

ESSO RESOURCES CANADA LTD.  
SUMMARY REPORT ON FIELD INVESTIGATIONS  
OF COAL MINE WASTE DUMPS  
IN THE NANAIMO AREA  
VANCOUVER ISLAND

PREPARED FOR :  
ESSO RESOURCES CANADA LTD.

PREPARED BY :  
STEPHEN L. GARDNER, P. GEOL.

DATE: October, 1983

770

TABLE OF CONTENTS

	<u>Page No.</u>
1.0 INTRODUCTION	1.
1.1 Location of Coal Waste Dumps Selected for Initial Investigations	3.
2.0 BRIEF HISTORY OF COAL MINING, NANAIMO AREA	4.
3.0 PREVIOUS SAMPLING WORK	6.
4.0 DESCRIPTION OF RECENT SAMPLING PROGRAM	13.
4.1 Scope of Work	13.
4.2 Methods of Sampling	13.
4.3 Surveying	15.
4.4 The South Wellington No. 10 Mine Dump	15.
4.5 The Extension No. 1. Mine Dump	19.
4.6 The Extension No. 4. Mine Dump	23.
5.0 SUMMARY AND CONCLUSIONS	24.

LIST OF FIGURES

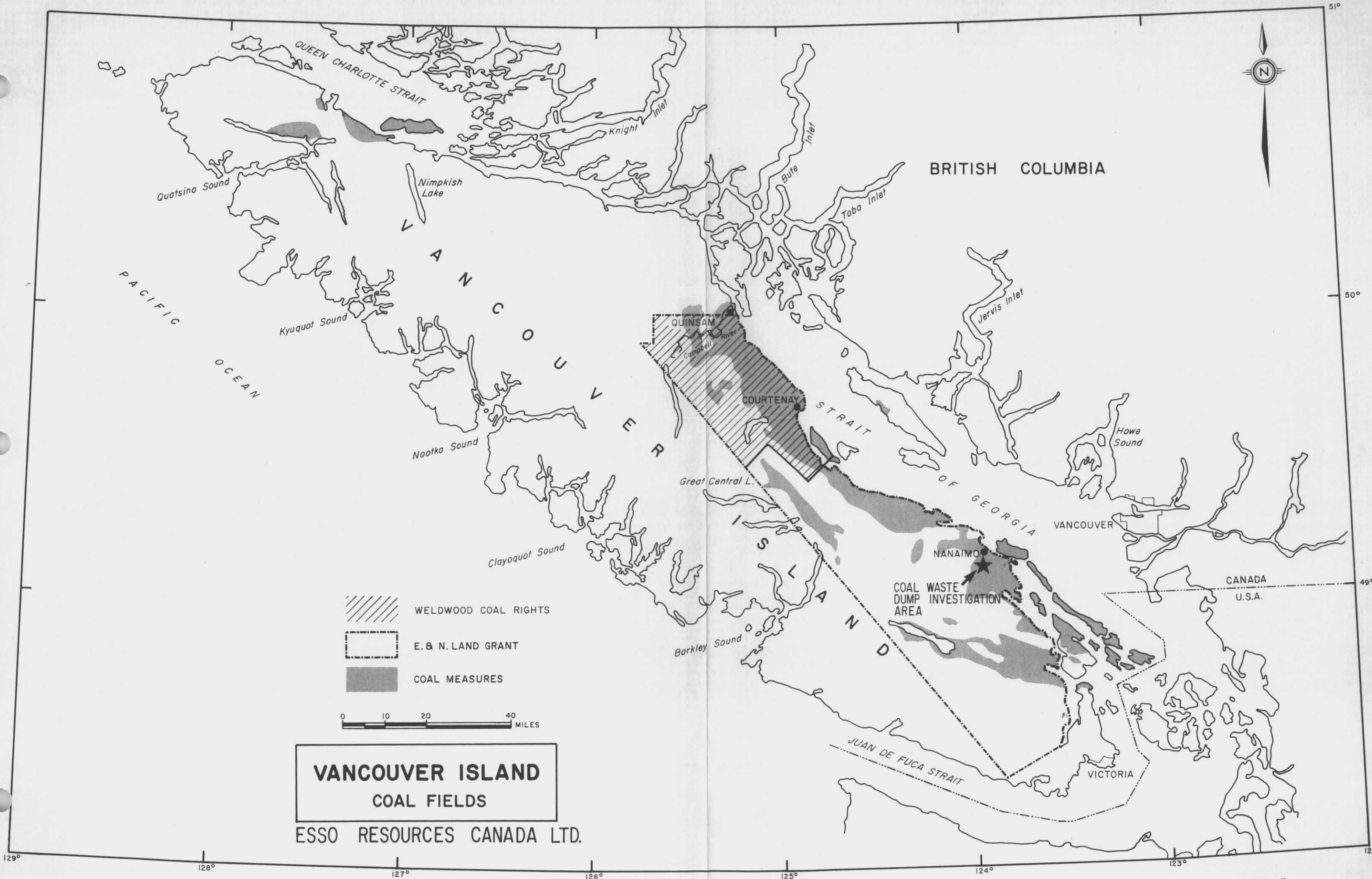
	<u>Page No.</u>
FIGURE 1. - Location Map, Nanaimo Coalfield	(Front)
FIGURE 2. - Location Map, Coal Waste Dumps, 1983 Sampling Program, Esso Resources Ltd.	2.
FIGURE 3. - Yield vs Ash Content, Sample No. 1., Extension No. 1 Dump	10.
FIGURE 4. - Yield vs Ash Content, Sample No. 2., South Wellington No. 10 Dump	11.

LIST OF TABLES

	<u>Page No.</u>
TABLE 1. - Coal Washery Data, Nanaimo Coalfield	5.
TABLE 2. - Size Distribution Analysis	7.
TABLE 3. - Analytical Data on Size Classifications	8.
TABLE 4. - Float-Sink Test Data	9.
TABLE 5. - Volume Calculations, South Wellington No. 10 Mine Dump	17.
TABLE 6. - Sample Inventory, South Wellington No. 10 Mine Dump	18.
TABLE 7. - Volume Calculations, Extension No. 1 Mine Dump	20.
TABLE 8. - Sample Inventory, Extension No. 1 Dump	21.
TABLE 9. - Volume Calculations, Extension No. 4 Mine Dump	22.
TABLE 10. - Sample Inventory, Extension No. 4 Dump	23.

LIST OF APPENDICES

- APPENDIX I. - PLANS AND SECTIONS, SOUTH WELLINGTON No. 10  
MINE DUMP
- APPENDIX II. - PLANS AND SECTIONS, EXTENSION No. 1  
MINE DUMP
- APPENDIX III.- PLANS AND SECTIONS, EXTENSION No. 4  
MINE DUMP



**VANCOUVER ISLAND  
COAL FIELDS**

ESSO RESOURCES CANADA LTD.

FIG 1

SECTION 1.

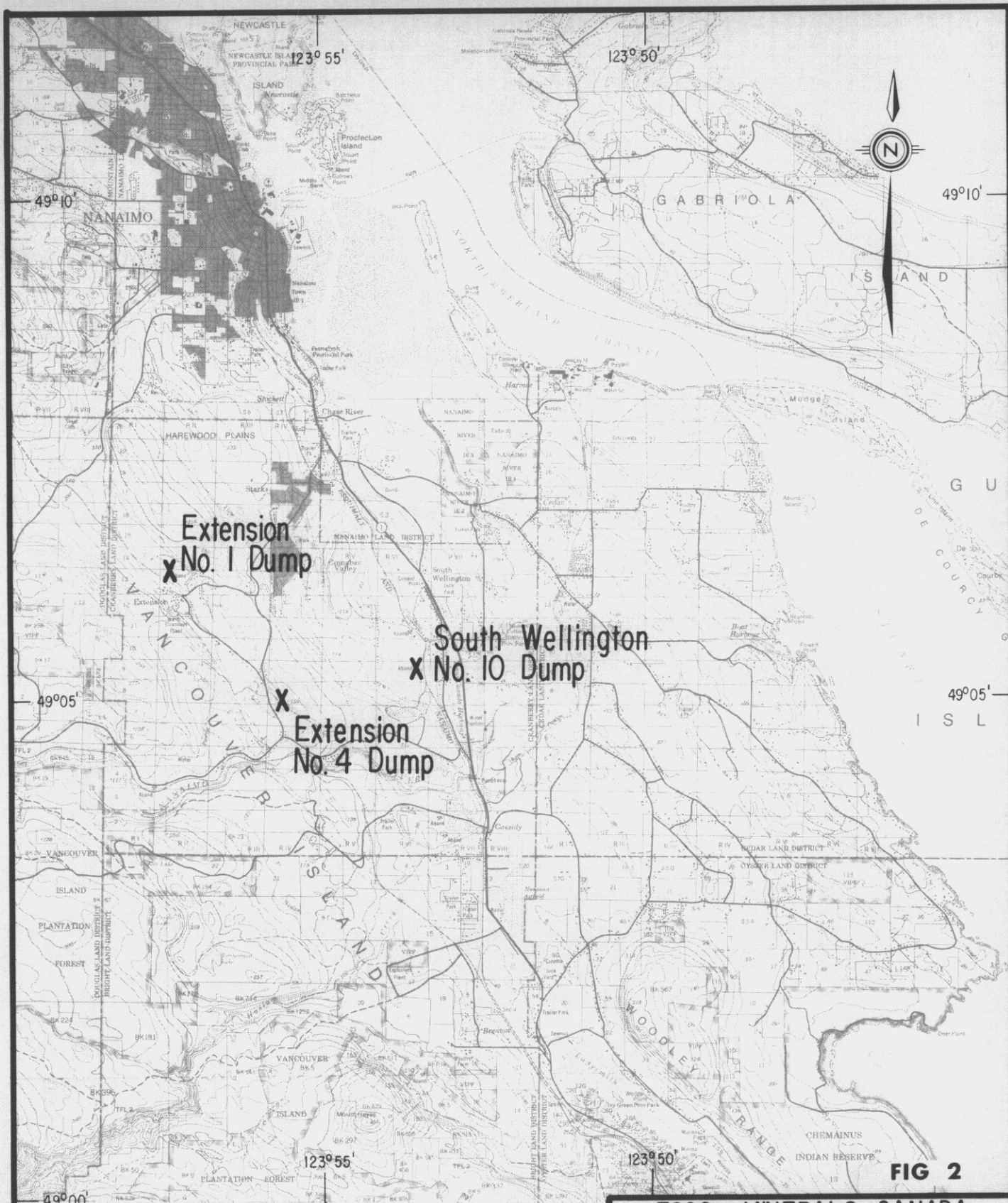
1.0 INTRODUCTION

Between 5 and 10 million tonnes of coal mine tailings occurs in the Nanaimo area of southeastern Vancouver Island. This tailings material is contained in a number of waste dumps varying in size from a few thousand to as much as 500,000 cubic meters. These dumps are located near the abandoned mine headings that are scattered around the suburban Nanaimo area.

Preliminary analytical work, consisting mainly of grab samples taken from random locations, indicated that the dumps contain between 50 to 60% ash on an as-received basis, with 8 - 10% moisture, and 3,500 to 5,000 BTU/lb. This preliminary testing prompted Countryside Coal Processing Ltd. to secure options on the piles from the various land owners.

In September, 1983 Esso Resources Ltd. entered into an agreement with Countryside to investigate the waste dumps in greater detail and evaluate the economics of processing the dumps in order to recover clean coal product. Three of the larger and more accessible dumps were chosen for the initial investigation.

This report describes the field methods chosen for the sampling of each of the dump sites and outlines the field program undertaken by the author on behalf of Esso Resources Ltd.

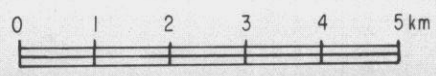


**FIG 2**

**ESSO MINERALS CANADA**  
**COAL WASTE DUMP INVESTIGATION**  
**LOCATION MAP**  
**1983 SAMPLING PROGRAM**

SCALE : 1 : 100 000

DRAWN BY: S.L.GARDNER	CHECKED BY:	DRAFTED BY: E.J.DUNN	DATE: OCT 1983
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1.1 Location of Coal Waste Dumps Selected for Initial Investigations

Figure 2 shows the location of the three waste dumps selected for initial sampling work. These are the South Wellington No. 10 Mine Dump, the Extension No. 1 Mine Dump, and the Extension No. 4 Mine Dump. They are located within an 11 km. road distance of each other and are 12 km. road distance of tidewater.

The South Wellington No. 10 Dump is located on a 22.7 hectare parcel of land owned by Mr. Mac Smith, a local equipment contractor. The Extension No. 1 and No. 4 Mine Dumps are both located on MacMillan Bloedel Ltd. surface rights. All three dumps are situated outside of the city limits of Nanaimo and as such fall within the jurisdiction of the Regional District of Nanaimo.

SECTION 2.

## 2.0 BRIEF HISTORY OF COAL MINING - NANAIMO AREA

During the period 1852 to 1964, approximately 55 million short tons of coal was produced from the Nanaimo coalfield. Of this 55 million tons, 18 million tons was produced from the Wellington Seam horizon (the lowermost seam). Of the remaining 37 million tons, approximately 20 million tons was produced from the No. 1 Mine near Nanaimo harbour and other mines within the vicinity of downtown Nanaimo (the Douglas Seam Horizon). The other 17 million tons were produced from scattered locations in the Nanaimo coalfield.

Most of the mines washed their raw coal with a simple Vissac Jig wash plant. Jig plant efficiency for the various mines ranged from 71 to 80 %. In general, the Douglas Seam mines on the south end of the field had the lowest plant yields (71 to 73 %). This was because the Douglas Seam in this area was subjected to a great amount of stress resulting in areas of pinch and swell, which yielded a great amount of fines. The Jig plants had difficulty recovering the fines fraction, and these fines were difficult to market in the domestic and bunkering trades.

Most of the coal waste in the harbour and downtown Nanaimo areas had been disposed of due to urban developments. On the outskirts of the city, however, numerous waste dumps ranging from a few thousands of tons to hundreds of thousands of tons still remain.

Using the approximate total output figures for the Nanaimo coalfield of 55 million tons minus the 20 million tons from the harbour area, a figure of 35 million tons for the outlying mines is estimated. By employing an average jig plant yield of 75 %, and assuming that all of the coal was washed, an estimate of 8.75 million tons of coal waste may be present in the Nanaimo district.

Table 1. illustrates some washery data for the typical coal sizes produced from Nanaimo mines.

TABLE 1. COAL WASHERY DATA, NANAIMO COALFIELD

WASHED COAL SIZES			% RECOVERY	% RECOVERY
Classification	inches	millimeters	Wellington Seam	Douglas Seam
No. 1 Nut	-2½+1½	-64+38	13.85	4.96
No. 2 Nut	-1½+7/8	-38+22	10.45	7.12
Pea	-7/8+3/16	-22+05	20.00	21.91
Washed Smalls	-3/16	-05	25.61	32.26
Boiler Smalls	-3/16	-05	6.64	6.04
Refuse	-3/16	-05	23.45	27.71
			55.70	66.70

## 3.0 PREVIOUS SAMPLING WORK

Previous analytical work on the waste dumps consists of work conducted by the author in 1979 on two of the most extensive dumps: the South Wellington No. 10 Mine Dump and the Extension No. 4 Mine Dump. This work is tabulated in the following tables. Sample No. 1 is a composite sample of the No. 1 Extension Dump located approximately 11 km. southwest of the Nanaimo city centre. The sample labelled Sample No. 2 is a composite sample of the South Wellington No. 10 Mine Dump, located approximately 8 km. south of the city centre.

The 1979 sampling involved the use of a tractor-mounted backhoe. The backhoe was able to ascend the sides of the piles in both cases, utilizing the tippie ramps. Holes were spaced randomly up the ramps and around the base of the piles. In most cases, the backhoe penetrated 2 to 3 meters into the material before a sample was collected. Approximately 350 kg. of dump material was composited from the various trench sites for each sample. The composite was then coned and quartered several times to reduce the shipped sample weight to approximately 50 kg. for each sample.

Dry screening and float-sink testing was conducted on each sample. The results are documented in the following tables.

Results of the dry screening are tabulated in Table 2. It should be noted that between 11 and 14 % of the total sample is greater than the 1 in. (25 mm.) size. Also, approximately 1/3 of the total samples are smaller than 10 mesh. (1.7 )

The dry screen analysis was performed in order to determine whether a particular size range would have a greater or lesser coal content. The data shows that the ash percent of all size fractions is quite similar, except a slight decrease in ash in the finer sizes. Screening does little to enhance

TABLE 2. - SIZE DISTRIBUTION ANALYSIS

SIZE RANGE		DIRECT		% WT. ASH OF TOTAL	CUM. WT. % ASH	CUMULATIVE OVERSIZE	
INCHES	MM	WT. %	ASH %			WT. %	ASH %
SAMPLE#1 (Extension)							
+2	+50	4.43	80.69	3.16	3.16	4.43	71.33
+1	+25	9.43	75.44	7.11	10.27	13.86	74.10
+½	+13	9.30	67.19	6.25	16.52	23.16	71.34
+¼	+6	14.21	62.49	8.88	25.40	37.37	67.97
+ 1/8	+3	14.71	63.99	9.41	34.81	52.08	66.84
+ 1/16	+1.5	16.71	66.08	11.04	45.85	68.79	66.65
- 1/16	-1.5	31.22	66.16	20.66	66.51	100.01	66.51
SAMPLE#2 (South Wellington)							
+2	+50	4.71	67.08	3.16	3.16	4.71	67.09
+1	+25	6.85	72.08	4.94	8.10	11.56	70.06
+½	+13	10.20	57.21	5.84	13.94	21.76	64.06
+¼	+6	14.80	55.89	8.27	22.21	36.56	60.75
+ 1/8	+3	14.92	55.98	8.35	30.56	51.48	59.36
+ 1/16	+1.5	15.22	57.26	8.71	39.27	66.70	58.88
- 1/16	-1.5	33.32	58.11	19.36	58.63	100.02	58.63

# GENERAL TESTING LABORATORIES

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1001 EAST PENDER STREET, VANCOUVER, B.C., CANADA  
V6A 1W2  
PHONE (804) 254-1647 TELEX 04-507514 CABLE SUPERVISE

TO:  
Mr. Steven L. Gardner  
273 Westwood Road,  
R.R. # 3 - Site S.  
Nanaimo, B.C. V9R 5K3

## CERTIFICATE OF ANALYSIS

No.: 7907-1014	DATE:
FILE:	August 10, 1979

TABLE 3.

WE HEREBY CERTIFY that we have analyzed the submitted samples herein described and report as follows:

AS RECEIVED BASIS:		Samples marked # 1 and # 2				
	Total Moisture	Ash	Volatile Matter	Fixed Carbon		
Sample # 1	9.29%	61.27%	17.79%	11.65%		
Sample # 2	8.15%	54.86%	19.95%	17.04%		
AIR DRY BASIS:	Fraction	Residual Moisture	Ash	Volatile Matter	Fixed Carbon	Sulphur
	%	%	%	%	%	%
# 1 Original	--	1.66	66.43	19.36	12.55	0.19
+ 2"	4.43	1.78	80.69	14.08	3.45	0.10
+ 1"	9.43	1.46	75.44	15.83	7.27	0.13
+ 1/2"	9.30	1.44	67.19	18.58	12.79	0.17
+ 1/4"	14.21	1.53	62.49	20.06	15.92	0.20
+ 1/8"	14.71	1.62	63.99	19.83	14.56	0.20
+ 1/16"	16.71	1.68	66.08	18.53	13.71	0.18
- 1/16"	31.22	1.84	66.16	18.54	13.46	0.19
# 2 Original	--	1.57	58.79	21.45	18.19	0.48
+ 2"	4.71	1.51	67.08	18.31	13.10	0.49
+ 1"	6.85	1.31	72.08	17.05	9.56	0.27
+ 1/2"	10.20	1.42	57.21	22.05	19.32	0.35
+ 1/4"	14.80	1.57	55.89	22.50	20.04	0.48
+ 1/8"	14.92	1.59	55.98	21.96	20.47	0.45
+ 1/16"	15.22	1.60	57.26	21.74	19.40	0.45
- 1/16"	33.32	1.67	58.11	21.17	19.05	0.53
Calorific Value on Original Sample # 1 (air dry basis) .....					3582 BTU/lb.	
Calorific Value on Original Sample # 2 (air dry basis) .....					5033 BTU/lb.	
Calorific Value and Specific Gravity on Fractions with lowest Ash (air dry basis)						
Sample # 1 - 1/4" .....		4111 BTU/lb. ....		Specific Gravity 1.99 g/cm <sup>3</sup>		
Sample # 2 - 1/4" .....		5485 BTU/lb. ....		Specific Gravity 1.87 g/cm <sup>3</sup>		

NOTE:  
Specific Gravity was determined on air dry basis pulps -60 mesh.

LL:at

*L. Lakosil*  
L. Lakosil - Chief Coal Chemist.

THIS COMPANY ACCEPTS NO RESPONSIBILITY EXCEPT FOR THE DUE PERFORMANCE OF INSPECTION AND/OR ANALYSIS IN GOOD FAITH AND ACCORDING TO THE RULES OF THE TRADE AND OF SCIENCE.

SIGNATURE AND TITLE

Analytical and Consulting Chemists, Bulk Cargo Specialists, Surveyors, Inspectors, Samplers, Weighers

MEMBER: American Society For Testing Materials • The American Oil Chemists' Society • Canadian Testing Association  
REFEREE AND/OR OFFICIAL CHEMISTS FOR National Institute Of Oilseed Products • The American Oil Chemists' Society  
OFFICIAL WEIGHMASTERS FOR Vancouver Board Of Trade



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TO:  
 MR. STEVEN L. GARDNER  
 2714 Westwood Road,  
 R.R. # 3 - Site S.  
 Nanaimo, B.C. V9R 5K3

## CERTIFICATE OF ANALYSIS

No.: 7908-0905	DATE: August 27, 1979
FILE:	

TABLE 4.

WE HEREBY CERTIFY that we have analyzed the herein described samples and report as follows:

DESCRIPTION: Two (2) submitted Coal Samples

# 1 FEED: Air Dry Ash 66.43% - Dry Ash 67.55%

SPECIFIC GRAVITY	F L O A T		S I N K	
	Yield %	Dry Ash %	Yield %	Dry Ash %
1.3	4.53	15.15	95.47	69.16
1.4	12.39	19.26	87.61	74.46
1.5	16.83	19.43	83.17	76.91
1.6	20.20	23.12	79.80	77.65
1.7	23.01	24.14	76.99	79.59
1.8	28.33	28.85	71.67	81.82
1.9	31.19	32.03	68.81	83.10

# 2 FEED: Air Dry Ash 58.79% - Dry Ash 59.73%

1.3	4.86	7.92	95.14	61.96
1.4	18.36	11.04	81.64	70.31
1.5	26.94	16.94	73.06	74.37
1.6	30.25	18.27	69.75	76.65
1.7	34.16	19.87	65.84	79.10
1.8	40.23	25.30	59.77	81.01
1.9	43.42	27.06	56.58	82.92

LL:at

*L. Lakosil*  
 for L. Lakosil - Chief Coal Chemist

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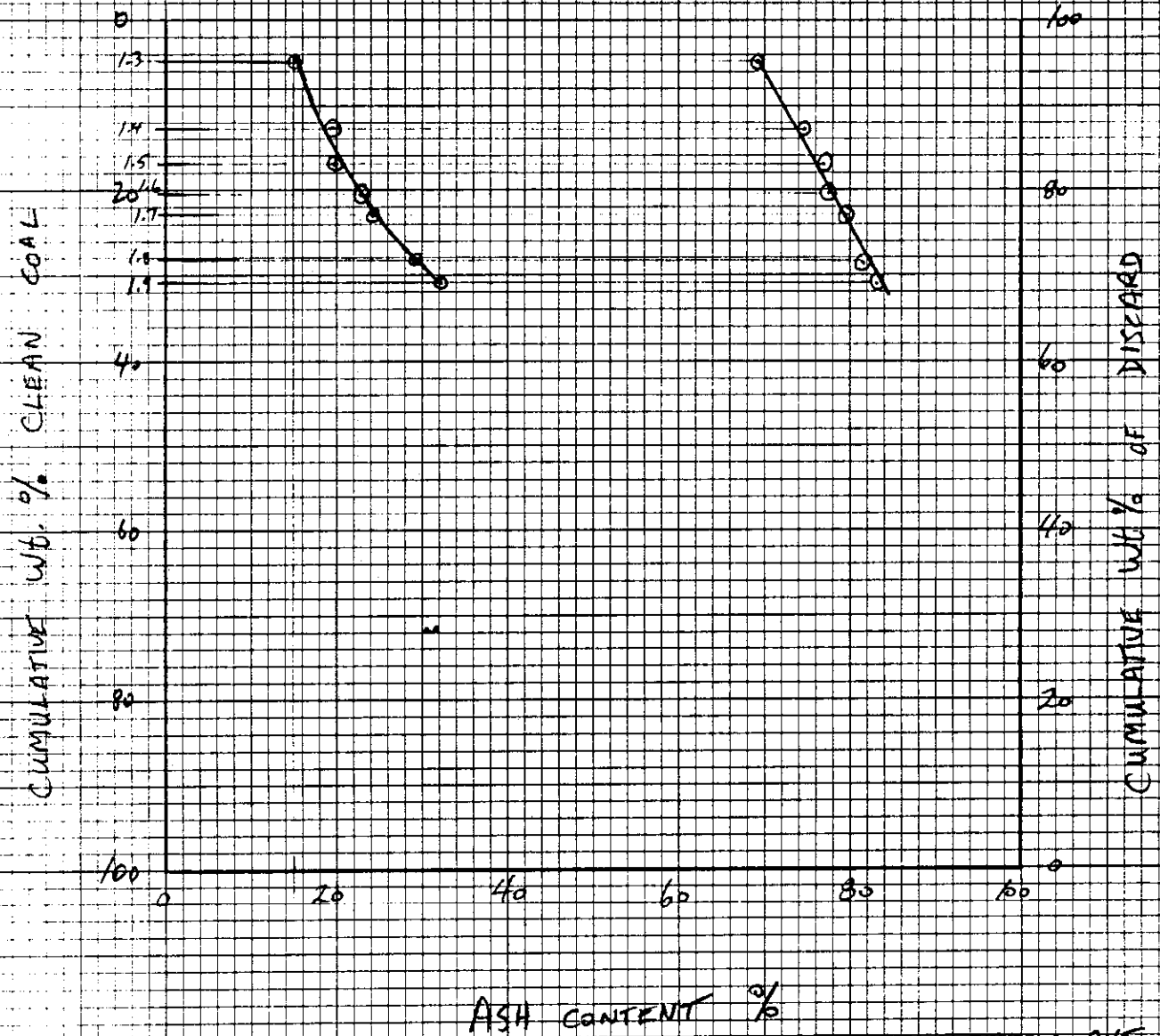
SIGNATURE AND TITLE

Analytical and Consulting Chemists, Bulk Cargo Specialists, Surveyors, Inspectors, Samplers, Weighers

MEMBER: American Society For Testing Materials • The American Oil Chemists' Society • Canadian Testing Association  
 REFEREE AND/OR OFFICIAL CHEMISTS FOR: National Institute Of Oilseed Products • The American Oil Chemists' Society  
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SAMPLE No. 1



PRODUCT ASH 15%  
 → YIELD 5%

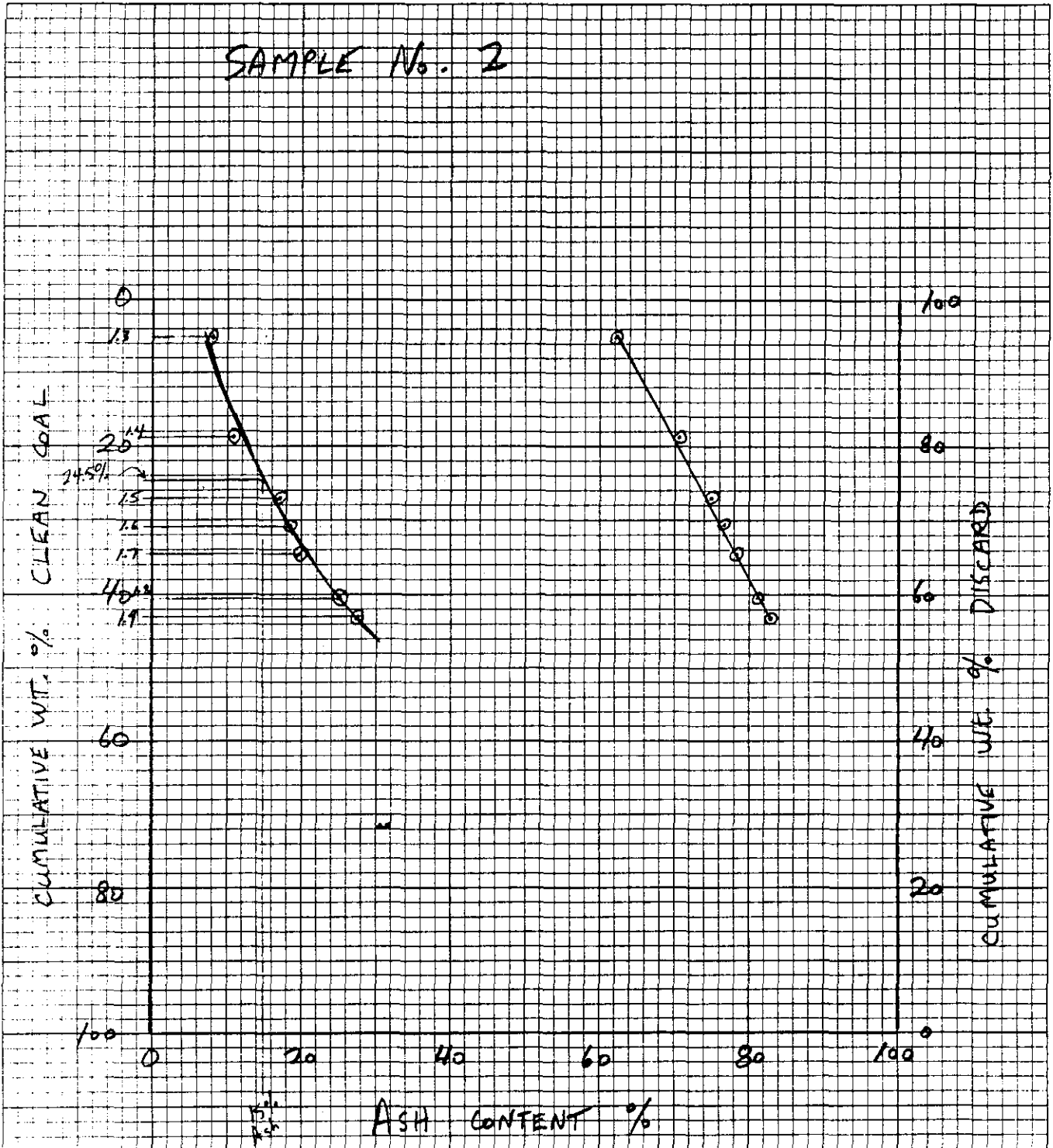
PRODUCT ASH 25%  
 → YIELD 24%

ASH CONTENT %

DISCARD CURVE  
 YIELD CURVE

FIGURE No. 3

# SAMPLE No. 2



Product Ash 15%  
 → YIELD = 24.5%

— DISCARD CURVE  
 — YIELD CURVE

FIGURE No. 4

MADE IN U. S. A.

10 X 10 PER INCH

## Section 3.0 (continued)

the quality of the sample, no matter what sieve size is employed.

Float-sink testing was performed on each sample at Relative Density separations of 1.3 to 1.9, on .1 increments. The results are tabulated in Table 4. Figures 3 and 4 are graphs showing predicted yields using the float-sink data. Figure 4 (sample No. 2), which is the No. 10 South Wellington Dump, shows a good performance: if product ash is specified at 15%, then the yield can be expected to be 24.5%. The difference in yields between Sample No. 2 and Sample No. 1 is quite apparent when Figures 3 and 4 are compared. Sample No. 1 will hardly produce a 15% ash product and this is cause for concern. One important limiting factor when assessing the validity of the 1979 data is that the material in the composite samples was not separated into size fractions prior to float-sink testing. However, the dry screening data indicates that this should not impact the results to a great extent.

Additional analytical work has been performed by Country-side Coal Processing in 1982 and 1983, however, sampling methods and analytical procedures are not in the author's possession. Presumably these results will be made available to Esso Resources Ltd.

SECTION 4.

#### 4.0 DESCRIPTION OF THE RECENT SAMPLING PROGRAM

##### 4.1 Scope of Work

Because of time constraints, Esso Resources Ltd. decided to limit their investigation to the three aforementioned dumps, while at the same time realizing that additional tailings dumps are controlled by Countryside Coal Processing and available for testing.

The two important factors that the initial sampling program was designed to confirm are:

a) The volumes of coal dump material in place in each of the three initial dumps.

b) The relative uniformity, or conversely, the relative variance of the quality of the material within each dump.

In addition to these factors, samples would be used to provide more information on the actual make-up of the dump material and its cleaning characteristics.

##### 4.2 Methods of Sampling

Two major sampling methods were employed in the course of the program - drillhole sampling and trenching. Each method is described below:

1. Drillhole sampling: Because of the height of the piles (up to 45 meters) and the diverse nature of the material within the piles, which ranged from the normal coal tailings to a collection of mine timbers, peices of scrap metal and other articles, an augur system, which would have been more preferable in terms of size range of material collected, was ruled out. The alternative was drilling. An air-rotary rig equipped with a casing hammer was selected. The casing hammer equipment was necessary for three reasons:

Section 4.2 (continued)

- a) it prevented up-hole caving by setting casing immediately behind the drill bit, thus assuring the catchment of representative samples through the entire depth of the pile,
- b) it allowed the casing to be driven through obstructions such as timbers, which were common occurrences in the course of the drilling, and
- c) it allowed for the complete catchment of drill samples by discharging the entire amount of sample material through a 6 meter long flexible spout.

Samples were collected in 3 meter intervals in all of drillholes. The tailings material was discharged from the spout assembly into metal pails, then transferred directly to properly-labelled large fibre shipping bags. As instructed by Esso Resources Ltd., no coning and quartering was done prior to shipment. No water or other circulation additives were added to the air-flushing system, so that as-received moistures reflect the total moisture contents of each sample.

The biggest drawback of the drilling technique is that it alters the size consist of the material by the action of the drill bit. This alteration of the size consist and its ramifications on coal quality and ash content of the individual reporting size fractions was not forecast to be great, considering the relatively uniform distribution of ash through all size ranges (see Table 2).

2. Trench Sampling: In order to provide a comparison of unaltered sample material with the crushed drill cuttings samples, a number of trenches were dug and sampled. A tractor-mounted backhoe was employed for this work. Selected trench locations included the collars of the drillholes so that the trench samples could be directly compared to the upper sample intervals of the drillholes. Other trench sample locations included random trenches

Section 4.2 (continued)

around the toe of the dump piles. The backhoe trenched in to maximum digging depth before the sample was collected. These samples were transferred directly into large, properly labelled fibre shipping bags of the type used for the drillhole samples. Again, no coning and quartering of the sample was done prior to shipment, as instructed by Esso Resources Ltd.

4.3 Surveying

As part of the sampling program, initial survey work on both the Extension No. 1 Mine Dump and the South Wellington No. 10 Mine Dump was conducted. This consisted of stadia traverses that tied in the drillhole and trench sample locations, and provided elevations and survey control on the dumps. Contour drawings of the dump sites on a scale of 1:500 were then produced.

This type of detailed survey work was not undertaken on the Extension No. 4 dump site, however in order to effect some measurements on the volume of material in this dump, chainages and elevations were measured around the toe and the top of the slope with the aid of a rod, level and chain. A 1:500 scale plan was also produced for this dump ( see Appendix III).

4.4 The South Wellington No. 10 Mine Dump

Investigations of the South Wellington No. 10 Mine Dump near Beck Lake consisted of four drillholes and five trench locations. The four drillholes, labelled SW-83-01 to SW-83-04 inclusively, were completed in 26 operating hours. A total of 101 drilled meters were completed. The deepest hole was SW-83-02, which ended in brown peat at 29.5 meters.

A surface trench to a maximum depth of 5 meters was

4.4 (continued)

completed by the backhoe beside the collar of each drillhole. In addition, one surface trench at the toe of the dump on the west side was dug.

Appendix I consists of plans and sections of the South Wellington No. 10 Mine Dump, with drillhole locations and section lines shown.

Table 5. details volume calculations for the South Wellington Mine Dump. These volumes were calculated by section according to the sections drawn up in Appendix I. Total volume of material for this dump is estimated at 220,000 cubic meters (288,000 Cu. Yds.). Assuming an average Relative Density of 1.87 g/cc. as documented in Table 3., the total tonnage works out to 412,000 tonnes.

Table 6. lists the sample inventory for the South Wellington Dump as shipped to General Testing Laboratories in Vancouver for analysis.

In general, the tailings material in the South Wellington No. 10 Dump was quite uniform in all the holes. However, holes SW-83-01 and SW-83-04 intersected a lot of timber. A strong smell of gas occurred right at the base of the dump directly above the water table in holes 01, 02 and 03.



TABLE 5. - SOUTH WELLINGTON No. 10 DUMP

SECTION No.	AREA (m <sup>2</sup> )	ΔD	VOLUME (m <sup>3</sup> )
510 N	0	0	
		20	2,100
490 N	210	20	8,420
470 N	632	20	19,210
450 N	1289	20	30,140
430 N	1725	20	37,550
410 N	2030	20	36,530
390 N	1623	20	34,810
370 N	1858	20	32,070
350 N	1349	20	16,390
330 N	290	20	2,900
310 N -	0		

220,120 m<sup>3</sup>  
(288,357 cu.yd.)

=411,600 tonnes  
(453,583 short tons)

TABLE 6. - SAMPLE INVENTORY - SOUTH WELLINGTON No. 10 DUMP

HOLE No./TRENCH No.	SAMPLE No.	SAMPLE INTERVAL (meters)	No. of BAGS
SW-83-01	1	0 - 3.0	2
"	2	3.0 - 6.0	1
"	3	6.0 - 9.0	2
"	4	9.0 - 12.0	2
"	5	12.0 - 15.0	2
"	6	15.0 - 18.0	2
"	7	18.0 - 21.0	2
"	8	21.0 - 24.0	2
"	9	24.0 - 25.5	1
"	10	25.0 - 27.0	1
"	11	27.0 - 28.0	1
SW-83-02	1	0 - 3.0	2
"	2	3.0 - 6.0	2
"	3	6.0 - 9.0	3
"	4	9.0 - 12.0	3
"	5	12.0 - 15.0	3
"	6	15.0 - 18.0	3
"	7	18.0 - 21.0	3
"	8	21.0 - 24.0	3
"	9	24.0 - 27.0	3
"	10	27.0 - 29.5	3
SW-83-03	1	0 - 3.0	2
"	2	3.0 - 6.0	2
"	3	6.0 - 9.0	3
"	4	9.0 - 12.0	3
"	5	12.0 - 15.0	3
"	6	15.0 - 18.0	3
"	7	18.0 - 21.0	3
"	8	21.0 - 24.0	3
"	9	24.0 - 25.5	1
SW-83-04	1	0 - 3.0	2
"	2	3.0 - 6.0	1
"	3	6.0 - 9.0	2
"	4	9.0 - 12.0	3
"	5	12.0 - 15.0	3
"	6	15.0 - 17.0	3
SW-83-01 (TRENCH)	1	-	4
SW-83-02 (TRENCH)	1	-	4
SW-83-03 (TRENCH)	1	-	4
SW-83-04 (TRENCH)	1	-	4
SW-83-05 (TRENCH)	1	-	4

Total No. of Samples: 41

## 4.5 The Extension No. 1 Mine Dump

Investigations of the Extension No. 1 Mine Dump consisted of three drillholes and four trench locations. The three drillholes, labelled EX-83-01 to EX-83-03 inclusively, for a total of 113.5 meters, were completed in 31 operating hours. The deepest of these holes was EX-83-01, which ended in brown peat and gravel at 51 m.

A trench, labelled EX-83-04 TRENCH, was located in the road cut beside drillhole EX-83-02 but above the collar. A second trench was completed beside the collar of drillhole EX-83-03 (labelled EX-83-05 TRENCH). Trenches labelled EX-83-06 TRENCH and EX-83-07 TRENCH were completed at the toe of the dump on the west side.

Appendix II consists of plans and sections of the Extension No. 1 Mine Dump, with drillhole locations and section lines shown.

Table 7. details volume calculations for the Extension No. 1 Mine Dump. These volumes were calculated by section according to the sections drawn up in Appendix II. Total volume of material for this dump is estimated at 369,000 cubic meters (483,000 cu. yds.). Assuming an average Relative Density of 1.99 g/cc. as documented in Table 3., the total tonnage works out to 734,000 tonnes. Some additional tonnage occurs under the approach road to the dump area, which is an old railway grade built of tailings.

In general, the tailings material sampled in the drillholes and trenches on the Extension No. 1 Mine Dump appeared dirty with abundant shale material throughout. Some lenses of red clinker and burned shale were encountered in both the backhoe trenches and in the drillholes, especially near the base of the pile in holes EX-83-01 and EX-83 -02. It is not known whether this burned material was dumped on the site or whether it burned in place.

Table 8. lists the sample inventory for this dump as shipped to General Testing Labs for analysis.

TABLE 7. - EXTENSION No. 1 DUMP VOLUME CALCULATIONS

SECTION No.	AREA (m <sup>2</sup> )	ΔD	VOLUME (m <sup>3</sup> )
1140 N	0	20	8270
1120 N	827	20	35270
1100 N	2700	20	62140
1080 N	3514	20	71340
1060 N	3620	20	67140
1040 N	3094	20	52810
1020 N	2187	20	37830
1000 N	1596	20	23010
980 N	705	20	9070
960 N	202	20	2020
940 N	0		

TOTAL: 368,900 m<sup>3</sup>  
(483,259 cu. yd.)

Assume an S.G. of 1.99 gm/cm<sup>3</sup> (see Table 3)

734,111 tonnes  
(808,990 short tons)

TABLE 8. - SAMPLE INVENTORY - EXTENSION No. 1 DUMP

HOLE No./TRENCH No.	SAMPLE No.	SAMPLE INTERVAL (meters)	No. of BAGS
EX-83-01	1	0 - 3.0	2
"	2	3.0 - 6.0	2
"	3	6.0 - 9.0	3
"	4	9.0 - 12.0	3
"	5	12.0 - 15.0	3
"	6	15.0 - 18.0	3
"	7	18.0 - 21.0	3
"	8	21.0 - 24.0	3
"	9	24.0 - 27.0	3
"	10	27.0 - 30.0	3
"	11	30.0 - 33.0	3
"	12	33.0 - 36.0	3
"	13	36.0 - 39.0	3
"	14	39.0 - 42.0	3
"	15	42.0 - 45.0	3
"	16	45.0 - 48.0	3
"	17	48.0 - 51.0	3
EX-83-02	1	0 - 3.0	3
"	2	3.0 - 6.0	3
"	3	6.0 - 9.0	3
"	4	9.0 - 12.0	3
"	5	12.0 - 15.0	3
"	6	15.0 - 18.0	3
"	7	18.0 - 21.0	3
"	8	21.0 - 24.0	3
"	9	24.0 - 27.0	3
"	10	27.0 - 30.0	3
"	11	30.0 - 33.0	3
"	12	33.0 - 35.0	3
"	13	35.0 - 37.5	1
EX-83-03	1	0 - 3.0	2
"	2	3.0 - 6.0	3
"	3	6.0 - 9.0	3
"	4	9.0 - 12.0	3
"	5	12.0 - 15.0	3
"	6	15.0 - 18.0	3
"	7	18.0 - 21.0	3
"	8	21.0 - 24.0	3
"	9	24.0 - 27.0	1
EX-83-04 TRENCH	1	-	4
EX-83-05 TRENCH	1	-	4
EX-83-06 TRENCH	1	-	3
EX-83-07 TRENCH	1	-	3

TABLE 9. - EXTENSION No. 4 DUMP VOLUME CALCULATIONS

SECTION No.	AREA (m <sup>2</sup> )	ΔD	VOLUME (m <sup>3</sup> )
0+260	0	45	11,228
0+215	499	106	57,770
0+109	591	61	30,897
0+048	422	56	11,816
0-008	0		

TOTAL: 111,711 m<sup>3</sup>  
(146,341 cu. yd.)

Assume an S.G. of 1.87 gm./cc.\*

208,900 tonnes total material  
(230,208 short tons)

\* Equivalent to S.G. of No. 10 South Wellington Dump, which appears to be of similar coal content.

## 4.6 The Extension No. 4 Mine Dump

No drilling was performed on the Extension No. 4 Mine Dump, however a total of six backhoe trenches on the dump were completed, with approximately 150 kg. of material shipped from each trench. Only the south end of the dump was investigated, as there was some question as to surface rights ownership (the owner of a house located near the northwest end of the dump came over during the sampling program and claimed that the north end of the dump was on his property).

Appendix III consists of plan and sections of the Extension No. 4 Mine Dump, with trench locations and section lines shown.

Table 9. details volume calculations for this dump. These volumes were calculated by section according to the drawings in Appendix III. Total volume of material for this dump is estimated at 112,000 cubic meters, or 147,000 cu. yds.. Assuming a Relative Density of 1.87 g/cc. (equivalent to the South Wellington Dump, which appears of similar quality), the total tonnage works out to about 209,000 tonnes.

Table 10 lists the sample inventory for the Extension No. 4 Mine Dump, as shipped to General Testing Labs-

TABLE 10. : SAMPLE INVENTORY, EXTENSION No. 4 DUMP

Label	No. of Bags
No. 4 Dump Trench No. 1	4
No. 4 Dump Trench No. 2	4
No. 4 Dump Trench No. 3	4
No. 4 Dump Trench No. 4	4
No. 4 Dump Trench No. 5	4
No. 4 Dump Trench No. 6	4

SECTION 5.



## 5.0 SUMMARY AND CONCLUSIONS

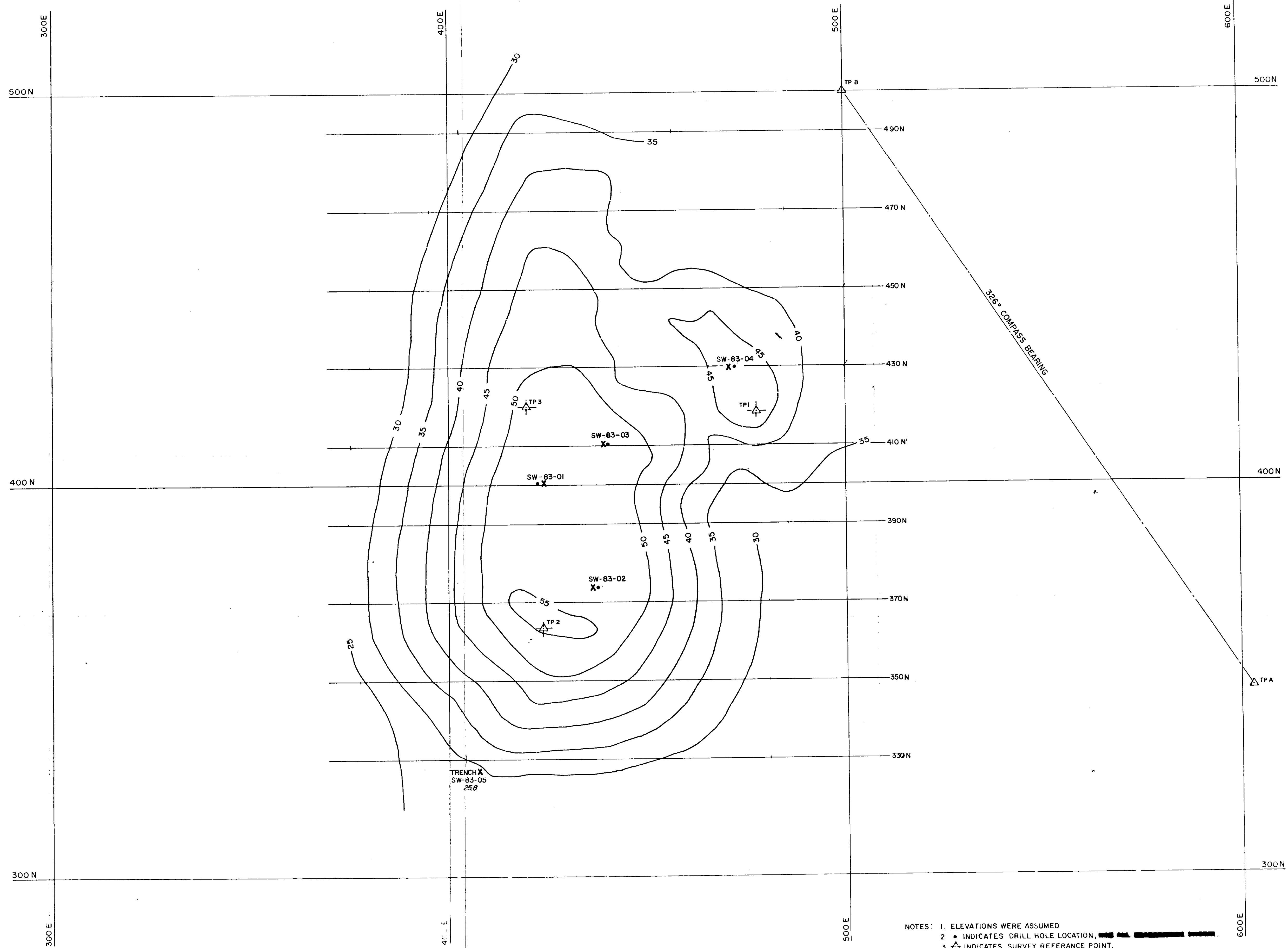
On-site investigations of three major coal tailings dumps in the Nanaimo area of Vancouver Island were conducted by Esso Resources Ltd. in September of 1983. These on-site investigations were designed to estimate volumes of dump material in place and to determine the relative uniformity of tailings throughout each tailings pile. Samples of the tailings from each site would be used to evaluate the cleaning characteristics of the coal tailings, with a view to determining the economic viability of recovering clean coal product from the dumps.


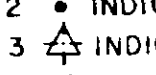
Two sampling techniques were employed in the course of the program - drillhole sampling and trench sampling. The drillhole sampling would provide information on the coal content of the tailings through the entire thickness of dump material by sampling on 3 meter intervals. Because the drilling method crushed the top sizes of material, a number of backhoe trenches located in various spots on and around the piles would provide an undisturbed sample for comparisons with the drillhole data.

Volume calculations as a result of the survey work identified a total of 701,000 cubic meters of tailings material, of which 220,000 cubic meters is contained in the South Wellington No. 10 Mine Dump, 369,000 cubic meters in the Extension No. 1 Mine Dump, and 112,000 cubic meters in the Extension No. 4 Mine Dump. Additional volumes of material can be found in numerous other dump sites in the Nanaimo area, which were not part of this study.

A total of seven drillholes and seventeen backhoe trenches were completed on the dump sites for an approximate total cost of \$ 20,000.00. This work resulted in the collection of 90 samples for shipment to the laboratory for analytical work.





- NOTES: 1. ELEVATIONS WERE ASSUMED  
 2. • INDICATES DRILL HOLE LOCATION,   
 3.  INDICATES SURVEY REFERENCE POINT.  
 4. X INDICATES TRENCH LOCATION

DRAWING REFERENCE

NO	DATE	BY	ENG	SUBJECT
REVISIONS				

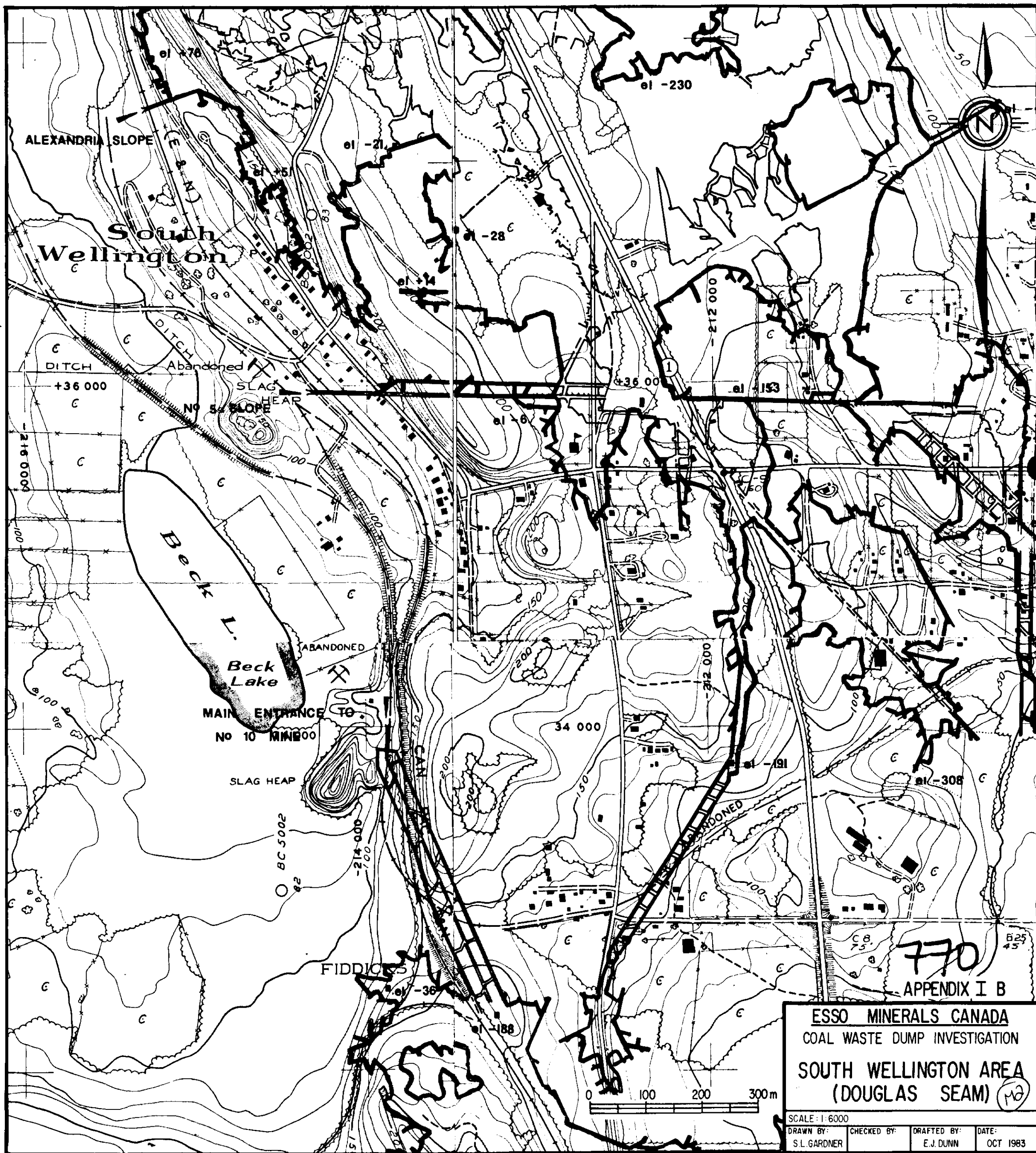
JOB NUMBER	
SCALE	1" = 500'
DRAWN	A.M.
DESIGNED	
CHECKED	
APPROVED	
DATE	OCT '83

ESSO RESOURCES CANADA LTD.

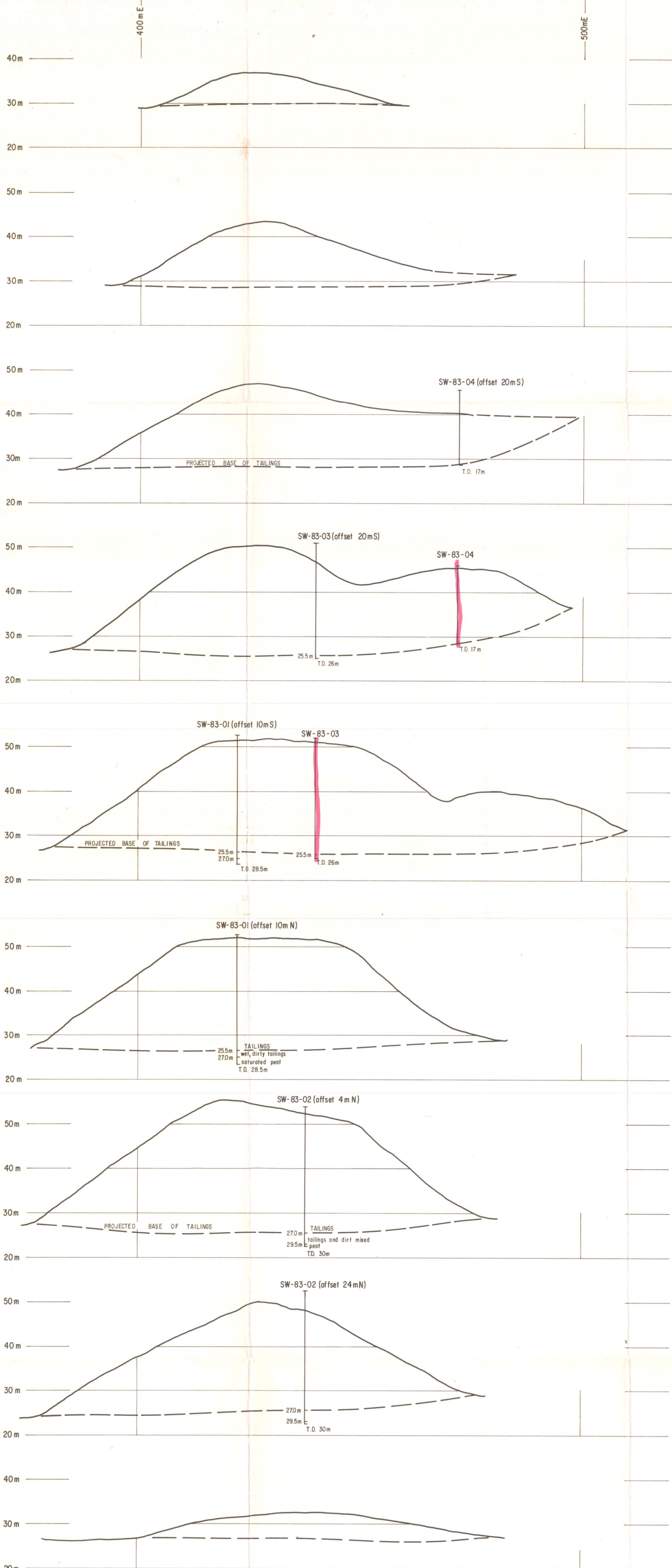
APPENDIX I  
 SOUTH WELLINGTON  
 No. 10 DUMP  
 CONTOUR PLAN

MI  
 770

DRAWING NUMBER	REV	SHEET







CROSS-SECTIONAL AREA (sq. metres)      LINE (mN)

210	490
632	470
1289	450
1725	430
2030	410
1623	390
1858	370
1349	350
290	330

770 APPENDIX IA

**ESSO RESOURCES CANADA LTD.**  
**CROSS-SECTIONS SOUTH WELLINGTON No.10 DUMP**  
**SHOWING LOCATION OF TEST HOLES**

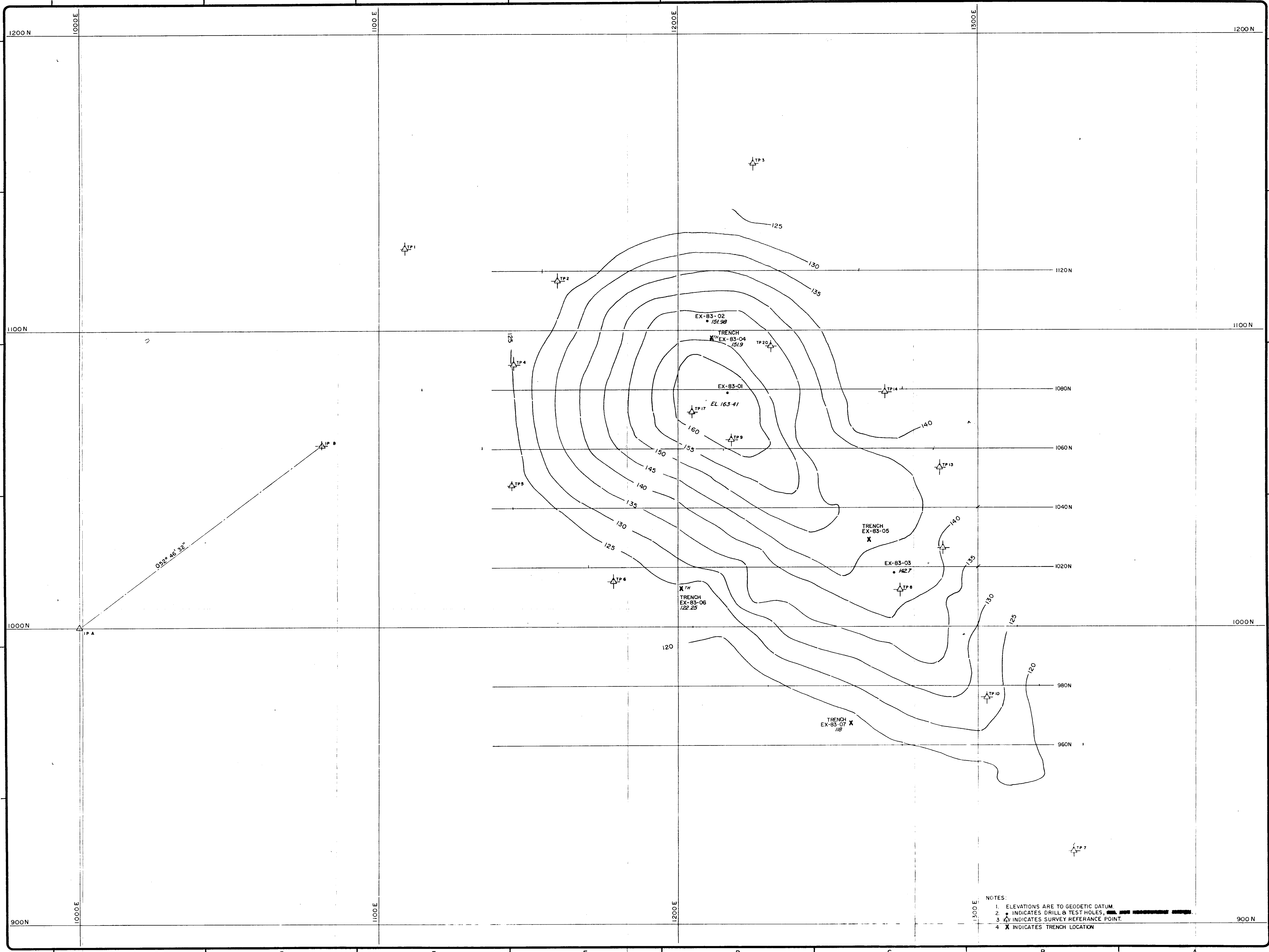


SCALE: 1:500			
DRAWN BY: S.L.GARDNER	CHECKED BY:	DRAFTED BY: E.J.DUNN	DATE: OCT 1983

M3







DRAWING REFERENCE

NO	DATE	BY	ENG	SUBJECT
REVISIONS				

JOB NUMBER	
SCALE	1 : 500
DRAWN	A M
DESIGNED	
CHECKED	
APPROVED	
DATE	OCT. 83

ESSO RESOURCES CANADA LTD.

APPENDIX II

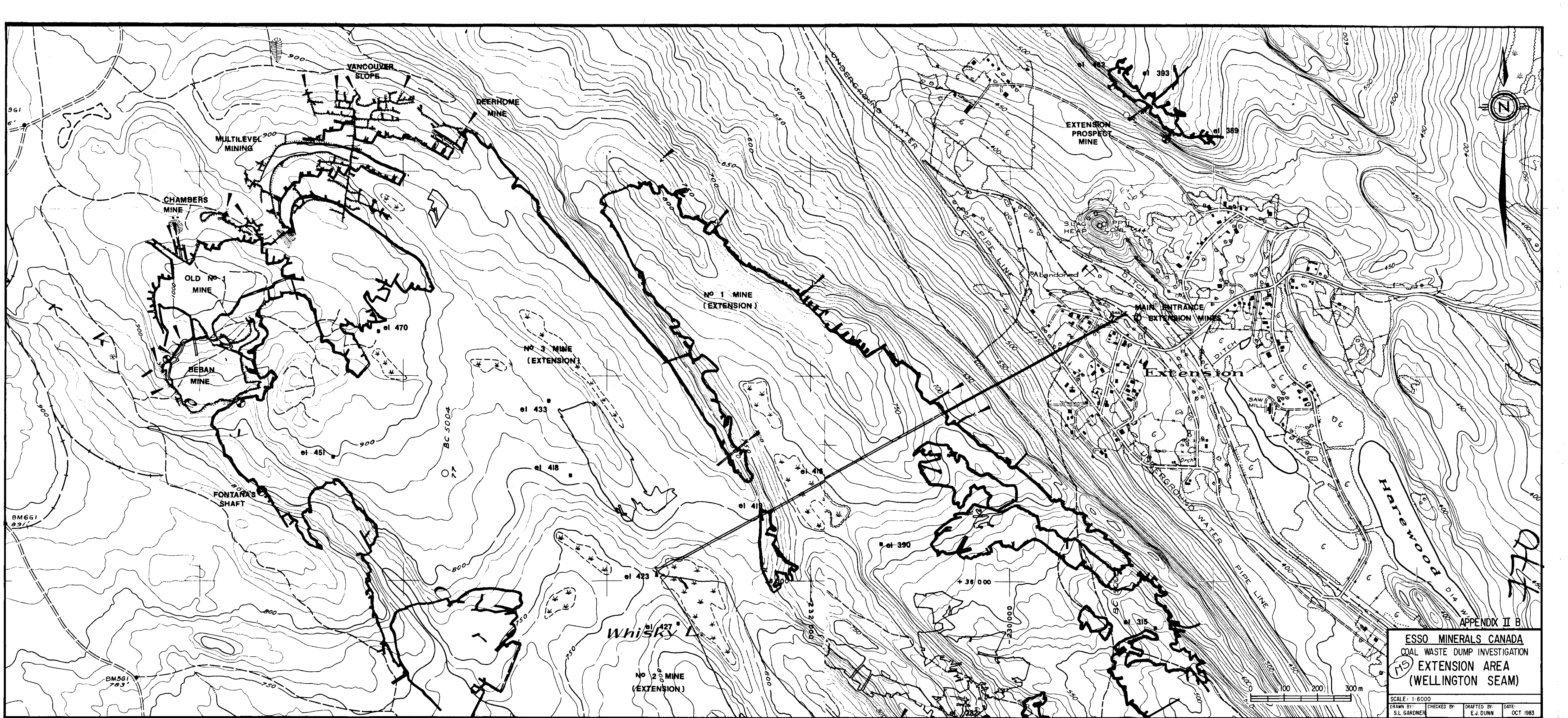
EXTENSION No. 1: DUMP

CONTOUR PLAN

(M)

770

DRAWING NUMBER	REV	SHEET



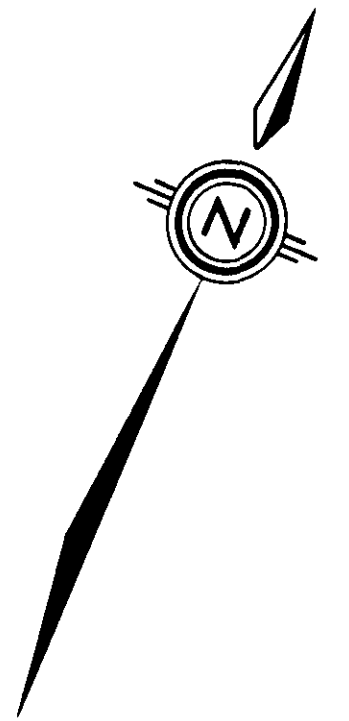
APPENDIX II B

ESSO MINERALS CANADA  
 COAL WASTE DUMP INVESTIGATION  
 (15) EXTENSION AREA  
 (WELLINGTON SEAM)

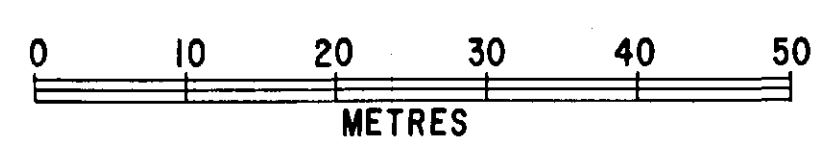
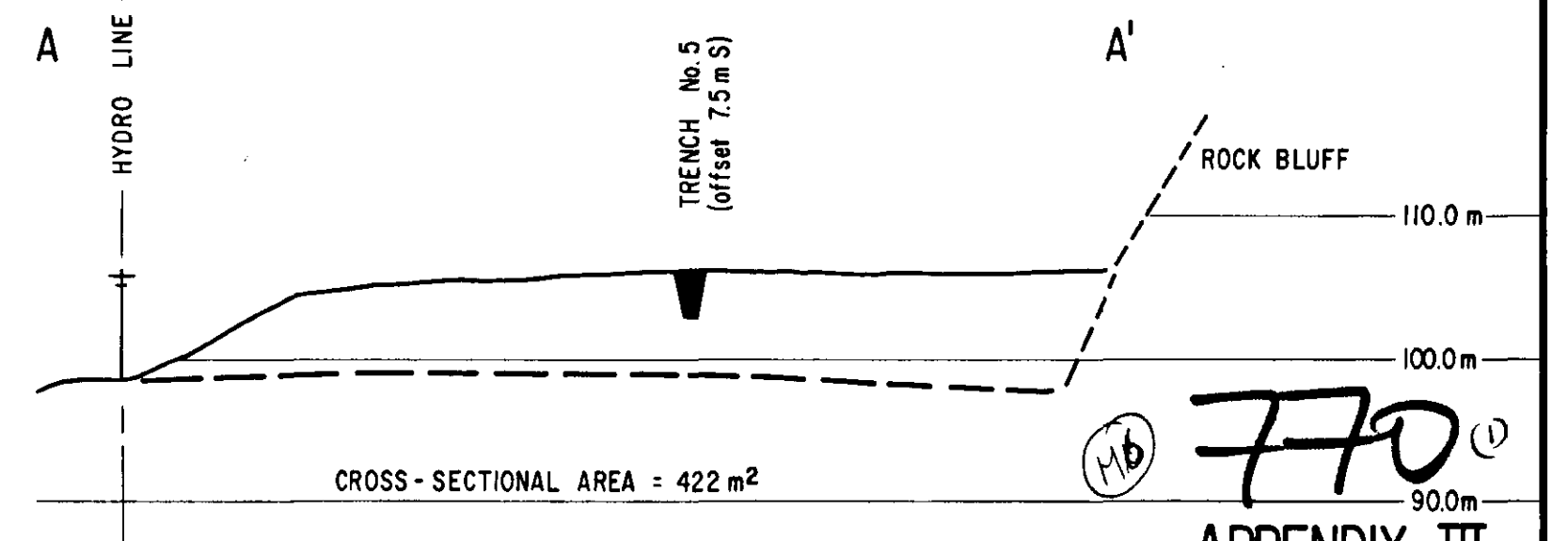
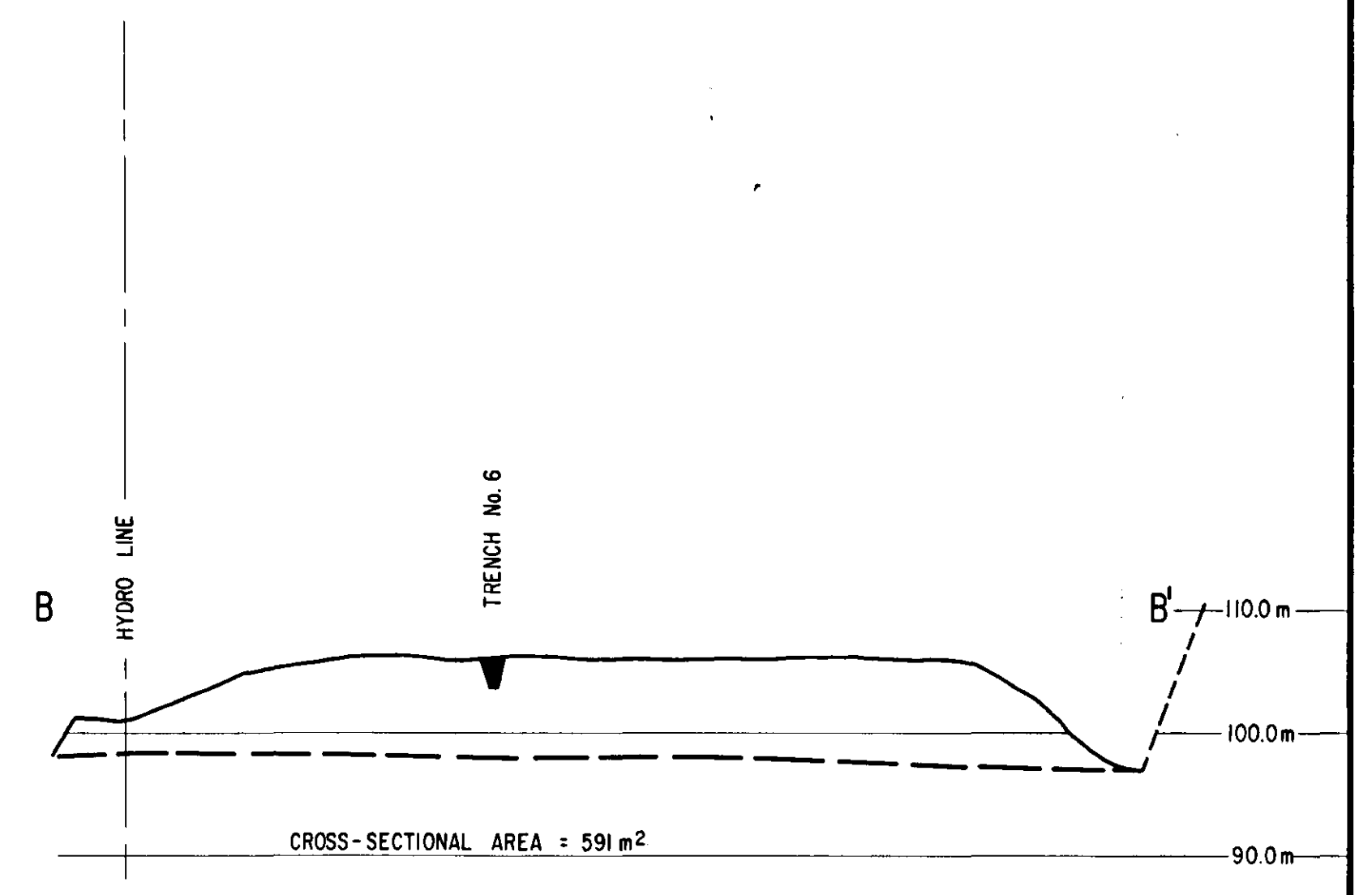
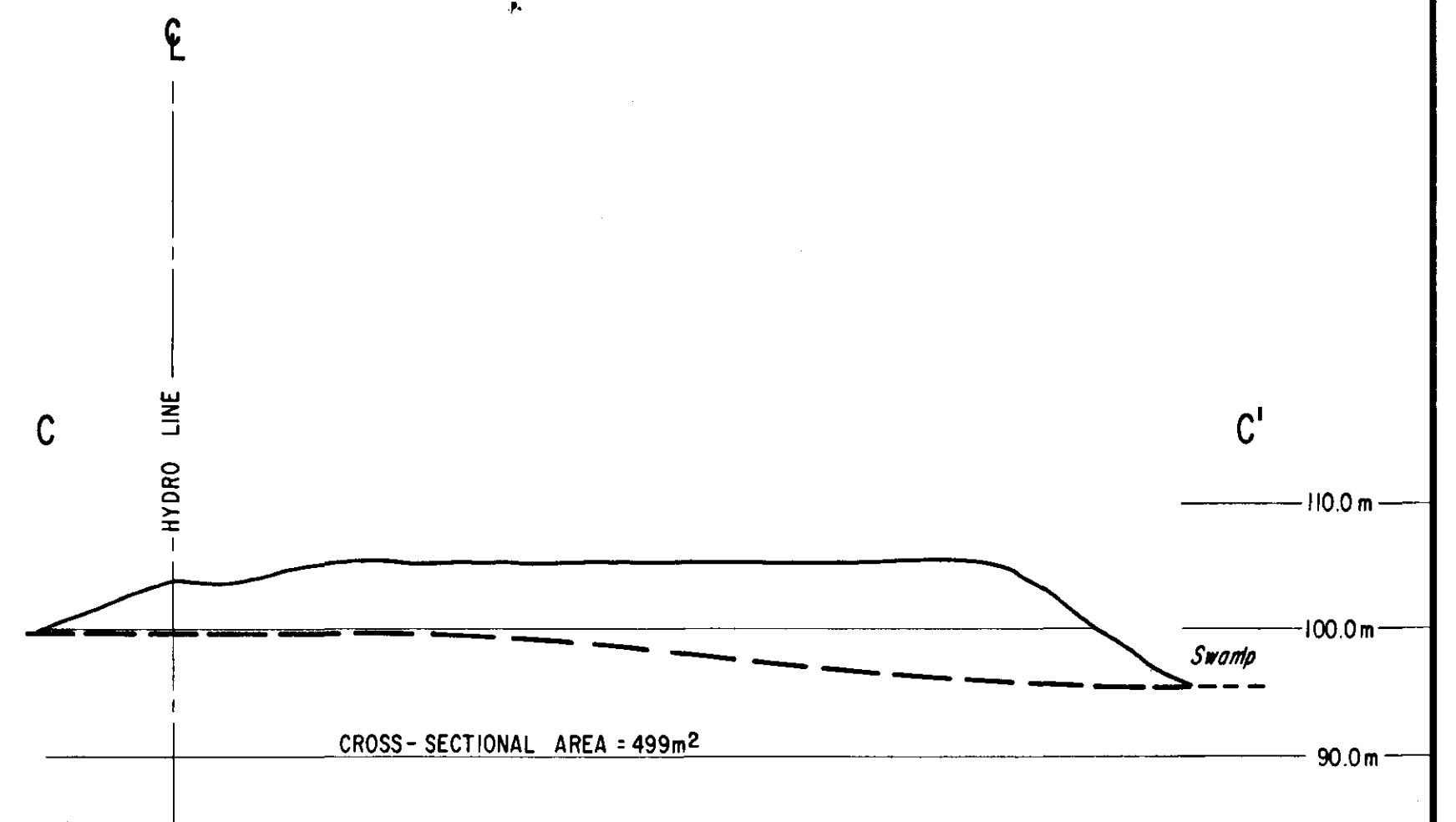
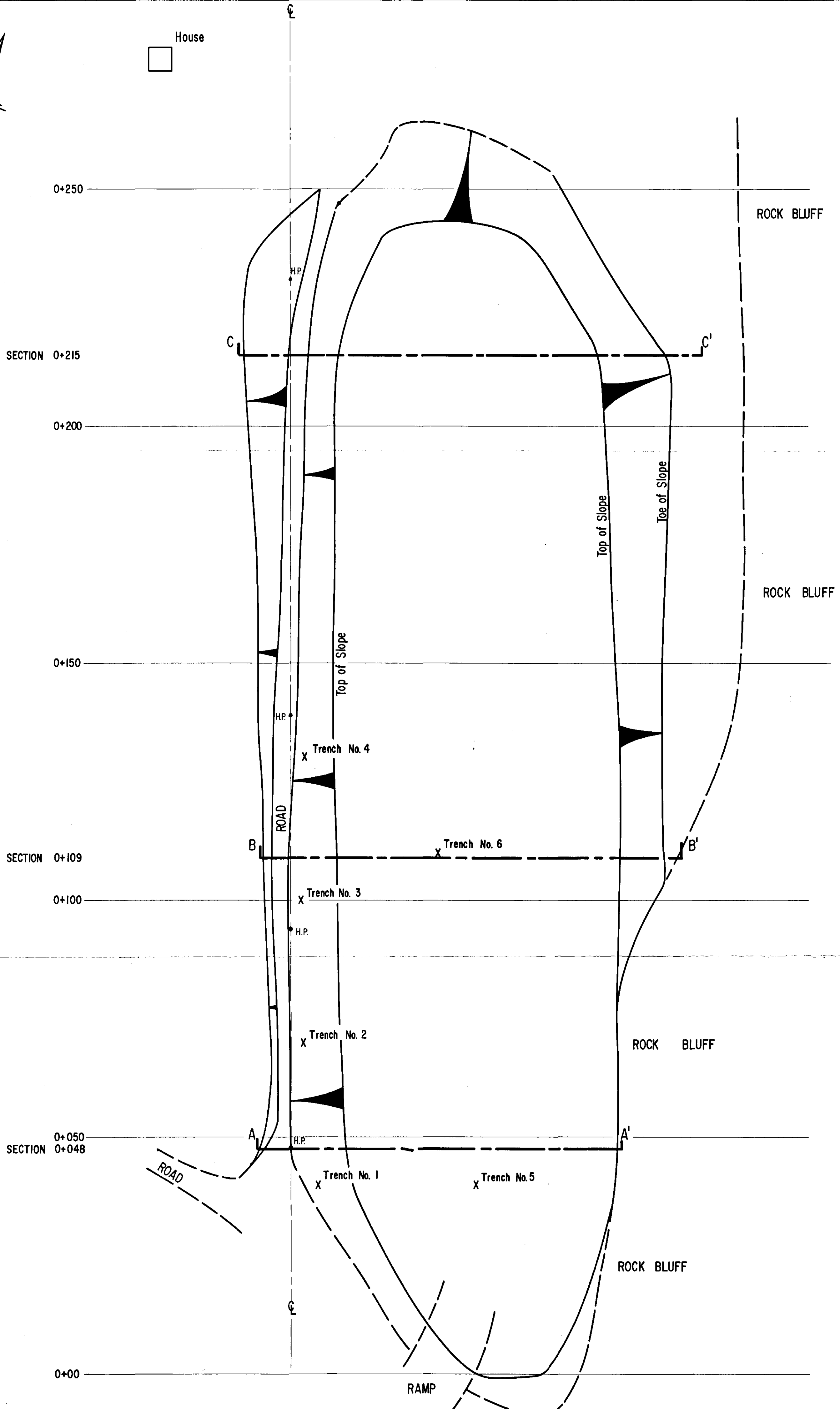
SCALE: 1:6000  
 DRAWN BY: S.L. GARDNER  
 CHECKED BY: E.J. DUNN  
 DRAFTED BY: E.J. DUNN  
 DATE: OCT 1983

770





House



APPENDIX III

**ESSO RESOURCES CANADA LTD.**

**PLAN AND SECTIONS OF**

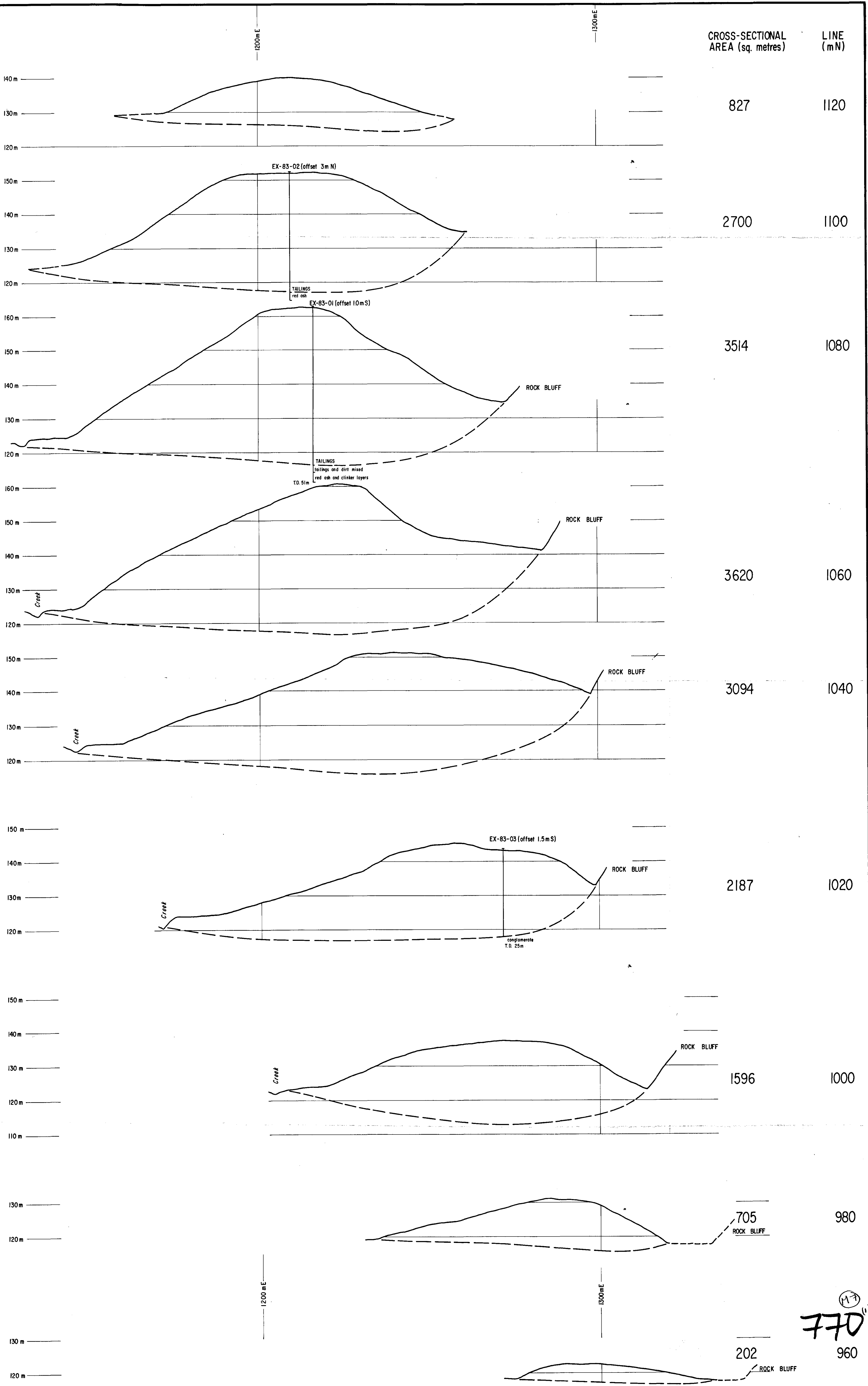
**EXTENSION No.4 DUMP**

**SHOWING LOCATION OF**

**SAMPLE TRENCHS**

SCALE : 1:500

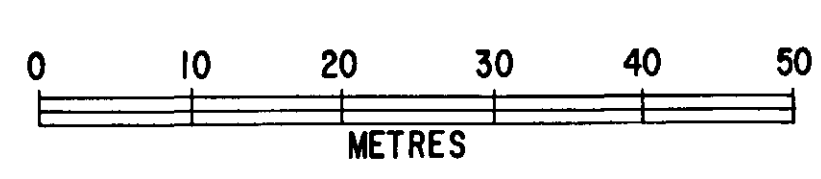
DRAWN BY: S.L.GARDNER	CHECKED BY:	DRAFTED BY: E.J.DUNN	DATE: OCT 1983
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APPENDIX II A

**ESSO RESOURCES CANADA LTD.**  
**CROSS-SECTIONS**  
**EXTENSION No. 1 DUMP**  
**SHOWING LOCATION OF**  
**TEST HOLES**

SCALE: 1:500  
 DRAWN BY: S.L. GARDNER  
 CHECKED BY:  
 DRAFTED BY: E.J. DUNN  
 DATE: OCT 1983



770

NANAIMO STOCKPILE - OCTOBER 1983

DRILL HOLE SAMPLES

LABORATORY REPORTS

ERCL  
ESSO MINERALS CANADA  
A DIVISION OF ESSO RESOURCES CANADA LTD.  
237-4TH AVENUE S.W. - CALGARY - ALBERTA T2P 0H6  
EXPLORATION MANAGER : MR. HUGH JONES

ANALYTICAL WORK ACCORDING TO ASTM PERFORMED BY :  
GENERAL TESTING LABORATORIES  
A DIVISION OF SGS SUPERVISION SERVICES INC.  
1707 FRANKLIN ST - VANCOUVER B.C. - CANADA - V5L 1P6  
TELEX : 04-507514 - PHONE : (604) 254-2148  
CHIEF CHEMIST : L.M. LAKOSIL

770<sup>(2)</sup>

TO

L. Lakosil  
GENERAL TESTING LABS  
VANCOUVER, B.C.

FROM

Stephen L. Gardner  
of Esso Resources  
Nanaimo B.C.

SUBJECT

SAMPLE INVENTORY - EXTENSION DUMP - HOLE EX-83-01

DATE

Sept. 25

19 83

SAMPLE No.	INTERVAL (m)	No. of Bags
1	0 - 3.0 m.	2
2	3.0 - 6.0 m.	2
3	6.0 - 9.0 m.	3
4	9.0 - 12.0 m.	3
5	12.0 - 15.0 m.	3
6	15.0 - 18.0 m.	3
7	18.0 - 21.0	3
8	21.0 - 24.0	3
9	24.0 - 27.0	3
10	27.0 - 30.0	3
11	30.0 - 33.0	3

SAMPLE

No.

INTERVAL (m)

Nb. of Bag

12	33.0 - 36.0 m.	3
13	36.0 - 39.0 m.	3
14	39.0 - 42.0 m.	3
15	42.0 - 45.0 m.	3
16	45.0 - 48.0 m.	3
17	48.0 - 51.0 m.	3

TOTAL BAGS 49

SIGNED

*Stephen Gardner*

◀ RED LETTER ▶

TO L. LAKOSIA Stephen L. Gardner  
 GENERAL TESTING LABS PER ESSO RESOURCES LTD.  
 VANCOUVER B.C. NANAIMO B.C.

SUBJECT SAMPLE INVENTORY - EXTENSION HOLE EX-83-02

DATE Sept. 27 19 83

<u>SAMPLE NO.</u>	<u>INTERVAL (M.)</u>	<u>NO. OF BAGS</u>
1	0 - 3.0	3
2	3.0 - 6.0	3
3	6.0 - 9.0	3
4	9.0 - 12.0	3
5	12.0 - 15.0	3
6	15.0 - 18.0	3
7	18.0 - 21.0	3
8	21.0 - 24.0	3
9	24.0 - 27.0	3
10	27.0 - 30.0	3
11	30.0 - 33.0	3
12	33.0 - 35.0	3
13		3

SIGNED Stephen Gardner 27

◀REDI-LETTER▶

TO L. LAKOSIL  
GENERAL TESTING LABS  
VANCOUVER B.C.

FROM STEPHEN L GARDNER  
PER ESSO RESOURCES LTD  
NANAIMO B.C.

SUBJECT SAMPLE INVENTORY - EXTENSION HOLE EX-83-03

DATE Sept. 28 19 83

SAMPLE NO.	INTERVAL (M.)	NO. OF BAGS
1	0 - 3.0	2
2	3.0 - 6.0	3
3	6.0 - 9.0	3
4	9.0 - 12.0	3
5	12.0 - 15.0	3
6	15.0 - 18.0	3
7	18.0 - 21.0	3
8	21.0 - 24.0	3
9	24.0 - 27.0	1

1/2

SIGNED Stephen Gardner

◀REDI-LETTER▶

TO

L. Lakosil  
GENERAL TESTING LABS  
VANCOUVER, B.C.

FROM

Stephen L. Gardner  
c/o ESSO RESOURCES  
NANAIMO, B.C.

SUBJECT

SAMPLE INVENTORY: South Wellington Dump: Hole SW-83-01

DATE

Sept. 23

1983

SAMPLE No.

INTERVAL (m.)

Number of Bags

1

0 - 3.0

2

2

3.0 - 6.0

1

3

6.0 - 9.0

2

4

9.0 - 12.0

2

5

12.0 - 15.0

2

6

15.0 - 18.0

2

7

18.0 - 21.0

2

8

21.0 - 24.0

2

9

24.0 - 25.5

1

10

25.5 - 27.0

1

11

27.0 - 28.0

1 (Total 18 bags)

SIGNED

Stephen Gardner

TO

L. Lakosil  
GENERAL TESTING LABS  
VANCOUVER, B.C.

FROM

Stephen L. Gardner  
per/ ESSO RESOURCES LTD.  
NANAIMO, B.C.

SUBJECT

SAMPLE INVENTORY: South Wellington Dump: Hole SW-83-02

DATE

Sept. 24

19 83

SAMPLE No.	INTERVAL (m.)	Number of Bags
1	0 - 3.0	2
2	3.0 - 6.0	2
3	6.0 - 9.0	3
4	9.0 - 12.0	3
5	12.0 - 15.0	3
6	15.0 - 18.0	3
7	18.0 - 21.0	3
8	21.0 - 24.0	3
9	24.0 - 27.0	3
10	27.0 - 29.5	3

TOTAL 28

SIGNED

*Stephen Gardner*

◀REDI-LETTER▶



TO

L. Lakosil  
GENERAL TESTING LABS  
VANCOUVER, B.C.

FROM

Stephen L. Gardner  
274 Westwood Rd.  
Nanaimo, B.C.

SUBJECT ESSO RESOURCES WASTE DUMP INVESTIGATION - SAMPLE INVENTORY

DATE

Sept. 24

19 83

Hole SW-83-03

SAMPLE No.	INTERVAL (m.)	No. of Bags
1	0-3.0	2
2	3.0-6.0	2
3	6.0-9.0	3
4	9.0-12.0	3
5	12.0-15.0	3
6	15.0-18.0	3
7	18.0-21.0	3
8	21.0-24.0	3
9	24.0-25.5 m	1

TOTAL 23

SIGNED

*Stephen Gardner*

TO

L. Lakosil  
GENERAL TESTING LABS  
VANCOUVER, B.C.

FROM

Stephen L. Gardner  
per/ ESSO RESOURCES  
NANAIMO, B.C.

SUBJECT

SAMPLE INVENTORY - HOLE SW-83-04

DATE

Sept. 25

19 83

SAMPLE No.

INTERVAL (m)

No. of Bags

1

0 - 3.0

2

2

3.0 - 6.0

1

3

6.0 - 9.0

2

4

9.0 - 12.0

3

5

12.0 - 15.0

3

6

15.0 - 17.0

3

TOTAL

14

SIGNED

*Stephen Gardner*

# General Testing Laboratories

A Division of SGS Supervision Services Inc.

1001 East Pender Street,  
Vancouver, B.C. Canada V6A 1W2

Telephone: (604) 254-1647 Telex: 04-507514 Cable: Supervise



TO: Attn: Mr. Hugh Jones  
ESSO MINERALS CANADA  
A Division of ESSO RESOURCES CANADA  
LTD.,  
237-4th Avenue S.E.  
Calgary, Alberta, T2P 0H6

## CERTIFICATE OF ANALYSIS

No.	DATE:
FILE: 8310-1858C	Nov. 3, 1983

WE HAVE ANALYZED the herein described submitted sample, and report as follows:

### DESCRIPTION:

NANAIMO COAL DUMPS

Marked as below

LAB I.D.	DRILL HOLE NUMBER	ASH % AIR DRY	CUBIC FOOT WEIGHT KG	SPECIFIC GRAVITY Grams/cm <sup>3</sup>
EH 3	EX83-01- 3	65.07	38.15	1.92
EH 13	-13	72.43	38.80	2.04
EH 19	EX83-02- 2	62.92	36.10	1.92
EH 29	-12	75.77	40.80	2.18
EH 31	EX83-03- 1	69.42	36.10	2.06
EH 38	- 8	71.75	39.60	2.08
EH 41	SW83-01- 2	56.70	34.90	1.84
EH 47	- 8	70.40	40.60	2.08
EH 51	SW83-02- 1	59.61	37.00	1.89
EH 60	-10	64.60	34.90	1.93
EH 63	SW83-03- 3	62.12	36.85	1.94
EH 68	- 8	62.33	35.50	1.91
EH 70	SW83-04- 1	56.05	34.50	1.81
EH 75	- 6	59.91	36.30	1.79

- NOTES: 1. All cubic foot weight tightly packed in the container, NOT free loaded.
2. Specific gravity determined by water displacement method.

L. Lakosil - Chief Coal Chemist

SIGNATURE AND TITLE

THIS COMPANY ACCEPTS NO RESPONSIBILITY EXCEPT FOR THE DUE PERFORMANCE OF INSPECTION AND/OR ANALYSIS IN GOOD FAITH AND ACCORDING TO THE RULES OF THE TRADE AND OF SCIENCE

PRELIMINARY SIEVE ANALYSIS ON SELECTED DRILL HOLE SAMPLES

<u>SAMPLE #</u>	<u>+1" %</u>	<u>1"x<math>\frac{1}{2}</math>" %</u>	<u><math>\frac{1}{2}</math>"x<math>\frac{1}{4}</math>" %</u>	<u><math>\frac{1}{4}</math>"x28M %</u>	<u>28Mx100M %</u>	<u>100Mx0 %</u>
EX-83-03-1	none	none	12.43	49.80	22.16	15.61
EX-83-03-2	none	none	25.56	46.61	16.95	10.88
SW-83-03-1	none	none	6.07	49.68	27.04	17.21
SW-83-03-2	none	none	6.39	44.52	29.43	19.66

ESSO - EX-83-01

DRILL HOLES - Total Moisture, Proximate

SMPL NO	MOISTURE		BASIS	R.M. %	ASH %	V.M. %	F.C. %
	A.D. %	T.M. %					
EX-83-01-1 EH 1	2.90	3.40	A.D. DRY	0.52 -	62.48 62.81	19.81 19.92	17.19 17.27
EX-83-01-2 EH 2	4.08	4.60	A.D. DRY	0.54 -	66.11 66.47	18.78 18.88	14.57 14.65
EX-83-01-3 EH 3	3.61	4.19	A.D. DRY	0.60 -	65.07 65.47	18.02 18.13	16.31 16.40
EX-83-01-4 EH 4	3.66	4.11	A.D. DRY	0.47 -	68.68 69.00	17.60 17.69	13.25 13.31
EX-83-01-5 EH 5	3.90	4.39	A.D. DRY	0.51 -	65.84 66.17	18.83 18.93	14.82 14.90
EX-83-01-6 EH 6	3.43	3.88	A.D. DRY	0.47 -	67.42 67.74	18.62 18.71	13.49 13.55
EX-83-01-7 EH 7	3.82	4.29	A.D. DRY	0.49 -	66.26 66.58	19.17 19.26	14.08 14.16
EX-83-01-8 EH 8	3.81	4.23	A.D. DRY	0.44 -	67.54 67.84	18.38 18.46	13.64 13.70
EX-83-01-9 EH 9	3.81	4.32	A.D. DRY	0.53 -	71.17 71.55	16.95 17.04	11.35 11.41
EX-83-01-10 EH 10	3.98	4.31	A.D. DRY	0.34 -	73.07 73.31	17.21 17.27	9.38 9.42
EX-83-01-11 EH 11	4.05	4.35	A.D. DRY	0.31 -	71.68 71.90	16.91 16.96	11.10 11.14
EX-83-01-12 EH 12	4.40	4.70	A.D. DRY	0.31 -	73.40 73.62	15.69 15.74	10.60 10.64

ESSO - EX-83-01

DRILL HOLES - Total Moisture, Proximate

SMPL NO	MOISTURE		BASIS	R.M. %	ASH %	V.M. %	F.C. %
	A.D. %	T.M. %					
EX-83-01-13 EH 13	4.15	4.49	A.D. DRY	0.35 -	72.43 72.69	17.17 17.23	10.05 10.08
EX-83-01-14 EH 14	3.65	3.96	A.D. DRY	0.32 -	72.66 72.89	18.83 18.89	8.19 8.22
EX-83-01-15 EH 15	7.65	8.00	A.D. DRY	0.38 -	73.86 74.14	11.68 11.72	14.08 14.14
EX-83-01-16 EH 16	8.40	9.07	A.D. DRY	0.73 -	79.12 79.70	10.53 10.61	9.62 9.69
EX-83-01-17 EH 17	14.50	16.93	A.D. DRY	2.84 -	73.16 75.30	12.24 12.60	11.76 12.10

ESSO - EX-83-02

DRILL HOLES - Total Moisture, Proximate

SMPL NO	MOISTURE		BASIS	R.M. %	ASH %	V.M. %	F.C. %
	A.D. %	T.M. %					
EX-83-02-1 EH 18	3.30	3.98	A.D. DRY	0.70 -	69.70 70.20	16.69 16.81	12.91 12.99
EX-83-02-2 EH 19	2.51	2.98	A.D. DRY	0.48 -	62.92 63.23	19.77 19.87	16.83 16.90
EX-83-02-3 EH 20	3.89	4.33	A.D. DRY	0.46 -	67.71 68.02	18.73 18.82	13.10 13.16
EX-83-02-4 EH 21	4.03	4.45	A.D. DRY	0.44 -	70.23 70.54	16.99 17.07	12.34 12.39
EX-83-02-5 EH 22	3.92	4.32	A.D. DRY	0.42 -	70.27 70.56	17.04 17.11	12.27 12.33
EX-83-02-6 EH 23	3.80	4.25	A.D. DRY	0.47 -	71.27 71.61	16.63 16.70	11.63 11.69
EX-83-02-7 EH 24	3.90	4.41	A.D. DRY	0.53 -	71.17 71.55	16.34 16.43	11.96 12.02
EX-83-02-8 EH 25	3.97	4.45	A.D. DRY	0.50 -	68.39 68.74	17.66 17.74	13.45 13.52
EX-83-02-9 EH 26	4.42	4.84	A.D. DRY	0.44 -	71.59 71.90	16.65 16.72	11.32 11.38
EX-83-02-10 EH 27	3.72	4.03	A.D. DRY	0.32 -	68.79 69.01	16.42 16.47	14.47 14.52
EX-83-02-11 EH 28	5.44	6.26	A.D. DRY	0.87 -	80.60 81.31	8.70 8.78	9.83 9.91
EX-83-02-12 EH 29	4.79	5.58	A.D. DRY	0.83 -	75.77 76.40	11.90 12.00	11.50 11.60
EX-83-02-13 EH 30	5.11	5.68	A.D. DRY	0.60 -	96.19 96.77	3.03 3.05	0.18 0.18

ESSO - EX-83-03

DRILL HOLES - Total Moisture, Proximate

SMPL NO	MOISTURE		BASIS	R.M. %	ASH %	V.M. %	F.C. %
	A.D. %	T.M. %					
EX-83-03-1 EH 31	4.36	5.74	A.D. DRY	1.44 -	69.42 70.43	16.95 17.19	12.19 12.38
EX-83-03-2 EH 32	3.50	4.79	A.D. DRY	1.34 -	73.57 74.57	16.85 17.08	8.24 8.35
EX-83-03-3 EH 33	2.91	3.99	A.D. DRY	1.11 -	73.45 74.28	15.44 15.61	10.00 10.11
EX-83-03-4 EH 34	2.77	3.79	A.D. DRY	1.05 -	74.41 75.20	15.51 15.67	9.03 9.13
EX-83-03-5 EH 35	2.71	3.75	A.D. DRY	1.07 -	73.73 74.52	16.61 16.79	8.59 8.69
EX-83-03-6 EH 36	2.48	3.51	A.D. DRY	1.06 -	69.77 70.51	17.12 17.30	12.05 12.19
EX-83-03-7 EH 37	3.92	4.34	A.D. DRY	0.44 -	73.05 73.38	16.28 16.35	10.23 10.27
EX-83-03-8 EH 38	4.48	4.91	A.D. DRY	0.45 -	71.75 72.07	16.49 16.57	11.31 11.36
EX-83-03-9 EH 39	3.23	4.64	A.D. DRY	1.46 -	76.75 77.89	13.27 13.46	8.52 8.65



ESSO - SW-83-01

DRILL HOLES - Total Moisture, Proximate

SMPL NO	MOISTURE		BASIS	R.M. %	ASH %	V.M. %	F.C. %
	A.D. %	T.M. %					
SW-83-01-1 EH 40	0.91	2.59	A.D. DRY	1.70 -	58.03 59.03	21.42 21.79	18.85 19.18
SW-83-01-2 EH 41	2.36	3.81	A.D. DRY	1.48 -	56.70 57.55	22.95 23.30	18.87 19.15
SW-83-01-3 EH 42	4.59	5.24	A.D. DRY	0.68 -	55.53 55.91	23.70 23.86	20.09 20.23
SW-83-01-4 EH 43	3.34	3.94	A.D. DRY	0.62 -	65.19 65.60	20.46 20.59	13.73 13.81
SW-83-01-5 EH 44	4.15	4.62	A.D. DRY	0.49 -	59.89 60.18	21.21 21.32	18.41 18.50
SW-83-01-6 EH 45	4.14	4.61	A.D. DRY	0.49 -	62.20 62.51	20.40 20.51	16.91 16.98
SW-83-01-7 EH 46	3.51	3.97	A.D. DRY	0.48 -	58.63 58.91	22.11 22.22	18.78 18.87
SW-83-01-8 EH 47	3.39	3.90	A.D. DRY	0.53 -	70.03 70.40	17.86 17.96	11.58 11.64
SW-83-01-9 EH 48	3.33	3.76	A.D. DRY	0.44 -	63.01 63.29	19.96 20.04	16.59 16.67
SW-83-01-10 EH 49	4.33	4.80	A.D. DRY	0.49 -	64.36 64.67	20.20 20.30	14.95 15.03
SW-83-01-11 EH 50	4.43	4.99	A.D. DRY	0.59 -	65.56 65.95	20.04 20.16	13.81 13.89

ESSO - SW-83-02

DRILL HOLES - Total Moisture, Proximate

SMPL NO	MOISTURE		BASIS	R.M. %	ASH %	V.M. %	F.C. %
	A.D. %	T.M. %					
SW-83-02-1 EH 51	4.52	4.90	A.D. DRY	0.40 -	59.61 59.85	21.76 21.85	18.23 18.30
SW-83-02-2 EH 52	2.31	2.68	A.D. DRY	0.38 -	60.83 61.06	21.50 21.58	17.29 17.36
SW-83-02-3 EH 53	3.79	4.17	A.D. DRY	0.40 -	65.39 65.66	20.79 20.87	13.42 13.47
SW-83-02-4 EH 54	4.29	4.64	A.D. DRY	0.37 -	64.33 64.57	19.91 19.98	15.39 15.45
SW-83-02-5 EH 55	3.97	4.33	A.D. DRY	0.38 -	62.85 63.09	21.72 21.80	15.05 15.11
SW-83-02-6 EH 56	4.63	5.43	A.D. DRY	0.84 -	59.82 60.33	21.13 21.31	18.21 18.36
SW-83-02-7 EH 57	4.86	5.29	A.D. DRY	0.45 -	61.19 61.47	20.97 21.07	17.39 17.46
SW-83-02-8 EH 58	4.59	4.68	A.D. DRY	0.75 -	67.05 67.56	18.46 18.60	13.74 13.84
SW-83-02-9 EH 59	5.12	5.62	A.D. DRY	0.53 -	64.27 64.61	19.86 19.96	15.34 15.43
SW-83-02-10 EH 60	5.41	6.01	A.D. DRY	0.63 -	64.60 65.01	19.45 19.58	15.32 15.41

ESSO - SW-83-03

DRILL HOLES - Total Moisture, Proximate

SMPL NO	MOISTURE		BASIS	R.M. %	ASH %	V.M. %	F.C. %
	A.D. %	T.M. %					
SW-83-03-1 EH 61	4.28	6.08	A.D. DRY	1.88 -	61.07 62.24	19.68 20.05	17.37 17.71
SW-83-03-2 EH 62	3.92	5.69	A.D. DRY	1.84 -	60.14 61.27	20.22 20.60	17.80 18.13
SW-83-03-3 EH 63	3.97	4.60	A.D. DRY	0.66 -	62.12 62.53	20.33 20.47	16.89 17.00
SW-83-03-4 EH 64	4.36	4.99	A.D. DRY	0.66 -	61.03 61.44	21.26 21.40	17.05 17.16
SW-83-03-5 EH 65	4.32	4.83	A.D. DRY	0.53 -	64.77 65.12	19.85 19.96	14.85 14.92
SW-83-03-6 EH 66	3.61	4.09	A.D. DRY	0.50 -	71.77 72.13	16.97 17.05	10.76 10.82
SW-83-03-7 EH 67	3.40	4.11	A.D. DRY	0.74 -	70.61 71.14	17.38 17.51	11.27 11.35
SW-83-03-8 EH 68	3.87	4.71	A.D. DRY	0.87 -	62.33 62.88	20.44 20.62	16.36 16.50
SW-83-03-9 EH 69	4.62	5.76	A.D. DRY	1.19 -	58.37 59.07	22.14 22.41	18.30 18.52

ESSO - SW-83-04

DRILL HOLES - Total Moisture, Proximate

SMPL NO	MOISTURE		BASIS	R.M. %	ASH %	V.M. %	F.C. %
	A.D. %	T.M. %					
SW-83-04-1 EH 70	3.78	4.32	A.D. DRY	0.56 -	56.05 56.36	21.95 22.08	21.44 21.56
SW-83-04-2 EH 71	3.64	4.15	A.D. DRY	0.53 -	58.44 58.75	21.81 21.93	19.22 19.32
SW-83-04-3 EH 72	4.05	4.61	A.D. DRY	0.58 -	59.96 60.31	22.09 22.21	17.37 17.48
SW-83-04-4 EH 73	3.91	4.45	A.D. DRY	0.56 -	63.06 63.42	21.38 21.50	15.00 15.08
SW-83-04-5 EH 74	4.16	4.80	A.D. DRY	0.67 -	64.78 65.21	19.28 19.41	15.14 15.38
SW-83-04-6 EH 75	3.77	4.52	A.D. DRY	0.78 -	59.91 60.38	21.13 21.30	18.18 18.32



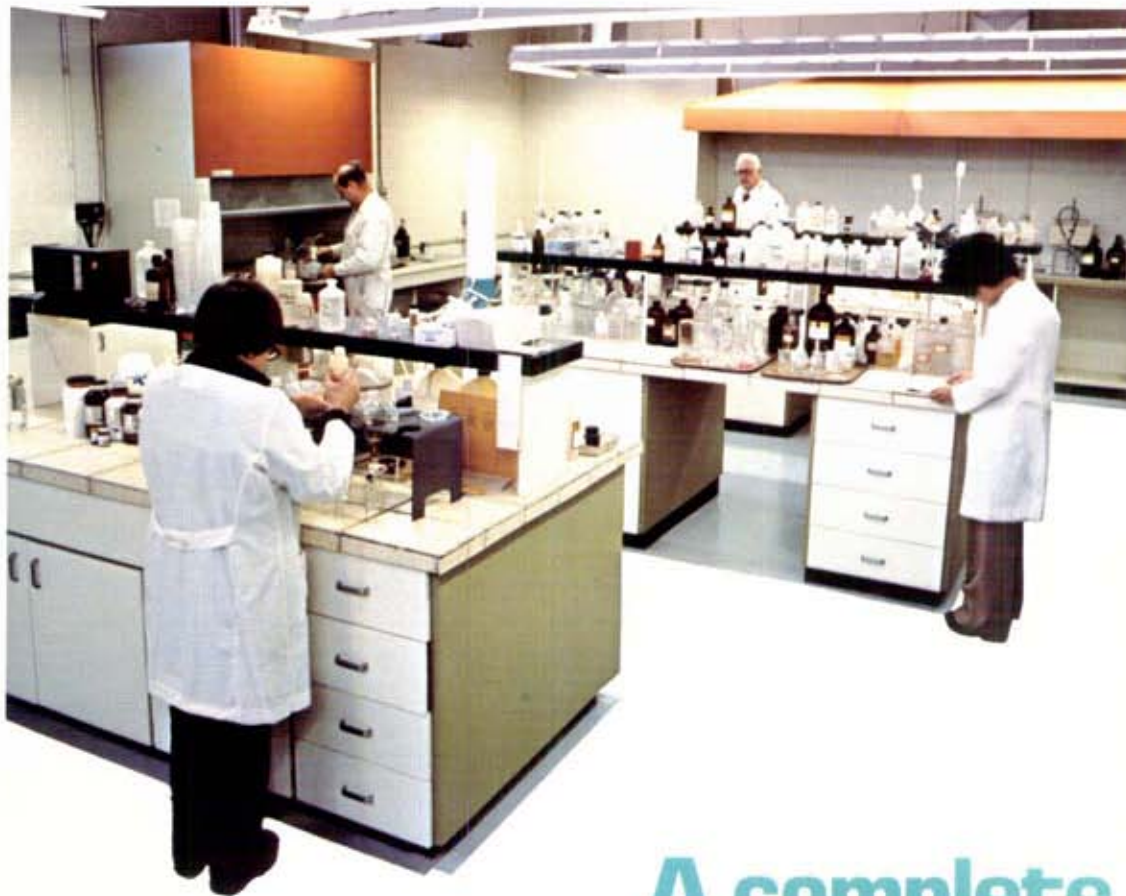
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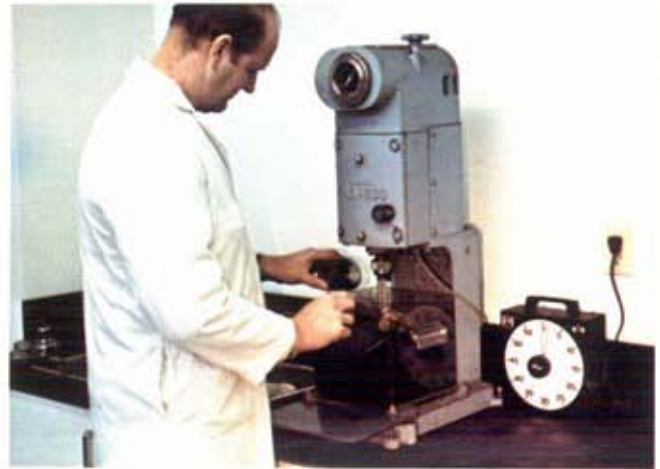
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- Specific gravity
- Density
- Free swelling index
- Dilatometer tests
- Gieseler plasticity
- Hardgrove grindability
- Ash fusion temperatures (oxidizing and reducing atmospheres)
- Screen tests
- Froth flotation
- Chlorine
- Sulphur forms
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- Ash analysis (trace elements by spectrographic or neutron activation procedures)

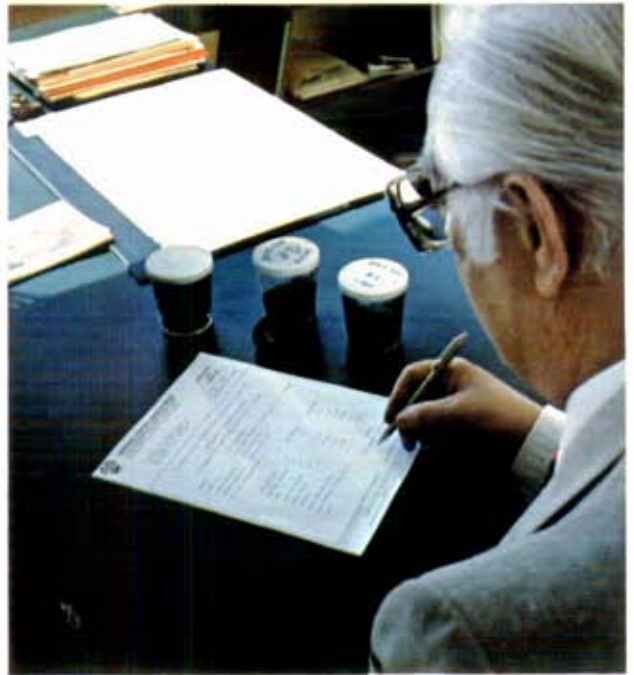
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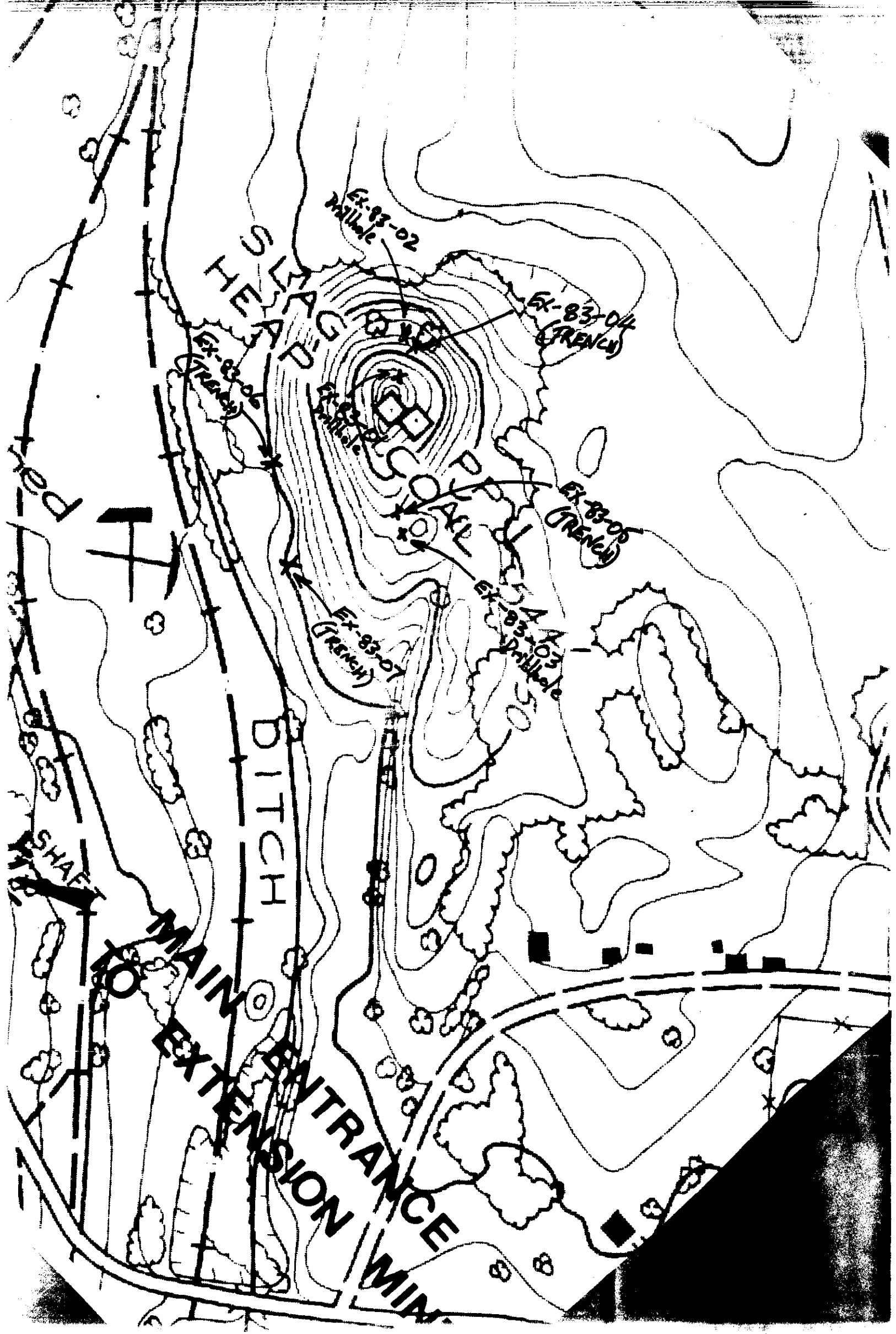
1707 Franklin Street  
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Tel: (604) 254-1647      254-2148  
Telex: 04-507514

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Chambre 401, Montreal, P.Q. H2Y 1W4  
Tel: (514) 844-2803/5/6  
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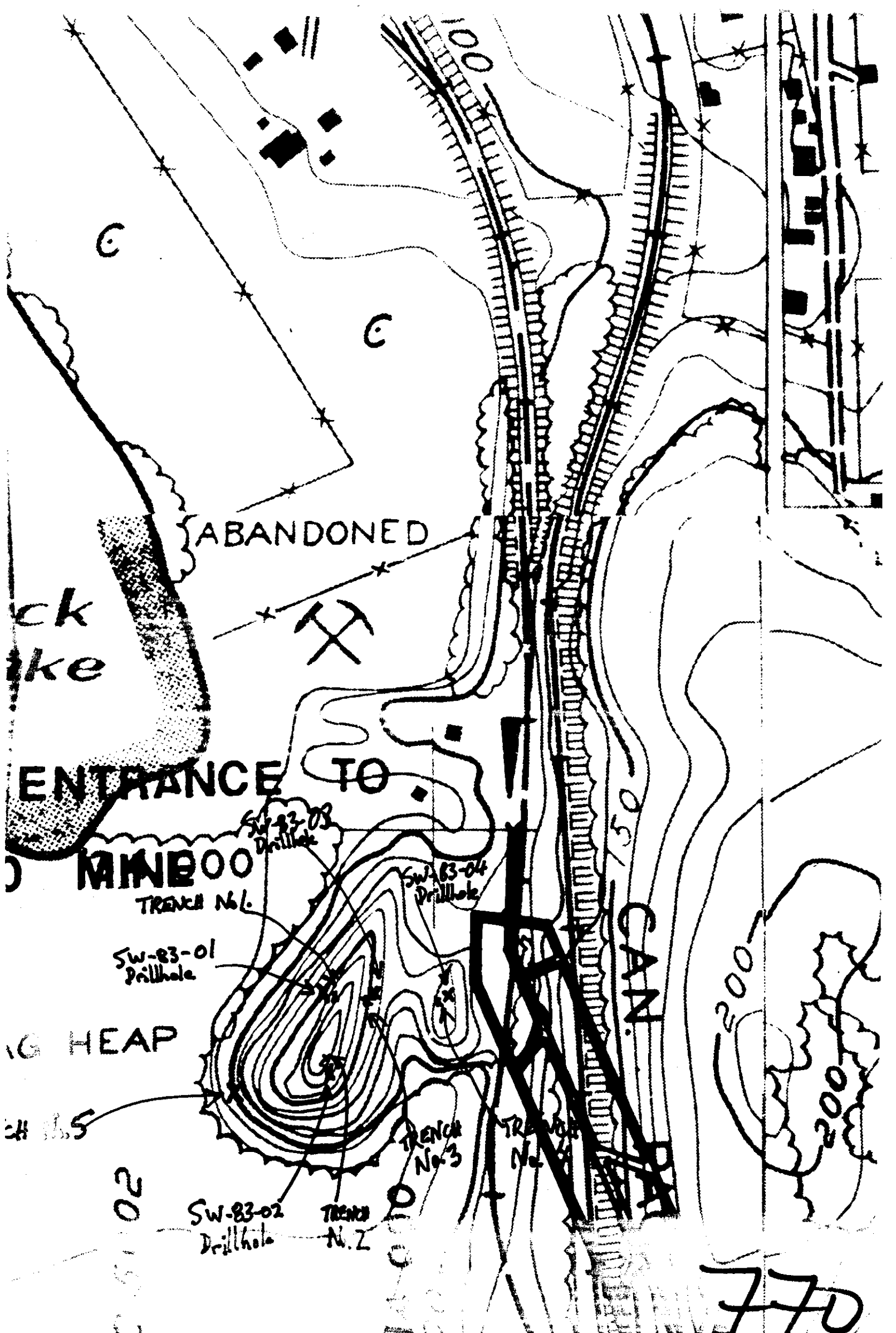
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Toronto, Ont. M5A 3T7  
Tel: (416) 461-6313  
Telex: 06-23114

P.O. Box 39, Whitney Pier  
Sydney, Nova Scotia B1N 3B1  
Tel: (902) 562-2344  
Telex: 019-35219





770



rock pile

ABANDONED

ENTRANCE TO

MINE  
TRENCH No. 1

SW-83-01  
Drillhole

WIG HEAP

CH 1.5

20

SW-83-02  
Drillhole

TRENCH  
No. 2

TRENCH  
No. 3

TRENCH  
No. 4

SW-83-04  
Drillhole

SW-83-03  
Drillhole

CAN.

770



NANAIMO STOCKPILE - OCTOBER 1983

TRENCH SAMPLES

LABORATORY REPORTS

ESSO MINERALS CANADA  
A DIVISION OF ESSO RESOURCES CANADA LTD.  
237-4TH AVENUE S.W. - CALGARY - ALBERTA T2P 0H6  
EXPLORATION MANAGER : MR. HUGH JONES

ANALYTICAL WORK ACCORDING TO ASTM PERFORMED BY :  
GENERAL TESTING LABORATORIES  
A DIVISION OF SGS SUPERVISION SERVICES INC.  
1707 FRANKLIN ST - VANCOUVER B.C. - CANADA - V5L 1P6  
TELEX : 04-507514 - PHONE : (604) 254-2148  
CHIEF CHEMIST : L.M. LAKOSIL

770<sup>(3)</sup>

TO: L. Lakosil  
GENERAL TESTING LABS  
VANCOUVER, B.C.

FROM: Stephen L. Gardner  
per ESSO RESOURCES LTD.  
NANAIMO B.C.

SUBJECT: TRENCH SAMPLE INVENTORY, EXTENSION AND SOUTH WELLINGTON DISTRICT

DATE: Sept. 27 1983

Dear Liba: Please find the following trench samples:

- SW-83-01 (Trench) 4 bags
- SW-83-02 (Trench) 4 bags
- SW-83-03 (Trench) 4 bags
- SW-83-04 (Trench) 4 bags
- SW-83-05 (Trench) 4 bags
  
- EX-83-06 (Trench) 3 BAGS
- EX-83-07 (Trench) 3 BAGS

15 samples

6  
10/20/83

SIGNED: Stephen Gardner

TO L. Lakosil  
GENERAL TESTING LABS  
VANCOUVER, B.C.

FROM Stephen L. Gardner  
per/ ESSO RESOURCES  
NANAIMO, B.C.

SUBJECT RE: TRENCH SAMPLE INVENTORY

DATE SEPT 27 19 83

Dear Liba: Please find enclosed a number of samples marked (TRENCH) - These are not the same as drill hole samples and you will be supplied with a different set of instructions for these.

EX - 83 - ~~04~~<sup>04</sup> (TRENCH) - 4 bags

EX - 83 - 05 (TRENCH) - 4 bags

No. 4 DUMP (TRENCH #1) - 4 bags

No. 4 DUMP (TRENCH #2) - 4 bags

" " ( " #3) - 4 bags

" " ( " #4) - 4 bags

" " ( " #5) - 4 bags

" " ( " #6) - 4 bags

SIGNED *Stephen Gardner*

ESSO - TRENCH

RAW COAL (CALCULATED)

SAMPLE NO - ESSD : EX-83-05(T)  
- GTL : ET 1

FRACTION	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G	
+ 4 INCH	6.49	(KEPT ASIDE)					
+ 1 INCH	6.39	(CRUSHED TO -1 INCH)					
+28 MESH	77.01	65.23	18.38	16.39	0.26	2216	
+100 MESH	14.06	68.27	18.78	12.95	0.29	1645	
-100 MESH	8.93	73.86	16.58	9.56	0.23	1381	
RAW COAL	-	66.43	18.28	15.29	0.26	2061	

ESSO - TRENCH

RAW COAL (CALCULATED)

SAMPLE NO - ESSO : SW 83-03(T)  
- GTL : ET 2

FRACTION	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
+ 4 INCH	8.72	(KEPT ASIDE)				
+ 1 INCH	12.40	(CRUSHED TO -1 INCH)				
+28 MESH	71.58	57.11	21.89	21.00	0.46	2851
+100 MESH	18.07	57.61	22.55	19.84	0.47	2626
-100 MESH	10.35	60.75	20.35	18.90	0.56	2599
RAW COAL	-	57.58	21.85	20.57	0.47	2784



ESSO - TRENCH

RAW COAL (CALCULATED)

SAMPLE NO - ESSO : #4 DUMP T6  
- GTL : ET 3

FRACTION	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
+ 4 INCH	10.97	(KEPT ASIDE)				
+ 1 INCH	16.50	(CRUSHED TO -1 INCH)				
+28 MESH	84.87	53.84	23.18	22.98	0.28	3226
+100 MESH	9.40	48.51	26.23	25.26	0.30	3456
-100 MESH	5.73	53.74	23.71	22.55	0.30	3212
RAW COAL	-	53.33	23.49	23.18	0.28	3247

ESSO - TRENCH

RAW COAL (CALCULATED)

SAMPLE NO - ESSO : EX-83-06(T)  
- GTL : ET 4

FRACTION	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
+ 4 INCH	2.34	(KEPT ASIDE)				
+ 1 INCH	14.00	(CRUSHED TO -1 INCH)				
+28 MESH	69.24	69.76	16.08	14.16	0.16	1598
+100 MESH	20.90	66.83	18.16	15.01	0.19	1847
-100 MESH	9.86	69.72	16.99	13.29	0.23	1480
RAW COAL	-	69.14	16.60	14.26	0.17	1638

ESSO - TRENCH

RAW COAL (CALCULATED)

SAMPLE NO - ESSO : SW-83-02(T)  
- GTL : ET 5

FRACTION	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
+ 4 INCH	8.34	(KEPT ASIDE)				
+ 1 INCH	9.09	(CRUSHED TO -1 INCH)				
+28 MESH	68.67	57.48	21.74	20.78	0.52	2904
+100 MESH	19.26	56.89	23.13	19.99	0.54	2724
-100 MESH	12.07	62.79	21.09	16.12	0.63	2596
RAW COAL	-	58.01	21.93	20.06	0.54	2832

ESSO - TRENCH

RAW COAL (CALCULATED)

SAMPLE NO - ESSO : #4 DUMP T1  
- GTL : ET 6

FRACTION	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
+ 4 INCH	1.57	(KEPT ASIDE)				
+ 1 INCH	12.30	(CRUSHED TO -1 INCH)				
+28 MESH	75.21	60.91	20.76	18.33	0.23	2522
+100 MESH	17.90	59.08	21.40	19.51	0.22	2530
-100 MESH	6.89	56.92	24.97	18.11	0.26	2831
RAW COAL	-	60.30	21.17	18.53	0.23	2545

**ESSO - TRENCH**

SAMPLE NO - ESSO : EX-83-05(T)  
 GTL : ET 1

FRACTION : +28 MESH

FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	A.D. DRY	- 17.04	1.20 -	7.88 7.98	36.94 37.39	53.98 54.63	0.57 0.57	7408 7498
1.50	A.D. DRY	- 3.54	1.08 -	22.39 22.63	33.17 33.54	43.36 43.83	0.56 0.56	6044 6110
1.60	A.D. DRY	- 2.53	1.14 -	32.84 33.22	30.11 30.46	35.91 36.32	0.53 0.54	5130 5189
1.70	A.D. DRY	- 2.92	1.06 -	41.92 42.37	26.68 26.97	30.34 30.66	0.43 0.44	4322 4368
1.80	A.D. DRY	- 3.44	1.17 -	50.50 51.10	23.72 24.00	24.61 24.90	0.35 0.35	3556 3598
****	A.D. DRY	- 70.53	1.60 -	82.65 83.99	11.78 11.97	3.97 4.04	0.14 0.14	474 481

CUMULATIVE - BASIS : DRY

S.G.	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	17.04	7.98	37.39	54.63	0.57	7498
1.50	20.58	10.50	36.72	52.78	0.57	7260
1.60	23.11	12.99	36.04	50.97	0.57	7033
1.70	26.03	16.28	35.02	48.70	0.55	6734
1.80	29.47	20.35	33.73	45.92	0.53	6368
****	100.00	65.23	18.38	16.39	0.26	2216

ESSO - TRENCH

SAMPLE NO - ESSO : SW 83-03(T)  
 GTL : ET 2

FRACTION : +28 MESH

FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	A.D.	-	1.41	8.63	37.96	52.00	0.62	7217
	DRY	21.94	-	8.75	38.51	52.74	0.63	7320
1.50	A.D.	-	1.07	20.35	33.99	44.59	0.62	6081
	DRY	4.59	-	20.57	34.36	45.07	0.62	6147
1.60	A.D.	-	0.94	29.90	31.36	37.80	0.62	5230
	DRY	4.27	-	30.18	31.65	38.17	0.62	5279
1.70	A.D.	-	0.91	39.04	28.33	31.72	0.63	4411
	DRY	3.55	-	39.40	28.59	32.01	0.63	4452
1.80	A.D.	-	0.95	47.78	25.34	25.93	0.62	3694
	DRY	3.54	-	48.23	25.59	26.18	0.63	3730
****	A.D.	-	1.44	79.11	13.63	5.82	0.35	710
	DRY	62.11	-	80.27	13.83	5.90	0.35	720

CUMULATIVE - BASIS : DRY

S.G.	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	21.94	8.75	38.51	52.74	0.63	7320
1.50	26.53	10.80	37.79	51.41	0.63	7117
1.60	30.80	13.48	36.94	49.58	0.63	6863
1.70	34.35	16.16	36.08	47.76	0.63	6613
1.80	37.89	19.16	35.10	45.74	0.63	6344
****	100.00	57.11	21.89	21.00	0.46	2851

**ESSO - TRENCH**

SAMPLE NO - ESSO : #4 DUMP T6  
 GTL : ET 3

FRACTION : +28 MESH

FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	A.D. DRY	- 18.61	2.07 -	8.18 8.35	37.21 38.00	52.54 53.65	0.51 0.52	7246 7399
1.50	A.D. DRY	- 4.37	1.43 -	22.33 22.65	33.39 33.87	42.85 43.48	0.46 0.47	5993 6080
1.60	A.D. DRY	- 5.73	1.37 -	32.14 32.59	30.40 30.82	36.09 36.59	0.41 0.42	5138 5209
1.70	A.D. DRY	- 7.50	1.83 -	41.62 42.39	27.50 28.02	29.05 29.59	0.37 0.37	4310 4390
1.80	A.D. DRY	- 8.05	1.98 -	49.58 50.58	23.89 24.38	24.55 25.04	0.30 0.31	3559 3631
****	A.D. DRY	- 55.74	2.11 -	74.08 75.67	15.45 15.78	8.36 8.55	0.14 0.15	1164 1189

CUMULATIVE - BASIS : DRY

S.G.	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	18.61	8.35	38.00	53.65	0.52	7399
1.50	22.98	11.07	37.21	51.72	0.51	7148
1.60	28.71	15.36	35.94	48.70	0.49	6761
1.70	36.21	20.96	34.30	44.74	0.47	6270
1.80	44.26	26.35	32.49	41.16	0.44	5790
****	100.00	53.84	23.18	22.98	0.28	3226

ESSO - TRENCH

SAMPLE NO - ESSO : EX-83-06(T)  
 GTL : ET 4

FRACTION : +28 MESH

FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	A.D. DRY	- 5.82	2.49 -	6.99 7.17	32.72 33.55	57.80 59.28	0.50 0.51	6868 7044
1.50	A.D. DRY	- 5.22	4.48 -	12.42 13.00	31.23 32.70	51.87 54.30	0.48 0.50	6007 6288
1.60	A.D. DRY	- 3.51	4.23 -	22.68 23.68	26.33 27.49	46.76 48.83	0.40 0.42	5271 5503
1.70	A.D. DRY	- 2.74	2.38 -	35.56 36.42	24.59 25.19	37.47 38.39	0.35 0.36	4421 4529
1.80	A.D. DRY	- 2.46	2.80 -	46.27 47.60	21.61 22.23	29.32 30.17	0.11 0.12	3505 3606
****	A.D. DRY	- 80.25	1.99 -	80.20 81.82	12.48 12.73	5.33 5.45	0.09 0.09	554 565

CUMULATIVE - BASIS : DRY

S.G.	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	5.82	7.17	33.55	59.28	0.51	7044
1.50	11.04	9.93	33.15	56.92	0.51	6687
1.60	14.55	13.25	31.79	54.96	0.48	6401
1.70	17.29	16.92	30.74	52.34	0.47	6104
1.80	19.75	20.74	29.68	49.58	0.42	5793
****	100.00	69.76	16.08	14.16	0.16	1598



**ESSO - TRENCH**

SAMPLE NO - ESSO : SW-83-02(T)  
 GTL : ET 5

FRACTION : +28 MESH

FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	A.D.	-	3.76	8.92	36.55	50.77	0.56	7126
	DRY	25.82	-	9.27	37.97	52.76	0.59	7405
1.50	A.D.	-	1.23	21.40	33.96	43.41	0.74	6049
	DRY	4.66	-	21.66	34.38	43.96	0.75	6125
1.60	A.D.	-	1.34	29.90	31.53	37.23	0.74	5279
	DRY	4.05	-	30.30	31.96	37.74	0.75	5351
1.70	A.D.	-	1.17	38.74	29.07	31.02	0.86	4487
	DRY	3.09	-	39.20	29.42	31.38	0.87	4541
1.80	A.D.	-	1.23	46.80	26.49	25.48	0.95	3791
	DRY	2.92	-	47.38	26.82	25.80	0.97	3838
****	A.D.	-	1.55	83.21	12.17	3.07	0.41	393
	DRY	59.46	-	84.52	12.36	3.12	0.42	399

CUMULATIVE - BASIS : DRY

S.G.	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	25.82	9.27	37.97	52.76	0.59	7405
1.50	30.48	11.16	37.42	51.42	0.61	7209
1.60	34.53	13.41	36.78	49.81	0.63	6991
1.70	37.62	15.53	36.18	48.29	0.65	6790
1.80	40.54	17.82	35.50	46.68	0.67	6577
****	100.00	57.48	21.74	20.78	0.52	2904

ESSO - TRENCH

SAMPLE NO - ESSO : #4 DUMP T1  
 GTL : ET 6

FRACTION : +28 MESH

FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	A.D. DRY	- 14.63	1.25 -	8.21 8.31	38.13 38.62	52.41 53.07	0.51 0.52	7221 7313
1.50	A.D. DRY	- 2.88	1.31 -	19.68 19.94	32.29 32.72	46.72 47.34	0.48 0.48	6083 6164
1.60	A.D. DRY	- 4.28	1.50 -	28.70 29.14	30.73 31.19	39.07 39.67	0.43 0.44	5269 5350
1.70	A.D. DRY	- 5.10	1.50 -	38.53 39.12	29.29 29.73	30.68 31.15	0.39 0.39	4461 4529
1.80	A.D. DRY	- 5.05	1.49 -	47.50 48.22	24.82 25.20	26.19 26.58	0.32 0.32	3704 3760
****	A.D. DRY	- 68.06	2.11 -	76.86 78.52	14.45 14.76	6.58 6.72	0.13 0.13	898 917

CUMULATIVE - BASIS : DRY

S.G.	YIELD %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
1.40	14.63	8.31	38.62	53.07	0.52	7313
1.50	17.51	10.22	37.65	52.13	0.51	7124
1.60	21.79	13.94	36.38	49.68	0.50	6775
1.70	26.89	18.71	35.12	46.17	0.48	6349
1.80	31.94	23.38	33.55	43.07	0.45	5940
****	100.00	60.91	20.76	18.33	0.23	2522

ESSO - TRENCH

SAMPLE NO - ESSO : EX-83-05(T)  
 - GTL : ET 1

FRACTION : +100 MESH

FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	DRY	5.82	-	8.05	37.39	54.56	0.75	7313
1.50	DRY	5.43	-	16.91	35.27	47.82	0.74	6129
1.60	DRY	2.92	-	31.95	29.03	39.02	0.59	5114
1.70	DRY	5.74	-	44.13	28.36	27.51	0.42	3239
1.80	DRY	1.01	-	46.01	26.80	27.19	0.43	3096
****	A.D.	-	3.83	76.55	14.52	5.10	0.19	631
	DRY	79.08	-	79.60	15.10	5.30	0.20	656

CUMULATIVE

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	A.D.	-	3.01	7.81	36.27	52.91	0.73	7093
	DRY	5.82	-	8.05	37.39	54.56	0.75	7313
1.50	A.D.	-	3.88	11.85	34.96	49.31	0.72	6480
	DRY	11.25	-	12.33	36.37	51.30	0.75	6742
1.60	A.D.	-	4.26	15.67	33.37	46.70	0.68	6133
	DRY	14.17	-	16.37	34.86	48.77	0.71	6406
1.70	A.D.	-	2.42	23.79	32.19	41.60	0.61	5360
	DRY	19.91	-	24.37	32.98	42.65	0.63	5493
1.80	A.D.	-	3.13	24.62	31.66	40.59	0.60	5209
	DRY	20.92	-	25.42	32.69	41.89	0.62	5377
****	DRY	100.00	-	68.27	18.78	12.95	0.29	1644

ESSO - TRENCH

SAMPLE NO - ESSO : SW 83-03(T)  
 - GTL : ET 2

FRACTION : +100 MESH

FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	DRY	6.82	-	9.22	37.12	53.66	0.60	7209
1.50	DRY	8.03	-	17.98	36.31	45.71	0.57	6420
1.60	DRY	6.29	-	26.28	35.29	38.43	0.60	5380
1.70	DRY	6.83	-	32.39	30.40	37.21	0.58	4553
1.80	DRY	6.72	-	42.12	27.34	30.54	0.52	3239
****	A.D.	-	3.58	72.10	16.20	8.12	0.40	1110
	DRY	65.31	-	74.78	16.80	8.42	0.41	1152

CUMULATIVE

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	A.D.	-	2.64	8.98	36.14	52.24	0.58	7018
	DRY	6.82	-	9.22	37.12	53.66	0.60	7209
1.50	A.D.	-	2.94	13.55	35.61	47.90	0.57	6583
	DRY	14.85	-	13.96	36.68	49.36	0.58	6782
1.60	A.D.	-	3.49	17.01	35.00	44.50	0.57	6143
	DRY	21.14	-	17.62	36.27	46.11	0.59	6365
1.70	A.D.	-	3.87	20.41	33.49	42.23	0.56	5693
	DRY	27.97	-	21.23	34.84	43.93	0.59	5923
1.80	A.D.	-	4.44	24.16	31.90	39.50	0.55	5163
	DRY	34.69	-	25.28	33.38	41.34	0.57	5403
****	DRY	100.00	-	57.61	22.55	19.84	0.47	2626

ESSO - TRENCH

SAMPLE NO - ESSO : #4 DUMP T6  
 - GTL : ET 3

FRACTION : +100 MESH

FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	DRY	19.54	-	8.15	37.19	54.66	0.55	7285
1.50	DRY	7.36	-	19.85	34.26	45.89	0.49	6222
1.60	DRY	5.13	-	32.60	34.07	33.33	0.50	4883
1.70	DRY	8.32	-	35.17	32.74	32.09	0.48	4478
1.80	DRY	7.58	-	45.65	32.31	22.04	0.33	3312
****	A.D.	-	3.14	69.57	17.71	9.58	0.13	1302
	DRY	52.07	-	71.82	18.29	9.89	0.13	1344

CUMULATIVE

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	A.D.	-	2.80	7.92	36.15	53.13	0.53	7081
	DRY	19.54	-	8.15	37.19	54.66	0.55	7285
1.50	A.D.	-	2.88	11.02	35.34	50.76	0.52	6793
	DRY	26.90	-	11.35	36.39	52.26	0.53	6994
1.60	A.D.	-	2.93	14.32	34.96	47.79	0.51	6461
	DRY	32.03	-	14.75	36.02	49.23	0.53	6656
1.70	A.D.	-	3.46	18.31	34.12	44.11	0.50	5992
	DRY	40.35	-	18.96	35.34	45.70	0.52	6207
1.80	A.D.	-	3.94	22.27	33.49	40.30	0.47	5523
	DRY	47.93	-	23.18	34.86	41.96	0.49	5749
****	DRY	100.00	-	48.51	26.23	25.26	0.30	3456

**ESSO - TRENCH**

SAMPLE NO - ESSO : EX-83-06(T)  
 - GTL : ET 4

FRACTION : +100 MESH

FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	DRY	2.51	-	6.81	36.88	56.31	0.57	6981
1.50	DRY	5.79	-	12.46	33.57	53.97	0.52	5968
1.60	DRY	5.08	-	18.26	33.13	48.61	0.48	5411
1.70	DRY	4.04	-	29.43	32.20	38.37	0.41	4346
1.80	DRY	2.90	-	45.96	31.49	22.55	0.33	3336
****	A.D.	-	3.46	75.71	13.80	7.03	0.12	931
	DRY	79.68	-	78.42	14.30	7.28	0.12	965

CUMULATIVE

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	A.D.	-	3.51	6.57	35.58	54.34	0.55	6736
	DRY	2.51	-	6.81	36.88	56.31	0.57	6981
1.50	A.D.	-	3.50	10.38	33.36	52.76	0.51	6055
	DRY	8.30	-	10.75	34.57	54.68	0.53	6275
1.60	A.D.	-	3.73	13.10	32.75	50.42	0.49	5725
	DRY	13.38	-	13.60	34.02	52.38	0.51	5947
1.70	A.D.	-	3.75	16.63	32.34	47.28	0.47	5367
	DRY	17.42	-	17.27	33.60	49.13	0.49	5576
1.80	A.D.	-	3.69	20.58	32.07	43.66	0.45	5062
	DRY	20.32	-	21.37	33.30	45.33	0.47	5256
****	DRY	100.00	-	66.83	18.16	15.01	0.19	1837

# ESSO - TRENCH

SAMPLE NO - ESSO : SW-83-02(T)  
 - GTL : ET 5

FRACTION : +100 MESH

## FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	DRY	11.45	-	10.71	37.62	51.67	0.68	7205
1.50	DRY	7.97	-	21.58	32.84	45.58	0.66	6210
1.60	DRY	5.85	-	28.67	32.84	38.49	0.67	5286
1.70	DRY	6.43	-	38.68	33.22	28.10	0.67	4419
1.80	DRY	7.11	-	40.89	32.81	26.30	0.73	3787
****	A.D.	-	3.83	73.67	15.42	7.08	0.44	851
	DRY	61.19	-	76.60	16.03	7.37	0.46	884

## CUMULATIVE

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	A.D.	-	2.14	10.48	36.81	50.57	0.67	7051
	DRY	11.45	-	10.71	37.62	51.67	0.68	7205
1.50	A.D.	-	2.42	14.80	34.79	47.99	0.66	6632
	DRY	19.42	-	15.17	35.66	49.17	0.67	6797
1.60	A.D.	-	2.45	17.85	34.15	45.55	0.66	6289
	DRY	25.27	-	18.29	35.01	46.70	0.67	6447
1.70	A.D.	-	2.77	21.81	33.68	41.74	0.65	5868
	DRY	31.70	-	22.43	34.64	42.93	0.67	6035
1.80	A.D.	-	3.21	24.98	33.21	38.60	0.66	5443
	DRY	38.81	-	25.81	34.31	39.88	0.68	5624
****	DRY	100.00	-	56.89	23.13	19.99	0.54	2724

ESSO - TRENCH

SAMPLE NO - ESSO : #4 DUMP T1  
 - GTL : ET 6

FRACTION : +100 MESH

FRACTIONAL

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	DRY	10.67	-	6.83	38.56	54.61	0.63	7348
1.50	DRY	4.54	-	19.20	33.71	47.09	0.48	5916
1.60	DRY	6.12	-	24.00	33.47	42.53	0.46	5479
1.70	DRY	6.59	-	33.65	29.13	37.22	0.37	4464
1.80	DRY	5.93	-	69.12	21.58	9.30	0.18	1734
****	A.D.	-	4.54	71.72	15.17	8.57	0.10	1076
	DRY	66.15	-	75.13	15.89	8.98	0.11	1127

CUMULATIVE

S.G.	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	S %	C.V. CAL/G
1.40	A.D.	-	2.97	6.63	37.41	52.99	0.61	7130
	DRY	10.67	-	6.83	38.56	54.61	0.63	7348
1.50	A.D.	-	2.53	10.26	36.17	51.04	0.57	6746
	DRY	15.21	-	10.52	37.11	52.37	0.59	6921
1.60	A.D.	-	3.03	13.95	34.97	48.05	0.53	6310
	DRY	21.33	-	14.39	36.07	49.54	0.55	6507
1.70	A.D.	-	4.38	18.10	32.92	44.60	0.48	5761
	DRY	27.92	-	18.93	34.43	46.64	0.51	6025
1.80	A.D.	-	4.37	26.51	30.77	38.35	0.43	5043
	DRY	33.85	-	27.73	32.18	40.09	0.45	5273
****	DRY	100.00	-	59.08	21.40	19.51	0.22	2530



ESSO - TRENCH

FRACTION : -100 MESH

SMPL NO	BASIS	YIELD %	R.M. %	ASH %	V.M. %	F.C. %	T.S. %	C.V. CAL/G
ET 1	A.D.	8.93	4.51	70.53	15.83	9.13	0.22	1319
EX-83-05(T)	DRY	-	-	73.86	16.58	9.56	0.23	1381
ET 2	A.D.	10.35	3.90	58.38	19.56	18.16	0.54	2497
SW 83-03(T)	DRY	-	-	60.75	20.35	18.90	0.56	2599
ET 3	A.D.	5.73	3.57	51.82	22.87	21.74	0.29	3098
#4 DUMP T6	DRY	-	-	53.74	23.71	22.55	0.30	3212
ET 4	A.D.	9.86	4.11	66.85	16.29	12.75	0.22	1419
EX-83-06(T)	DRY	-	-	69.72	16.99	13.29	0.23	1480
ET 5	A.D.	12.07	2.56	61.19	20.55	15.70	0.62	2530
SW-83-02(T)	DRY	-	-	62.79	21.09	16.12	0.63	2596
ET 6	A.D.	6.89	2.12	55.71	24.44	17.73	0.25	2771
#4 DUMP T1	DRY	-	-	56.92	24.97	18.11	0.26	2831



# COAL, COKE AND WATER TESTING

a specialized service of  
**GENERAL TESTING LABORATORIES**

A DIVISION OF SGS SUPERVISION SERVICES INC.







2



## A complete coal and coke testing service from exploration to final destination.

SGS has the facilities and personnel to serve the coal industry in many ways . . . from testing a foot of drill core to sampling a bulk carrier full of coking coal. In our laboratories, skilled technicians perform a full range of tests and analyses.

We offer consulting services on mechanical sampling systems and conduct seminars and workshops on coal sampling and testing. Our services include draft surveys and sampling of sea-going vessels. On completion of any assignment we provide detailed reports on quality and/or quantity.



## Water testing and analysis

A full range of water purity tests can be carried out in our laboratories. The tests are basically designed to measure the level of trace metals in effluent and industrial waste. This service is of special value to industries such as mining and forestry.



# MODERN LABORATORY FACILITIES FROM COAST TO COAST

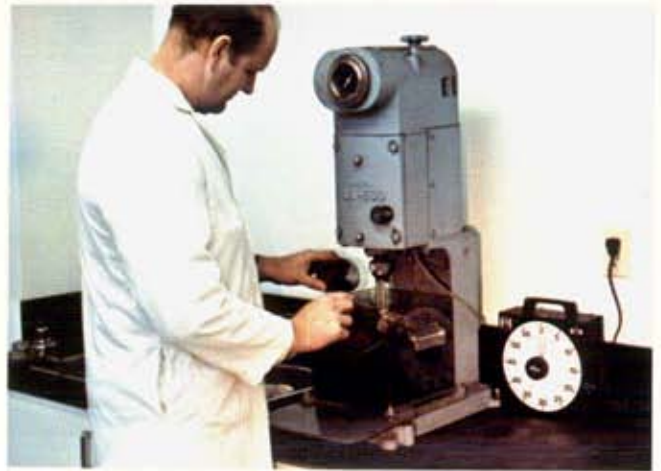
Laboratories for testing coal, coke and water are located in Vancouver, Toronto, Montreal and Sydney, Nova Scotia. The following range of tests and analyses can be performed at these laboratories:

## COAL AND COKE:

- Proximate analysis (moisture, ash, volatile, fixed carbon)
- Sulphur
- Equilibrium moisture
- Ultimate analysis (carbon, hydrogen, nitrogen, oxygen, sulphur, ash)
- Calorific value (BTU's or calories)
- Specific gravity
- Density
- Free swelling index
- Dilatometer tests
- Gieseler plasticity
- Hardgrove grindability
- Ash fusion temperatures (oxidizing and reducing atmospheres)
- Screen tests
- Froth flotation
- Chlorine
- Sulphur forms
- Water soluble alkalis
- Float-sink analysis (producing washability curves)
- Ash analysis (trace elements by spectrographic or neutron activation procedures)

## WATER:

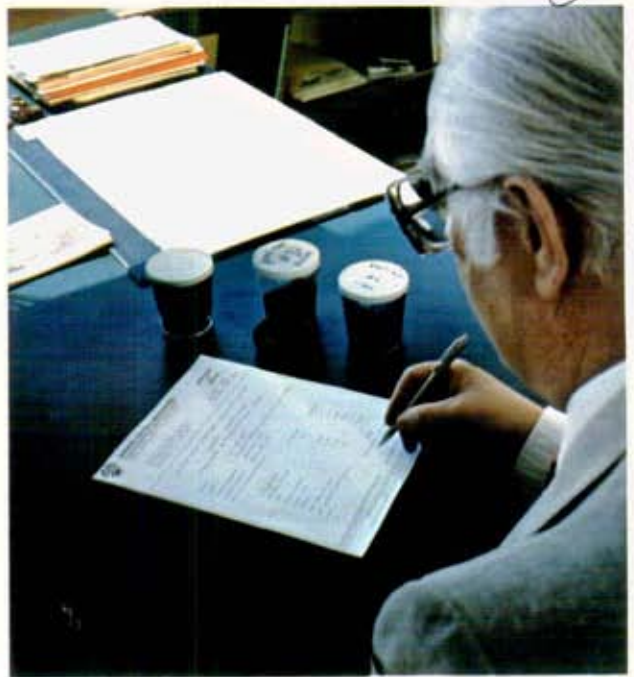
- Metal analysis of mining or industrial effluent
- Radioactive isotope measurements in water and effluents





## WE CERTIFY RESULTS

On the completion of any assignment, we provide comprehensive reports. A Certificate of Inspection and/or Analysis is dispatched or results telexed . . . allowing the client to complete a purchase or sale without delay. Verification of quality and/or quantity of materials shipped is often required in the sales contract. Our certificates are accepted by banking institutions and government agencies around the world.



# SGS-THE WORLD'S LARGEST INDEPENDENT TESTING ORGANIZATION

SGS Supervision Services Inc. is an affiliate member of the world's largest independent testing organization. This is invaluable to clients involved in international trade, for we can quickly arrange on-site inspection of any product in any part of the world.

Look to General Testing Laboratories for prompt, professional service for all your coal, coke and water testing needs . . . and look to SGS for a wide range of inspection services, in Canada and throughout the world.



## SGS SUPERVISION SERVICES INC.

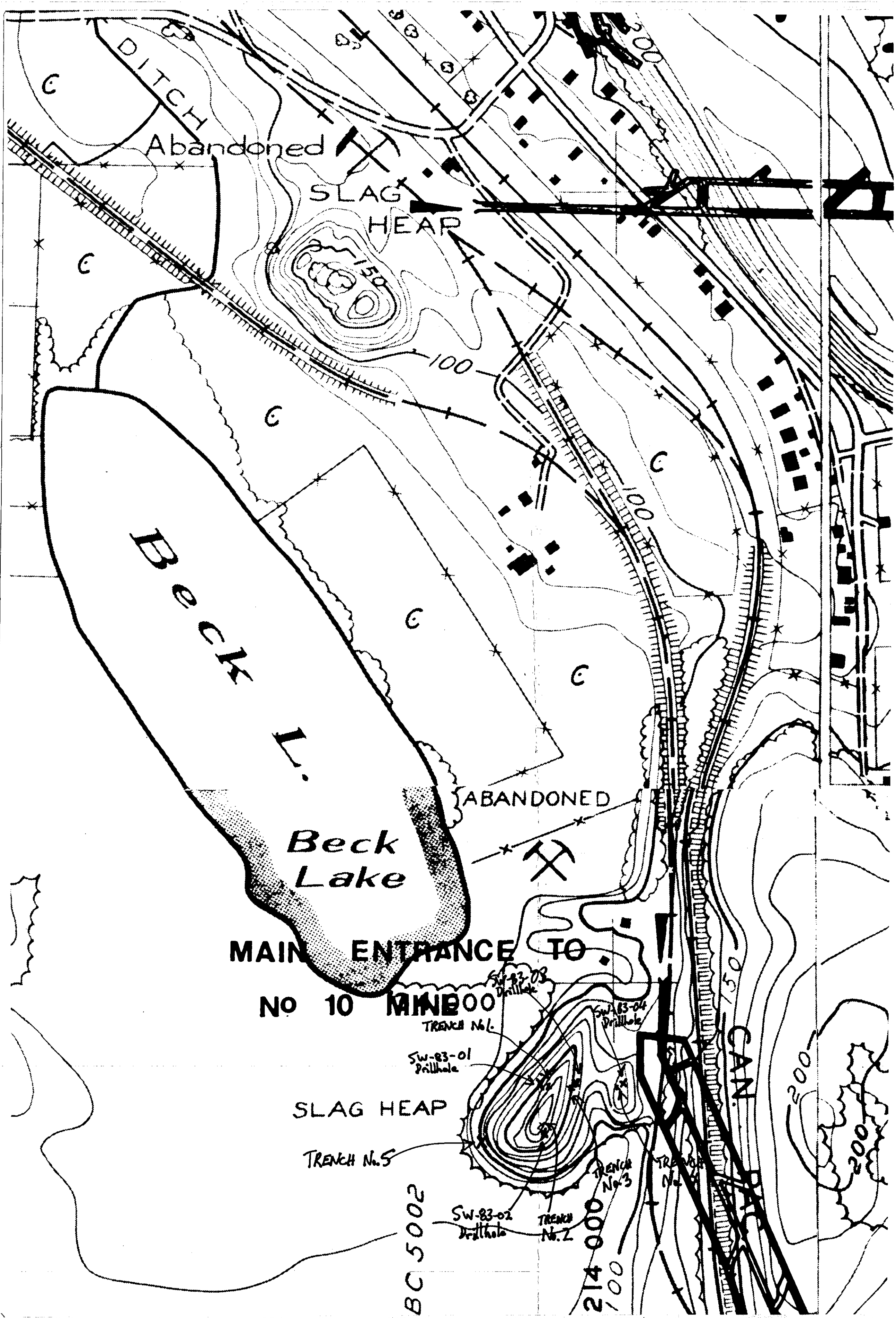
### Coal, coke and water testing facilities located at:

1707 Franklin Street  
Vancouver, B.C. V5L 1P6  
Tel: (604) 254-1647      254-2148  
Telex: 04-507514

19 Le Royer Street  
Chambre 401, Montreal, P.Q. H2Y 1W4  
Tel: (514) 844-2803/5/6  
Telex: 05-561238

259 Lakeshore Blvd. East  
Toronto, Ont. M5A 3T7  
Tel: (416) 461-6313  
Telex: 06-23114

P.O. Box 39, Whitney Pier  
Sydney, Nova Scotia B1N 3B1  
Tel: (902) 562-2344  
Telex: 019-35219



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M2

770



EX-83-02  
Drillhole

EX-83-04  
(TRENCH)

EX-83-05  
(TRENCH)

SLAG  
HEAP  
PPH  
COAL

544  
EX-83-03  
Drillhole

EX-83-06  
(TRENCH)

EX-83-07  
(TRENCH)

Abandoned

DITCH

MAIN ENTRANCE  
TO EXTENSION MINES

SHAFT

P

700

450

