BULK SAMPLE ANALYSIS

ON

GT-A, GT-B AND GT-COMP

FOR

QUINTETTE COAL LTD.



I. INTRODUCTION

II. SAMPLE PREPARATION

a. Sample Preparation for GT-A and GT-B

b. Sample Preparation for GT-COMP

III. METHOD OF ANALYSIS

IV. RESULTS

a. GT-A

. b. GT-B

c. GT-COMP

INTRODUCTION

Following a telephone conversation with Mr. Gordon Gormley, Chief Mine Geologist of Quintette Coal Ltd, approximately 9.6 tonnes of coal were received at Cyclone Engineering Sales Ltd. in Edmonton on August 15, 1986. The two samples, marked GT-A and GT-B, weighed 6.43 tonnes and 3.20 tonnes respectively.

The following analysis was requested:

- Proximate Analysis
- Ultimate Analysis
- Free Swelling Index
- Hardgrove Grindability Index
- Calorific Value
- Mineral Analysis of Ash
- Ash Fusibility

In addition, a third sample was to be created as a composite of GT-A and GT-B, and subjected to the same analysis.

Portions of the three samples were also to be sent for petrographic analysis.

In a subsequent conversation, plasticity and dilation were requested for sample GT-A.

II. SAMPLE PREPARATION

A. SAMPLE PREPARATION FOR GT-A AND GT-B

Each of the samples, GT-A and GT-B, was prepared according to the following method (summarized in Fig. 1A).

- 1. The total sample was screened at 2"
- 2. A proportionate representive subsample was taken from each of the fractions using ASTM standard D346 (Cone & Quarter).
- 3. The +2" subsample was crushed to -2" size fraction.
- 4. The two subsamples from step 2 were individually crushed to $-\frac{1}{2}$ ".
- 5. Following ASTM standard D2013, the two were mixed together using a sample riffle, and further subsamples were removed for analysis.

B. SAMPLE PREPARATION FOR GT-COMP

After the size fractions for each of the two samples, GT-A and GT-B, had been crushed to $-\frac{1}{2}$ " and recombined, a proportionate subsample was taken from each and mixed to form the composite "GT-Comp". (See Fig. 1B)

FIG 1A

FLOWSHEET FOR SAMPLE PREPARATION OF GT-A and GT-B

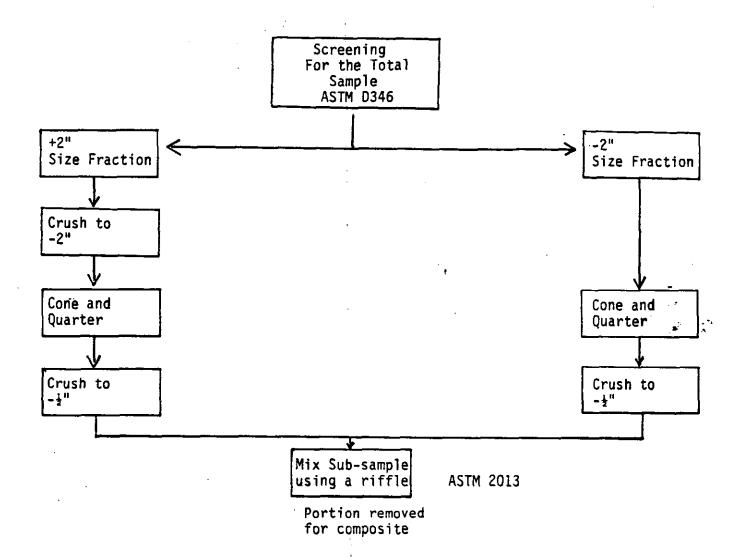
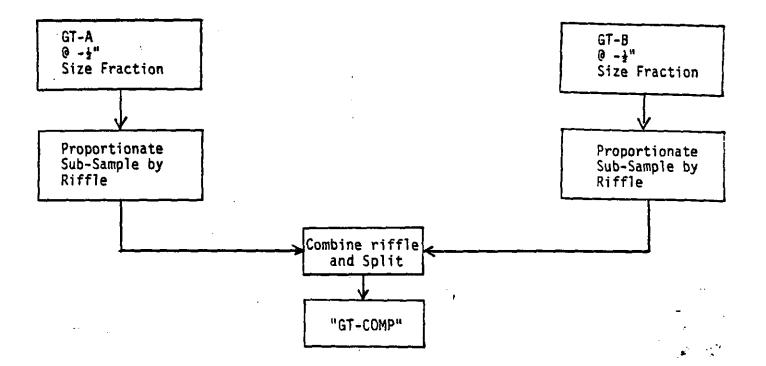


FIG 1B

FLOWSHEET FOR SAMPLE PREPARATION GT-COMP



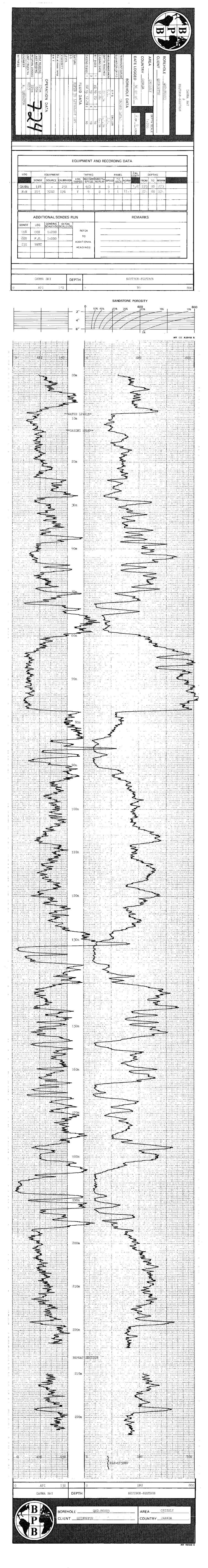
III. METHOD OF ANALYSIS

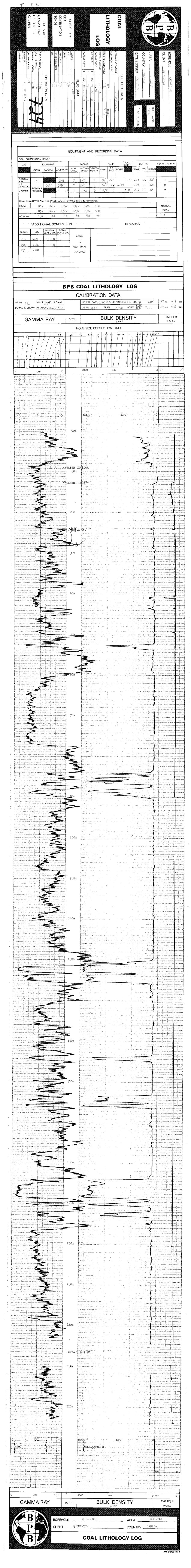
The following ASTM procedures were used for analysis

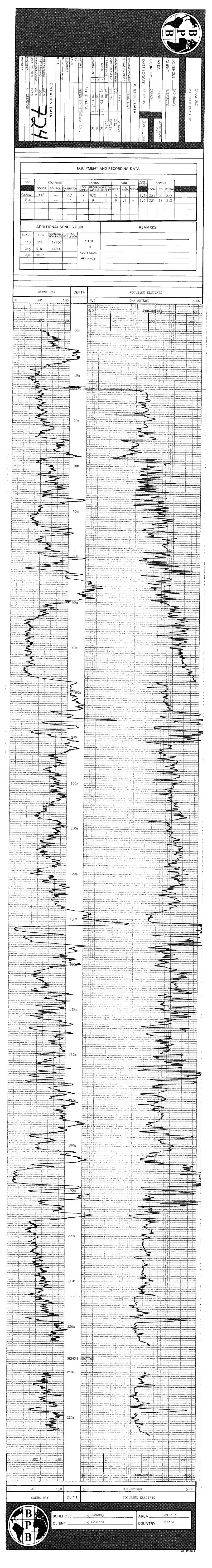
TEST

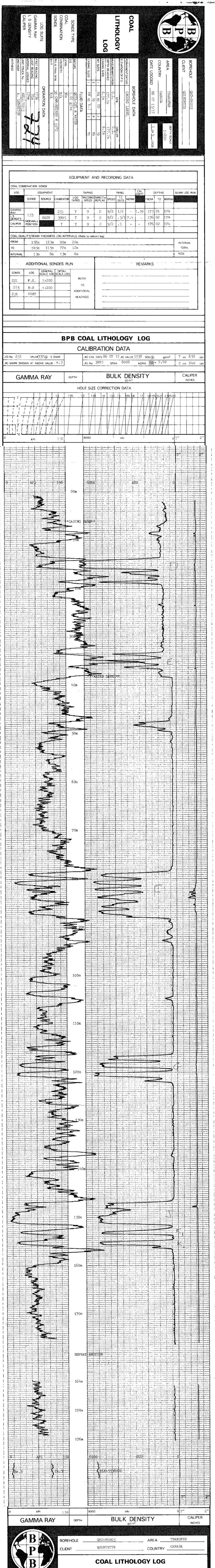
METHOD

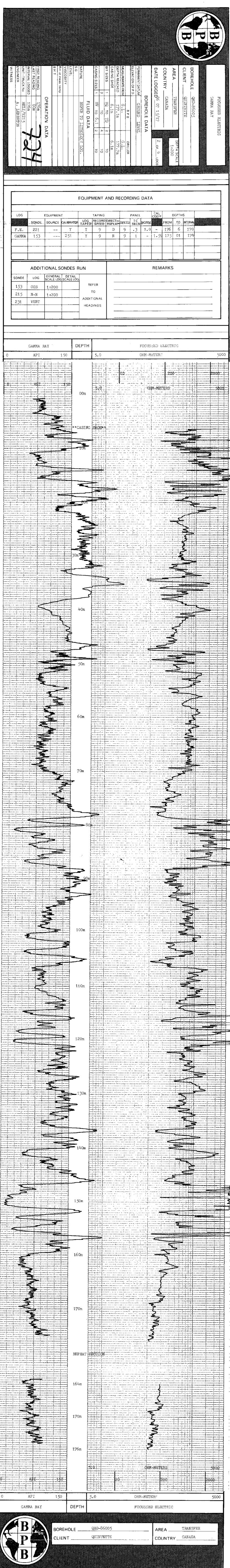
Ash	(ASH %)	ASTM	D3174
Volatile	(VM %)	ASTM	D3175
Moisture	(RM %)	ASTM	D3173
Sulphur	(S %)	ASTM	D3177 (ESHKA)
Carbon/Hydrogen	(C/H)	ASTM	D3178
Nitrogen	(N)	ASTM	D3179
Calorific Value	(CV)	ASTM	D2015
Free Swelling Index Hardgrove Grindability	(F.Ś.I.)	ASTM	D 720
Index	(H.G.I.)	ASTM	D 409
Ash Fusion	(AF).	ASTM	D1857
Dilation	(GT-A only)	ASTM	D2014
Plasticity	(GT-A only)	ASTM	D2639
Ash Analysis		ASTM	D2795
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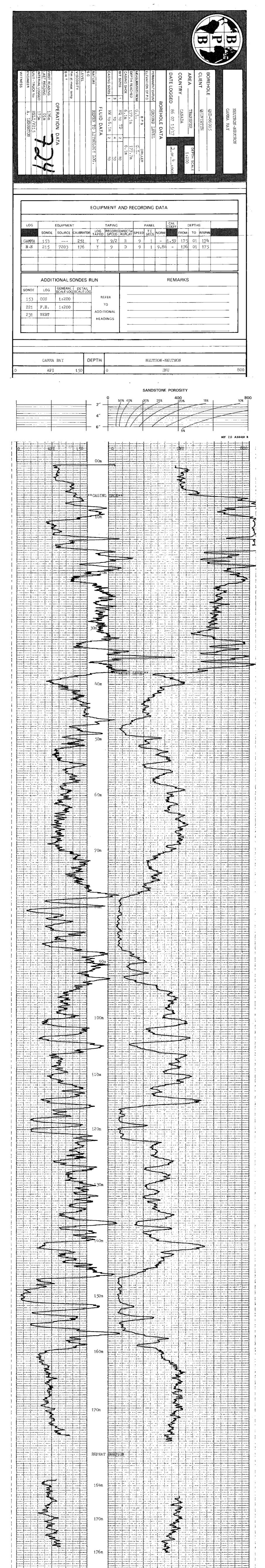












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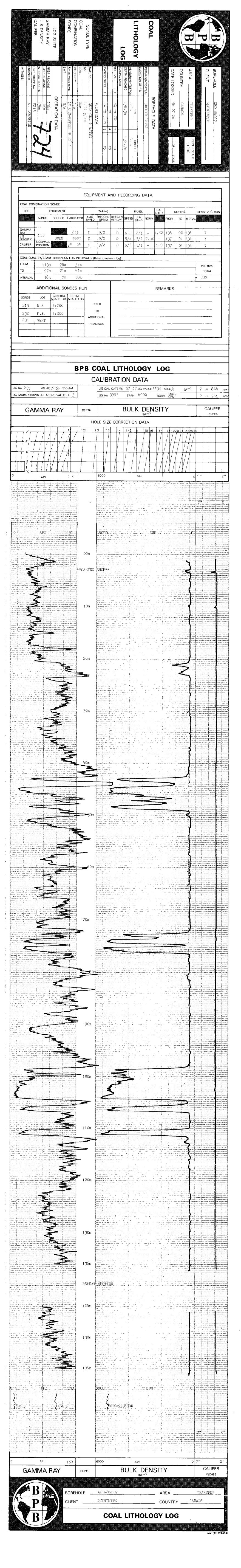
BOREHOLE

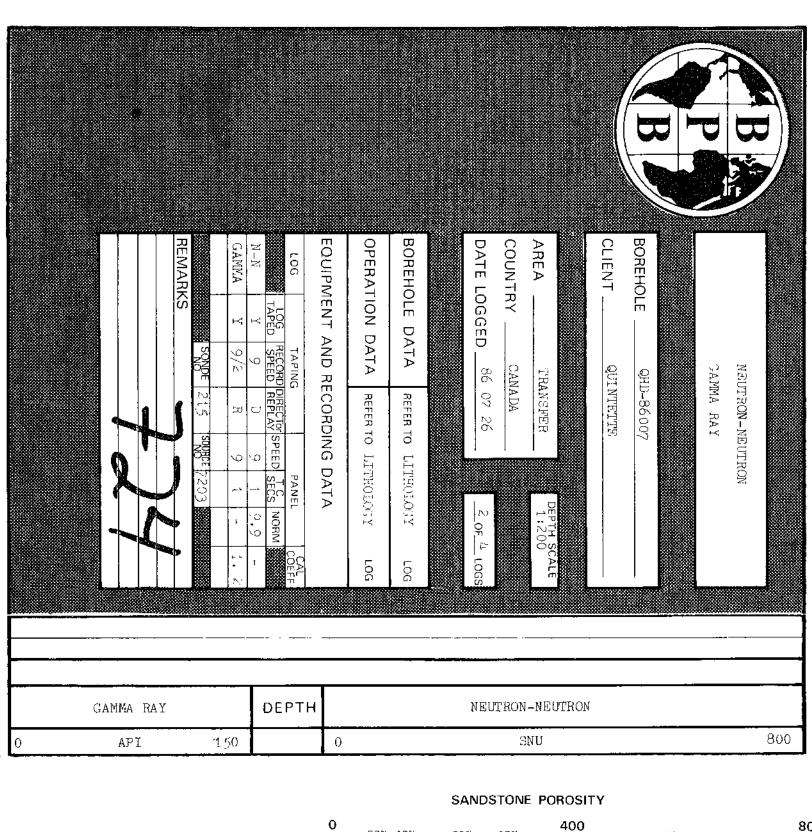
CLIENT .

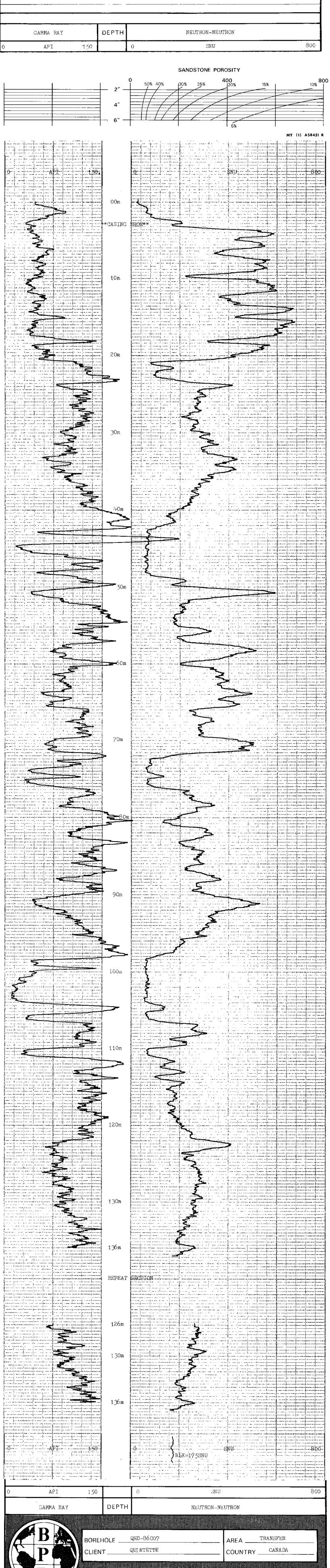
DEPTH

QHD-86005

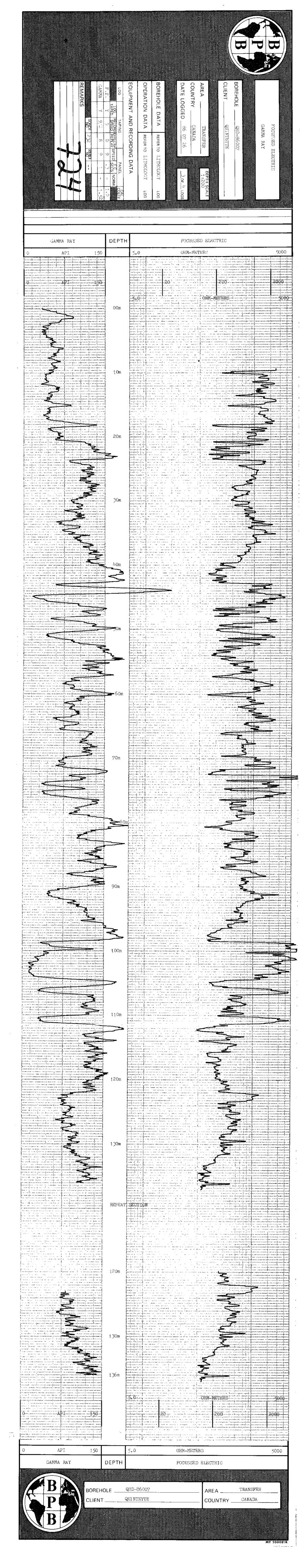
QUINTETTE

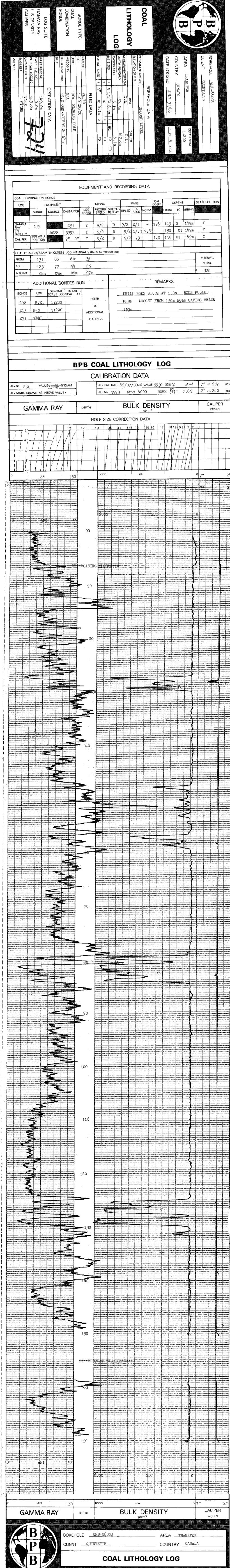




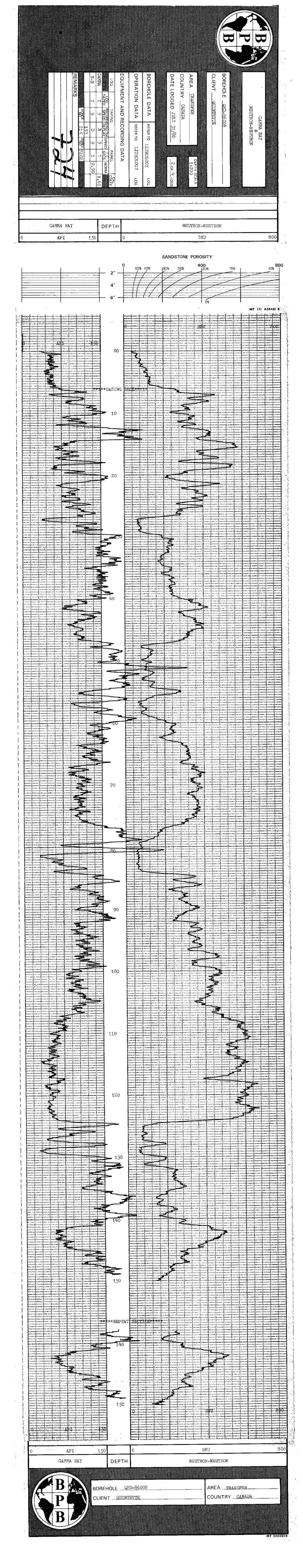


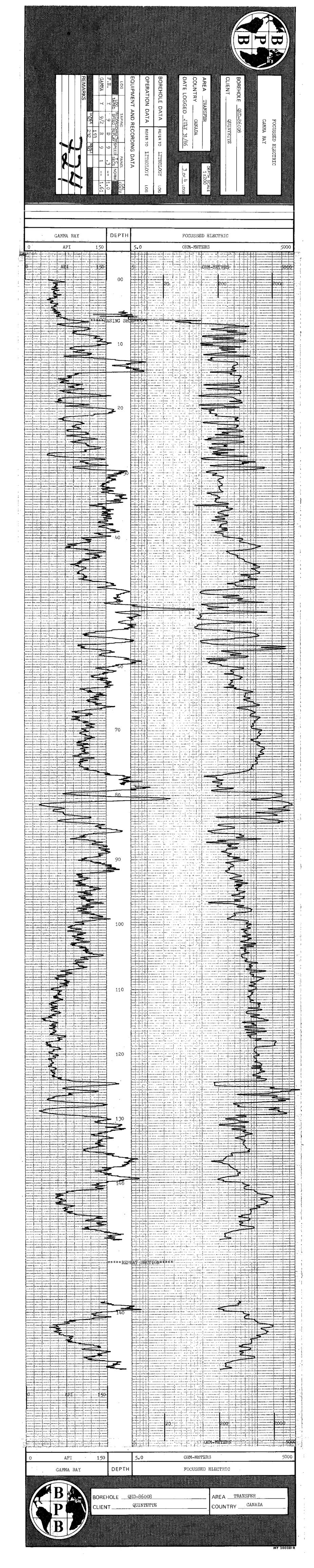
MY 200081R

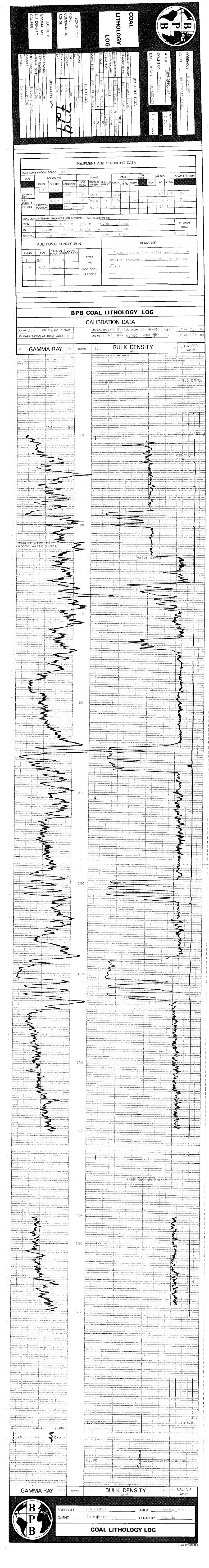


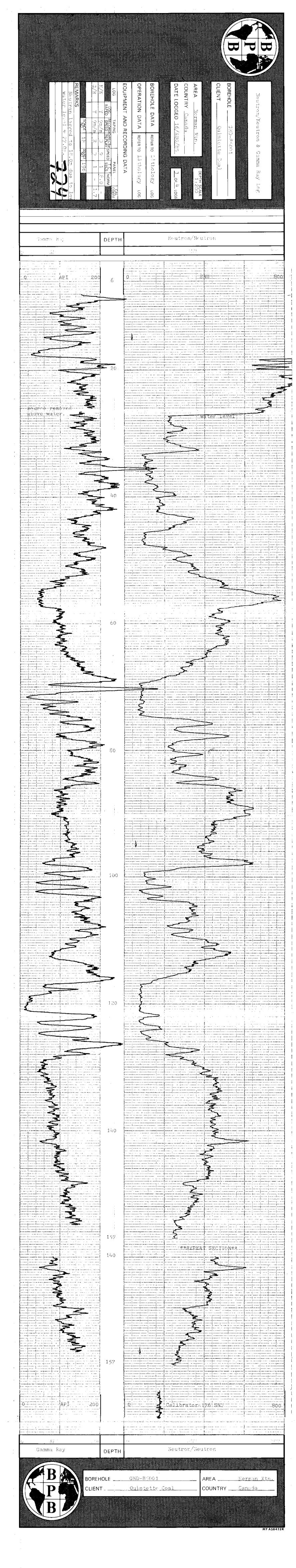


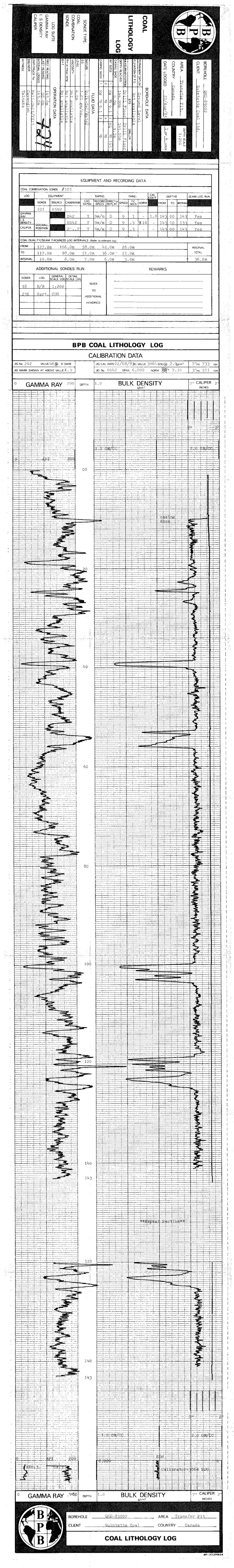
MY (1)137483 R

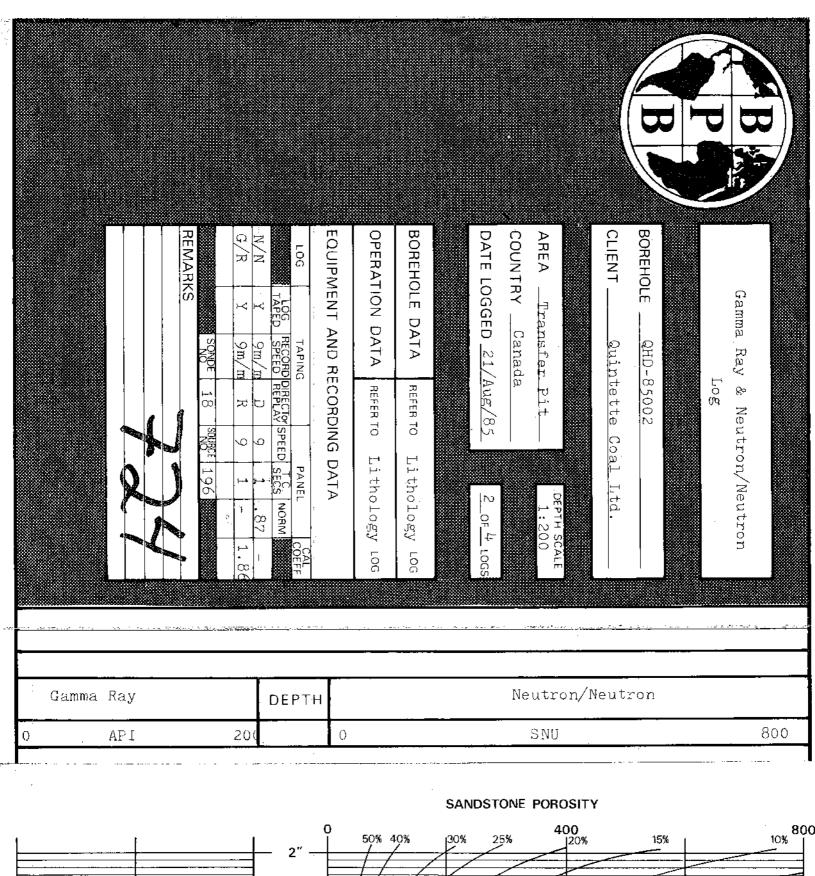


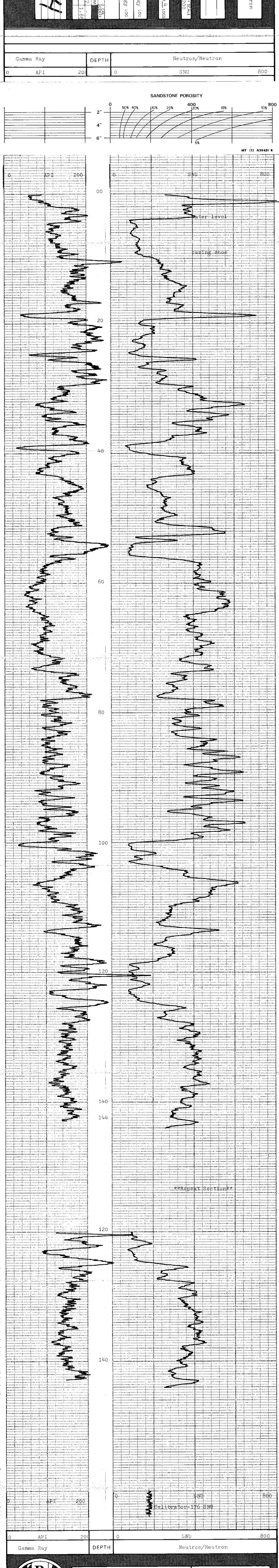












AREA Transfer Pit

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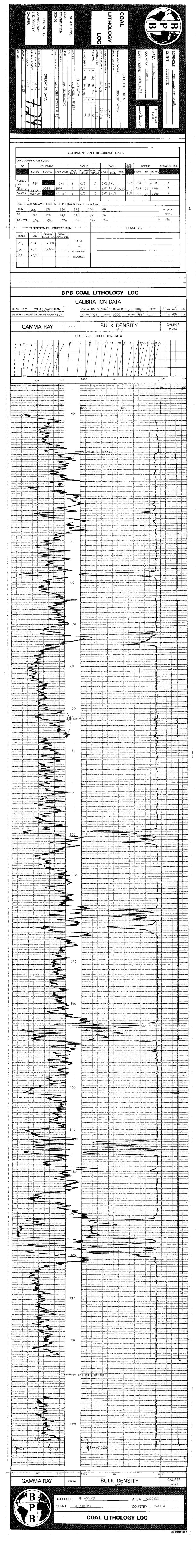
COUNTRY <u>Canada</u>

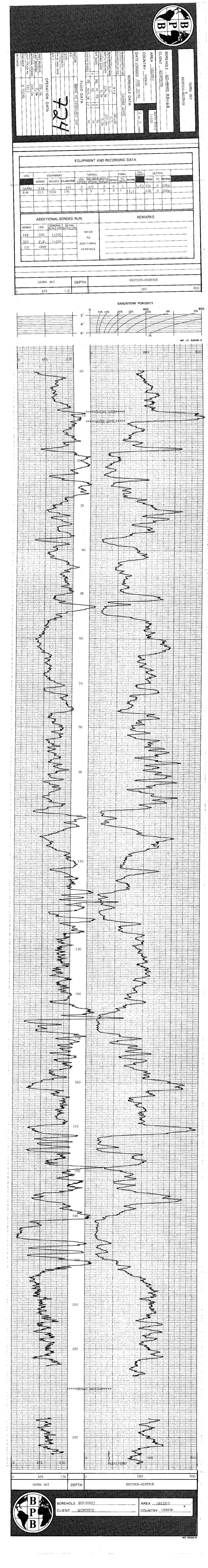
QHD-85002

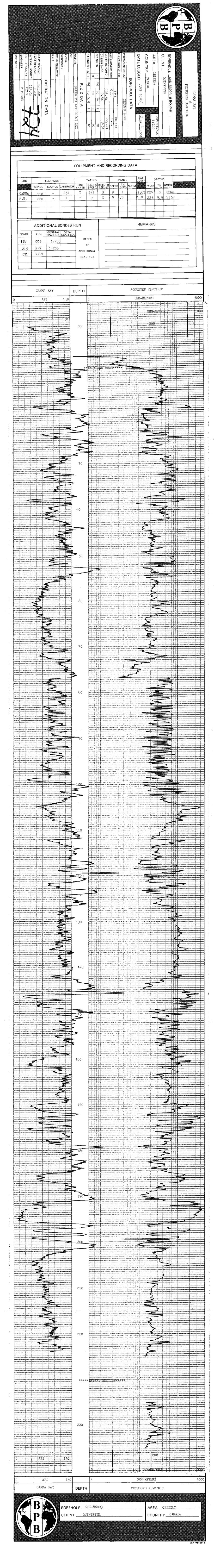
Quintette Coal Ltd

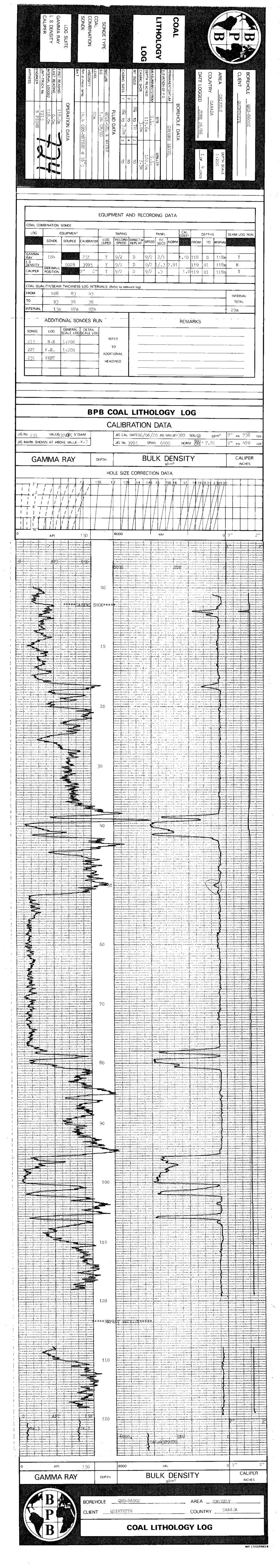
BOREHOLE _

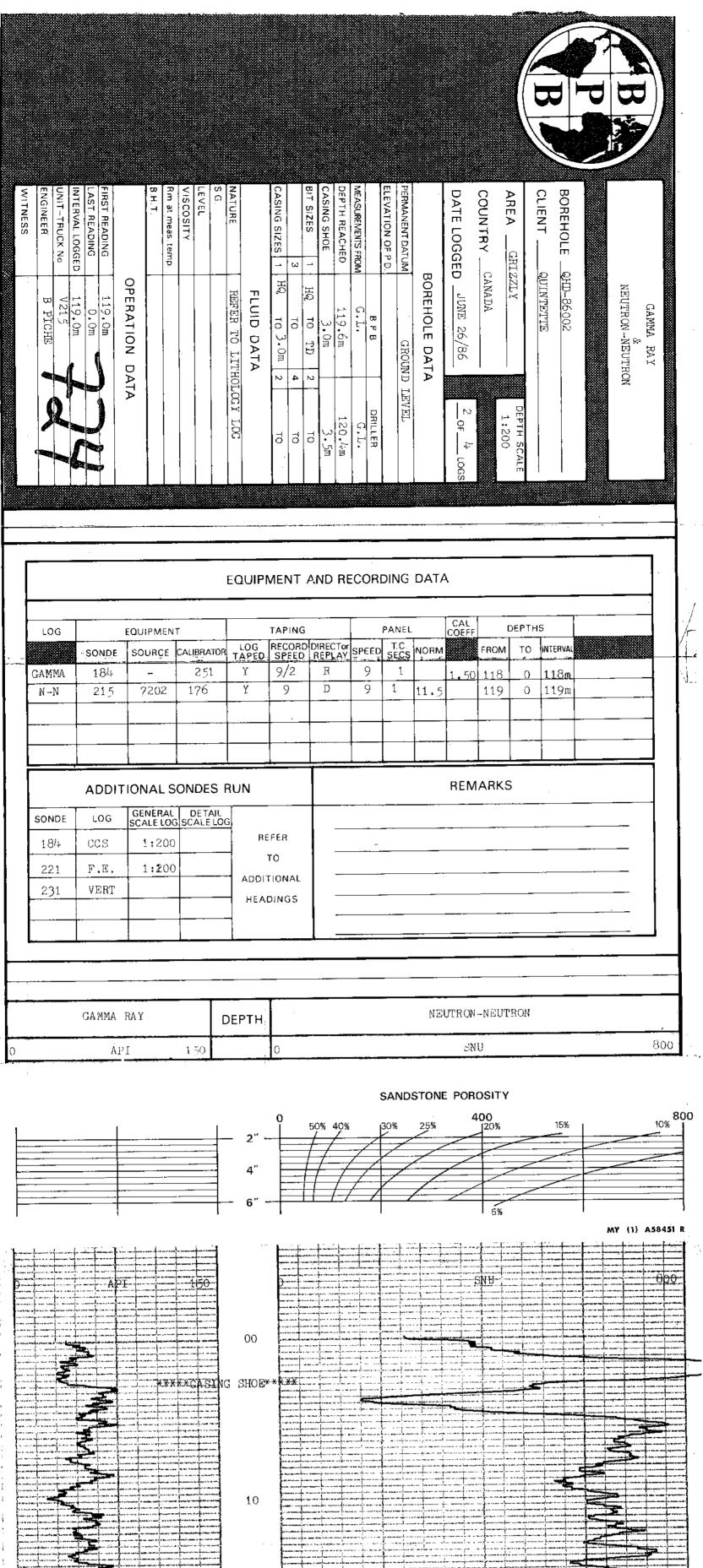
CLIENT __

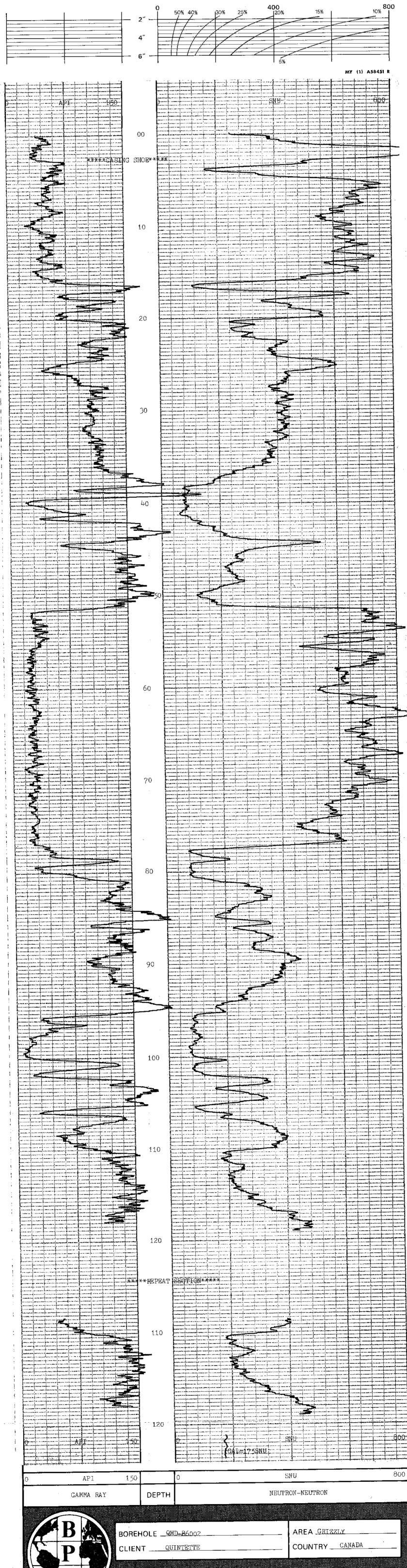




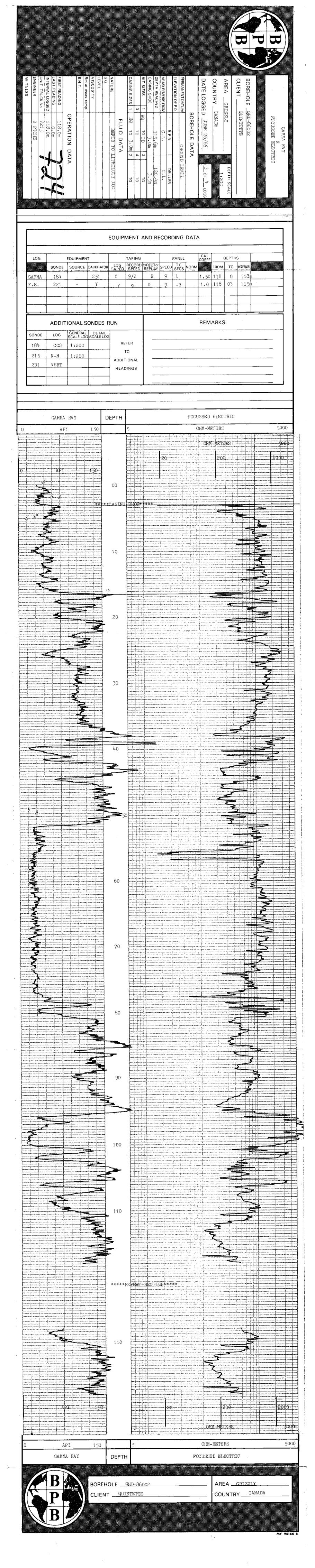








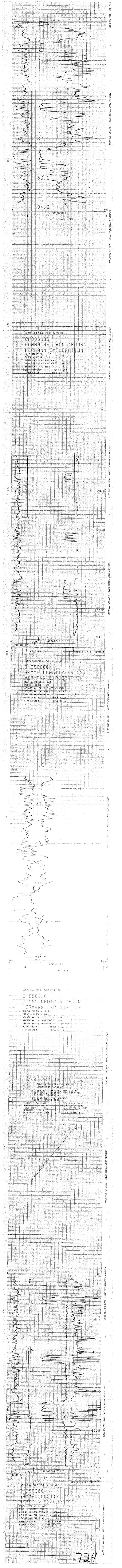
MY 95160 R

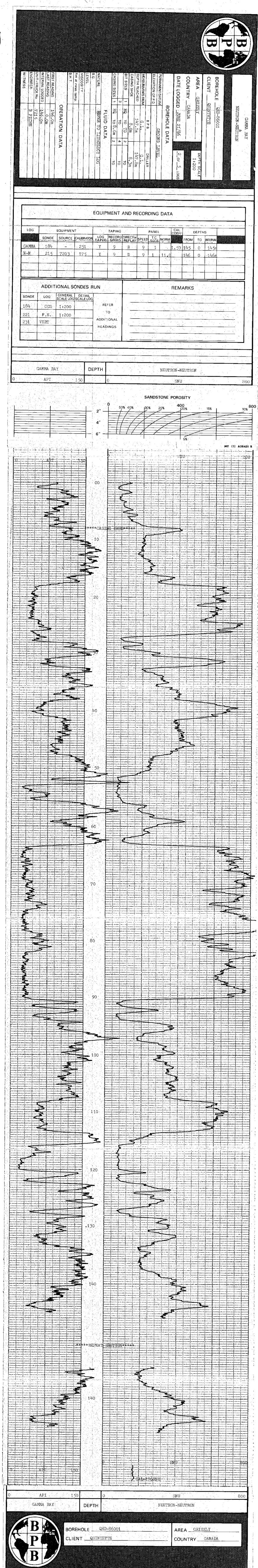




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