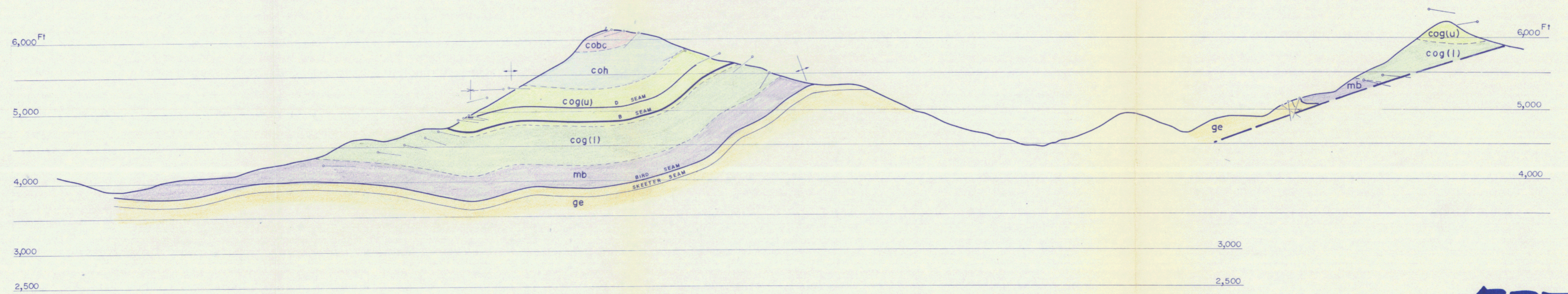


CROSS SECTION B~B'

SCALE 1"=1000'



LEGEND


- | | | | |
|-------|---------------------|--------|-------------------------------|
| — | COAL SEAM | cobc | COMMOTION F. BOULDER CREEK M. |
| ○ | MEASURED DIP | coh | COMMOTION F. HULCROSS M. |
| - - - | GEOLOGICAL BOUNDARY | cog(u) | COMMOTION F. GATES(UPPER) M. |
| - - - | FAULT | cog(l) | COMMOTION F. GATES(LOWER) M. |
| | | mb | MOOSEBAR F. |
| | | ge | GETHING F. |

555

NICHIMEN RESOURCES LTD.
 RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
 PR-MT. SPIEKER 77(2)A
CROSS SECTION B~B'
 SCALE 1"=1000'

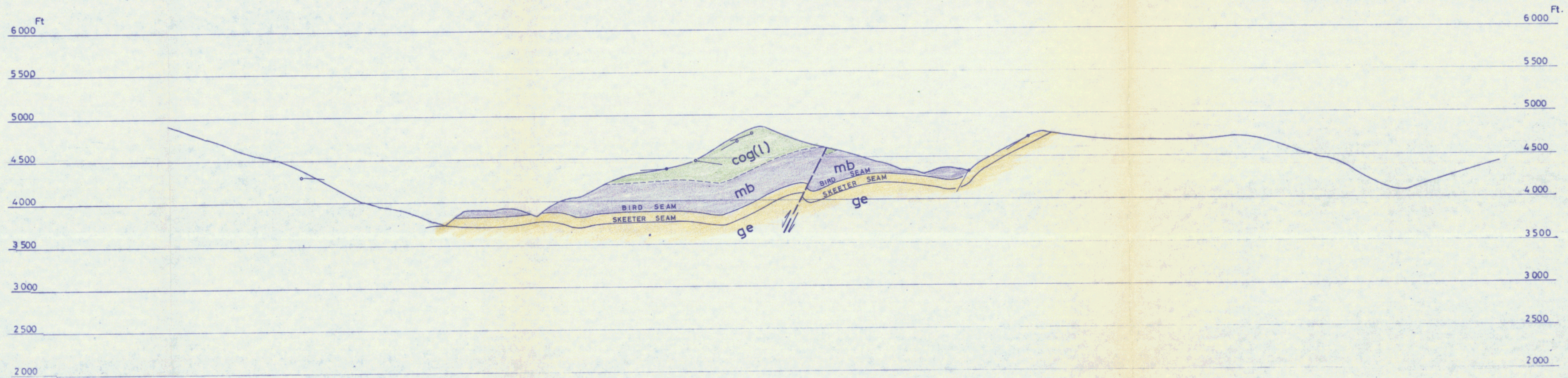
DATE: NOV. 1977	MAP No. 77-04-2
-----------------	-----------------

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MITSUI MINING CO., LTD.
 TOKYO JAPAN



CROSS SECTION A~A'

SCALE 1"=1000'



LEGEND

—	COAL SEAM	cobc	COMMOTION F. BOULDER CREEK M.
—	MEASURED DIP	coh	COMMOTION F. HULCROSS M.
- - -	GEOLOGICAL BOUNDARY	cog(u)	COMMOTION F. GATES (UPPER) M.
- - -	FAULT	cog(l)	COMMOTION F. GATES (LOWER) M.
		mb	MOOSEBAR F.
		ge	GETHING F.

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Mt. SPIEKER AREA

PR-MT. SPIEKER 77(2)A

CROSS SECTION A~A'

SCALE 1"=1000'

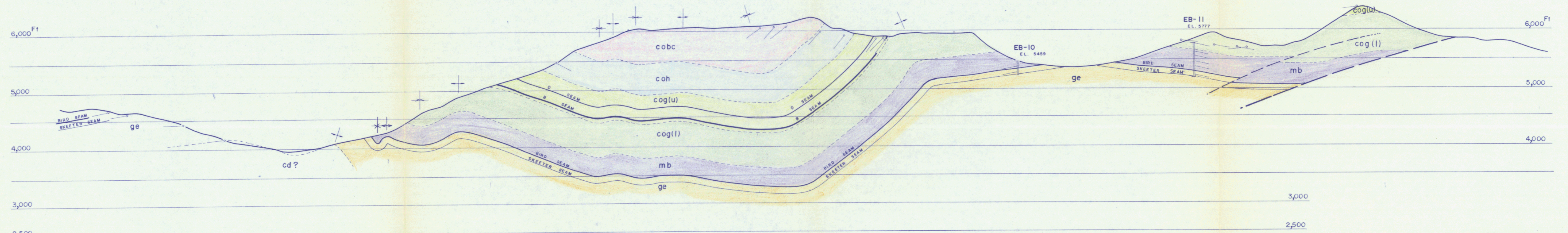
DATE: NOV. 1977 | MAP No. 77-04-1

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CROSS SECTION C~C'

SCALE 1"=1000'



LEGEND

—	COAL SEAM	cobc	COMMOTION F. BOULDER CREEK M.
—	MEASURED DIP	coh	COMMOTION F. HULCROSS M.
- - -	GEOLOGICAL BOUNDARY	cog(u)	COMMOTION F. GATES(UPPER) M.
- - -	FAULT	cog(l)	COMMOTION F. GATES(LOWER) M.
		mb	MOOSEBAR F.
		ge	GETHING F.

555

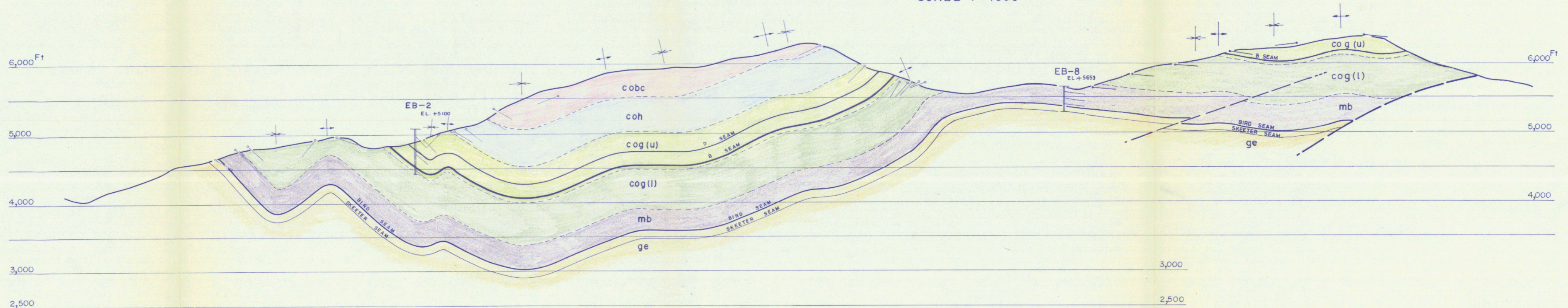
NICHIMEN RESOURCES LTD.
RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
PR-MT. SPIEKER 77(2)A.
CROSS SECTION C-C'
SCALE 1"=1000'

DATE: NOV. 1977 MAP No. 77-04-3

BY
MITSUI MINING CO., LTD.
TOKYO JAPAN

CROSS SECTION D~D'

SCALE 1"=1000'



LEGEND

- | | | | |
|-------|---------------------|--------|-------------------------------|
| — | COAL SEAM | cobc | COMMOTION F. BOULDER GREEK M. |
| — | MEASURED DIP | coh | COMMOTION F. HULCROSS M. |
| - - - | GEOLOGICAL BOUNDARY | cog(u) | COMMOTION F. GATES(UPPER) M. |
| - - - | FAULT | cog(l) | COMMOTION F. GATES(LOWER) M. |
| | | mb | MOOSEBAR F. |
| | | ge | GETHING F. |

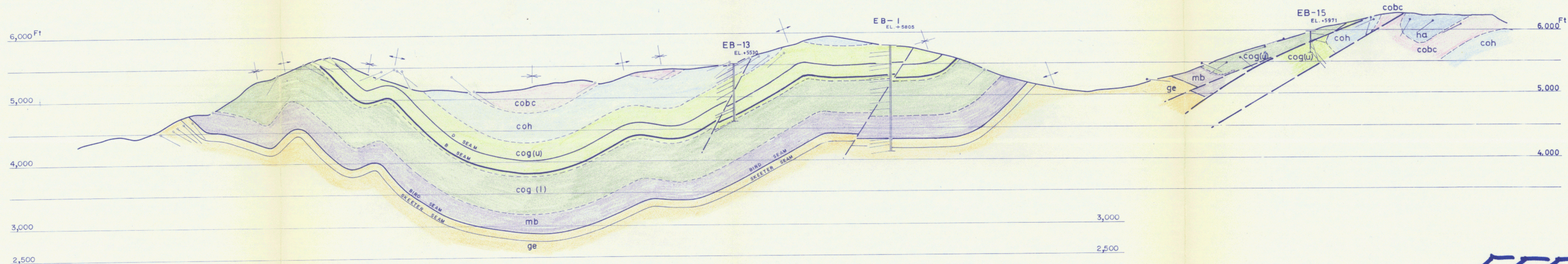
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RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
PR - MT. SPIEKER 77(2)A
CROSS SECTION D-D'
SCALE 1"=1000'

DATE: NOV. 1977	MAP No. 77-04-4
BY MITSUI MINING CO., LTD. TOKYO JAPAN	

CROSS SECTION E~E'

SCALE 1"=1000'



LEGEND

—	COAL SEAM	ha	HASLER F.
○	MEASURED DIP	cobc	COMMOTION F. BOULDER CREEK M.
- - -	GEOLOGICAL BOUNDARY	coh	COMMOTION F. HULCROSS M.
— —	FAULT	cog(u)	COMMOTION F. GATES (UPPER) M.
		cog(l)	COMMOTION F. GATES (LOWER) M.
		mb	MOOSEBAR F.
		ge	GETHING F.

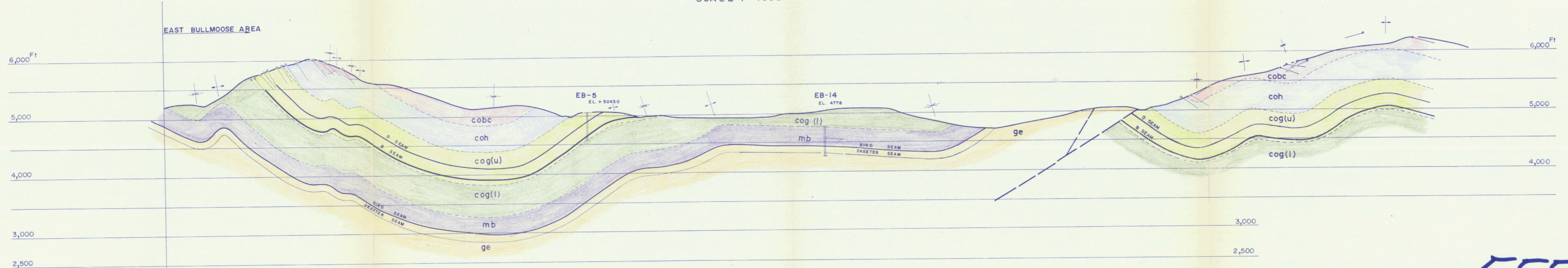
555

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 RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
PR. MT. SPIEKER 77(2)A.
 CROSS SECTION E~E'
 SCALE 1"=1000'

DATE: NOV. 1977	MAP No. 77-04-5
BY MITSUI MINING CO., LTD. TOKYO JAPAN	

CROSS SECTION EB-5

SCALE 1"=1000'



LEGEND

- | | | | |
|-------|---------------------|--------|-------------------------------|
| — | COAL SEAM | cobc | COMMOTION F. BOULDER CREEK M. |
| —○— | MEASURED DIP | coh | COMMOTION F. HULCROSS M. |
| - - - | GEOLOGICAL BOUNDARY | cog(u) | COMMOTION F. GATE S(UPPER) M. |
| - - - | FAULT | cog(l) | COMMOTION F. GATES(LOWER) M. |
| | | mb | MOOSEBAR F. |
| | | ge | GETHING F. |

555

NICHIMEN RESOURCES LTD.
RANGER OIL (CANADA) LTD.

Mt. SPIEKER AREA

PR. MT. SPIEKER 71(2)A.

CROSS SECTION EB-5

SCALE 1"=1000'

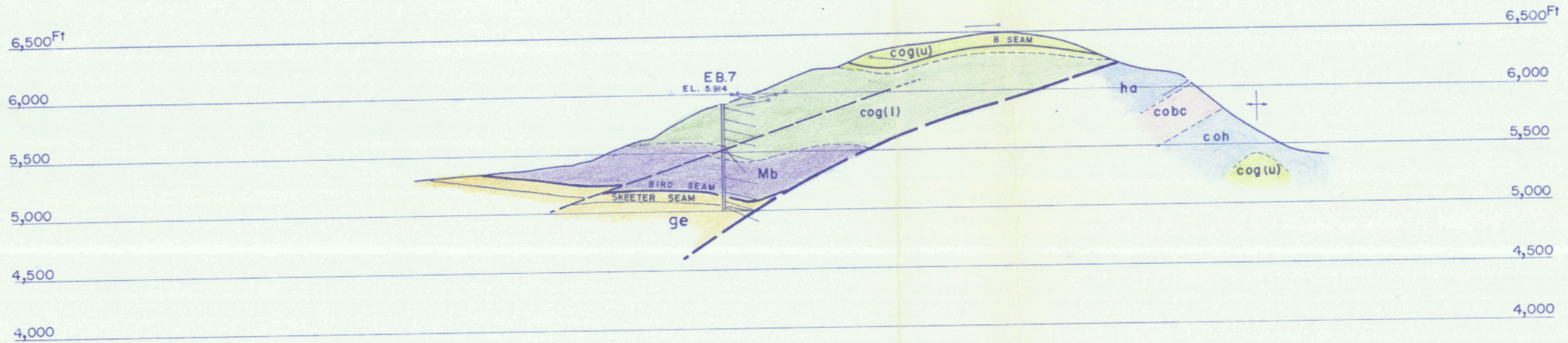
DATE: NOV. 1977 MAP No. 77-04-6

BY MITSUI MINING CO., LTD.

TOKYO JAPAN

CROSS SECTION EB-7

SCALE 1" = 1000'



LEGEND


—	COAL SEAM	ha	HASLAR F.
—○—	MEASURED DIP	cobc	COMMOTION F. BOULDER CREEK M.
- - -	GEOLOGICAL BOUNDARY	coh	COMMOTION F. HULCROSS M.
- - -	FAULT	cog(u)	COMMOTION F. GATES(UPPER) M.
- - -		cog(l)	COMMOTION F. GATES(LOWER) M.
		mb	MOOSEBAR F.
		ge	GETHING F.

555

NICHIMEN RESOURCES LTD.
 RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
PR. MT. SPIEKER 77 (2) A.
CROSS SECTION EB-7
 SCALE 1"=1000'

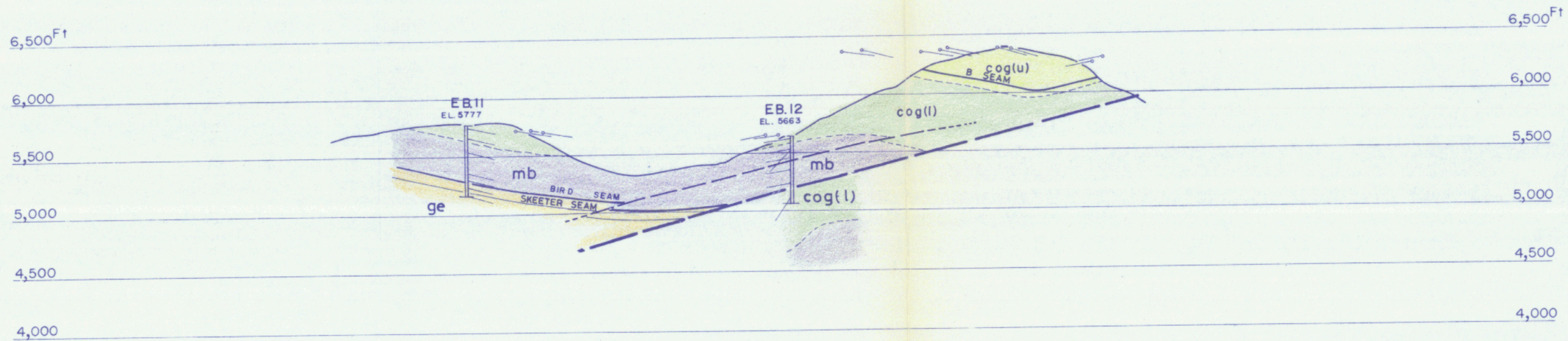
DATE: NOV. 1977 | MAP No. 77-04-10

BY
MITSUI MINING CO., LTD.
 TOKYO JAPAN



CROSS SECTION EB-11~EB-12

SCALE 1"=1000'



LEGEND


—	COAL SEAM	ha	HASLAR F.
—○	MEASURED DIP	cobc	COMMOTION F. BOULDER CREEK M.
- - -	GEOLOGICAL BOUNDARY	coh	COMMOTION F. HULCROSS M.
- - -	FAULT	cog(u)	COMMOTION F. GATES(UPPER) M.
- - -		cog(l)	COMMOTION F. GATES(LOWER) M.
		mb	MOOSEBAR F.
		ge	GETHING F.

555

NICHIMEN RESOURCES LTD.
 RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
PR. MT. SPIEKER 77(2)A.
 CROSS SECTION EB-11-EB-12
 SCALE 1"=1000'

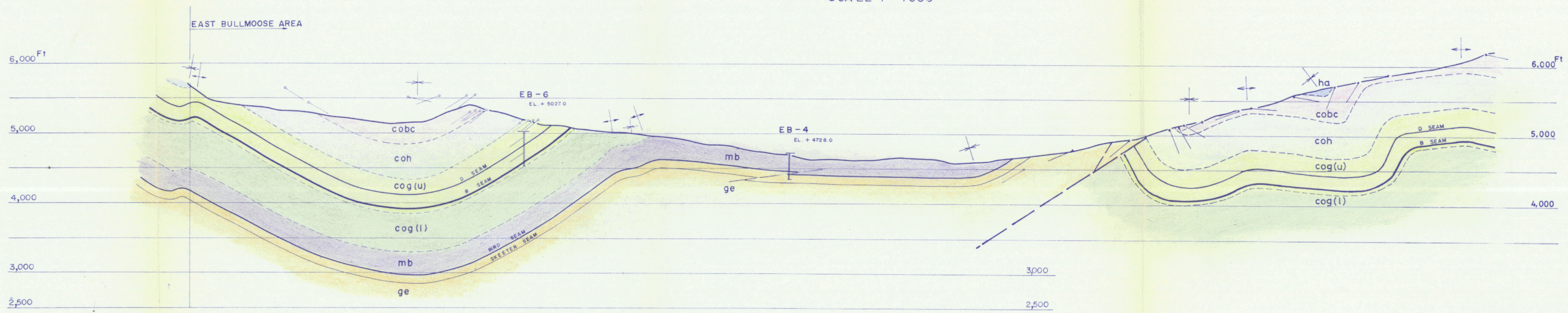
DATE: NOV. 1977 MAP No. 77-04-9

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 TOKYO JAPAN



CROSS SECTION F~F'

SCALE 1"=1000'




LEGEND

	COAL SEAM	ha	HASLER F.
	MEASURED DIP	cobc	COMMOTION F. BOULDER CREEK M.
	GEOLOGICAL BOUNDARY	coh	COMMOTION F. HULCROSS M.
	FAULT	cog(u)	COMMOTION F. GATES(UPPER) M.
		cog(l)	COMMOTION F. GATES(LOWER) M.
		mb	MOOSEBAR F.
		ge	GETHING F.

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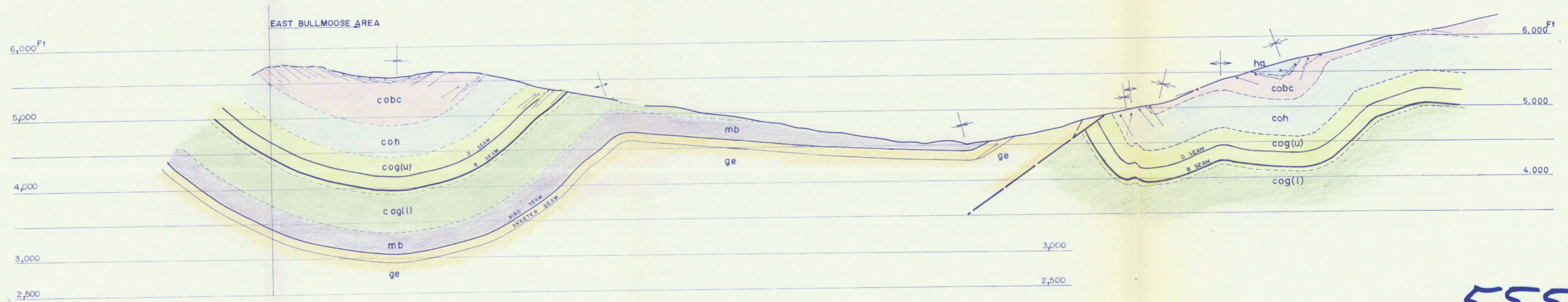
NICHIMEN RESOURCES LTD.
 RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
 PR. MT. SPIEKER 77(2)A.
 CROSS SECTION F~F'
 SCALE 1"=1000'

DATE: NOV. 1977	MAP No. 77-04-7
BY MITSUI MINING CO., LTD. TOKYO JAPAN	



CROSS SECTION G~G'

SCALE 1" = 1000'



LEGEND

- | | |
|---------------------------|-------------------------------------|
| — COAL SEAM | ha HASLER F. |
| — MEASURED DIP | cobc COMMOTION F. BOULDER CREEK M. |
| - - - GEOLOGICAL BOUNDARY | coh COMMOTION F. HULCROSS M. |
| - - - FAULT | cog(u) COMMOTION F. GATES(UPPER) M. |
| | cog(l) COMMOTION F. GATES(LOWER) M. |
| | mb MOOSEBAR F. |
| | ge GETHING F. |

555

NICHIMEN RESOURCES LTD.
 RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
 PR - MT. SPIEKER 77 (2) A
 CROSS SECTION G-G'
 SCALE 1" = 1000'

DATE: NOV. 1977 MAP No. 77-04-8

BY MITSUI MINING CO., LTD.
 TOKYO JAPAN

COLUMNAR SECTIONS OF D, C & B SEAMS

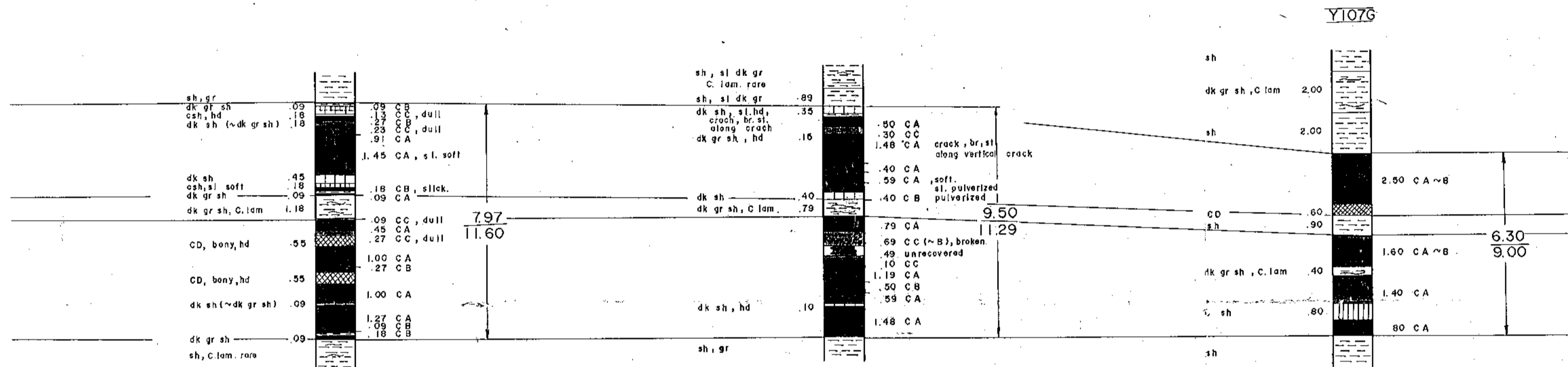
SCALE 1" = 5'

EB 13

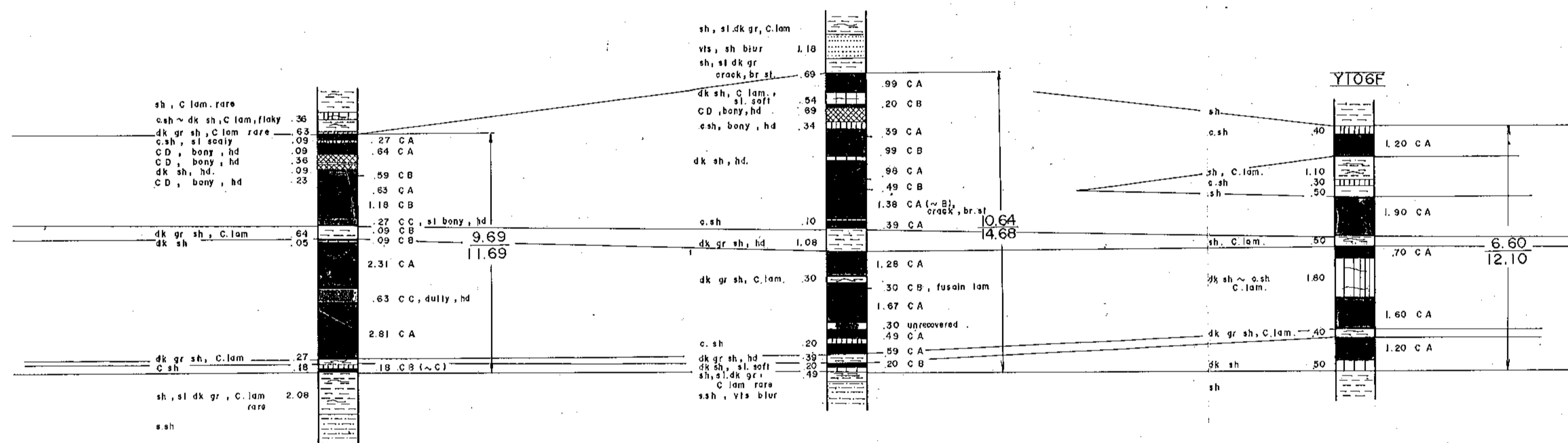
EB 9

B. P. Road

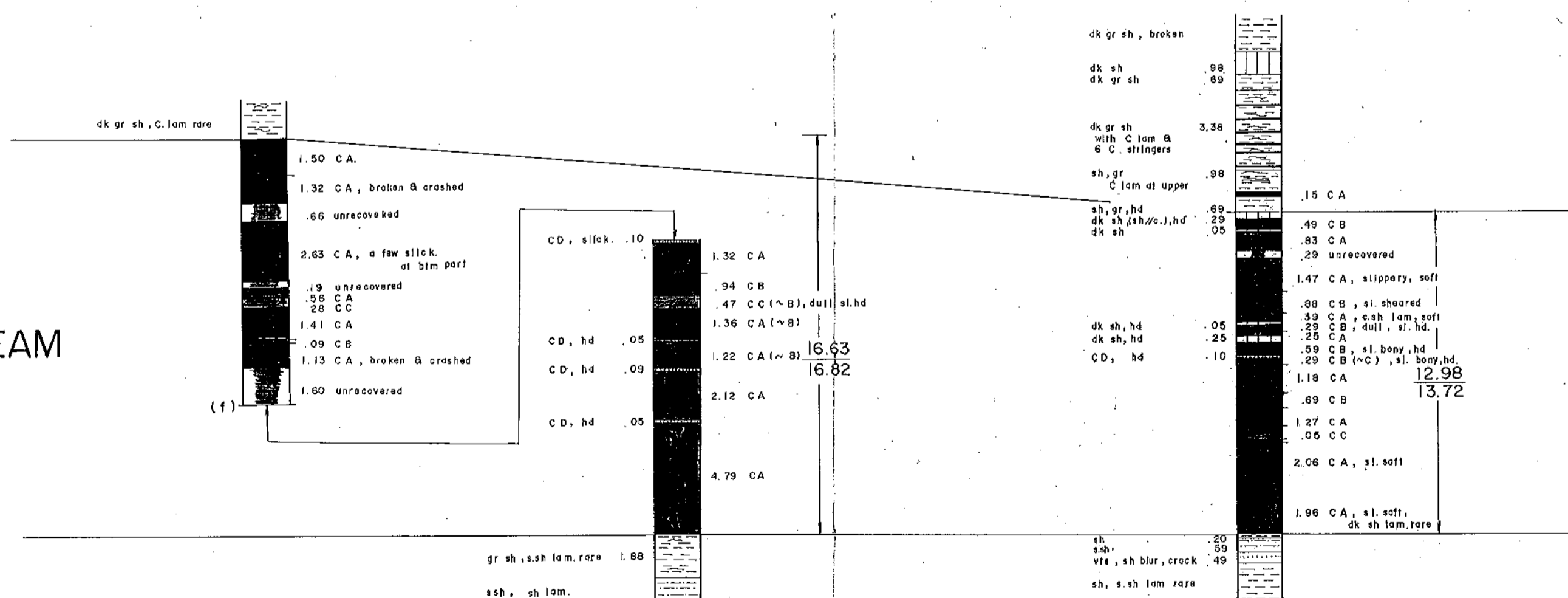
D SEAM



C SEAM



B SEAM



LEGEND

- C A COAL A
- C B COAL B
- C C COAL C
- C D COAL D
- c sh COALY SHALE
- dk sh COALY DARK GRAY SHALE
- dk gr sh DARK GRAY SHALE
- sh SHALE
- s sh SANDY SHALE
- vfs VERY FINE SANDSTONE
- fs FINE SANDSTONE
- ms MEDIUM SANDSTONE
- TUFF
- UNRECOVERED
- COAL LAMINA
- 17.00 COAL SEAM THICKNESS IN FEET
- 16.10
- btm bottom
- br. st brown stained
- c coal
- cal calcite
- glaucl glauconite
- hd hard
- lam lamina (e)
- mdy muddy
- mid middle
- py pyrite
- sl slightly
- slick slickenside
- tf tuff
- ffs. sh tuffaceous shale
- // alternation

555

NICHIMEN RESOURCES LTD.
RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
PR. MT. SPIEKER 77 (2) A
COLUMNAR SECTIONS OF B, C & D SEAMS
SCALE 1"=5'

DATE: NOV. 1977 | MAP No. 77-06-1

BY MITSUBI MINING CO., LTD. TOKYO JAPAN

COLUMNAR SECTIONS OF BIRD SEAMS

SCALE 1" = 5'

EB 10

EB 8

EB 11

EB 7

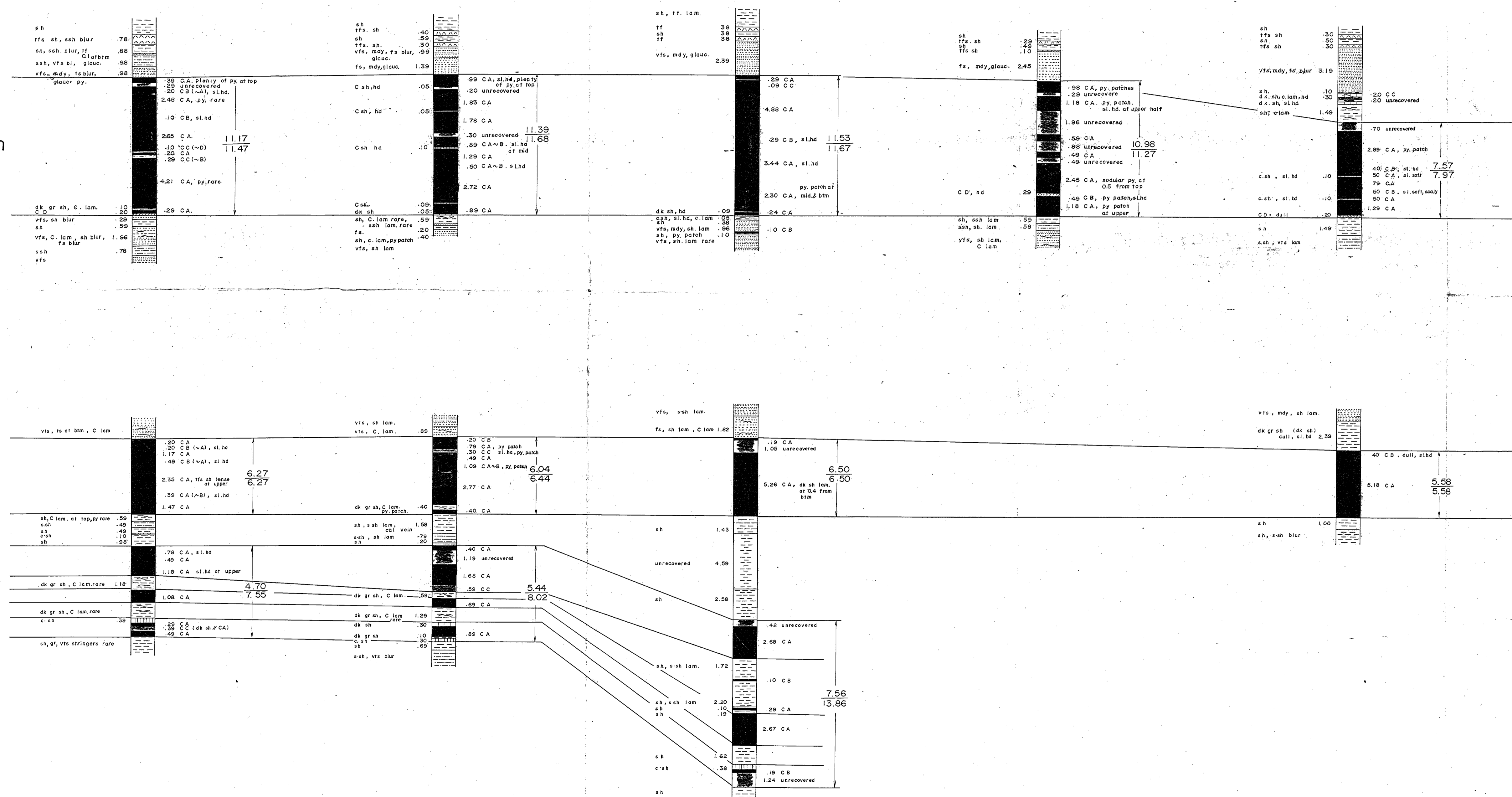
EB 14

Upper Bird Seam

LEGEND

- CA COAL A
- CB COAL B
- CC COAL C
- CD COAL D
- csh COALY SHALE
- dksh COALY DARK GRAY SHALE
- dkgrsh DARK GRAY SHALE
- sh SHALE
- s sh SANDY SHALE
- vfs VERY FINE SANDSTONE
- fs FINE SANDSTONE
- ms MEDIUM SANDSTONE
- tuff TUFF
- UNRECOVERED
- COAL LAMINA
- 17.00 COAL SEAM THICKNESS IN FEET
- 18.10
- btm bottom
- br. st brown stained
- c coal
- cal calcite
- glauc glauconite
- hd hard
- lam lamina(e)
- mdy muddy
- mid middle
- py pyrite
- sl slightly
- slick slickenside
- tf tuff
- tfs.sh tuffaceous shale
- // alternation

Lower Bird Seam



555

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RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
PR. MT. SPIEKER 77(2)A
COLUMNAR SECTIONS OF BIRD SEAMS

SCALE 1"=5'

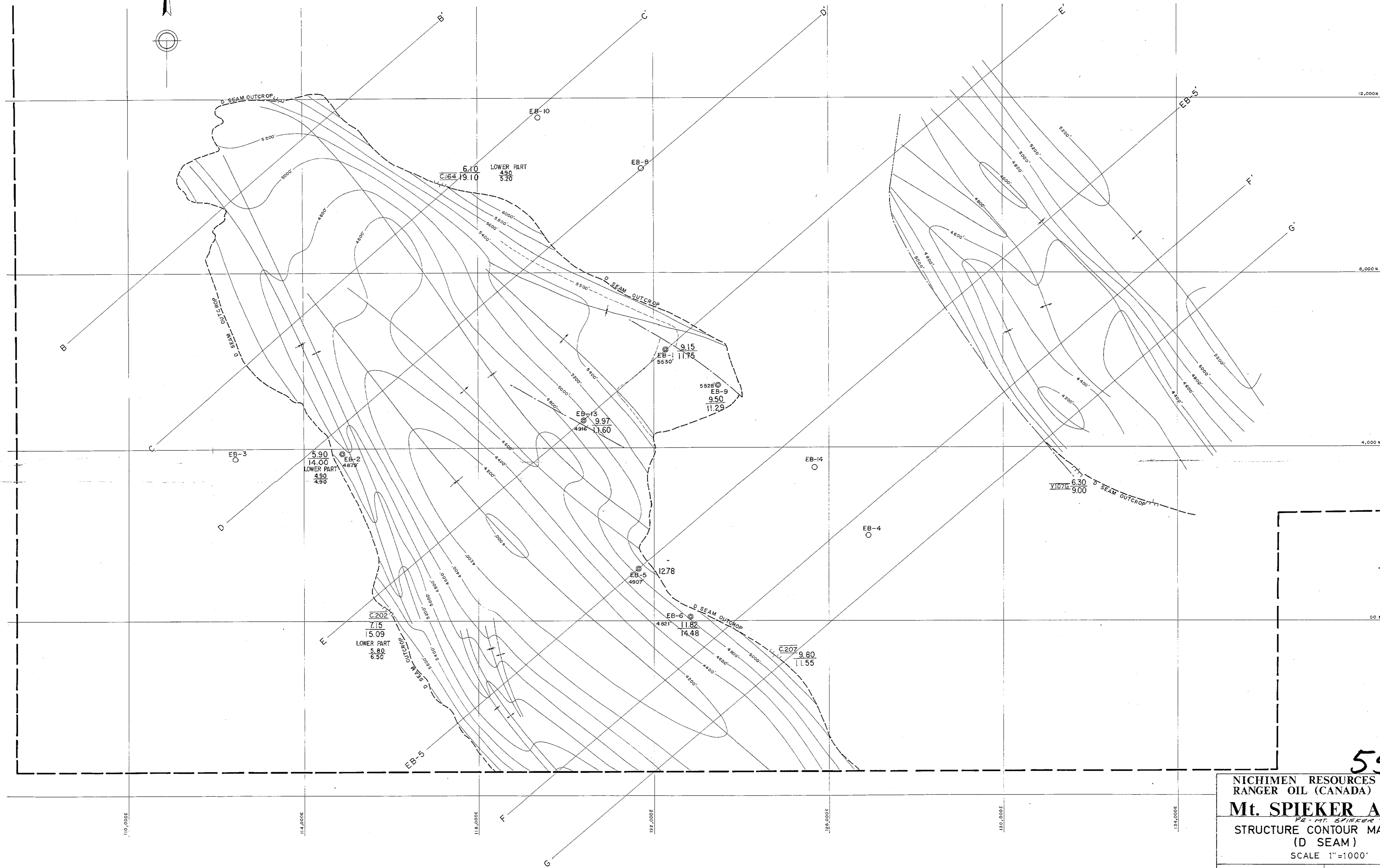
DATE: NOV. 1977 MAP No. 77-06-2

BY
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STRUCTURE CONTOUR MAP

(D SEAM)


SCALE 1"=1,000'



555

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 RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
PR - MT. SPIEKER 77(2)A
 STRUCTURE CONTOUR MAP
 (D SEAM)
 SCALE 1"=1000'

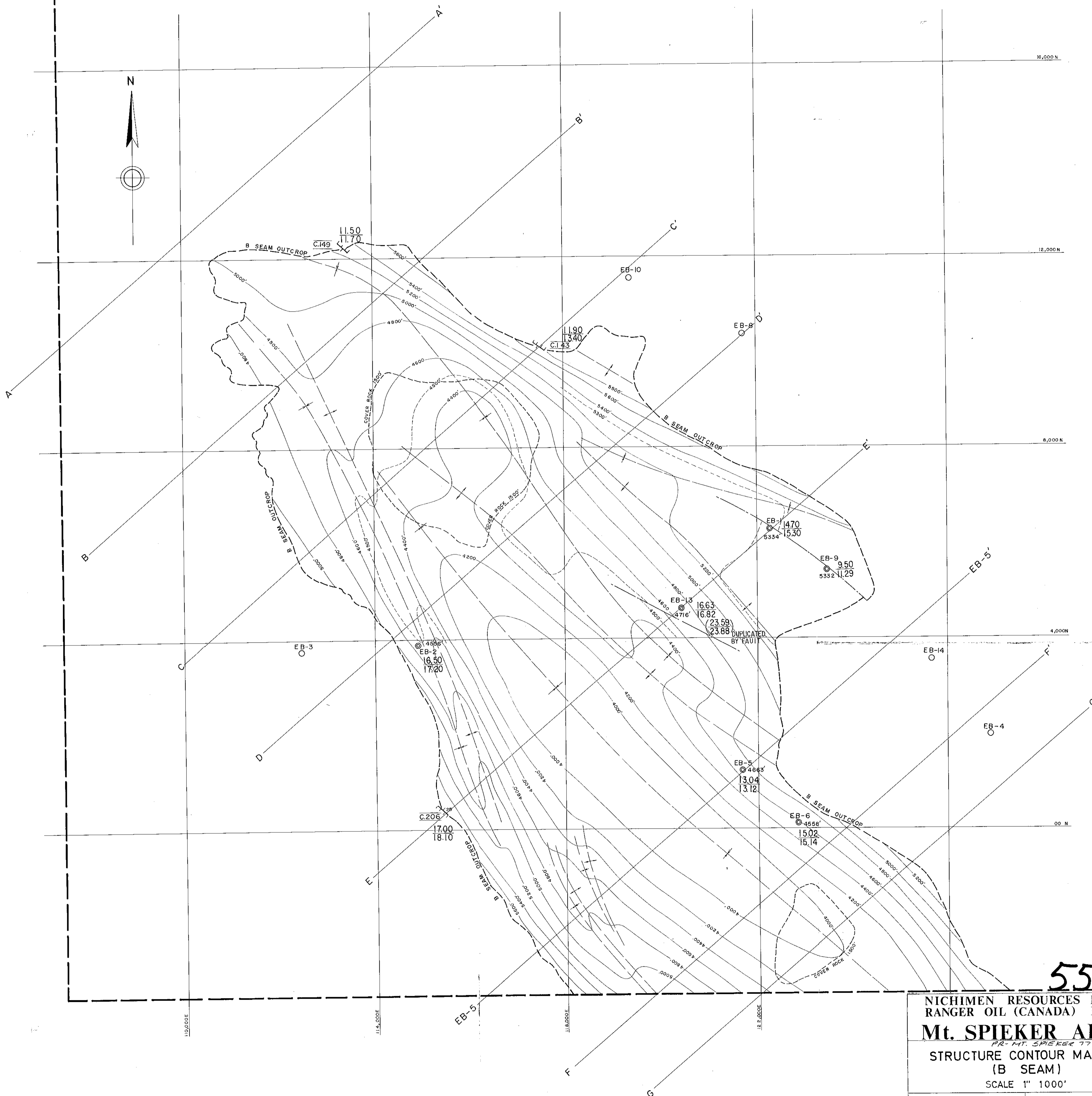
DATE: NOV. 1977 | MAP No. 77-07-1

BY MITSUI MINING CO., LTD. 
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STRUCTURE CONTOUR MAP

(B SEAM)

SCALE 1" = 1,000'

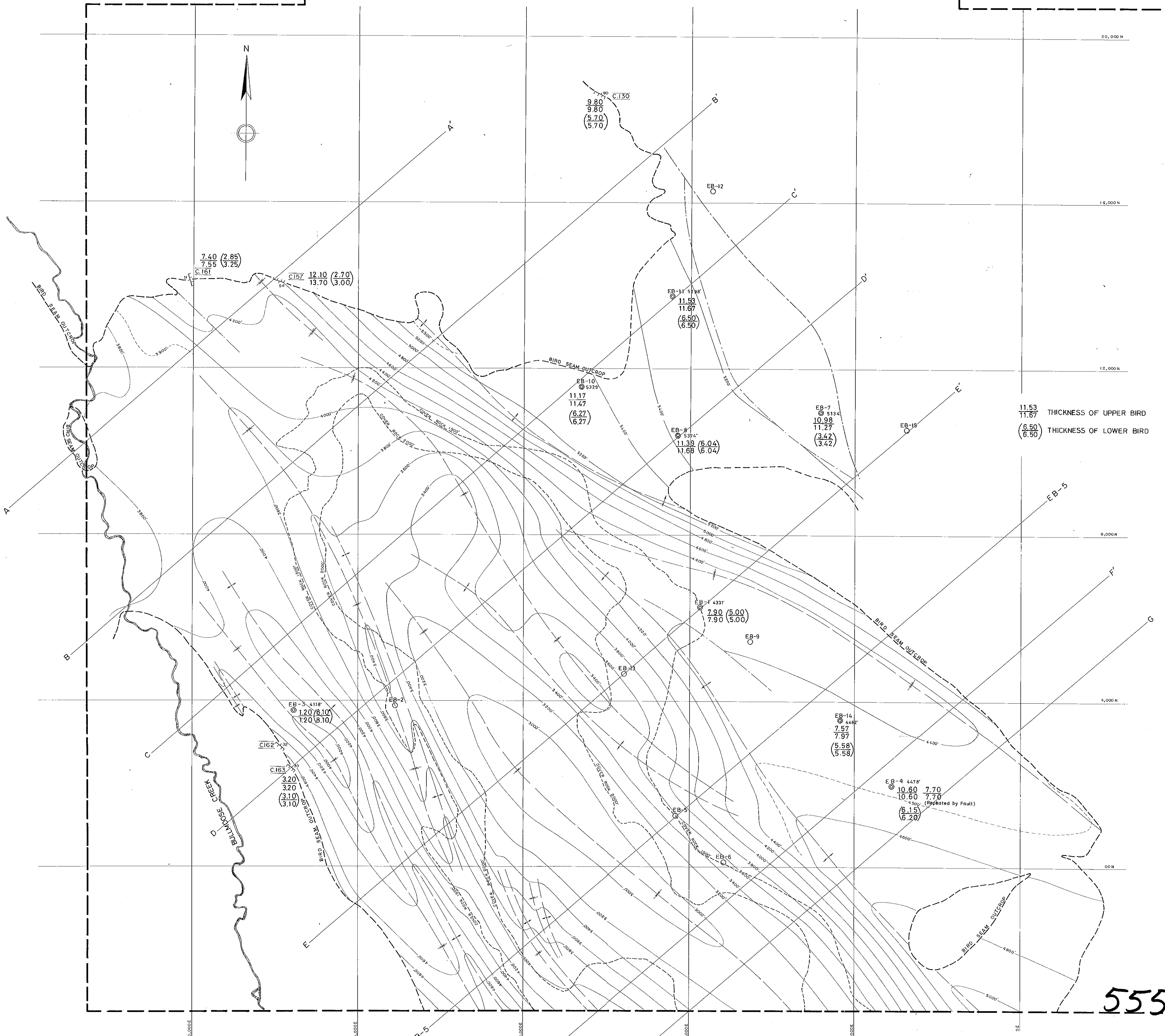


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RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
PR-MT. SPIEKER 77(2)A.
STRUCTURE CONTOUR MAP
(B SEAM)
SCALE 1" 1000'
DATE: NOV. 1977 | MAP NO. 77-07-2
BY MITSUI MINING CO., LTD. 
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STRUCTURE CONTOUR MAP
(BIRD SEAM)

SCALE 1" = 1,000'



11.53 THICKNESS OF UPPER BIRD
11.67
(6.50) THICKNESS OF LOWER BIRD

555

NICHIMEN RESOURCES LTD. RANGER OIL (CANADA) LTD.	
Mt. SPIEKER AREA	
STRUCTURE CONTOUR MAP (BIRD SEAM)	
SCALE 1" = 1000'	
DATE: NOV. 1977	MAP No. 77-07-3
BY MITSUI MINING CO., LTD. TOKYO JAPAN	

RESERVES MAP

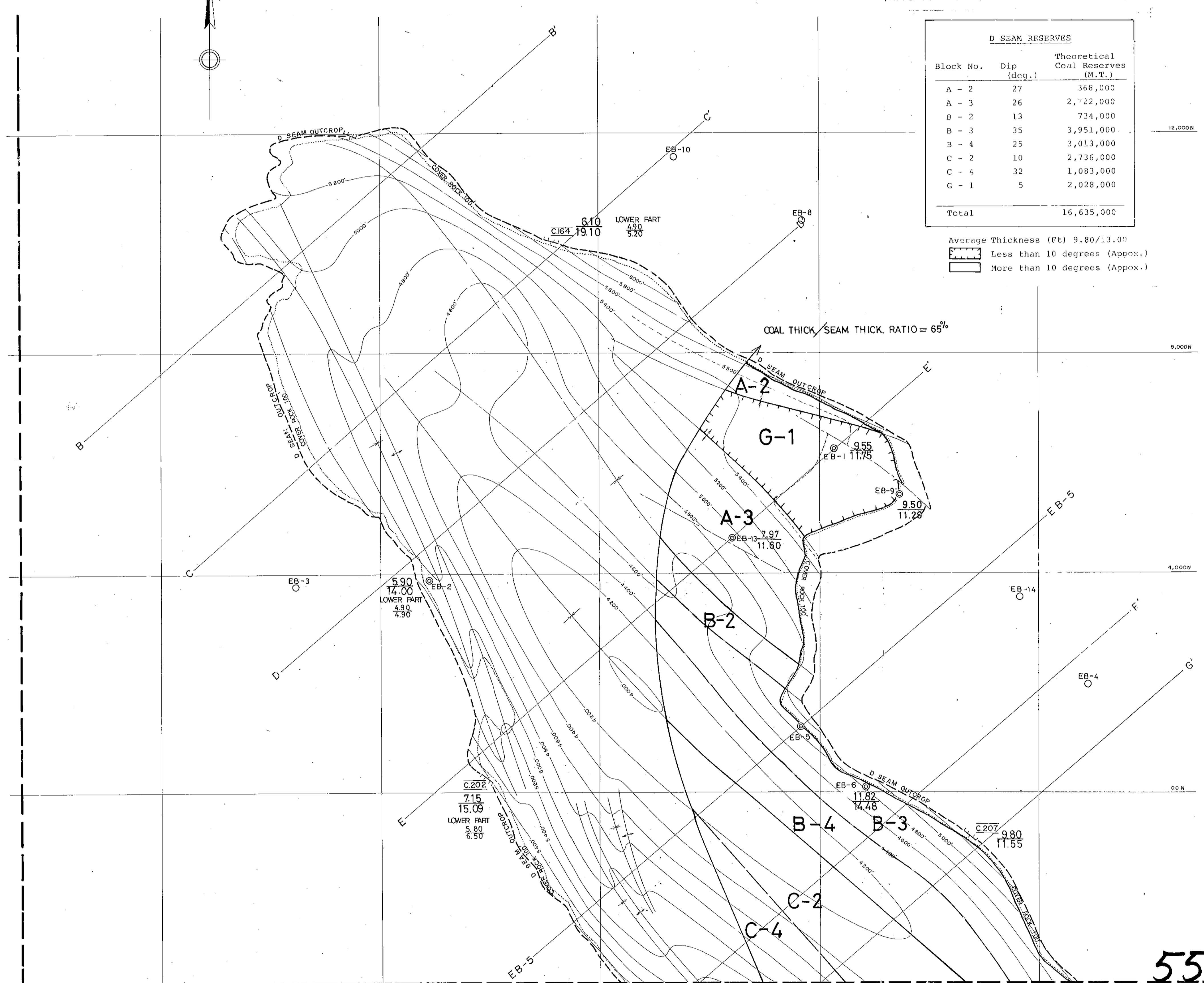
(D SEAM)

SCALE 1"=1,000'



D SEAM RESERVES		
Block No.	Dip (deg.)	Theoretical Coal Reserves (M.T.)
A - 2	27	368,000
A - 3	26	2,722,000
B - 2	13	734,000
B - 3	35	3,951,000
B - 4	25	3,013,000
C - 2	10	2,736,000
C - 4	32	1,083,000
G - 1	5	2,028,000
Total		16,635,000

Average Thickness (Ft) 9.80/13.00
 Less than 10 degrees (Approx.)
 More than 10 degrees (Approx.)

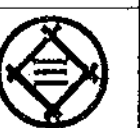


555

NICHIMEN RESOURCES LTD.
 RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
PR. MT. SPIEKER 77(2)A.
 RESERVES MAP (D SEAM)
 SCALE 1"=1000'

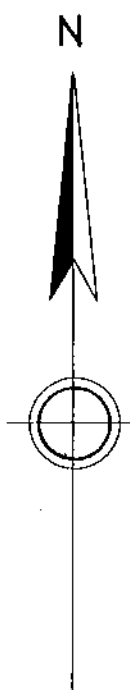
DATE: NOV. 1977 MAP No. 77-08-1

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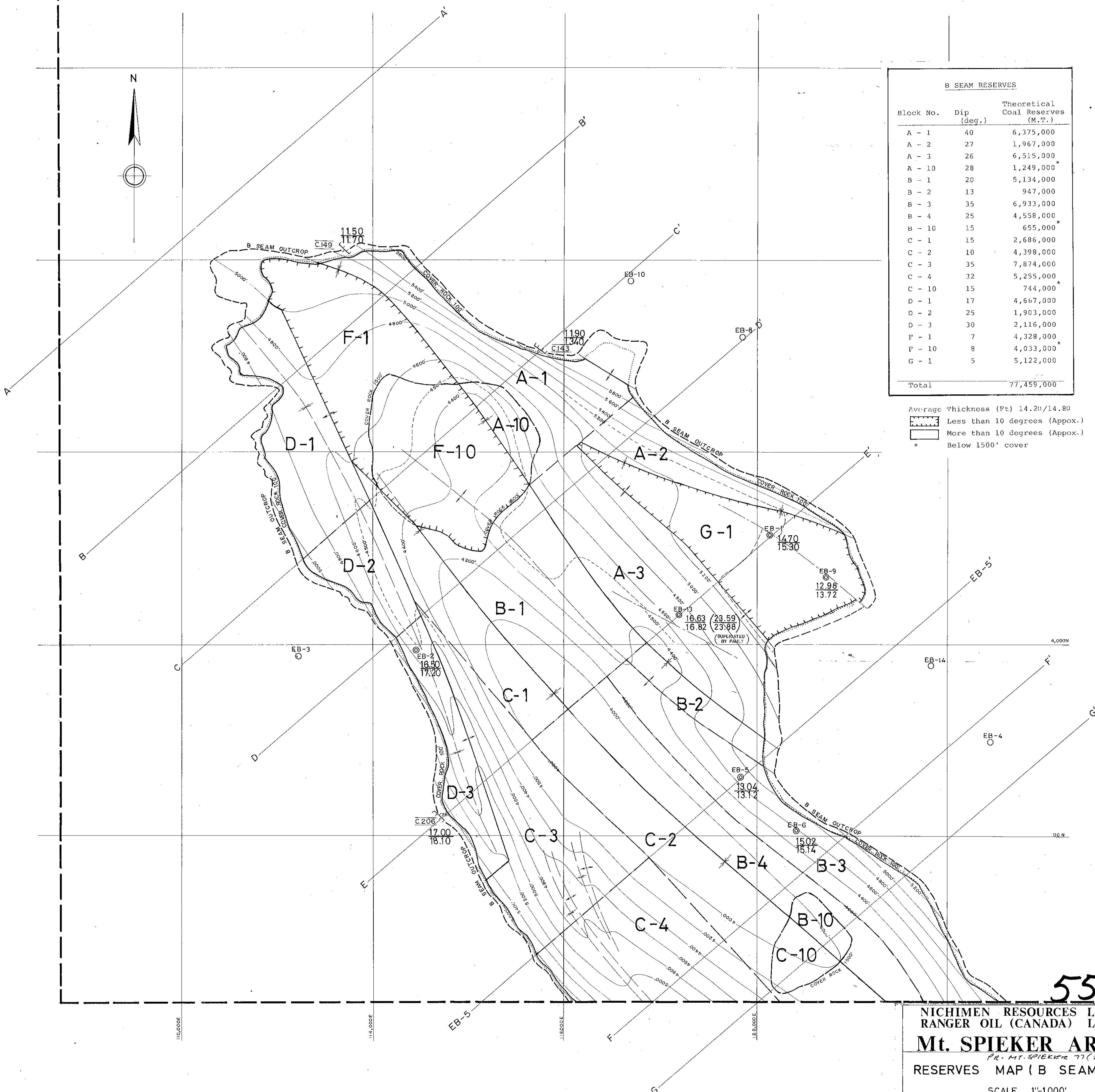
RESERVES MAP (B SEAM)

SCALE 1"=1,000'



B SEAM RESERVES		
Block No.	Dip (deg.)	Theoretical Coal Reserves (M.T.)
A - 1	40	6,375,000
A - 2	27	1,967,000
A - 3	26	6,515,000
A - 10	28	1,249,000*
B - 1	20	5,134,000
B - 2	13	947,000
B - 3	35	6,933,000
B - 4	25	4,558,000*
B - 10	15	655,000*
C - 1	15	2,686,000
C - 2	10	4,398,000
C - 3	35	7,874,000
C - 4	32	5,255,000*
C - 10	15	744,000
D - 1	17	4,667,000
D - 2	25	1,903,000
D - 3	30	2,116,000
F - 1	7	4,328,000*
F - 10	8	4,033,000*
G - 1	5	5,122,000
Total		77,459,000

Average thickness (Ft) 14.20/14.80
 Less than 10 degrees (Approx.)
 More than 10 degrees (Approx.)
 * Below 1500' cover



555

NICHIMEN RESOURCES LTD.
 RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
 PR. MT. SPIEKER 77(2)A
 RESERVES MAP (B SEAM)
 SCALE 1"=1000'

DATE: NOV. 1977 MAP No. 77-08-3
 BY MITSUI MINING CO., LTD. TOKYO JAPAN

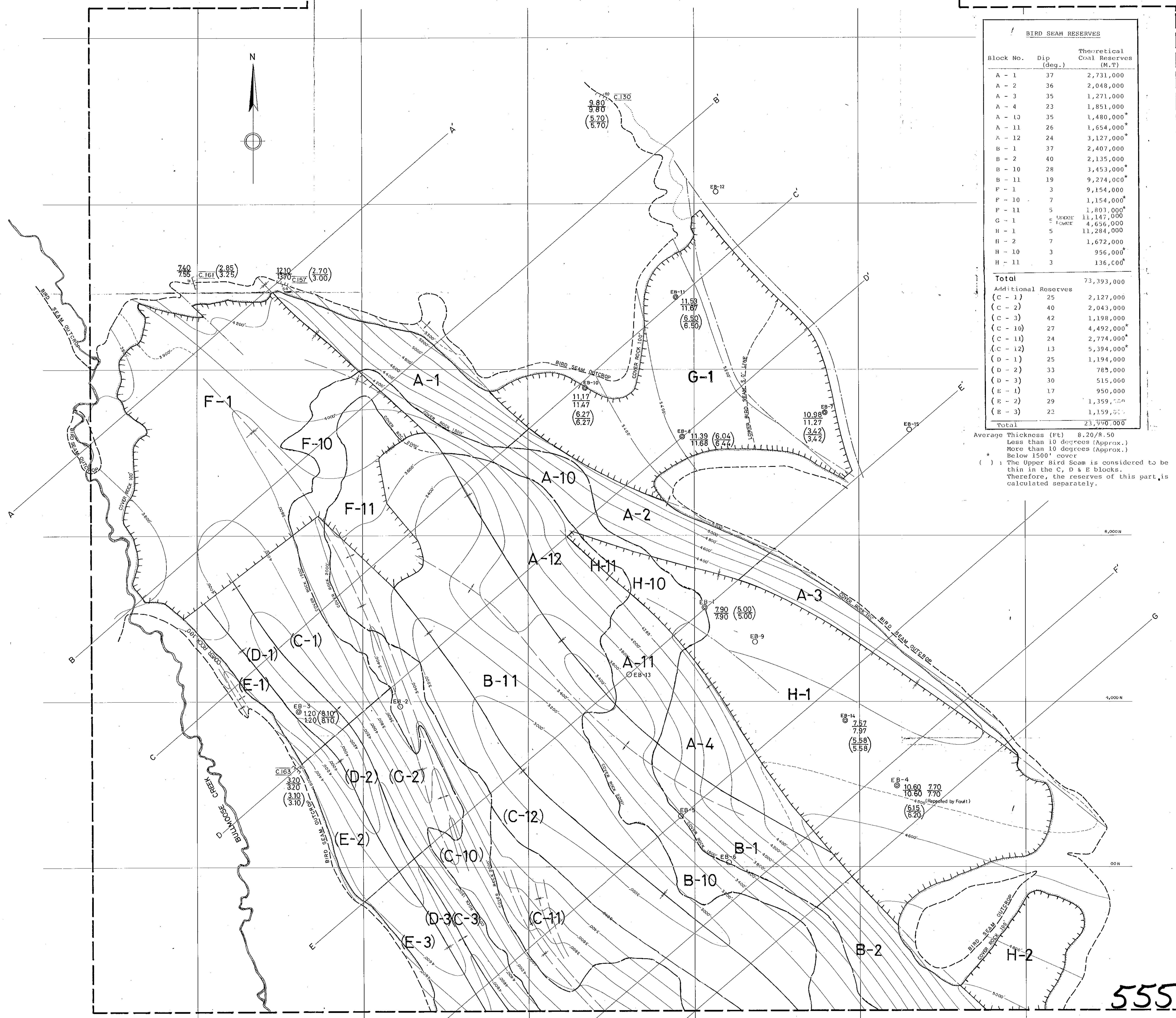
RESERVES MAP
(BIRD SEAM)

SCALE 1" = 1,000'

BIRD SEAM RESERVES

Block No.	Dip (deg.)	Theoretical Coal Reserves (M.T)
A - 1	37	2,731,000
A - 2	36	2,048,000
A - 3	35	1,271,000
A - 4	23	1,851,000
A - 10	35	1,480,000*
A - 11	26	1,654,000*
A - 12	24	3,127,000*
B - 1	37	2,407,000
B - 2	40	2,135,000
B - 10	28	3,453,000*
B - 11	19	9,274,000*
F - 1	3	9,154,000*
F - 10	7	1,154,000*
F - 11	5	1,803,000*
G - 1	5	11,147,000
H - 1	5	4,656,000
H - 2	7	11,284,000
H - 10	3	1,672,000
H - 11	3	956,000*
H - 11	3	136,000*
Total		73,393,000
Additional Reserves		
(C - 1)	25	2,127,000
(C - 2)	40	2,043,000
(C - 3)	42	1,198,000
(C - 10)	27	4,492,000*
(C - 11)	24	2,774,000*
(C - 12)	13	5,394,000*
(D - 1)	25	1,194,000
(D - 2)	33	785,000
(D - 3)	30	515,000
(E - 1)	17	950,000
(E - 2)	29	1,359,000
(E - 3)	22	1,159,000
Total		23,990,000

Average Thickness (Ft) 8.20/8.50
 Less than 10 degrees (Approx.)
 More than 10 degrees (Approx.)
 Below 1500' cover
 * : The upper Bird Seam is considered to be thin in the C, D & E blocks. Therefore, the reserves of this part, is calculated separately.

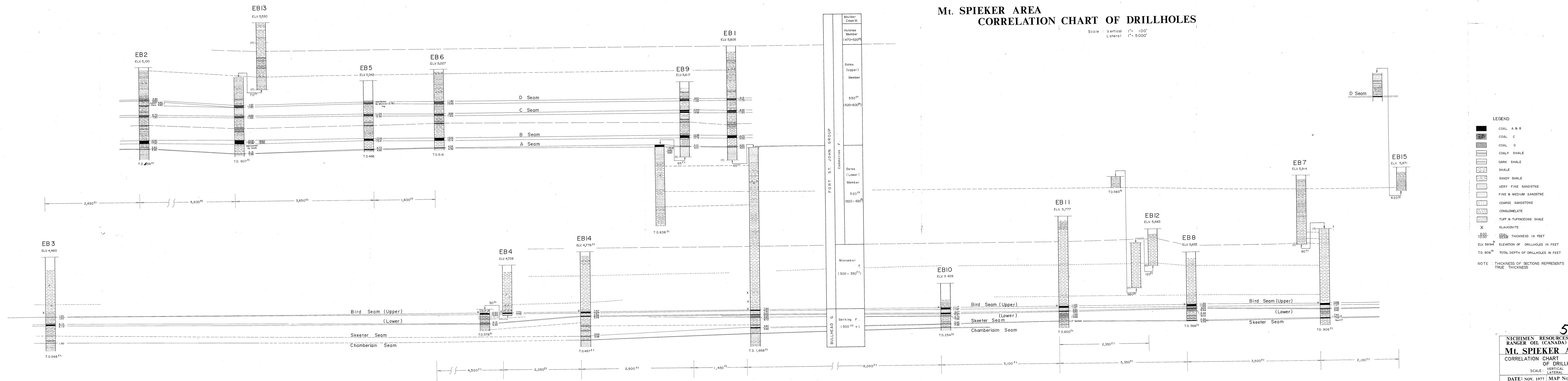


555

NICHIMEN RESOURCES LTD.
 RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
PR - MT. SPIEKER 77 (2) A
 RESERVES MAP (BIRD SEAM)
 SCALE 1" = 1000'
 DATE: NOV. 1977 MAP No. 77-08-4
 BY MITSUI MINING CO., LTD. TOKYO JAPAN

Mt. SPIEKER AREA CORRELATION CHART OF DRILLHOLES

Scale: Vertical 1" = 100'
Lateral 1" = 5000'



- LEGEND**
- COAL A & B
 - COAL C
 - COAL D
 - COALY SHALE
 - DARK SHALE
 - SHALE
 - SANDY SHALE
 - VERY FINE SANDSTONE
 - FINE & MEDIUM SANDSTONE
 - COARSE SANDSTONE
 - CONGLOMERATE
 - TUFF & TUFFACEOUS SHALE
 - X GLAUCONITE
 - 500-1000 COAL SEAM THICKNESS IN FEET
 - ELV. 5994 ELEVATION OF DRILLHOLES IN FEET
 - T.D. 906 Total Depth of Drillholes in Feet
 - NOTE: THICKNESS OF SECTIONS REPRESENTS TRUE THICKNESS

555

NICHIMEN RESOURCES LTD.
RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
CORRELATION CHART
OF DRILLHOLES
SCALE: VERTICAL 1" = 100'
LATERAL 1" = 5000'
DATE: NOV. 1977 MAP No. 77-05
BY MITSUBI MINING CO., LTD.
TOKYO JAPAN
PR. MT. SPIEKER 77(2)A

GEOLOGICAL MAP

SCALE 1"=1000'

55° 10'
121° 22.5'
E 603546.5
N 614326.1

LEGEND

FORMATION	MEMBER
ha	HASLER
cobc	COMMOTION BOULDER CREEK
coh	COMMOTION HULCROSS
cog(u)	COMMOTION GATES (UPPER)
cog(l)	COMMOTION GATES (LOWER)
mb	MOOSE BAR
ge	GETHING
cd	CADOMIN

SYMBOL	BOUNDARY
--- ---	COAL SEAM OUTCROP
--- --- ---	ANTICLINE AXIS
--- --- ---	SYNCLINE AXIS
---	FAULT
T-1	TRENCH No.
●	DRILL HOLE

121° 30'
55° 5'
E 595753.5
N 614877.4

555
NICHIMEN RESOURCES LTD.
RANGER OIL (CANADA) LTD.
Mt. SPIEKER AREA
GEOLOGICAL MAP
SCALE 1"=1000'
DATE: NOV. 1977 MAP No. 77-03
BY MITSUI MINING CO. LTD.
TOKYO JAPAN

183

ROCKE

OIL ENTERPRISES LTD. CALGARY ALBERTA

W. M. SPECKER 3/13/54

WELL NO. 20-11
 LOCATION: W. STUBBS
 DATE: 3-11-54
 OPERATOR: OIL ENTERPRISES LTD.
 SERVICE: GEOPHYSICAL
 LOGGING: 0.2 M. (100 FT.)
 LOGGING: 0.2 M. (100 FT.)
 LOGGING: 0.2 M. (100 FT.)

555

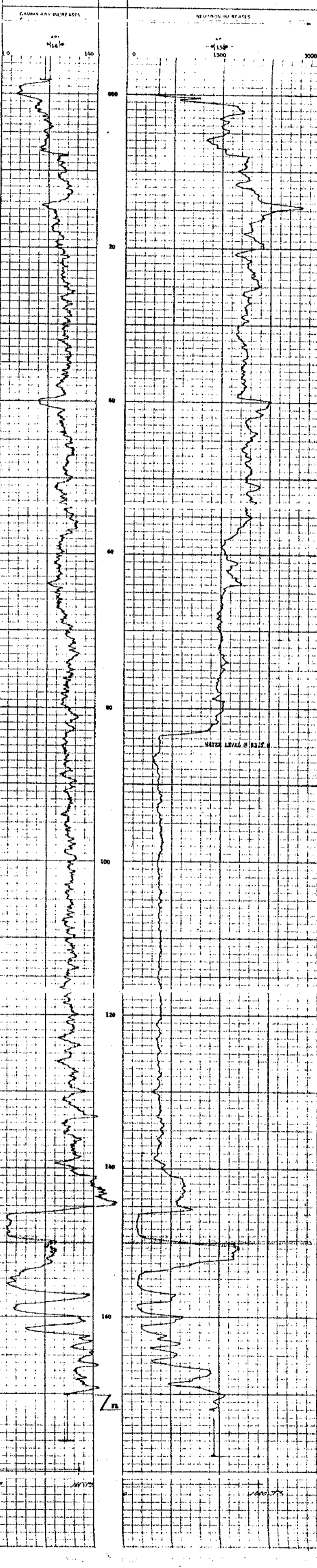
EQUIPMENT DATA

GAMMA RAY		NEUTRON	
LOG NO.	002	LOG NO.	002
MANUFACTURER	32 IN	MANUFACTURER	ONE NEUTRON/NEUTRON
DIAPHRAGM MODEL NO.	SCINTILLATION	DIAPHRAGM MODEL NO.	32 IN
TYPE	10 CM	TYPE	PROPORTIONAL
LENGTH	2.07 M	LENGTH	15 CM
DISTANCE TO SOURCE		DISTANCE TO SOURCE	MRC N 55 W
GENERAL		GENERAL	173
MODEL NO.	33	MODEL NO.	43 CM
INSTRUMENT TAG NO.	33	INSTRUMENT TAG NO.	AmBe
TOOL LEVEL NO.	123 002	TOOL LEVEL NO.	3 CURIES

LOGGING DATA

GENERAL		GAMMA RAY				NEUTRON				
RUN NO.	DEPTH FROM TO	SPD	FT	SENS	ZERO	API 0 IN UNITS	FT	SENS	ZERO	API 0 IN UNITS
1	0 172	2	3	500	0L	14	3	1000	0L	150

REMARKS: LOGGED THROUGH BU DRILL ROPE



EB-11

6. M. S. P. 1134

ROYAL

OIL ENTERPRISES LTD. CALGARY, ALBERTA

FILE NO. COMPANY: ZAMBER OIL (CANADA) LTD.
 WELL: 02 - 12
 LOCATION: M. S. P. 1134
 FIELD: M. S. P. 1134
 PROPOSER: BATTERY DIVISION
 APPROVED: GEORGE JONES
 DATE: 01.11.54
 BY: JONES

DATE: 23 SEP 1954
 TIME: 09:14
 WELL: 02 - 12
 DEPTH: 170 M
 LOG: 117

GENERAL DATA
 DATE: 23 SEP 1954
 TIME: 09:14
 WELL: 02 - 12
 DEPTH: 170 M
 LOG: 117

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

GENERAL		DATE		TIME		WELL		DEPTH		LOG	
NO.	DATE	FROM	TO	HR.	MIN.	NO.	NO.	FT.	M.	NO.	NO.
1		0	170		A						

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

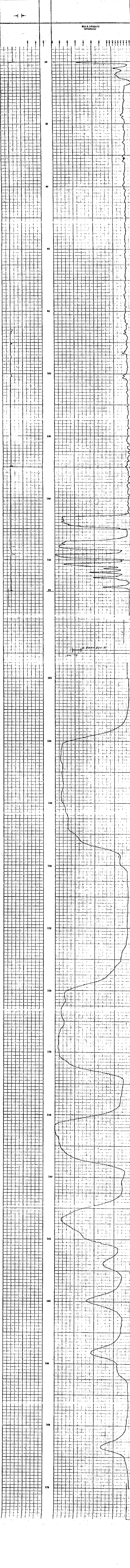
CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

CORRECTION		CORRECTION		CORRECTION	
NO.	DATE	FROM	TO	HR.	MIN.

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M

REMARKS: BHP 300L # 527
 GAL 150L # 595
 EXV 054447, 104 - 170 M



EB-11

555



GENERAL LOGS 58-9
Gamma Ray, L.S. Density,
Caliper

COMPANY Nichimen Resources Ltd.
BOREHOLE EG 9 Mount Spieker
STATE B.C. COUNTRY Canada

Permanent Datum _____ Elev. _____ Ft.
Log measured from Top of casing Ft. above P.D.
Drilling measured from Top of casing Ft. above P.D.

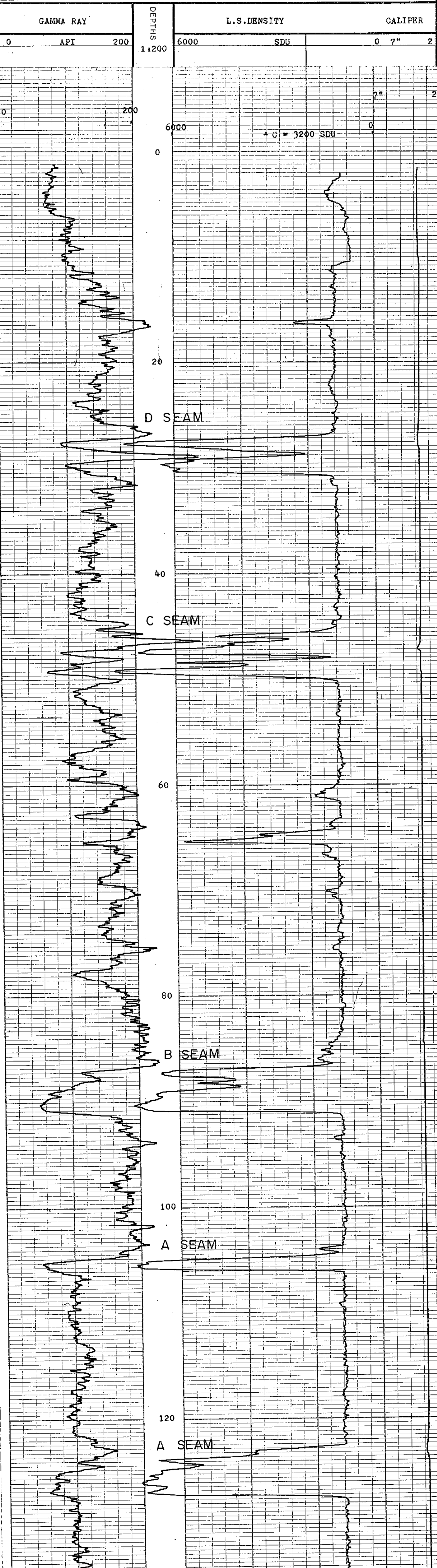
Run No. 1 Depth Scale 1:200
Date 25 Aug. 1977
First Reading 153m
Last Reading 0
Interval Measured 153m
Casing BFB 153m
Casing Driller _____
Depth Reached 153m
Bottom Driller _____
Mud Nature Bentonite
S.G. Viscosity _____
Bit Size HQ to T.D.
Casing Size 1 to _____
Casing Size 2 to _____
Casing Size 3 to _____
Rm @ Meas Temp. _____
Rmi @ Meas Temp. _____
Rmc @ Meas Temp. _____
Rm @ Meas Temp. _____
Rmi @ Meas Temp. _____
Rmc @ Meas Temp. _____
BHT _____
Operating Time 3 1/4 hr.
Truck No. V21/35
Recorded By R. Bishop
Witness _____

fold here

REMARKS

Changes in Mud Type or Additional Samples		Scale Changes			
Date	Sample No.	Type Log	Depth	Scale Up Hole	Scale Down
Type Fluid in Hole					
Dens	Visc				
ph	Fluid Loss	ml			
Source of Sample		Equipment Data			
Rm @ Meas Temp.	@	Run No.	Tool Type	Tool Position	Other
Rmi @ Meas Temp.	@				
Rmc @ Meas Temp.	@				
Source: Rmf Rmc					
Rm @ BHT	@				
Rmi @ BHT	@				
Rmc @ BHT	@				

Log	Depths		Speed m/min	I.C. sec	Norm.	Sonde No.	Source Number
	From	To					
Gamma	152	0	9	1	out	110	
L.S.D.	153	0	9	0.3	.680	110	M5852
Cal.	153	0	15	0.3	out	110	



555



GENERAL LOGS EG-10
Gamma Ray, L.S. Density,
Caliper

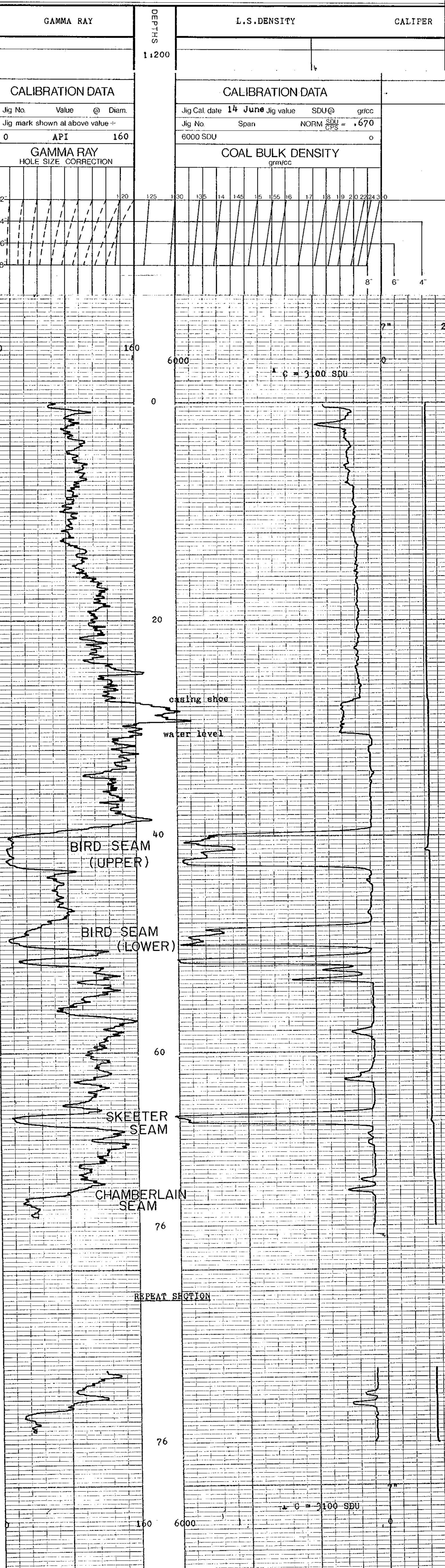
COMPANY Nichimen Resources Ltd.
BOREHOLE E3 10 Mount Spieker
STATE 3.C. COUNTRY Canada

Permanent Datum _____ Elev. _____ Ft.
Log measured from 1000 of Rie Ft. above P.D.
Drilling measured from 1000 of Rie Ft. above P.D.

Run No. 1 Depth Scale 1:200
Date 26 July 1977
First Reading 7cm
Last Reading 0
Interval Measured 7cm
Casing G/B
Casing Driller
Depth Reached 77.2m
Bottom Driller 77.4m
Mud Nature Bentonite
S.G. Viscosity
Bit Size 1 HQ to T.D.
Casing Size 1 10 10 10 10
2 10 10 10 10
3 10 10 10 10
Rm @ Meas Temp @ @ @ @
Rmf @ Meas Temp @ @ @ @
Rmc @ Meas Temp @ @ @ @
Rm @ Meas Temp @ @ @ @
Rmf @ Meas Temp @ @ @ @
Rmc @ Meas Temp @ @ @ @
BHT
Operating Time 3/4 hr.
Truck No V21/15
Recorded By R. Bishop
Witness

fold here

REMARKS		Scale Changes					
Date	Sample No.	Type Log	Depth	Scale Up Hole	Scale Down		
Changes in Mud Type or Additional Samples							
Type Fluid in Hole							
Dens. ph.	Visc. Fluid Loss	Equipment Data					
Source of Sample		Run No.	Tool Type	Tool Position	Other		
Rm @ Meas Temp @ °F							
Rmf @ Meas Temp @ °F							
Rmc @ Meas Temp @ °F							
Source: Rmf Rmc							
Rm @ BHT @ °F							
Rmf @ BHT @ °F							
Rmc @ BHT @ °F							
Logging Data							
Log	Depths From	To	Speed m/min	T.C. sec	Norm	Sende No	Source Number
Gamma	75	0	9	1	out	110	
L.S.D.	76	0	9	0.3	.670	110	M5852
Cal.	76	0	15	0.3	out	110	



555

OPEN FILE

PR-MT. SPIEKER 77(4)B.
NICHIMEN RESOURCES LTD.
RANGER OIL (CANADA) LTD.

Mt. SPIEKER AREA
EXPLORATION REPORT
APPENDIX
1977

MINING RECORDER
RECEIVED and RECORDED
DEC 29 1977
M.R. #
VICTORIA, B. C.

GEOLOGICAL BRANCH
ASSESSMENT REPORT

00 555



SEPARATION OF BULK MATERIALS



Manufacturing, Engineering, Testing Services

9751 - 51 Avenue
Edmonton, Alberta T6E 4Z5
Telephone: (403) 436-1385

Cable Address:
Cyclone, Edmonton
Telex: 037-3793

Ref: S1-243

November 4, 1977

Nichimen Resources Ltd.
Suite 2505 Sun Oil Building
500 - 4th Avenue S. W.
Calgary, Alberta
T2P 2V6

Attention: Mr. John Hirota

Dear Sir:

Enclosed herewith are results of analysis on your samples identified as CES #10 to CES #20 inclusive from the Mt. Spieker Project.

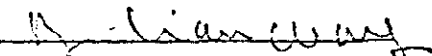
Samples CES #13 - 16 inclusive only contain information required as per instruction from Mr. M. Mitchell.

We are experiencing some difficulties in our Plastometer. These results, together with forms of sulfur determination on clean coal, will be forwarded to you as soon as they become available.

I trust this is satisfactory.

Yours truly,

CYCLONE ENGINEERING SALES LTD.

Per: 
B. Y. H. Wong

BYHW/ejr

Encl.

cc M. Mitchell, Vancouver

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: November 3, 1977

DRILL HOLE NO. EB 7 INTERCEPT 780.0 - 791.5 ft THICKNESS 11.5 ft

CORE RECOVERY 68 % SEAM Upper Bird

AS RECEIVED WEIGHT 8.45 kg. % MOISTURE 4.34

C. E. S. #: 10

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>84.77</u> *
Ash %	<u>14.28</u>	<u>7.57</u>
R.M. %	<u>0.27</u>	<u>0.35</u>
V.M. %	<u>19.34</u>	<u>21.29</u>
F.C. %	<u>66.11</u>	<u>70.79</u>
FSI	<u>8 1/2</u>	<u>9</u>
BTU/lb.	<u>13,390</u>	<u>14,580</u>
S. %	<u>4.74</u>	<u>2.06</u>
P ₂ O ₅ %		<u>0.01</u>
H.G.I.		<u>84</u>
Gieseler Plasticity		
Start °C.		<u> </u>
Max. °C.		<u> </u>
Solid °C.		<u> </u>
Range		<u> </u>
Max. Fluid. ddpm		<u> </u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>81.35</u>	<u>74.91</u>
28m x 0 Froth up to 3 min.	<u>96.96</u>	<u>25.09</u>
TOTAL	<u>84.77</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project

C.E.S. # 10

TABLE 1. SIZE CONSIST AND ANALYSIS

<u>Size</u>	<u>Wt. %</u>	<u>Ash %</u>	<u>Wt. %</u>	<u>Cumulative</u>	
				<u>Wt. %</u>	<u>Ash %</u>
1/4" x 28m	78.06	15.42	78.06		15.42
28m x 100m	15.01	9.07	93.07		14.39
100m x 0	6.93	11.75	100.00		14.21

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

<u>S.G.</u>	<u>Fractional</u>		<u>Cumulative</u>			
	<u>Wt. %</u>	<u>Ash %</u>	<u>Floats</u>		<u>Sinks</u>	
			<u>Wt. %</u>	<u>Ash %</u>	<u>Wt. %</u>	<u>Ash %</u>
- 1.30	35.46	2.35	35.46	2.35	100.00	15.25
1.30 - 1.40	29.80	6.40	65.26	4.20	64.54	22.34
1.40 - 1.50	8.97	16.31	74.23	5.66	34.74	36.01
1.50 - 1.60	6.60	24.01	80.83	7.16	25.77	42.87
1.60 - 1.80	6.40	32.88	87.23	9.05	19.17	49.36
+ 1.80	12.77	57.62	100.00	15.25	12.77	56.62
Total	100.00	15.25				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

TABLE 3. MASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	49.51	1.86	49.51	1.86	100.00	8.69
1.30 - 1.40	30.74	5.30	80.25	3.18	50.49	15.39
1.40 - 1.50	6.70	14.09	86.95	4.02	19.75	31.08
1.50 - 1.60	3.40	23.16	90.35	4.74	13.05	39.81
1.60 - 1.80	3.40	31.01	93.75	5.69	9.65	45.67
+ 1.80	6.25	53.65	100.00	8.69	6.25	53.65
Total	100.00	8.69				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%
 Reagent MIBC + Kerosene
 Reagent Composition 1:4
 Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	96.78	9.70
Tailings	<u>3.22</u>	<u>72.88</u>
TOTAL	100.00	11.73

TABLE 5. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	35.46	1.43	35.46	1.43	100.00	4.78
1.30 - 1.40	29.80	1.77	65.26	1.59	64.54	6.62
1.40 - 1.50	8.97	2.78	74.23	1.73	34.74	10.79
1.50 - 1.60	6.60	4.71	80.83	1.97	25.77	13.57
1.60 - 1.80	6.40	7.38	87.23	2.37	19.17	16.63
+ 1.80	12.77	21.26	100.00	4.78	12.77	21.26
Total	100.00	4.78				

TABLE 6. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 28 MESH x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	49.51	1.39	49.51	1.39	100.00	2.84
1.30 - 1.40	30.74	1.62	80.25	1.48	50.49	4.25
1.40 - 1.50	6.70	2.83	86.95	1.58	19.75	8.35
1.50 - 1.60	3.40	4.64	90.35	1.70	13.05	11.18
1.60 - 1.80	3.40	6.07	93.75	1.86	9.65	13.49
+ 1.80	6.25	17.52	100.00	2.84	6.25	17.52
Total	100.00	2.84				

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

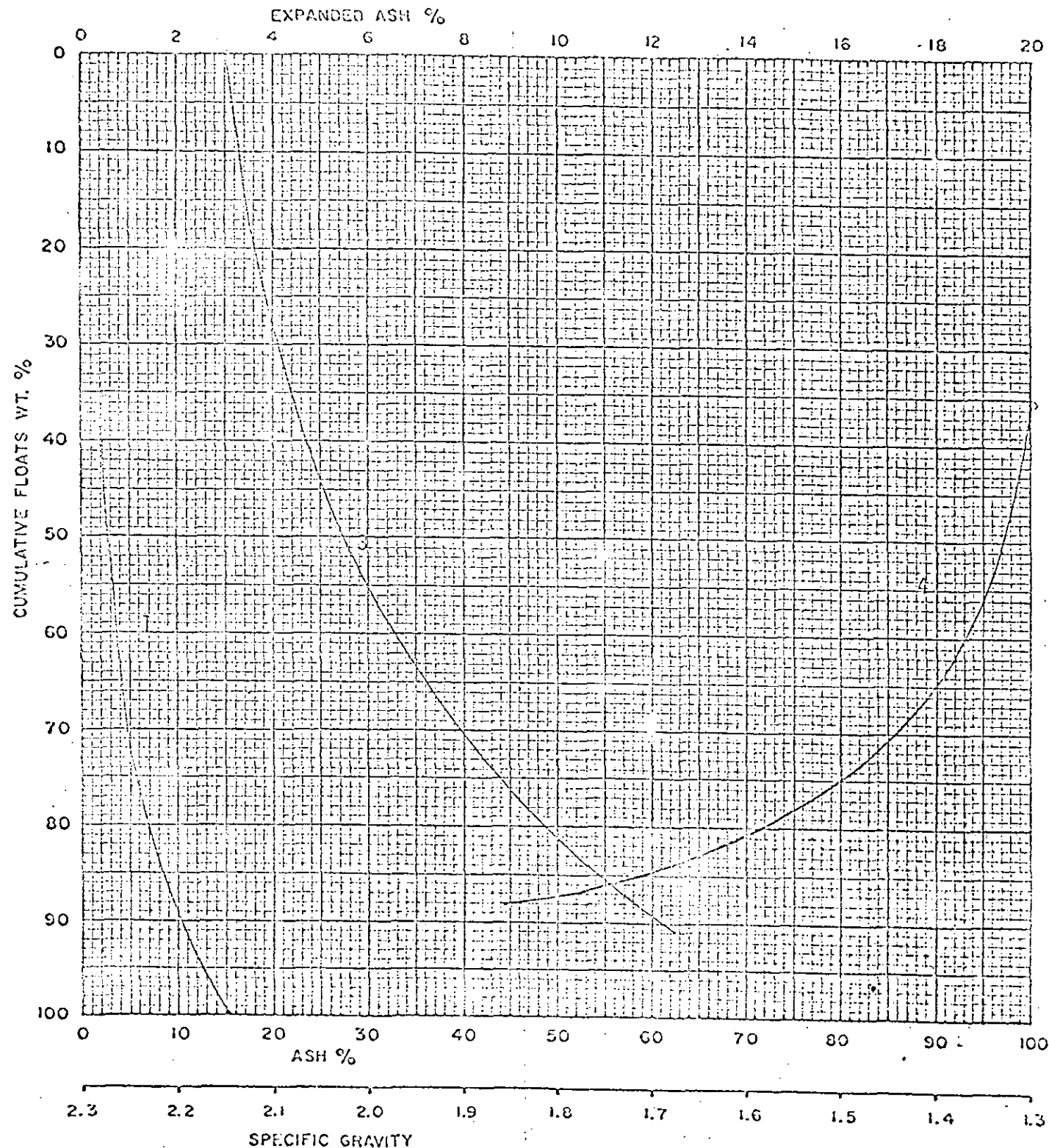
Size 1/4" x 28

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

C.E.S. #10



DATE

CYCLONE ENGINEERING SALES LTD

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

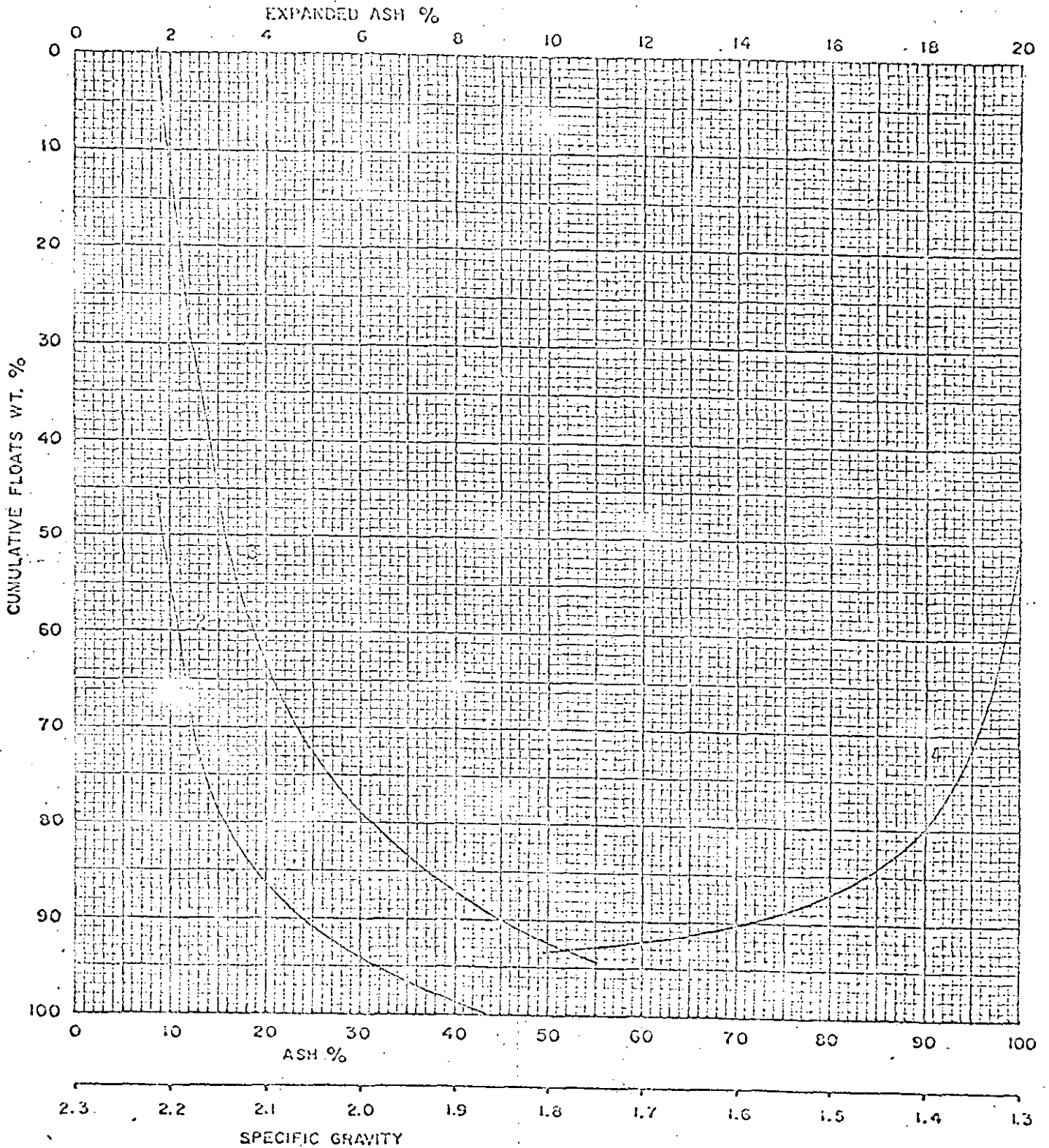
Size 28m x 100

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

WASHABILITY CURVES

C.E.S. #10



DATE

CYCLONE ENGINEERING SALES LTD

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: November 3, 1977

DRILL HOLE NO. EB 8 INTERCEPT 279.4 - 291.2 ft THICKNESS 11.8 ft

CORE RECOVERY 96 % SEAM Upper Bird

AS RECEIVED WEIGHT 12.88 kg. % MOISTURE 2.62

C. E. S. #: 11

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	100.00	93.70 *
Ash %	8.89	6.64
R.M. %	0.27	0.35
V.M. %	19.34	19.91
F.C. %	71.50	73.10
FSI	8 1/2	8 1/2
BTU/lb.	14,310	14,780
S. %	2.80	2.15
P ₂ O ₅ %		0.04
H.G.I.		85
Gieseler Plasticity		
Start °C.		
Max. °C.		
Solid °C.		
Range		
Max. Fluid. ddpm		

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	92.55	76.56
28m x 0 Froth up to 3 min.	<u>97.65</u>	<u>23.44</u>
TOTAL	93.70	100.00

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project

C.E.S. #11

TABLE 1. SIZE CONSIST AND ANALYSIS

<u>Size</u>	<u>Wt. %</u>	<u>Ash %</u>	<u>Wt. %</u>	<u>Cumulative</u>	
				<u>Wt. %</u>	<u>Ash %</u>
1/4" x 28m	77.51	9.35	77.51	9.35	
28m x 100m	15.47	6.47	92.98	8.87	
100m x 0	7.02	10.83	100.00	9.01	

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	35.32	2.08	35.32	2.08	100.00	9.58
1.30 - 1.40	42.79	5.73	78.11	4.08	64.68	13.67
1.40 - 1.50	9.35	16.58	87.46	5.42	21.89	29.19
1.50 - 1.60	3.93	25.03	91.39	6.26	12.54	38.58
1.60 - 1.80	3.65	30.61	95.04	7.19	8.61	44.77
+ 1.80	4.96	55.19	100.00	9.58	4.96	55.19
Total	100.00	9.58				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project.

C.E.S. #11

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	50.92	1.78	50.92	1.78	100.00	6.18
1.30 - 1.40	36.09	5.06	87.01	3.14	49.08	10.74
1.40 - 1.50	6.37	14.15	93.38	3.89	12.99	26.51
1.50 - 1.60	2.11	22.24	95.49	4.30	6.62	38.40
1.60 - 1.80	1.70	31.83	97.19	4.78	4.51	45.95
+ 1.80	2.81	54.50	100.00	6.18	2.81	54.50
Total	100.00	6.18				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%

Reagent MIBC + Kerosene

Reagent Composition 1:4

Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth		10.80
Tailings		Too small for Ash Determination
TOTAL		

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

TABLE 5. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	35.32	1.81	35.32	1.81	100.00	3.02
1.30 - 1.40	42.79	1.90	78.11	1.86	64.68	3.68
1.40 - 1.50	9.35	2.89	87.46	1.97	21.89	7.17
1.50 - 1.60	3.93	4.58	91.39	2.08	12.54	10.36
1.60 - 1.80	3.65	8.24	95.04	2.32	8.61	13.00
+ 1.80	4.96	16.50	100.00	3.02	4.96	16.50
Total	100.00	3.02				

TABLE 6. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 28 MESH x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	50.92	1.72	50.92	1.72	100.00	2.27
1.30 - 1.40	36.09	1.82	87.01	1.76	49.08	2.84
1.40 - 1.50	6.37	2.26	93.38	1.80	12.99	5.67
1.50 - 1.60	2.11	3.71	95.49	1.84	6.62	8.95
1.60 - 1.80	1.70	4.94	97.19	1.89	4.51	11.41
+ 1.80	2.81	15.32	100.00	2.27	2.81	15.32
Total	100.00	2.27				

FIGURE

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

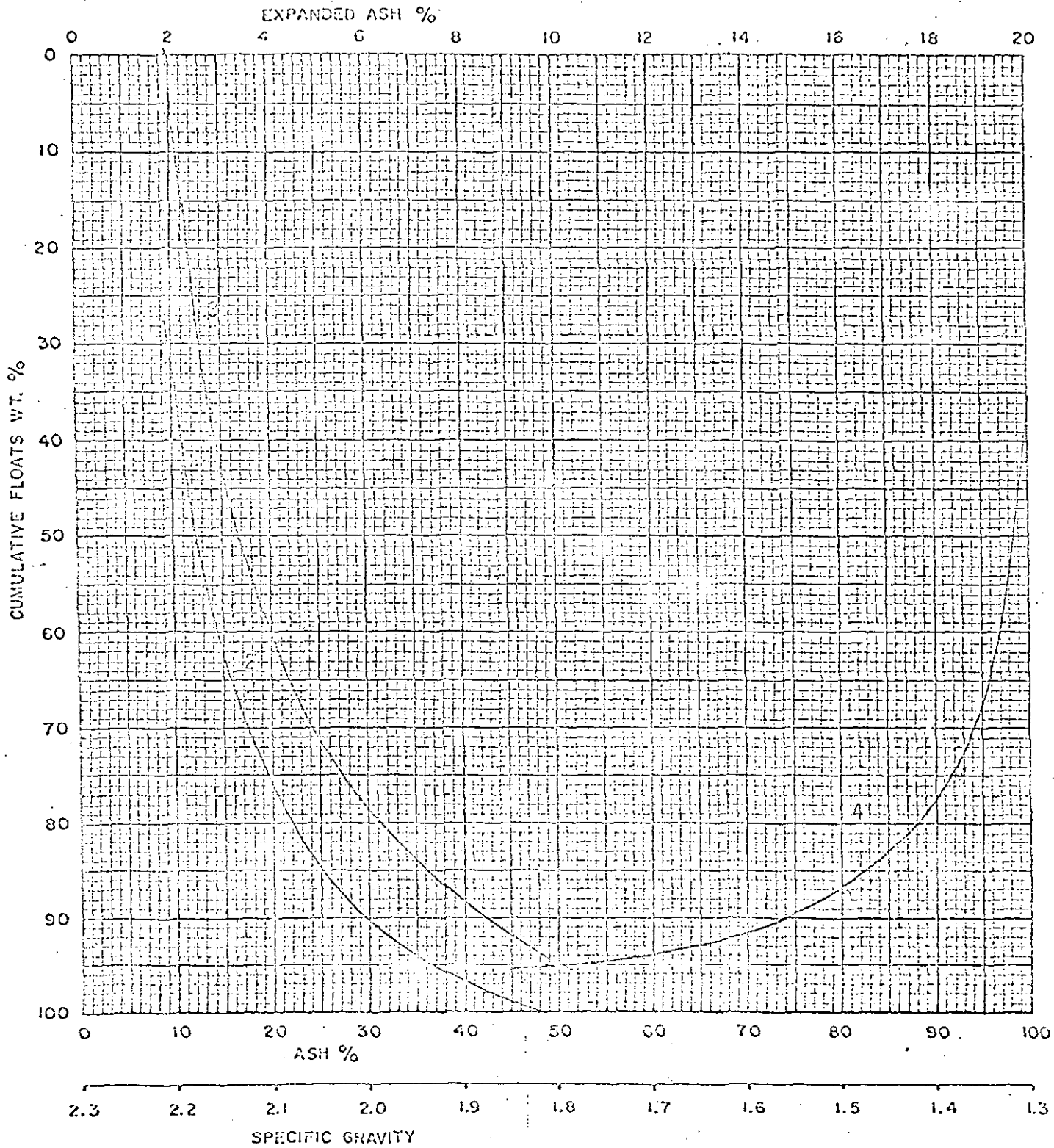
COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

Size 1/4" x 28

WASHABILITY CURVES

C.E.S. #11



DATE

CYCLONE ENGINEERING SALES LTD.

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

C.E.S. #11

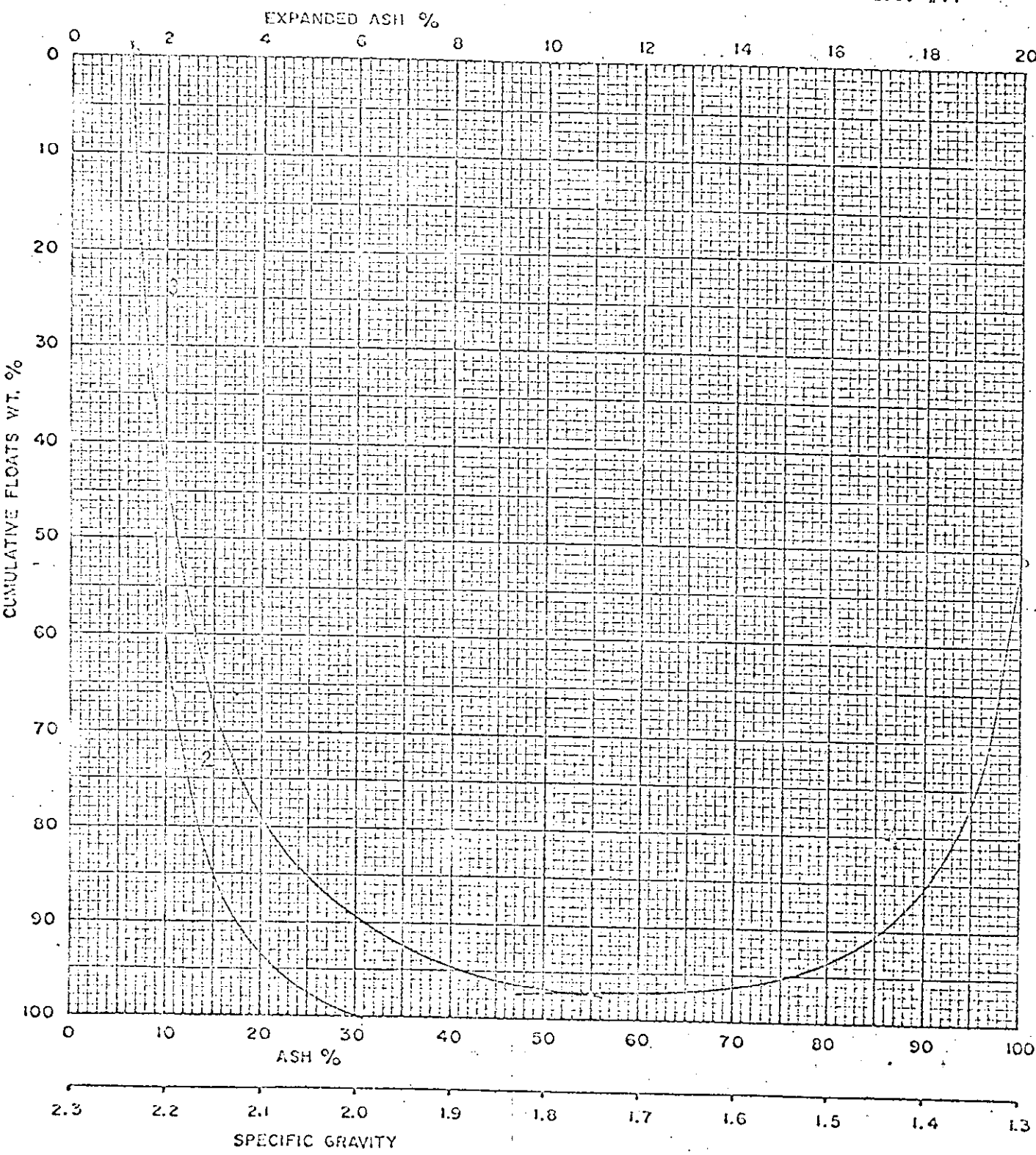
WASHABILITY CURVES

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

Size 28m x 100



DATE

CYCLONE ENGINEERING SALES LTD.

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: November 3, 1977

DRILL HOLE NO. EB 8 INTERCEPT 297.6 - 304.1 ft THICKNESS 6.5 ft

CORE RECOVERY 100 % SEAM Lower Bird

AS RECEIVED WEIGHT 7.64 kg. % MOISTURE 6.64

C. E. S. #: 12

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>83.60 *</u>
Ash %	<u>17.93</u>	<u>7.43</u>
R.M. %	<u>0.38</u>	<u>0.45</u>
V.M. %	<u>18.48</u>	<u>19.22</u>
F.C. %	<u>63.21</u>	<u>72.90</u>
FSI	<u>7 1/2</u>	<u>8</u>
BTU/lb.	<u>12,810</u>	<u>14,900</u>
S. %	<u>1.52</u>	<u>1.12</u>
P ₂ O ₅ %		<u>0.02</u>
H.G.I.		<u>81</u>
Gieseler Plasticity		
Start °C.		<u> </u>
Max. °C.		<u> </u>
Solid °C.		<u> </u>
Range		<u> </u>
Max. Fluid. ddpm		<u> </u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>80.49</u>	<u>74.40</u>
28m x 0 Froth up to 3 min.	<u>94.17</u>	<u>25.60</u>
TOTAL	<u>83.60</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project

C.E.S. #12

TABLE 1. SIZE CONSIST AND ANALYSIS

Size	Wt. %	Ash %	Wt. %	Cumulative	
				Wt. %	Ash %
1/4" x 28m	77.27	20.31	77.27		20.31
28m x 100m	15.24	9.85	92.51		18.59
100m x 0	7.49	12.30	100.00		18.16

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	42.25	2.11	42.25	2.11	100.00	20.17
1.30 - 1.40	30.41	7.30	72.66	4.28	57.75	33.39
1.40 - 1.50	5.23	17.79	77.89	5.19	27.34	62.40
1.50 - 1.60	3.59	28.61	81.84	6.19	22.11	72.95
1.60 - 1.80	1.83	39.78	83.31	6.96	18.52	81.55
+ 1.80	16.69	86.13	100.00	20.17	16.69	86.13
Total	100.00	20.17				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	56.95	1.54	56.95	1.54	100.00	9.77
1.30 - 1.40	27.77	5.97	84.72	2.99	43.05	20.66
1.40 - 1.50	5.00	14.28	89.72	3.62	15.28	47.36
1.50 - 1.60	2.13	24.22	91.85	4.10	10.28	63.46
1.60 - 1.80	1.42	35.91	93.27	4.58	8.15	73.71
+ 1.80	6.73	81.69	100.00	9.77	6.73	81.69
Total	100.00	9.77				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density	10%
Reagent	MIBC + Kerosene
Reagent Composition	1:4
Reagent Consumption	1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	94.61	8.89
Tailings	<u>5.39</u>	<u>71.63</u>
TOTAL	100.00	12.27

NICHIMEN RESOURCES LTD.

Mt. Spieker Project

C.E.S. #12

TABLE 5. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	42.25	1.02	42.25	1.02	100.00	1.51
1.30 - 1.40	30.41	1.12	72.66	1.06	57.75	1.87
1.40 - 1.50	5.23	1.27	77.89	1.08	27.34	2.71
1.50 - 1.60	3.59	1.36	81.84	1.08	22.11	3.05
1.60 - 1.80	1.83	1.85	83.31	1.10	18.52	3.38
+ 1.80	16.69	3.55	100.00	1.51	16.69	3.55
Total	100.00	1.51				

TABLE 6. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 28 MESH x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	56.95	0.84	56.95	0.84	100.00	1.09
1.30 - 1.40	27.77	0.94	84.72	0.87	43.05	1.42
1.40 - 1.50	5.00	1.23	89.72	0.89	15.28	2.28
1.50 - 1.60	2.13	1.44	91.85	0.91	10.28	2.80
1.60 - 1.80	1.42	1.92	93.27	0.92	8.15	3.15
+ 1.80	6.73	3.41	100.00	1.09	6.73	3.41
Total	100.00	1.09				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA

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COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

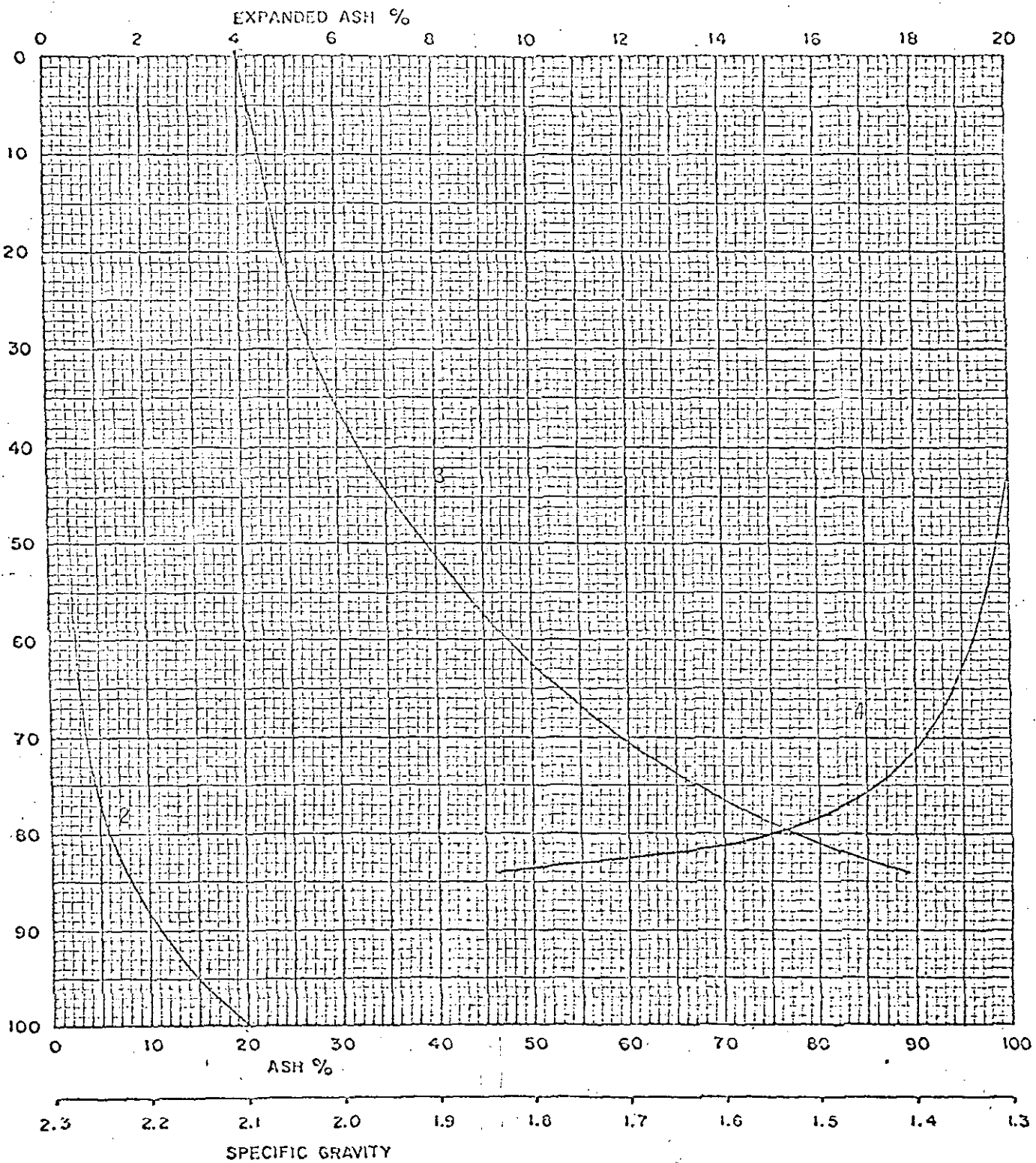
Size 1/4" x 28

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

C.E.S. # 12



DATE

CYCLONE ENGINEERING SALES LTD.

FIGURE

CURVE LEGEND

COMPANY NICHINEN RESOURCES LTD.

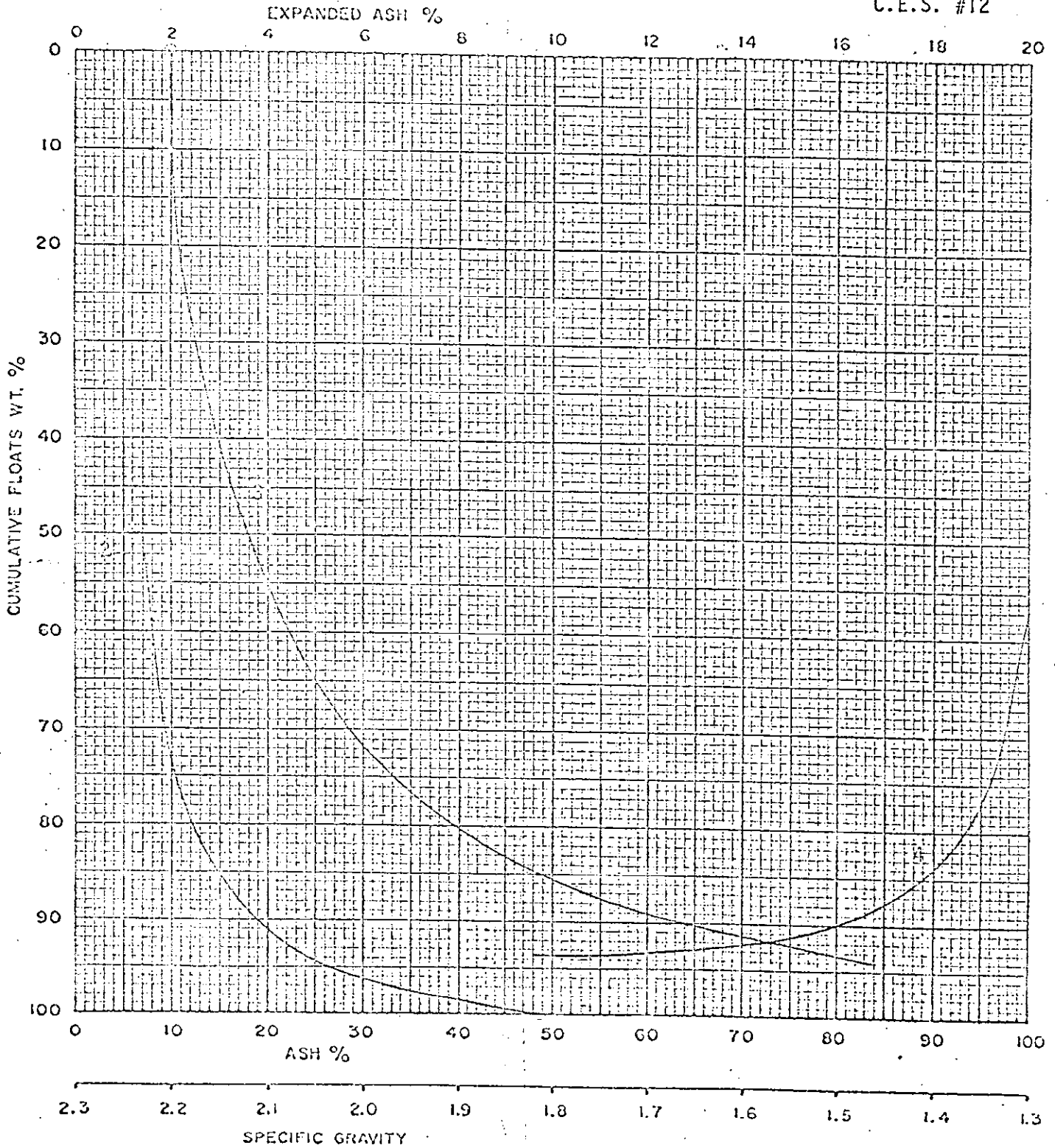
SAMPLE Mt. Spicker Project

Size 28m x 100

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

WASHABILITY CURVES

C.E.S. #12



DATE

CYCLONE ENGINEERING SALES LTD.

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: November 2, 1977

DRILL HOLE NO. EB 8 INTERCEPT 306.7 - 314.8 ft THICKNESS 8.1 ft
CORE RECOVERY 85 % SEAM Lower Bird (B)
AS RECEIVED WEIGHT 9.31 kg. % MOISTURE 3.52
C. E. S. #: 13

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>46.54</u> *
Ash %	<u>48.66</u>	<u>10.06</u>
R.M. %		<u>0.42</u>
V.M. %		<u>17.57</u>
F.C. %		<u>71.95</u>
FSI		<u>4</u>
BTU/lb.		<u>--</u>
S. %		<u>0.62</u>
P ₂ O ₅ %		<u>_____</u>
H.G.I.		<u>_____</u>
Gieseler Plasticity		
Start °C.		<u>_____</u>
Max. °C.		<u>_____</u>
Solid °C.		<u>_____</u>
Range		<u>_____</u>
Max. Fluid. ddpm		<u>_____</u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>39.11</u>	<u>66.34</u>
28m x 0 Froth up to 3 min.	<u>74.43</u>	<u>33.66</u>
TOTAL	<u>46.54</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: October 13, 1977

DRILL HOLE NO. EB9 INTERCEPT 88.9 - 94.3 ft THICKNESS 5.4 ft

CORE RECOVERY 100 % SEAM D Upper

AS RECEIVED WEIGHT 7.80 kg. % MOISTURE 7.88

C. E. S. #: 6

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>44.52</u> *
Ash %	<u>39.76</u>	<u>11.31</u>
R.M. %	<u>0.94</u>	<u>0.84</u>
V.M. %	<u>17.04</u>	<u>21.90</u>
F.C. %	<u>42.26</u>	<u>65.95</u>
FSI	<u>2 1/2</u>	<u>7</u>
BTU/lb.	<u>8,810</u>	<u>13,750</u>
S. %	<u>0.17</u>	<u>0.48</u>
P ₂ O ₅ %		<u>0.27</u>
H.G.I.		<u>70</u>
Gieseler Plasticity		
Start °C.		<u>424</u>
Max. °C.		<u>460</u>
Solid °C.		<u>483</u>
Range		<u>59</u>
Max. Fluid. ddpm		<u>115</u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.50</u> Sp.Gr.	<u>38.56</u>	<u>64.95</u>
28m x 0 Froth up to 3 min.	<u>62.37</u>	<u>35.05</u>
TOTAL	<u>44.52</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project, EB9, D Upper, #6.

TABLE 1. SIZE CONSIST AND ANALYSIS

<u>Size</u>	<u>Wt. %</u>	<u>Ash %</u>	<u>Wt. %</u>	<u>Cumulative</u>	
				<u>Wt. %</u>	<u>Ash %</u>
1/4" x 28m	74.98	44.03	74.98		44.03
28m x 100m	14.60	31.61	89.58		42.01
100m x 0	10.42	33.86	100.00		41.16

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	17.54	3.54	17.54	3.54	100.00	44.23
1.30 - 1.40	16.24	8.03	32.78	5.63	82.46	52.89
1.40 - 1.50	6.01	20.59	38.79	7.95	67.22	63.05
1.50 - 1.60	4.91	30.32	43.70	10.46	61.21	67.22
1.60 - 1.80	7.06	40.26	50.76	14.60	56.30	70.44
+ 1.80	49.24	74.77	100.00	44.23	49.24	74.77
Total	100.00	44.23				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project. EB9, D Upper, #6.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	24.23	4.18	24.23	4.18	100.00	31.96
1.30 - 1.40	20.16	8.06	44.39	5.94	75.77	40.84
1.40 - 1.50	10.61	17.17	55.00	8.11	55.61	52.73
1.50 - 1.60	5.92	27.10	60.92	9.95	45.00	61.11
1.60 - 1.80	8.68	39.43	69.60	13.63	39.08	66.27
+ 1.80	30.40	73.93	100.00	31.96	30.40	73.93
Total	100.00	31.96				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%
 Reagent MIBC + Kerosene
 Reagent Composition 1:4
 Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	79.81	23.59
Tailings	<u>20.19</u>	<u>79.86</u>
TOTAL	100.00	34.95

CYCLONE ENGINEERING SALES LTD.
 EDMONTON, ALBERTA, CANADA.

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

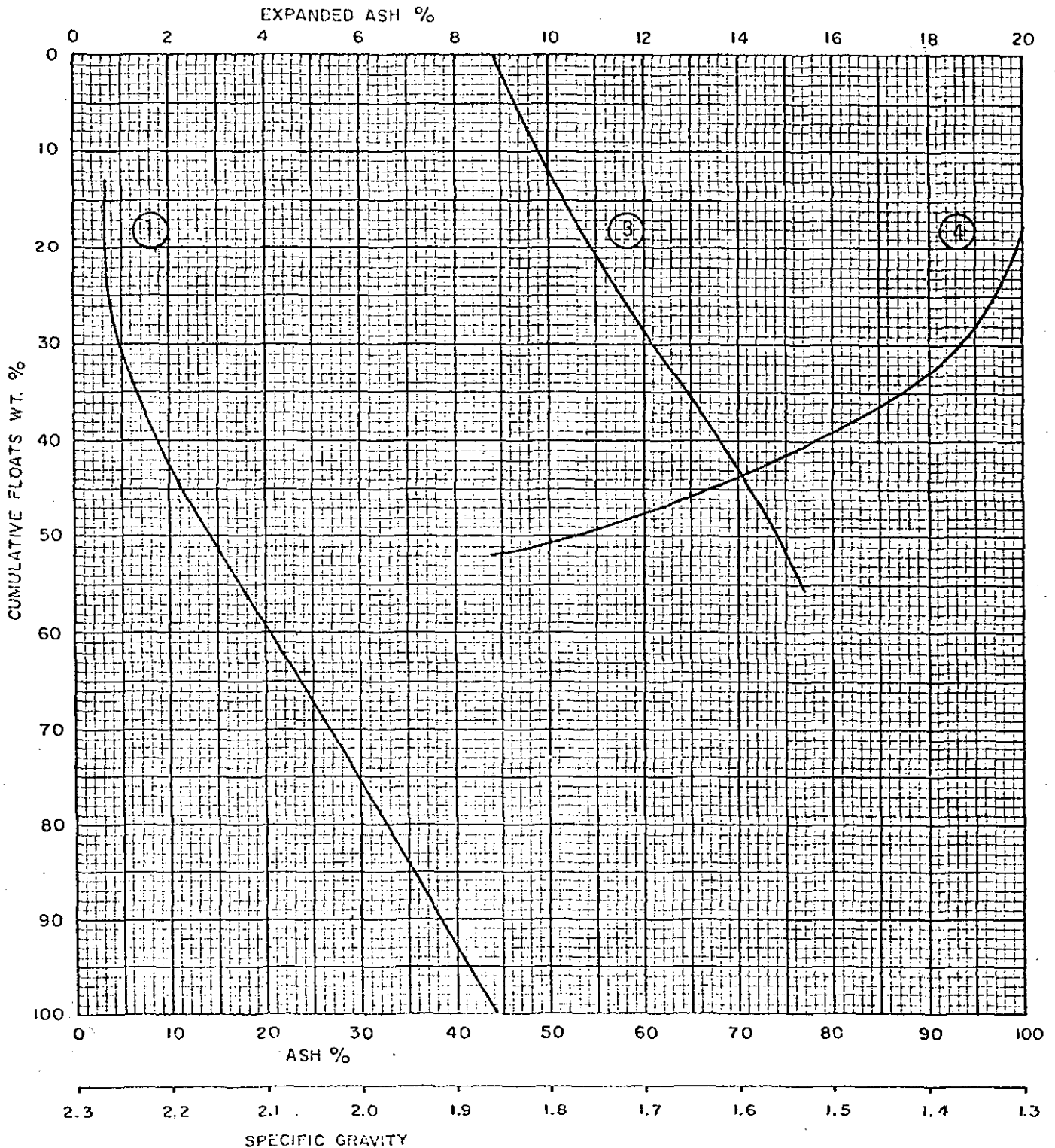
SAMPLE Mt. Spieker Project #6

Size 1/4" x 28 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

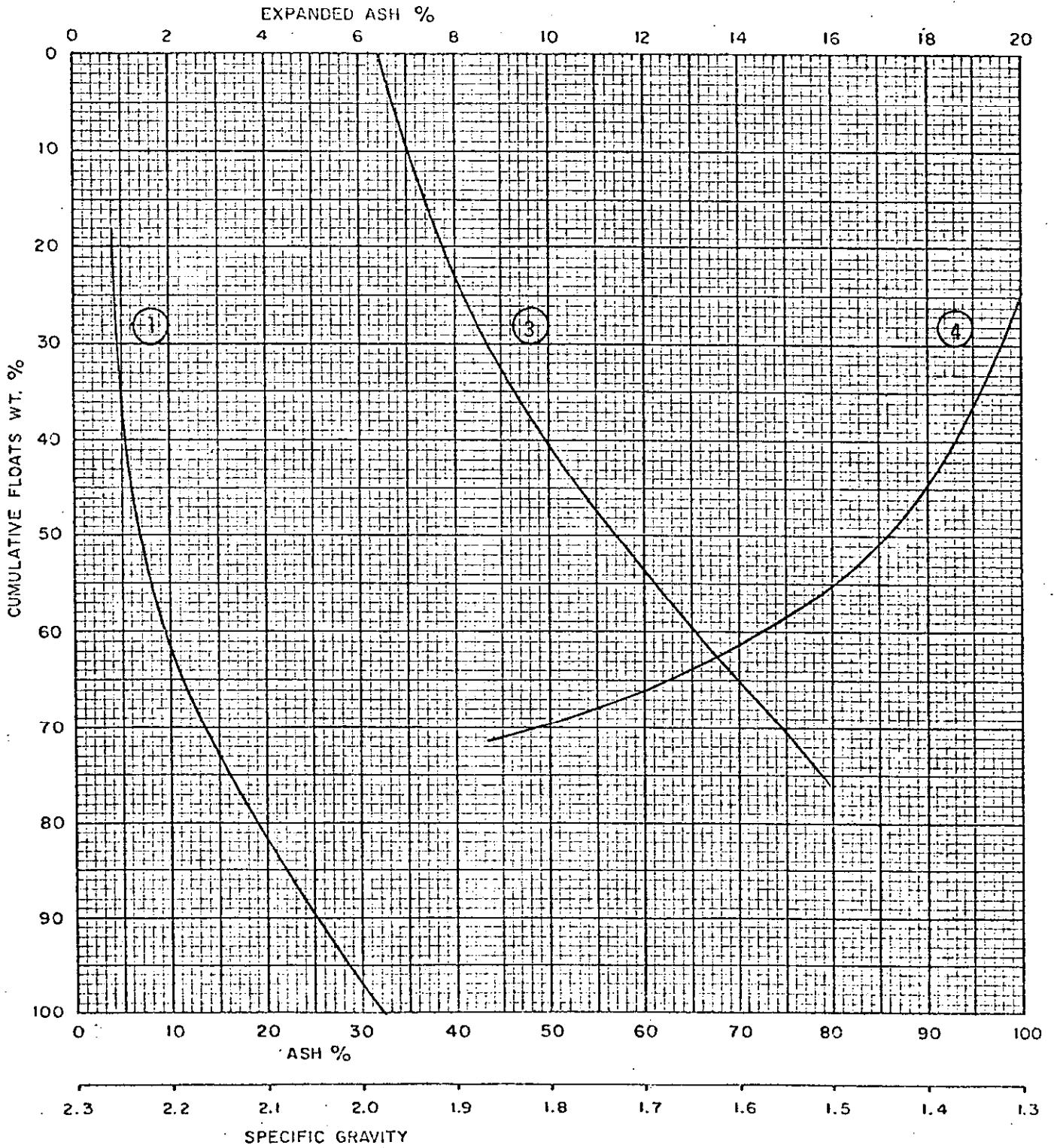
SAMPLE Mt. Spieker Project #6

Size 28 Mesh x 100 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: October 13, 1977

DRILL HOLE NO. EB9 INTERCEPT 94.3 - 100.3 ft THICKNESS 6.0 ft

CORE RECOVERY 92 % SEAM D Lower

AS RECEIVED WEIGHT 6.4 kg. % MOISTURE 5.82

C. E. S. #: 7

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>78.58</u> *
Ash %	<u>17.12</u>	<u>10.12</u>
R.M. %	<u>0.75</u>	<u>0.90</u>
V.M. %	<u>22.30</u>	<u>22.84</u>
F.C. %	<u>59.83</u>	<u>66.14</u>
FSI	<u>5</u>	<u>7 1/2</u>
BTU/lb.	<u>12,590</u>	<u>13,770</u>
S. %	<u>0.49</u>	<u>0.42</u>
P ₂ O ₅ %		<u>0.11</u>
H.G.I.		<u>70</u>
Gieseler Plasticity		
Start °C.		<u>422</u>
Max. °C.		<u>461</u>
Solid °C.		<u>491</u>
Range		<u>69</u>
Max. Fluid. ddpm		<u>152</u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.50</u> Sp.Gr.	<u>73.29</u>	<u>69.90</u>
28m x 0 Froth up to 3 min.	<u>94.39</u>	<u>30.10</u>
TOTAL	<u>78.58</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project, EB9, D Lower Seam, #7.

TABLE 1. SIZE CONSIST AND ANALYSIS

Size	Wt. %	Ash %	Wt. %	Cumulative	
				Wt. %	Ash %
1/4" x 28m	74.94	18.26	74.94		18.26
28m x 100m	15.14	12.43	90.08		17.28
100m x 0	9.92	16.82	100.00		17.23

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	24.52	3.45	24.52	3.45	100.00	18.32
1.30 - 1.40	30.50	8.92	55.02	6.48	75.48	23.15
1.40 - 1.50	17.25	18.97	72.27	9.46	44.98	32.80
1.50 - 1.60	13.77	28.42	86.04	12.50	27.73	41.40
1.60 - 1.80	7.53	38.20	93.57	14.57	13.96	54.21
+ 1.80	6.43	72.95	100.00	18.32	6.43	72.95
Total	100.00	18.32				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project. EB9, D Lower Seam, #7.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	37.87	3.03	37.87	3.03	100.00	12.11
1.30 - 1.40	34.80	7.46	72.67	5.15	62.13	17.65
1.40 - 1.50	11.26	17.46	83.93	6.80	27.33	30.63
1.50 - 1.60	6.75	25.98	90.68	8.23	16.07	39.86
1.60 - 1.80	4.82	35.59	95.50	9.61	9.32	49.91
+ 1.80	4.50	65.25	100.00	12.11	4.50	65.25
Total	100.00	12.11				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%
 Reagent MIBC + Kerosene
 Reagent Composition 1:4
 Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	93.07	12.60
Tailings	<u>6.93</u>	<u>65.76</u>
TOTAL	100.00	16.28

CYCLONE ENGINEERING SALES LTD.
 EDMONTON, ALBERTA, CANADA.

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

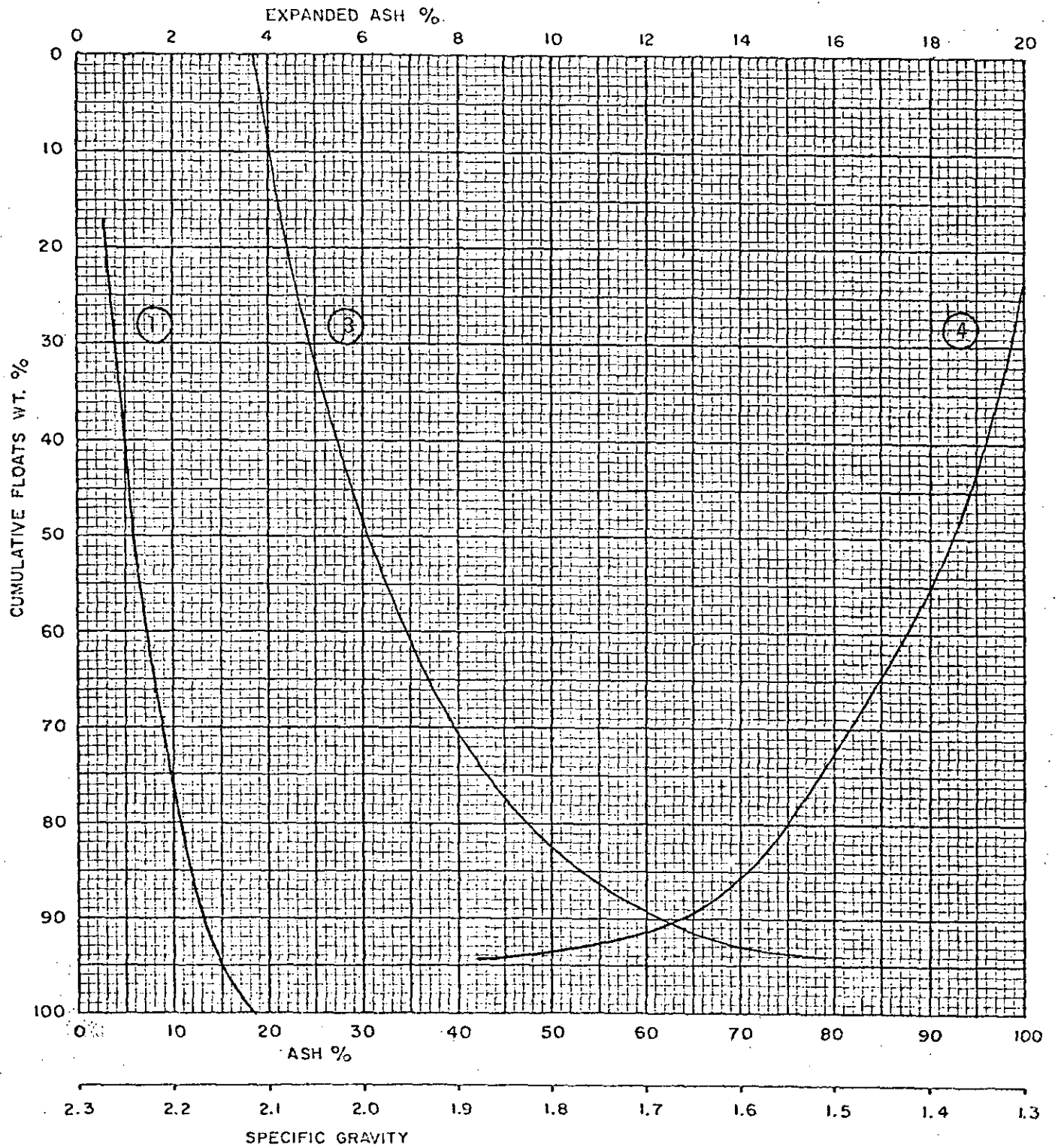
SAMPLE Mt. Spieker Project #7

Size 1/4" x 28 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

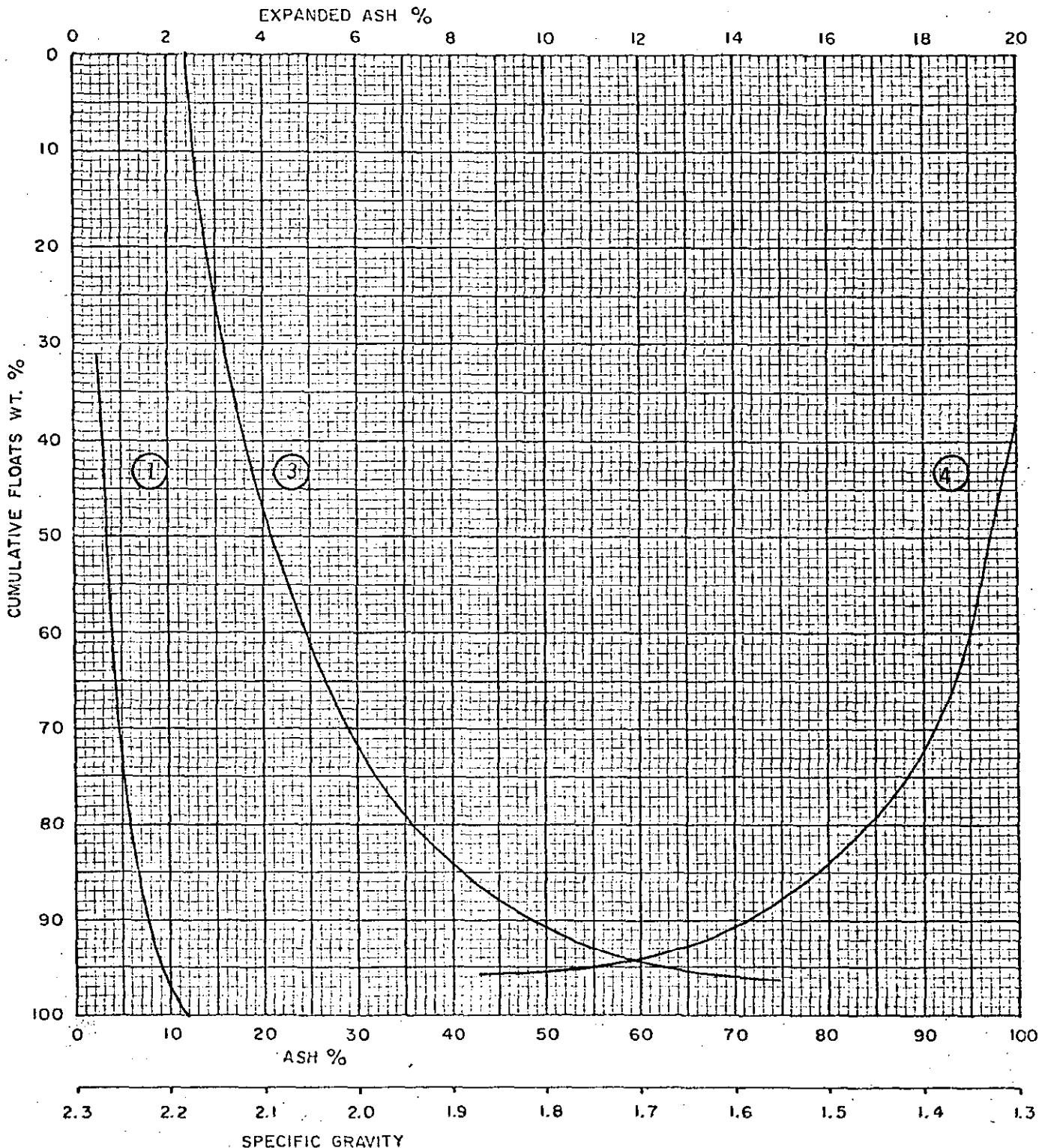
SAMPLE Mt. Spieker Project #7

Size 28 Mesh x 100 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: October 13, 1977

DRILL HOLE NO. EB9 INTERCEPT 150.2 - 165.1 ft THICKNESS 14.9 ft

CORE RECOVERY 98 % SEAM C

AS RECEIVED WEIGHT 18.41 kg. % MOISTURE 3.41

C. E. S. #: 8

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>54.99</u> *
Ash %	<u>37.08</u>	<u>10.30</u>
R.M. %	<u>0.69</u>	<u>0.78</u>
V.M. %	<u>17.39</u>	<u>22.41</u>
F.C. %	<u>44.84</u>	<u>66.51</u>
FSI	<u>3 1/2</u>	<u>7</u>
BTU/lb.	<u>9,220</u>	<u>13,910</u>
S. %	<u>0.24</u>	<u>0.43</u>
P ₂ O ₅ %		<u>0.21</u>
H.G.I.		<u>72</u>
Gieseler Plasticity		
Start °C.		<u>428</u>
Max. °C.		<u>465</u>
Solid °C.		<u>489</u>
Range		<u>61</u>
Max. Fluid. ddpm		<u>82</u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.50</u> Sp.Gr.	<u>49.80</u>	<u>71.25</u>
28m x 0 Froth up to 3 min.	<u>74.14</u>	<u>28.75</u>
TOTAL	<u>54.99</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHINEN RESOURCES LTD.

Mt. Spieker Project EB9, C Seam, #8,

TABLE 1. SIZE CONSIST AND ANALYSIS

<u>Size</u>	<u>Wt. %</u>	<u>Ash %</u>	<u>Wt. %</u>	<u>Cumulative</u>	
				<u>Wt. %</u>	<u>Ash %</u>
1/4" x 28m	78.68	40.50	78.68		40.50
28m x 100m	13.11	29.28	91.79		38.90
100m x 0	8.21	30.78	100.00		38.23

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

<u>S.G.</u>	<u>Fractional</u>		<u>Cumulative</u>			
	<u>Wt. %</u>	<u>Ash %</u>	<u>Floats</u>		<u>Sinks</u>	
			<u>Wt. %</u>	<u>Ash %</u>	<u>Wt. %</u>	<u>Ash %</u>
- 1.30	22.53	3.26	22.53	3.26	100.00	40.08
1.30 - 1.40	18.43	9.64	40.96	6.13	77.47	50.78
1.40 - 1.50	7.77	17.48	48.73	7.94	59.04	63.63
1.50 - 1.60	4.39	26.70	53.12	9.49	51.27	70.62
1.60 - 1.80	5.70	40.86	58.82	12.53	46.88	74.73
+ 1.80	41.18	79.42	100.00	40.08	41.18	79.42
Total	100.00	40.08				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project. EB9, C Seam, #8.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	31.02	3.11	31.02	3.11	100.00	29.06
1.30 - 1.40	20.01	7.82	51.03	4.96	68.96	40.74
1.40 - 1.50	11.01	15.53	62.04	6.83	48.95	54.20
1.50 - 1.60	3.94	26.48	65.98	8.01	37.94	65.42
1.60 - 1.80	5.82	38.48	71.80	10.48	34.00	69.93
+ 1.80	28.20	76.37	100.00	29.06	28.20	76.37
Total	100.00	29.06				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%
 Reagent MIBC + Kerosene
 Reagent Composition 1:4
 Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	78.03	18.44
Tailings	<u>21.97</u>	<u>78.27</u>
TOTAL	100.00	31.58

CYCLONE ENGINEERING SALES LTD.
 EDMONTON, ALBERTA, CANADA.

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

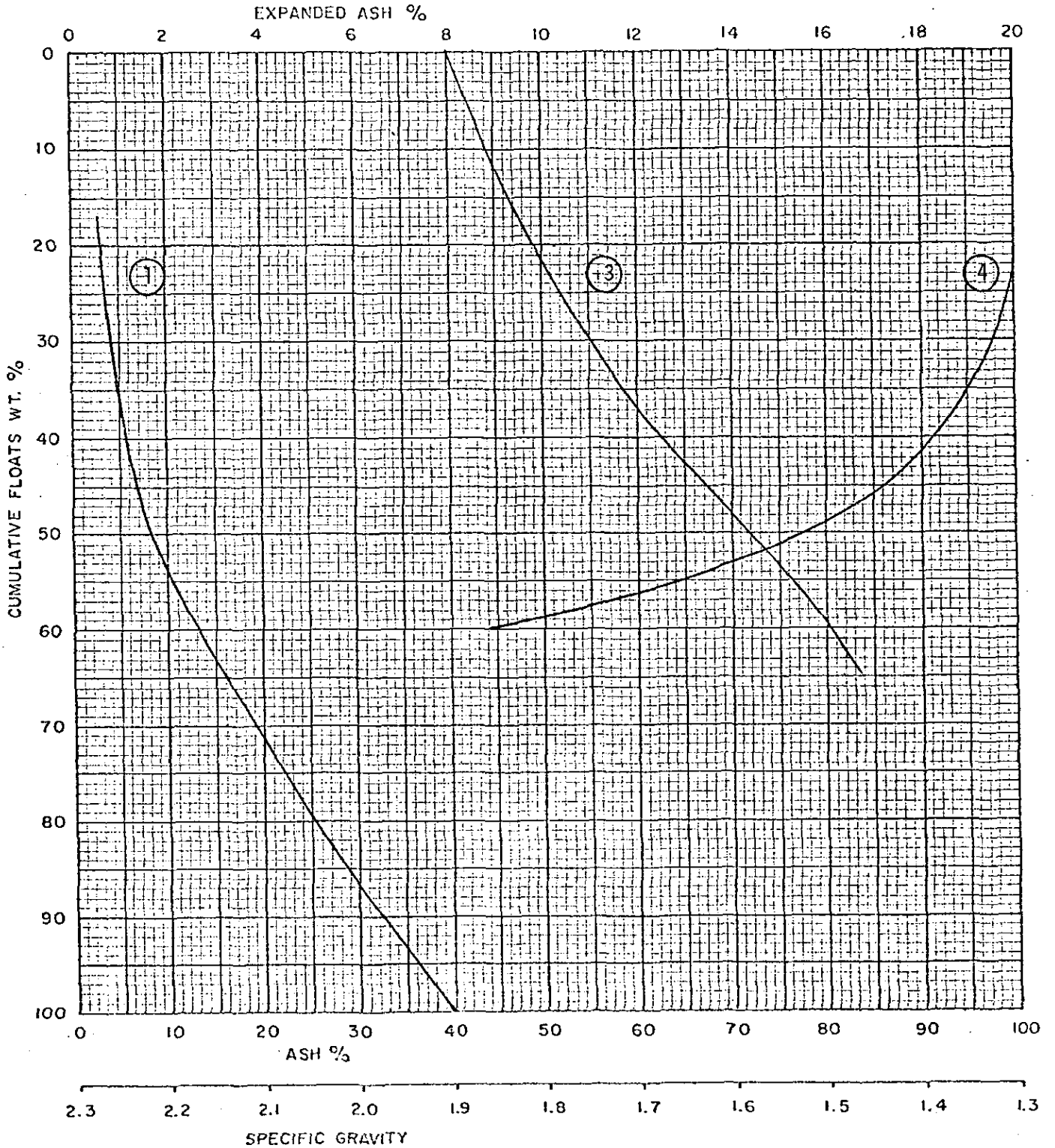
SAMPLE Mt. Spieker Project #8

Size 1/4" x 28 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

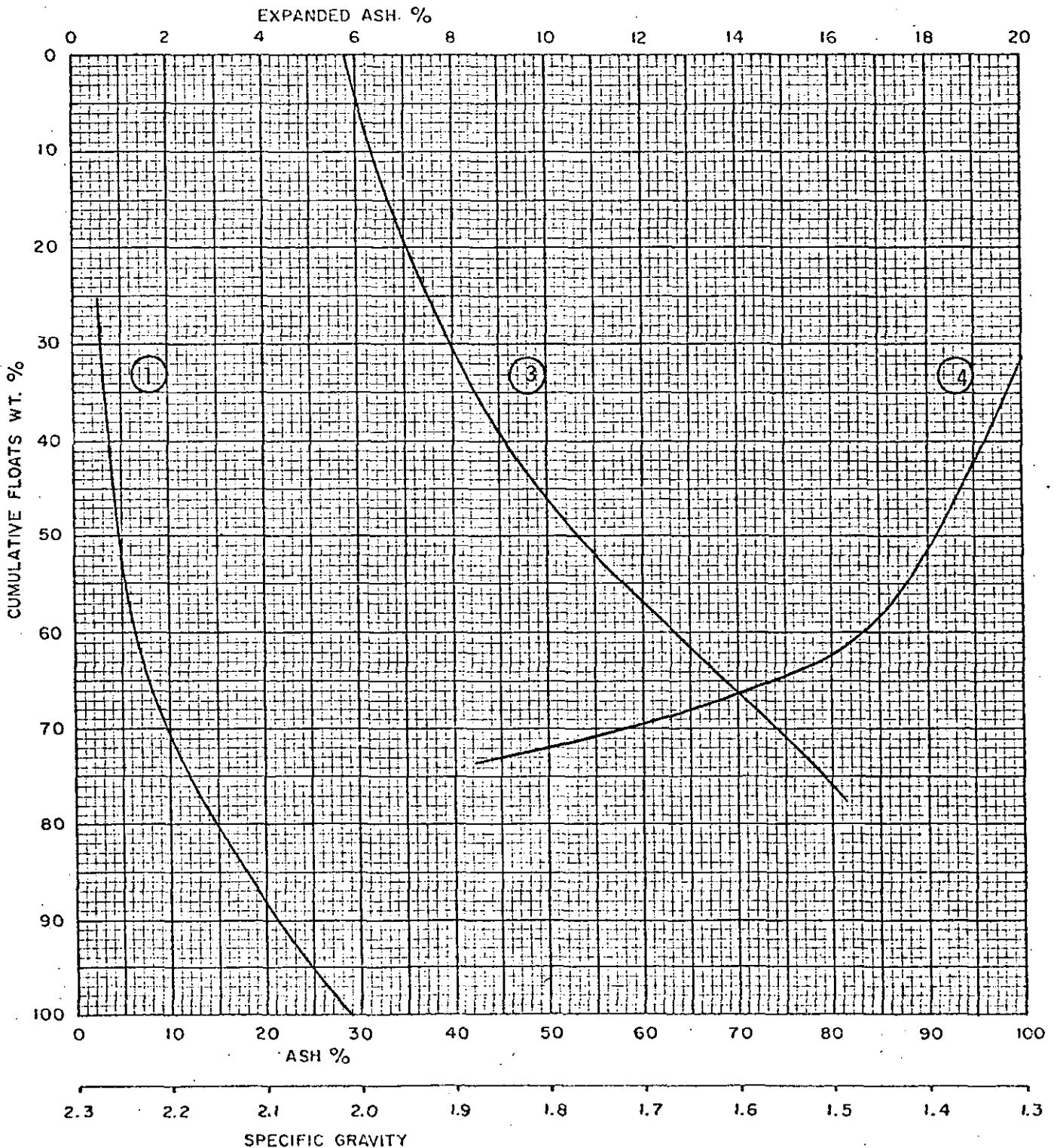
FIGURE

COMPANY NICHIMEN RESOURCES LTD.
SAMPLE Mt. Spieker Project #8
Size 28 Mesh x 100 Mesh

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

WASHABILITY CURVES



DATE

CYCLONE ENGINEERING SALES LTD.

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: October 13, 1977

DRILL HOLE NO. EB9 INTERCEPT 285.0 - 299.0 ft THICKNESS 14.0 ft

CORE RECOVERY 98 % SEAM B

AS RECEIVED WEIGHT 17.00 kg. % MOISTURE 3.27

C. E. S. #: 9

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>79.08</u> *
Ash %	<u>17.79</u>	<u>9.29</u>
R.M. %	<u>0.58</u>	<u>0.81</u>
V.M. %	<u>20.88</u>	<u>21.32</u>
F.C. %	<u>60.75</u>	<u>68.58</u>
FSI	<u>4</u>	<u>5</u>
BTU/lb.	<u>12,520</u>	<u>13,990</u>
S. %	<u>0.44</u>	<u>0.35</u>
P ₂ O ₅ %		<u>0.28</u>
H.G.I.		<u>80</u>
Gieseler Plasticity.		
Start °C.		<u>434</u>
Max. °C.		<u>468</u>
Solid °C.		<u>488</u>
Range		<u>54</u>
Max. Fluid. ddpm		<u>15.3</u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.50</u> Sp.Gr.	<u>74.61</u>	<u>66.42</u>
28m x 0 Froth up to 3 min.	<u>89.72</u>	<u>33.58</u>
TOTAL	<u>79.08</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project. EB9, B Seam, #9.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	31.61	2.96	31.61	2.96	100.00	16.72
1.30 - 1.40	32.17	6.02	63.78	4.50	68.39	23.08
1.40 - 1.50	15.10	14.46	78.88	6.41	36.22	38.23
1.50 - 1.60	4.93	25.85	83.81	7.55	21.12	55.22
1.60 - 1.80	3.81	37.94	87.62	8.87	16.19	64.17
+ 1.80	12.38	72.24	100.00	16.72	12.38	72.24
Total	100.00	16.72				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%

Reagent MIBC + Kerosene

Reagent Composition 1:4

Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	88.34	13.13
Tailings	<u>11.66</u>	<u>75.32</u>
TOTAL	100.00	20.38

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project, EB9, B Seam, #9.

TABLE 1. SIZE CONSIST AND ANALYSIS

<u>Size</u>	<u>Wt. %</u>	<u>Ash %</u>	<u>Wt. %</u>	<u>Cumulative</u>	
				<u>Wt. %</u>	<u>Ash %</u>
1/4" x 28m	70.40	16.96	70.40		16.96
28m x 100m	18.49	17.20	88.89		17.01
100m x 0	11.11	21.27	100.00		17.48

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

<u>S.G.</u>	<u>Fractional</u>		<u>Cumulative</u>			
	<u>Wt. %</u>	<u>Ash %</u>	<u>Floats</u>		<u>Sinks</u>	
			<u>Wt. %</u>	<u>Ash %</u>	<u>Wt. %</u>	<u>Ash %</u>
- 1.30	25.45	2.88	25.45	2.88	100.00	17.43
1.30 - 1.40	36.32	7.10	61.77	5.36	74.55	22.39
1.40 - 1.50	13.39	18.57	75.16	7.71	38.23	36.92
1.50 - 1.60	8.46	26.36	83.62	9.60	24.84	46.82
1.60 - 1.80	5.22	35.44	88.84	11.12	16.38	57.39
+ 1.80	11.16	67.65	100.00	17.43	11.16	67.65
Total	100.00	17.43				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

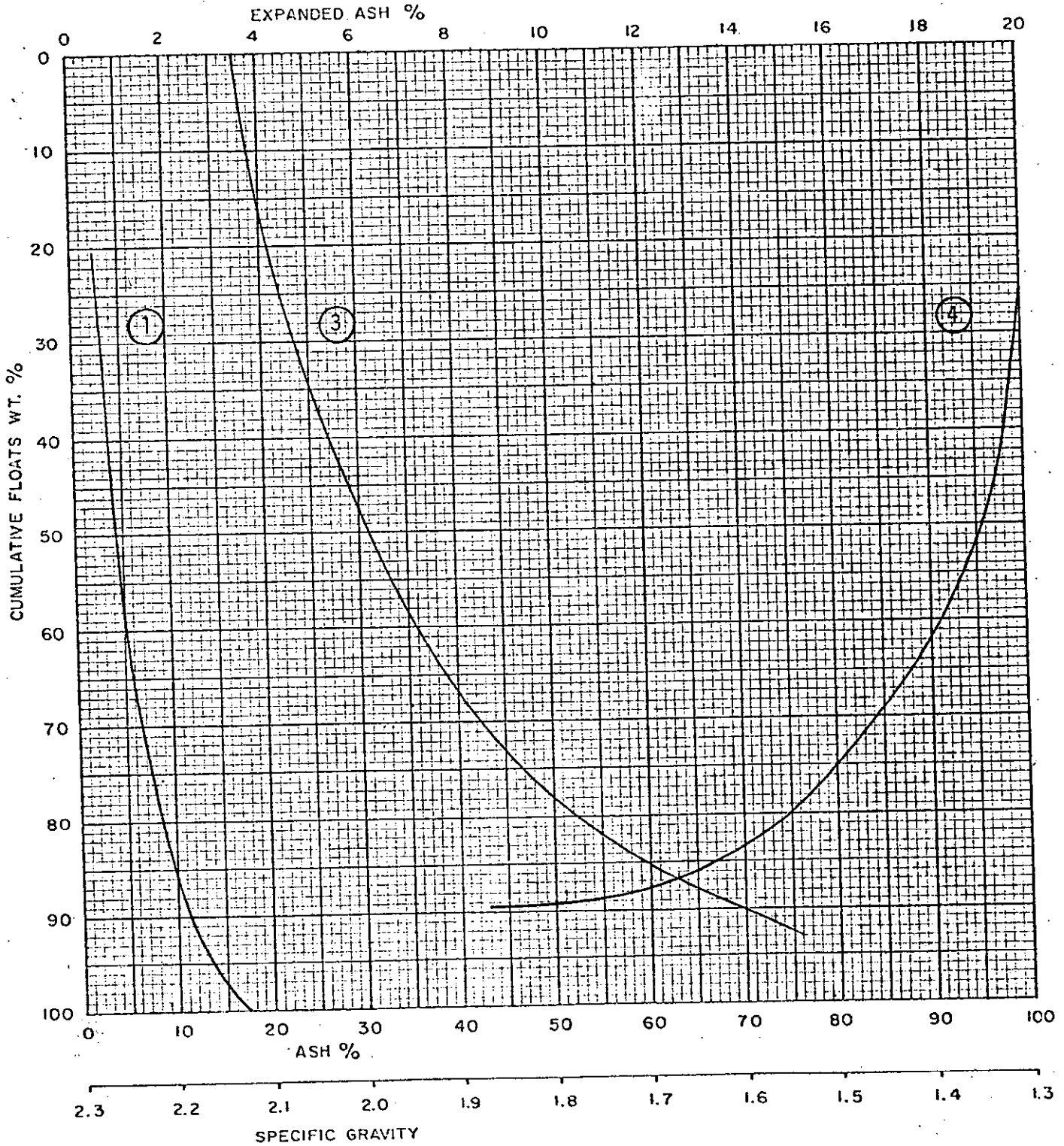
SAMPLE Mt. Spieker Project #9

Size 1/4" x 28 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

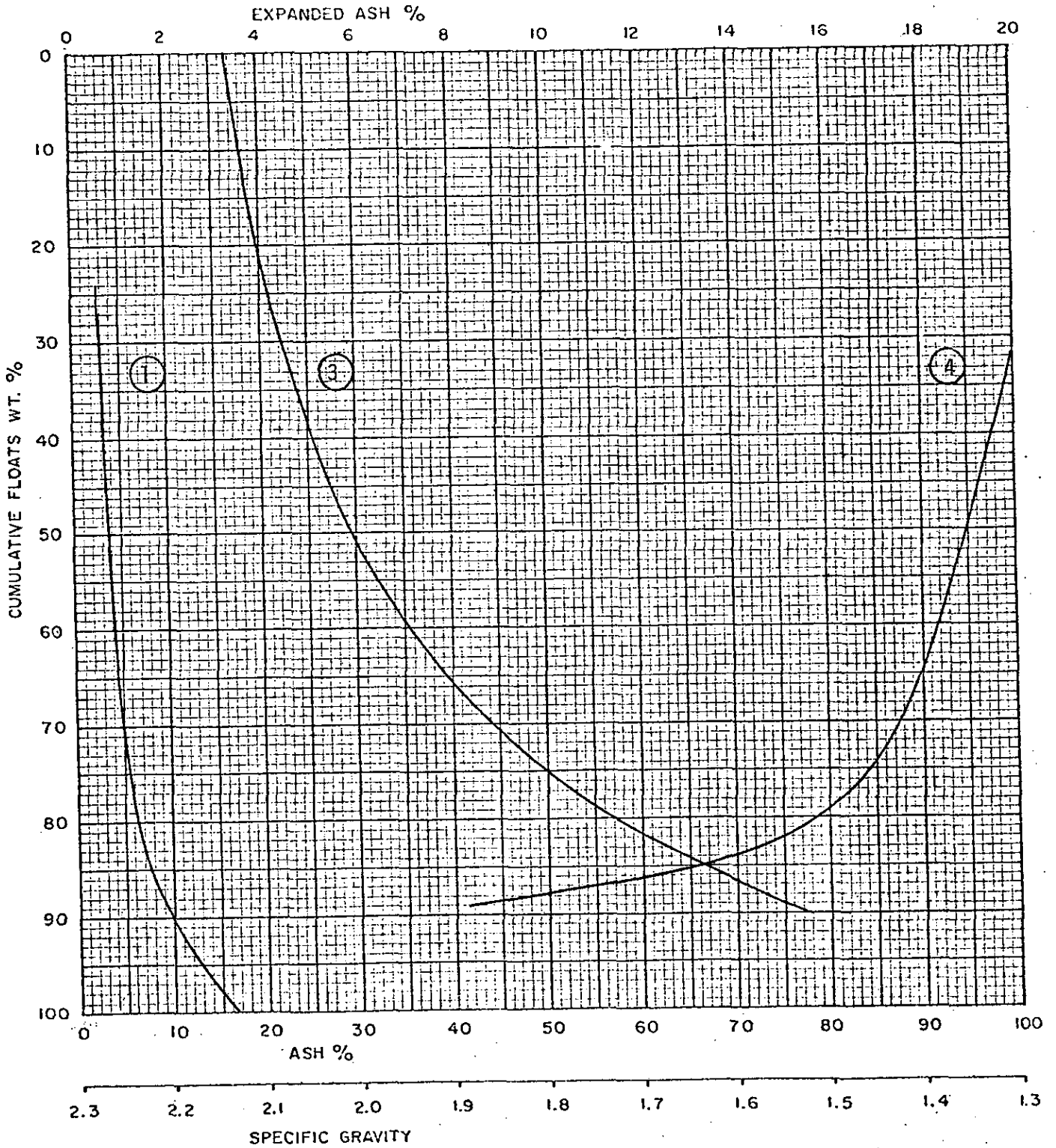
FIGURE

COMPANY NICHIMEN RESOURCES LTD.
SAMPLE Mt. Spieker Project #9
Size 28 Mesh x 100 Mesh

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

WASHABILITY CURVES



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: November 3, 1977

DRILL HOLE NO. EB 9 INTERCEPT 403.3 -417.5 ft THICKNESS 14.2 ft

CORE RECOVERY 82 % SEAM A

AS RECEIVED WEIGHT 13.42 kg. % MOISTURE 8.92

C. E. S. #: 14

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>87.14</u> *
Ash %	<u>16.18</u>	<u>9.69</u>
R.M. %		<u>0.56</u>
V.M. %		<u>21.07</u>
F.C. %		<u>68.68</u>
FSI		<u>5</u>
BTU/lb.		<u>--</u>
S. %		<u>0.42</u>
P ₂ O ₅ %		
H.G.I.		
Gieseler Plasticity		
Start °C.		
Max. °C.		
Solid °C.		
Range		
Max. Fluid. ddpm		

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>88.43</u>	<u>67.71</u>
28m x 0 Froth up to 3 min.	<u>84.55</u>	<u>32.29</u>
TOTAL	<u>87.14</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: October 13, 1977

DRILL HOLE NO. EB10 INTERCEPT 130.3 - 142.0 ft THICKNESS 11.70 ft

CORE RECOVERY 97 % SEAM Upper Bird

AS RECEIVED WEIGHT 12.35 kg. % MOISTURE 2.49

C. E. S. #: 1

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>86.21</u> *
Ash %	<u>12.44</u>	<u>7.45</u>
R.M. %	<u>0.46</u>	<u>0.72</u>
V.M. %	<u>20.05</u>	<u>22.53</u>
F.C. %	<u>67.05</u>	<u>69.30</u>
FSI	<u>7 1/2</u>	<u>8</u>
BTU/lb.	<u>13,830</u>	<u>14,630</u>
S. %	<u>3.30</u>	<u>2.20</u>]
P ₂ O ₅ %		<u>0.03</u>
H.G.I.		<u>98</u>
Gieseler Plasticity		
Start °C.		<u>443</u>
Max. °C.		<u>480</u>
Solid °C.		<u>500</u>
Range		<u>57</u>
Max. Fluid. ddpm		<u>42</u>

* Recovery and Composition of Clean Coal Product
] Inorganic Sulfur Less than 0.01 %

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>83.26</u>	<u>71.30</u>
28m x 0 Froth up to 3 min.	<u>94.53</u>	<u>28.70</u>
TOTAL	<u>86.21</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHINEN RESOURCES LTD.

Mt. Spieker Project, EB10, Upper Bird Seam, #1.

TABLE 1. SIZE CONSIST AND ANALYSIS

<u>Size</u>	<u>Wt. %</u>	<u>Ash %</u>	<u>Wt. %</u>	<u>Cumulative</u>	
				<u>Wt. %</u>	<u>Ash %</u>
1/4" x 28m	73.83	14.31	73.83		14.31
28m x 100m	16.53	8.78	90.36		13.30
100m x 0	9.64	10.29	100.00		13.01

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

<u>S.G.</u>	<u>Fractional</u>		<u>Cumulative</u>			
	<u>Wt. %</u>	<u>Ash %</u>	<u>Floats</u>		<u>Sinks</u>	
			<u>Wt. %</u>	<u>Ash %</u>	<u>Wt. %</u>	<u>Ash %</u>
- 1.30	25.88	2.51	25.88	2.51	100.00	14.33
1.30 - 1.40	43.64	6.02	69.52	4.71	74.12	18.45
1.40 - 1.50	8.42	17.64	77.94	6.11	30.48	36.25
1.50 - 1.60	5.86	25.43	83.80	7.46	22.06	43.35
1.60 - 1.80	5.68	32.68	89.48	9.06	16.20	49.84
+ 1.80	10.52	59.10	100.00	14.33	10.52	59.10
Total	100.00	14.33				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project. EB10, Upper Bird Seam, #1.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	44.58	1.85	44.58	1.85	100.00	8.44
1.30 - 1.40	36.93	4.94	81.51	3.25	55.42	13.73
1.40 - 1.50	7.44	13.46	88.95	4.10	18.49	31.30
1.50 - 1.60	2.93	23.05	91.88	4.71	11.05	43.31
1.60 - 1.80	2.97	35.27	94.85	5.57	8.12	50.62
+ 1.80	5.15	59.48	100.00	8.44	5.15	59.48
Total	100.00	8.44				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%
 Reagent MIBC + Kerosene
 Reagent Composition 1:4
 Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	97.63	8.28
Tailings	<u>2.37</u>	<u>66.74</u>
TOTAL	100.00	9.67

CYCLONE ENGINEERING SALES LTD.
 EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project, EB10, Upper Bird Seam, #1.

TABLE 5. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S%
- 1.30	25.88	1.84	25.88	1.84	100.00	4.01
1.30 - 1.40	43.64	1.98	69.52	1.93	74.12	4.76
1.40 - 1.50	8.42	3.27	77.94	2.07	30.48	8.75
1.50 - 1.60	5.86	4.28	83.80	2.23	22.06	10.84
1.60 - 1.80	5.68	6.16	89.48	2.48	16.20	13.22
+ 1.80	10.52	17.03	100.00	4.01	10.52	17.03
Total	100.00	4.01				

TABLE 6. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 28 MESH x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	44.58	1.92	44.58	1.92	100.00	2.85
1.30 - 1.40	36.93	1.89	81.51	1.91	55.42	3.59
1.40 - 1.50	7.44	2.60	88.95	1.96	18.49	6.99
1.50 - 1.60	2.93	3.70	91.88	2.02	11.05	9.94
1.60 - 1.80	2.97	4.69	94.85	2.10	8.12	12.19
+ 1.80	5.15	16.52	100.00	2.85	5.15	16.52
Total	100.00	2.85				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

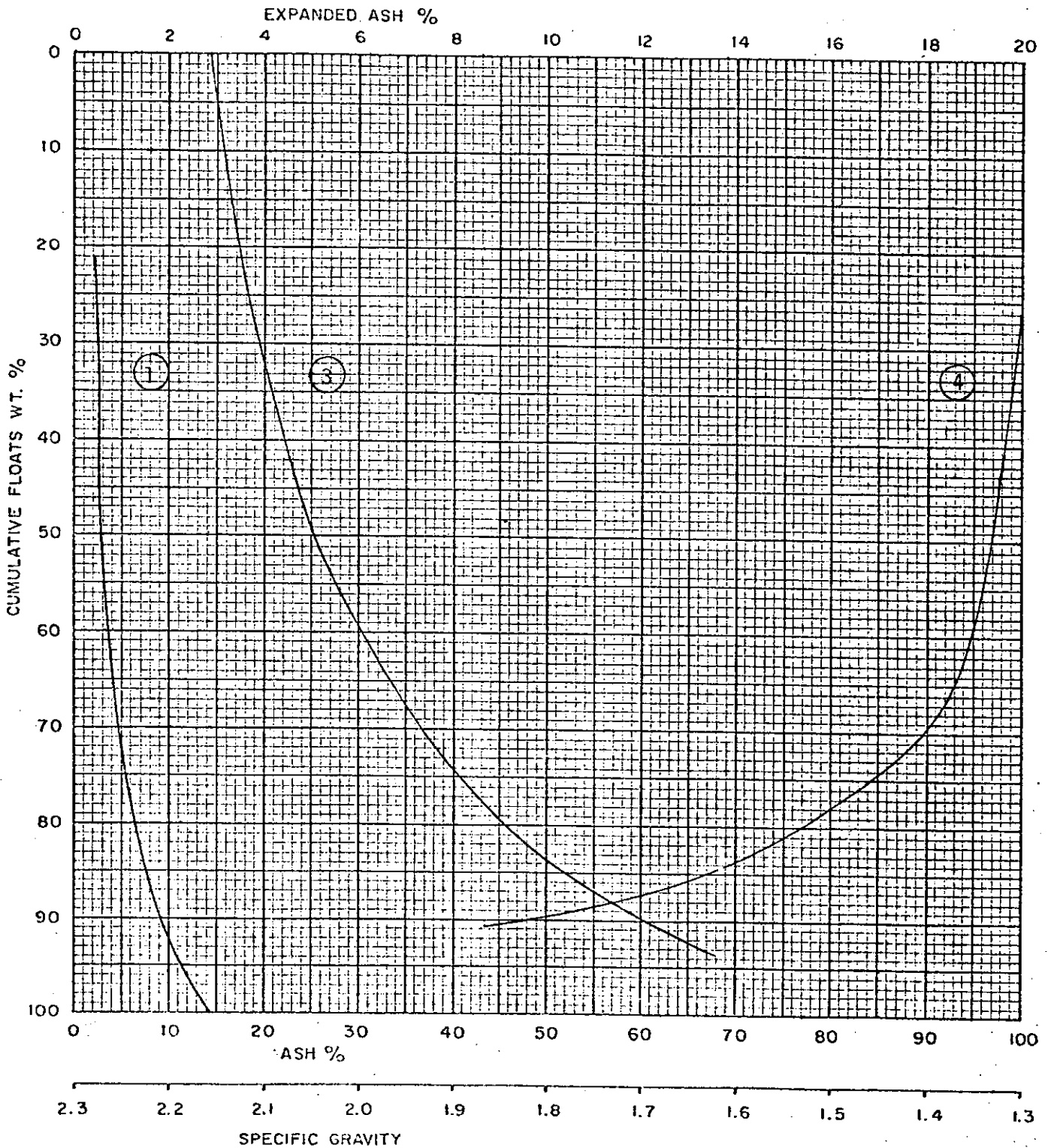
SAMPLE Mt. Spieker Project. #1

Size 1/4" x 28 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

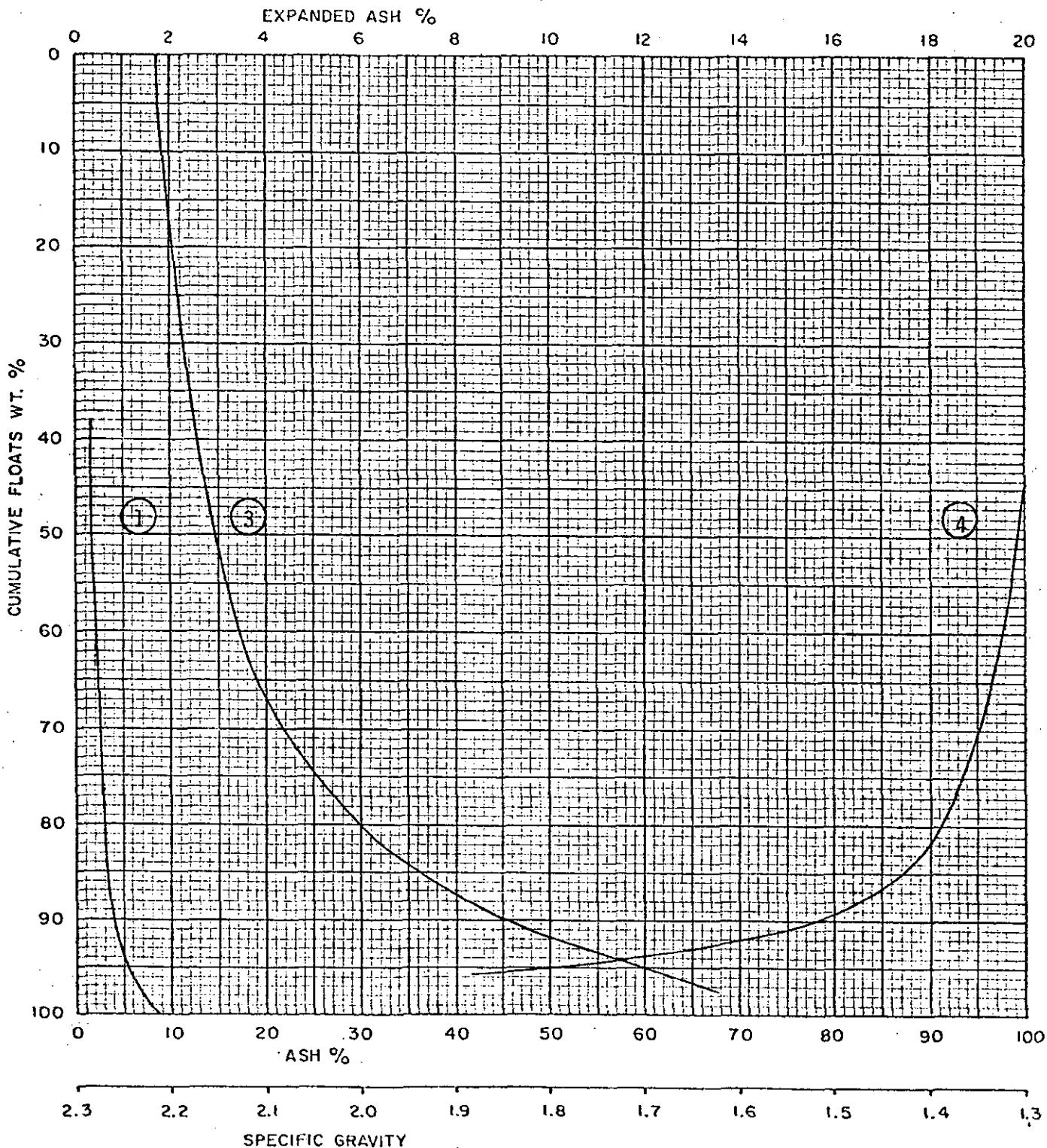
SAMPLE Mt. Spieker Project #1

Size 28 Mesh x 100 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: October 13, 1977

DRILL HOLE NO. EB10 INTERCEPT 159.1 - 165.5 ft THICKNESS 6.4 ft

CORE RECOVERY 100 % SEAM Lower Bird (A)

AS RECEIVED WEIGHT 7.10 kg. % MOISTURE 3.75

C. E. S. #: 2

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>95.87</u> *
Ash %	<u>8.84</u>	<u>6.83</u>
R.M. %	<u>0.49</u>	<u>0.73</u>
V.M. %	<u>20.75</u>	<u>22.23</u>
F.C. %	<u>69.92</u>	<u>70.21</u>
FSI	<u>8 1/2</u>	<u>8 1/2</u>
BTU/lb.	<u>14,240</u>	<u>14,570</u>
S. %	<u>2.18</u>	<u>1.28</u>]
P ₂ O ₅ %		<u>0.02</u>
H.G.I.		<u>78</u>
Gieseler Plasticity		
Start °C.		<u>436</u>
Max. °C.		<u>478</u>
Solid °C.		<u>498</u>
Range		<u>62</u>
Max. Fluid. ddpm		<u>64</u>

* Recovery and Composition of Clean Coal Product

] Inorganic Sulfur less than 0.01 %

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>95.66</u>	<u>77.84</u>
28m x 0 Froth up to 3 min.	<u>96.63</u>	<u>22.16</u>
TOTAL	<u>95.87</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

MICHIMEN RESOURCES LTD.

Mt. Spieker Project, EB10, Lower Bird(A) Seam, #2.

TABLE 1. SIZE CONSIST AND ANALYSIS

<u>Size</u>	<u>Wt. %</u>	<u>Ash %</u>	<u>Cumulative</u>	
			<u>Wt. %</u>	<u>Ash %</u>
1/4" x 28m	78.01	8.02	78.01	8.02
28m x 100m	15.49	8.04	93.50	8.02
100m x 0	6.50	12.26	100.00	8.30

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	52.31	1.90	52.31	1.90	100.00	7.58
1.30 - 1.40	24.17	6.54	76.48	3.37	47.69	13.81
1.40 - 1.50	13.85	8.36	90.33	4.13	23.52	21.28
1.50 - 1.60	5.31	26.36	95.64	5.37	9.67	39.79
1.60 - 1.80	0.82	32.12	96.46	5.59	4.36	56.14
+ 1.80	3.54	61.70	100.00	7.58	3.54	61.70
Total	100.00	7.58				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project. EB10, Lower Bird(A) Seam, #2.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	58.41	1.63	58.41	1.63	100.00	7.75
1.30 - 1.40	24.11	5.89	82.52	2.87	41.59	16.35
1.40 - 1.50	7.59	16.79	90.11	4.05	17.48	30.77
1.50 - 1.60	2.04	24.81	92.15	4.51	9.89	41.50
1.60 - 1.80	4.72	35.50	96.87	6.02	7.85	45.83
+ 1.80	3.13	61.41	100.00	7.75	3.13	61.41
Total	100.00	7.75				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%
 Reagent MIBC + Kerosene
 Reagent Composition 1:4
 Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	95.77	8.92
Tailings	<u>4.23</u>	<u>69.50</u>
TOTAL	100.00	11.48

CYCLONE ENGINEERING SALES LTD.
 EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project, EB10, Lower Bird(A) Seam, #2.

TABLE 5. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S%
- 1.30	52.31	1.09	52.31	1.09	100.00	1.93
1.30 - 1.40	24.17	1.45	76.48	1.20	47.69	2.86
1.40 - 1.50	13.85	1.65	90.33	1.27	23.52	4.31
1.50 - 1.60	5.31	2.61	95.64	1.35	9.67	8.11
1.60 - 1.80	0.82	5.46	96.46	1.38	4.36	14.81
+ 1.80	3.54	16.97	100.00	1.93	3.54	16.97
Total	100.00	1.93				

TABLE 6. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 28 MESH x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	58.41	0.87	58.41	0.87	100.00	1.62
1.30 - 1.40	24.11	1.49	82.52	1.05	41.59	2.67
1.40 - 1.50	7.59	1.50	90.11	1.09	17.48	4.30
1.50 - 1.60	2.04	1.97	92.15	1.11	9.89	6.45
1.60 - 1.80	4.72	2.95	96.87	1.20	7.85	7.62
+ 1.80	3.13	14.65	100.00	1.62	3.13	14.65
Total	100.00	1.62				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

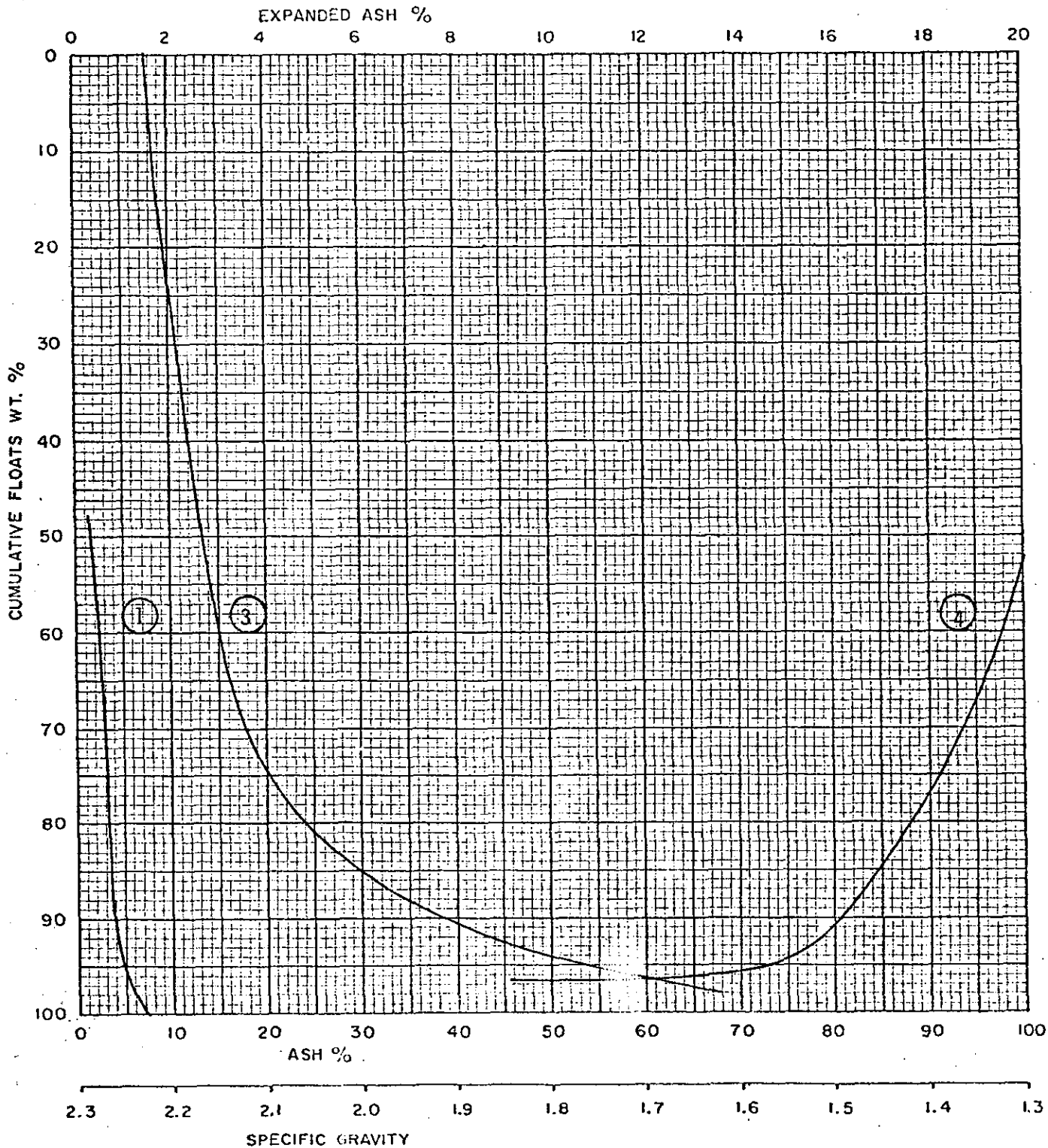
SAMPLE Mt. Spieker Project #2

Size 1/4" x 28 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

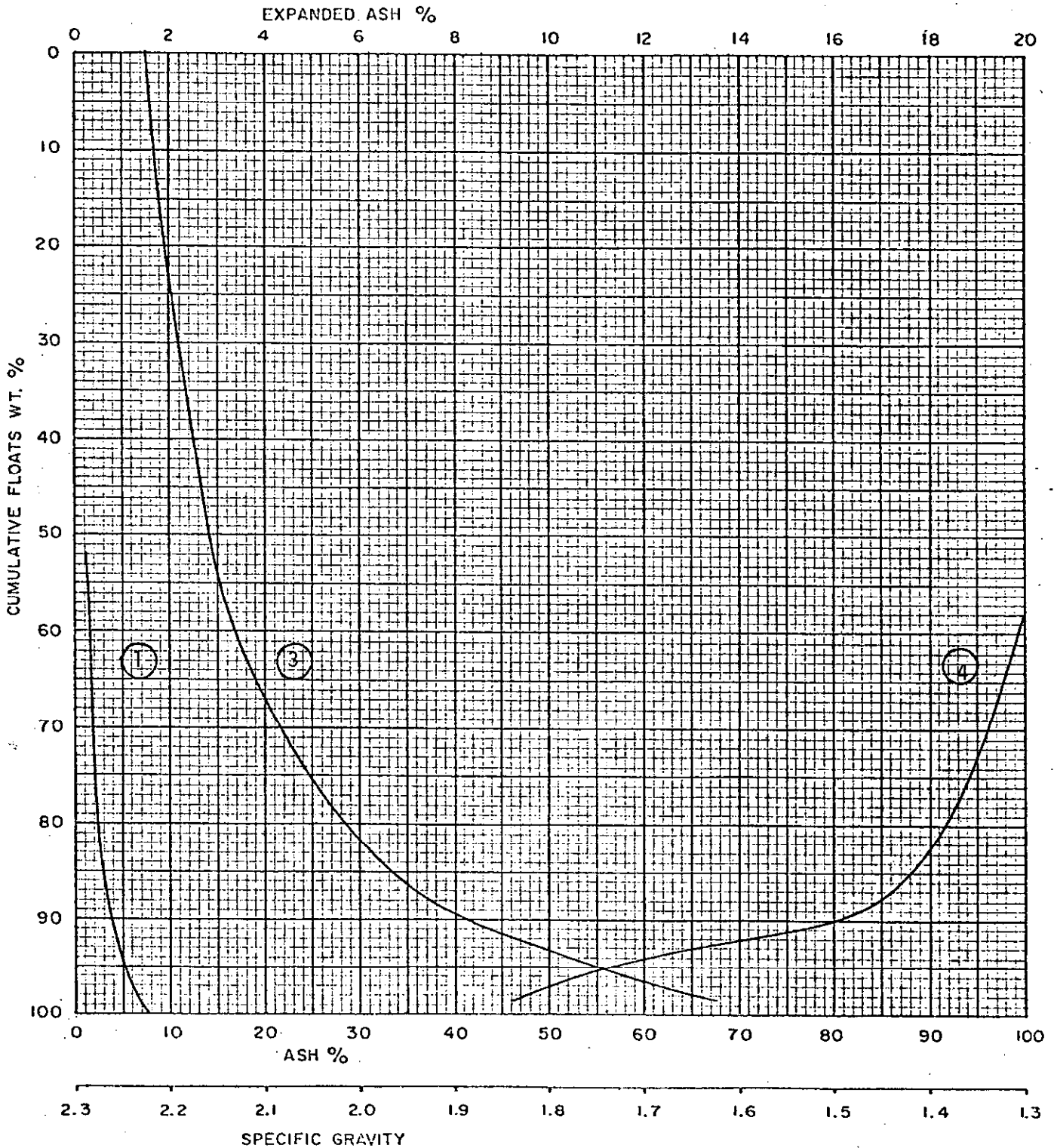
FIGURE

COMPANY NICHIMEN RESOURCES LTD.
SAMPLE Mt. Spieker Project #2
Size 28 Mesh x 100 Mesh

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

WASHABILITY CURVES



DATE

CYCLONE ENGINEERING SALES LTD.

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: November 2, 1977

DRILL HOLE NO. EB 10 INTERCEPT 168.2 - 175.9 ft THICKNESS 7.7 ft

CORE RECOVERY 100 % SEAM Lower Bird (B)

AS RECEIVED WEIGHT 11.06 kg. % MOISTURE 1.32

C. E. S. #: 16

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>52.33</u> *
Ash %	<u>49.84</u>	<u>7.32</u>
R.M. %		<u>0.33</u>
V.M. %		<u>18.52</u>
F.C. %		<u>73.83</u>
FSI		<u>4</u>
BTU/lb.		<u>--</u>
S. %		<u>0.49</u>
P ₂ O ₅ %		
H.G.I.		
Gieseler Plasticity		
Start °C.		
Max. °C.		
Solid °C.		
Range		
Max. Fluid. ddpm		

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>47.53</u>	<u>75.48</u>
28m x 0 Froth up to 3 min.	<u>76.61</u>	<u>24.16</u>
TOTAL	<u>52.33</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: November 2, 1977

DRILL HOLE NO. EB10 INTERCEPT 215.5 -219.5 ft THICKNESS 4.0 ft

CORE RECOVERY 100 % SEAM Skeeter

AS RECEIVED WEIGHT 4.30 kg. % MOISTURE 0.51

C. E. S. #: 15

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>98.43</u> *
Ash %	<u>4.66</u>	<u>3.82</u>
R.M. %		<u>0.40</u>
V.M. %		<u>19.60</u>
F.C. %		<u>76.18</u>
FSI		<u>5 1/2</u>
BTU/lb.		<u>- -</u>
S. %		<u>0.48</u>
P ₂ O ₅ %		
H.G.I.		
Gieseler Plasticity		
Start °C.		
Max. °C.		
Solid °C.		
Range		
Max. Fluid. ddpm		

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>98.93</u>	<u>83.34</u>
28m x 0 Froth up to 3 min.	<u>96.02</u>	<u>16.66</u>
TOTAL	<u>98.43</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: November 3, 1977

DRILL HOLE NO. EB 11 INTERCEPT 478.6 -490.8 ft THICKNESS 12.2 ft

CORE RECOVERY 100 % SEAM Upper Bird

AS RECEIVED WEIGHT 13.32 kg. % MOISTURE 4.02

C. E. S. #: 17

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>91.98</u> *
Ash %	<u>9.62</u>	<u>6.16</u>
R.M. %	<u>0.32</u>	<u>0.31</u>
V.M. %	<u>19.53</u>	<u>20.11</u>
F.C. %	<u>70.53</u>	<u>73.42</u>
FSI	<u>8</u>	<u>8</u>
BTU/lb.	<u>14,200</u>	<u>14,940</u>
S. %	<u>3.19</u>	<u>1.59</u>
P ₂ O ₅ %		<u>0.06</u>
H.G.I.		<u>80</u>
Gieseler Plasticity		
Start °C.		<u> </u>
Max. °C.		<u> </u>
Solid °C.		<u> </u>
Range		<u> </u>
Max. Fluid. ddpm		<u> </u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>90.46</u>	<u>77.26</u>
28m x 0 Froth up to 3 min.	<u>97.57</u>	<u>22.74</u>
TOTAL	<u>91.98</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spicker Project

C.E.S. #17

TABLE 1. SIZE CONSIST AND ANALYSIS

Size	Wt. %	Ash %	Wt. %	Cumulative	
				Wt. %	Ash %
1/4" x 28m	78.56	10.27	78.56	10.27	
28m x 100m	15.05	6.80	93.61	9.71	
100m x 0	6.39	8.29	100.00	9.62	

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	33.22	2.38	33.22	2.38	100.00	10.19
1.30 - 1.40	47.24	6.05	80.46	4.53	66.78	14.07
1.40 - 1.50	7.33	15.61	87.79	5.46	19.54	33.46
1.50 - 1.60	2.44	22.32	90.23	5.92	12.21	44.17
1.60 - 1.80	2.10	29.86	92.33	6.46	9.77	49.63
+ 1.80	7.67	55.04	100.00	10.19	7.67	55.04
Total	100.00	10.19				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	53.42	1.78	53.42	1.78	100.00	6.33
1.30 - 1.40	34.20	5.08	87.62	3.07	46.58	11.54
1.40 - 1.50	6.06	14.42	93.68	3.80	12.38	29.38
1.50 - 1.60	1.66	22.75	95.34	4.13	6.32	43.72
1.60 - 1.80	1.26	33.32	96.60	4.51	4.66	51.19
+ 1.80	3.40	57.81	100.00	6.33	3.40	57.81
Total	100.00	6.33				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%
 Reagent MIBC + Kerosene
 Reagent Composition 1:4
 Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	95.57	7.47
Tailings	<u>4.43</u>	<u>30.93</u>
TOTAL	100.00	8.51

NICHIMEN RESOURCES LTD.

Mt. Spieker Project

C.E.S. #17

TABLE 5. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	33.22	1.35	33.22	1.35	100.00	3.19
1.30 - 1.40	47.24	1.38	80.46	1.37	66.78	4.10
1.40 - 1.50	7.33	2.51	87.79	1.46	19.54	10.69
1.50 - 1.60	2.44	5.54	90.23	1.57	12.21	15.60
1.60 - 1.80	2.10	9.24	92.33	1.75	9.77	18.11
+ 1.80	7.67	20.54	100.00	3.19	7.67	20.54
Total	100.00	3.19				

TABLE 6. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 28 MESH x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	53.42	1.24	53.42	1.24	100.00	1.84
1.30 - 1.40	34.20	1.35	87.62	1.28	46.58	2.53
1.40 - 1.50	6.06	1.90	93.68	1.32	12.38	5.77
1.50 - 1.60	1.66	3.38	95.34	1.36	6.32	9.49
1.60 - 1.80	1.26	6.41	96.60	1.42	4.66	11.66
+ 1.80	3.40	13.61	100.00	1.84	3.40	13.61
Total	100.00	1.84				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

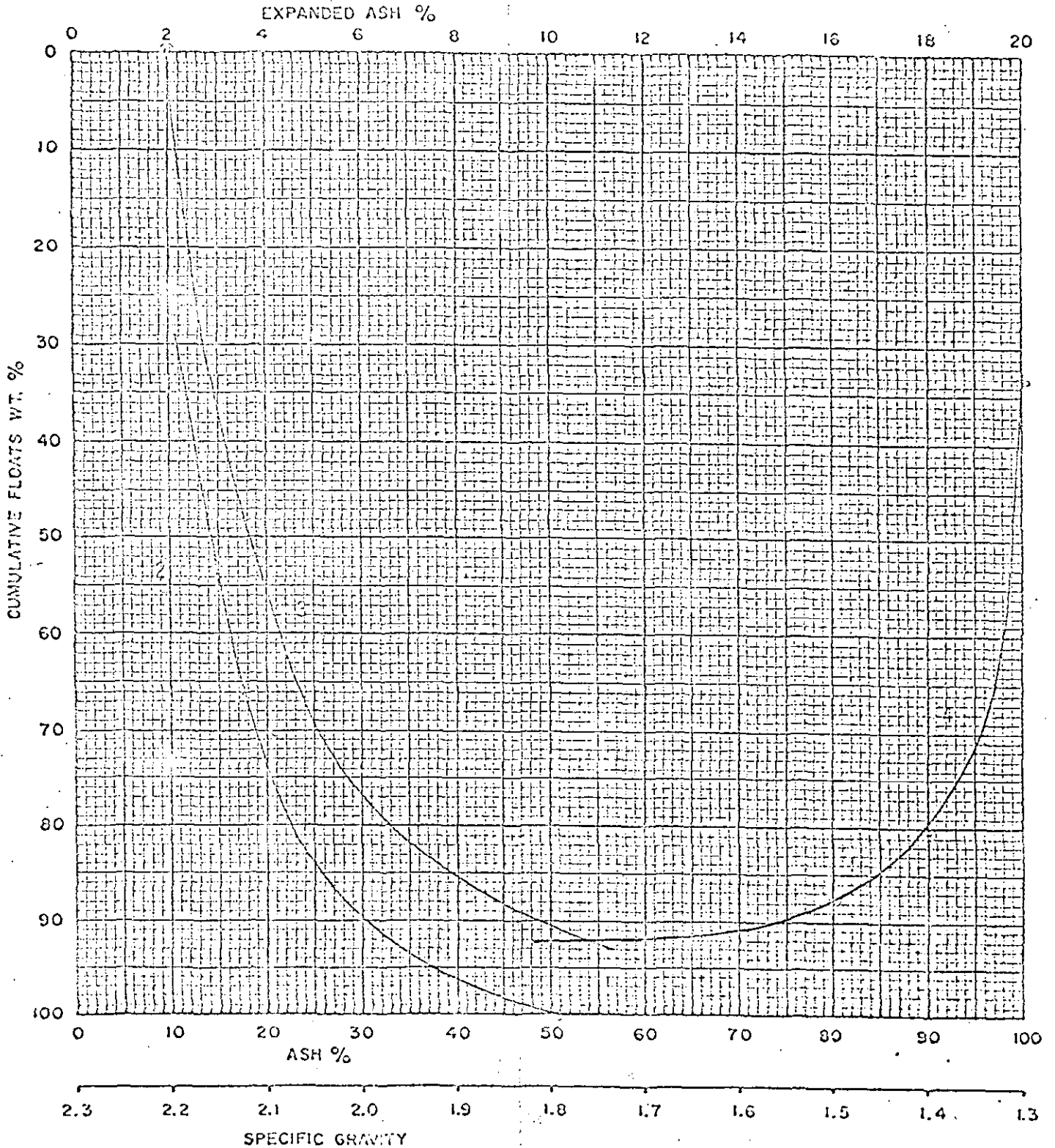
Size 1/4" x 28m

WASHABILITY CURVES

CURVE Labeled

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

C.E.S. #17



DATE

CYCLONE ENGINEERING SALES LTD.

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

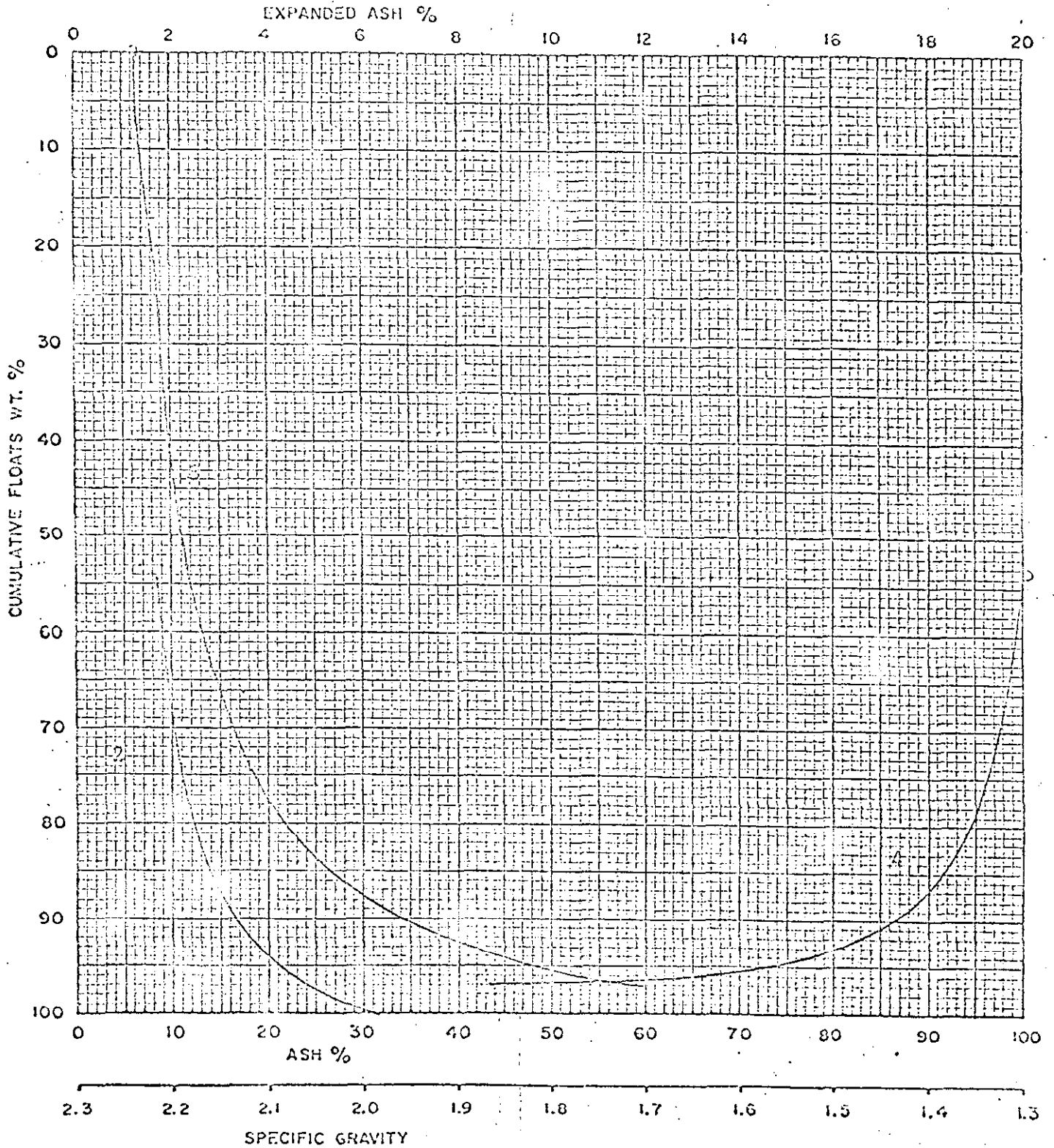
Size 28 mesh x 0

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

C.E.S. #17



DATE

CYCLONE ENGINEERING SALES INC

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: November 3, 1977

DRILL HOLE NO. EB 11 INTERCEPT 504.7- 511.5 ft THICKNESS 6.8 ft

CORE RECOVERY 75 % SEAM Lower Bird

AS RECEIVED WEIGHT 6.61 kg. % MOISTURE 6.16

C. E. S. #: 18

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>95.62</u> *
Ash %	<u>10.49</u>	<u>8.83</u>
R.M. %	<u>0.36</u>	<u>0.48</u>
V.M. %	<u>17.43</u>	<u>17.83</u>
F.C. %	<u>71.72</u>	<u>72.86</u>
FSI	<u>4 1/2</u>	<u>4 1/2</u>
BTU/lb.	<u>13,650</u>	<u>14,160</u>
S. %	<u>0.53</u>	<u>0.53</u>
P ₂ O ₅ %		<u>0.05</u>
H.G.I.		<u>83</u>
Gieseler Plasticity		
Start °C.		
Max. °C.		
Solid °C.		
Range		
Max. Fluid. ddpm		

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>95.57</u>	<u>77.74</u>
28m x 0 Froth up to 3 min.	<u>95.83</u>	<u>22.26</u>
TOTAL	<u>95.62</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project

C.E. #18

TABLE 1. SIZE CONSIST AND ANALYSIS

<u>Size</u>	<u>Wt. %</u>	<u>Ash %</u>	<u>Cumulative</u>	
			<u>Wt. %</u>	<u>Ash %</u>
1/4" x 28m	77.78	10.58	77.78	10.58
28m x 100m	14.77	8.13	92.55	10.19
100m x 0	7.45	11.05	100.00	10.25

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

<u>S.G.</u>	<u>Fractional</u>		<u>Cumulative</u>			
	<u>Wt. %</u>	<u>Ash %</u>	<u>Floats</u>		<u>Sinks</u>	
			<u>Wt. %</u>	<u>Ash %</u>	<u>Wt. %</u>	<u>Ash %</u>
- 1.30	37.25	2.23	37.25	2.23	100.00	10.28
1.30 - 1.40	32.71	7.03	69.96	4.47	62.75	15.06
1.40 - 1.50	19.12	17.49	89.08	7.27	30.04	23.81
1.50 - 1.60	6.75	26.75	95.83	8.64	10.92	34.86
1.60 - 1.80	2.34	34.19	98.17	9.25	4.17	48.00
+ 1.80	1.83	65.66	100.00	10.28	1.83	65.66
Total	100.00	10.28				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	41.53	1.60	41.53	1.60	100.00	8.19
1.30 - 1.40	36.99	5.36	78.52	3.37	58.47	12.88
1.40 - 1.50	12.28	15.52	90.80	5.01	21.49	25.83
1.50 - 1.60	4.30	24.86	95.10	5.91	9.20	39.58
1.60 - 1.80	2.47	42.02	97.57	6.83	4.90	52.50
+ 1.80	2.43	63.15	100.00	8.19	2.43	63.15
Total	100.00	8.19				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%

Reagent MIBC + Kerosene

Reagent Composition 1:4

Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	94.96	8.50
Tailings	5.04	58.76
TOTAL	100.00	11.03

TABLE 5. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	37.25	0.60	37.25	0.60	100.00	0.57
1.30 - 1.40	32.71	0.54	69.96	0.57	62.75	0.55
1.40 - 1.50	19.12	0.49	89.08	0.55	30.04	0.57
1.50 - 1.60	6.75	0.48	95.83	0.55	10.92	0.70
1.60 - 1.80	2.34	0.64	98.17	0.55	4.17	1.06
+ 1.80	1.83	1.60	100.00	0.57	1.83	1.60
Total	100.00	0.57				

TABLE 6. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 28 MESH x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	41.53	0.48	41.53	0.48	100.00	0.44
1.30 - 1.40	36.99	0.40	78.52	0.44	58.47	0.42
1.40 - 1.50	12.28	0.36	90.80	0.43	21.48	0.45
1.50 - 1.60	4.30	0.44	95.10	0.43	9.20	0.56
1.60 - 1.80	2.47	0.55	97.57	0.43	4.90	0.66
+ 1.80	2.43	0.78	100.00	0.44	2.43	0.78
Total	100.00	0.44				

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

FIGURE

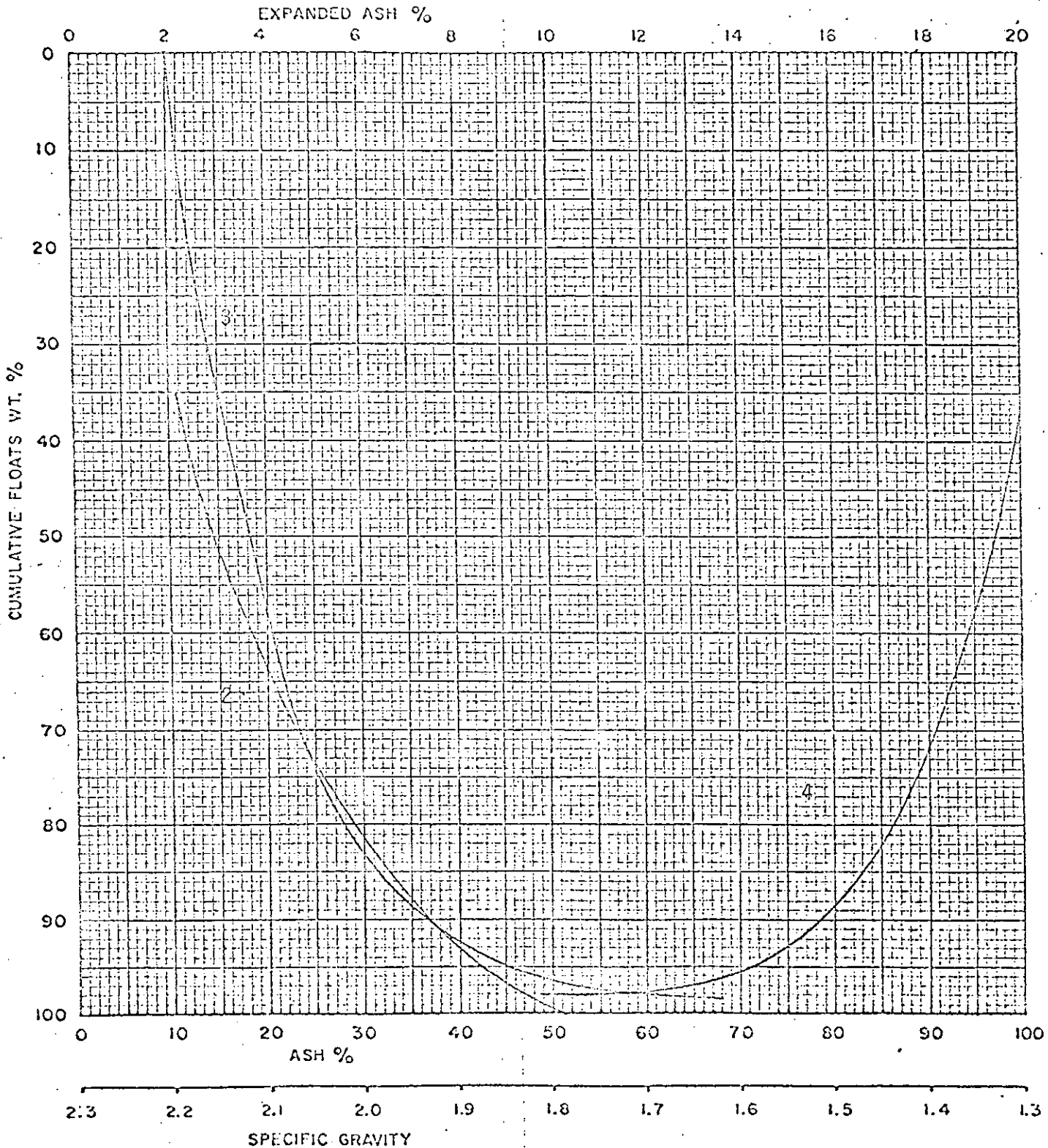
COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

Size 1/4" x 28m

WASHABILITY CURVES

C.E.S. #18



DATE

CYCLONE ENGINEERING SALES LTD.

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

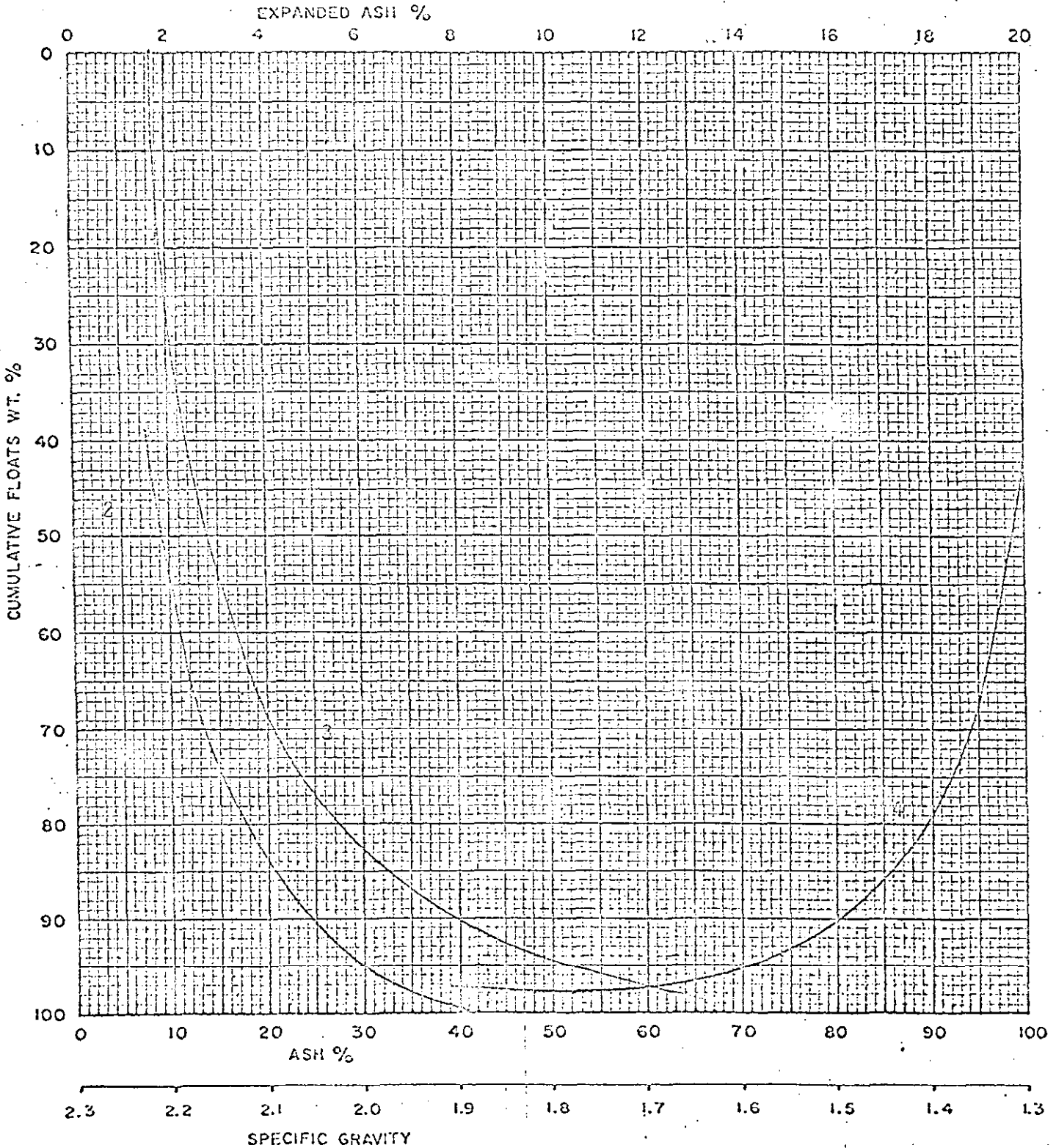
C.E.S. #18

WASHABILITY CURVES

COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

Size 28m x 100



DATE

CYCLONE ENGINEERING SALES LTD.

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: October 13, 1977

DRILL HOLE NO. FB13 INTERCEPT 614.1 - 626.9 ft THICKNESS 12.8 ft

CORE RECOVERY 100 % SEAM D

AS RECEIVED WEIGHT 16.66 kg. % MOISTURE 4.08

C. E. S. #: 3

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>51.24</u> *
Ash %	<u>34.94</u>	<u>11.96</u>
R.M. %	<u>0.80</u>	<u>0.87</u>
V.M. %	<u>19.73</u>	<u>22.28</u>
F.C. %	<u>44.53</u>	<u>64.89</u>
FSI	<u>3 1/2</u>	<u>8</u>
BTU/lb.	<u>9,530</u>	<u>13,410</u>
S. %	<u>0.36</u>	<u>0.45</u>
P ₂ O ₅ %		<u>0.39</u>
H.G.I.		<u>72</u>
Gieseler Plasticity		
Start °C.		<u>412</u>
Max. °C.		<u>454</u>
Solid °C.		<u>482</u>
Range		<u>70</u>
Max. Fluid. ddpm		<u>595</u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m. Floats at <u>1.50</u> Sp.Gr.	<u>42.67</u>	<u>63.09</u>
28m x 0 Froth up to 3 min.	<u>78.00</u>	<u>36.91</u>
TOTAL	<u>51.24</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project, EB13, D Seam.

CES #3

TABLE 1. SIZE CONSIST AND ANALYSIS

Size	Wt. %	Ash %	Wt. %	Cumulative	
				Wt. %	Ash %
1/4" x 28m	75.75	38.88	75.75		38.88
28m x 100m	14.39	26.39	90.14		36.89
100m x 0	9.86	26.92	100.00		35.90

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	13.02	3.46	13.02	3.46	100.00	39.36
1.30 - 1.40	20.79	8.94	33.81	6.83	86.46	45.01
1.40 - 1.50	9.10	21.05	42.91	9.85	66.19	55.98
1.50 - 1.60	6.22	27.81	49.31	12.12	57.09	61.55
1.60 - 1.80	15.93	38.40	65.06	18.55	50.87	65.67
+ 1.80	34.94	78.11	100.00	39.36	34.94	78.11
Total	100.00	39.36				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project. EB13, D Seam, #3,

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	24.26	3.16	24.26	3.16	100.00	26.69
1.30 - 1.40	26.91	7.71	51.17	5.55	75.74	34.23
1.40 - 1.50	7.79	17.68	58.96	7.16	48.83	48.84
1.50 - 1.60	7.18	25.99	66.14	9.20	41.04	54.76
1.60 - 1.80	12.02	37.12	78.16	13.49	33.86	60.86
+ 1.80	21.84	73.93	100.00	26.69	21.84	73.93
Total	100.00	26.69				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%
 Reagent MIBC + Kerosene
 Reagent Composition 1:4
 Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	87.39	20.87
Tailings	<u>12.61</u>	<u>77.50</u>
TOTAL	100.00	28.01

CYCLONE ENGINEERING SALES LTD.
 EDMONTON, ALBERTA, CANADA.

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

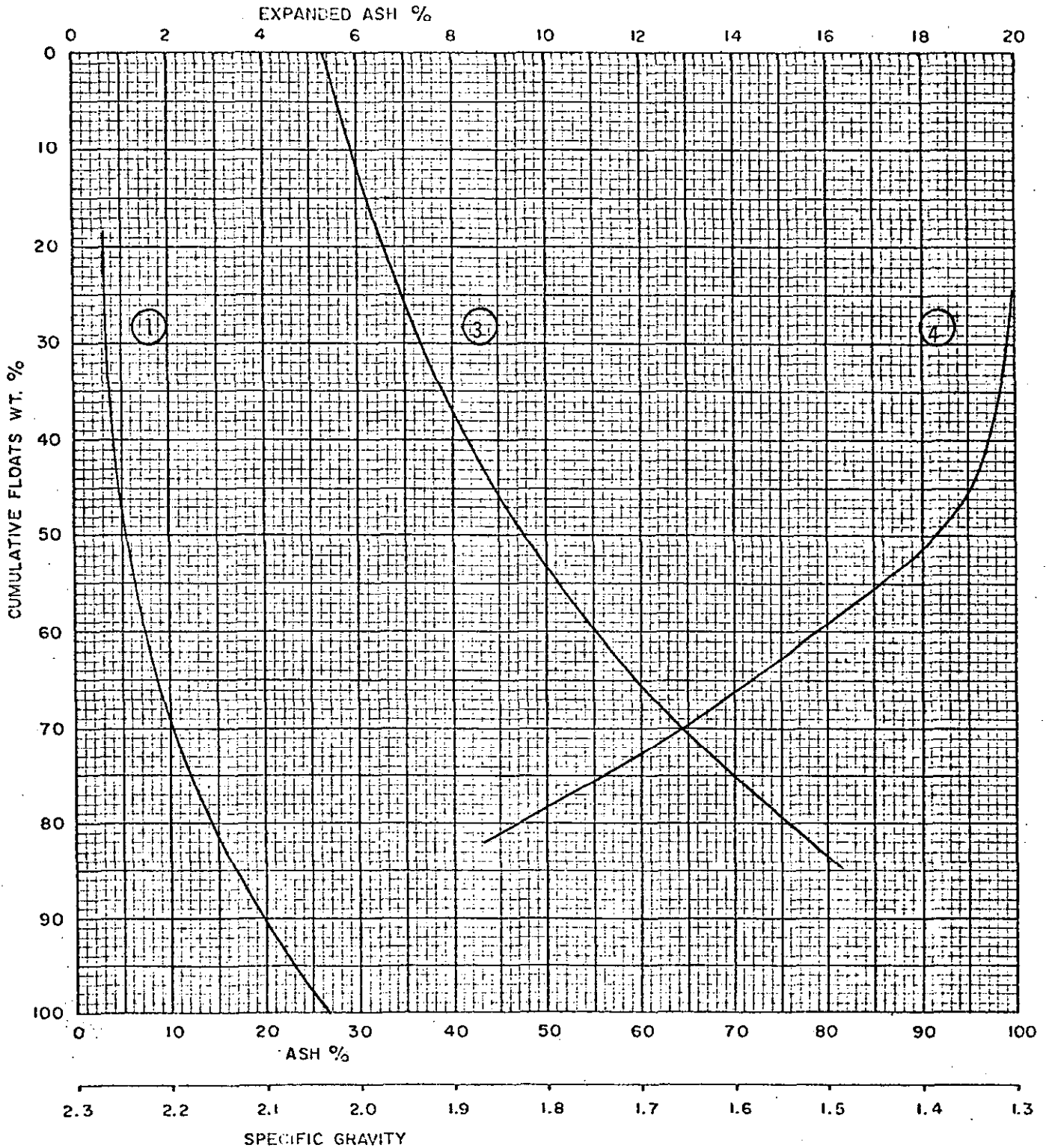
SAMPLE Mt. Spieker Project #3

Size 28 Mesh x 100 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

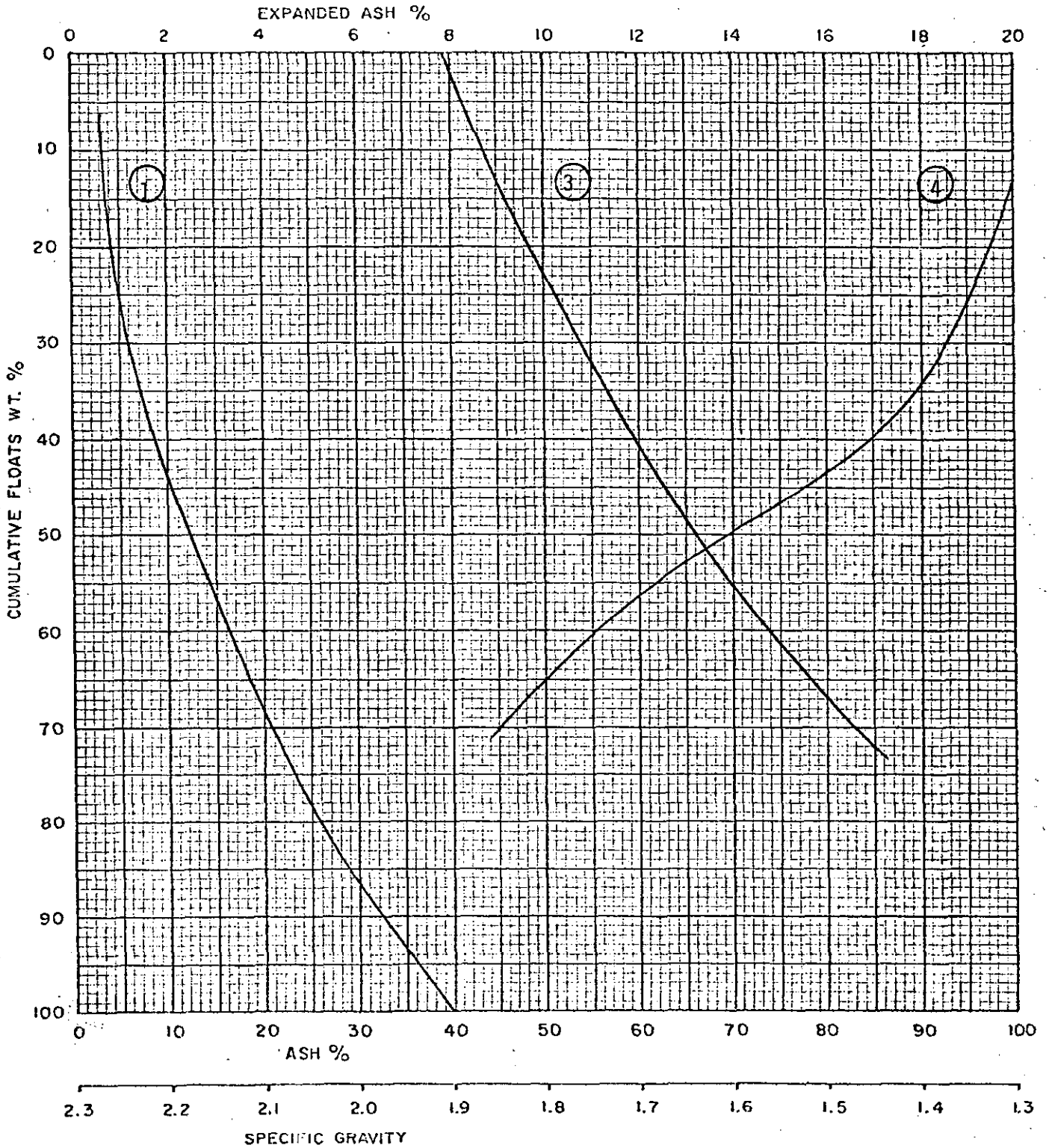
SAMPLE Mt. Spieker Project #3

Size 1/4" x 28 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: October 13, 1977

DRILL HOLE NO. EB13 INTERCEPT 677.1 -698.3 ft THICKNESS 12.9 ft

CORE RECOVERY 100 % SEAM C

AS RECEIVED WEIGHT 16.81 kg. % MOISTURE 4.08

C. E. S. #: 4

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>66.31</u> *
Ash %	<u>28.02</u>	<u>9.81</u>
R.M. %	<u>0.57</u>	<u>0.79</u>
V.M. %	<u>20.67</u>	<u>22.22</u>
F.C. %	<u>50.74</u>	<u>67.18</u>
FSI	<u>3 1/2</u>	<u>7</u>
BTU/lb.	<u>10,790</u>	<u>13,950</u>
S. %	<u>0.29</u>	<u>0.49</u>
P ₂ O ₅ %		<u>0.15</u>
H.G.I.		<u>76</u>
Gieseler Plasticity		
Start °C.		<u>417</u>
Max. °C.		<u>459</u>
Solid °C.		<u>490</u>
Range		<u>73</u>
Max. Fluid. ddpm		<u>466</u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.50</u> Sp.Gr.	<u>59.92</u>	<u>67.84</u>
28m x 0 Froth up to 3 min.	<u>85.55</u>	<u>32.16</u>
TOTAL	<u>66.31</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project, EB13, C Seam, #4.

TABLE 1. SIZE CONSIST AND ANALYSIS

Size	Wt. %	Ash %	Cumulative	
			Wt. %	Ash %
1/4" x 28m	75.07	30.19	75.07	30.19
28m x 100m	15.39	20.38	90.46	28.52
100m x 0	9.54	22.04	100.00	27.90

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	27.93	3.27	27.93	3.27	100.00	29.94
1.30 - 1.40	18.11	9.63	46.04	5.77	72.07	40.27
1.40 - 1.50	13.34	19.09	59.38	8.76	53.96	50.56
1.50 - 1.60	9.20	31.48	68.58	11.81	40.62	60.89
1.60 - 1.80	6.75	41.26	75.33	14.45	31.42	69.50
+ 1.80	24.67	77.23	100.00	29.94	24.67	77.23
Total	100.00	29.94				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project. EB13, C Seam, #4.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	36.26	2.83	36.26	2.83	100.00	20.63
1.30 - 1.40	23.84	7.03	60.10	4.50	63.74	30.76
1.40 - 1.50	11.86	16.36	71.96	6.45	39.90	44.94
1.50 - 1.60	6.25	27.96	78.21	8.17	28.04	57.03
1.60 - 1.80	5.37	40.28	83.58	10.23	21.79	65.37
+ 1.80	16.42	73.58	100.00	20.63	16.42	73.58
Total	100.00	20.63				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%

Reagent MIBC + Kerosene

Reagent Composition 1:4

Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	89.42	15.64
Tailings	<u>10.58</u>	<u>72.57</u>
TOTAL	100.00	21.66

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

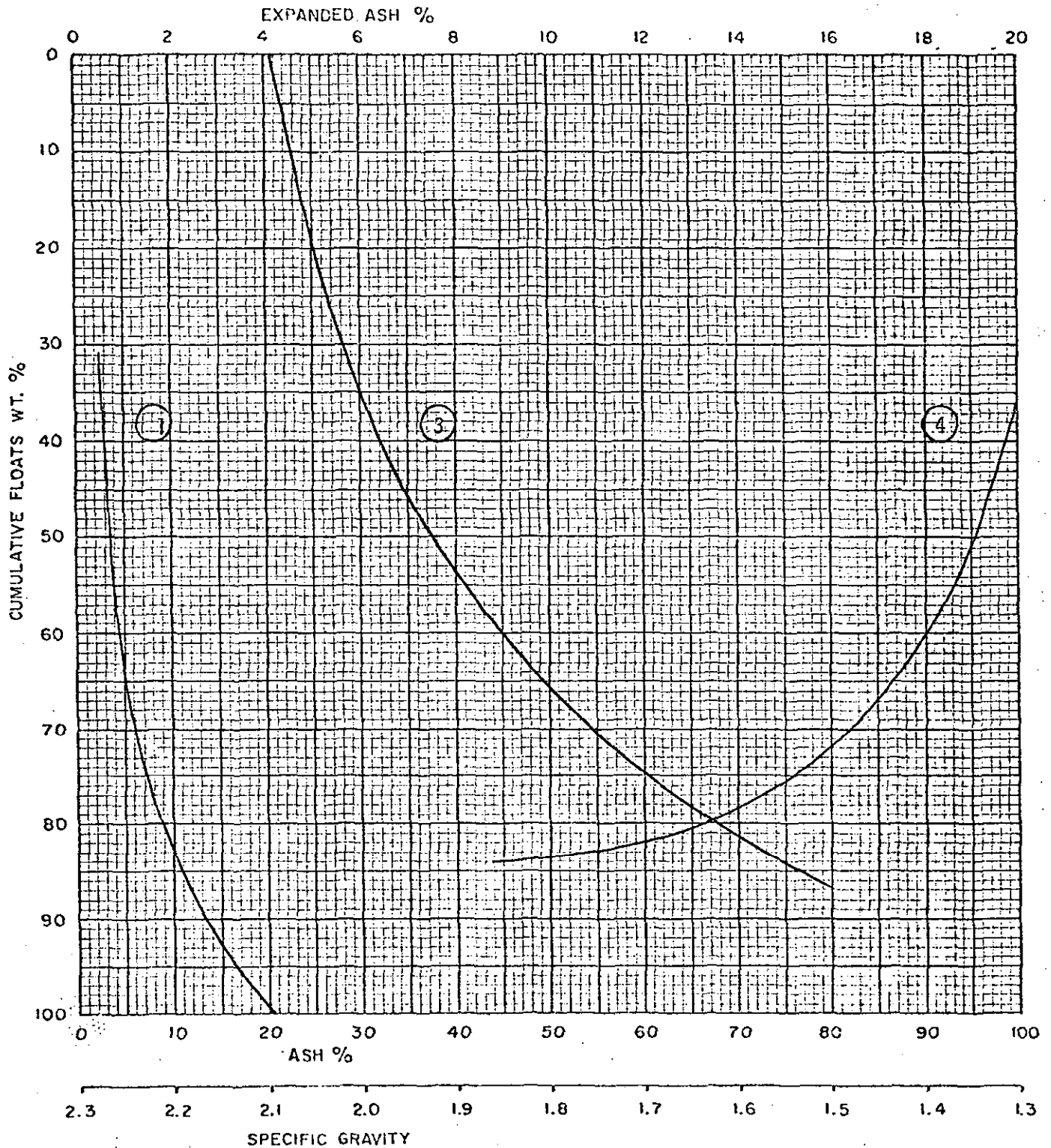
SAMPLE Mt. Spieker Project #4

Size 28 Mesh x 100 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

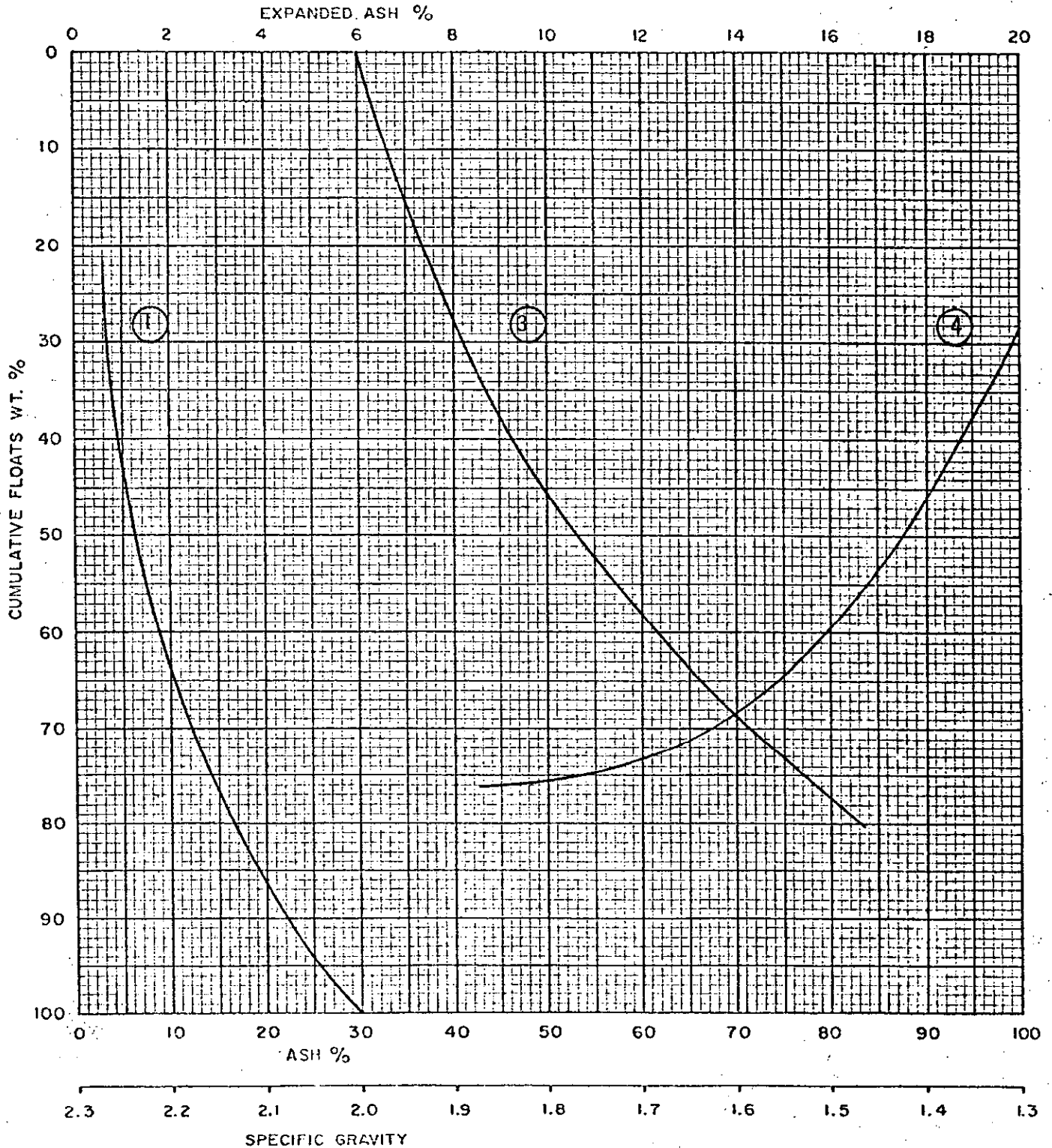
FIGURE

COMPANY NICHIMEN RESOURCES LTD.
SAMPLE Mt. Spieker Project #4
Size 1/4" x 28 Mesh

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

WASHABILITY CURVES



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: October 13, 1977

DRILL HOLE NO. EB13 INTERCEPT 814.3 - 839.7 ^{ft} THICKNESS 25.4 ^{ft}

CORE RECOVERY 90 % SEAM B

AS RECEIVED WEIGHT 25.29 kg. % MOISTURE 5.94

C. E. S. #: 5

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>83.22</u> *
Ash %	<u>14.02</u>	<u>9.35</u>
R.M. %	<u>0.39</u>	<u>0.90</u>
V.M. %	<u>21.89</u>	<u>22.92</u>
F.C. %	<u>63.70</u>	<u>66.83</u>
FSI	<u>5</u>	<u>7</u>
BTU/lb.	<u>13,170</u>	<u>13,890</u>
S. %	<u>0.44</u>	<u>0.27</u>
P ₂ O ₅ %		<u>0.21</u>
H.G.I.		<u>95</u>
Gieseler Plasticity		
Start °C.		<u>423</u>
Max. °C.		<u>465</u>
Solid °C.		<u>491</u>
Range		<u>68</u>
Max. Fluid. ddpn		<u>128</u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.50</u> Sp.Gr.	<u>80.22</u>	<u>73.54</u>
28m x 0 Froth up to 3 min.	<u>92.86</u>	<u>26.46</u>
TOTAL	<u>83.22</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project, EB13, B Seam, # 5.

TABLE 1. SIZE CONSIST AND ANALYSIS

Size	Wt. %	Ash %	Cumulative	
			Wt. %	Ash %
1/4" x 28m	76.29	14.60	76.29	14.60
28m x 100m	16.14	11.16	92.43	14.00
100m x 0	7.57	14.41	100.00	14.03

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	26.97	3.39	26.97	3.39	100.00	14.30
1.30 - 1.40	33.61	8.21	60.58	6.06	73.03	18.32
1.40 - 1.50	17.27	18.11	77.85	8.74	39.42	26.94
1.50 - 1.60	10.74	24.82	88.59	10.69	22.15	33.83
1.60 - 1.80	6.84	34.13	95.43	12.37	11.41	42.31
+ 1.80	4.57	54.55	100.00	14.30	4.57	54.55
Total	100.00	14.30				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project. EB13, B Seam, #5.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	39.07	3.04	39.07	3.04	100.00	11.22
1.30 - 1.40	31.74	7.03	70.81	4.83	60.93	16.46
1.40 - 1.50	15.40	16.10	86.21	6.84	29.19	26.72
1.50 - 1.60	5.59	25.49	91.80	7.98	13.79	38.59
1.60 - 1.80	3.82	34.84	95.62	9.05	8.20	47.52
+ 1.80	4.38	58.57	100.00	11.22	4.38	58.57
Total	100.00	11.22				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density 10%
 Reagent MIBC + Kerosene
 Reagent Composition 1:4
 Reagent Consumption 1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	93.33	10.38
Tailings	<u>6.67</u>	<u>58.91</u>
TOTAL	100.00	13.62

CYCLONE ENGINEERING SALES LTD.
 EDMONTON, ALBERTA, CANADA.

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

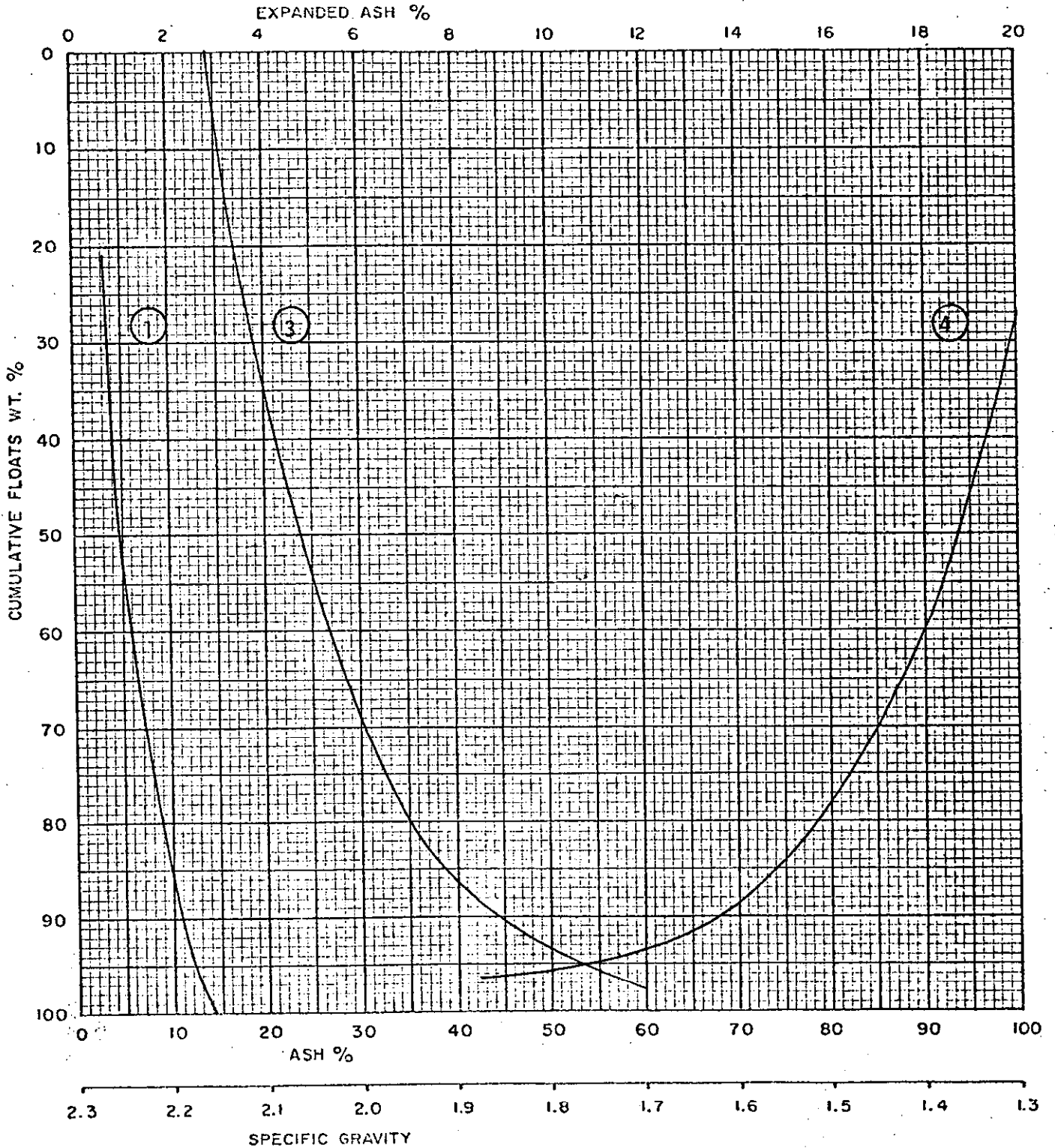
SAMPLE Mt. Spieker Project #5

Size 1/4" x 28 Mesh

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

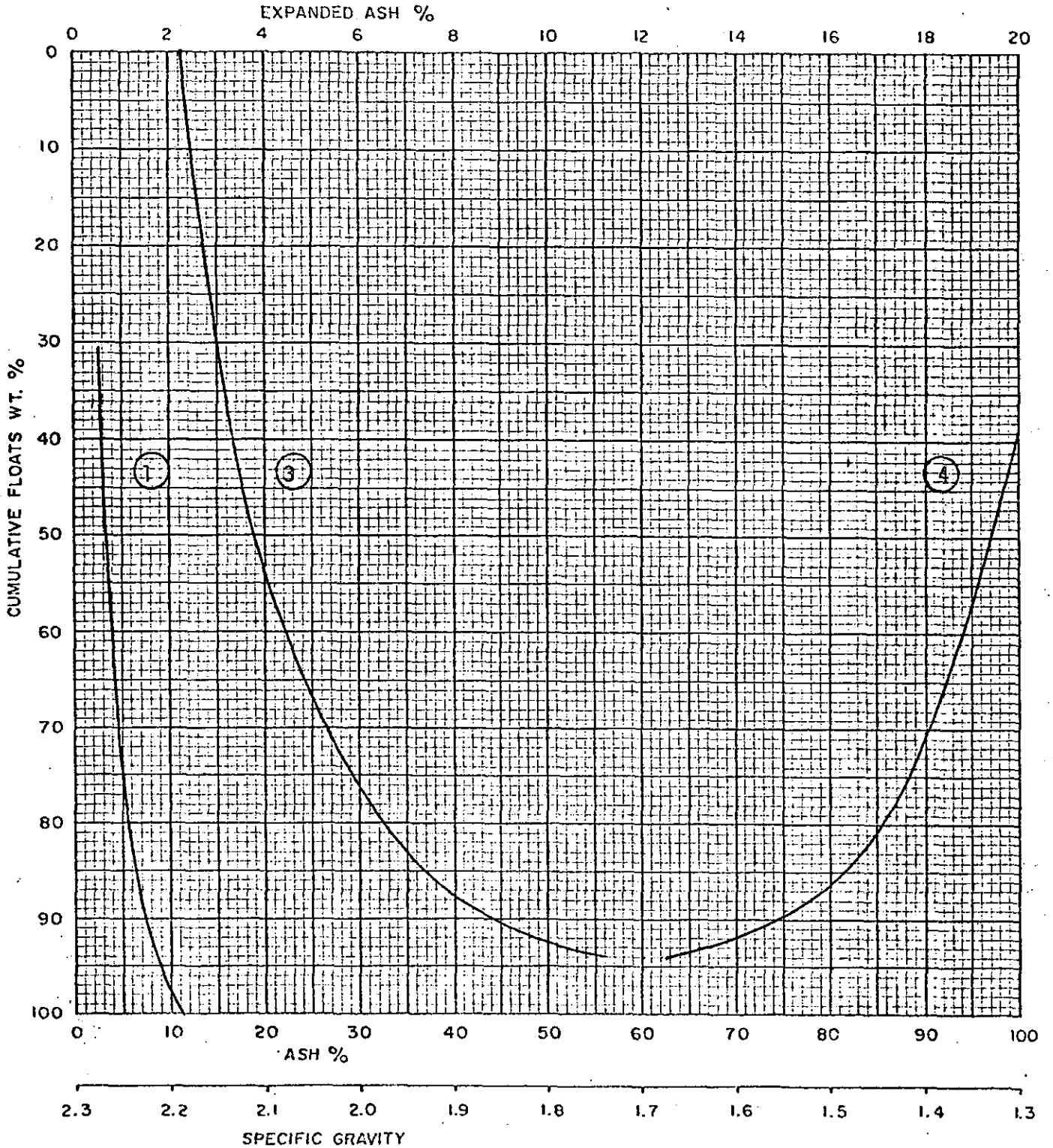
FIGURE

COMPANY NICHIMEN RESOURCES LTD.
SAMPLE Mt. Spieker Project #5
Size 28 Mesh x 100 Mesh

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

WASHABILITY CURVES



DATE

CYCLONE ENGINEERING SALES LTD.
EDMONTON ALBERTA CANADA

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: November 3, 1977

DRILL HOLE NO. EB 14 INTERCEPT 316.0 -324.0 ft THICKNESS 8.0 ft

CORE RECOVERY 91 % SEAM Upper Bird

AS RECEIVED WEIGHT 8.27 kg. % MOISTURE 5.53

C. E. S. #: 19

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>87.81</u> *
Ash %	<u>13.12</u>	<u>7.49</u>
R.M. %	<u>0.36</u>	<u>0.47</u>
V.M. %	<u>18.68</u>	<u>19.43</u>
F.C. %	<u>67.84</u>	<u>72.61</u>
FSI	<u>8 1/2</u>	<u>9</u>
BTU/lb.	<u>13,630</u>	<u>14,590</u>
S. %	<u>2.28</u>	<u>1.24</u>
P ₂ O ₅ %		<u>0.14</u>
H.G.I.		<u>91</u>
Gieseler Plasticity		
Start °C.		<u> </u>
Max. °C.		<u> </u>
Solid °C.		<u> </u>
Range		<u> </u>
Max. Fluid. ddpm		<u> </u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>87.38</u>	<u>73.25</u>
28m x 0 Froth up to 3 min.	<u>89.00</u>	<u>26.75</u>
TOTAL	<u>87.81</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spicker Project

C.E.S. #19

TABLE 1. SIZE CONSIST AND ANALYSIS

Size	Wt. %	Ash %	Cumulative	
			Wt. %	Ash %
1/4" x 28m	73.61	13.14	73.61	13.14
28m x 100m	16.95	10.66	90.56	12.68
100m x 0	9.44	14.40	100.00	12.84

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	35.73	2.29	35.73	2.29	100.00	13.37
1.30 - 1.40	37.13	7.03	72.86	4.71	64.27	19.53
1.40 - 1.50	8.40	17.09	81.26	5.99	27.14	36.64
1.50 - 1.60	4.83	24.40	86.09	7.02	18.74	45.40
1.60 - 1.80	4.29	36.55	90.38	8.42	13.91	52.70
+ 1.80	9.62	59.90	100.00	13.37	9.62	59.90
Total	100.00	13.37				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	40.69	2.30	40.69	2.30	100.00	11.06
1.30 - 1.40	32.42	5.04	73.11	3.52	59.31	17.07
1.40 - 1.50	10.52	11.89	83.63	4.57	26.89	31.57
1.50 - 1.60	4.90	23.42	88.53	5.61	16.37	44.21
1.60 - 1.80	4.65	39.56	93.18	7.31	11.47	53.09
+ 1.80	6.82	62.32	100.00	11.06	6.82	62.32
Total	100.00	11.06				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density	10%
Reagent	MIBC + Kerosene
Reagent Composition	1:4
Reagent Consumption	1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	95.13	12.02
Tailings	4.87	66.08
TOTAL	100.00	14.65

TABLE 5. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	35.73	0.87	35.73	0.87	100.00	2.38
1.30 - 1.40	37.13	1.14	72.86	1.01	64.27	3.22
1.40 - 1.50	8.40	2.15	81.26	1.13	27.14	6.06
1.50 - 1.60	4.83	2.74	86.09	1.22	18.74	7.81
1.60 - 1.80	4.29	4.35	90.38	1.36	13.91	9.58
+ 1.80	9.62	11.91	100.00	2.38	9.62	11.91
Total	100.00	2.38				

TABLE 6. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 28 MESH x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	40.69	0.86	40.69	0.86	100.00	1.27
1.30 - 1.40	32.42	0.88	73.11	0.87	59.31	1.54
1.40 - 1.50	10.52	0.89	83.63	0.87	26.89	2.34
1.50 - 1.60	4.90	1.46	88.53	0.90	16.37	3.28
1.60 - 1.80	4.65	1.99	93.18	0.96	11.47	4.06
+ 1.80	6.82	5.47	100.00	1.27	6.82	5.47
Total	100.00	1.27				

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

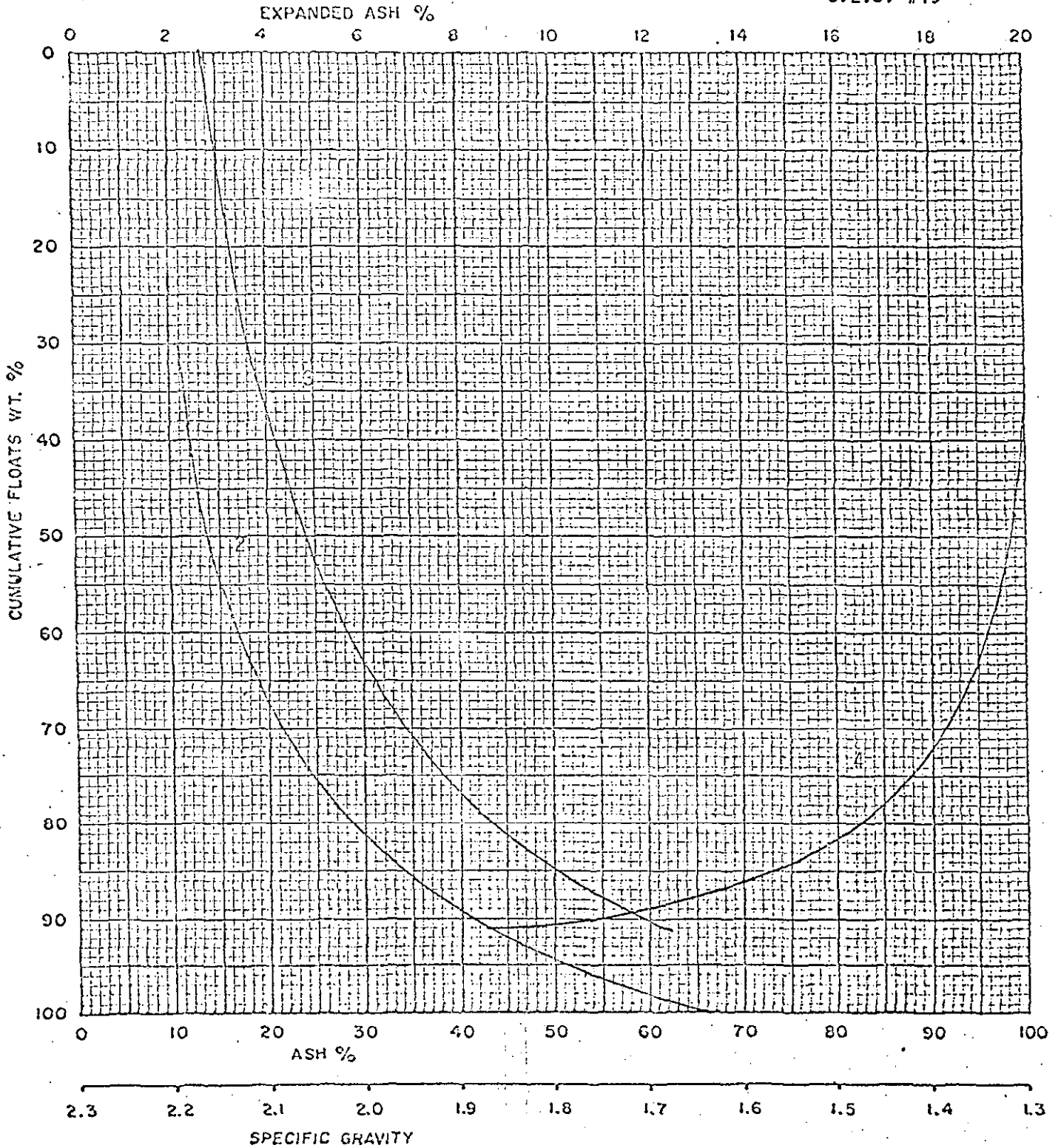
Size 1/4" x 28m

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

C.E.S. #19



DATE

CYCLONE ENGINEERING SALES LTD.

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

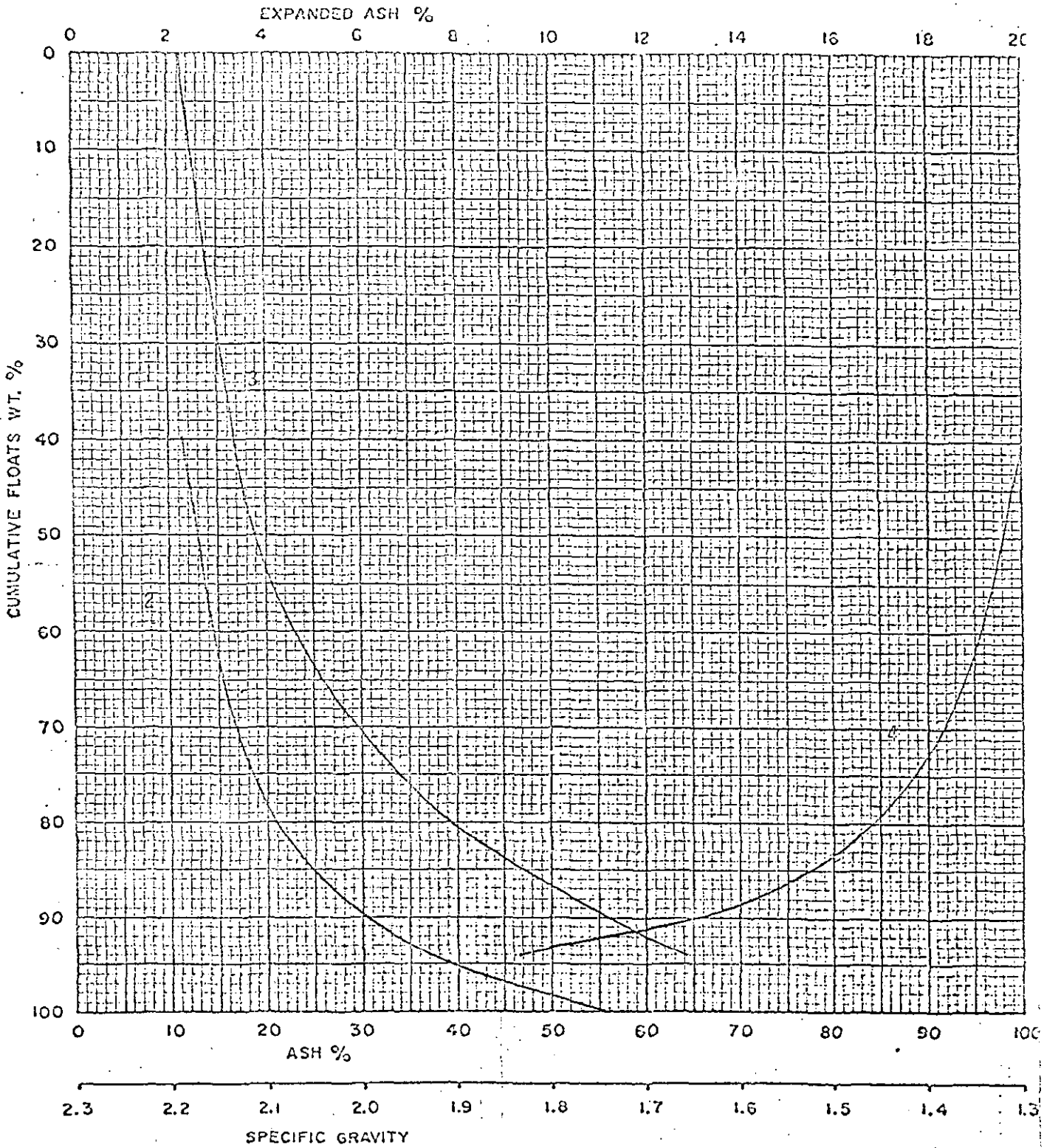
Size 28m x 100

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

C.E.S. #19



DATE

CYCLONE ENGINEERING SALES LTD.

NICHIMEN RESOURCES LTD., RANGER OIL (CANADA) LTD.

Mt. Spieker Project

Date: November 3, 1977

DRILL HOLE NO. EB 14 INTERCEPT 337.3 - 342.9 ft THICKNESS 5.6 ft

CORE RECOVERY 100 % SEAM Lower Bird

AS RECEIVED WEIGHT 6.36 kg. % MOISTURE 1.46

C. E. S. #: 20

SUMMARY OF ANALYTICAL DATA

	<u>Raw</u>	<u>Clean Coal</u>
% Recovery	<u>100.00</u>	<u>97.21</u> *
Ash %	<u>6.13</u>	<u>5.27</u>
R.M. %	<u>0.34</u>	<u>0.36</u>
V.M. %	<u>20.53</u>	<u>20.74</u>
F.C. %	<u>73.00</u>	<u>73.63</u>
FSI	<u>8 1/2</u>	<u>9</u>
BTU/lb.	<u>14,690</u>	<u>14,830</u>
S. %	<u>0.49</u>	<u>0.47</u>
P ₂ O ₅ %		<u>0.04</u>
H.G.I.		<u>81</u>
Gieseler Plasticity		
Start °C.		<u> </u>
Max. °C.		<u> </u>
Solid °C.		<u> </u>
Range		<u> </u>
Max. Fluid. ddpm		<u> </u>

* Recovery and Composition of Clean Coal Product

	<u>% Recovery</u>	<u>% Composition</u>
1/4" x 28m Floats at <u>1.60</u> Sp.Gr.	<u>96.95</u>	<u>78.82</u>
28m x 0 Froth up to 3 min.	<u>98.17</u>	<u>21.18</u>
TOTAL	<u>97.21</u>	<u>100.00</u>

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

NICHIMEN RESOURCES LTD.

Mt. Spieker Project

C.E.S. #20

TABLE 1. SIZE CONSIST AND ANALYSIS

Size	Wt. %	Ash %	Cumulative	
			Wt. %	Ash %
1/4" x 28m	79.03	6.43	79.03	6.43
28m x 100m	15.23	4.77	94.26	6.16
100m x 0	5.74	5.46	100.00	6.12

TABLE 2. WASHABILITY DATA FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	60.28	1.81	60.28	1.81	100.00	6.97
1.30 - 1.40	27.19	8.28	87.47	3.82	39.72	14.80
1.40 - 1.50	7.96	17.85	95.43	4.99	12.53	28.95
1.50 - 1.60	1.61	26.38	97.04	5.35	4.57	48.29
1.60 - 1.80	1.11	35.31	98.15	5.69	2.96	60.20
+ 1.80	1.85	75.14	100.00	6.97	1.85	75.14
Total	100.00	6.97				

CYCLONE ENGINEERING SALES LTD.
EDMONTON, ALBERTA, CANADA.

TABLE 3. WASHABILITY DATA FOR 28M x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	Ash %	Floats		Sinks	
			Wt. %	Ash %	Wt. %	Ash %
- 1.30	70.76	1.37	70.76	1.37	100.00	4.32
1.30 - 1.40	20.88	6.69	91.64	2.58	29.24	11.44
1.40 - 1.50	5.03	17.29	96.67	3.35	8.36	23.29
1.50 - 1.60	1.34	24.51	98.01	3.64	3.33	32.35
1.60 - 1.80	0.96	32.56	98.97	3.92	1.99	37.63
+ 1.80	1.03	42.35	100.00	4.32	1.03	42.35
Total	100.00	4.32				

TABLE 4. FROTH-FLOTATION TEST AND ANALYSIS OF 100 MESH x 0

Test Conditions:

Pulp Density	10%
Reagent	MIBC + Kerosene
Reagent Composition	1:4
Reagent Consumption	1.13 lb./ton

<u>Product</u>	<u>Weight %</u>	<u>Ash %</u>
Froth	97.54	5.31
Tailings	2.46	19.01
TOTAL	100.00	5.66

TABLE 5. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 1/4" x 28 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S%
- 1.30	60.28	0.55	60.28	0.55	100.00	0.48
1.30 - 1.40	27.19	0.39	87.47	0.50	39.72	0.37
1.40 - 1.50	7.96	0.25	95.43	0.48	12.53	0.32
1.50 - 1.60	1.61	0.29	97.04	0.48	4.57	0.44
1.60 - 1.80	1.11	0.34	98.15	0.47	2.96	0.52
+ 1.80	1.85	0.62	100.00	0.48	1.85	0.62
Total	100.00	0.48				

TABLE 6. FLOAT-SINK AND ANALYSIS OF SULFUR FOR 28 MESH x 100 MESH

S.G.	Fractional		Cumulative			
	Wt. %	S %	Floats		Sinks	
			Wt. %	S %	Wt. %	S %
- 1.30	70.76	0.39	70.76	0.39	100.00	0.38
1.30 - 1.40	20.88	0.40	91.64	0.39	29.24	0.37
1.40 - 1.50	5.03	0.23	96.67	0.38	8.36	0.29
1.50 - 1.60	1.34	0.23	98.01	0.38	3.33	0.39
1.60 - 1.80	0.96	0.49	98.97	0.38	1.99	0.49
+ 1.80	1.03	0.49	100.00	0.38	1.03	0.49
Total	100.00	0.38				

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

SAMPLE Mt. Spieker Project

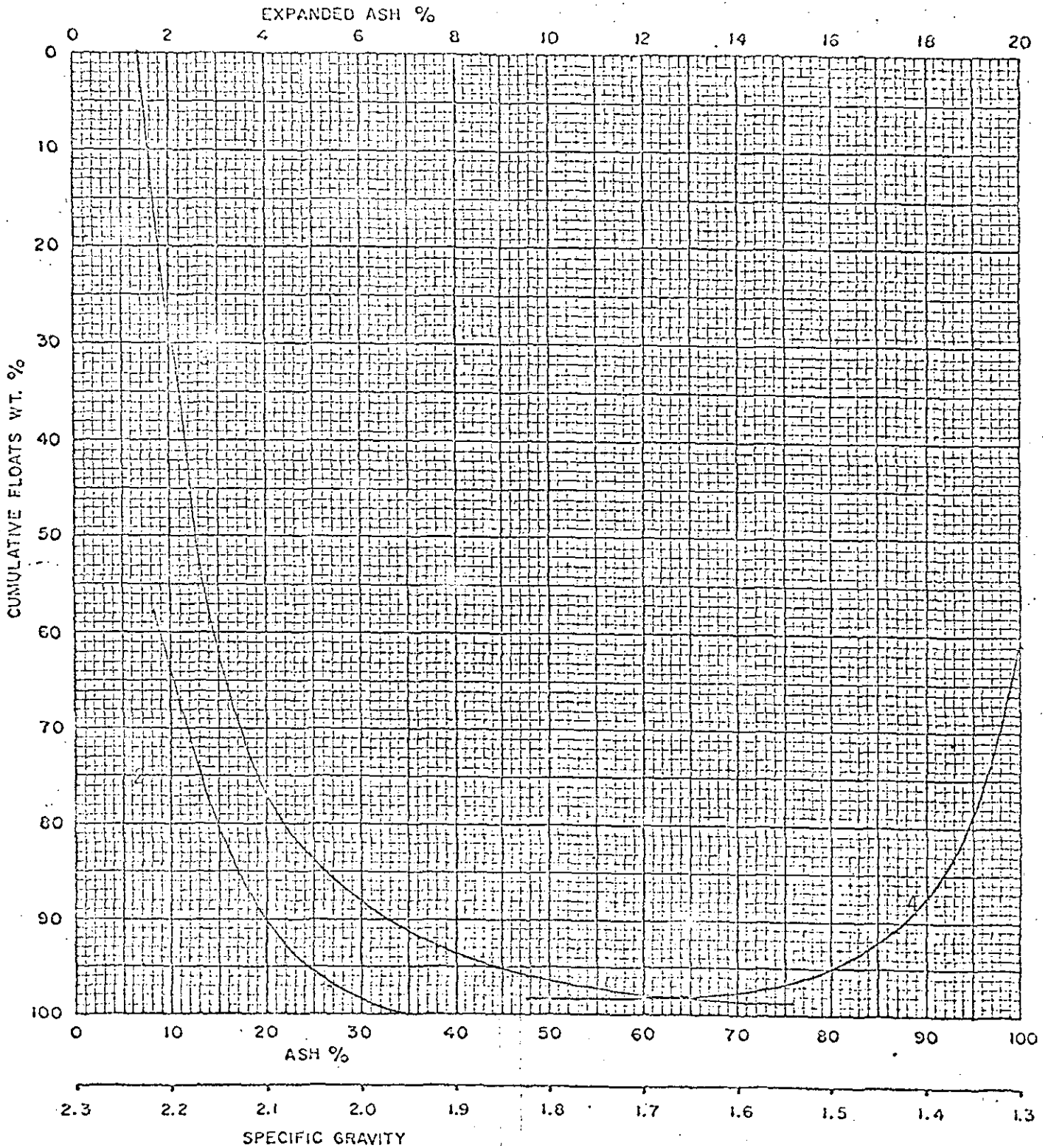
Size 1/4" x 28m

WASHABILITY CURVES

CURVE LEGEND

- 1 - FLOATS
- 2 - EXPANDED FLOATS
- 3 - SINKS
- 4 - SPECIFIC GRAVITY
- 5 - ELEMENTARY ASH
- 6 - NEAR GRAVITY MATERIAL

C. E. S. #20



DATE

CYCLONE ENGINEERING SALES LTD.

FIGURE

COMPANY NICHIMEN RESOURCES LTD.

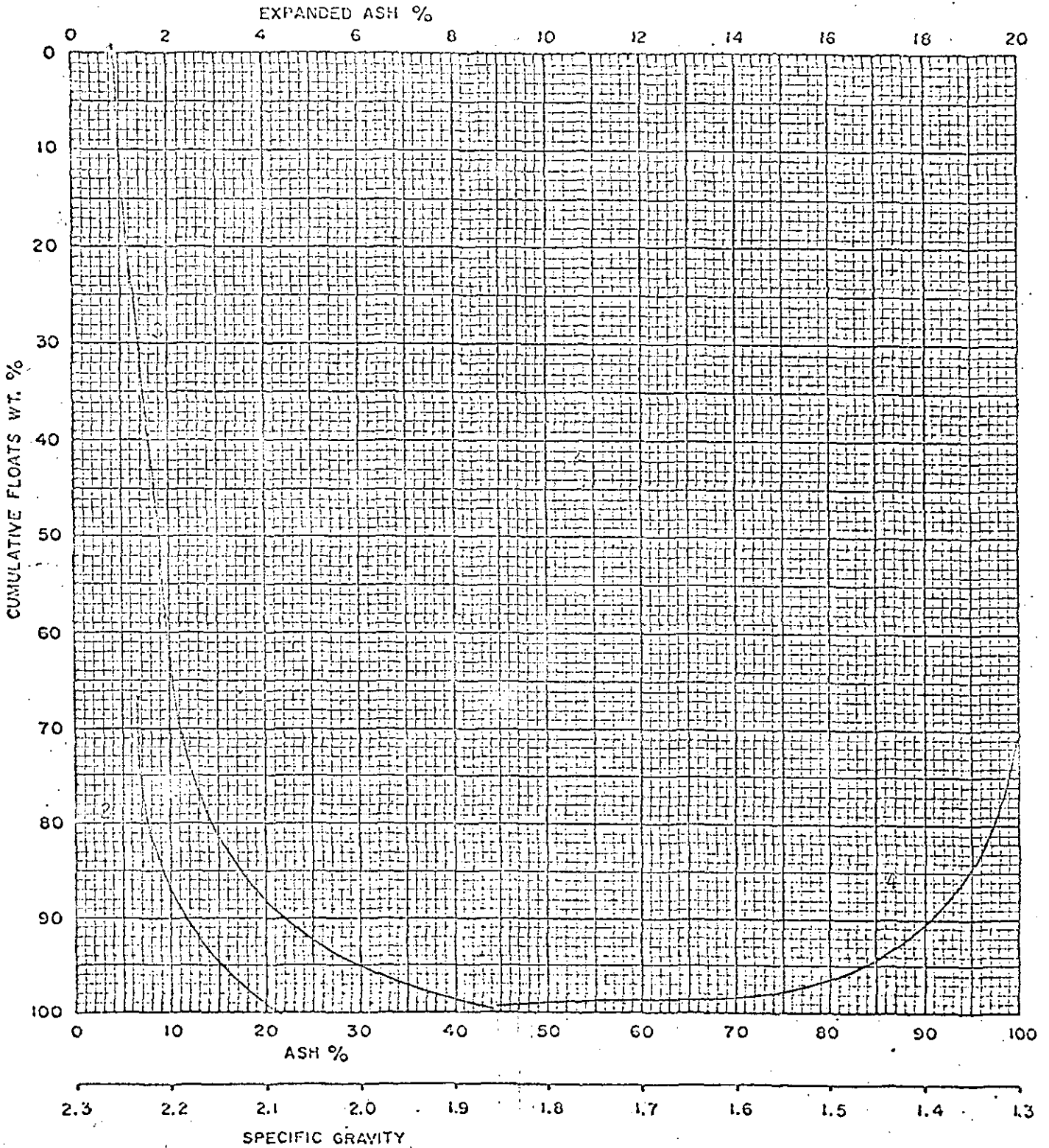
SAMPLE Mt. Spieker Project

Size 28m x 100

WASHABILITY CURVES

- CONVERSION
- 1 - FLOATS
 - 2 - EXPANDED FLOATS
 - 3 - SINKS
 - 4 - SPECIFIC GRAVITY
 - 5 - ELEMENTARY ASH
 - 6 - NEAR GRAVITY MATERIAL

C.E.S. #20



DATE

CYCLONE ENGINEERING SALES LTD.

SUMMARY OF TEST RESULTS OF DRILL CORE SAMPLES

Table 7

SEAM	DH No.	THICK (appar.) ft.	CORE REC. %	THICK. (true) COAL SEAM. ft.	RAW COAL (dry basis)	CLEAN COAL (dry basis)								F.S.I.	MAX. FLUID. ddpm	H.G.I.
					ASH %	S.G.	YIELD %	ASH %	V.M. %	F.C. %	CAL. VALUE B.T.U.	T.S. %	P %			
D	EB-1	(4.75) 11.75 (5.40)	92	9.15 11.75	15.38 ✓ 17.20 ✓	1.5	58.8	8.31	25.21	66.48	14,018	0.46	0.06	7 1/2	136	83
	EB-2	7.2	89	4.90 4.90	18.23 ✓	1.5	68.2	8.18	27.61	64.21	14,159	0.44	0.08	8	1,230	79
	EB-9	11.4	96	9.50 11.29	28.75	1.5	58.4	8.55	23.15	68.32	14,053	0.45	0.09	7	133	70
	EB-13	12.8	100	7.97 11.60	35.22	1.5	46.7	9.03	23.25	67.72	14,012	0.45	0.17	8	595	72
	Average				27.40			8.52	24.80	66.68	14,061	0.45	0.10	7 ~ 8	133 ~ 595	70 ~ 83
C	EB-1	(6.70) 11.6 (3.60)	100	8.30 11.60	7.77 ✓ 6.79	1.5	48.8	7.45	24.37	68.18	14,315	0.47	0.05	7 1/2	110	85
	EB-2	10.30	85	6.70 7.50	26.65 ✓	1.5	62.3	9.98	25.26	64.76	13,809	0.47	0.05	7	275	83
	EB-6	14.2 ✓	76	9.58 11.54	35.14	1.6	61.3	9.84	24.74	65.42	13,802	0.43	0.16	4 1/2	351	76
	EB-9	14.9	98	10.64 14.68	37.34	1.5	51.6	7.85	23.23	68.92	14,210	0.43	0.09	7	82	72
	EB-13	12.9	100	9.69 11.69	28.18	1.5	62.5	8.21	22.82	68.97	14,160	0.49	0.07	7	466	76
Average				31.83			8.67	24.08	67.25	14,059	0.46	0.08	4 1/2 ~ 7 1/2	82 ~ 466	72 ~ 85	
B	EB-1	15.3	92	14.70 15.30	15.80 ✓	1.5	76.8	7.17	23.89	68.94	14,339	0.23	0.09	6 1/2	119	88
	EB-2	21.2	93	16.50 17.20	10.92 ✓	1.6	90.5	7.92	25.04	67.04	14,136	0.25	0.01	6 1/2	291	82
	EB-9	14.0	98	12.98 13.72	17.89	1.5	76.3	7.61	21.91	70.48	14,230	0.35	0.12	5	15	80
	EB-13	25.4	90	16.63 16.82	14.07	1.5	79.2	8.41	23.39	68.20	14,152	0.27	0.09	7	128	95
	Average				14.67			7.78	23.56	68.66	14,214	0.28	0.08	5 ~ 7	15 ~ 291	80 ~ 95
BIRD (Upper)	EB-4	7.7	66	7.70 7.70	9.08 ✓	1.6	91.7	6.24	19.92	73.84	14,675	1.68	0.08	8	130	94
	EB-7	11.5	68	10.98 11.27	14.82	1.6	84.8	7.60	21.36	71.04	14,631	2.06	0.00	9		84
	EB-8	11.8	96	11.39 11.68	8.92	1.6	93.7	6.66	19.98	73.36	14,832	2.15	0.02	8 1/2		85
	EB-10	11.7	97	11.17 11.47	12.50	1.6	86.2	7.51	22.69	69.80	14,736	2.20	0.01	8	42	98
	EB-11	12.2	100	11.53 11.67	9.65	1.6	92.0	6.18	20.17	73.65	14,986	1.59	0.03	8		80
	EB-14	8.0	91	7.57 7.97	13.17	1.6	87.8	7.53	19.52	72.95	14,659	1.24	0.06	9		91
Average				11.36			6.95	20.61	72.44	14,753	1.82	0.03	8 ~ 9		80 ~ 98	
BIRD (Lower)	EB-8	6.5	100	6.04 6.44	18.00	1.6	83.6	7.46	19.31	73.23	14,967	1.12	0.01	8		81
	EB-10	6.4	100	6.27 6.27	8.88	1.6	95.9	6.88	22.39	70.73	15,717	1.28	0.00	8 1/2	64	78
	EB-11	6.8	75	6.50 6.50	10.53	1.6	95.6	8.87	17.92	73.21	14,228	0.53	0.02	4 1/2		83
	EB-14	5.6	100	5.58 5.58	6.15	1.6	97.2	5.29	20.81	73.90	14,884	0.47	0.02	9		81
Average				10.89			7.12	20.11	72.77	14,949	0.85	0.01	4 1/2 ~ 9		78 ~ 83	