	(12.72)	(17.73)	
1/2 x1/4"	1.93	6.56	3.05	2.70	0.75	2.35	1.40	18.74	
	(21.50)	(19.40)	(18.32)	(18.12)	(17.30)	(15.84)	(12.54)	(18.21)	
1/4 ^{it} x 8 m,	2,42	3.51	2.24	1.49	0.60	0.85	1.10	12.21	
	(22,50)	(19.68)	(18.84)	(17.96)	(17.88)	(16.82)	(13.72)	(19.05)	
8 x 20 m.	6.08	3.08	1.88	1.40	0.55	0.78	1.04	14.81	
	(22.02)	(19.28)	(18.64)	(18.36)	(17.50)	(16.50)	(13.80)	(19.63)	
20 x 100 m.	5.71	3.89	1.46	1.02	0.39	0.51	0.79	13.77	
	(22.40)	(21.90)	(19.12)	(18.38)	(18.28)	(17.24)	(15.58)	(20.91)	
Total	18.49	31.89	16.12	11.35	4.54	7.38	6.69	96.46	
	(21.99)	(19.40)	(18.51)	(18.16)	(17.60)	(16.18)	(13.68)	(18.87)	
- 100 m.	content	This fraction forms 3.54% to the total sample and has a volatile matter content of 19.57%, thus giving a total sample volatile matter content of 18.89%.							

TABLE 5. SEAM #8.1.1

Washability Data - 2" x 20 mesh.

Specific	Fra	ctional					
Gravity Fraction			Flo	ats	Sin	ks	
	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.
- 1.30	15.46	2.57	15.46	2.57	100.00	17.06	8.1
1.30 - 1.35	33.86	7.00	49.32	5.61	84.54	19.71	2.5
1.35 ₩ 1.40	17.73	11.72	67.05	7.23	50.68	28.20	1.3
1.40 - 1.50	12.49	18.36	79.54	8.97	32.95	37.07	1.1
1.50 - 1.60	5.02	27.02	84.56	10.05	20.46	48.50	1.0
1.60 - 1.80	8,31	42.66	92.87	12.96	15.44	55.48	1.0
+ 1.80	7.13	70.42	100.00	17.06	7.13	70.42	0.5
Total	100.00	17.06					

T A B L E 6. SEAM #8.1.1

Washability Data - 20 x 100 mesh.

Specific	Frac	ctional		Cumulative				
Gravity Fraction			F1c	Floats		Sinks		
Traceron	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.	
- 1.30	41.47	1.36	41.47	1.36	100.00	9.74	9.7	
1.30 - 1.35	28.25	3.88	69.72	2.38	58.53	15.68	8.5	
1.35 - 1.40	10.60	9.09	80.32	3.27	30.28	26.70	1.7	
1.40 - 1.50	7.41	16.28	87.73	4.37	19.68	36.18	1.0	
1.50 - 1.60	2.83	26.89	90.56	5.07	12.27	48.20	1.0	
1.60 - 1.80	3.70	41.08	94.26	6.48	9.44	54.59	1.0	
+ 1.80	5.74	63.30	100.00	9.74	5.74	63.30	0.5	
Total	100.00	9.74						

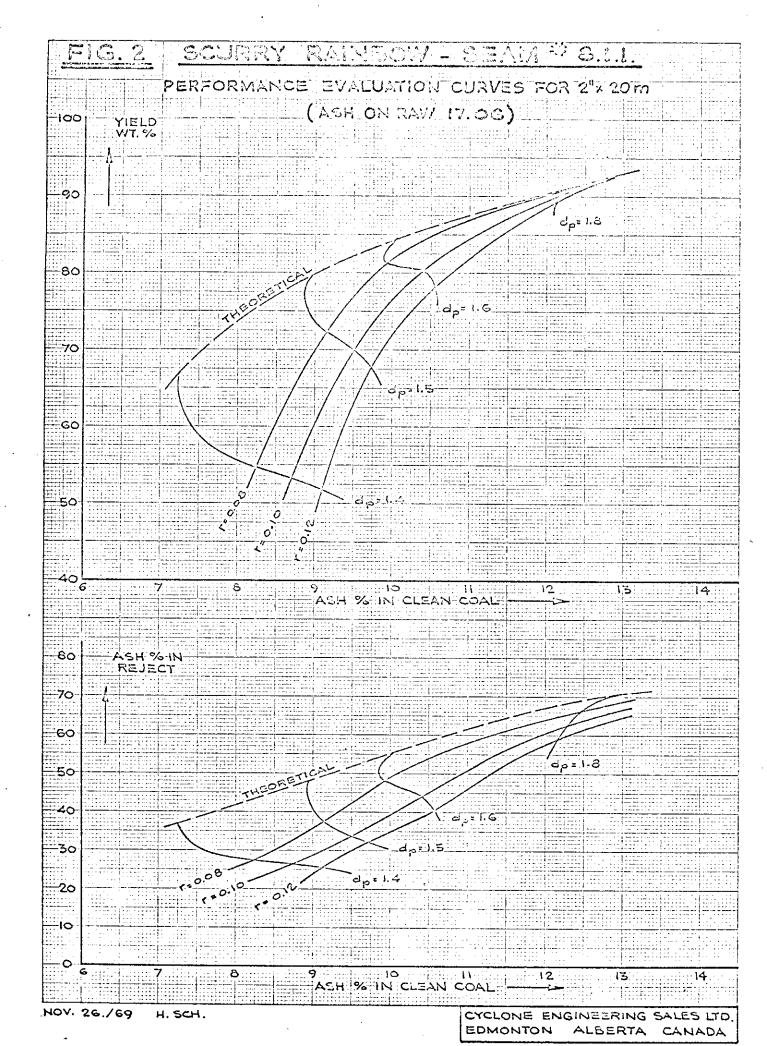
T A B L E 7. SEAM #8.1.1

SCURRY RAINBOW OIL LTD.

Free Swelling Index.

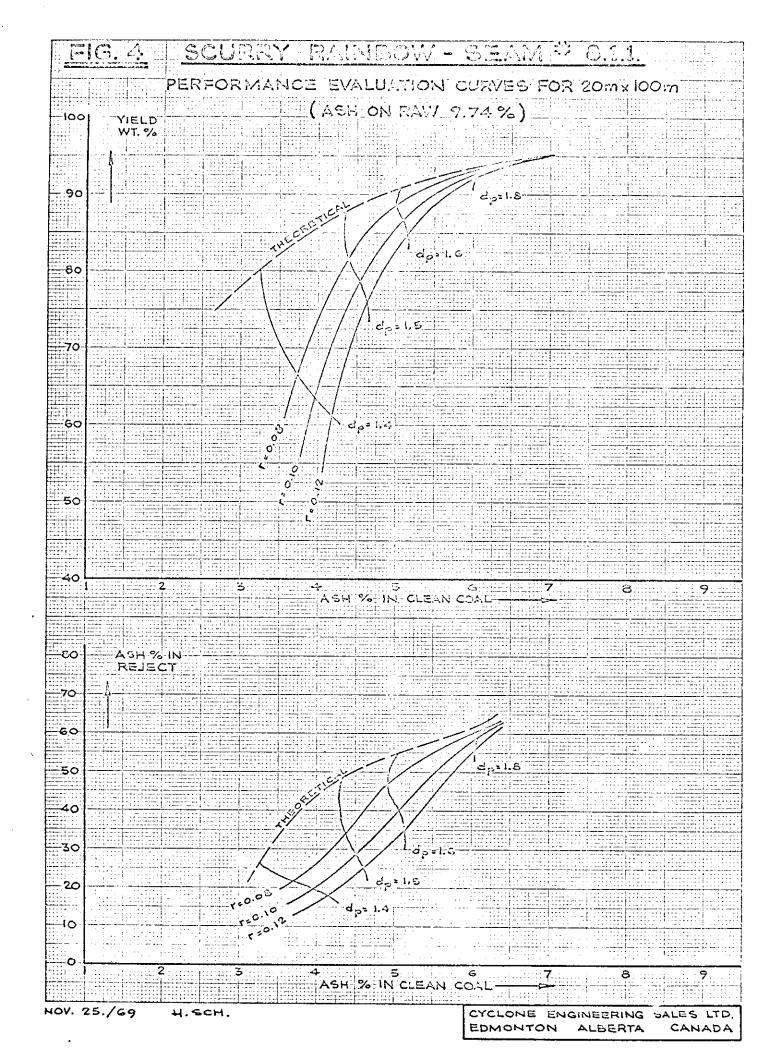
Size Sp.Gr.	2 x 1"	1 x 1/2"	1/2 x 1/4"	1/4" x 8 m.	8 x 20 m.	20 x 100 m.
- 1.30	8½, 8½, 8½	8½, 8½, 9	9, 9, 9½	9½, 9½, 9½	9½, 9½, 10	9½, 9½, 10
1.30 - 1.35	12, 12, 12	1½, 1½, 2	3, 3, 3½	3½, 3½, 4	3½, 4, 4	8½, 8½, 8½
1.35 - 1.40	1, 1, 1½	1, 1½, 1½	1½, 1½, 1½	1, 1½, 1½	1, 1, 1	1½, 1½, 2
1.40 - 1.50	1, 1, 1	1, 1, 1	1, 1, 1½	1, 1½, 1½	1, 1, 1	1, 1, 1
1.50 - 1.60	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1,1, 1
1.60 - 1.80	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1
+ 1.80	N.A.	12, 12, 12	2, 2, 2	1/2, 1/2	½, ½, ½	1, 1, 1

NOTE: F.S.I. on - 100 mesh fraction is 8, 8, $8\frac{1}{2}$



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REPORT ON

CLEANING COKING COAL

from the

ELK RIVER PROJECT

for

SCURRY RAINBOW OIL LTD.

Adit #7. Seam #8.1.2

Submitted by

CYCLONE ENGINEERING SALES LTD.
EDMONTON - ALBERTA - CANADA

Report No.: RI-69.07.f

Job No.: \$1 - 58

Dated: December 5, 1969

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SUMMARY

The data presented in this report refers to coal from Seam \$8.1.2.

The analysis and the washability data indicate that this coal is of low volatile bituminous rank with a low ash content of 11.91% and a low sulphur content (0.36%).

Washing characteristics make this coal easy to clean at a required ash content of 8.75%.

It is noted that coking properties are very good.

SCURRY RAINBOW OIL LTD.

TABLE 1. SEAM #8.1.2.

Classification by Rank.

Ash:

11.91%

Volatile Matter:

18.94%

Residual Moisture:

0.68%

Fixed Carbon:

68.47%

Sulphur:

0.37%

B.T.U./1b.:

13,240

Rank:

Low volatile bituminous

TABLE 2. SEAM # 8.1.2.

Size Analysis - Sulphur, B.T.U. and Residual Moisture.

Size	Weight %	Sulphur %	B.T.U./1b.	R.M. %
2 x 1"	22.78	0.36	12,830	0.61
1 x 1/2"	20.64	0.34	12,890	0.65
1/2 x 1/4"	16.55	0.36	13,120	0.68
1/4" x 8 m	12.74	0.36	13,160	0.78
8 x 20 m.	12.85	0.40	13,800	0.70
20 x 100 m.	11.72	0.41	14,130	0.71
- 100 m.	2.72	0.44	14,110	0.75
Total	100.00	0.37	13,240	` 0.68

TABLE 3. SEAM #8.1.2.

SCURRY RAINBOW OIL LTD.

Weight and Ash Distribution vs. Size and Specific Gravity. (Figures in brackets show the Ash content of individual fractions.)

Sp.Gr.	1.	30 1.	35 1.	.40 1.	.50 1	.60 1	.80	Total
2 x 1"	2.14	10.70	4.03	2.32	1.03	1.21	1.35	22.78
	(2.66)	(5.24)	(11.14)	(19.16)	(28.34)	(32.95)	(51.22)	(12.70)
1 x 1/2"	2.48	8.40	3.92	2.40	1.03	1.17	1.24	20.64
	(2.34)	(5.36)	(11.48)	(18.35)	(27.95)	(45.02)	(60.51)	(14.35)
1/2 x 1/4"	2.41	6.36	3.14	2.02	0.78	1.03	0.81	16.55
	(2.43)	(5.16)	(10.88)	(18.19)	(28.68)	(32.35)	(71.06)	(13.46)
1/4" x 8 m.	3.61	4.00	2.01	1.45	0.58	0.48	0.61	12.74
	(1.95)	(5.34)	(10.56)	(18.10)	(28.64)	(41.39)	(66.26)	(11.99)
8 x 20 m.	6.03	2.84	1.50	1.16	0.46	0.36	0.50	12.85
	(1.66)	(5.68)	(10.40)	(17.64)	(27.40)	(39.89)	(65.77)	(9.49)
20 x 100 m.	6.32	2.16	1.31	0.92	0.34	0.26	0.41	11.72
	(1.17)	(4.44)	(8.39)	(15.54)	(25.55)	(37.84)	(65.74)	(7.48)
Total	22.99	34.46	15.91	10.27	4.22	4.51	4.92	97.28
	(1.81)	(5.25)	(10.80)	(18.13)	(28.02)	(37.67)	(61.38)	(12.03)
- 100 mesh				of the tota sample ask			ash content	of

TABLE 4. SEAM #8.1.2

SCURRY RAINBOW OIL LTD.

Weight % and Volatile Matter % vs. Size and Specific Gravity.

(Figures in brackets give Volatile Matter)

Size Sp.Gr.	1.	.30 1	.35 1.	40 1.	.50 1.	.60 1.	.80	Total		
2 x 1"	2.14	1.070	4.03	2.32	1.03	1.21	1.35	22.78		
	(20.95)	(19.95)	(18.19)	(17.35)	(15.77)	(15.35)	(13.55)	(18.65)		
1 x 1/2"	2.48	8.40	3.92	2.40	1.03	1.17	1.24	20.64		
	(21.35)	(19.07)	(18.45)	(17.09)	(16.09)	(14.69)	(13.79)	(18.28)		
1/2 x 1/4"	2.41	6.36	3.14	2.02	0.78	1.03	0.81	16.55		
	(21.48)	(19.22)	(18.50)	(17.24)	(16.14)	(15.54)	(13.90)	(18.53)		
1/4" x 8 m.	3.61	4.00	2.01	1.45	0.58	0.48	0.61	12.74		
	(22.00)	(19.03)	(17.75)	(17.18)	(16.26)	(15.50)	(13.68)	(18.94)		
8 x 20 m.	6.03	2.84	1.50	1.16	0.46	0.36	0.50	12.85		
	(21.60)	(19.34)	(18.02)	(17.40)	(16.38)	(16.24)	(13.88)	(19.66)		
20 x 100 m.	6.32	2.16	1.31	0.92	0.34	0.26	0.41	11.72		
	(21.79)	(20.03)	(18.75)	(17.97)	(16.85)	(16.87)	(14.33)	(20.31)		
Total	22.99	34.46	15.91	10.27	4.22	4.51	4.92	97.28		
	(21.61)	(19.44)	(18.28)	(17.30)	(16.13)	(15.39)	(13.78)	(18.91		
- 100 mesh	conten	This fraction forms 2.72% of the total sample and has a volatile matter content of 19.87%, thus giving a total sample volatile matter content of 18.94%.								

T A BL E 5. SEAM #8.1.2

SCURRY RAINBOW OIL LTD.

Washability Data - 2" x 20 mesh.

Specific	Fract	ional		Cumulative	<u> </u>		
Gravity			F1	oats	Sin	ks	·
Fraction	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.
- 1.30	19.48	2.06	19.48	2.06	100.00	12.66	9.2
1.30 - 1.35	37.75	5.31	57,23	4.20	80.52	15.23	3.2
1.35 - 1.40	17.06	11.02	74.29	5.77	42.77	23.98	1.5
1.40 - 1.50	· 10.93	18.39	85.22	7.39	25.71	32.59	1.3
1.50 - 1.60	4.54	28.24	89.76	8.44	14.78	43.08	1
1.60 - 1.80	4.97	37.67	94.73	9.93	10.24	49.67	1
+ 1.80	5.27	60.98	100.00	12.66	5.27	60.98	0.8
Total	100.00	12.66					

<u>T A B L E 6. SEAM #8,1.2</u>

Washbility Data - 20 x 100 mesh.

Specific	Frac	tional	Cun	nulative			
Gravity Fraction			Floa	its	Sinks		
114001	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.
- 1.30	53.92	1.81	53.92	1.81	100.00	9.37	10
1.30 - 1.35	18.43	5.25	72.35	2.69	46.08	16.05	5
1.35 - 1.40	11.18	10.80	83.53	3.77	27.65	23.25	2.3
1.40 - 1.50	7.85	18.13	91.38	5.01	16.47	31.70	1
1.50 - 1.60	2.90	28.02	94.28	5.71	8.62	44.05	1
1.60 - 1.80	2.22	37.67	96.50	6.45	5.72	52.18	1
+ 1.80	3.50	61.38	100.00	8.37	3.50	61.38	0.5
Total	100.00	8.37					

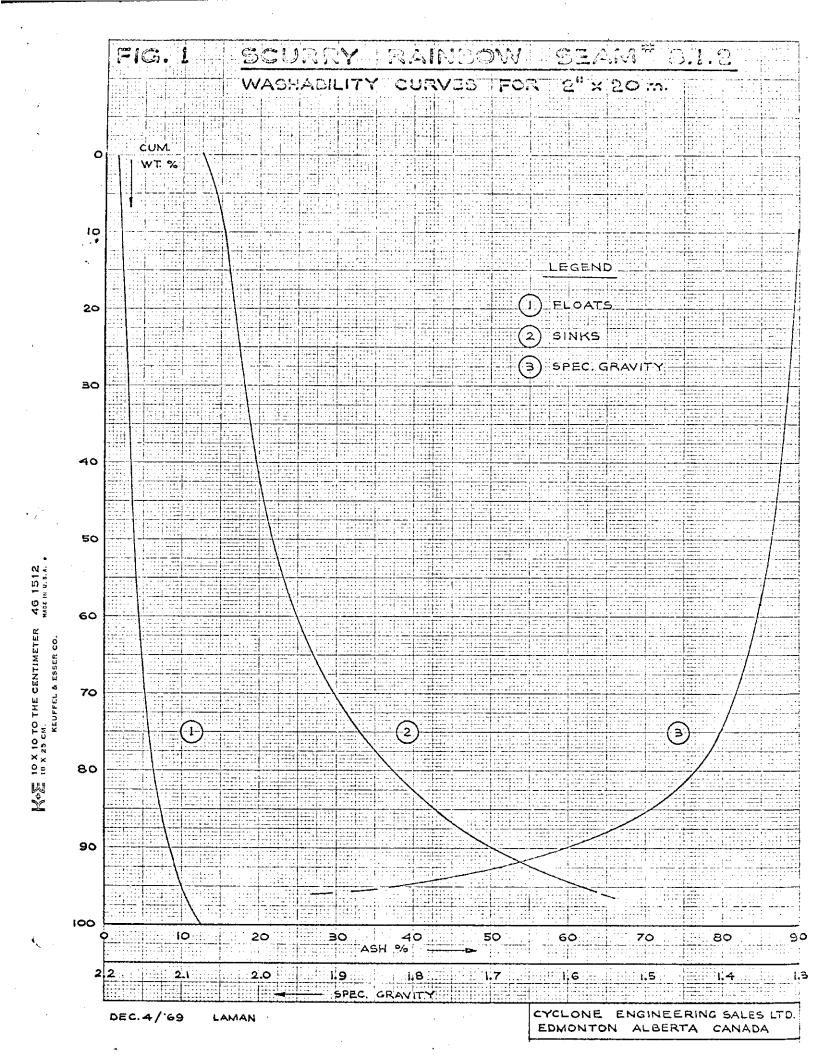
TABLE 7. SEAM #8.1.2

SCURRY RAINBOW OIL LTD.

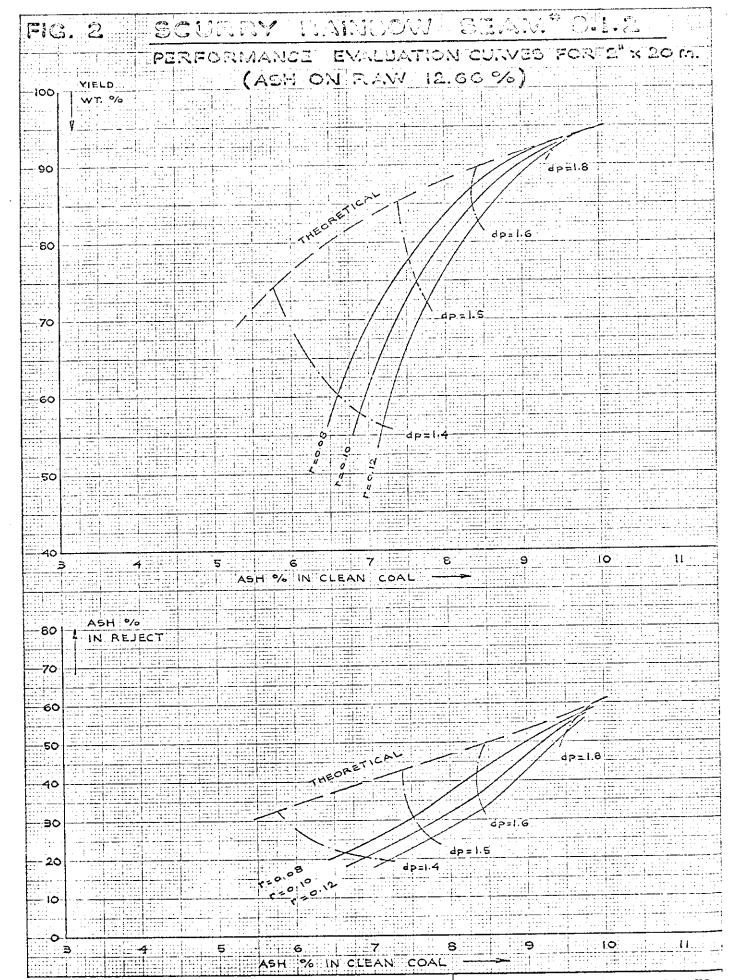
Free Swelling Index

Size Sp. Gr.	2 x 1"	1 x 1/2"	1/2 x 1/4"	1/4" x 8 m.	8 x 20 m.	20 x 100 m.
- 1.30	$8\frac{1}{2}, 8\frac{1}{2}, 8\frac{1}{2}$	9, 9, 9	9, 9, 9	91, 91, 91	9,9½, 9½,	10, 10, 10
1.30 - 1.35	3, 3, 3	3, 3, 3	4, 4½, 4½	3, 3, 3	$2\frac{1}{2}, 2\frac{1}{2}, 2\frac{1}{2}$	5, 5, 5
1.35 - 1.40	1, 1, 1	12, 12, 12	$1\frac{1}{2}, 1\frac{1}{2}, 2$	$1\frac{1}{2}, 1\frac{1}{2}, 2$	$1\frac{1}{2}, 1\frac{1}{2}, 1\frac{1}{2}$	$2, 2\frac{1}{2}, 2\frac{1}{2}$
1.40 - 1.50	1, 1, 1	1½, 1½, 1½	$1\frac{1}{2}, 1\frac{1}{2}, 1\frac{1}{2}$	1, 1, 1	1, 1, 1½	1, 1, 1
1.50 - 1.60	1, 1, 1	1, 1, 1	1, 1, 1	1, 1,1	1, 1, 1	1, 1, 1
1.60 - 1.80	1, 1,1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1
+ 1.80	1, 1, 1	1, 1, 1	1/2, 1/2, 1/2	½, ½, ½	1/2, 1/2, 1/2	½, ½, ½

NOTE: F.S.I. on - 100 mesh fraction is 7, 7, 7,

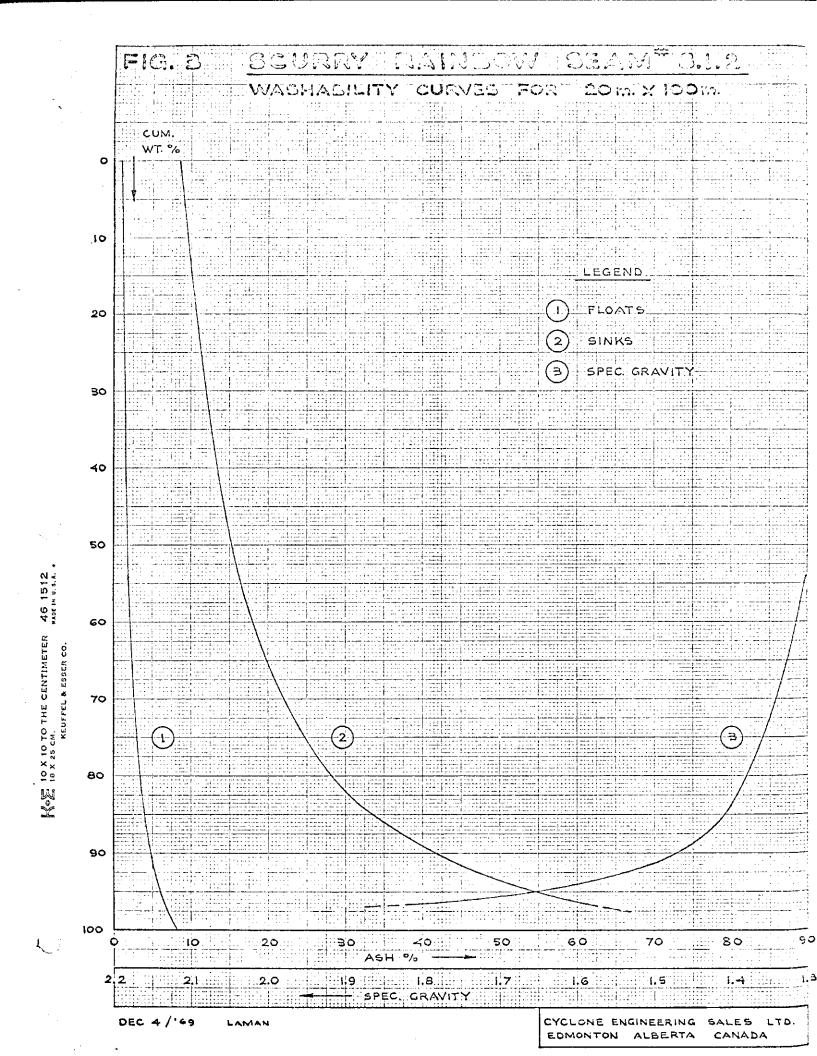


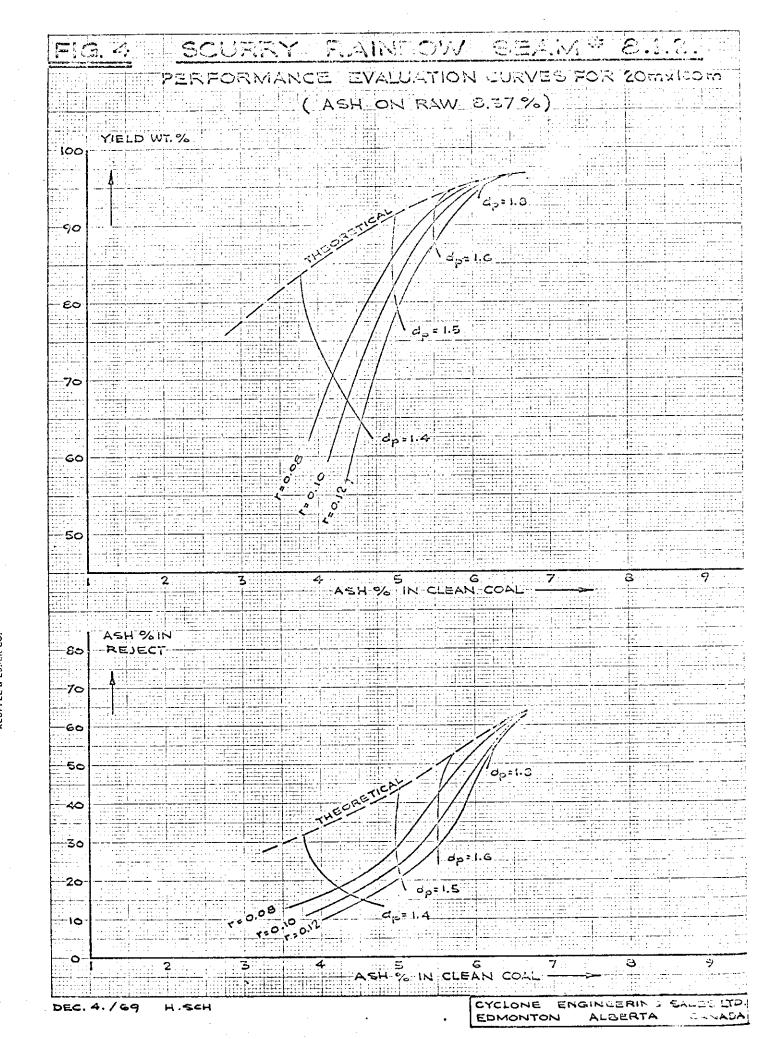
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CYCLONE ENGINEERING SALES LTD EDMONTON ALBERTA CANADA





REPORT ON

CLEANING COKING COAL

from the

ELK RIVER PROJECT

for

SCURRY RAINBOW OIL LTD.

Adit #8. SEAM #9.1

SUBMITTED BY

CYCLONE ENGINEERING SALES LTD. 'Edmonton - Alberta - Canada

Report No.: RI-69.07.g

Job No.: \$1-58

Dated: December 17, 1969

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SUMMARY

The data presented in this report refers to coal from Seam #9.1.

The analysis and washability data indicate that this coal is of low bituminous rank with a moderate ash content of 14.90% and low sulphur content (0.44%).

Washing characteristics of this coal show that yield losses, when cleaned to an ash content of 8.75%, are relatively small. The coking characteristics are good.

SCURRY RAINBOW OIL LTD.

T Λ BL E 1. SEAM #9.1

Classification by Rank.

Ash:

14.90%

Volatile Matter:

19.41%

Residual Moisture:

0.64%

Fixed Carbon:

65.05%

Sulphur:

0.44%

B.T.U./1b.:

12,670

Rank:

Low volatile bituminous

TABLE 2. SHAM #9.1

Size Analysis - Sulphur, B.T.U. and Residual Moisture.

Size	Weight %	Sulphur %	B.T.U./1b.	R.M. %
2 x 1"	33.63	0.44	12,250	0.62
1 x 1/2"	22.87	0.42	12,410	0.65
1/2 x 1/4"	12.40	0.42	12,130	0.61
1/4" x 8 m.	10.04	0.42	12,820	0.71
8 x 20 m.	10.14	0.46	13,910	0.69
20 x 100 m.	8.62	0.49	14,090	0.59
- 100 m.	2.30	0.52	12,810	0.72
Total	100.00	0.44	12,670	0.64

TABLE 3. SEAM #9.1

SCURRY RAINBOW OIL LTD.

Weight & Ash Distribution vs. Size and Specific Gravity.

(Figures in brackets show the Ash content of individual fractions.)

Sp.Gr. Size	1.	30 1.	35 . 1.	40 1.	50 1.	60 1.	60	Total
2 x 1"	3.37	16.94	5.25	3.11	1.59	1.38	1.99	33.63
	(3.17)	(6.29)	(10.81)	(20.53)	(27.57)	(47.40)	(72.61)	(14.61)
1 x 1/2"	3.17	9.39	3.06	2.81	1.02	1.38	2.04	22.87
	(3.23)	(6.40)	(12.08)	(20.25)	(30.12)	(45.62)	(72.54)	(17.74)
1/2 x 1/4"	2.39	3.66	1.72	1.87	0.54	0.74	1.48	12.40
	(2.83)	(6.56)	(11.97)	(21.98)	(29.79)	(45.01)	(74.54)	(20.33)
1/4" x 8 m.	3.73	2.27	1.24	1.21	0.49	0.38	0.77	10.04
	(1.98)	(6.01)	(11.34)	(18.20)	(29.02)	(41.21)	(71.92)	(4.03)
8 x 20 m.	6.05	1.37	0.90	0.82	0.29	0.25	0.46	10.14
	(1.72)	(6.39)	(11.18)	(18.35)	(27.55)	(41.10)	(70.70)	(9.37)
20 x 100 m.	5.14	1.17	0.77	0.69	0.25	0.21	0.39	8.62
	(1.40)	(5.72)	(9.72)	(15.96)	(29.34)	(39.24)	(68.46)	(8.66)
Total	23.85	34.80	12.94	10.51	4.13	4.34	7.13	97.70
	(2.20)	(6.31)	(11.27)	(19.97)	(28.75)	(45.12)	(72.56)	(14.94)
- 100 mesh			ms 2.30% o ng a total			nd has an . 14.90%.	ash conten	t of

TABLE 4. SEAM #9.1

SCURRY RAINBOW OIL LID.

Weight % and Volatile Matter % vs. Size and Specific Gravity (Figures in brackets give Volatile Matter.)

Sp.Gr.	1.	30 1.	.35 1.	.40 1.	.50 1.	60 1.	80	Total
2 x 1"	3.37	16.94	5.25	3.11	1.59	1.38	1.99	33.63
	(20.74)	(19.40)	(18.78)	(17.94)	(18.10)	(16.74)	(16.46)	(18.95)
1 x 1/2"	3.17	9.39	3.06	2.81	1.02	1.38	2.04	22.87
	(20.99)	(19.35)	(19.13)	(17.93)	(17.79)	(16.85)	(14.21)	(18.69)
1/2 x 1/4"	2.39	3.66	1.72	1.87	0.54	0.74	1.48	12.40
	(20.95)	(19.33)	(18.61)	(17.91)	(17.85)	(16.49)	(14.05)	(18.46)
1/4" x 8 m.	3.73	2.27	1.24	1.21	0.44	0.38	0.77	10.04
	(22.57)	(19.43)	(18.59)	(17.79)	(17.91)	(17.25)	(14.37)	(19.75)
8 x 20 m.	6.05	1.37	0.90	0.82	0.29	0.25	0.46	10.14
	(23.03)	(19.61)	(18.89)	(18.35)	(18.03)	(17.59)	(14.99)	(21.18)
20 x 100 m.	5.14	1.17	0.77	0.69	0.25	0.21	0.39	8.62
	(23.05)	(19.69)	(19.19)	(18.63)	(18.71)	(17.75)	(17.49)	(21.38)
Total	23.85	34.80	1.294	10.51	4.13	4.34	7.13	97.70
	(22.15)	(19.39)	(18.85)	(17.99)	(18.00)	(16.87)	(15.05)	(19.35)
- 100 mesh		of 22.083					olatile ma	

TABLE 5. SEAM #9.1

SCURRY RAINBOW OIL LTD.

Washability Data - 2" x 20 mesh.

Specific	Fracti	onal						
Gravity		•	F	loats	Si	Sinks		
Fraction	Wt.%	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.	
-1.30	21.00	2.43	21.00	2.43	100.00	15.56	8.1	
1.30-1.35	37. 75	6.34	58.75	4.94	79.00	19.05	2.5	
1.35-1.40	13.66	11.37	72.41	6.15	41.25	30.68	2.0	
1.40 - 1.5	11.02	20.26	83.43	8.02	27.59	40.24	1.3	
1.50-1.60	4,36	28,71	87.79	9.05	16.57	53.53	1.1	
1.60-1.80	4.64	45,43	92.43	10.87	12.21	62.40	1	
+1.80	7.57	72.80	100.00	15.56	7.57	72.80	1	
Total	100.00	15.56						

T A B L E 6: SEAM #9.1

Washability Data - 20 x 100 mesh.

Specific	Practional						
Gravity			Float	S	Sinks		
Fraction	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.
-1.30	59.63	2.20	59.63	2.20	100.00	9.99	10
1.30-1.35	13.57	6.31	73.20	2.96	40.37	21.49	4
1.35-1.40	8.93	11.27	82.13	3.87	26.80	29.13	2
1.40-1.50	8.01	19.97	90.14	5.30	17.87	38.13	1.3
1.50-1.60	2.90	28.75	93.04	6.03	9.86	52.88	1
1.60-1.80	2.44	45.12	95.48	7.03	6.96	62.94	1
+1.80	4.52	72.56	100.00	9.99	4.52	72.56	0.5
Total	100.00	9.99					

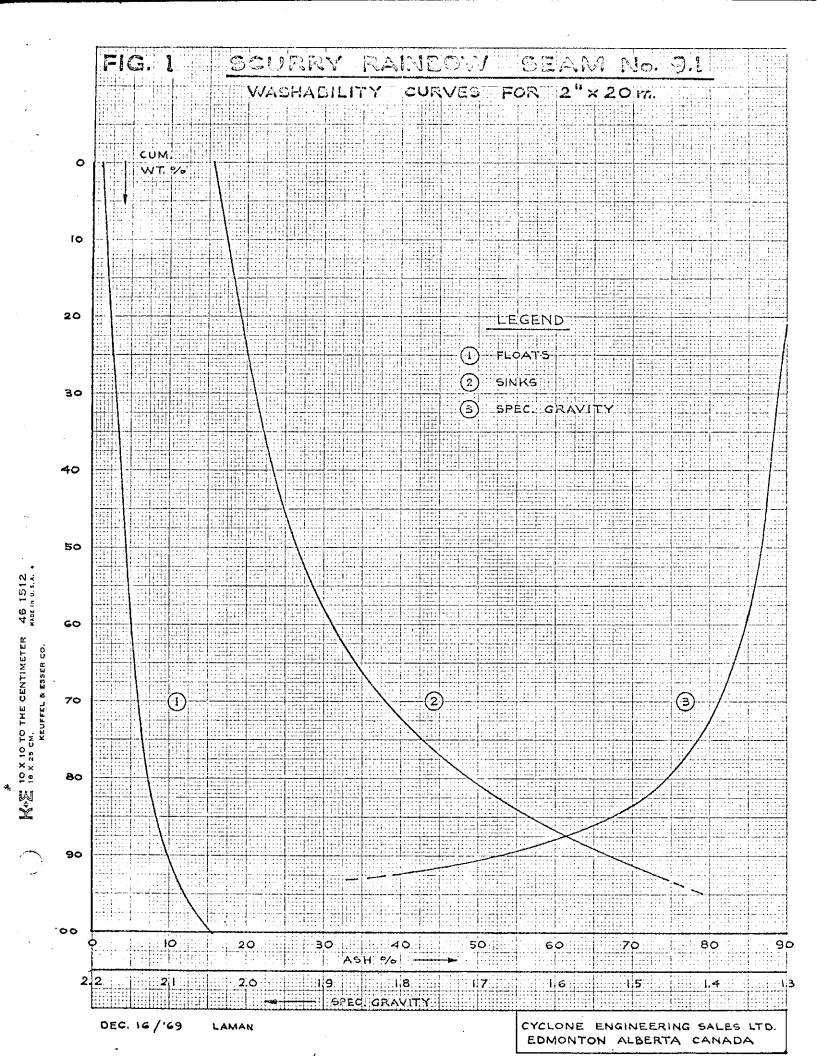
TABLE 7. SEAM #9.1

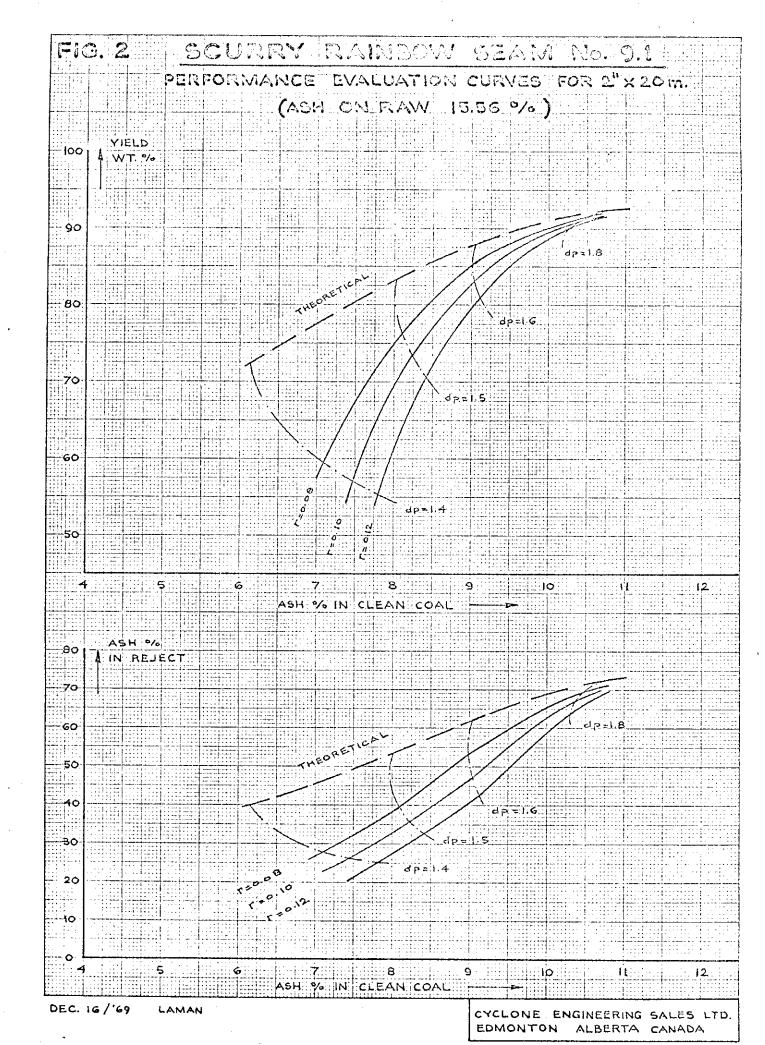
SCURRY RAINBOW OIL LTD.

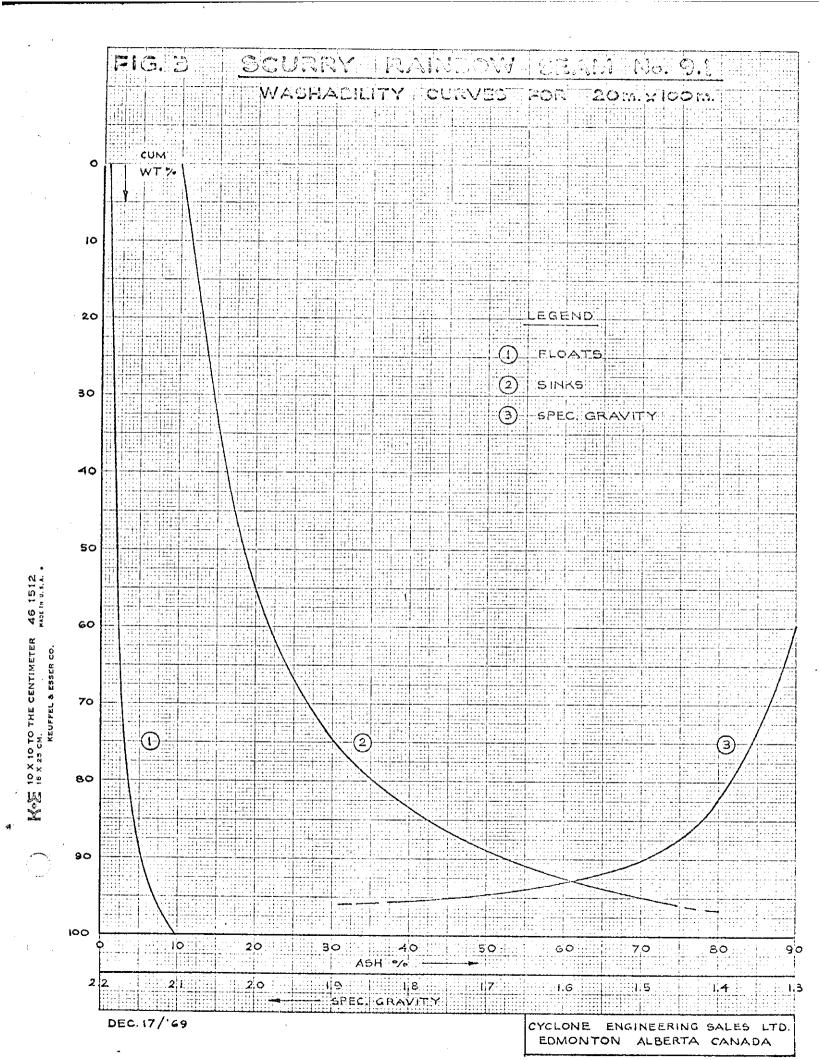
Free Swelling Index.

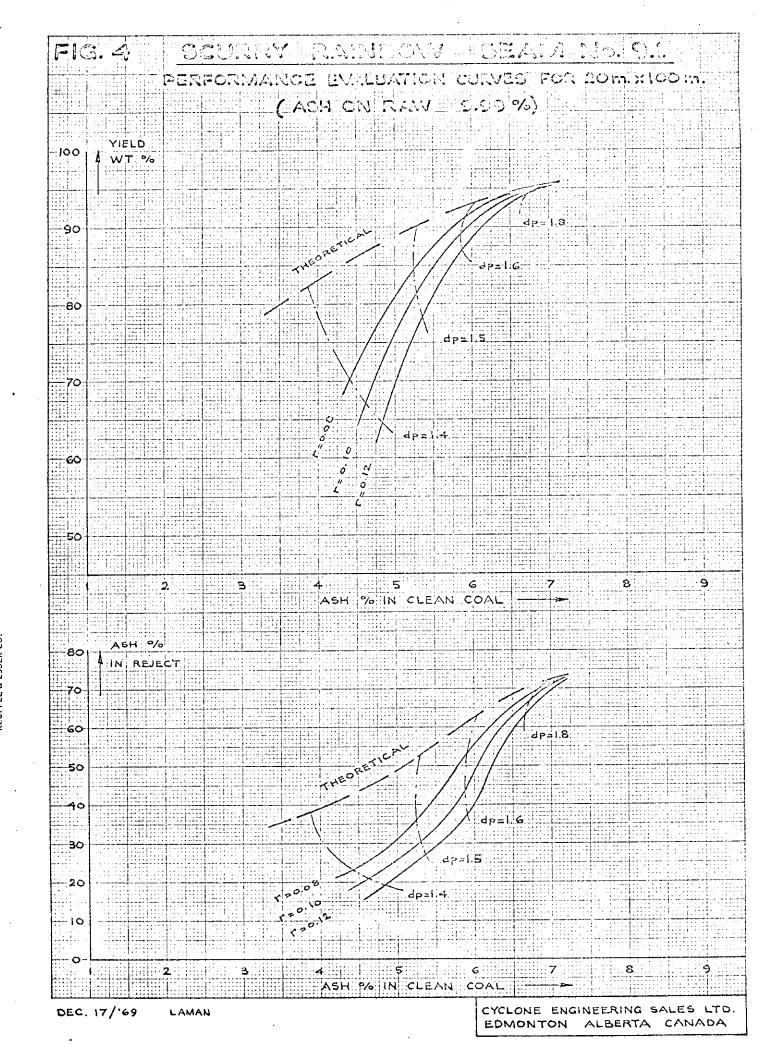
Sp.Gr.	2 x 1"	1 × 1/2" ^	1/2 x 1/4"	1/4" x 8 m.	8 x 20 m.	20 x 100 m.
- 1.30	6, 6, 6	6, 6, 6	7, 7, 7½	9, 9, 9½	10, 10, 10	10, 10, 10
1.30 - 1.35	$2, 2\frac{1}{2}, 2\frac{1}{2}$	$2\frac{1}{2}, 2\frac{1}{2}, 2\frac{1}{2}$	2½, 2½, 2½	3, 3, 3	3, 3, 3½	4, 4, 4,
1.35 - 1.40	2, 2, 2	2, 2, 2	1½, 1½, 2	2, 2, 2	2, 2, 2	2, 2, 2
1.40 - 1.50	1, 1½, 1½	15, 15, 1	12, 12, 1	1, 1, 1½	1, 1, 1½	1, 1½, 1½
1.50 - 1.60	1, 1, 1½	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1
1.60 - 1.80	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1
+ 1.80	1/2, 1/2, 1/2	2, 1, 2	12, 2, 2	1, 1, 1	N.A.	12, 12, 12

NOTE: F.S.I. on - 100 mesh fraction is $6\frac{1}{2}$, 7, 7.









REPORT ON

CLEANING COKING COAL

from the

ELK RIVER PROJECT

for

SCURRY RAINBOW OIL LTD.

Adit #9. SEAM #H-1

Submitted by

CYCLONE ENGINEERING SALES LTD.

Edmonton - Alberta - Canada

Report No.: RI-69.07.h

Job No.: \$1-58

Dated: December 19, 1969

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RESUME

The data presented in this report refers to coal from Seam # H-1.

The analysis and the washability data indicate that this coal is of medium volatile bituminous rank with a low ash content of 10.50%.

The ash distribution over the various specific gravity fractions indicate that this coal is an "easy" coal and can be cleaned to a low ash content of 7% with little yield loss.

It is noted that the coking properties are excellent.

Sulphur content, however, is extremely high (2.13%) and large pyrite crystals are immediately discovered on visual inspection.

If this coal will be mined together with coal from low sulphur seams, or, if the amount of reserves, represented by this adit, is large and is to be incorporated in total reserves, than sulphur reduction will be required.

T A B L E 1. SEAM #H-1

SCURRY RAINBOW OIL LTD.

Classification by Rank.

Ash: 10.50%

Volatile Matter: 22.91%

Residual Moisture: 0.67%

Fixed Carbon: 65.92%

Sulphur: 2.13%

B.T.U./1b.: 13,440

Rank: Medium volatile bituminous

T A B L E 2. SEAM #H-1

Size Analysis - Sulphur, B.T.U. and Residual Moisture.

Size	Weight %	Sulphur %	B.T.U./1b.	R.M. %
2 x 1"	14.63	6.78	11,360	0.69
1 x 1/2"	18.26	1.56	13,430	0.65
1/2 x 1/4"	17.69	1.55	13,270	0.64
1/4" x 8 m.	16.30	1.24	13,900	0.68
8 x 20 m.	16.32	1.13	14,240	0.70
20 x 100 m.	13.70	1.11	14,270	0.63
- 100 m.	3.10	1.13	13,960	0.72
Total	100.00	2.13	13,440	0.67

TABLE 3. SEAM #H-1

SCURRY RAINBOW OIL LTD.

Weight & Ash Distribution vs. Size and Specific Gravity.

(Figures in brackets show the Ash content of individual fractions.)

Sp.Gr. Size	1.	30 1	.35 1	.40 1	.50 1	.60 1	. 80	Total
2 x 1"	3.52 (3.32)	4.62 (6.56)	2.56 (10.76)	0.92 (18.63)	0.17 (30.89)	0.12 (45.20)	2.72 (65.76)	14.63 (18.88)
1 x 1/2"	6.38 (3.15)	5.26 (6.79)	3.21 (11.88)	1.44 (18.57)	0.36 (23.54)	0.22 (31.16)	1.39 (60.38)	18.26 (12.04)
1/2 x 1/4"	7.76 (3.27)	4.66 (6.25)	2.39 (12.28)	1.39 (19.78)	0.44 (29.53)	0.25 (44.24)	0.80 (66.71)	17.69 (10.67)
1/4" x 8 m.	8.93 (2.40)	3.64 (7.80)	1.70 (12.49)	1.04 (20.23)	0.34 (28.84)	0.18 (39.00)	0.47 (65.56)	16.30 (8.57)
8 x 20 m.	11.10 (2.23)	2.41 (7.95)	1.21 (12.80)	0.79 (19.48)	0.27 (28.97)	0.17 (42.63)	0.37 (66.00)	16.32 (7.00)
20 x 100 m.	9.89 (1.64)	1.63 (6.61)	0.81 (11.00)	0.62 (17.66)	0.22 (27.73)	0.17 (39.60)	0.36 (67.83)	13.70 (6.13)
Total	47.58 (2.51)	22.22 (6.90)	11.88 (11.84)	6.20 (19.15)	1.80 (28.02)	1.11 (39.94)	6.11 (64.78)	96.90 (10.55)
- 100 mesh	This fr 9.05%, thu						ash conten	t of

TABLE 4. SEAM #H-1

SCURRY RAINBOW OIL LTD.

Weight % and Volatile Matter % vs. Size and Specific Gravity.

(Figures in brackets give Volatile Matter.)

Sp.Gr. Size	1.	.30 1	.35 1	.40 1	.50 1	.60 1	. 80	Total		
2 x 1"	3.52	4.62	2.56	0.92	0.17	0.12	2.72	14.63		
	(24.79)	(20.47)	(19.61)	(19.23)	(18.89)	(18.93)	(20.65)	(21.28)		
1 x 1/2"	6.38	5.26	3.21	1.44	0.36	0.22	1.39	18.26		
	(24.59)	(21.61)	(19.91)	(19.45)	(18.99)	(19.55)	(19.45)	(21.94)		
1/2 x 1/4"	7.76	4.66	2.39	1.39	0.44	0.25	0.80	17.69		
	(25.18)	(23.24)	(20.22)	(19.88)	(18.94)	(18.16)	(19.40)	(23.06)		
1/4" x 8 m.	8.93	3.64	1.70	1.04	0.34	0.18	0.47	16.30		
	(25.70)	(22.10)	(20.42)	(19.84)	(18.98)	(18.96)	(17.44)	(23.51)		
8 x 20 m.	11.10	2.41	1.21	0.79	0.27	0.17	0.37	16.32		
	(25.00)	(22.54)	(21.14)	(20.04)	(19.26)	(18.32)	(16.32)	(23.74)		
20 x 100 m.	9.89	1.63	0.81	0.62	0.22	0.17	0.36	13.70		
	(25.05)	(22.77)	(21.29)	(20.87)	(19.77)	(19.05)	(15.65)	(23.96)		
Total	47.58	22.22	11.88	6.20	1.80	1.11	6.11	96.90		
	(25.10)	(21.98)	(20.19)	(19.79)	(19.10)	(18.80)	(19.41)	(22.90)		
100 mesh	content	This fraction forms 3.10% of the total sample and has a volatile matter content of 23.04%, thus giving a total sample volatile matter content of 22.91%.								

TABLE 5. SEAM #H-1

SCURRY RAINBOW OIL LTD.

Washability Data - 2" x 20 mesh.

Specific	Fracti	onal					
Gravity			F1	oats.	Si		
Fraction	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.
-1.30	45.30	2.74	45.30	2.74	100.00	11.28	9.9
1.30-1.35	24.75	6.93	70.05	4.22	54.70	18.36	6.2
1.35-1.40	13.30	11.90	83.35	5.45	29.95	27.81	2.3
1.40 - 1.50	6.71	19.32	90.06	6.48	16.65	40.51	2.2
1.50-1.60	1.90	28.07	91.96	6.93	9.94	54.82	1.2
1.60-1.80	1.13	40.01	93.09	7.33	8.04	61.14	1.5
+1.80	6.91	64.59	100.00	11.28	6.91	64.59	0.1
Total	100.00	11.28					

TABLE 6. SEAM #H-1

Washability Data - 20 x 100 mesh.

Specific	Fractional							
Gravity			F	Loats	s Sinks			
Fraction	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.	
-1.30	72.19	1.64	72.19	1.64	100.00	6.14	9.8	
1.30-1.35	11.90	6.61	84.09	2.34	27.81	17.82	8.8	
1.35 - 1.40	5.91	11.00	90.00	2.91	15.91	26.21	3.2	
1.40-1.50	4.52	17.66	94.52	3.62	10.00	35.20	2	
1.50-1.60	1.61	27.73	96.13	4.02	5.48	49.66	1	
1.60 - 1.80	1.24	39.60	97.37	4.47	3.87	58.78	1	
+1.80	2.63	67.83	100.00	6.14	2,63	67.83	0.5	
Total	100.00	6.14						

TABLE 7. SEAM #H-1

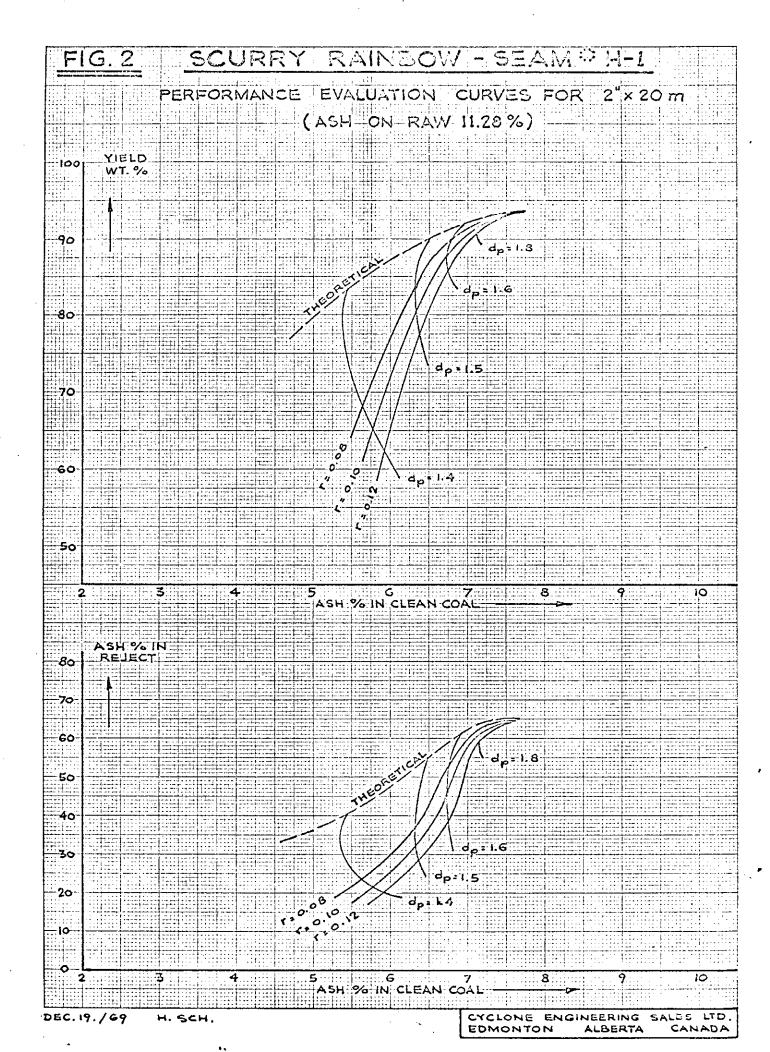
SCURRY RAINBOW OIL LTD.

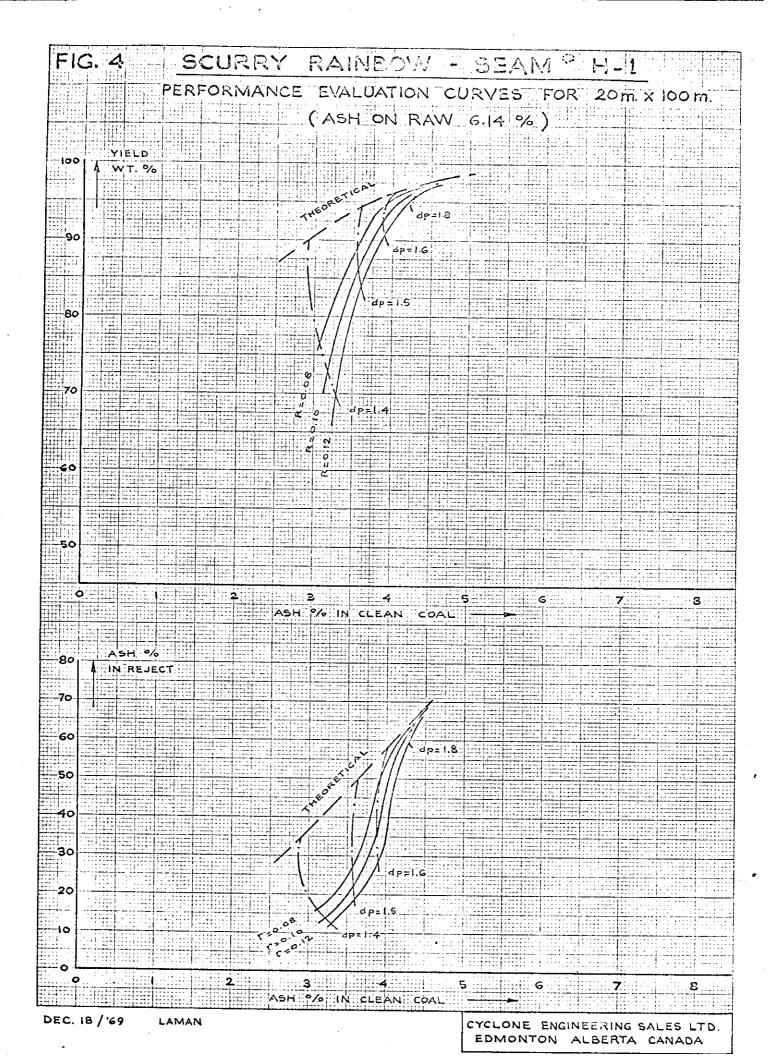
Free Swelling Index.

Size Sp.Gr.	2 x 1"	1 x 1/2"	1/2 x 1/4"	1/4" x 8 m.	8 × 20 m.	20 x 100 m.
- 1.30	9½, 10, 10	10, 10, 10	9½, 10, 10	10, 10, 10	10, 10, 10	9½, 10, 10
1.30 - 1.35	2½, 3, 3	4½, 4½, 5	8½, 9, 9	$8, 8, 8\frac{1}{2}$	7½, 7½, 8	8½, 9, 9
1.35 - 1.40	$1\frac{1}{2}, 1\frac{1}{2}, 1\frac{1}{2}$	2, 2½, 2½	2, 2, 2	3, 3, 3½	$3\frac{1}{2}, 3\frac{1}{2}, 3\frac{1}{2}$	3, 3, 3½
1.40 - 1.50	2, 2, 2	$1\frac{1}{2}, 1\frac{1}{2}, 2$	2½, 2½, 2½	2½, 2½, 3	2, 2½, 2½	2, 2, 2
1.50 - 1.60	$1\frac{1}{2}, 1\frac{1}{2}, 1\frac{1}{2}$	1, 1, 1	$1, 1, 1\frac{1}{2}$	1½, 1½, 1½	1, 1, 1	1, 1, 1
1.60 - 1.80	$2\frac{1}{2}, 2\frac{1}{2}, 2\frac{1}{2}$	2½, 2½, 2½	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1
+ 1.80	N.A.	N.A.	1, 1, 1	1, 1, 1	1, 1, 2	1, ½, ½

NOTE: F.S.I. on - 100 mesh fraction is 9, 9, 9.

EDMONTON





REPORT ON

CLEANING COKING COAL

from the

ELK RIVER PROJECT

for

SCURRY RAINBOW OIL LTD.

Adit #10. SEAM #H-2.

Submitted by

CYCLONE ENGINEERING SALES LTD.

Edmonton - Alberta - Canada

Report No.: RI-69-07.i

Job No.: S1 - 58

Dated: December 24, 1969

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4.	Performance Evaluation Curves on 20 x 100	mesh.

SUMMARY

The data presented in this report refers to coal from Seam #H-2.

The sample did not contain sufficient material of the $2^{\prime\prime\prime}$ x $1^{\prime\prime\prime}$ fraction to qualify this fraction as representative. A total weight of 650 lbs. is the A.S.T.M. requirement.

The coal is of a medium volatile bituminous rank with a low ash content (11.83%) and a higher than normal sulphur content (0.99%).

Coking properties are very good and the washability shows that this coal is very easy to clean for ash.

This coal can be qualified as an excellent coal depending on the cleaning characteristics for sulphur reduction.

T A B L E 1. SEAM #H-2.

SCURRY RAINBOW OIL LID.

Classification by Rank.

Ash: 11.83% Volatile Matter: 23.73%

Residual Moisture: 0.67%

Fixed Carbon: 63.77%

Sulphur: 0.99%

B.T.U./1b.: 12,860

Rank: Medium volatile bituminous

TABLE 2. SEAM #H-2.

Size Analysis - Sulphur, B.T.U. and Residual Moisture.

Size	Weight %	Sulphur %	В.Т.И./1ь.	R.M. %
2 x 1"	6.23	1.62	13,680	0.71
1 x 1/2"	16.58	1.25	13,750	0.68
1/2 x 1/4"	14.68	0.86	13,070	0.73
1/4" x 8 m.	13.51	0.93	12,840	0.63
8 x 20 m.	17.35	0.95	12,280	0.67
20 x 100 m.	22.87	0.84	12,400	0.62
- 100 m.	8.78	0.87	12,650	0.69
Total	100.00	0.99	12,860	0.67

TABLE 3. SEAM #H-2.

SCURRY RAINBOW OIL LTD.

Weight and Ash Distribution vs. Size and Specific Gravity.

(Figures in brackets show the Ash content of individual fractions.)

SP. GR.								
Size	1.	30 1.	35 1.	40 1	.50 1	.60 1	. 80	Total
1 x 1/2"	11.76 (2.36)	2.96 (5.65)	0.59 (11.06)	0.30 (19.08)	0.27 (30.47)	0.07 (42.07)	0.63 (76.97)	16.58 (7.01)
1/2 x 1/4"	9.92	2.50	0.73	0.46	0.17	0.20	0.70	14.68
	(2.92)	(5.99)	(12.53)	(18.03)	(29.02)	(48.29)	(76.62)	(8.82
1/4" x 8 m.	7.99	2.01	1.16	0.70	0.29	0.22	1.05	13.51
	(2.34)	(6.43)	(10.30)	(19.54)	(29.14)	(41.47)	(74.40)	(11.45)
8 x 20 m.	9.77	2,29	1.41	1.36	0.57	0.44	1.51	17.35
	(2.21)	(7.10)	(11.38)	(20.44)	(29.14)	(41.91)	(74.01)	(13.17)
20 x 100 m.	8.40	4.72	3.30	1.83	0.97	0.83	2.82	22.87
	(1.58)	(2.93)	(7.29)	(18.04)	(28.01)	(40.45)	(71.51)	(15.15)
Total	47.84	14.48	7.19	4.74	2.27	1.76	6.71	84.99
	(2.30)	(5.15)	(9.42)	(19.04)	(28.80)	(41.89)	(73.57)	(11.47)
2" x 1"	This fraction forms 6.23% of the total sample and has an ash content of 10.31%.							
- 100 mesh	This fraction forms 8.78% of the total sample and has an ash content of 16.45%, thus giving a total sample ash value of 11.83%.							

TABLE 4. SEAM #H-2.

SCURRY RAINBOW OIL LTD.

Weight % and Volatile Matter % vs. Size and Specific Gravity.

(Figures in brackets give Volatile Matter.)

Sp.Gr. Size	1	.30 1	.35 1	.40 1	.50 1	.60 1	.80	Total	
1 x 1/2"	11.76 (25.95)	2.96 (22.95)	0.59 (21.59)	0.30 (21.65)	0.27 (20.67)	0.07 (21,11)	0.63 (12.35)	16.58 (24.55)	
1/2 x 1/4"	9.92 (24.98)	2.50 (21.84)	0.73 (2164)	0.46 (21.40)	0.17 (21.04)	0.20 (16.60)	0.70 (11.78)	14.68 (23.37)	
1/4" x 8 m.	7.99 (25.60)	2.01 (22.14)	1.16 (21.94)	0.70 (21.46)	0.29 (19.34)	0.22 (16.96)	1.05 (13.06)	13.51 (23.27)	
8 x 20 m.	9.77 (26.40)	2.29 (22.16)	1.41 (21.90)	1.36 (21.50)	0.57 (19.96)	0.44 (18.06)	1.51 (14.92)	17.35 (23.66)	
20 x 100 m.	8.40 (25.80)	4.72 (25.50)	3.30 (24.70)	1.83 (22.16)	0.97 (20.92)	0.83 (18.38)	2.82 (18.70)	22.87 (23.93)	
Total	47.84 (25.75)	14.48 (23.35)	7.19 (23.14)	4.74 (21.74)	2.27 (20.45)	1.76 (17.99)	6.71 (15.64)	84.99 (23.79)	
2" x 1"		This fraction forms 6.23% of the total sample and has an ash content of 24.65%.							
- 100 mesh		This fraction forms 8.78% of the total sample and has a volatile matter content of 22.49%, thus giving a total sample volatile matter value of 23.73%.							

TABLE 5. SEAM #H-2.

SCURRY RAINBOW OIL LTD.

Washability Data - 1" x 20 mesh.

Specific	Fract	ional		Cumulative				
Gravity			Flo.	Floats		Sinks		
Fraction	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.	
- 1.30	63.49	2.46	63.49	2.46	1.00.00	10.13	10	
1.30 - 1.35	15.71	6.24	79.20	3.21	36.51	23.46	5.8	
1.35 - 1.40	6.26	11.23	85.46	3.80	20.80	36.47	4	
1.40 - 1.50	4.69	19.67	90.15	4.62	14.54	47.34	4.5	
1.50 - 1.60	2.09	29.40	92.24	5.18	9.85	60.52	2.5	
1.60 - 1.80	1.50	43.19	93.74	5.79	7.76	68.90	1	
÷ 1.80	6.26	75.06	100.00	10.13	6.26	75.06	N.A.	
Total	100.00	10.13						

TABLE 6. SEAM #H-2.

Washability Data - $20 \times 100 \text{ m}$.

Specific	Fra	Fractional		Cumulative				
Gravity				Floats		Sinks		
Fraction	Wt. %	Ash %	Wt. %	Ash %	Wt. %	Ash %	F.S.I.	
- 1.30	36.73	1.58	36.73	1.58	100.00	15.26	10	
1.30 - 1.35	20.64	2.93	57.37	2.07	63.27	23.20	10	
1.35 - 1.40	14.43	8.00	71.80	3.26	42.63	33.01	8	
1.40 - 1.50	8.00	18.04	79.80	4.74	28.20	45.80	5.17	
1.50 - 1.60	4.24	28.01	84.04	5.91	20.20	56.80	2.5	
1.60 - 1.80	3.63	40.45	87.67	7.34	15.96	64.45	1	
+ 1.80	12.33	71.51	100.00	15,26	12.33	. 71.51	N.A.	
Total	100.00	15.26						

TABLE 7. SEAM #H-2.

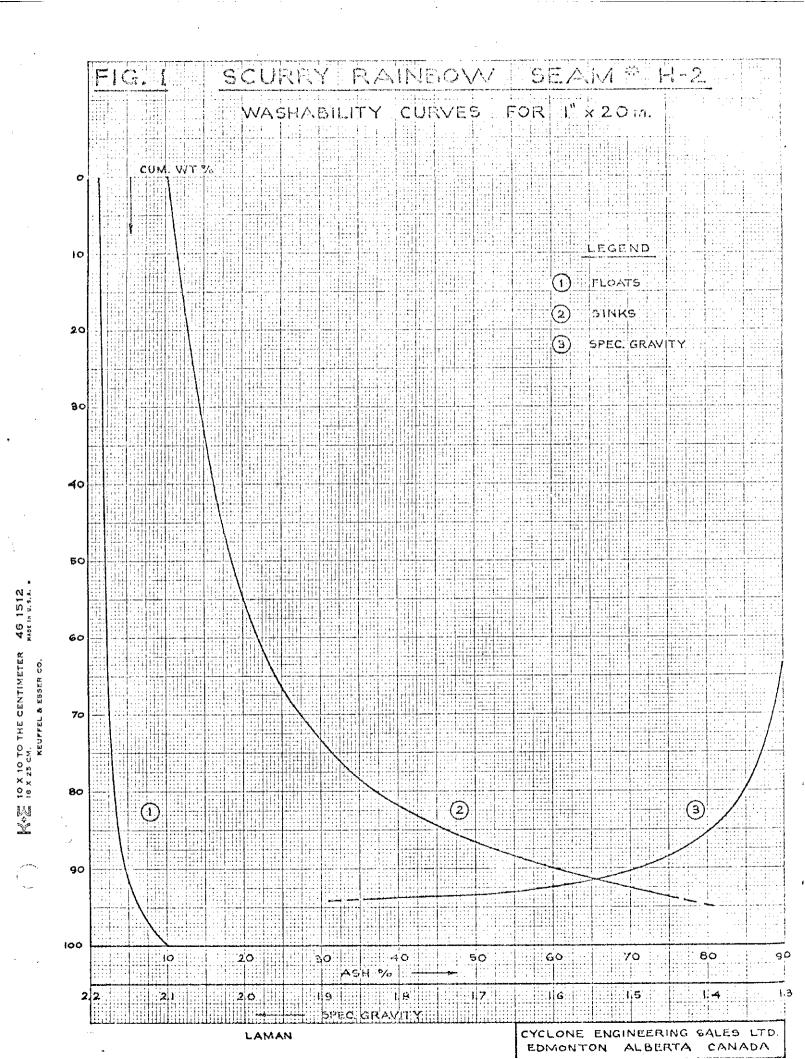
SCURRY RAINBOW OIL LTD.

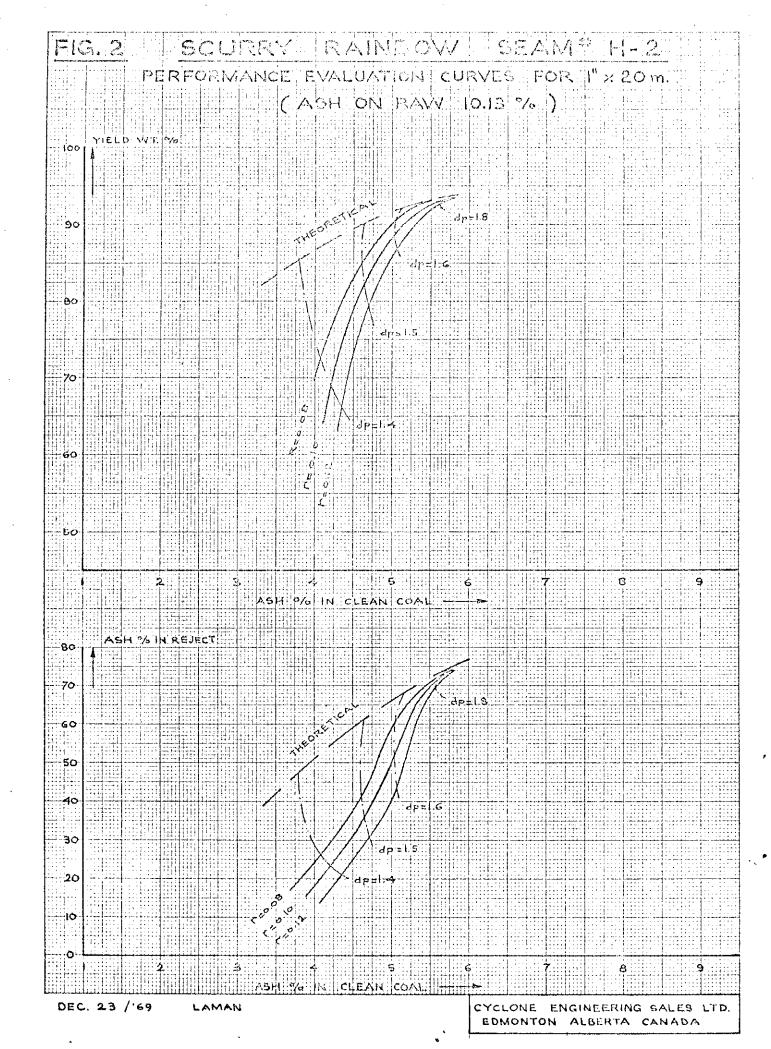
Free Swelling Index

Size Sp.Gr.	1 x 1/2"	1/2 x 1/4 ^{rt}	1/4" × 8 m.	8 x 20 m.	20 x 100 m.
- 1.30	10, 10, 10	10, 10, 10	10, 10, 10	10, 10, 10	10, 10, 10
1.30 - 1.35	$6\frac{1}{2}$, 7, 7	3½, 3½, 4	4½, 5, 5	7½, 7½, 7½	10, 10, 10
1.35 - 1.40	6, 6, 6	3, 3, 3	3½, 3½, 3½	4, 4, 4	8, 8, 8
1.40 - 1.50	4, 4, 4½	5, 5, 5	4, 4, 4½	4½, 4½, 5	5, 5, 5½
1.50 - 1.60	3, 3½, 3½	2, 2, 2	$1\frac{1}{2}, 1\frac{1}{2}, 1\frac{1}{2}$	$3, 2\frac{1}{2}, 2\frac{1}{2}$	2½, 2½, 2½
1.60 - 1.80	$1\frac{1}{2}$, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1	1, 1, 1
+ 1.80	N.A.	N.A.	N.A.	N.A.	N.A.

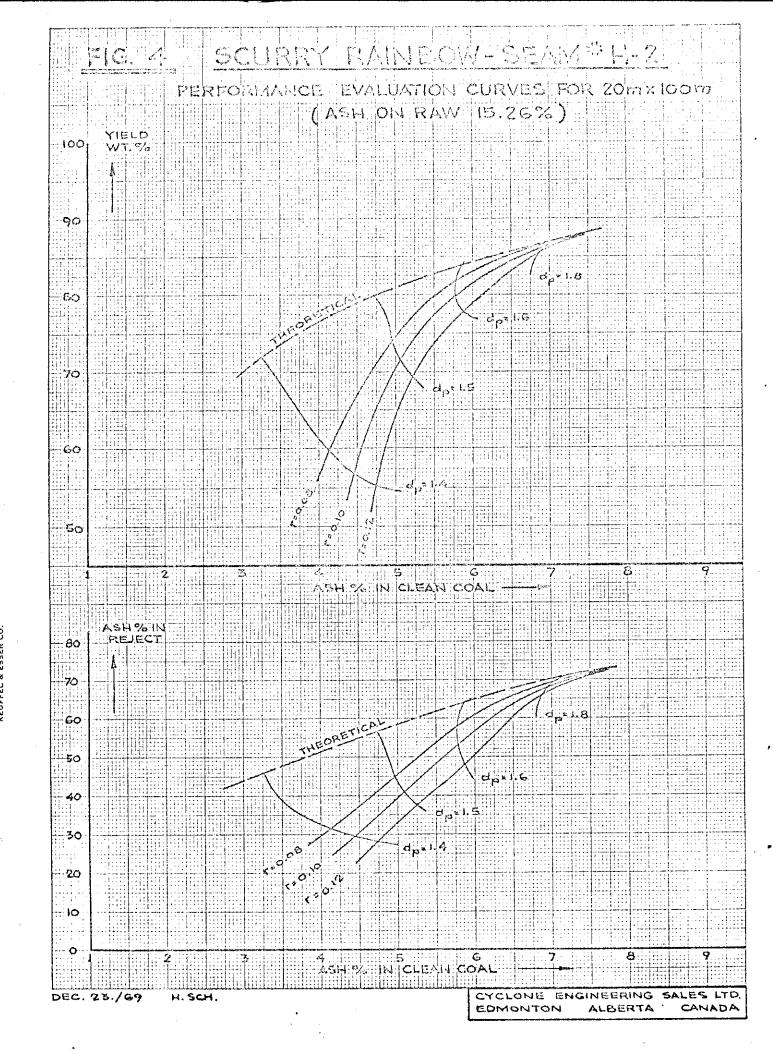
NOTE: F.S.I. on: $2'' \times 1''$ is $9\frac{1}{2}$, 9, $9\frac{1}{2}$.

- 100 mesh is $8\frac{1}{2}$, 8, 8.





NOT 10 X 10 TO THE CENTIMETER 46 1512



SCURRY RAINBOW DIL LIMITED

CALGARY 2. ALBERTA

January 12, 1970

Mr. R. W. Lewis, P. Eng. Inspector of Mines and Pasident Engineer Department of Mines and Petroleum Resources P.O. Dox 1290 Fernie, B. C.

Dear Pr. Lewis:

of our company in the East Kootenays for the current year as requested in your letter of December 30, 1969.

We received our to ogrant al base maps, prepared from air photos, late in December and are presently compiling our data on these maps.

Washability and retallurgical tests of bulk coal samples taken are nearing completion.

Mr. Stitt and myself were sarry that we were unable to pay our respects in Fernie our last til through when you were in Japan.

All the best in 1979.

Yours wary truly,

SCURP RATHBOM OIL LIMITED

ORIGINAL SIGNED BY

D. M. Land Senior Coologist, Non-Metallics

/1b Attach. cc: H. C. Croome W. C. Choesman



SCURRY-RAINBOW OIL LIMITED

(50° - 114° SW)

P. Abt - Executive Vice-President

N. C. Croome - Vice-President and Manager, Mining Division

Head Office - 539 - 8th Avenue, SW Calgary 2, Alberta

This company held 35 contiguous coal licences Nos. 64 & 65, 421 - 434, 481 - 489, 515 and 771 - 779 comprising approximately 17,000 acres in a block extending along the Elk River from Mosquito Flats to Cadorna Creek. The southern end of this block is located some 40 miles north of Sparwood Junction on the Canadian Pacific Railroad.

During the period June to October, 1969, an exploration program was conducted by Scurry-Rainbow Oil Limited to obtain additional data, particularly pertaining to coal quality, on Scurry's coal properties on the east side of the Elk River (Phase I) and to explore the potential of the coal measures on the west side of the Elk River.

This program involved 9,646 feet of HQ wireline coring in 16 holes, seven prospect adits driven on coal seams and crosscuts driven on seven seams in an old 630 foot adit for a total of 1,089 feet of tunneling and crosscutting in coal seams, 1,787 cat hours (two D-7E's and one D-8) spent on trenching coal seams, building access roads, preparing diamond drill sites and moving drill equipment.

Bulk samples (1 ton) from 13 seams are currently being analyzed by Cyclone Engineering and Sales of Edmonton under the direction of Dr. T. Visman of the Western Regional Laboratory, Fuels and Research Branch of the Department of Energy Mines and Resources.

Scurry-Rainbow Oil Limited, by an option agreement dated October 15, 1969, granted to Morrison-Knudsen Company Inc. an option to acquire an undivided one-half interest in Scurry's Elk River Coal Holdings. Morrison-Knudsen Company Inc. exercised this option on December 15, 1969 and assigned this option to Emkay Canada Natural Resources Limited.

Plans have been made to form an operating company under the name of Emkay-Scurry Limited.

D. M. Lane

January 12, 1970

= K-ECK RIVER 69(8)C=

PRELIMINARY MINING STUDY

ELK RIVER COAL RESERVE SOUTHEASTERN BRITISH COLUMBIA, CANADA

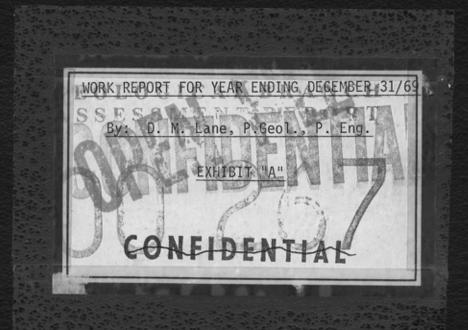
FOR

SCURRY-RAINBOW OIL LIMITED CALGARY, ALBERTA, CANADA

BY:

John T. Boyd Company
MINING ENGINEERS
PITTSBURGH, PENNSYLVANIA

JUNE 1969



K-ELK RIVER- 69(8)C



GEOLOGICAL BRANCH ASSESSMENT REPORT

00 257

JOHN T. BOYD COMPANY

MINING ENGINEERS AND GEOLOGISTS

OLIVER BUILDING - MELLON SQUARE

JOHN T. BOYD

PRESIDENT

LARRY D. GENT

EXECUTIVE VICE PRESIDENT

PITTSBURGH, PENNSYLVANIA 15222

FHONE: (412) 281-1219

July 30, 1969

ROBERT L. FRANTZ
VICE PRESIDENT
A. G. GILBERT
VICE PRESIDENT

Scurry-Rainbow Oil Limited 539 Eighth Avenue, S.W. Calgary 2, Alberta

Attention:

Mr. N. C. Croome

Manager, Mining Division

Dear Sirs:

In this cover is our report on a preliminary mining program and costs for strippable coal reserves controlled by Scurry-Rainbow Oil Limited. These reserves are located in the Upper Elk River Coal Field in southeastern British Columbia.

We have scrutinized the exploration data submitted to us by Scurry-Rainbow, established quantity, quality, and overburden ratios for the probable coal reserves, and used this information to develop our mining program.

This report develops the required capital expenditures, labor force, and total operating costs for the following raw coal production levels,

Case A: 2.0 million annual tons for a 30-year mining period

Case B: 3.0 million annual tons for a 30-year mining period

Case C: 4.0 million annual tons for a 15-year mining period.

Cases A and B consider preparing both a steam coal and a metallurgical coal product. A 75% metallurgical coal recovery and a 95% steam coal recovery have been estimated based on the limited amount of quality data available. With respect to the metallurgical coal, it is assumed that all the coal seams are of coking quality.

The estimates for the required capital expenditures and production costs are realistic and based on data to date. However, the exploration program will have to be completed to confirm the coal reserves, quality and the overburden ratio figures used.

Very truly yours,

John T. Boyd President

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GENERAL STATEMENT

Scurry-Rainbow Oil Limited's controlled coal reserves in the Upper Elk River Coal Field are located in southeastern British Columbia approximately 45 miles north of Sparwood Junction. They consist of 26 contiguous coal licenses totaling 14,080 acres.

Railroad service can be provided by the extension of the Canadian Pacific
Railroad line up the valley of the Elk River. Presently there are plans by the
railroad to construct a branch line to service a coal development in the Fording
River area southeast of the Scurry-Rainbow reserves. This would extend the
line to within 35 miles of the plant site on the Scurry-Rainbow lands (see Exhibit 2).

The Scurry-Rainbow - North American Coal exploration program and estimates developed the following data used by the John T. Boyd Company to establish a mining program,

Reserves:

139 million recoverable raw tons

Coal Seams:

20

Overburden:

1,093,630,000 cubic yards

Average Inclination

of Seams:

350 to west

Overburden Nature:

Sandstones and shales

In addition, topographic maps (scale, 1" = 1000 ft.) of a large part of the license area and logs of the exploration drill holes were furnished. The maps showed,

Exploration drill hole locations
Coal seam exposures (trenches)
Exploration adit locations
Inferred and known coal seam outcrops

By assignment, we have developed a mining program for,

Case	Tons/Year ^(a)	Life Years	Total Tons ^(a)
Α	2,000,000	30	60,000,000
В	3,000,000	30	90,000,000
С	4,000,000	15	60,000,000

(a) Raw Coal

Cases A and B consider preparing both steam or metallurgical coal product.

Case C considers a metallurgical coal product only. The reserve requirements for the three programs do not mine all of the coal as outlined by the reserve estimates. In locating the initial mining areas, coal thickness, haulage distance, and overburden ratios were considered.

This report applies modern and efficient stripping equipment and techniques, and assumes mine management to be skilled in the use of this type of
equipment and a high tons per man operation. The mining plan is a combination
of dragline stripping and shovel-truck overburden removal.

The cost of town site, housing and railroad extension are shown in the capital requirement schedule but are not included in the cost schedules or project evaluation.

A 75% metallurgical coal recovery and a 95% steam coal recovery have been estimated based on the limited amount of quality data available. In the metallurgical coal plan, it is assumed that all the coal seams exhibit satisfactory coking characteristics.

The engineer-writers are familiar with strip mining under a variety of conditions and have taken into account that the coal must be mined as cheaply as possible with due consideration to recovery and overall safety of the property.

Respectfully submitted,

JOHN T. BOYD COMPANY

By:

SUMMARIZED FINDINGS

This summary is complete in itself. The following sections of this report with the exhibits, schedules and tabulations support these summarized statements.

- 1. The Scurry-Rainbow Oil Limited's controlled coal reserves in the Upper Elk River Coal Field consists of 26 contiguous coal licenses, totaling 14,080 acres located in southeastern British Columbia, approximately 45 miles north of the Canadian Pacific Railroad at Sparwood Junction and approximately 50 miles from Kaiser Resources Limited's Crows Nest coal area.
- 2. Exploration information to date consists of,

Vertical drill holes – 10 cored 5,535 feet

*13 no core 7,600 feet

Horizontal drill hole – 1 in adit 1,000 feet

Numerous surface outcrop trench exposures on Big and Little Weary Ridges and adit development in coal seam outcrops.

- * All 13 non-core holes and one core hole logged with gamma-neutron well logging apparatus.
- 3. Additional exploration work consisting of core drilling, dozer trench exposures, bulk sampling by use of 30-in. diameter coal auger is underway at the present time.
- 4. Based on the limited data available, the quality of the metallurgical coal (low-volatile, as received basis) is,

4. (Continued)

Ash	%	8.0
Sulphur	%	.6
Moisture	%	6.0
F.S.I.		5 min.

- 5. This study assumes that all of the coal seams are of metallurgical quality at a preparation plant recovery of 75% for purposes of overburden ratio and mine cost calculations.
- 6. This study considers the coal reserves as "probable". Additional drilling, testing, and bulk sampling will be required to place the coals in a "proven" metallurgical reserve category.
- 7. The probable coal reserves by mining areas are,

	Clean Coal				
Area	Raw Tons (millions)	^{a)} Overburden Cu. Yds. (<u>millions</u>)	Ratio (b)	Met. Tons ^{(c} (millions)) Steam Tons (d) (millions)
Little Weary	24.90	129.48	5.20	18.67	23.65
Big Weary-North	21.00	122.85	5.85	15. <i>7</i> 5	19.95
Big Weary-South	94.00	841.30	8.95	70.50	89.30
Totals	139.00			104.92	132.90

- (a) Raw tons from pit at 95% mining recovery.
- (b) Cubic yards overburden to recoverable tons raw coal.
- (c) At 75% cleaning plant recovery.
- (d) At 95% rotary breaker recovery.
- 8. This study considers three raw coal strip mining programs:

	Case A	Case B	Case C
Production, tons per year Mine Life, years	2.0 million 30	3.0 million 30	4.0 million 15
Required Reserve, tons	60 million	90 million	60 million

9. The Case A and Case B reserve area raw coal tons mined (in millions) and ratio by 15-year periods,

		Case	Case A		Case B	
Агеа	<u>Period</u>	Tons	Ratio	Tons	Ratio	
Little Weary Ridge	1 (0 - 15)	24.9	5.2	24.9	5.2	
Big Weary Ridge-North	1 (0 - 15)	5.1	5.2	20.1	5.9	
Subtotal	1 (0 - 15)	30.0	5.2	45.0	5.5	
Big Weary Ridge-North	2 (16 - 30)	15.9	6.0	-	-	
Big Weary Ridge-South	2 (16 - 30)	14.1	9.0	45.0	9.0	
Subtotal	2 (16 - 30)	30.0	7.4	<u>45.0</u>	9.0	
Total	(0 - 30)	60.0	6.3	90.0	7.3	

Note: Case C has the same reserve area as Case A, only the 60.0 million ton coal reserve at a 6.3 ratio is mined in a 15-year period.

10. The overburden stripping will be done by two methods, (a) dragline equipped with a 300 ft. boom direct casting plus rehandling of the spoil, and (b) shovel loading into trucks for transportation. The percentage of overburden handled by each method is,

	Case A	Case B	Case C
	(%)	(%)	(%)
Dragline – Period 1	26	16	22.5
Shovel/Truck - Period 1	74	84	<i>77.</i> 5
Total - Period 1	100	100	100.0
Dragline - Period 2	19	19	
Shovel/Truck - Period 2	81	81	
Total – Period 2	100	100	

Note: Dragline used for Cases A and B has 24 cu. yd. bucket; for Case C 50 cu. yd. bucket. The truck haul distance with overburden ranges from .75 to 1.25 miles.

- 11. Coal will be loaded with one 12 cu. yd. electric shovel and one 22 cu. yd. diesel front-end loader for Cases A, B and C. The average haul distance for Cases A and B ranges from 2.8 to 4.2 miles. Weighted average haul distance for Case C is 3.1 miles.
- 12. This report develops the required initial capital expenditures, plus replacement and mine extension capital, for the metallurgical coal operation in Cases A, B and C as follows:

	Case A	Case B	Case C
Tons per Year, raw coal (millions)	2.00	3.00	4.00
Tons per Year, metallurgical coal (millions)	1.50	2.25	3.00
Period, years	30	30	15
Total Tons, metallurgical coal (millions)	45.0	67.5	45.0
Total Initial Capital Investment ^(a) (000's)	\$30,444	\$35,240	\$43,001
Replacement and Extension			
Investment (000's)	\$25,366	\$36,181	\$ 9,374
Depreciation per Ton			
Initial Capital	\$0.6 <i>7</i> 7	\$0.522	\$0.956
Replacement and Extension	\$0.564	\$0.536	\$0.208

Note: See Schedules A-3, B-3, and C-3 for required capital investment.

13. The total out-of-pocket operating costs and cash flow before British

Columbia and federal taxes were developed for two 15-year periods

in Cases A and B and for one 15-year period in Case C, as follows:

13. (Continued)

	Case A		Case B		<u>Case C</u>	
Period:	1	2	1	2	1	
Years:	(0 - 15)	(16 - 30)	(0 - 15)	(16 - 30)	(0 - 15)	
Realization per Ton, f.o.b. mine	\$8.025	\$8.025	\$8.025	\$8.025	\$8.025	
Out-of-Pocket Cost per Ton, f.o.b. mine ^(a)	5.490	6.430	5.453	7.550	5.690	
Depreciation						
Initial Capital, per ton	\$0.677	\$0. <i>677</i>	\$0.522	\$0.522	\$0.956	
Replacement and Extension, per ton	. 564	. 564	. 536	. 536	. 208	
Net Earnings per Ton ^(a)	\$1.294	\$0.354	\$1.514	(\$0.583)	\$1.171	
Cash Flow per Ton ^(a)	\$2.535	\$1.595	\$2.572	\$.475	\$2.335	
Net Earnings per Year ^(a) (000's)	\$3,803	\$2,393	\$3,407	(\$1,312)	\$3,513	
Cash Flow per Year ^(a) (000's)	\$1,941	\$ 531	\$5, <i>7</i> 87	\$1,069	\$7,005	

- (a) Before British Columbia and federal taxes, return on investment or money rental.
- 14. The mining plan in overburden stripping applied 15 cu. yd. shovels and trucks with 100 ton capacity. This was due to the limited knowledge of the area, steepness of the terrain, and pitching seams. With additional information and study, there is a possibility of increasing the size of overburden shovels to 25 cu. yds. and trucks to 200 ton capacity. In Case C this would increase the initial capital investment by \$500,000 and would lower the mining cost \$0.280 per ton.
- 15. This report has considered the possibility of power plant fuel for the Upper Elk River Coal Field reserves. It would require a mine mouth or on-site plant with a minimum reserve of 30 years. In lieu of this we have taken Case A and Case B reserves which extend for a 30-year

15. (Continued)

period and converted the raw coal mining cost to a power plant fuel having a 5% reject. The cost per million BTU's, before British Columbia and federal taxes, money rental, and return on investment, are:

		CAS	SE A			CAS	Е В	
Raw Coal Production per Year - Net Toi Steam Coal Production @ 95% Yield Stripping Ratio	ns(000's) 5.		000 200 7.	4	5.	3,0 2,8 5		95
	Peri	od 1 Net Ton		od 2 Net Tan	Peri Cost per	od 1 Net Ton		od 2 Net Ton
	Raw Coal	Steam Coal	Raw Coal	Steam Coal	Raw Coal	Steam Coal	Raw Coal	Steam Coal
Stripping, Coal Loading & Haulage Auxiliary Mine Services, Drainage,	\$2.068	\$	\$2.634	\$	\$2,080	\$	\$3.347	\$
Reclamation, etc.	. 180		. 180		. 180		. 180	
Preparation and Loading	. 100		. 100		. 100		. 100	
Miscellaneous Services and Labor	050		050		050		100	
Total Direct Cost -	2.398	2.524	2.964	3.120	2.410	2.537	3. <i>7</i> 27	3,923
Mining and Preparation	2.398	.420	2.704	.470	2.410	.370	3.727	.420
Indirect Costs		420				070		
Total Operating Cost		2.944		3,590		2,907		4.343
Total Administrative Costs		.820		.870		.820		.920
Total		3.764		4.460		3.727		5.263
Contingency (10%)		376		446		373		.526
Total Operating & Administrative Costs		4.140		4.906		4.100		5 <i>.7</i> 89
Depreciation (Excluding Town and Railroad):								
Initial Capital		. 446		.446		. 348		.348
Extension and Replacement		406		406		.391		. 391
Total		0.852		0.852		0.739		0.739
Total Cost - (Excluding B.C. and Federal Taxes on Income or Profits):		\$4.992		\$ <u>5.758</u>		\$4.839		\$ 6.528
Cost per Million BTU @ 12,500 BTU's per pound (Cents)		20.0		23.0		19.4		26.1

16. The initial capital investment, replacement and mine extension capital for a steam coal mining operation follows:

	Case A	Case B
Initial Capital (000's)	\$25,444	\$29,740
Replacement and Mine Extension (000's)	23, 142	33,430
Total	\$ 48,586	\$ 63, 170

17. The railroad and town capital installations costs have not been considered in the cost of coal f.o.b. mine. A preliminary estimate is,

Case A	\$14,427,000
Case B	\$16,319,000
Case C	\$17,490,000

There is a possibility that a joint townsite for Fording River and Upper Elk River Coal Fields could be financed through federal funds. The unit train freight rate of \$4.40 per net ton should finance the additional 35 miles of railroad track.

- 18. Additional exploration work is required to place the coal reserves in a proven metallurgical category.
- 19. The cash flow and required initial capital investment for the first
 15 years of operation for Cases A, B, and C are, (000's)

		Cash	Flow	Initial	Replacement and Extension
Case	<u>Ratio*</u>	Annual	Total	Capital	Capital
Α	5.2	\$3,803	\$57,045	\$30,444	\$ 9,357
В	5.5	5 , 7 87	86,805	35, 240	11, 339
C	6.3	7,005	105, 075	43,001	9, 374

^{*} Cubic yards of overburden per ton of raw coal.

The above figures show that a minimum-sized operation is Case B, 2.25 million tons of metallurgical coal, and the ratio should be under 6.0.

- 20. The additional exploration work has a possibility of proving additional coal reserves with a ratio of 6.0 or under, which would be competitive.
- 21. The dollar figures in this report are expressed in Canadian dollars.

 The operational cost figures, realization, and required capital dollars are escalated to 1971.

PRESENTATION OF THE EXHIBITS

The supporting exhibits of this report are contained in the Exhibits section and this chapter presents them with explanatory text. The exhibits are:

Exhibit 1: Geographic Map

Scale, 1" = 30 miles

Map of portion of Western Canada; it locates the principal coal-bearing areas and coal fields. Railroad service and locations of ocean ports are also shown on the exhibit.

Exhibit 2: Location Map

Scale, 1" = 5 miles

This area map locates the Scurry-Rainbow coal licences in the Upper Elk River Coal Field of southeastern British Columbia. Also shown are,

- (a) Approximate outline of coal-bearing Kootenay Formation.
- (b) The area of coal exploration within the coal licence area.
- (c) The existing Canadian Pacific Railroad line through Crowsnest Pass.
- (d) Required railroad extension up the Elk River Valley.

Exhibit 3: Plan Map

Scale, 1" = 2000 ft.

Topographic map of the Elk River Coal Reserve; it shows the extent of coal exploration, general geology and coal reserves. Shown are:

- (a) Coal licence boundary area in coal exploration area.
- (b) Location of drill holes.
- (c) Location of trench coal exposures.
- (d) Location of exploration adits.
- (e) Profile locations across coal exploration area.
- (f) Location of coal outcrops.
- (g) Reserve quantities by areas.

Exhibit 4: Plan Map

Scale, 1'' = 1000 ft.

Topographic map of the Elk River Coal Reserve; it outlines the selected 30 year mining area for the 2.0 million ton per year plan and the 15 year selected area for the 4.0 million ton per year plan. It shows;

- (a) Location of drill holes, exploration adits, trench exposures and coal outcrops.
- (b) Profile locations.
- (c) Plant site area.
- (d) Main haul roads and dragline access road.
- (e) Dragline and shovel-truck operation areas.
- (f) Mining sequence by periods.

Exhibit 5: Plan Map

Scale, 1" = 1000 ft.

Topographic map of the Elk River Coal Reserve; it defines the selected mining area for the 3.0 million ton per year production plan. Shown are,

- (a) Location of drill holes, exploration adits, trench exposures and coal seam outcrops.
- (b) Profile locations.
- (c) Plant site area.
- (d) Main haul roads and dragline access road.
- (e) Dragline and shovel-truck operation areas.
- (f) Mining sequence by periods.

Exhibit 6 Series:

Profiles

Scale, 1'' = 200 ft.

Subsurface profiles constructed across the apparent strike of the coal seams showing,

- (a) Location of coal seams intersected in drill holes, outcrop trenches or adits, as projected from adjacent profiles.
- (b) Exploration drill holes.
- (c) Location of basal Kootenay sandstone member.

Exhibit 7: Plan and Profile

Profile Scale, 1" = 200 ft. Plan Insert Scale, 1" = 100 ft.

Plan and profile showing proposed mining method. The profile shows the areas where the dragline and shovel-truck operation will strip overburden and expose the coal for loading. The plan inserts show in general the stripping and mining arrangement for dragline and shovel-truck operations.

GEOLOGY AND COAL RESERVES

Location and General:

The Elk River Coal Reserve area controlled by Scurry-Rainbow Oil Limited lies in the northern portion of the Upper Elk River Coal Field, which is a continuation of the well known Crowsnest Coking Coal Field. Geographically, it is situated 45 miles north of Sparwood Junction on the Canadian Pacific Railroad.

The coal license area covered is 12 miles from north to south and from 0.5 to 3.0 miles in an east-west direction and consists of 26 coal licenses aggregating 14,080 acres. Topographically, the coal-bearing area considered in this study ranges from 5200 ft. in elevation in the Elk River Valley to 7200 ft. at the highest point. This coal area is physically divided into two ridges by the Weary Creek drainage which flows into Elk River. The western slopes of the ridges generally range from 10 to 30 degrees in gradient down to the valley of Elk River.

Exhibit 2 of this report locates the total coal license area and the explored area in relation to the existing and proposed rail facilities and to the active Crowsnest Coal Field. The main coal field subdivisions and their respective reserves are shown on Exhibit 3 topographic map.

There is a 138 KV power line and attendant service road in the area.

A railroad grade of less than 1% can be extended 35 miles into the site up the broad Elk River Valley where sufficient area is available for mine and townsite facilities.

Geology:

The coal-bearing Kootenay formation underlies a large part of the coal license area, achieving a thickness of as much as 2000 feet. This geologic unit consists of numerous coal seams separated by variable beds of shales and sandstones. Structurally, the beds strike from N 10° W to N 20° W, with dips ranging from 30 to 40 degrees to the west in the study area, forming a line of outcrops on the top and along the western and eastern flanks of Little Weary and Big Weary Ridges, the two principal coal-bearing areas.

The coal beds again outcrop on the west side of Elk River Valley, dipping near vertically where exposed near the Bleadsdell Creek area (see Exhibit 3).

This repetition of the Kootenay coal-bearing formation is part of an overthrust fault block, or may be the western limit of a synclinal structure whose east flank is along Big and Little Weary Ridges.

With the limited amount of positive information relative to coal seams on the west side of Elk River Valley, no coal reserves in this area have been considered as of this time.

The seams which have been measured in a vertical section in Coal Creek have not been traced laterally along the outcrop for any distance. The Kootenay formation appears to be present on this side of the river for 9 miles in a northerly direction.

Exhibit 3, plan topographic map, shows the coal seam outcrop traces in the study area and the outcrop base of the coal-bearing (Kootenay) formation.

Although the region is characterized by numerous major thrust faults, locally this coal area appears to be relatively undisturbed by serious faulting.

Because of the attitude of the bedding and an apparent weak member, some massive landsliding appears to have occurred on the Big Weary Ridge slopes.

Float material, or talus, covers certain coal areas to variable depths (see Exhibit 3).

Exploration and Previous Development:

While the existence of coal in this area has been acknowledged since 1880, the earliest physical development in the Elk River Field began 60 to 70 years ago when several syndicates acquired coal holdings in the area. Around that time, the Northern Coal and Coke Company drove a 650 ft. long adit into Big Weary Ridge for exploration and sampling of the coal beds. During the early 1950's, the West Canadian Collieries Company conducted a program of prospecting and sampling work in the field.

In 1968, Scurry-Rainbow Oil Limited acquired certain coal licenses in the Elk River Field. Following evaluation of all existing information and a preliminary field examination, an exploration program consisting of core drilling, outcrop trenching, and adit driving for bulk samples of the coal seams was set up and carried out. The actual program during the year 1968 and 1969 to date consisted of,

10 - Vertical drill holes (cored)

13 - Vertical drill holes (no core)*

1 - Horizontal drill hole in adit

More than 40 surface outcrop trench exposures on Big and Little Weary Ridges and adit development in coal seam outcrops for sampling (see Exhibits 3, 4 and 5).

* All 13 non-core holes and one core hole logged with gammaneutron well-logging apparatus. All of the recent exploration activity was confined to Big and Little Weary Ridges where numerous seams were intersected by the drilling and trenching. Although there are known coal exposures on the west side of Elk River Valley and the Kootenay Formation is present over a long distance, exploration work has just started in this area (see Exhibits 2 and 3). Four angular core drill holes and outcrop exposure work is planned for the 1969 exploration season.

Coal Seams:

The Kootenay Formation in the study area has been found to contain as many as 20 coal seams or main seam splits that achieve a coal thickness of 5 ft. or greater. While all of these seam horizons have been penetrated by drilling, no individual drill hole has penetrated all of the seams. The surface geology from the trench exposures and adits, however, has confirmed the general continuity and constant dip of these seams throughout the study area. The seams do appear to exhibit a considerable variation in thickness laterally from area to area and in the interval between seams. Further core drilling will enable these variations to be more accurately determined.

On Little Weary Ridge, eight seams greater than 5 ft. in thickness have been outlined by the drilling and trenching work. By projection, two to three other seams will be present over a small area between Drill Hole A and the Elk River Valley (see Exhibit 6 profiles for typical coal seam occurrences on Little Weary Ridge). Nearly the entire section of Kootenay coal beds is exposed on Big Weary Ridge where at least 20 coal seams and splits have been traced and tentatively correlated. Exhibit 6A shows two subsurface profiles and the coal seams intersected or projected from nearby drill holes in those areas.

Coal Reserves:

The coal seams outlined by the subsurface drilling and surface trenching program were supplemented by field examination and photogeologic studies of the Kootenay formation in the study area. These seams have been correlated when possible by drill hole projections, surface geology, adits, and outcrop trenches and grouped into three areas, as follows,

Little Weary Ridge:

The area of coal measures east of the Elk River Valley, extending northward from Weary Creek approximately 9500 ft., where the Kootenay (coal-bearing) formation dips below the 5200 elevation and crosses the Elk River Valley.

Big Weary Ridge-North:

The area of coal measures east of Elk River Valley, beginning at Weary Creek and extending south for a distance of 11,500 ft. The area underlain by landslide debris has not been considered in the reserve estimates.

Big Weary Ridge-South:

This area abuts Big Weary-North extending southward to Aldridge Creek and taking in most of the Kootenay formation east of Elk River Valley, with the exception of a probable thin coal – high stripping ratio area adjacent to Elk River Valley.

On the west side of Elk River Valley, in the vicinity of Bleadsdell Creek a thick, near vertical, section of coal beds has been measured. While these seams have not been explored to date nor traced for any distance along the strike, the Kootenay formation is known to outcrop on the west side of the valley for a distance of at least 9 miles and, in all probability, will contain strippable coal reserves.

The probable coal reserves, as outlined in each area, can be summarized as follows:

Area	Recoverable* Raw Tons (000's)	Overburden Cu. Yds. (000's)	Ratio**
Little Weary	24,900	129,480	5.20
Big Weary-North Big Weary-South	21,000 94,000	122,850 841,300	5.85 8.95
big weary-south	74,000	041,000	0.75

^{*} Raw tons from pit at 95% mining recovery.

Tabulation 1, Summary of Strippable Coal Reserves, following this text tabulates the coal and overburden quantities by profiles.

Selected Mining Reserves:

Considering a mine life of 30 years, the total recoverable reserves necessary for the three mining programs are,

	Case A	Case B	Case C
Raw Coal Production, tons per year Mine Life, years	2.0 million 30	3.0 million 30	4.0 million 15
Required Reserve, raw coal tons	60 million	90 million	60 million

The probable total reserves in the area explored to date (see Tabulation 1) are 139 million raw recoverable tons. In all cases, mining begins on Little Weary Ridge where the stripping ratio is lowest and the coal haul is shortest.

Following completion of mining down to the 5200 level in Little Weary, the mining operation will move to Big Weary-North, which also is close to the proposed preparation plant site. Final mining in all cases is conducted on Big Weary-South, mining from the top of the ridge down until the end of the respective

^{**} Cubic yards overburden to recoverable tons raw coal.

mining period. We have not considered these as reserves in the scope of this study because of the lack of positive information at this time. Exhibit 3 outlines these sub-areas within the overall exploration area.

Reserve Definitions:

In evaluating the coal reserves the basic subsurface profiles prepared by Scurry-Rainbow were used for the reserve work with certain adjustments made as to seam projections and coal seam thicknesses.

The amount of exploration work done to date places the reserves in a "probable" classification. To move them into a "proven" category of metal-lurgical quality will require additional exploration, sampling and test work.

The reserve definitions are:

Net Tons:

2000 pounds

Raw Recoverable Coal:

Coal mined from the strip pits at 95% recovery. Five percent deduction made for normal pit losses.

Clean Coal (metallurgical quality):

This considers that 75% of the raw recoverable coal feed will be metallurgical coal product.

Clean Coal (steam quality):

This considers 95% of the raw recoverable coal feed will be a steam coal product having 12,500 BTU's per pound.

Thin Coal:

Coal seams less than 5 feet thick were not considered as reserve.

Reserve Cut-off:

Coal below 5200 drainage level was not considered as reserve at this time.

Method of Calculation:

An area of influence of half the distance between adjacent profiles was used in computing the coal and overburden volumes. The thin coal seams were considered as overburden to be handled.

TABULATION 1

SUMMARY OF STRIPPABLE COAL RESERVES ELK RIVER COAL FIELD Scurry-Rainbow Oil Lrd. By John T. Boyd Company Mining Engineers June 1969

Tons and Cubic Yard Figures in Thousands

	No. of	In-Place	Recoverable	: Tons**	Overburden	Ro	itio***
Profile Area*	Seams	Tons	Metallurgical	Steam	Cu. Yds.	Met.	Steam
00+00 to 20+00	1	475	338	451	960	2.9	2.1
20+00 to 40+00	15	11,901	8,479	11,306	154,068	18.2	13.6
40+00 to 60+00	15	26,717	19,036	25, 381	179,709	9.4	7,1
60+00 to B0+00	18	33,470	23,847	31,797	243,636	10.2	7.7
80+00 to 100+00	22	22,710	16, 181	21,575	211,892	13,1	9.8
100+00 to 120+00	19	11,957	8,519	11,359	106, 196	12.5	9.3
120+00 to 140+00	2	160	114	152	2,024	17.7	13.3
140+00 to 160+00	15	2,944	2,097	2,797	14,319	6.8	5.1
160+00 to 180+00	7	3,615	2,576	3,434	19,018	7.4	5.5
180+00 to 200+00	8	6,890	4,909	6,546	31,543	6.4	4.8
200+00 to 220+00	16	5,647	4,023	5, 365	29, 849	7.4	5.6
220+00 to 240+00	8	8,020	5,714	7,619	42,014	7.4	5.5
240+00 to 260+00	8	6,691	4,767	6,356	30,621	6.4	4.8
260+00 to 280+00	7	4, 208	2,998	3, 998	24,350	8.1	6.1
280+00 to 300+00	7	1,576	1,123	1,497	1,306	1.2	.9
Totals		146,981	104,721	139,633	1,091,505	10.5	7.8

Notes: Basic profile and seam data based on Scurry-Rainbow profiles and measurements with some refinements and additions by John T. Boyd Company.
Reserves calculated to 5200 elevation.
Seams less than 5 feet in thickness not included in tabulation.

^{*} Refer to Exhibit 3 for profile locations.

** Based on average pit losses of 5% and plant recovery of 75% for metallurgical coal and 100% for steam coal.

*** Ratio of overburden cubic yards to recoverable tons clean coal.

MINING OPERATION

Metallurgical Coal

Mining Plan

The mining plan considers the joint application of draglines and shovels. The terrain is suited to dragline application along the top portion of Big Weary Ridge where the spoil can be placed in the valley to the east and along the lower portions of Big and Little Weary Ridges where the spoil can be placed in the valley to the west. A combination shovel loading and truck haulage of the overburden material is planned for the areas not practical for dragline application.

This report develops a mining program for,

	Years						
Case	Tons per Year	Life	Total Tons*				
Α	2,000,000	30	60,000,000				
В	3,000,000	30	90,000,000				
С	4,000,000	15	60,000,000				

^{*} Raw coal

Note: Cases A and B consider preparing a steam or metallurgical coal product; Case C considers metallurgical coal only.

Exhibit 4 shows the proposed dragline and shovel-truck operating areas for Cases A and C and Exhibit 5 for Case B.

Initial mining in Cases A and B starts on Little Weary Ridge. This area has the benefit of lower overburden ratio (5.2:1), more favorable haulage grades, and shorter truck haulage to the plant. However, in Case C multiple areas are developed to average out the overburden ratios.

The overburden is composed of hard shales and sandstones and must be drilled and blasted. The drilling of the overburden will be with 60R type rotary drills (15 in. diameter blast hole). Ammonium nitrate/fuel oil will be used for blasting.

In Cases A and B the dragline operation consists of a 24 cu.yd. dragline having a 300 ft. boom. In Case C the dragline applied is a 50 cu.yd. machine with a 310 ft. boom. A 7 cu.yd. auxiliary diesel dragline will be utilized for bench preparation, road building, drainage, minor rehandling, and miscellaneous work. The dragline bench depth is limited to approximately 25 ft. by the reach of the 22 cu.yd. front-end coal loader.

Initially, the dragline will be located at the top of the No. 10 Seam outcrop on Little Weary Ridge from a dragline access road at approximately the 5600 ft. elevation above the dragline stripping area. In successive cuts of 25 ft. depth, the No. 10 Seam will be exposed and removed. When the No. 10 Seam lower stripping limits are reached, the dragline will walk along the coal haulage road and the dragline access road to the upper dragline position on the No. 9 Seam. Successive seams will be removed in a like manner.

The overburden shovel operation consists of 15 cu.yd. rock-shovels dumping into 105 ton end-dump trucks. Initial work will be applied along the upper elevations of Little Weary Ridge. Benches 30 ft. high will be extracted, beginning at the top levels and worked downward. The rock overburden will be hauled to waste disposal areas located to the north of the coal reserves (west side of ridge) and north of the main coal haulage road (east

side of ridge). The main rock disposal roads along the strike of the mountain at approximately 200 ft. elevation intervals will be connected to feeder roads from the benches.

A 22 cu.yd. front-end loader and a 12 cu.yd. shovel are utilized for loading coal into 100-ton coal trucks. The coal haulage roads down the mountain to the preparation plant have a 5% to 8% grade in the Little Weary Ridge area and a 5% to 10% grade in the Big Weary Ridge area.

The raw coal will be dumped into a truck hopper at the preparation plant.

Exhibits 4 and 5 of this report show the main haul roads, spoil roads, dragline and shovel-truck operation areas on Big and Little Weary Ridges.

Exhibit 6, 6A and 7 cross-sections and mining plan show the typical overall mining sequence with a general arrangement of the stripping and coal loading operations.

Preparation (Metallurgical Coal)

The metallurgical coal preparation plant will have a rated raw coal tons per hour feed capacity of 650 in Cases A and B and 675 in Case C and be designed with two independent parallel circuits. The machinery will be sized to provide a 15% safety factor to compensate for surges in plant feed and allow for size gradation in the raw coal storage silo.

To process 2.0 million raw coal tons per year, the plant is scheduled to operate two shifts per day, 230 days per year, and will produce 1.5 million tons per year metallurgical grade product. The plant maintenance will be accomplished on the third shift each day.

To process 4.0 million tons per year, the feed rate to the plant will be increased to 675 tons per hour. The plant will be programmed to operate three shifts per day, 320 days per year, and will produce 3.0 million tons per year metallurgical grade product. The plant maintenance will be accomplished on alternate circuits, one shift each day.

The quality of the metallurgical coal (low volatile, as received basis) based on the limited amount of sampling data available is,

Ash % 8.0
Sulphur % .6
Moisture % 6.0
F.S.I. 5 min.

The plant also has the capability of producing a middling steam coal in addition to metallurgical grade coal. The steam coal product will have the following quality (as received basis),

Ash % 20 to 30

Moisture % 7 to 8

BTU's 10,000 to 11,200

The annual production of steam fuel will vary depending upon the coal seams. An accurate determination of the yield will require further study; an approximate estimate of the quantity is 5% of the raw coal feed to the plant.

The essential elements of the preparation plant and the method of coal preparation are,

Section	Туре	Size Feed	Tons per Hour
Coarse Coal	Heavy Med. Vessels	1-1/2" × 3/8"	265
Fine Coal	Heavy Med. Vortex Vessels	3/8" × 28 M	285
Ultra Fine Coal	Froth Flotation	28 M × 0	100
Thermal Drying	Fluid Bed Dryers	3/8" × 0	375
Water Treatment	Closed Water Circuit	200 ft. dia.thickener and vacuum filters	
Raw Coal Storage	1 – 70 ft. dia. Concrete Silo	12,000 ton capacity*	
Coal Storage Loading-Out	2 - 70 ft. dia. Concrete Silos	20,000 ton capacity	
Facilities	Unit Train Load		4000

^{*} For the 3.0 million ton and 4.0 million ton plans, the raw coal storage will be increased to 24,000 ton capacity.

Transportation and Port Facilities

The coal will be transported from the Upper Elk River Coal Field to the Roberts Bank Port, a distance of 745 miles, via the Canadian Pacific Railroad. Provisions have been made for unit train shipment with a load-out rate of 4000 tons per hour.

At the present time the railroad would have to be extended up the Elk River from the Sparwood Junction a distance of 45 miles. Plans are underway to extend the railroad into the Fording River Coal Field which would provide 10 miles along the Elk River (see Exhibit 2). The estimated unit train freight rate used in this report is \$4.40 (Can.) per net ton.

Westshore Terminals Ltd., a wholly-owned subsidiary of Kaiser Resources, Ltd., are constructing the Roberts Bank deep water port which is located 18 miles south of Vancouver and serviced by the Canadian Pacific Railroad. This port will accommodate ships up to 150,000 tons capacity and have a load-out rate of 6000 tons per hour.

Westshore Terminals Ltd. are obligated to handle bulk coal for other shippers. The estimated port charge used in this report is \$0.625 per net ton.

Following this text are tabulations and schedules based on a metallurgical coal product for Cases A, B and C,

		Case		
		A	В	C
Basic Production Data	Tabulation	A-3	B-3	C - 3
Estimated Labor Force and Costs, Period 1,	Schedule	A-1	B-1	C-1
Estimated Stripping and Mining Cost	Schedule	A-2	B-2	C-2
Estimated Capital Expenditures	Schedule	A-3	B-3	C-3
Estimated Cash Flow and Earnings	Schedule	A-4	B-4	C-4

TABULATION 2

MAJOR EQUIPMENT REQUIREMENTS BASIC DATA AND ASSUMPTIONS USED IN DEVELOPMENT OF FUNCTIONAL UNIT COSTS ELK RIVER COAL FIELD Scurry-Rainbow OII Ltd. By John T. Boyd Company Mining Engineers June 1969

(Canadian Dollars)

Drilling			Dragline Ope	eration		,		Truck	Havlad				
Equipment: Rotary Drill, 60-R Ty Hole diameter, 12 in. Bench height, 25 ft.	уре		Material: Blasted rock and a Average Swing: 150° Moving and Operating Delay	shale, 40% s	well		Stripping: Equipment: Diesel electric w	heel, en	id-dump tr	ucks - 10			
Hole depth, 30 ft. Hole spacing, 28 ft. x 28 ft. Cu.yd. per hole, 727 Cu.yds. per foot of hole, 24.2				24 Cu. Yd 300 ft. Boo		Cu.Yd. ft. Boom	Houl distance (1-way), miles Bank cu.yds/operating hour Bank cu.yds/scheduled shift Ton-miles per hour	1	207 207 1656 342	-	1.00 183 1464 403		1, 25 167 1332 455
Drilling rate per operating hour, Bank cutyds, per operating hour, Bank cutyds, per scheduled shift,	650		Scheduled oper, shifts/yr. Bank cu. yds. per shift Bank cu. yds. per year (000) No recast	960 4700 4512		960 9700 9325							
Annual Capacity:			68% recast	2700		5550	Annual Capacity:						
*Operation Schedule Total shifts per year Availability Scheduled shifts per year Bank cu.yds. per year (000)	750 T 90% 675	2 1065 85% 900 1675	Auxiliary equipment	Equip. Ba Hour Cu. \$33.70 \$0. 15.30 . \$49.00 \$0.	nk Equ Yd. Hor 058 \$56. 026 15. 084 \$72.	.60 \$0.047 .40 .012	*Operating Schedule Total shifts per year Availability Scheduled oper.shifts per yr. Bank cu.yds.per year(000)	1 750 80% 600 994	2 1065 75% 800 1325	750 80% 600 878	2 1065 75% 800 1171	1 750 80% 600 800	2 1065 759 800 1060
Oper. & Maint. Cost per Drill Hour incl. aux. equipment Cost per Bank Cu. Yd.	\$32.92 \$0.051						Direct cost per oper, hour Road maint, cost per oper, hr. Total cost per oper, hour Total cost per bank cu, yd, Total cost per ton-mile		19.95 3.70 23.65 .114 .069		22.36 4.35 26.71 .146 .066		24.75 4.85 29.60 .177 ,065
Blasting			Shavel Loading -	Stripping				Coal	Haula	g e			
Rock Type: 50% shale, 50% sand All overburden requires blasting Powder Factor: 0.8 lbs, per cu.; Average Power Cost: \$0.071 per	yd. Ib. Cost Pe Cu. Yo	d,	Equipment: Electric shovel, Material: Blasted rock & sho Loading into 105 ton rock tru Operating delays, 17% Bank cu.yds. per scheduled o Bank cu.yds. per scheduled sl	le, 40% swel cks perating hou	l		Equipment: Diesel electric wi Assume 2 loading units due to Trucks are limited by plant re- truck hour for both Case A ar to 130 tons per truck hour.	blending quiremen	g requirem It of 4350	ents; 2 to tons per	rucks per la shift to 14	0 tons pe	er
Explosives (Anfo & A1 sturry) Primers Labor Total	\$0.057 .008 .010 \$0.075	B 0	Annual Capacity: *Operating Schedule Total shifts per year Availability Sched. oper. shifts per yr. Bank cu.yds. per year (000) Direct oper. & maint.cost	1 750 90% 675 3900 Per Equip. Hour	2 1065 85% 900 5200 Per Bank Cu. Yd. \$0.053		Haul distance (1-way), miles Ton-miles per hour Direct cost per operating hou Road maint. cost per operatin Total cost per operating hour Total cost per ton raw coal Total cost per ton raw coal	ır ng hour	\$21 4	9.8 1.97 1.00 5.97 .190 .066	4.2 590 \$28.22 6.00 34.22 .25 .05	: : io	3.1 403 \$24.00 4.50 28.50 .220 .07
			Auxiliary equipment Total	\$38,30 8,10 \$46,40	.011 \$0.064								

^{*} Operating Schedules: 1 = 5 days per week, 3 shifts per day2 = 7 days per week, 3 shifts per day

TABULATION A-3

PRODUCTION DATA - CASE A ELK RIVER COAL FIELD Scurry-Rainbow Oil Ltd.

Ву

John T. Boyd Company Mining Engineers June 1969

Period:	1 (0 - 15 years)	2 (16 - 30 years)
Annual Tons Raw Coal	2.0 M	2.0 M
Annual Tons Clean Coal	1.5 M	1.5 M
Total Tons Raw Coal	30.0 M	30.0 M
Total Overburden, cubic yards	156.0 M	222.3 M
Ratio (cu.yds. overburden to raw coal ton)	5.2	7.4
Overburden		
Dragline:	1 (24 cu.yd.)	1 (24 cu.yd.)
Days per Year	320	320
Shifts per Year	960	960
Cubic Yards per Shift ^(a)	4,700	4,700
Total Virgin Cubic Yards per Year	2.7 M	2.82 M.
Shovel-Truck		
Shovels:	2 (15 cu. yd.)	3 (15 cu. yd.)
Days per Year	230	320
Shovel Shifts per Year	1, 335	2,080
Cubic Yards per Shovel Shift	5 <i>,7</i> 60	5,760
Total Cubic Yards per Year	7.7 M	12.0 M
Truck Fleet	12 (100 ton)	12 (100 ton)
Truck Shifts per Year	5, 780	7,250
Trucks Required per Shift	9	10
Cubic Yards per Truck Shift	1,332	1,656
Haulage Distance, miles	1.25	0.75
Coal Loading		
Loading Units(b)	2	2
Days per Year	230	230
Shifts per Day	2	2
Loading Unit Shifts per Year	920	920
Truck Fleet	5	5
Trucks Required	4	4

⁽a) Includes 68% rehandle.

M = Million

⁽b) 12 cu. yd. Shovel and 22 cu. yd. front-end loader.

SCHEDULE A-1 CASE A

ESTIMATED LABOR FORCE AND COSTS ELK RIVER COAL FIELD Scurry-Rainbow Oil Ltd.

Ву

John T. Boyd Company Mining Engineers June 1969

(Canadian Dollars)

Production: 2,000,000 Net Tons Raw Coal per Year 1,500,000 Net Tons Clean Coal per Year

	Period	1 - Stripping	Ratio 5.20
			Equiv. Men
	No.Man-	Dollars	@ 230 Man-
	Shifts/Year	per Year	Shifts/Year
*MINE SUPERINTENDENT & STAFF:			
*Mine Superintendent	230		1.0
Maintenance Superintendent	230		1.0
Preparation Plant Superintendent	230		1.0
General Mine Foreman	230		1.0
Mining Engineer	230		1.0
Electrical Engineer	230		1.0
Assistant Mining Engineer	230		1.0
Industrial Engineer	230		1.0
Purchasing Agent	230		1.0
Mine Accountant	230		1.0
Payroll and Cost Clerks	230		1.0
Laboratory – Samplers	230		1.0
Rodmen	230		1.0
Stenographers and Clerks	460		2.0
Subtotal	3,450	208,000	15.0
WAREHOUSE & GENERAL OUTSIDE:			
*Storekeeper	230	11,000	1.0
Warehousemen	460	14,400	2.0
Laborers	460	14,100	2.0
Miscellaneous Service and Labor	<u>460</u>	14,100	2.0
Subtotal	1,610	53,600	7.0
PREPARATION PLANT, STORAGE & LOADOUT:			
*Foreman	460	24,000	2.0
Preparation Plant Operator	920	31,600	4.0
Dryer Operator	460	15,800	2.0
Utility Men	2,300	73,600	10.0
Refuse Hauler	460	15,200	2.0
Loadout Man	460	14,600	2.0
Labor	920	28,200	4.0
Subtotal	6,440	217,600	28.0

SCHEDULE A-1 Continued CASE A

	No. Man- Shifts/Year	Dollars per Year	Equiv. Men @ 230 Man- Shifts/Year
OVERBURDEN STRIPPING, COAL LOADING AND HAULAGE:			
*Foremen	1,380	72,000	6.0
Dragline Operator (24 cu.yd.)	960	38,000	4.2
Assistant Dragline Operator (24 cu.yd.)	960	33,200	4.2
Dragline Oiler and Ground Man (24 cu.yd		27,700	4.2
Dragline Operator (7 cu.yd.)	250	9,900	1.1
Shovel Operator - Stripping	1,335	48,900	5.8
Shovel Oiler - Stripping	1,335	41,500	5.8
Driller	2,000	70,400	8.7
Drill Oiler	2,000	61,300	8.7
Truck Drivers - Stripping	5,780	204,600	25. 1
Front-end Loader Operator-Coal Loading	460	16,400	2.0
Shovel Operator - Coal Loading	460	16,800	2.0
Truck Driver - Coal Hauling	1,840	65,100	8.0
Powder Men	1,250	41,400	5.5
General Pit Labor, Dumpmen	2,250	69,100	9.7
Subtotal	25,980	914,600	113.0
AUXILIARY SERVICES:			
*Foremen	230	12,000	1.0
Water Truck Driver	250	8,300	1.1
Motor Grader Operator	250	8,300	1.1
Fuel Truck Operator	250	8,300	1.1
Lubrication Truck Operator	250	8,300	1.1
Snow Removal Equipment Operator	320	10,600	1.4
Subtotal	1,550	55,800	6.8
LAND RECLAMATION:			
Tractor Operator	250	8,900	1.1
Dump Truck and Laborer	250	8,100	1.1
Reseeding, etc.	250	8,100	1.1
Subtotal	750	25,100	3.3
MAINTENANCE:	1 000	70 000	, ^
*Foremen	1,380	72,000	6.0
Mechanics	9,300	321,800	40.5
Electricians	1,550	53,600	6.8
Welders, General, etc.	3,150	109,000	13.6
Subtotal	15,380	556,400	66.9

SCHEDULE A-1 Continued CASE A

	No.Man- Shifts/Year	Dollars per Year	Equiv. Men @ 230 Man- Shifts/Year
Total Wage Personnel (Straight Time)	48,030	1,632,100	205.7
Overtime Allowance (5% of Cost @ Time and One-Half) Total Wage Cost	1,585 49,615	81,700 1,713,800	
*Salaried Personnel	<u>7,130</u>	399,000	31.0
Total Wage and Salary Personnel	56,745	2,112,800	241.0

	Wage	Salary	_Total
Tons Clean Coal per Man-Shift	30.2	210.4	26.4
Cost per Net Ton Clean Coal	\$1. 143	\$0.266	\$ 1.409
Average Cost per Man Shift	\$34.54		
Number of Men	210	31	241

Note: Labor costs based on 1971 rates adjusted for 25% fringe benefits.

SCHEDULE A-4 CASE A

ESTIMATED CASH FLOW EARNINGS PROJECTION ELK RIVER COAL FIELD Scurry-Rainbow Oil Ltd.

Ву

John T. Boyd Company Mining Engineers June 1969

(Canadian Dollars)

Period:	1 (0 - 15 Years)	2 (16 - 30 Years)
Annual Production: Raw Coal – Net Tons Clean Coal – Net Tons Ratio	2,000,000 1,500,000 5.2	2,000,000 1,500,000 7.4
	Clean Coal per Net Ton	Clean Coal per Net Ton
Realization at Port* Freight and Port Charges*	\$13.050 5.025	\$13.050 5.025
Realization at Mine*	8.025	8.025
Production Cost	5.490	6.430
Cash Flow**	2.535	1.595
Depreciation	1.241	1.241
Net Earnings**	1.294	0.354
	Dollars per `	Year (000's)
Cash Flow Before Taxes	\$ 3,803	\$ 2,393
Net Earnings Before Taxes	1,941	531

^{*} Based on estimated coal realization adjusted to 1971 level and freight charges.

^{**} Before B.C. Mine Tax and Federal Income Tax.

SCHEDULE A - 2 CASE A

ESTIMATED STRIPPING AND MINING COSTS
(Canadian Dollars)
ELK RIVER COAL FIELD
Scurry-Rainbow Oil Ltd.
By
John T, Boyd Company
Mining Engineers
June 1969
(Net Tons and Cubic Yards in Thousands)
(Except Unit Costs)

				od 1 (0-15 Costs	Years)		Period 2 (16-30 Years) Unit Costs							
			Overburden			Clean Coal		Overburden		Clean C				
	Unit	Annual Valume	per Bank Cu, Yd.	Row Coal per Net Ton	Cost Cost	Cost per Net Ton	Annual Volume	per Bonk Cu.Yd.	Raw Coal per Net Ton	Annual Cost	Cost per Net Ton			
Clean Coal Production (75% yield) Raw Coal Production	Net Tors Net Tors	1,500 2,000	\$	\$	\$	\$	1,500 2,000	\$	\$	\$	\$			
Direct Costs: Stripping - Drogline:				14										
Amount of Overburden Removed	Virgin Bank Cubic Ye	2,700 493					2,820 380							
Coal Exposed	Net Tons		0.106	0.693	340	127	2,820	0.126	0.934	355	- 12			
Drilling and Blasting Overburden Removal Subtotal - Dragline	Bank Cu. Yds. Virgin Bank Cu. Yds.	2,700 2,700 2,700	0.126 145 271	.800 1.493	392 732	-	2,820	.326	1.484 2.418	564 919	1			
Stripping - Shovel & Truck Units: Overburden Removed Coal Uncovered	Bank Cu. Yds. Net Tons	7,700 1,507					12,000							
Drilling and Blasting	Cubic Yards	7,700	. 126	.643	970		12,000	, 126	.934	1,512	(71)			
Shovel Loading Haulage and Road Maintenance Subtatal – Shovel & Truck Units	Cubic Yords Cubic Yords	7,700 7,700 7,700	.064 177 367	.326 .903 1.872	493 1,363 2,826	÷	12,000 12,000 12,000	.064 .114 .367	.844 2.252	768 1,368 3,648	÷			
Stripping Composite:		10.100	100		1,310	-	14,820	. 126	.934	1,867				
Drilling and Blosting Overburden Removal	Bank Cu. Yds. Virgin Bank Cu. Yds.		.126	. 655	885	-	14,820	.090	.666	1,332	-			
Haulage Total Stripping -	Bank Cu. Yds.	10,400	.342	1,778	1,363 3,558	-	14,820 14,820	.359	2.284	1,368 4,567	-			
Coal Looding Coal Hauling & Road Maintenance	Net Tons Raw Cool Net Tons Raw Cool	2,000		. 100	200 380	-	2,000 2,000		.100	200 500	-			
Subtotal - Stripping, Coal Loading & Ho	ouloge		2	2.068	4,138			-	2.634	5,267	4			
Bench devel., Drainage, Roads, etc. Auxiliary Mine Services & Labor =			٥	.050	100	•			.050	100	1020			
General Labor, unallocated maintenano warehouse, snow removal, etc.			5	.100	200	5		-	. 100	200	-			
Reclamation	Net Tors Raw Coal		-	.030	060	1.7		-	.030	.060				
Preparation: Washing, drying & loading	Net Tors Raw Cool		~	,500	1,000				.500	1,000				
Miscellaneous Services & Labor Total - Direct Costs			-	.050 2.798	5,598	3.731			3.364	6,727	4,485			
Mine Overhead and Supervision					\$ 450	\$0.300		-		\$ 525	\$0.350			
UMWA Welfare Fund Exploration			:	2	105 75	.070		-	-	105 75	.070			
Total - Indirect Costs					630	0.420				705	0.470			
Total - Operating Costs					\$6,228	\$4,151				\$7,432	\$4.955			
Administrative Costs; Selling, General Administrative Expense	•				375	0.250				375	0.250			
Insurance Property and Land Taxes					30 450	,020				30 450	.020			
Sampling and Weighing at Harbor Royalties					30 375	.020 .250				30 450	.020			
Total Administrative Costs Total Operating & Administrat Contingencies (10%)	ive Costs				1,260 7,488 749	0.840 4.991 499				1,335 8,767 877	0.890 5.845 .585			
Total - Operating and Adminis	trative Costs				\$8,237	\$5.490				\$9,644	\$6.430			
Depreciation*						50.677					\$0.677			
Initial Extension and Replacement					202289	.564				5202330	.564			
Total - Depreciation					1,862	1.241				1,862	1,241			
TOTAL COST (Excluding British Columb	olo & Federal Taxes on Inc	ome or Pro	film)		\$10,099	\$6.731				\$11,506	\$7.671			

^{*} Excluding Rathroad and Town Depreciation of \$0,283 per ton.

SCHEDULE A->

ESTIMATED CAPITAL EXPENDITURES
(Canadian Dollars)
ELK RIVER COAL FIELD
Scurry-Rainbow Oil LidBy
John T. Boyd Company
Mining Engineers
June 1969
(Dollars in Thousands)

Productions 2,000,000 Tons per Year Raw Coal 1,500,000 Tons per Year Clean Coal

Periodic	Years	IntRel	1	2	3	4	_5_	8	_7_	8		10	11	_12_	_13_	14	15	16	17	<u>18</u>	_(9	_20_	_21_	_22_		_24_	25	_26_	27_	_28_	29	_ 30
A. Préparation Plant, Trudic Dump.	Life																															
Row Coal Conveyor, Raw & Clear Coal Storage & Londour Facilities	20	\$7,000	\$ =	5.0	5 -	\$ -	\$ -	\$ -	3 -	\$ <	\$ -	\$ -	\$1,625	1 -	5 -	3 -	5 -	5 -	5 -	5 -	5 -	5 -	\$1,625	5 -	\$ -	5 -	5 -	\$	1	\$	\$	5
 MINE SITE DEVELOPMENT: trockeding Exploration, Pre-production Shipping 	ction 30	1,265	2		- 2	21	37	-	¥3	G.	=	27	23	-		2	4			9		200	9		100		-	-	**	580	*	
C. MINE ROADS	30	865		3.70			*	3	20	3	2	4.5	-	300*		21					+	2.3	34	-	300*		+0	14	+			
D. MAINTENANCE & SUPPLY FAC Stop, Geroge, Worehouse and																		2		15		221	150		72.7		25		23	4	1 2	
Equipment I = Water Truck, 10,000 gal, I = Truck Game I = Stop Truck Misc. Trucks and Care Substatel = Item D	20 B 15 B	1,160 113 108 16 120 1,517				0.00	•		120	•	113 16 				- - 120 120			108	113 16 	:	120 120		150	11111			85 - 12 - 120 - 217	į	***	:		
E OTHE OUTSIDE FACILITIES: Office and equipment Central heating plant Total - Herr, E	20 20	123 200 325	*	÷	0.0		:	-	2	1				**	-	1		ŝ		:	÷		16 25 41	:	*	100		1	:	*	3	
F. OIL, GREASE & FUEL BUILDING	05 20	20	8		127	.5	(3)	1.0	- 5					34			3	-	20		- 2	-	3	Ť	-	-	-	22		5.4.2		
G. EXPLOSIVE MAGAZINE	20	10	~	(9)	- 55	*	523	1.5	**			63	-	22.5	100	*	2	7	70	-	-		2	*		-	2			2.53	13	
H. DRAINAGE	10	15	-	(€)	(+	-	**		*3	0.60	3	±8	15	993	j.	*	583	+	*	-	*	15	15		100	- 2	5:			-		
T - 24 Gr. Yd. Drogline, 1260W-	Type 20	3,678	2	16	19	2	(4)		*	293	3	+1	- 2	141	-	*	(a)		*	-	+	183	460	-	(8)		- 25		- 5	3.53	13	
F - 7 Cu. Yd. Uriffity Drogline, 183 M-Type	20	341	-	123	72	2	7.0			1.0	-	40	23		-	+		*	*	-	9	-	68		100	19	~	98	*	255	13	
2 - 15 Cv. Yd., Rock Showells, 191 	20 8 20 20 6	1,800 2,880 1,215 300 570 10,784	2 2	177.573	* * * * * * * * * * * * * * * * * * * *	9.8000000			570 570		2,880 - - - - - - - - - - - - - - -				570 570		•	(1*) 800 (1*) 405 (1*) 114 1,319	2,880	111111	570 570		200 - 150 38 - 916	- - 114 - - - - - - - - - - - - - - - -	4.44.4	570 570	2,160			- - 57 - 57		
J. COAL LOADING AND HALLU 1 - 12 Cu, Yd. Cool Shovel, Type 151-M 1 - 22 Cu, Yd. Frank-end Loder 5 - 100-ton Cool Trucks 2 - Dozess, pubber-tired 1 - Road Groder, Caterpillas 16 1 - Snow Removal Equipment Total - Ren. J.	20	430 236 1,200 178 120 30 2,194	11111111						236 - 178 -		1,200	1000	120 30 150		236 178 - 414				1,200 - - T,200	*******	236 178 - - 414		54 120 30 204				236 900 178 - 1,314				1	
K. SERVICE UTILITIES & POWER DISTRIBUTION Including power line relocation	20	1,000	4		54	-	(40	(41)	- 2		-	è				*	15		+			58	125			ē	8	-	4		<u>_</u>	
MISCELLANEOUS Engineering, development, legal and overhead during construction interest during construction (7-1) Total = Item 1.		730 1,931 2,681																														
Subtotal - Items Affin K		27,676		ž:	-			9	1,104		4,209		1,790	300	1,104			1,427	4,209		1,104	25	3,061	114	300	570	3,691		-	57		
Contingency (10%)		2,766	-	1	-	2		-	110		421	-	179	30	110	-	: e:	143	421		110	*	308	- 11	30	57	369		-		-	
GRAND TOTAL		530,444	- 1	2	- 27	1		12	\$1,214	2	\$4,630	2	\$1,969	\$ 330	\$1,214	*	576	\$1,570	\$4,630	*	\$1,214	33	\$3,389	\$ 125	5 330	\$ 627	\$4,060	-		5 63	-	
Town Site and Housing		5,200																														

* Mine Extension Requirements.

Subtatal - Town and Railroad

Railroad Extension, 35 miles

Town and Railroad Interest (7-1/2%)

Town and Railroad Contingency (10%)

Grand Total - Initial Capital Expenditures \$44,871

Note: Capital costs are based on estimated 1971 prices in Canadian funds,

7,000

915

1,312

14,427

	Depreci	latten		10.00
	Mining C	Operation		Speration, Railroad
	(coo's)	Per Ton	Dollars (000/s)	Per Ton
Initial Extension & Replacement	30,444 25,366	\$0,677 0.564	44,871 25,366	\$0.997 0.564
Total	55,810	\$1,241	70, 237	\$1,561

TABULATION B-3

PRODUCTION DATA - CASE B ELK RIVER COAL FIELD Scurry-Rainbow Oil Ltd.

Ву

John T. Boyd Company Mining Engineers June 1969

Annual Tons Raw Coal 3.0 M 3.0 M Annual Tons Clean Coal 2.25 M 2.25 M Total Tons Raw Coal 45.0 M 45.0 M Ratio (cu.yds. overburden to raw coal ton) 5.50 8.95 Overburden	Period:	1 (0 - 15 years)	2 (16 - 30 years)
Annual Tons Clean Coal 2.25 M 2.25 M Total Tons Raw Coal 45.0 M 45.0 M Total Overburden, Cubic yards 247.5 M 402.7 M Ratio (cu.yds. overburden to raw coal ton) 5.50 8.95 Overburden 0 8.95 Overburden 0 1 (24 cu.yd.) 1 (24 cu.yd.) Days per Year 320 320 Shifts per Year 960 960 Cubic Yards per Shift(a) 4,700 4,700 Total Virgin Cubic Yards per Year 2.70 M 2.82 M Shovel-Truck 3 (15 cu.yd.) 5 (15 cu.yd.) Shovels: 3 (15 cu.yd.) 5 (15 cu.yd.) Days per Year 320 320 Shovel Shifts per Year 2,400 4,170 Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 <	Annual Tana Saw Coal	3.0 M	2.0 44
Total Tons Raw Coal			
Data			
Ratio (cu.yds. overburden to raw coal ton) 5.50 8.95 Overburden			
Overburden Dragline: 1 (24 cu.yd.) 1 (24 cu.yd.) 1 (24 cu.yd.) Days per Year 320 320 Shifts per Year 960 960 Cubic Yards per Shift(a) 4,700 4,700 Total Virgin Cubic Yards per Year 2.70 M 2.82 M Shovel-Truck 3 (15 cu.yd.) 5 (15 cu.yd.) Shovels: 3 (15 cu.yd.) 5 (15 cu.yd.) Days per Year 320 320 Shovel Shifts per Year 2,400 4,170 Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 2 Days per Year 230 230 Shifts per Day 3 <	the contract of the contract o		
Dragline: 1 (24 cu.yd.) 1 (24 cu.yd.) Days per Year 320 320 Shifts per Year 960 960 Cubic Yards per Shift(a) 4,700 4,700 Total Virgin Cubic Yards per Year 2.70 M 2.82 M Shovel-Truck 3 (15 cu.yd.) 5 (15 cu.yd.) Shovels: 3 (15 cu.yd.) 5 (15 cu.yd.) Days per Year 320 320 Shovel Shifts per Year 2,400 4,170 Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 2 Days per Year 230 230 Shifts per Day 3 3 3 Loading Unit Shifts per Year </td <td>Ratio (cu.yas. overburaen to raw coal ton)</td> <td>5.30</td> <td>8.73</td>	Ratio (cu.yas. overburaen to raw coal ton)	5.30	8.73
Days per Year 320 320 Shifts per Year 960 960 Cubic Yards per Shift(a) 4,700 4,700 Total Virgin Cubic Yards per Year 2.70 M 2.82 M Shovel-Truck 3 (15 cu.yd.) 5 (15 cu.yd.) Shovels: 3 (15 cu.yd.) 5 (15 cu.yd.) Days per Year 320 320 Shovel Shifts per Year 2,400 4,170 Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Overburden		
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Cubic Yards per Shift (a) 4,700 4,700 Total Virgin Cubic Yards per Year 2.70 M 2.82 M Shovel-Truck 3 (15 cu.yd.) 5 (15 cu.yd.) Shovels: 3 (15 cu.yd.) 5 (15 cu.yd.) Days per Year 320 320 Shovel Shifts per Year 2,400 4,170 Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Loading Units (b) 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Days per Year	320	320
Total Virgin Cubic Yards per Year 2.70 M 2.82 M Shovel-Truck 3 (15 cu.yd.) 5 (15 cu.yd.) Days per Year 320 320 Shovel Shifts per Year 2,400 4,170 Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Shifts per Year	960	960
Total Virgin Cubic Yards per Year 2.70 M 2.82 M Shovel-Truck 3 (15 cu.yd.) 5 (15 cu.yd.) Days per Year 320 320 Shovel Shifts per Year 2,400 4,170 Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Cubic Yards per Shift ^(a)	4,700	4,700
Shovels: 3 (15 cu.yd.) 5 (15 cu.yd.) Days per Year 320 320 Shovel Shifts per Year 2,400 4,170 Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Loading Units(b) 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5		2.70 M	2.82 M
Days per Year 320 320 Shovel Shifts per Year 2,400 4,170 Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Shovel-Truck		
Shovel Shifts per Year 2,400 4,170 Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Trucks Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Shovels:	3 (15 cu.yd.)	5 (15 cu.yd.)
Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Days per Year	320	320
Cubic Yards per Shovel Shift 5,760 5,760 Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Shovel Shifts per Year	2,400	4,170
Total Cubic Yards per Year 13.08 M 24.03 M Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	·	5,760	5,760
Truck Fleet 15 (100 ton) 25 (100 ton) Truck Shifts per Year 9,430 16,415 Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	•	13.08 M	24.03 M
Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Loading Units(b) 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	•	15 (100 ton)	25 (100 ton)
Trucks Required per Shift 12 21 Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading 2 2 Loading Units(b) 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Truck Shifts per Year	9,430	16,415
Cubic Yards per Truck Shift 1,464 1,464 Haulage Distance, miles 1.00 1.00 Coal Loading Loading Loading Units(b) 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	<u>-</u>	12	21
Coal Loading Loading Units(b) 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Cubic Yards per Truck Shift	1,464	1,464
Loading Units(b) 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Haulage Distance, miles	1.00	1.00
Loading Units(b) 2 2 Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5	Coal Loading		
Days per Year 230 230 Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5		2	2
Shifts per Day 3 3 Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5			
Loading Unit Shifts per Year 1,380 1,380 Truck Fleet 5 5			
Truck Fleet 5 5	•		_
			=
	Trucks Required	4	

⁽a) Includes 68% rehandle.

M = Million

⁽b) 12 cu.yd. Shovel and 22 cu.yd. front-end loader.

SCHEDULE B-1 CASE B

ESTIMATED LABOR FORCE AND COSTS ELK RIVER COAL FIELD Scurry-Rainbow Oil Ltd.

Ву

John T. Boyd Company Mining Engineers

June 1969 (Canadian Dollars)

Production: 3,000,000 Net Tons Raw Coal per Year 2,250,000 Net Tons Clean Coal per Year

	Period 1	- Stripping R	atio 5.5
	No.Man- Shifts/Year	Dollars per Year	Equiv. Men @ 230 Man- Shifts/Year
MINE SUPERINTENDENT & STAFF:	<u> </u>	<u> </u>	
Mine Superintendent	230		1.0
Maintenance Superintendent	230		1.0
Preparation Plant Superintendent	230		1.0
General Mine Foreman	230		1.0
Mining Engineers	230		1.0
Electrical Engineer	230		1.0
Assistant Mining Engineer	460		2.0
Industrial Engineer	230		1.0
Purchasing Agent	230		1.0
Mine Accountant	230		1.0
Payroll and Cost Clerks	460		2.0
Laboratory and Samplers	230		1.0
Rodmen	460		2.0
Stenographers and Clerks	460		2.0
Subtotal	4,140	240,000	18.0
WAREHOUSE & GENERAL OUTSIDE:			
*Storekeeper	230	11,000	1.0
Warehousemen	460	14,400	2.0
Laborers	460	14,100	2.0
Miscellaneous Services and Labor	<u>460</u>	21,200	3.0
Subtotal	1,840	60,700	8.0
PREPARATION PLANT, STORAGE AND LOADOUT			
*Foremen	690	36,000	3.0
Preparation Plant Operator	1,380	47,500	6.0
Dryer Operator	690	23,600	3.0
Utility Men	2,760	88,200	12.0
Refuse Hauler	690	22,800	3.0
Loadout Man	690	21,900	3.0
Crusher Operator	690	21,900	3.0
Labor	1,150	35,300	5.0
Subtotal	8,740	297,200	38.0

JOHN T. BOYD COMPANY

SCHEDULE B-1 - Continued CASE B

	Period 1	l – Stripping R	Ratio 5.5
			Equiv. Men
	No. Man-	Dollars	@ 230 Man-
	Shifts/Year	per Year	Shifts/Year
OVERBURDEN STRIPPING, COAL			
LOADING AND HAULAGE:			
*Foremen	1,840	96,000	8.0
Dragline Operator (24 cu.yd.)	960	38,000	4.2
Assistant Drag Operator (24 cu.yd.)	960	33,200	4.2
Dragline Oiler & Ground Man (24 c.y.)	960	27,700	4.2
Dragline Operator (7 cu.yd.)	960	38,000	4.2
Shovel Operator - Stripping	2,400	87,800	10.4
Shovel Oiler - Stripping	2,400	<i>7</i> 4,500	10.4
Driller	3, 175	111,800	13.8
Driller Oiler	3,175	97,300	13.8
Truck Drivers - Stripping	9,430	333,800	40.8
Front-end Loader Operator(Coal Loading)	690	24,600	3.0
Shovel Operator - (Coal Loading)	690	25,300	3.0
Truck Driver - (Coal Hauling)	2,760	97,700	12.0
Powder Men	1,950	64,500	8.5
Dozer Operator	3,220	114,600	14.0
General Pit Labor, Dumpmen	3,040	93,300	13.2
Subtotal	38,610	1,358,100	167.7
AUXILIARY SERVICE:			
*Foremen	460	24,000	2.0
Water Truck Driver	375	12,400	1.6
Motor Grader Operator	375	12,400	1.6
Fuel Truck Operator	3 <i>7</i> 5	12,400	1.6
Lubrication Truck Operator	375	12,400	1.6
Snow Removal Equipment Operator	320	10,600	1.4
Subtotal	2,280	84,200	9.8
LAND RECLAMATION:			
Tractor Operator	375	13,400	1.6
Dump Truck and Laborer	375	12,200	1.6
Reseeding, etc.	<u>375</u>	12,200	1.6
Subtotal	1,125	37,800	4.8
MAINTENANCE:			
*Foremen	2,070	108,000	9.0
Mechanics	14,000	484,400	61.1
Electricians	2,200	76,100	9.6
	•	159,200	20.0
Welders, General, etc.	4,600		20.0 99.7
Subtotal	22,870	827,700	77./

SCHEDULE B-1 - Continued CASE B

	Peri	od 1 -	Stripping Ratio	
	No.Mar Shifts/Ye		ollars @:	uiv.Men 230 Man- ifts/Year
Total Wage Personnel (straight time)	70,175	2,39	0,700	
Overtime Allowance (5% of cost at Time and One-half) Total Wage Cost	$\frac{2,315}{72,490}$		9,500 0,200	
*Salaried Personnel	9,430	51	5,000	
Total Wage and Salary Personnel	81,920	3,02	5,200	
	Wage	Salary	Total	
Tons Clean Coal per Man Shift	31.0	238.6	27.5	
Cost per Net Ton Clean Coal	\$1.116	\$0.229	\$1.345	
Average Cost per Man Shift	\$34.63			
Number of Men	305	41	346	

Note: Labor costs based on 1971 rates adjusted for 25% fringe benefits.

SCHEDULE B-2 CASE B

ESTIMATED STRIPPING AND MINING COSTS (Canadian Dollars) EUK RIVER COAL FIELD Scurry-Rainbow Oil Ltd. By John T. Boyd Company Mining Engineers June 1969 (All Figures in Thousands Except Unit Costs)

		(AI	I Figures in The				Period 2 (16-30 Years)							
		_	Unit	d 1 (0-15	Years)		-		2 (16-30 Costs	Years)				
			Overburden			Clean Coal		Overburden			Clean Coal			
	Unit	Annual Volume	per Bank Cu. Yd.	per Net Ton	Annual Cost	per Net Ton	Annual Volume	per Bank Cu. Yd.	per Net Ton	Annual Cost	per Net Ton			
Clean Coal Production (75% Yield) Row Coal Production	Net Tors Net Tors	2,250 3,000		1			2,250 3,000							
Direct Costs:														
Stripping-Dragline: Overburden Removed	Virgin Bank Cu. Yds.						2,820							
Coal Exposed	Net Tons	493	fo 101	fo 100			315	** ***	** ***	12 222				
Drilling and Blosting Overburden Removal	Bank Cu. Yds. Virgin Bank Cu. Yds.	2,700	\$0,126	\$0.693	\$ 340 392		2,820	\$0.126	\$1,128	\$ 355				
Subtotal - Dragline	Virgin Bank Cu, Yds.		.271	1.493	732		2,820	.326	1.790 2.918	919				
Stripping-Shovel & Truck Units	Bank Cu. Yds.	10.000												
Overburden Removed Coal Exposed	Net Tors	13,800					24,030							
Drilling and Blasting	Bank Cu, Yds.	13,800	.126	.693	1,739		24,030	. 126	1,128	3,028				
Shovel Loading	Bank Cu. Yds.	13,800	.064	.352	883		24,030	.064	.573	1,538				
Haulage and Road Maintenance	Bank Cu. Yds.	13,800	.146	.803	2,015		24,030	. 146	1,307	3,508				
Subtotal - Shovel & Truck Units	Bank Cu. Yds.	13,800	.336	1.848	4,637		24,030	.336	3,008	8,074				
Stripping Composite:	L000/00/00/00/00	Uprace (i	92211											
Drilling and Blasting	Bank Cu. Yds.	16,500	-126	.693	2,079		26,850	.126	1,128	3,383				
Overburden Removal Haulage	Virgin Bank Cu. Yds. Bank Cu. Yds.	16,500	.077	.426 .672	2,015		26,850 26,850	.078	1.169	2,102 3,508				
Total Stripping	Bank Cu. Yds.	16,500	.325	1.790	5,369		26,850	0.335	2,997	8,993				
Coal Loading	Net Tors Raw Coal	3,000		0.100	300		3,000		0.100	300				
Coal Hauling & Road Mointenance	Net Tors Raw Coal	3,000		190	570		3,000		250	750				
Subtotal - Stripping, Coal Loading & H	daulage			2.080	6,239				3.347	10,043				
Bench Devel., Drainage, Roads, etc. Auxiliary mine services & labor - general labor, unallocated maintenance	Net Tors Row Coal	3,000		0.050	150				0.050	150				
warehouse, snow removal, etc.	N.E.O.			, 100	300				.100	300				
Reclamation				.030	90				.030	90				
Preparation Miscellaneous Services & Labor				.500	1,500				.500	1,500 300				
Total - Direct Costs (Mining & Pr	reporation)			\$2.810	\$8,429	\$3.747			\$4,127	\$12,383	\$5,504			
Indirect Costs:														
Mine Overhead and Supervision					563	.250				675	,300			
UMWA					158	.070				158	.070			
Exploration					113	.050					.050			
Total - Indirect Costs					834	3.70				946	.420			
Total - Operating Costs					9,263	4,117				13,329	5.924			
Administrative Costs: Selling, General Admin, Expense					563	. 250				742	250			
Insurance					45	.020				563 45	.250			
Property and Land Taxes					675	.300				675	.300			
Sampling and Weighing at Harbor					45	.020				45	.020			
Royalties Total Administrative Costs					563 1,891	.840				788	.940			
Total Operating & Administrat	tive Costs				\$11,154	\$4,957				\$15,445	\$6,864			
Contingency (10%) Total - Operating and Administrative (Costs				1,115	5,453				1,545	7,550			
Depreciation:*					SCHOOL.	583570					355553			
Initial Capital						0.522					0.522			
Extension and Replacement Capital Total - Depreciation					2,381	1.058				2,381	1.058			
TOTAL COST -(Excluding British C					\$14,650	\$6.511				\$19,371	\$8.608			
on Income or Prof	(h)													

Excluding railroad and town depreciation of \$0.217 per ton.

SCHEDULE B-B

ESTIMATED CAPITAL EXPENDITURES
ELK RIVER COAL FIELD
Seurry-Rainbow Oil Ltd.
By
John T. Boyd Company
Mining Engineers
June 1969
(Canadian Dallars)
(In Thousands)
Production: 3,000,000 Tors per Year Raw Coal
2,250,000 Tors per Year Clean Coal

Periods: A. Preparation Plant, Truck Dump,	Yeors Life	Initial Capital	_1_	2	_3_	4	_5_	-6-	7	-8	9	_10	30	_12_	13	_14	_15_	16	_17	_18		20_	21_	_22_	_23_	_24	_25_	_26_	_27_
Row Coul & Clean Coal Storage, and Loodout Facilities	20	\$7,800	\$ -	5 -	5 -	5 -	5 -	\$ -	5 -	5 -	1 -	\$ -	\$1,950	\$ =:	\$ -	\$ -	\$ -	\$	\$ -	5 -	\$ -	5 -	\$1,950	\$ -	\$ -	\$ -	\$ -	\$ -	5 -
MINE SITE DEVELOPMENT Including Exploration, Pre-production Stripping	on	1,720		12	14		527	21	2	2	2			-			-												
C. MINE ROADS	30	865	-	1.5		200	5.00		*0	300*	-	-	145	4	2		300*	4				21	2		100*	2			
D. MAINTENANCE & SUPPLY FACILIT Shop, Gorage & Worehouse, Equip. 1 - Water Truck, 10,000 gol. 1 - Truck Crone 1 - Shop Truck Misc. Trucks and Core Total - Itam D	20 8 15 8 6	1,326 113 108 16 120 1,685			-	3	:	5	- - - 120		113 16 	0.000000			- - - 120	63036365	:	108	113	*****			170	********			85 - 12 120		
E. OTHER OUTSIDE FACILITIES Office and equipment Central heating plant Total - Item E	20 20	150 200 350	2000	0.000	-		111		-	į		31818		•	120		:	-	129				20 25 45	1		2000	217	1	2
F. OIL, GREASE & FUEL BUILDINGS	20	25	*	-	12	54	9/	-	12	10	2	2		-	70	53	-			1.5			4		-	+	34	- 2	- 25
G. EXPLOSIVES MAGAZINE	20	10	*				-			51	**	*	987	3.40	+	*		34	32	14			2	23	2	0	72		-
H. DRAINAGE	10	15			-	(+	-		-	+3	+	+	15	195	*	23	-	- 0	15	12			15	To	- 5		15		*3
I. STRIPPING EQUIPMENT T - 24 cu, yd. Drogline 1 - 7 cu, yd. Drogline 3 - 15 cu, yd. Rock Shovels 15 - 105-ton Rock Trucks 4 - 60-R Rotory Drills 1 - 45-R Diesel-Electric Drill 7 - D-9 Caterpillor Dazes Total - (tem.)	20 20 20 8 20 20 20	3,678 541 2,400 3,600 1,620 300 798 12,937			***************************************				- - - - - 798 798	11111111	3,600	8300 53000cc			- - - - - - - - - - - - - - - - - - -	11111111111	- 1	(2*) 1,600 10*) 2,400 (2*) 810 - (2*) 228 5,038	3,600		- - - - - - - - - - - - - - - - - - -		460 68 310 210 38 -	- - - - - - - - - - - - - 228 - 228	3434444	2,100 - - 2,100	2,700 - - 798 3,498		
J. COAL LOADING & HAULAGE I - 12 cu.yd. Coal Shove! 1 - 22 cu.yd. Front-end Loader 5 - 100-ton Coal Trucks 2 - Dozers, rubber-tired 1 - Road Grader, Caterpillor 16 I - Snow Remayol equipment Total - Item J	20 6 8 6 10	430 236 1,200 178 120 30 2,194	1			*******			236 178 -	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1,200	CHECK THE IS	120 30 150		236 178 -	1,011111			1,200		236 178 		54 - 120 - 30 - 204			KAKA MENDA	236 900 178		
K. Service Utilities & Power Distribution Including Power Line Relocation	20	1,100		- 5			V .		*	390	-					(*)			2			aV.	130	125		¥			*:
L. MISCELLANEOUS Engineering, Development, Legal, and Overhead durling Construction Interest durling construction (7-1/2%) Total - Item L	ř	1,100 2,235 3,335																											
Subtotal - Items A through L		32,036		+:	*	-	- 9	-	1,332	300	4,929	27	2,115	14	1,352	-	300	5,146	4,929	(7)	1,332	7	3,606	228	100	2,100	5,029		*:
Contingency (10%)		3,204	12	41	21	-	2	-	133	30	493	70	212	17	133		30	515	493	14	133		361	23	10	210	503	0.28	20
TOTALS		35,240	37.0	72	2	*		-	1,465	330	5,422	*	2,327	14	1,465		330	5,661	5,422	+	1,465	-	3,967	251	110	2,310	5,532	555	*:
Town Site and Housing		\$ 6,800																											

Town and Railroad Interest (7-1/2%)
Town and Railroad Contingency (10%)
Total Town Site and Railroad Grand Tatal - Initial Copital Expenditures \$51,559

* Mine Extension Requirements.

Railroad Extension, 35 miles

Note: Capital costs are based an estimated 1971 prices in Canadian funds.

7,000 1,035 1,484 16,319

	Depreci	atlon	_		
	Mining C	peration			Operation, Rollroad
	Dollars (000%)	Per Ton		Dollers (000's)	Per Ton
Initial Extension & Replacement	35,240 36,181	\$0.522 536		51,559 36,181	\$0.76 536
Total	71,421	\$1.058		87,740	\$1,300

SCHEDULE B-4 CASE B

ESTIMATED CASH FLOW EARNINGS PROJECTION ELK RIVER COAL FIELD Scurry-Rainbow Oil Ltd.

By
John T. Boyd Company
Mining Engineers

(Canadian Dollars)

June 1969

Period:	1 (0 - 15 Years)	2 (16 - 30 Years)
Annual Production: Raw Coal ~ Net Tons Clean Coal - Net Tons Ratio	3,000,000 2,250,000 5.5	3,000,000 2,250,000 9.0
	Clean Coal per Net Ton	Clean Coal per Net Ton
Realization at Port* Freight and Port Charges*	\$13.050 5.025	\$13.050 5.025
Realization at Mine*	8.025	8.025
Production Cost	5.453	7.550
Cash Flow**	2.572	0.475
Depreciation	1.058	1.058
Net Earnings**	1.514	(0.583)
	Dollars per	Year (000's)
Cash Flow Before Taxes	\$5, <i>7</i> 87	\$1,069
Net Earnings Before Taxes	\$3,407	(\$1,312)

^{*} Based on estimated coal realization adjusted to 1971 level and freight charges.

^{**} Before B.C. Mine Tax and Federal Income Tax.

TABULATION C-3

PRODUCTION DATA - CASE C ELK RIVER COAL FIELD Scurry-Rainbow Oil Ltd.

Ву

John T. Boyd Company Mining Engineers June 1969

Period:	1 (0 - 15 years)
Annual Tons Raw Coal	4.0 M
Annual Tons Clean Coal	3.0 M
Total Tons Raw Coal	60.0 M
Total Overburden, cubic yards	378.3 M
Ratio (cu.yds.overburden to raw coal ton)	6.30
Overburden	
Dragline:	1 (50 cu.yd.)
Days per Year	320
Shifts per Year	960
Cubic Yards per Shift ^(a)	9, <i>7</i> 00
Total Virgin Cubic Yards per Year Shovel–Truck	5.52 M
Shovels:	4 (15 cu.yd.)
Days per Year	320
Shovel Shifts per Year	3,410
Cubic Yards per Shovel Shift	5,760
Total Cubic Yards per Year	19.7 M
Truck Fleet	21 (100 ton)
Truck Shifts per Year	13,100
Trucks Required per Shift	14
Cubic Yards per Truck Shift	1,500
Haulage Distance, miles	0.95
Coal Loading	
Loading Units(b)	2
Days per Year	320
Shifts per Day	3
Loading Unit Shifts per Year	1,920
Truck Fleet	5
Trucks Required	4
11 0 0 110 110 qui i ou	•

- (a) Includes 68% rehandle.
- (b) 12 cu.yd. Shovel and 22 cu.yd. front-end loader.

M = Million

SCHEDULE C-1 CASE C

ESTIMATED LABOR FORCE AND COSTS ELK RIVER COAL FIELD

Scurry-Rainbow Oil Ltd.

Ву

John T. Boyd Company
Mining Engineers
June 1969
(Canadian Dollars)

Production: 4,000,000 Net Tons per Year Raw Coal 3,000,000 Net Tons per Year Clean Coal

15-Year Period - Stripping Ratio 6.3

	No.Man- Shifts/Year	Dollars per Year	Equiv. Men @ 230 Man- Shifts/Year
*MINE SUPERINTENDENT & STAFF:	-		
Mine Superintendent	230		1.0
Preparation Plant Superintendent	230		1.0
Maintenance Superintendent	230		1.0
General Mine Foreman	230		1.0
Mining Engineer	230		1.0
Electrical Engineer	230		1.0
Assistant Mining Engineer	460		2.0
Industrial Engineer	230		1.0
Purchasing Agent	230		1.0
Mine Accountant	230		1.0
Payroll Cost Clerks	690		3.0
Laboratory and Smaplers	690		3.0
Rodmen	460		2.0
Stenographers and Clerks	920		4.0
Subtotal	5,290	289,000	23.0
WAREHOUSE & GENERAL OUTSIDE:			
*Storekeeper	230	11,000	1.0
Warehousemen	960	30,100	4.2
Laborers	1,600	49,100	7.0
Misc. Service and Labor	1,600	49,100	7.0
Subtotal	4,390	139,300	19.2

SCHEDULE C-1 - Continued CASE C

	No.Man- Shifts/Year	Dollars per Year	Equiv. Men @ 230 Man- Shifts/Year
PREPARATION PLANT STORAGE AND LOADOUT:			
*Foreman	960	48,000	4.0
Prep Plant Operator	1,920	66,000	8.4
Dryer Operator	960	33,000	4.2
Utility Men	1,920	61,400	8.4
Refuse Hauler	960	31,800	4.2
Loadout Man	960	30,400	4.2
Crusher Oper. and Raw Coal Storage	960	30,400	4.2
Labor	960	29,500	4.2
Subtotal	9,600	330,500	41.8
OVERBURDEN STRIPPING, COAL LOADING AND HAULING:			
*Foremen	1,920	96,000	8.0
Dragline Operator (50 cu.yd.)	960	38,000	4.2
Assistant Dragline Operator (50 cu.yd.)	960	33,200	4.2
Dragline Oiler & Ground Man (50 cu.yd.)	960	29, <i>7</i> 00	4.2
Dragline Operator (7 cu.yd.)	960	38,000	4.2
Shovel Operator – Stripping	3,410	124,800	14.8
Shovel Oiler - Stripping	3,410	106, 100	14.8
Driller	4,800	169,000	20.8
Driller - Oiler	4,800	147,100	20.8
Truck Drivers - Stripping	13,100	463, <i>7</i> 00	57.0
Front-end Loader Operator-Coal Loading	960	34,200	4.2
Shovel Operator - Coal Loading	960	35,100	4.2
Truck Driver - Coal Hauling	3,840	135,900	16.7
Powder Men	3,200	105,900	14.0
Dozer Operator	4,800	170,900	20.8
General Pit Labor, Dumpmen	4,160	127,700	18.1
Subtotal	53,200	1,855,300	231.0
AUXILIARY SERVICE:	/ 10	27,000	2.0
*Foremen	640	36,000	3.0
Water Truck Driver	640	21,200	2.8
Motor Grader Operator Fuel Truck Operator	640 640	21,200	2.8
Lubrication Truck Operator	640 640	21,200 21,200	2.8 2.8
Snow Removal Equipment Operator	320	10,600	
Subtotal	$\frac{320}{3,520}$	131,400	$\frac{1.4}{15.6}$
LAND RECLAMATION:			
Tractor Operator	<i>5</i> 00	17,800	2.2
Dump Truck and Laborer	500	16,300	2.2
Reseeding, etc.	500_	16,300	2.2 6.6
Subtotal	1,500	50,400	6.6

SCHEDULE C-1 Continued CASE C

MAINTENANCE:	No. Man- Shifts/Year	Dollars per Year	Equiv. Men @ 230 Man- Shifts/Year
*Foremen	2,760	144,000	12.0
Mechanics	19,000	657,400	80.5
Electricians	3,000	103,800	13.0
Welders, General	6,200	214,500	27.0
Subtotal	30,960	1,119,700	132.5
Total Wage - Personnel(straight time) Overtime Allowance (5% of Cost @ Time	96,660	3,291,600	
and One Half)	3,200	164,600	
Total Wage Cost -	99,860	3,456,200	
*Salaried Personnel	11,800	624,000	
Total Wage & Salary Personne	l: 111,660	4,080,200	
	Wage	Salary	Total
Tons Clean Coal per Man Shift	30.04	254.2	26.9
Cost per Net Ton Clean Coal	\$1.152	\$0.208	\$1.360
Average Cost per Man Shift	\$34.61		
Number of Men	419	51	470

Note: Labor Costs based on 1971 rates adjusted for 25% fringe benefits.

SCHEDULE C-2 CASE C

ESTIMATED STRIPPING AND MINING COSTS ELK RIVER COAL FIELD Scurry-Rainbow Oil Ltd. By John T. Boyd Company Mining Engineers June 1969 (Canadian Dollars) (All Figures in Thousands Except Unit Costs and Ratio)

Production: 4,000,000 Net Tons Row Coal per Year 3,000,000 Net Tons Clean Coal per Year

	47 W		Period 1 ()		
		Unit Costs Overburden					
	Unit	Annual Volume	Bank Cu, Yds.	Raw Coal Net Tors	Annual Cost	Cost per Net Ton Clean Coa	
	Net Tons	3,000	-				
Clean Coal Production Raw Coal Production	Net Tons	4,000					
Stripping Ratio	Cu. Yds./Net Ton Raw Coal						
Direct Costs:							
Stripping - Dragline:	W 1 2 1 C VI	E 500					
Amount of Overburden Removed Coal Exposed	Virgin Bank Cu. Yds. Net Tons	5,520 873					
Rotio	27.5 - 27.27.5.27.e-	6.32				200	
Drilling and Blasting	Bank Cu. Yds.	5,520	\$0.126	\$0.797	\$ 696	\$	
Overburden Removal Subtotal - Dragline	Virgin Bank Cu. Yds.	5,520 5,520	. 225	1.422	1,242		
Stripping - Shovel and Truck Units:	Bank Cu. Yds.	19,700					
Overburden Removed Coal Exposed	Net Tons	3,127					
Ratio		6.3					
Drilling and Blasting	Cu. Yds.	19,700	. 126	.793	2,482		
Shovel Loading	Cu. Yds. Cu. Yds.	19,700	. 140	.403	1,261 2,758		
Haulage and Road Maintenance (0.95 Miles) Subtotal - Shovel & Truck Units	Co. ras.	19,700	.330	2.078	6,501		
Stripping Composite:	Bank Cu. Yds.	25,220	. 126	.795	3,178		
Drilling and Blasting Overburden Removal	Virgin Bank Cu. Yds.	25,220	.072	.452	1,807		
Haulage (0.95 Miles)	Bank Cu. Yds.	25,220	. 109	690	2,758		
Subtotal - Stripping			.307	1.937	7,743		
Coal Loading	Net Tons Raw Coal	4,000		.100	400		
Coal Hauling and Road Maintenance	Net Tons Raw Coal	4,000		. 220	880		
Subtotal - Stripping, Coal Loading & Haulage				2.256	9,023		
Bench Development, Drainage, Roads, etc.				.050	200		
Auxiliary mine services and labor, general							
labor, unallocated maintenance, ware- house, snow removal, etc.	Net Tors Raw Coal			. 100	400		
Reclamation	Net Tors Raw Coal			.030	120		
Preparations							
Washing, Drying and Loading	Net Tors Raw Coal			.500	2,000		
Miscellaneous Services and Labor	Net Tors Raw Coal			050	200	-	
Total - Direct Costs Mining and Preparation	Net Tons Raw Coal			\$2.986	\$11,943	\$3.981	
Indirect Costs:							
Mine Overhead and Supervision					720	. 240	
UMWA Welfare Fund Exploration					210 150	.070	
Total - Indirect Costs					1,080	.360	
Total - Operating Costs					\$13,023	\$4.341	
Administrative Costs:						207010752	
Selling, General Administrative Expense					750	. 250	
Insurance					60	.020	
Property and Land Tax Sampling and Weighing at Harbor					800 60	. 267	
Royalties					825	.275	
Total - Administrative Costs					2,495	.832	
Total - Administrative Costs Total - Operating and Administrative					15,518	5.173	
Contingencies (10%)					1,552	.517	
Total - Operating and Administrative					17,070	5.690	
Depreciations						Apd of the	
Initial						.956	
Extension and Replacement Total - Depreciation	1-				3,492	1,164	
TOTAL COST -					\$20,562	\$6.854	

SCHEDULE C-3 CASE C

ESTIMATED CAPITAL EXPENDITURES ELK RIVER COAL FIELD Scurry-Rainbow Oll Ltd. By John T. Boyd Company Mining Engineers June 1969 (Canadian Dollars In Thousands)

Production: 4,000,000 Tons per Year Raw Codi 3,000,000 Tons per Year Clean Coal

							1704.5	00,000,100	#E1000000000000000000000000000000000000										
Perlod	s: Item	Years Life	Initial Capital		_2_	_3	4_	_5_	_6_	_7_	<u>B</u>	9_	10	_11	_12	_13	_14	15	Totals
A.	Preparation Plant, Truck Dump, Raw & Clean Goal Storage, and Ratiroad Load- out Facilities.	15	\$ 8,100	\$ -	s -	s -	s -	1 -	\$ -	s -	5 -	s -	\$ -	\$ 810	s -	\$ -	\$ -	s -	\$ 8,910
i.	MINE SITE DEVELOPMENT Including Exploration, Pre-production	765	10060																2 150
	Stripping	15	2,150	73	- 7	7.		72		•	•	- 1			-		-	-	2,150
	MINE ROADS	15	865		19	*	17	-	300*	*	25	- 5	3.5	300*	- 1	1	-		1,465
	MAINTENANCE & SUPPLY FACILITIES Shop, Gorage and Warehouse Equipment 1 - Water Truck, 10,000 gal.capacity 1 - Truck Crane 1 - Shop Truck Miscellaneous Vehicles Tatal - Item D	15 8 15 8 6	1,500 113 108 16 130 1,867		1	<u>:</u>	:	-	11111	130 130		113 - 16 - 129	:	:	:	- - - 130	-	:	1,500 220 100 33 390 2,25
i.S	OTHER OUTSIDE FACILITIES Office and Equipment Central Heating Plant Total ~ Item E	15 15	175 200 375	:	÷	:		<u>:</u>	1	-2	=		<u>:</u>	-	:	:	3		175 200 375
	OIL, GREASE & FUEL BUILDINGS	15	30	-		-	17.0		57.0	7.	-	-	17.	5.5	3				30
3.	EXPLOSIVES MAGAZINE	15	10	2	-	-		-		-		+	-		+	-	-	(9 0)	10
	DRAINAGE	10	15		-	-	520	-	-	0	343	4	2	15	<u></u>	-	<u></u>		30
L)	STRIPPING EQUIPMENT 1 - 50 cu.yd. Dragline, 310 ft.boom 1 - 7 cu.yd. Dragline 4 - 15 cu.yd. Rock Shovels 21 - 105-ton Rock Trucks 5 - 60-R Rotary Drills 1 - 45-R Diesel-Electric Drill 7 - D-9 Type Dozers Total - Item	15 15 15 8 15 15	5,800 541 3,200 (14) 5,040 2,025 300 912 17,818		,,,,,,		•••••	0.000	•	912		(14) 3,360 - - - - 3,360		:	5000	- - - - - - - - - - - - - - - - - - -	1	:	5,800 541 3,200 8,400 2,025 300 2,099 22,365
l.	COAL LOADING AND HAULAGE 1 - 12 cu.yd. Coal Shovel, 151-M Type 1 - 22 cu.yd. Frontend Loader 6 - 100-ton Coal Trucks 2 - Rubber-tired Dozers 1 - Road Grader Snow Removal Equipment Total - Item J	15 6 8 6 10	430 236 1,440 178 120 30 2,434		:		:		· ·	236 178 - 414	:	1,440 - 1,440	:	120 30 150	*	120 36 - 156	1	:	430 592 2,880 392 240 60 4,594
	POWER DISTRIBUTION Service Utilities and Power Distribution, Including power line relocation.	15	1,400		*:		(*)	0				8		1/5/		1.21			1,400
	MISCELLANEOUS Engineering, Development, Legal, and Overhead during Construction Interest during Construction (7-1/2%) Total – Item L		1,300 2,727 4,027	÷	:		Ē	2		3		3130.00	*			1			1,300 2,727 4,027
Subt	otal - Items A through L: Contingency (10%)		39,091 3,910	-	-	0	<u>:</u>	1	300	1,456 146	-	4,929 493		1,275 128		561 56	1	<u>:</u>	47,612 4,763
101	ALS -		\$43,001	-	270		(7.0	55	\$ 330	\$1,602	17.	\$5,422	(5)	\$1,403	1.5	\$ 617	15	7.0	\$52,375
	Mine Extension Requirements																		
,	Town Site and Housing		7,800																
	Rallroad Extension (35 miles)		7,000																
3	Town and Railroad Interest (7-1/2%) Town and Railroad Contingency (10%) Subtotal - Town Site and Railroad		1,100 1,590 17,490																
	Grand Total - Initial Capital Expenditures		\$60,491																

Note: Capital Costs are based on estimated 1971 prices in Canadian Funds.

	Depreci			
	Mining O			peration, Railroad
	Dollars (000's)	Per Ton	Dollars (000's)	Per Ton
Initial Extension and Replacement	43,001 9,374	\$0.956 0.208	\$60,491 9,374	\$1,344 0.208
Total	52,375	\$1,164	\$69,865	\$1,552

SCHEDULE C-4 CASE C

ESTIMATED CASH FLOW EARNINGS PROJECTION ELK RIVER COAL FIELD Scurry-Rainbow Oil Ltd.

By John T. Boyd Company Mining Engineers June 1969

(Canadian Dollars)

Period:	1 (0 - 15 Years)
Annual Production: Raw Coal - Net Tons Clean Coal - Net Tons Ratio	4,000,000 3,000,000 6.3 Clean Coal per Net Ton
Realization at Port* Freight and Port Charges*	\$13.050 5.025
Realization at Mine*	8.025
Production Cost	5.690
Cash Flow**	2.335
Depreciation	1.164
Net Earnings**	1.171
	Dollars per Year (000")
Cash Flow Before Taxes	\$7,005
Net Earnings Before Taxes	\$3,513

^{*} Based on estimated coal realization adjusted to 1971 level and freight charges.

^{**} Before B.C. Mine Tax and Federal Income Tax.

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MINING OPERATION

Steam Coal

Mining Program

The coal stripping operation is the same as described in the Metallurgical Coal chapter.

Coal Preparation

The raw coal as mined will pass through a rotary breaker which will throw out the shale partings and hard bands. It is estimated that the rejected material will be 5%. The crushed coal product would average 12,500 BTU's per pound.

This report assumes that there would be an on-site power plant in the Upper Elk River Coal Field area.

Cost Estimates

The total production costs were figured before British Columbia and federal taxes for Case A (2.0 million tons per year raw coal) and Case B (3.0 million tons per year raw coal). The raw coal was adjusted to 95% recovery.

The preparation costs were adjusted only for crushing and coal handling.

The capital expenditures required were eliminated for the preparation plant and the unit train load-out facilities.

The cost per million BTU's range from 19.4¢ to 26.1¢. This range is due to the fact that an on-site power plant requires a minimum of a 30-year reserve.

Following this text is Schedule A-B-5 showing Estimated Mining Costs before British Columbia and federal taxes. The final costs are expressed in cents per million BTU's.

SCHEDULE A-B-5

ESTIMATED STEAM COAL MINING COSTS (Canadian Dollars) ELK RIVER COAL FIELD

Scurry-Rainbow Oil Ltd.

By
John T. Boyd Company
Mining Engineers
June 1969

7.4

CASE A CASE B 2,000 1,900 3,000 2,850

Raw Coal Production per Year - Net Tons(000's) Steam Coal Production @ 95% Yield Stripping Ratio

5,2

5.5

8.95

		od I Net Ton Steam Coal		od 2 Net Ton Steam Coal	Peri Cost per Raw Coal	od 1 Net Ton Steam Coal	Period 2 Cost per Net Ton Raw Coal Steam Coal		
Stripping, Coal Loading & Haulage Auxiliary Mine Services, Drainage,	\$2.068	\$	\$2,634	\$	\$2.080	\$	\$3,347	\$	
Reclamation, etc.	. 180		. 180		. 180		. 180		
Preparation and Loading	. 100		. 100		. 100		. 100		
Miscellaneous Services and Labor	050		050		. 050		100		
Total Direct Cost -									
Mining and Preparation	2.398	2.524	2.964	3.120	2.410	2.537	3. <i>7</i> 27	3.923	
Indirect Costs		420		<u>. 470</u>		370			
Tatal Operating Cost		2.944		3.590		2.907		4.343	
Total Administrative Costs		. 820		.870		820		.920	
Total		3.764		4.460		3.727		5.263	
Contingency (10%)		.376		. 446		.373		.526	
Total Operating & Administrative Costs		4.140		4.906		4.100		5.789	
Depreciation (Excluding Town and									
Railroad):		. 446		.446		. 348		.348	
Initial Capital Extension and Replacement		.406		.406		.391		.346	
Total		0.852		0.852		0.739		0.739	
Toldi		0.002		0.455		01.0.			
Total Cost - (Excluding B.C. and Federal Taxes on Income or Profits):		\$4.992		\$ <u>5.758</u>		\$4.839		\$6.528	
Cost per Miliion BTU @ 12,500 BTU's per pound (Cents)		20.0	,	23.0		19.4		26.1	

