

GEOLOGY AND COAL POTENTIAL OF THE GATES COAL MEASURES OF THE COMMOTION FORMATION--BULLMOOSE PROPERTY FOR TECK CORPORATION LIMITED AND BRAMEDA RESOURCES LIMITED

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GEOLOGICAL BRANCH ASSESSMENT REPORT

TARLE	$\Omega \mathbf{F}$	CONTENTS
TUDDO	01	CONTRATO

			Page
Introdu	uction		1.
Summar	y and Conc	lusions	2
Geolog	y		3
G(S1 S1	eneral tratigraph tructure - -	y (Gates) Folds Faults	3 4 6 7
Coal Se	eams		7
G S	eneral eam Descri	ptions - "A" SEAM - "B" SEAM - "C" SEAM - "D" SEAM - "E" SEAM - "F" SEAM	7 8 9 9 10 10
Coal R	eserves		11
S ^r Oʻ	ummary of verburden	Gates Coal Reserves in Place Ratios	14 15
Bulk S	ampling		16
Coal Q	uality		17
S C W	ampling oal Analys ashability	is Data	17 17 18
Recomm	endations		19
Append	ix I:	FOR ANALYSIS DATA REFER TO CONFIDE Summary Data of Washability Tests of Composite Core Samples "A", "B", "C" and "D" Seams	NTIAL COAL ANALYSIS FILE. of the
Append	ix II:	Washability Data of Bulk Channel	Sample

Appendix II: Washability Data of Bulk Channel Sample from the "B" Seam, Adit No. 1, South Fork, Bullmoose Property.

LIST OF ILLUSTRATIONS

Figure	1	Location Map	After page 1
	2	Property Map Showing Distribution of Gates Coal Measures	After page l
	3	Property Map as per BP-Brameda Agreement	After page 2
	4	Typical Sections of the Gates Coal Seams	After page 4
	5,	Generalized Geology and Surface Traces of Seams of the Gates Coal Measures (South Fork)	Pocket
	6 🏒	Generalized Geology and Surface Traces of Seams of the Gates Coal Measures (West Fork)	Pocket
	7a √	Isopach Map of "A" Seam (South Fork)	Pocket
	7b -	Isopach Map of "B" Seam (South Fork)	Pocket
	7c -	Isopach Map of "C" Seam (South Fork)	Pocket
	7d '	Isopach Map of "D" Seam (South Fork)	Pocket
	8 1	Overburden Ratio Contour Map (M^3/MT) for "A" and "B" Seams (South Fork)	Pocket
	8a .	Overburden Ratio Contour Map (M ³ /MT) for "A", "B","C", "D" Seams (South Fork)	Pocket
	9 ·	Overburden Ratio Contour Map (M ³ /MT) for "A", "B", "D" Seams (West Fork)	Pocket
	10a ⁷	Isopach Map of "A" Seam (West Fork)	Pocket
	10ъ /	Isopach Map of "B" Seam (West Fork)	Pocket
	10c .	Isopach Map of "C" Seam (West Fork	Pocket
	1 1 a	Reserve Blocks of the "A" Seam (South Fork)	after page 12
	11b	Reserve Blocks of the "B" Seam (South Fork)	after page 12
	11c	Reserve Blocks of the "C" Seam (South Fork)	after page 12
	11d	Reserve Blocks of the "D" Seam (South Fork)	after page 12

....

3

Figure	lle	Reserve Blocks of The "A" Seam (West Fork)	After page	12
	11f	Reserve Blocks of the "B" Seam (West Fork)	After page	12
	llg	Reserve Blocks of the "C" Seam (West Fork)	After page	12
	llh	Reserve Blocks of the "A" and "B" Seams, West Fork-Mount Chamberlain area	After page	12
	12	Gates "B" Seam Adit	After page	16
	13	Location Map of Proposed Drill Holes (South Fork)	After page	19
	14	Location Map of Proposed Drill Holes (West ForkMount Chamberlain)	After page	19
		Various Structural Cross Sections	Pocket	

GEOLOGY AND COAL POTENTIAL OF THE GATES COAL MEASURES OF THE COMMOTION FORMATION--BULLMOOSE PROPERTY

INTRODUCTION

An exploration program was carried out during 1976 on the Bullmoose and Chamberlain coal properties in the Sukunka area by Teck Corporation under its option agreement with Brameda Resources Ltd. The program, which consisted mainly of core drilling, was primarily aimed at investigating the potential of strippable coal in the Gates Coal Measures of the Commotion Formation. Later in the program an adit was driven on the "B" seam for the purpose of obtaining bulk samples.

Two areas were selected as specific drilling targets on the basis of photo interpretation which suggested that substantial quantities of surface-mineable coal might be present in the Gates Member. These areas were designated as South Fork and West Fork with reference to the adjacent branches of Bullmoose Creek. The program, which included 25 drill holes at South Fork and 19 holes at West Fork has provided sufficient data for a preliminary evaluation of the quantity and quality of coal which is potentially available to surface mining.





On January 17 Brameda Resources and Teck Corporation Ltd. announced the sale of certain licences in the Sukunka area to B.P. Canada Ltd., but retained the right to mine the Gates coal seams on the Bullmoose and Chamberlain properties. The current property ownership is indicated on Figure 3.

This report summarizes the results of the 1976 program with particular emphasis on the general character and potential reserves of the Gates coal seams on the Bullmoose property.

SUMMARY AND CONCLUSIONS

Exploration done to date on the Bullmoose property indicates a large area underlain by the Gates Coal Measures which contains at least six distinct coal seam horizons. The seams appear to improve in quality and thickness southwards with a corresponding decrease in coarse clastics within certain sedimentary units. The coal seams are generally gently dipping and no structural complexities appear to exist.

Analyses show that the coal seams are of metallurgical quality and washability tests indicate high yields of clean coal, particularly from the "A" and "B" seams.

-2-



Computation of coal reserves indicate a total of 60,702,374 metric tons of strippable coal in place with overburden ratios of 4.21 M³/MT for the "A", "B", "C" and "D" seams combined in the South Fork and 5.6 M³/MT for the "A", "B", and "C" seams combined in the West Fork.

In addition some 38,000,000 metric tons of underground coal in place from the "A" and "B" seams is possible northwards of the West Fork area up to the Mount Chamberlain area.

In order to further define coal reserves on the Bullmoose property a program of diamond drilling, detailed geologic mapping and seam tracing is proposed.

GEOLOGY

GENERAL

Detailed information on the structure and stratigraphy of the area are available from previous company reports as well as various government publications and need not be repeated. However, since the main object of the 1976 program was the Gates coal seams a further discussion of geologic features relating to the Gates Coal Measures is appropriate.

STRATIGRAPHY (GATES)

The Gates Member is one of three that comprise the Commotion Formation of the Fort St. John Group (Stott, 1968). In the Bullmoose and Sukunka area a fourth "member" was introduced by previous Brameda geologists to distinguish a recognizable and consistent sequence of sandstone and shales from the underlying dominantly mudstone Moosebar Formation and assigned it to the Commotion Formation (Table 1). This "Member", called the Sukunka, conformably underlies the Gates with its upper contact at the base of the lowest massive sandstone unit of the Gates Member

The Gates Member underlies half of the Bullmoose property (Figure 3). It extends well northward into the Sukunka property and southeastward into the adjoining Mount Spieker property. Further southeast the Gates reportedly becomes more widespread and is the source of the several billion tons of coal reserves announced by Denison Mines Ltd.

Figure 4 shows correlated typical sections of the Gates Coal Measures on the Bullmoose property. The Gates on the northeast part of the property where complete sections were drilled, indicate thicknesses slightly greater than 200 metres.

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Bullmoose

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llmoose Area	(1975)	Store	(1968)	Bullmoose Area	
Formation	Thickness (Feet)	Formation	Thickness (Feet)	Lithology	
liasler	450	llasler	500?-1500	Dark grey interbedded shale, sil mudstone with ferruginous concre	tstone and tions and

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...

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(A)

		llasler	1 450		llasler	500?-1500	Dark grey interbedded shale, siltstone and mudstone with ferruginous concretions and layers. Local minor conclomerate.
ç		Boulder Creek Mb	>600		Boulder Creek Mb	240 - 560	Fine to medium-grained sandstone; interbedded siltstone and mudstone, in parts conglogerary
lot .	ų	Huleross Nember	340	ation	Hulcross Member	0 - 450	Dark grey marine shale and mudstone with common pyritic and ferruginous concretions.
Fort St	ommotic	Gates Member	650	Contr	Gates Member	220 - 900	Fine to medium to coarse sandstone with . interbedded shale, mudstone and siltstone. Coal. Layers of massive pebble conglemerate.
	Ŭ	Sukunka Nember	430	• -	Noosobar	100 - 1000	Interbedded fine-grained sendstone, mudstone and siltstone.
		Noosebar	300			100 - 1000	Dark grey mudstone with pyritic and ferruginous concretions and layers
11hcad	Gething	Upper	113-205	3-205		75 1000	Fine to medium to coarse-grained sandstene with interbedded shale, mudstene and siltster Chamberlain Seam at base. Clauconitic mudstone at top.
		Lower	1200		Getning	73 - 1000	Fine to medium to coarse-grained sandstone with interbedded shale, mudstone and siltstor Locally carbonaceous. Coal and coaly seams near base. Local thin conglomerates.
- Eu	U	Cadomin Inconformity	>300		Cadomin	45 - 600	Pebble to cobble conglomerate with intertongu of coarse sandstone.
	N	likanassin	>300				Medium to coarse grained sandstone, carbonaceous to coaly shales

TABLE I: Stratigraphic Chart of the Lower'Cretaceous in the Bullmoose Area.



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Detailed lithologic logging of cores drilled through the Gates enables the division of the Member into five distinct units as follows:

<u>Unit 1</u> consists of thick-bedded to massive, medium-to coarsegrained sandstone. The unit is usually carbonaceous. In the northeastern area pebble conglomerate occurs in the upper part of the unit but rapidly wedges out north of the West Fork area.

The "A" seam occurs at the base of <u>Unit 2</u>. It is overlain by interbedded siltstone and mudstone which separate it from the "B" seam. Thick conglomerate and sandstone overlie the "B" seam in the north but wedge out rapidly in the eastern part of West Fork area.

A fairly thick carbonaceous mudstone unit forms the base of <u>Unit 3</u>. This is succeeded by a succession of mudstone, siltstone, sandstone and coal. Several coaly horizons are present in addition to the named "C", "D" and "E" seams. In South Fork area distinctive pebbly bands occur between the "D" and "E" seams. <u>Unit 4</u> consists mainly of fine-to medium-grained, mediumbedded sandstone. A minor amount of shale is present locally.

<u>Unit 5</u> does not occur within the area tested during 1976. It consists of carbonaceous mudstone with some sandy and silty phases. Coal seams locally are well developed in the northern portion of the Gates occurrence.

STRUCTURE

Folds:

The most prominent structural feature of the Bullmoose property is a broad syncline that plunges gently toward the northwest. On the Chamberlain property the fold is strongly asymmetrical with dips of up to 70° on the west flank and less than 20° on the east. Farther south the dips on both limbs become more gentle. The West Fork and South Fork areas lie along the axial portion of the fold.

Subsidiary minor folds have been noted in the subjacent rocks. These generally are not reflected in the Gates formation.

-6-

Faults:-

Two minor thrust faults were intersected in drill holes both of which had vertical displacements of less than 40 feet. Both are northwesterly and dip southwestward at approximately 25 degrees. The fault intersected in T-31 in the West Fork appears to be related to a nearby major fault showing appreciably large displacements in the Gates and older strata The fault intersected in T-54 on the South Fork could be part of a much more extensive fault although of very little displacement. The observed faults on the Bullmoose property are generally the same as those mapped on the Sukunka area, all of which reflect the regional structural configuration of the foothills.

COAL SEAMS

GENERAL

Only the coal seams of the Gates Coal Measures, which were the main object of the 1976 programme, will be discussed. The Gates on the Bullmoose property include a minimum of six distinct coal seam horizons. In ascending stratigraphic order the seams are referred to as the "A", "B", "C", "D", "E", and "F" seams (Figure 4). Wide variations in quality and thickness exist not only from one seam to another but also within the individual seams. In general the overall characteristics of the seams appear to improve from younger to older although most of the seams laterally improve southwards. In the West and South Forks the individual seams are

-7-

easily recognizable and simpler to correlate in contrast to those found in the northern part of the property where the seams more often split into several layers with inclusions of rock partings. Figures 7a-d and 10a-c show local variations of seam thicknesses.

SEAM DESCRIPTIONS

"A" Seam:-

The "A" seam is widespread in the Bullmoose property. It starts as a thin coaly horizon in the northeastern part of the property improving to a clean, hard and bright seam southwards. In the West Fork area the seam averages 1.8 metres thick and may include a shaly parting of up to 0.6 metres thick. The seam further thickens in the South Fork area where it exceeds 4.5 metres with a corresponding increase in the rock parting of up to 1.8 metres. The seam rests on massive coarse sandstone on the South Fork and partly on conglomerate on the West Fork.

"B" Seam:-

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7

The "B" seam is widespread on the property and because of its thickness appears to be the most important. It is generally free of rock partings and usually appears hard and bright. The seam although reasonably thick in the northern part of the property is exceedingly shaly but gets cleaner and thicker southwards where it averages some 3.4^{4} , metres on the West Fork and 4.8^{8} metres on the South Fork.

-8-

The "B" seam is separated from the underlying "A" seam by approximately 7 metres of interbedded mudstone and sandstone. It is locally roofed by conglomerate in the northeastern part of the property and by interbedded mudstone and sandstone on the South Fork and most of the West Fork.

"C" Seam:-

The "C" seam has been indentified with certainty only in West Fork and South Fork. It has a thickness of 1.9 metres in 3 splits in West Fork area and 1.6 metres at South Fork, including some dirt bands. In general, the "C" seam appears dull but includes some bright bands.

The seam is both floored and roofed by interbedded sandstone and mudstone.

"D" Seam:-

In the West Fork area the "D" seam is highly variable in both thickness and quality. The thicker sections tend to be very high in ash. The seam becomes more uniform, with an average thickness of 1.5 metres, in South Fork. Like the "C" seam the "D" generally is dull in appearance and includes rock partings and/or dirt bands.

-9-

"E" Seam:-

The "E" seam is recognizable as a distinct coal seam only at West Fork and South Fork. It may be correlated with one of several coaly horizons in the northern part of the property. The seam is best developed at South Fork where it is mainly hard and bright with minor shale partings.

It ranges in thickness from less than a metre at West Fork to slightly more than one metre at South Fork.

"F" Seam:-

The "F" seam does not occur at South Fork or West Fork. It is represented by one or more coaly seams or coaly horizons in several of the deeper drill holes in the southern part of Bullmoose property. The seam appears to correlate with the so-called "A" seam of Gates member on the Sukunka property to the north.

COAL RESERVES

Exploration work to date has consisted of relatively closelyspaced drilling at South Fork and West Fork, and widelyspaced drill holes elsewhere on the properties. In addition,

-10-

geological mapping has provided a large amount of information on the location and thickness of the seams and on the local structural conditions. The data are sufficient to enable a preliminary evaluation of the coal reserves of the Gates seams on the Bullmoose property.

Calculation of probable surface-mineable coal reserves was made for the "A", "B", "C", and "D" seams in the South Fork area, and for the "A", "B" and "C" seams at West Fork. Potential underground reserves for the "A" and "B" seams have been calculated for the area north of West Fork, based on relatively sparse data.

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The computation of reserves was made using standard methods. The average thicknesses of the individual seams were derived from lithologic logs, gamma ray/neutron, and sidewall density logs of drill holes. The difference between thicknesses of seam intersections measured from the radiation logs and those measured from the drill cores were found to be negligible. Consequently in cases where core loss was excessive (below 60%) the estimation of a coal intersection was, at times, based solely on the radiation log. This is particularly true of the softer "C", "D", and "E" seams. Recoveries in the "A" and "B" seams were mostly above 90 per cent, such that the estimation of seam thicknesses from drill cores are considered accurate. In the computation of tonnages the average specific gravities

-11-

for each seam applied for the whole area were derived from laboratory measurements of composites of raw core samples of the individual seams intersected in the South Fork area.

The computation of the areas was done with the aid of a planimeter. In the southwestern part of the South Fork area no correction factor was applied for the steeply dipping seams since the area involved covers only a narrow band. However, the dip of seams was considered in calculating areas near Mount Chamberlain.

The coal reserve areas were divided into reserve blocks to ease computation (Figures 11a-11h). The placement of boundaries of the reserve blocks were governed by such factors as geologic (e.g. seam traces, thickness of seams, dips of beds, fault, etc.) overburden ratios and property limits. In the West Fork area an area of influence around DDH T-63 for the "A" and "B" seams was included as part of a reserve block even though the "A" and "B" seams were not recovered. A summary of the computation of the tonnages of individual seams and reserve blocks are as follows:

...-12-

















SOUTH FORK

	Seam	Block Number	Area (m ²)	Average Thick.	<u>Vol.(m³)</u>	Sp.G.	Tons (MT)	Category
	"A"	I	1,667,500	2.35	3,918,625	1.34	5,250,958	Drill Indicated
		II	967,500	2.62	2,534,850	1.34	3,396,699	Drill Indicated
		III	252,500	2.3	580,750	1.34	778,205	Inferred
		IV	732,500	2.5	1,831,250	1.34	2,453,875	Inferred
							(11,879,737)	
	"B"	I	1,442,500	4.52	6,520,100	1.37	8,932,537	Drill Indicated
		II	987,500	5.07	5,006,625	1.37	6,859,076	Drill Indicated
		III	210,000	4.5	945,000	1.37	1,294,650	Inferred
		IV	677,500	5.0	3,387,500	1.37	4,640,875	Inferred
							21,727,138	
				TOTAL "	A" AND "B"		33,606,875	
	"C"	I	1,055,000	1.73	1,825,150	1.45	2,646,468	Drill Indicated
۰.		II	880,000	1.73	1,522,400	1.45	2,207,480	Drill Indicated
		111	175,000	1.5	262,500	1.45	380,625	Inferred
		IV	560,000	1.5	840,000	1.45	1,218,000	Inferred
							6,452,573	
	"D"	I	672,500	1.8	1,210,500	1.61	1,948,905	Drill Indicated
		II	780,000	1.8	1,404,000	1.61	2,260,440	Drill Indicated
		111	135,000	1.3	175,500	1.61	282,555	Inferred
		1,	437,500	1.0	437,500	1.01	704,375	inferred
							5,196,275	
				TOTAL S	OUTH FORK		45,255,723	М.Т.
	WEST FO	ORK						
	[#] A ¹¹	I	680,000	1.76	1,196,800	1.34	1,603,712	Drill Indicated
		11	730,000	2,12	1,547,600	1.34	2,073,784	Drill Indicated
		111	742,500	1.5	1,113,750	1.34	1,492,425	Drill Indicated
	"B"	I	562,500	3.98	2,238,750	1.37	3,067,088	Drill Indicated
		II	580,000	3.93	2,279,400	1.37	3,3^2,778	Drill Indicated
		111	592,500	2.35	1,392,375	1.37	1,907,554	Drill Indicated
				TOTAL "	A" AND "B"		13,267,341	
	"C"	I	412,500	2.00	825,000	1.45	1,196,250	Drill Indicated
		II	362,500	1.87	677,875	1,45	982,919	Drill Indicated
				TOTAL W	iest fork		15,446,510	M.T.
	WEST F	ORKMOUNT	CHAMBERLAIN					
	"A"	I	4,295,486	1.67	7,173,461	1.34	9,612,438	Possible
	"B"	I	4,295,486	2.6	11,168,263	1.37	15,300,521	Possible
		11	4,280,000	2.3	9,844,000	1.37	13,486,280	Possible
				TOTAL			38,399,239	М.Т.

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NOTE: Average dip on block I = 30°

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SUMMARY OF GATES COAL RESERVES IN PLACE

Strippable:-

South Fork	"A" Seam	12,411,665 M.T.
	"B" Seam	22,995,876 M.T.
	"C" Seam	6,675,075 M.T.
	"D" Seam	4,841,250 M.T.
	TOTAL	45,255,723 M.T.
West Fork	"A" Seam	5,401,410 M.T.
	"B" Seam	8,570,260 M.T.
	"C" Seam	2,791,168 M.T.
	TOTAL	15,446,651 M.T.
	TOTAL STRIPPABL	Ē

60,702,374 M.T.

Underground (Possible)

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West Fork-Mount Chamberlain

"A"	Seam	9,612,438 M.T.	
"B"	Seam	<u>28,786,801 M.T</u> .	
TOT	AL.	38,399,239 M.T.	
TOT	AL UNDERGROU	ND	
TOT	AL GATES COA	L IN PLACE	

<u>38,399,239 м.т</u>.

99,101,613 M.T.

OVERBURDEN RATIOS

Calculations of overburden ratios were made for both the South and West Forks. Essentially the procedure involved the calculation of the total volume of material immediately above the "A" seam and subtracting the volume occupied by overlying seams that were included in the reserves to derive the net volume of waste rock. In the process of calculation it was deemed desirable to show the variations of overburden ratios on contoured maps (Figures 8,8a,9).

The total stripping ratio for the South Fork is 4.21 cubic $4^{-4^{a}}$ metres per metric ton of coal in place for the "A", "B", "C" and "D" seams combined, and that of the West Fork is 5.6 cubic $5^{-6^{a}}$ metres per metric ton of coal in place for the "A", "B", and $3^{-5^{-5}}$ "C" seams.

If the overlying "C" and "D" seams in the South Fork be arbitrarily considered waste, the total overburden ratio just for the "A" and "B" seams combined would rise only slightly to 5.9 cubic metres per metric ton coal in place.

The maximum depth to the floor of "A" seam in the South Fork would be nearly 130 metres.

-15-

BULK SAMPLING

An adit measuring 1.8 metres wide and 2.1 metres high was driven for 61 metres on the "B" seam in the South Fork (Figure 13), for the purpose of obtaining bulk samples for washability and coke oven tests. The selection of the adit site was made after two pilot holes were drilled to verify seam quality. Other factors such as topography and environmental protection were considered.

The bulk samples were taken from the face of the adit and consisted of two types. One was taken from a carefully cut channel measuring 0.6 metres wide and 0.3 metres deep across the full thickness of the seam of 4.57 metres. The sample was contained in six 200-litre drums lined with polyethylene sheets. The other sample was taken from a blasted round measuring 4.57 metres high, 1.8 metres wide and 0.6 metres dip and were contained in thirty-three 200litre drums. In addition, 3-kilogram samples were taken every 30 cm from a channel cut across the full width of the seam at the adit face.

The samples were sent for analysis to Cyclone Engineering in Edmonton. Arrangements have also been made to utilize the Department of Energy, Mines and Resources'laboratory in Edmonton for washability and coke oven tests.

-16-



COAL QUALITY

SAMPLING

The sampling of coal intersections was carried out after lithologic logging of the drill cores were made and detailed features of the coal seams recorded. In most cases only the coal material was sampled although a few exceptions were made where thin rock partings were included for comparison purposes. Two samples were taken from the "B" seam, one sample coming from the upper dulllooking portion of the seam and the other from the lower and brighter portion of the seam. In cases where the "B" seam appeared uniform throughout, a point of division was arbitrarily chosen.

COAL ANALYSIS

All the samples were submitted to Commercial Testing and Engineering of Vancouver for proximate analysis. Unweighted averages compiled for each of the seams based on raw coal are as follows:

-17-

South	Fork

		· · · · · · ·	Ash	<u>V.M</u> .	F.C.	<u>s</u>	<u>F.S.I</u> .
пАн	Seam	(Lower)	7.2%	24.6%	68.2%	0.35%	5
		(Upper)	13.2%	22.9%	62.4%	0.45%	4
"В"	Seam	(Lower)	7.2%	26.6%	66.2%	0.23%	5-1/2
		(Upper)	18.0%	23.3%	58.8%	0.23%	3
"C"	Seam		22.4%	21.7%	55.8%	0.44%	3
۳D"	Seam		35.9%	20.6%	43.6%	0.33%	4
[#] E [#]	Seam		14.1%	26.9%	59.0%	0.51%	5-1/2

Note: Only two samples were submitted from the "E" seam.

			Ash	<u>V.M</u> .	F.C.	S	<u>F.S.I</u> .
11 A 11	Seam		10.0%	22.2%	59.0%	0.30%	4-1/2
"B"	Seam	(Lower)	7.2%	26.6%	66.5%	0.25%	4-1/2
		(Upper)	19.8%	23.2%	57.4%	0.25%	3
чсч	Seam		20.6%	22.5%	56.9%	0.35%	2-1/2
۳D"	Seam		34.5%	20.4%	44.9%	0.26%	2-1/2

West Fork

WASHABILITY TESTS

Composite samples of selected hole groupings were made up of drill cores from each of the "A", "B", "C" and "D" seam intersections in the South Fork. Owing to the particle size of the composites only two fractional sizes were prepared where the +28 mesh was treated using heavy media and the -28 mesh by froth flotation. The results of the tests for each composite sample are shown in Appendix I. The tests show high yields for the "A" and "B" seams in contrast to the lower yields for both the "C" and "D" seams. It may be
recalled that core recoveries from the "C" and "D" seams were generally less than satisfactory, such that the possible loss of the softer coal material during drilling would consequently degrade the samples.

The results of washability tests of the bulk channel sample from the "B" seam adit are found in Appendix II. The analysis of the clean product from this test closely correspond with similar analysis of composites from the "B" seam.

RECOMMENDATIONS

- Further definition of Gates coal reserves will require additional drilling. A minimum of seven shallow holes is proposed for the West Fork and fifteen for the South Fork areas (Figure 13 & 14). In addition, seam tracing by hand trenching in conjunction with detailed geologic mapping for both areas is recommended.
- 2. A minimum of six prospecting holes is proposed to test for Gates seams in the area north of the West Fork and towards Mount Chamberlain. This should likewise be carried out in conjunction with detailed geologic mapping.





- T-58 PREVIOUS DRILL HOLE
- PROPOSED DRILL HOLES.

LOCATION PLAN OF PROPOSED DRILL HOLES

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SOUTH FORK

FIG.13













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FIG. 8

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3. A small area west of the South Fork reserves may contain both the A and B seams although under a thin veneer of cover. The area should be thoroughly prospected and if warranted drilled.

Respectfully submitted,

S. Veyon R.

B. I. McClymont

RSV:mjb

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SECTION '6

PR- BULLFROOSE 76 (2)A

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GEOLOGICAL BRANCH ASSESSMENT REPORT

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MANLANI

SEPARATION OF BULK MATERIALS

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Manufacturing, Engineering, Testing Services

9751 - 51 Avenue Edmonton, Alberta T6E 425 Telephone: (403) 436-1385

> Cable Address: Cyclone, Edmonton Telex: 037-3793

Ref: \$1-220

March 22, 1977 Teck Mining Group Ltd. 1199 West Hastings Street Vancouver, B. C. **V6E 2K5** Attention: Mr. R. Verzosa, P. Eng. Dear Rubin: Enclosed please find a copy of Petrographic Analysis on your coal samples T1, T28, T37 and T40 prepared by Cascade Coal Petrography Ltd. All these samples are clean coal fractions and their identifications as follows: 71 Bulk samples from Cate Seam T28 Drill core sample, Seam A (T41 to T43 inclusive) T37 Drill core sample, Seam C (T43, T59, T52, T29, T45) T40 Drillcore sample, Seam D (T59, T52, T29) I trust this is satisfactory. Yours truly, CYCLONE ENGINEERING SALES LTD.

Per: an was

B.Y.H. Wong

BYHW/ejr

Encl.
PETROGPAPHIC REPORT ON SAMPLES

T1, T28, T37, T40

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CASCADE COAL PETROGRAPHY LIMITED

Sample Reception

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Samples arrived at the laboratory from Cyclone Engineering in four brown paper bags labelled: TI, T28, T 37 and T40.

Sample Preparation

Each sample was crushed to -20 mesh, then coned and quartered till a representative eight grams was obtained. The eight grams was then mixed with plastic, pelletized and polished.

Methodology

Fifty points were run on each pellet for Reflectance. The same technique as used by the Japanese was employed. The Reflectance was taken at Hean Maximum Reflectance and using a filter of 525 nanometers. In European Laboratories, random Reflectance and a filter of 546 nanometers is used. The former tends to give a reading approximately 1 V-type higher than the latter and consequently tallies very closely with Petrography carried on by the Japanese.

In the case of the Macerals and Microlithotypes, 500 points were run for each group. The Macerais and Microlithotypes used are described:

Macerals

Vitrinite

Exinite

Microlithotypes

Table 21. Microlubotype analysis using the 20-point graticule

Semi-Fusinite Machinito	Microlithotype	Position of the graticule intersections with respect to macerals
Micrinite Fusinite	Vierite Liptite Inertite	All intersections on vitrinite All intersections on exinite All intersections on inertinite
Mineral Mailer	Clarite Durite	All intersections on inertinite and exinite with at least 1 inter- All intersections on inertinite and exinite, with at least 1 inter-
	Vitrimertite	All intersections on vittinite and inertinite, with at least 1 intersection on each

Trimacerite can be subdivided into:

Duroclarite (V > I + E), Claredurite (I > V + E), Vitrinertoliptite (E > V + I).

The above were carried out using the International Committee of Coal Petrology (ICCP) standards as laid out by Professor N. H. Mackowsky.

CASCADE COAL PETROGRAPHY LIMITED

The results for the Reflectance and Macerals were then combined and Coke Stability calculations were calculated by the computer and then checked by hand.

Sample Designation

Cyclone Engineering No.	Cascade Coal Petro. No. Gale Sean
TI Bulk T28 Soon A T37 Eron C T40 Secum D	$\begin{array}{c} \text{CCP } 21 \\ \text{CCP } 22 \\ \text{CCP } 22 \\ \text{CCP } 23 \\ \text{CCP } 23 \\ \text{CCP } 24 \\ \end{array} \begin{pmatrix} \tau 43, \tau 59, \tau 52, \tau 29, \tau 45 \\ \tau 59, \tau 52, \tau 29 \\ \tau 59 \\ \end{array}$

Results

)

Reflectance Data

	Ro	VMB
CCP 21	1.16	26.5
CCP 22	1.18	26.5
CCP 23	1.13	29
CCP 24	1.13	29

Maceral Data

-	<u>CCP 21</u>	<u>CCP 22</u>	CCP 23	<u>CCP 24</u>
Vitrinite	56.53	55.56	60.04	66.9
Exinite	4.28	4.68	3.75	4.35
Semi-Fusinite	20.34	21.05	19.43	14.45
Macrinite	, 10.49	10.72	10.81	5.96
Micrinite	5.57	2.53	2.87	3.89
Fusinite	0.64	3.12	0.88	1.83
Mineral Matter	2.14	2.14	2.20	2.52
•				

Hicrolithotype Data

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	<u>CCP 21</u>	<u>CCP 22</u>	<u>CCP 23</u>	<u>CCP 24</u>
Vitrite	37.73	38.21	46.32	53.84
Clarite	0.04	0.81	1,98	2.96
Purite	1.03	1.42	0.99	0.80
Liptite	-	-	-	-
Vitrinertite	31.96	33,54	28.63	27.81
Incrtite	23.72	20.12	16.89	10.26
Trimacerite	2.47	2.84	4.17	2.17
Carbargilite	2.68	3.05	0.99	2.17
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Pellet No.	Ro	<u>C.B.I.</u>	<u>S.I.</u>	<u>J.1.S.</u>	<u>F.S.T.</u>	VMS
CCP 21	1.16	1.18	4.45	92+	6½	26.5
CCP 22	1.18	1.26	4.53	92+	4%	26.5
CCP 23	1.13	1.011	4.40	92+	6	29
CCP 24	1.13	0.79	4.39	92+	8	29

In addition to the results printed, the Maceral and Microlithotypes are presented in diagramatic form for ease of correlation between the four samples, Figures (1,2,3 & 4)



MACERAL

Figure 1

MICROLITHOTYPE





transmit traition

frimacoute.



MACERAL

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MIC ROTHFROT YPE.











Minimal 14 after

Carbarquite

MICROLIHOTYPE





Minutal Matter



Vitrite





Durite

Vitrinestite



Inertite



tranacerite



carbarquite



COMPOSITION BALANCE INDEX

Figure

80 541A 113,12,115,115,120,116,115,141,119,113,117 82 DATA 116,113,112,117,115 170 DATA 118,121,126,119,119,118,122,121,109,108 171 DATA 109,115,106,117,112,122,120,112,120,120 172 DATA 113,116,115,111,119 RUN

THE PELLET NUMBER IS CCP-21

29.05 THE SUM OF COLUMN ONE IS 29.08 THE SUM OF COLUMN TWO IS THE AVERAGE OF COLUMN ONE IS 1.162 1.1632 THE AVERAGE OF COLUMN TWO IS 58.13 THE GRAND TOTAL IS -.12 /100 A COMPARISON OF SUB-AVERAGES IS THE AVERAGE MAXIMUM REFLECTANCE IS 1,1626 4.86762 /100 THE STANDARD DEVIATION IS THE VOLATILE MATTER CONTENT IS 26.5 %

THE V-TYPES ARE V 10 = 5 V 11 = 33 V 12 = 12 THE HISTOGRAM FOLLOWS: 105 -. 109 110 -. 114 115 -. 119 120 -. 124 125 -. 129 A DIFFERENT STD DEV IS

CASCADE COAL PETROGRAPHY LTD.

经上国销售的 法主义无法保守主义 化化合金 110712291 7 1 1 1 1 1 1 82 1616 127+113+117+118+116 170 0616 125+111+112+122+120+120+18+121+146+124 171 DATA 101+100+11 13+117+119+120+116+128+126+122 172 BATA 119+119+119+114+120 RUN

THE PELLET NUMBER IS CCP-22

29.44 THE SUM OF COLUMN OUT IS THE SUM OF COLUMN TWO IS 29.96 THE AVERAGE OF COLUMN ONE IS 1.1776 1.1984 THE AVERAGE OF COLUMN TWO IS THE GRAND TOTAL IS A COMPARISON OF SUB-AVERAGES IS THE AVERAGE MAXIMUM REFLECTANCE IS THE STANDARD DEVIATION IS THE VOLATILE MATTER CONTENT IS

59.4 ~2.08 /100 1+188 4.30945 /100 26.5 X

THE V-TYPES ARE V 10 = 1 V 11 = 29 V 12 = 21 THE HISTOGRAM FOLLOWS: . 105 -. 109 . 110 -. 114 . 115 -. 119 . 120 -. 124 . 125 -. 129 A DIFFERENT STD DEV IS

0123456789012345678901234567890 1 I I 13.8098 /100

CASCADE COAL PETROGRAPHY LTD.

READY

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80 DATA 104,112,109,117,112,116,1:7,107,117,115 81 DATA 102,106,112,112,117,121,115,123,114,107 82 DATA 118,113,120,110,113 170 DATA 107,112,112,116,117,115,122,121,116,119,1_____ 171 DATA 104,104,113,117,120,112,108,119,113,123 172 DATA 105,115,110,118,115 RUN

THE PELLET NUMBER IS CCP-23

0

THE SUM OF COLUMN ONE IS	28.29
THE SUM OF COLUMN TWO IS	28.53
THE AVERAGE OF COLUMN ONE IS	1.1316
THE AVERAGE OF COLUMN TWO IS	1.1412
THE GRAND TOTAL IS	56.82
A COMPARISON OF SUB-AVERAGES IS	96 /100
THE AVERAGE MAXIMUM REFLECTANCE IS	1.1364
THE STANDARD DEVIATION IS	5.3528 /10
THE VOLATILE MATTER CONTENT IS	29 X

THE V-TYPES ARE V 10 = 11 V 11 = 32 V 12 = 7 THE HISTOGRAM FOLLOWS: . 100 -. 104 . 105 -. 109 . 110 -. 114 . 115 -. 119 . 120 -. 124

A DIFFERENT STD DEV IS



CASCADE COAL PETROGRAPHY LTD.

B1 DATA 114,122,118,113,120,104,103,112,118,119 B2 DATA 114,122,118,113,120,104,103,112,118,119 B2 DATA 116,115,114,103,108 170 DATA 110,108,108,111,119,110,112,11_09,103,112 171 DATA 111,115,113,118,107,116,125,116,114,108 172 DATA 112,115,119,124,122 RUN

THE PELLET NUMBER IS CCP-24

THE SUM OF COLUMN ONE IS	28.36
THE SUM OF COLUMN TWO IS	28.37
THE AVERAGE OF COLUMN ONE IS	1.1344
THE AVERAGE OF COLUMN TWO IS	1.1348
THE GRAND TOTAL IS	56.73
A COMPARISON OF SUB-AVERAGES IS	04 /100
THE AVERAGE MAXIMUM REFLECTANCE IS	1.1346
	<u> </u>
THE STANDARD DEVIATION IS	5.5897 /100
THE VOLATILE MATTER CONTENT IS	29 %

THE V-TYPES ARE
\vee 10 = 12
V 11 = 33
· V 12 = 5
THE HISTOGRAM FOLLOWS:
. 100 104
. 105 109
. 110 -, 114
• 115 -• 119
. 120 124
. 125 129
A DIFFERENT STD DEU IS

0123456789012345678901234567890 I I I B.14405 /100

CASCADE COAL FETROGRAPHY LTD.

1 ×	hin and the second s	
	MARC	H 10,1977
\mathbf{c}	THE PELLET NUMBER IS THE REPORT UITEINTIE IS	CCF-21
~	THE PERCENT SEMI-REACTIVE IS	30.83
E.	THE PERCENT INERTS IS THE PERCENT MINERAL MATTER IS	6+21
	THE PERCENT MINERAL MATTER FR	EE IS 97.86
	THE PERCENT VITRINITE IS	615 THE
~	THE PERCENT SEMI-REACTIVES IS	31.5041
•		0 • 0 • 0 •
~	TOTAL REACTIVES ARE	93.6438
	FOR A REVISED CALCULATION OF USING MINERAL MATTER OBTAINE INPUT THE ASH PERCENT, OTHE	MACERAL GROUPS D FROM PROXIMATE ANALYSIS RWISE INPUT -1
^	76.55 NOW THE SULPHUR PERCENT	
-	PARR'S MINERAL MATTER IS	3.5975
	TOTAL MACERALS ARE REVISED MACERALS ARE	96.402 %
•.	VIT S-R INERTS	M.M.
	WHAT ARE THE FIRST AND LAST '	U-TYPES?
^	?10,12 INPUT THE COUNTS FOR U-TYPES	10 TO 12
•	V 10 10	
	V 11 88 V 12 24	
\sim	REFLECTANCE VITRINITE TYPES	
	V 10 V 11 V 12	
<u> </u>	10 86 24 5.99039 39.5366 14.3769	
	REACTIVE SEMI-INFRIS ARE	10,1235
0	INERT SEMI-REACTIVES ARE	20.247
	MIURINUIUS(INER/S)ARE MINERAL MATTER IS	6+11/48 3.5975
C		
~	SO TOTAL INERTS ARE:	29,962
ι.	USING TOTAL INERTS OBTAIN FRO	OM TABLE AND INFUT
0	STRENGTH FACTORS FOR V-TYPES V 10 3.85	10 TO 12
	V 11 4.45	
\frown	0 12 4.70	· •
	VIT, VOLZ REACT.S-F TOTAL 5,99039 1.01235 7.00274 2.	L REACT. OPT. STRENGTH FAC.
\mathbf{r}	39.5366 6.68151 46.2181 2.	.7 4.45
-	- 14.3787 2.42784 18.8083 3.	•
ſ	OPTIMUM STRENGTH 311.623	THE BALANCE INDEX = 1.18484
		THE STRENGTH INDEX = 4.45001
\mathbf{c}		
		THE STABILITY FACTOR=59
$\hat{}$		
		CASCADE COAL FETROGRAPHY LIMITED.
\mathbf{C}		
~ ·	· · · · ·	
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^	READY	
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	Γ	$\widehat{}$		1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1
•				
•	MAR THE PELLET NUMBER IS THE PERCENT VITRINITE IS THE PERCENT SEMI-REACTIVE IS	CH 10+1977	CCP-22 60.24 31.97	
•	THE PERCENT INERTS IS THE PERCENT MINERAL MATTER I THE PERCENT MINERAL MATTER F ON A MINERAL MATTER FREE BA	S REE IS SIS THE	5.65 2.14 97.86	
	THE PERCENT VITRINITE IS THE PERCENT SEMI-REACTIVES I THE PERCENT INERTS IS	S	61,5573 32,6691 5,77355	
•	TOTAL REACTIVES ARE		74.2264	
	FOR A REVISED CALCULATION O USING MINERAL MATTER OBTAIN INPUT THE ASH PERCENT, OTH	F MACERAL GROUPS ED FROM PROXIMATE ERWISE INPUT -1	ANALYSIS	
r	?7.30 NOW THE SULPHUR PERCENT ?0.36			
	PARR'S MINERAL MATTER IS TOTAL MACERALS ARE REVISED MACERALS ARE		4.041 75.959 %	
•	VIT S-R INERTS 59.0698 31.3489 5.54024 WHAT ARE THE FIRST AND LAST 210-12	M.M. 4.041 V-TYFES?	•	
	INPUT THE COUNTS FOR V-TYPE V 10 2 V 11 56 V 12 42	S 10 TO 12		•
	REFLECTANCE VITRINITE TYPES V 10 V 11 V 12 2 56 42 1.1814 33.0791 24.8093	·	•	
e e	REACTIVE SEMI-INERTS ARE INERT SEMI-REACTIVES ARE MICRINOIDS(INERTS)ARE MINERAL MATTER IS		10.4496 20.8992 5.54024 4.041	
ſ	SO TOTAL INERTS ARE:	· ·	30+4804	·
	USING TOTAL INERTS OBTAIN F STRENGTH FACTORS FOR V-TYPE V 10 3.84 V 11 4.44	ROM TABLE AND INPU 5 10 TO 12	T	
•	VIT. VOLZ REACT.S-F TOTA 1.1914 .208992 1.39039 2 33.0791 5.85178 38.9309 2 24.8093 4.38883 29.1981 3	AL REACT. OPT. .4 3.84 2.7 4.44 3.2 4.69	STRENGTH FAC.	
	OFTINON INCRA INDEX - 2941222	, THE BALANCE INDE:	x = 1.26356	
~	OFITHON SIKENOIN STATIST	THE STRENGTH IND	EX = 4.53299	
Ţ				
		THE STABILITY FA	CTOR=59	
		CASCADE COAL PETI	ROGRAPHY LIMITE	EU •
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· 🍙	READY			

RUN MARCH 10,1977 CCP-23 THE PELLET NUMBER IS THE FERCENT VITRINITE IS 63.04 THE PERCENT SEMI-REACTIVE IS 30.24 THE PERCENT INERTS IS 3.75 2,20 THE PERCENT MINERAL MATTER IS 97,8 THE PERCENT MINERAL MATTER FREE IS ON A MINERAL MATTER FREE BASIS THE THE PERCENT VITRINITE IS 64.458 30.9202 THE PERCENT SEMI-REACTIVES IS 3.83435 THE PERCENT INERTS IS 95.3782 TOTAL REACTIVES ARE FOR A REVISED CALCULATION OF MACERAL GROUPS USING MINERAL MATTER OBTAINED FROM FROXIMATE ANALYSIS INPUT THE ASH PERCENT, OTHERWISE INPUT -1 76.38 NOW THE SULPHUR PERCENT 70.49 3.57995 FARR'S MINERAL MATTER IS 96.42 % TOTAL MACERALS ARE REVISED MACERALS ARE VIT S-R INERTS M.M. 62.1504 29.8133 3.69708 3.57995 UTT WHAT ARE THE FIRST AND LAST V-TYPES? 710+12 INPUT THE COUNTS FOR V-TYPES 10 TO 12 V 10 22 V 11 64 V 12 14 REFLECTANCE VITRINITE TYPES V 10 V 11 V 12 22 64 14 13.6731 39.7763 8.70106 9.93776 REACTIVE SEMI-INERTS ARE INERT SEMI-REACTIVES ARE 19.8755 3.69708 MICRINOIDS(INERTS)ARE 3.57995 MINERAL MATTER IS 27.1526 SO TOTAL INERTS ARE: USING TOTAL INERTS OBTAIN FROM TABLE AND INPUT STRENGTH FACTORS FOR V-TYPES 10 TO 12 V 10 3.87 V 11 4.51 V 12 4.74 VIT. VOLZ REACT.S-F TOTAL REACT. OPT. STRENGTH FAC. 13.6731 2.18631 15.8594 2.4 3.87 39.7763 6.36017 46.1365 2.7 4.51 8.70106 1.39129 10.0923 3.2 4.74 OPTIMUM INERT INDEX = 26.8494 THE BALANCE INDEX = 1.01129 OPTIMUM STRENGTH 317.29 THE STRENGTH INDEX = 4.40141 THE STABILITY FACTOR= 60 CASCADE COAL PETROGRAPHY LIMITED. READY

. . . . 4 بسير ا MARCH 10,1977 THE PELLET NUMBER IS CCF-24 THE PERCENT VITRINITE IS 71.32 THE PERCENT SEMI-REACTIVE IS 20.41 THE PERCENT INERTS IS 5.72 THE PERCENT MINERAL MATTER IS 2.52 97.48 THE PERCENT MINERAL MATTER FREE IS ON A MINERAL MATTER FREE BASIS THE THE PERCENT VITRINITE IS 73.1637 THE PERCENT SEMI-REACTIVES IS THE PERCENT INERTS IS 20+9376 5.86787 TOTAL REACTIVES ARE 94.1013 FOR A REVISED CALCULATION OF MACERAL GROUPS USING MINERAL MATTER OBTAINED FROM FROXIMATE ANALYSIS INPUT THE ASH PERCENT, OTHERWISE INPUT -1 ?7.25 NOW THE SULPHUR PERCENT 20.55 PARR'S MINERAL MATTER IS 4.06625 95.934 % TOTAL MACERALS ARE VIT 5-R INERTS M+M+ 70,1889 20,0863 5,62928 4,06625 WHAT ARE THE FIRST AND LAST V-TYPES? 710,12 INFUT THE COUNTS FOR V-TYPES 10 TO 12 V 10 24 V 11 66 V 12 10 REFLECTANCE VITRINITE TYPES V 10 V 11 V 12 24 66 10 16.8453 46.3247 7.01889 $|\mathcal{D}_{i}| = |\mathcal{D}_{i}|$ 6.69543 REACTIVE SEMI-INERTS ARE 13,3908 INERT SEMI-REACTIVES ARE 5.62928 MICRINOIDS(INERTS)ARE 4.06625 MINERAL MATTER IS 23.0864 SO TOTAL INERTS ARE: USING TOTAL INERTS OBTAIN FROM TABLE AND INPUT STRENGTH FACTORS FOR V-TYPES 10 TO 12 V 10 3.82 V 11 4+54 V 12 4.78 . VIT. VOL% REACT.S-F TOTAL REACT. OPT, STRENGTH FAC. 16.8453 1.6069 18.4522 2.4 3.82 46.3247 4.41898 50.7437 2.7 4.54 7.01889 .669543 7.68843 3.2 4.78 OFTIMUM INERT INDEX = 28.8849 THE BALANCE INDEX = .799254 OPTIMUM STRENGTH 337.614 THE STRENGTH INDEX = 4.39119THE STABILITY FACTOR=60 CASCADE COAL PETROGRAPHY LIMITED. READY

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Computer Print Out

Reflectance

All four samples indicated extremely good bell curves on their respective histograms indicating that the coal was not blended or contaminated.

Coke Stability

All four samples indicated stability factors between 59 & 60. These samples were blended theoretically with poorer quality coals and with Low Volatile coals and would appear to be an excellent coal to use in blast-furnace coke making. In figure 5 can be seen where CCP 21 to CCP 24 fit into the specifications for coke making.

Conclusions

1. It would appear from all the data regarding Reflectance, Macerals and Microlithotypes that these coals could be from the same seam.

2. Ti would appear from the macerial and microlithotype data that these samples were washed and floated fractions.

3. An ideal coking coal on its own merits, this is the only coal that appears to fit every Japanese specification regarding coking.

Recommendations

Further study of the seam or seams involved to establish future quality control on this very good coking coal should be made.

APPENDIX I

Summary Data of Washability Tests of Composite Core Samples of the "A", "B", "C" and "D" Seams.

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DATA SUMMARY

PROJECT: Bullmoose

AREA: Gate

DRILL HOLE # T-53, T-57, T-58, T-28 SEAM: D LAB COMPOSITE #41

ANALYTICAL DATA

SAUPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SIMULATED PRODUCT
Sp. Gr.	1.58	1.45 -		
Ash %	34.85	6.88	9,51	7.06
V.M. %	19.21	26.82	26.07	26:76
R.M. %	0.67	0.46	0.53	0.48
F.C. %	45.27	65.84	63.89	65.70
S. %	0.38	0.52	0.48	0.50
F.S.1.	3 1/2	. 8	7 1/2	. 8
Contribution to Product %		89.91	10.09	
Recovery %		41.73	29.41	40.04

DATA SURMARY

PROJECT:

Bullmoose

AREA: Gate

DRILL HOLE # T-59, T-52, T-29 SEAM: D LAB COMPOSITE # 40

ANALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SIMULATED PRODUCT
Sp. Gr.	1.65	1.45	20 4v	
Ash %	35.72	7.26	7.01	7.25
V.N. %	17.75	27.13	26.54	27.10
R.M. %	1.12	0.43	0.54	0.45
F.C. %	45.41	65.18	65.91	65.20
S. %	0.28	C.55	0.54	0.55
F.S.I.	3 1/2	8	8 1/2	. 8
Contributi to Product	on %	91.65	8.35	
Recovery	%	36.18	16.33	32.85

DATA SUITARY

PROJECT: Bullmoose

AREA: Gate

DRILL HOLE # T-53, T-57, T-58, T-28 SEAM: C LAB COMPOSITE # 39

ANALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SINULATED PRODUCT
Sp. Gr.	1.43	1.40 ····		
Ash %	18.85	6.64	8.69	6.84
V.M. %	19,38	23.14	24.31	23,20
R.M. %	0.56	0.39	0.48	0.41
F.C. %	61,21	69.83	66.52	69.55
S. %	0.43	0.52	0.52	0.52
F.S.1.	4	41/2	512	4½
Contributio to Product	on %	92.38	7.62	
Recovery	%	52.69	40.12	51.46

DATA SUITIARY

PROJECT:

Bullmoose

AREA: Gate DRILL HOLE # T-55, T-56 SEAM: C LAB COMPOSITE # 38

AMALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SIMULATED PRODUCT
Sp. Gr.	1.46	1.43		
Ash %	20.72	7.21	8.10	7.40
V.M. %	19.51	24.12	23.97	24.09
R.M. %	0.63	0.51	0.53	0.52
F.C. %	59.,14	68.16	67.40	67.99
S. %	0.40	0.47	0.50	0.48
F.S.I.	3	5	5%	5
Contributio to Product	n %	90.06	9.94	
Recovery	%	60.09	42.31	57.68

DATA SUMMARY

PROJECT: Bull

Bullmoose

AREA: Gate

DRILL HOLE # T-43, T-59, T-52, T-29, T-45 SEAM: C LAB COMPOSITE # 37

ANALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SIMULATED PRODUCT
Sp. Gr.	1.48	1.40		-
Ash %	24.88	6.64	8.79	6.83
V.M. %	20.08	24.19	24.07	24.18
R.M. %	0.62	0.47	0.47	0.47
F.C. %	54,42	68.70	66.67	68.52
S. %	0.42	0.51	0.47	0.49
F.S.I.	4	6	6	6
Contribution to Product	»n %	85.82	14.18	
Recovery	%	44.53	37.85	43.44

DATA SUIMARY

PROJECT: BU

Bullmoose

Cate

AREA:

DRILL HOLE # T-53, T-57, T-58, T-28 SEAM: B

LAB COMPOSITE # 36

ANALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SIMULATED PRODUCT
Sp. Gr.	1.37	1.50		·
Ash %	11.37	6.86	6.05	6.78
V.N. %	23.88	24.34	25.97	24,52
R.M. %	0.60	0.61	0.48	0.57
F.C. %	64,15	68.19	67.50	68.13
S. %	0.19	0,21	0.20	0.21
F.S.I.	6	6	61/2	6
Contributio to Product	n %	86.05	13.95	
Recovery	%	82.01	70.42	80.17

DATA SUMMARY

PROJECT:

Bullmoose

Gate

AREA:

DRILL HOLE # T-54, T-55, T-56 SEAM: B LAB COMPOSITE # 35

ANALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SIMULATED PRODUCT
Sp. Cr.	1.36	1.53		*
Ash %	10.48	7.12	6.35	7.10
V.M. %	23.35	23.65	25.19	23.80
R.M. %	0.76	0.63	0.79	0.64
F.C. %	65.41	68.60	67.67	68.46
S. %	0.20	0.22	0.19	0,21
F.S.I.	3½	. 4	5	4
Contributio to Product	n %	87.51	12.49	* **
Recovery	0/ /2	86.52	55.20	80.79

DATA SUIMARY

PROJECT: Bullmoose

AREA:

Gate

DRILL HOLE # T-59, T-52, T-45, T-47, T-29 SEAM: B

LAB COMPOSITE # 34

ANALYTICAL DATA

SALIPLE	HEAD	+ 28 MESH FLOAT	- 28 I1 FROTH PRODUCT	SINULATED PRODUCT
Sp. Gr.	1.40	1.57		• ••
Ash %	11.54	6.78	6.45	6.60
V.M. %	23.68	24. 59	25.93	24.86
R.M. %	0.60	0.49	0.49	0.49
F.C. %	63.88	68.14	67.13	68.05
S. %	0.18	0.20	0.23	0.20
F.S.I.	3'ž	6	6	6
Contribution to Product	n %	84.79	15.21	
Recovery	%	89.52	80.40	88,00

DATA SUMMARY

PROJECT:	Bullmoose	
AREA:	Gate	DRILL HOLE # T-41, T-42, T-43
	•	SEAM: B
· · ·		LAB COMPOSITE # 33

ANALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SIMULATED PRODUCT
Sp. Gr.	1.36	1.50	'	-
Ash %	11.44	6.97	6.50	6.78
V.M. %	22.34	23.61	24.33	23.84
R.M. %	0.57	0.42	0.38	0.40
F.C. %	65.65	69.00	68.79	68.98
S. %	0.19	0.20	0.21	0.20
F.S.I.	4	5½	6 ¹ 2	5½
Contributio to Product	n %	85.96	14.04	
Recovery	%	85,25	77.34	84.04

DATA SUMMARY

PROJECT: Bullmoose

Gate .

AREA:

DRILL HOLE # T-53, T-57, T-58, T-28 SEAM: A LAB COMPOSITE # 32

ANALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 H FROTH PRODUCT	SIMULATED PRODUCT
Sp. Gr.	1.34	1.53	· •••	**
Ash %	9.64	6.92	5.90	6.76
V.M. %	23.82	23.94	25.12	24.10
R.M. %	0.46	0.61	0.63	0.62
F.C. %	66.08	68.53	68.35	68.52
S. %	0.41	0.39	0.35	0,39
F.S.I.	5	5	7	5
Contribution to Product)n %	91.72	8.28	** =
Recovery	%	94.09	68.85	91.32

DATA SURMARY

PROJECT:	Bullmoose		
AREA:	Gate	DRILL HOLE # T-54 (U), T-55, T-56	
		SEAM: A	
		LAB COMPOSITE # 31	

ANALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SIMULATED PRODUCT
Sp. Gr.	1.36	1.60		
Ash %	10.82	6.80	6.62	6.69
V.M. %	23.74	23. 93	24.53	24.04
R.M. %	0.61	0.70	0.76	0.72
F.C. %	64.83	68.57	68.09	68.55
S. %	0.40	0.36	0.40	0.38
F.S.I.	3 1/2	5	7	5 1/2
Contribution to Product	on %	90.18	9.82	
Recovery	%	91.86	69.22	89.00

DATA SUMMARY

PROJECT: Bul

Bullmoose

AREA: Gate

DRILL HOLE # T-29 SEAM: A LAB COMPOSITE # 30

ANALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SIMULATED PRODUCT
Sp. Gr.	1.54	1.50		***
Ash %	32.78	6.86	14.16	7.32
V.M. %	19.21	24.40	24.48	24.44
R.M. %	0.44	0.59	0.59	0.59
F.C. %	47.57	68.15	60.77	67.65
S. %	0.31	0.39	0.38	0.39
F.S.I.	3	5 1/2	5 1/2	5 1/2
Contribution to Product %		93.07	6.93	
Recovery %		63.15	52.12	62.24

DATA SUMMARY

PROJECT:

Bullmoose

AREA: Gate

DRILL HOLE # T-59, T-52, T-45, T-47 SEAM: A LAB COMPOSITE # 29

ANALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SIMULATED PRODUCT
Sp. Gr.	1.33	•••		
Ash %	6.90			6.90
V.N. %	24.55			24.55
R.M. %	0.44			0.44
F.C. %	68.]]			68.11
S. %	0.36		 +•	0.36
F.S.I.	5 1/2		••••	5 1/2
Contribution to Product	on %	·	a n a a	ا م <mark>ر به مع م</mark> د د
Recovery	¥	. 	~-	100.00 %

DATA SUMMARY

PROJECT: Bullmoose

AREA: Gate

DRILL HOLE # T-41, T-42, T-43 SEAM: A LAB COMPOSITE # 28

ANALYTICAL DATA

SAMPLE	HEAD	+ 28 MESH FLOAT	- 28 M FROTH PRODUCT	SIMULATED PRODUCT
Sp. Gr.	1.33	1.75	••••••	* • • •
Ash %	8.24	7.13	7.63	7.30
V.M. %	22.12	22.31	22.85	22.31
R.M. %	0.45	0.63	0.61	0.62
F.C. %	69.19	69.93	68.91	69.77
S. %	0.35	0.38	0.34	0.36
F.S.I.	4 1/2	. 4 1/2	5 1/2	4 1/2
Contributi to Product	ion ; %	85.64	14.36	
Recovery	%	96.84	100.00	97.28

APPENDIX II

Washability Data of Bulk Channel Sample from the "B" Seam, Adit No. 1, South Fork, Bullmoose Property.

TECK MINING GROUP LIMITED

BULLMOOSE PROPERTY

SAMPLE: Channel 1

TABLE 1:	HEAD	SAMPLE	ANALYSES
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PROXIMATE ANALYSIS

Ash %	11.35
Volatile Matter %	23. 85
Residual Moisture %	0.47
Fixed Carbon %	64.33

OTHER TESTS

Sulphur %	0.23
Phosphorous %	0.05
Calorific Value (B.T.U./1b.)	13,500
Free-Swelling Index	4 1/2
Hardgrove Grindability Index	75

TABLE 2: ESTIMATION OF +4" FRACTION

Quantity:	5.0%
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Quality:

Good

February 17, 1977

TECK MINING GROUP LIMITED

SIZE	WEIGHT %
4" x 2"	15.73
2" x 3/4"	17.45
3/4" x 1/4"	22.19
1/4" x 28m	32.68
28m x 0	11.95
TOTAL	100.00

TABLE 3: SIZE CONSIST BY DRY SCREENING

TABLE 4: DETAIL SIZE CONSIST BY WET SCREENING FOR 28 MESH X O FRACTION

SIZE	WEIGHT %	% OF TOTAL
28m x 48 m	42.77	5.1
48m x 60m	8.27	0.99
60m x 100m	16.10	1.92
100m x 200m	15.59	1.86
200m x 325m	6.99	0.84
325m x O	10.28	1.23
TOTAL	100.00	11.95
TABLE 5 a: WASHABILITY FOR SIZE FRACTION 4" x 2"

	FRACTIONAL		CUMULATIVE					
SP. GR.			Flo	Floats		S		
	Wt. %	Ash %	Nt. %	Ash %	Wt. %	Ash %		
- 1.30	4.21	3.32	4.21	3.32	100.00	14.78		
1.30 - 1.40	45.98	7.27	50.19	6.94	95.79	15.28		
1.40 - 1.45	10.54	10.43	60.73	8.07	19.81	22.68		
1.45 - 1.50	13.03	19.02	73.76	10.00	39.27	25.16		
1.50 - 1.60	18.01	23.71	91.77	12.69	26.24	28.20		
1.60 - 1.70	6.70	32.39	98.47	14.03	8.23	38.04		
1.70 - 1.80	0.57	40.09	99.04	14.18	1.53	62.78		
+ 1.80	0.96	76.25	100.00	14.78	0.96	76.25		
TOTAL	100.00	· 14.78				· · ·		

TABLE 55: WASHABILITY	FOR	SIZE	FRACTION	2"	Х	3/4"
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	FRACTIONAL			CUNULATIVE					
SP. GR.			Floats		Sinks				
	Wt. %	Ash %	Wt. %	Ash %	Nt. %	Ash %			
- 1.30	10.43	3.46	10.43	3.46	100.00	14.17			
1.30 - 1.40	41.20	8.03	51.63	7.11	89.57	15.42			
1.40 - 1.45	6.32	13.38	57.95	7.79	48.37	21.71			
1.45 - 1.50	15.04	15.83	72.99	9.45	42.05	22.96			
1.50 - 1.60	17.27	21.99	90.26	11.85	27.01	26.93			
1.60 - 1.70	6.15	27.42	96.41	12.84	9.74	35.69			
1.70 - 1.80	1.98	35.91	98.39	13.30	3.59	49.85			
+ 1.80	•1.61	66.99	100.00	14.17	1.61	66.99			
TOTAL	100.00	14.17				· · · · · · · · · · · · ·			

TABLE DU: WASHADILITI TUK SIZE FRAUTIUN S74 X 17	TABLE	5c:	WASHABILIT	Y FOR	SIZE	FRACTION	3/4"	x]	17	1"
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FRAG		TIONAL	CUMULATIVE					
SP. GR.			Flo	ats	Sink	(S		
	Wt. %	Ash %	Nt. %	Ash %	Wt. %	Ash %		
- 1.30	18.34	2.68	18.34	2.68	100.00	11.54		
1.30 - 1.40	47.34	6.61	65.68	5.51	81.66	13.54		
1.40 - 1.45	8.88	13.29	74.56	6.44	34.32	23.09		
1.45 - 1.50	6.51	17.22	81.07	7.30	25.44	26, 51		
1.50 - 1.60	11.24	23.12	92.31	9.23	18.93	29.70		
1.60 - 1.70	3.67	30.52	95.98	10.04	7.69	39.33		
1.70 - 1.80	2.01	35.34	97.99	10.56	4.02	47.37		
+ 1.80	2.01	59.39	100.00	11.54	2.01	59.39		
TOTAL	100.00	17.54						

TABLE 5d: WASHABILITY FOR SIZE FRACTION 1/4" x 28 Mesh

	FRACTIONAL		CUMULATIVE					
SP. GR.			Floats		Sinks			
	Wt. %	Ash %	Ht. %	Ash %	Wt. %	Ash %		
- 1.30	49.09	2.29	49.09	2.29	100.00	8.20		
1.30 - 1.40	35.60	6.86	84.69	4.21	50.91	13.91		
1.40 - 1.45	2.89	14.95	87.58	4.57	15.31	30.30		
1.45 - 1.50	3.26	20.02	90.84	5.12	12.42	33.87		
1.50 - 1.60	3.47	24.51	94.31	5.83	9.16	38.79		
1.60 - 1.70	2.17	32.26	96.48	6.43	5.69	47.50		
1.70 - 1.80	1.09	36.60	97.56	6.76	3.52	56.90		
+ 1.80	2.43	66.01	100.00	8.20	2.43	66.01		
TOTAL	100.00	8.20						

TABLE 5e: MASHABILITY FOR SIZE FRACTION 28 Mesh x 48 Mesh

	FRACTIONAL		CUMULATIVE					
SP. GR.			Flo	ats	Sink	s		
	Wt. %	. Ash %	Wt. %	Ash %	Nt. %	Ash %		
- 1.30	64.89	1.80	64.89	1.80	100.00	6,55		
1.30 - 1.40	24.17	6.60	89.06	3.10	35.11	15.34		
1.40 - 1.45	2.15	13.45	91.21	3.35	10.94	34.66		
1.45 - 1.50	1.96	15.32	93.17	3.60	8.79	39.85		
1.50 - 1.60	2.93	28.55	96.10	4.36	6.83	46.88		
1.60 - 1.70	0.66	32.34	96.76	4.55	3.90	60.66		
1.70 - 1.80	0.43	38.36	97.19	4.70	3.24	66.43		
+ 1.80	2.81	70.72	100.00	6.55	2.81	70.72		
TOTAL	100.00	6.55						

TABLE 5f:	WASHABIL ITY	FOR SIZE	FRACTION	48	Mesh	х	100	llesh
							•••	

	FRAC	TIONAL	CUMULATIVE				
SP. GR.			Flo	oats	Sinks		
	Wt. %	Ash %	Vit. %	Ash %	Wt. %	Ash %	
- 1.30	59.70	1.73	59.70	1.73	100.00	7.27	
1.30 - 1.40	25.31	5.50	85.01	2.85	40.30	15.49	
1.40 - 1.45	2.33	12.90	87.34	3.12	14.99	32.35	
1.45 - 1.50	2.63	14.98	89.97	3.47	12.66	35.93	
1.50 - 1.60	5.67	24.92	95.64	4.74	10.03	41.43	
1.60 - 1.70	0.42	33.28	96.06	4.86	4.36	62.90	
1.70 - 1.80	0.36	41.14	95.42	5.00	3.94	66.05	
+ 1.80	3.58	68.56	100.00	7.27	3.58	68,56	
TOTAL.	100.00	7.27		····		· · · · · · · · · · · · · · · · · · ·	

	FRAC	TIONAL	CUMULATIVE				
SP. GR.			F1	oats	Sin	ks	
	Nt. %	Ash %	11t. %	Ash %	Wt. %	Ash %	
- 1.30	28.78	2.36	28.78	2.36	100.00	11.02	
1.30 - 1.40	40.11	7.05	68.89	5.09	71.22	14.52	
1.40 - 1.45	6.09	13.62	74.98	5.78	31.11	24.15	
1.45 - 1.50	7.66	17.59	82.64	6.88	25.02	26.72	
1.50 - 1.60	10.19	23.22	92.83	8.67	17.36	30.74	
1.60 - 1.70	3.85	30.50	96.68	9.54	7.17	41.44	
1.70 - 1.80	1.32	36.33	98.00	9.90	3.32	54.12	
+ 1.80	2.00	65.86	100.00	11.02	2.00	65.86	
TOTAL	100.00	11.02					

TABLE 5g: WASHABILITY FOR SIZE FRACTION 4" x 100 Mesh (Reconstituted)

TABLE 6: FROTH-FLOTATION AND ANALYSES OF PRODUCTS

TEST CONDITIONS:

Reagents	MIBC & Fuel 011				
Reagent Composition	1:4				
Reagent Consumption	1.05 lb./ton				
Solids Weight % in Pulp	10				

A. SIZE FRACTION 48 MESH X O

<u> </u>							
YIELD %	ASH %	V.M. %	R.M. %	F.C. %	S %	Р%	F.S.I
81.37	5.62	25.54	0.73	68.11	0.25	0.03	8 1/2
5.18	12.48	25.31	0.74	61.47	0.20		7 1/2
2.29	- 23.67				0.16		4 1/2
1.79	28.76			- <u>-</u>	0.18		
[`]					~~		.
9.37	41.27				0.11		
100.00	10.14				0.23		
	YIELD % 81.37 5.18 2.29 1.79 9.37 100.00	YIELD % ASH % 81.37 5.62 5.18 12.48 2.29 23.67 1.79 28.76 9.37 41.27 100.00 10.14	YIELD % ASH % V.M. % 81.37 5.62 25.54 5.18 12.48 25.31 2.29 23.67 1.79 28.76 9.37 41.27 100.00 10.14	YIELD % ASH % V.M. % R.M. % 81.37 5.62 25.54 0.73 5.18 12.48 25.31 0.74 2.29 23.67 1.79 28.76 9.37 41.27 100.00 10.14	YIELD % ASH % V.M. % R.M. % F.C. % 81.37 5.62 25.54 0.73 68.11 5.18 12.48 25.31 0.74 61.47 2.29 23.67 1.79 28.76 9.37 41.27 100.00 10.14	YIELD % ASH % V.M. % R.M. % F.C. % S % 81.37 5.62 25.54 0.73 68.11 0.25 5.18 12.48 25.31 0.74 61.47 0.20 2.29 23.67 0.16 1.79 28.76 0.12 0.12 9.37 41.27 0.23 100.00 10.14 0.23	YIELD % ASH % V.M. % R.M. % F.C. % S % P % 81.37 5.62 25.54 0.73 68.11 0.25 0.03 5.18 12.48 25.31 0.74 61.47 0.20 2.29 23.67 0.16 1.79 28.76 0.12 9.37 41.27 0.11 100.00 10.14 0.23

TIME	YJELD %	ASH %	V.M. %	R.M. %	F.C. %	S %	Р%	F.S.I.
30 sec	93.59	5.37	25.37	0.48	68.78	0.22	0.03	8 1/2
30 - 60	1.83	17.27				0.21		7 1/2
60 - 90					. 			 .
90 - 120								
120 - 150							**	
Tailings	4.58	58.13				0.04		
TOTAL	100.00	8.00				0.21		

B. SIZE FRACTION 48 MESH X 100 MESH

C. SIZE FRACTION TOO MESH X O

TIME	YIELD %	ASH %	V.M. %	R.M. <u>%</u>	F.C. %	<u> </u>	<u> </u>	<u>F.S.I.</u>
30 sec.	68.38	5.72	25.77	0.43	68.08	0.28	0.03	8 1/2
30 - 60	7.19	7.09	25.39	0.48	67.04	0.22		8
60 - 90	5.75	7.43	24.98	0.56	67.03	0.23		7 1/2
90 - 120	2.80	10.99	24.79	0.54	63.6 8	0.22		7
120 - 150								
Tailings	15.88	50.67				0.07		
TOTAL	100.00	10.84				0.24	***	

		•		
SIZE	SP. GR.	YIELD %	ASH %	F.S.I.
4" x 2"	1.40	50.19	6.94	4
2" x 3/4"	1.40	51.63	7.11	4 1/2
3/4" x 1/4"	1.50	81.07	7.30	5
1/4" x 28m	1.80	97.57	6.76	7 1/2
28 m x 48 m		100.00	6.55	8
48 m x 100 m		100.00	7.27	8 1/2
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TABLE 7: CLEAN COAL COMPOSITES FROM SIZE FRACTIONS & ANALYSES

TABLE 8:	ANALYSES OF CLEAN COAL	
	SPECIFIC GRAVITY	1.50
	YIELD %	83.27
	PROXIMATE ANALYSIS:	
	Ash %	6.55
	Volatile Matter %	24.22
	Residual Moisture %	0.71
	Fixed Carbon %	68.52
		· · ·
	ULTIMATE ANALYSIS:	
	Ash %	6.55
	Cauban &	01 70

Carbon %	81.70
Hydrogen %	4.72
Oxygen %	5.72
Nitrogen %	1.09
Sulphur %	0.22

OTHER TESTS:

Phosphorous %	0.03
Calorific Value (B.T.U./1b.)	14,450
Free Swelling Index	6 1/2
Hardgrove Grindability Index	77

TABLE 9: ANALYSES OF F	REJECT
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YIELD %

16.73

34.18

PROXIMATE ANALYSIS:
Ash %
Volatile Matter %
Residual Moisture %
Fixed Carbon %

SULPHUR %

Ti0₂

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P205 %

X,

%

%

MINFRAL AN	ALYSIS	0F	ASH:	
sio ₂	%			
A12 ⁰ 3	%			
^{Fe} 2 ⁰ 3	%			
CaO	%			
MgO	%			
Na ₂ 0	%			

22.02 0.63 43.17

0.14

48.44 19.66 3.23 15.40 3.75 0.75 0.80 1.01 0.62 0.67

TABLE 9 continued

ASH FUSIBILITY:

·	Oxidizing <u>Atmosphere</u>	Reducing <u>Atmosphere</u>
Initial Deformation Temperature	2180 ^o f	2160 ⁰ F
Softening Temperature (Spherical)	2220 ^o f	2180 ^o f
Softening Temperature (Hemispherical)	2280 ⁰ F	2260 ⁰ F
Fluid Temperature	2520 ⁰ F	2500 ⁰ F

TABLE 10: ESTIMATION OF CLAY CONTENT FOR REJECT

Clay Content: Low

- COMPANY TECK MINING GROUP LIMITED
- SAMPLE Channel 1
- Size 4" x 100 Mesh
 - WASHABILITY CURVES

- I FLOATS
- 2 EXPANDED FLOATS
- 3 SINKS
- 4 SPECIFIC GRAVITY
- 5 ELEMENTARY ASH
- G NEAR GRAVITY MATERIAL

			EXPANDED ASH							%	%											
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