RESOURCE ASSESSMENT FOR COASTAL AND WESTERN BRITISH COLUMBIA AND THE DEVELOPMENT OF A PORTABLE MODULAR MILL DESIGN

Prepared for:

TRADER RESOURCE CORP. - FLEET DEVELOPMENT LTD. AND MINISTRY OF ENERGY, MINES AND PETROLEUM RESOURCES UNDER THE CANADA-BRITISH COLUMBIA MINERAL DEVELOPMENT SUBSIDIARY AGREEMENT

Prepared by:

TRM ENGINEERING LTD. #701 - 744 West Hastings Street Vancouver, British Columbia V6C 1A5

March 1986

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PREFACE

This report entitled "Resource Assessment for Coastal and Western British Columbia and the Development of a Portable Modular Mill Design" was commissioned by the Ministry of Energy, Mines and Petroleum Resources and Trader Resource Corp. in December 1985.

Funding of the project was provided in part by the Department of Energy, Mines and Resources of Canada and the Ministry of Energy, Mines and Petroleum Resources of British Columbia under the Canada-British Columbia Mineral Development Subsidiary Agreement and by Trader Resource Corp. and Fleet Developments Ltd. The project work was contracted to TRM Engineering Ltd. under the direction of M. McClaren.

The project is based upon the concept of establishing a design for a modular constructed portable concentrating facility. Such a facility could be utilized in the processing of various ores within the coastal and adjacent areas of western British Columbia.

The Resource Assessment portion of this report has investigated the distribution of deposits within the study area with an emphasis on precious metal deposits, particularly those with a significant gold content.

The study has indicated that eight deposits may benefit from the use of a portable mill. Three sample plants have been designed to process ores at rates of 70 MTD (75 TPD) and 230 MTD (250 TPD), Capital and operating costs of these plants have been calculated based upon flowsheet requirements.

Detailing of a 50 MTD and 100 MTD truck transportable mill is provided such that components may be individually selected and priced. Capital and operating costs can be calculated from tables and examples provided.

The information in this report should form the basis from which further work can be undertaken to develop and implement this type of milling facility.

We are indebted for co-operation to the mining companies, British Columbia Ministry of Energy, Mines and Petroleum Resources and the Geological Survey of Canada.

M. McClaren Principal TRM Engineering Ltd.

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PART I

RESOURCE ASSESSMENT FOR COASTAL AND WESTERN BRITISH COLUMBIA

.

RESOURCE ASSESSMENT

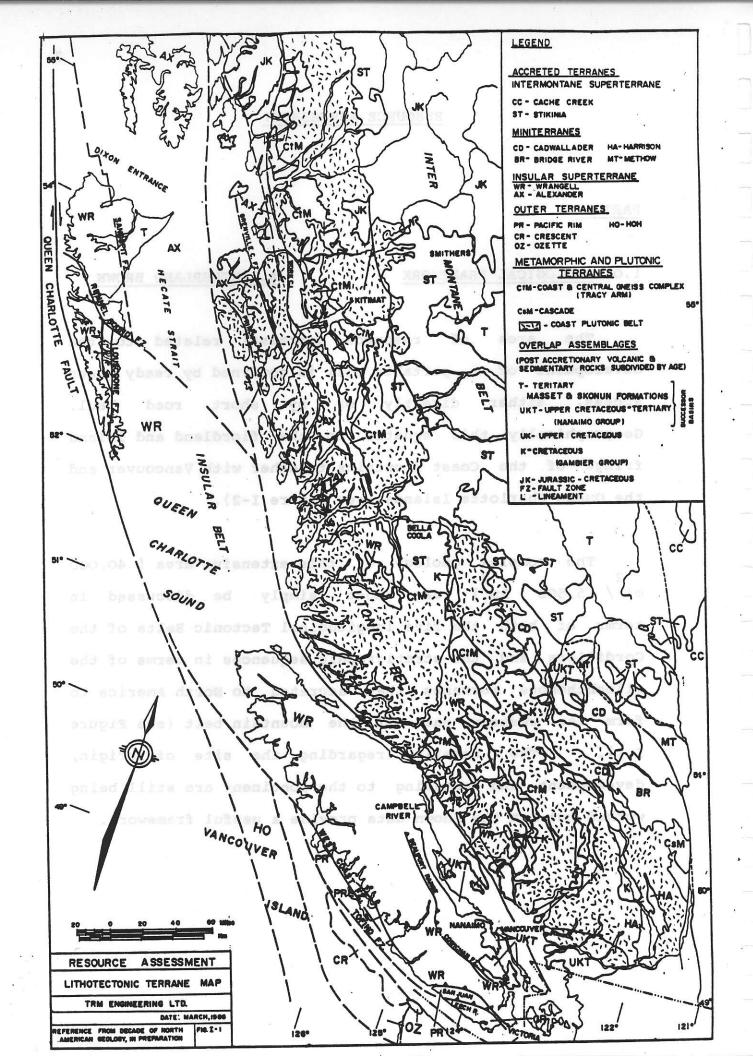
PART I

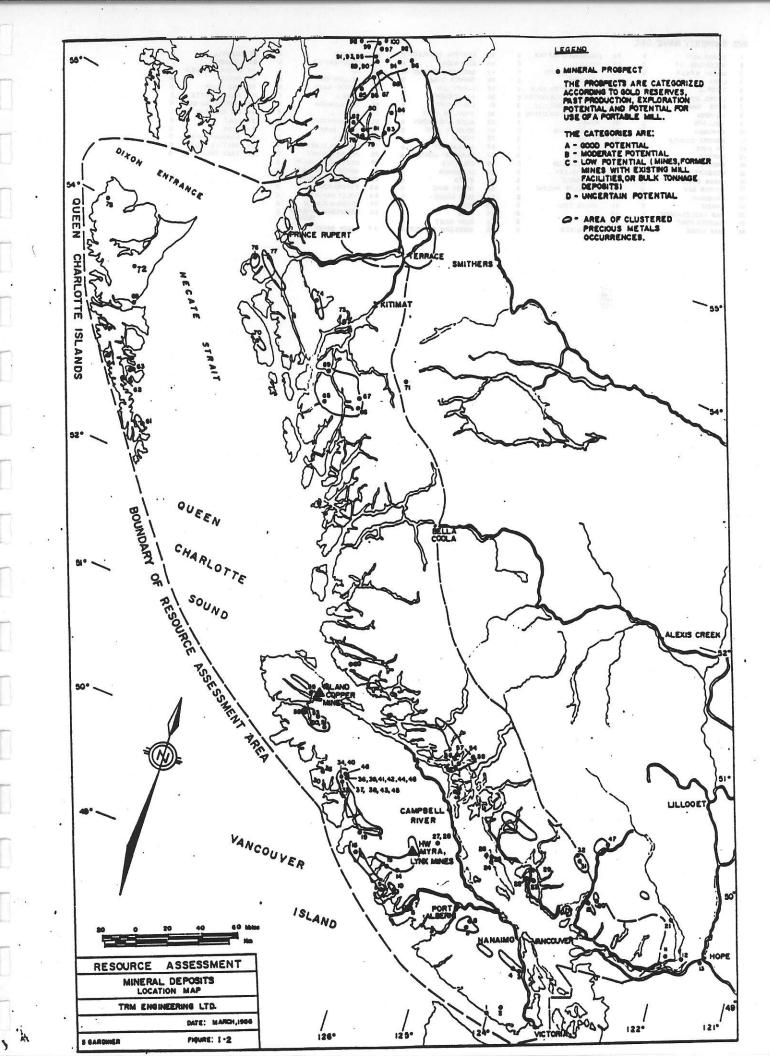
1.0 GEOLOGICAL FRAMEWORK

A. SUTHERLAND BROWN

The area of resource appraisal related to the development of a portable mill is governed by ready ocean access, either directly or by short road haul. Geographically this equates to the fiordland and island fringe of the Coast Mountains together with Vancouver and the Queen Charlotte Islands (see Figure I-2).

The complex geology of this extensive area (40,000 2 mi / 15,500 km) can most simply be discussed in terms of both the five longitudinal Tectonic Belts of the Cordillera and the stratigraphic sequences in terms of the allochthonous terranes that accreted to North America to form the western part of the mountain belt (see Figure I-1). The details regarding the site of origin, development and suturing to the continent are still being worked out but the known data provide a useful framework.





MUL PHUP	PERTY NAME	CAT.													
I SUNR	O MINE		23	CAMBRIAN CHIEF TAN	D	45	CENTRAL ZEBALLOS	D	67	NUNTER	A		UNWELL		
	NTINE MT.	D	24	HOLLY	C	46	KING MIDAS	A		SOUTHEASTER	D	89 V	NOODBINE	c	
	T SCKER		25	TEXADA ISLAND	8	47	WARMAN (NORTHAIR)		6.9	OX	0	80 1	ILBAK PREMIER	D	
4 LARA		D	26	MARJORIE	D	48	COPPER ROAD	0	70	YELLOW GIANT	A		NDIAN		
5 THIST			27	MT WASHINGTON GOLD	D	49	LUCKY JIM		71	SMITH - NASH	D	92 1	RED CLIFF		
	A, DONALD	0	28	MT. WASHINGTON COPPER	c	50	INDEPENDENT		72	CINOLA	c		SILVER BUTTE		
	MARIE	D	29	SKOCKUM (CHALICE)	0	51	COAST COPPER		73	DRUMLUMMON	0	94 0	SEORGE AU-CU		
8 VICTO		0	30	PORT ELIZA GOLD MINE	D	52	THURLOW GOLD	C	74	ECSTALL		85	BIG MISSOURI	c	
9 KALL		0	31	ASHLU		63	ALICE LAKE MINES		78	INCONSPICOUS	D		BOAT		
10 FAND			32	ICE. YALAKUM	0	64	DOUGLAS PINE		76	EDYE PASS	A	97	TROY	D	
	SIZ - WEAVER		33	BEANO	D	55	YREKA		77	JITNEY	D		GRANDUC MINE	c	
12 RN M		2	34	TAGORE	0	56	ALEXANDRIA		78	BONANZA, BLACK BEAR			SCOTTIE GOLD	c	
13 AUFE		0	35	FIL MIL	0	67	DORATHA- MORTON	÷.,	79	GRANBY POINT	D	100	EAST GOLD	D	
14 PROS			36	MT. ZEBALLOS		58	COLOSSUS		80	MAPLE BAY GROUP	c				
	ERT INLET	0	37	SPUO VALLEY	0	59	CALEDONIA			ANYON MODEN CR.	c				
	N CHIEF		38	HOMEWARD		60	SILTA		82	OUTSIDER GROUP					
	ER BAY		39	ZE BALLOS PACIFIC		61	IKEDA MINE	10	83	ESPERANZA	0				
IS BRITA	# 00	-	40	VAN ISLE		62	HIGH GRADE	10	84	DOLLY VARDEN	C				
19 DANZ			41	WHITE STAR	0	63	APRIL	c	85	SEORGIA R. GOLD					
	EAGLE (MAGGIE)		42	C.D.		64	TASU			PROSPERITY-PORTER	c				
	ORS POINT		43	RIMY		65	SURF INLET			IDAHO					
	MOAS	0	44	PRIVATEER		66	WESTERN COPPER	8	87	LUCKY SEVEN					
44 1.010	III U AL			FRIVATEEN			WESTERN OFFICE				0				

The appraisal area includes all of the westernmost Insular Belt, much of the south and central Coast Plutonic Belt and a small part of the Intermontane Belt. The geology of the Insular and Coast Plutonic Belts is radically different. The Insular Belt is dominated by volcanic and sedimentary rocks of Wrangellia; whereas the Coast Plutonic Belt is overwhelmingly composed of intrusive granitic rocks with metamorphosed inliers that reveal a tghost' stratigraphy of three terranes - Wrangellia, Stikinia and the Alexander Terrane. The small part of the Intermontane Belt included here is underlain by Stikinia.

1.1 INSULAR BELT

The Insular Belt is mainly completely composed of Wrangellian terrane which is overwhelmingly composed of volcanic rocks, derived sediments, and related intrusive rocks with lesser carbonates. Wrangellia was constructed from three superposed volcanic piles ranging in age from early Paleozoic to early Jurassic. The oldest assemblage is the late Silurian to Permian Sicker Group, a marine calcalkaline arc dominated by basaltic to andesitic agglomerates but with dacites and rhyolites in its upper part, and topped by a thick crinoidal limestone (Buttle Lake Formation). This group is overlain with mild

unconformity by a very thick sequence of uniform, rift related, basaltic pillow lavas of Late Triassic age on which another thick limestone rests (Quatsino Formation). The third pile, the Bonanza Group, of Lower Jurassic age formed an emergent arc of intermediate to acid pyroclastic rocks. Genetically related, but slightly younger, are the Island Intrusions and West Coast Complex of quartz diorite to granodioritic composition.

Two minor terranes exist at the south and west of Vancouver Island where they are juxtaposed against and thrust under Wrangellia. These respectively are the late Jurassic early Cretaceous slope deposits of the Pacific Rim Complex and the Eocene rift and basaltic pillow laves of the Metchosin (Crescent) Formation. In addition, basins were formed and filled by younger clastic sequences on Wrangellian geology. On the Queen Charlotte Islands sandstone, shale, and conglomerate (Queen Charlotte Group) were deposited in the mid-Cretaceous, and on Vancouver Island similar rocks (Nanaimo Group) were deposited in the Late Cretaceous.

Further magmatic events took place in the belt in the Tertiary Period. On the Queen Charlotte Islands a very thick bimodal suite of basalt and rhyolite was deposited subaerially in mid-Tertiary times, possibly related to

transverse rifting. Oligocene granite porphyries intrude these and Wrangellian rocks. On Vancouver Island Tertiary volcanism was minor but an extensive group of porphyritic granities, Catface Intrusions, were intruded in Eocene and later times.

Under late Tertiary sands and shales of NE Graham Island and Hecate Strait the basement rocks are typical of Alexander Terrane.

1.2 COAST PLUTONIC BELT

Eighty-five percent of the Coast Plutonic Belt is composed of granitic rocks which occur as discrete or semidiscrete plutons in a matrix of schist and gneiss. The plutons may be low level ones rooted to their protolith or high level, discordant homogeneous or zoned bodies. There is a gradient in composition from sodic-quartz diorite in west to granodiorite and granite in the east. the Magmatism was episodic and protracted. The main intrusive period lasted through most of the Cretaceous from about 120 (million years ago) to 85 Ma, but was followed by two Ma discrete later pulses at 70 + 10 Ma, and 50 \pm 5 Ma. The plutonism is widely regarded as evidence of heat generation suturing of the outboard terranes on collision and (Wrangellia and Alexander) on the inboard (Stikinia, etc.).

Study of the metamorphic hosts, now evident as pendants and inliers, and which may be both intruded and protolith, enables tentative identification from the ghost stratigraphy of the terrane of origin. In the study area most inliers south of Burke Channel can be assigned a Wrangellian origin. North of Burke Channel and west of Work Channel lineament, inliers and pendants are fairly certainly part of Alexander Terrane whereas east of the lineament they appear to be part of Stikinia. The prominent Central Gneiss Complex (Tracy Arm) may be a highly deformed and metamorphosed amalgam of Stikinia and Alexander Terranes unconformably overlain by an overlap assemblage equivalent to the Gravina-Nutzotin rocks of southeast Alaska. In the Southern Coast Plutonic Belt inliers of the Gambier Group may also be correlative with the foregoing rocks. In addition, adjacent to the Fraser Valley and Harrison Lake are three mini terranes - Harrison Lake, Shuksan and Chilliwack.

The Alexander Terrane in adjacent Southeast Alaska is composed of Carboniferous carbonate and clastic sediments unconformably overlain by Upper Triassic limestone and Lower and Middle Jurassic felsic to intermediate volcanic rocks. Stikine Terrane in the Intermontane Belt near Stewart is predominantly composed of Lower and Middle Jurassic emergent arc andesitic and rhyolitic pyroclastic rocks but these represent the youngest of the terrane rocks. The Gravina-Nutzotin assemblage is a Jurassic and Late Cretaceous sequence of marine volcanic rocks and intercalated sediments. The Gambier Group is equivalent in age and consists of a lower pyroclastic sequence dominated by andesite and dacite overlain by an upper sequence of argillite, greywacke and tuff.

1.3 STRUCTURE

The structural style of the Insular Belt is very different from that of the Coast Plutonic Belt. The gross structure of Vancouver Island is a geanticline cored by the oldest rocks - the Sicker Group - and flanked by the Karmutsen Formation, then alternately by the Bonanza and Nanaimo Groups. This simple, long-lived structure reflects original centres of volcanic accumulation of the Sicker Group reactivated by folding and thrust faulting that continued to at least the late Cretaceous. A similar geanticlinal structure is not as svident in the Queen Charlotte Islands largely because the western side is truncated and the whole imbricated by wrench faults.

Major northwest striking faults of the Belt include the Tofino, West Coast, Cowichan Lake-Beaufort Range Thrust on Vancouver Island and the Queen Charlottes, Louscoone,

Rennel Sound, and Sandspit Faults on the Charlottes. Late northerly striking faults, an order of magnitude smaller, are also important. Wrangellia is bounded on the south by the north-dipping thrusts of the San Juan and Leech River Faults. Many small northeast dipping thrusts on southern Vancouver Island are believed related to Eccene and younger subduction.

In the Coast Plutonic Belt the early structures of the terranes are largely obliterated. However, the Work Channel Lineament and/or the western edge of the Central Gneiss Complex probably originated as the suture of Alexander Terrane against Stikinia. Late structures are dominated by great lineaments now largely covered by water, e.g. Work Channel, Grenville Channel, Principe Channel. These faults not only appear to have been active in right lateral translation of the western Coast Mountains but also in the uplift of the core in the Eocene and later times.

The relationship of the distribution of mineral deposits to geological structures is moderately strong but is also subtle. Certainly the distribution of favourable hosts for syngenetic deposits, such as the upper Sicker volcanic rocks, is governed by it. Also the juxtaposition of plutons, carbonate rocks and sources of metals for skarn deposits is structurally controlled, particularly the location of the plutons and of the minor faults and breccia

zones which served as the conduits. Finally, there is a particularly close relationship for epigenetic vein deposits and the major lineaments and their subsidiary splays. There is also a very close relationship between the Tertiary intrusives that are host to porphyry deposits and related precious metal veins because these plutons are introduced along major northwesterly faults.

1.4 METALLOGENY

Statistical analysis of the distribution of all known metallic mineral occurrences of Cordilleran British Columbia shows the Insular Belt to have the highest density of occurrences per unit area of any belt - 15.4 occurrences per 1,000 km compared to 7.91 for the Cordillera as a whole. In contrast, the Coast Plutonic Belt is slightly below average, having 6.13 occurrences per 1,000 km. The plutonism and high thermal regimes of the belt have probably depleted the favourable geology of the original volcanic terranes of metals.

In contrast to the difference in intensity of mineralization in the two belts the type of mineralization is rather similar. Both belts are characterized by volcanogenic massive sulphide and by extensive lode gold deposits. The characteristic minerals of each belt - i.e.

those minerals in which the occurrence density is greater than the average for the Cordillera - are as follows: Insular Belt - Cu, Au, Zn, As, Co; and for the Coast Plutonic Belt - Au, Ni, Hg, Mo, As.

Statistical analysis of the Intermontane Belt as a whole is not applicable to the small part of it on the fringe of the Coast Plutonic Belt in the Stewart area. Indeed this has a very high density of deposits of types similar to Insular and Coast Belts, i.e. volcanogenic massive sulphide, vein lodes and skarns. In addition, the area contains many silver and lead-rich deposits.

1.5 DISTRIBUTION

The distribution of all known occurrences that contain significant precious metals in veins, polymetallic massive sulphide, or skarn deposits is not uniform but highly clustered. Major prospects commonly, but not invariably, occur within clusters of occurrences (see Figure I-2). The distribution of clusters themselves is not uniform. In the Coast Plutonic Belt between Aristazabal Island and Knight Inlet there are no clusters or significant prospects. The Insular Belt of these latitudes is covered by Queen Charlotte Sound.

The origin of the clusters in some instances is as simple as the surface exposure of a favourable host; in others contact zones of plutons or proximity to major lineaments. Others are less explicable.

1.6 GEOCHEMISTRY

Sequences of rocks may have charateristic geochemical signatures and/or characteristic deposit types. In Wrangellia the upper part of the volcanic sequence of the Sicker Group is a notable host to arc-type volcanogenic massive sulphide deposits rich in precious metals, e.g. Lynx, Myra, Price, H-W, Lara, and Mt. Sicker. Similar types of deposits are also common in the emergent volcanic arcs of the Hazelton Group of Stikinia - e.g. Hidden Creek, Bonanza, Redwing, Double Ed and Granduc; and the overlap assemblages of Tracy Arm and Gambier Group - e.g. Ecstall and Britannia.

The Karmutsen Formation has a high background in copper and gold and is rich in iron. Rift-type volcanogenic deposits are not known to be significant in this unit but it is thought to be a source of metals in skarn deposits in and adjacent to the Quatsino Formation. Vein gold deposits are also common in the Karmutsen Formation.

The Coast Plutonic Belt is somewhat depleted in metals but deeply circulating hydrothermal waters, channelled by major faults that are commonly developed along inliers, have scavenged metals to form both Tertiary lodes and recent hotspring deposits.

The Tertiary granite porphyry plutons of the Insular Belt have also probably recycled and concentrated metals previously dispersed, leading to vein deposits like Zeballos, Mt. Washington, and Cinola.

:

S. GARDINER

2.1 INTRODUCTION

This section of the report summarizes an inventory of the precious metal bearing mineral deposits of the coastal and adjacent areas of British Columbia.

The study has two interrelated purposes:

- (i) to identify deposits which could utilize a portable modular mill and
- (ii) to enable the facility to be designed on the basis of characteristics of these deposits

The inventory is a compendium of geological, geographical and historical information on 100 mineral properties and is presented as a reference guide to the exploration history of the study area.

2.2 PROCEDURE

The objective of the study was to compile information on properties with known reserves in which gold is either the primary, or significant secondary, metal of value. The investigation began with a review of government publications and mining industry periodicals to identify prospects which met these criteria. The prospects were then discussed with government geologists who provided information on exploration potential and current owner/operator status. Mining industry representatives contacted for additional information on specific were properties. A comparative check was made of data gathered from the literature and data gathered from other sources. Details on access, environment, claim status, ownership, history, geology, reserves, mining type, exploration potential and metallurgical testing have been entered on an interview/data sheet and related comments are included in Appendix D. The information has been collated and used to rate the deposits according to their potential for use of a portable modular mill.

The properties were divided into the following four categories:

<u>Category A</u> - Properties with reserves of moderate tonnage (20,000 to several 100,000 tonnes) and of moderate to high gold grade. Considered to have good potential for use of the portable mill.

<u>Category B</u> - Properties with low reserves but moderate gold grade. Prospects with reserves of moderate tonnage and low gold grade. Prospects with no reserves presently outlined but with a past production of more than 1,000 tonnes and a significant gold yield. The properties should have a good exploration potential. Considered to have a moderate potential for use of the portable mill.

<u>Category C</u> - Properties with large tonnages, those defined as bulk mining deposits or those that have milling facilities on-site. Considered to have a low potential for use of a portable mill facility.

<u>Category D</u> - Properties that can be considered exploration targets of some merit, but have no reserves and little or no production history. Uncertain potential for use of the portable mill.

2.3 PRESENTATION OF DATA

This report is divided into sections, according to prospect category. Information is presented in a table format. Case studies for five properties from Category A are presented. Three properties, Fandora #10, Privateer #44, and Georgia River Gold #85, are not included in the case studies and ample published information is available on these deposits. In the map section and eppendices of the report are 1:300,000 scale location maps and data sheets for prospects in Categories A and B.

The tables and data sheets summarize the information gained from the resource study (i.e. location, access, environment, geology and mineralogy, reserves and history of exploration, mining and metallurgical testing). Direct references to this information are included in Sections 2.3.1 to 2.3.4. A general discussion is included below.

Each property included in this study has moderate to good exploration potential as indicated by available information.

In general, for those properties in which a good potential for the use of a portable mill exists, more detailed information is given. Environmental data has been given only for properties of Category A. Other than in the Stewart area, where former producers such as Goat (#96) were restricted to seasonal operations due to high snowfall, the environment of the study area does not appear to be prohibitive to year-round mining and milling operations. This general statement is illustrated by the environmental statistics as shown on the data sheets in Appendix A.

Details on access are included for Categories A and B. Many of these deposits are close to existing transportation routes, either road or water. Others, such as Ecstall and Hunter, would require road building to be done to provide access.

Brief descriptions of geology and mineralogy have been included for deposits of moderate to good potential. Exploration history for these deposits and those of Category D has also been presented. Many deposits of Category D have had some production in the past and brief descriptions of the mining method and, where applicable, milling facilities used is included in the exploration history. In addition, if metallurgical studies were available, they have been briefly described in the history. References to mining type and metallurgical reports collected for deposits of Category C are included

in Appendix E. At least 60% of the deposits have used or can be expected to use underground mining techniques. A few deposits have had a small amount of production from surface cuts. Twelve deposits have been evaluated in recent years as being best exploited by open pit/bulk mining methods.

Appendix E is a listing of the 100 deposits with accompanying references. This information includes mineral inventory and NTS designations as well as references to literature, and owner, operator or consultant.

2.3.1 Category A - Properties of Good Potential

Eight properties were assigned to Category A. As shown in Table A, the deposits are predominantly of the vein or shear type, although the Yellow Giant property has replacement and disseminated mineralization. The production history of the group is diverse. The Yellow Giant property has never been mined. Each of the other members of Category A have had some production, with the greatest amount coming from Surf Inlet (approximately 1,000,000 tonnes yielding 12,000 kg of gold). Reserve and production data is summarized in Table A.

TABLE A DEPOSITS OF GOOD POTENTIAL

		LOCATION			DEPOSIT		RESERVES		PRODUCTION HISTORY			CASE		
<u>INV.</u>	NIME	LAT	TUDE	LONG	TUDE	TYPE	TONNAGE (Tonnes)	GRADE (g Au/T)	TYPE/REP.	DATE	TONNAGE (Tonnes)	MCUNT ()cq)	COMMODITY	STUDY
				-			• •				••••••			
10	PANDORA	49	14.8	125	41.2	VEIN/ SHEAR	38,100	15.08 UNCUT	PROBABLE	1940, 196064	1,017	4.5 8.4	N⊔ Ag	
									i -			9	Ci Ci	
							181,437	10,28	POTENTIAL			82	Pb	
									VSE/SMF (1983)			36	Zn	
37	SPUD	50	00.8	126	46.7	VEIN	49,895	4.66	REMAINT RESERVES	1936,	190, 532	1,682.9	Au	1
	VALLEY						-		AFTER MINING TO	1938-42,	(INCLUDES	560.4	Ng	-
									1942	1951	BIG STAR	18,000	Ou	
									MRI 80/7		Mine)	16,000	Pb	
44	PRIVATEER	50	01.7	126	48.9	VEIN	113,400	8.23	REMAINT RESERVES	1934-53,	282,328	5,301.3	λu	
									AFTER MINING (TO	1975(?)	(INCLUDES	2,160.2	hg .	
									1953?)		PRIDENT	4,063	<u>o</u> i	
									MRI 80/7		MCNE)	10,093	Pb	
65	SURF	53	05.0	128	52.8	VEIN/	42,865	13.71	REMAINT RESERVES	1902-43	907,185	11,819.1	Au	2
	INLET					SHEAR	•		AFTER MINING TO			6,220.6	λg	
									1942			2,724,000	<u>o</u> i	
									HONSBERGER (1973)					
67	HINTER	53	12.6	128	22.4	VEIN	94, 382	12	INFERRED BY MINE	1933	2.7	933 g	Au	3
									DEVELOPMENT			373 g	Ng	
									PARRISH (1980)				-	
70	YELLOW	53	21.8	130	07.5				PERS. COMM. (1986)					4
	GLANT										•			·
(i)	BOB					VEIN	45, 359	40.11	DRILL INDICATED					
(11)	DISCOVERY					VEDN	90,719	15.77	DRILL INDICATED					
	•													
(111)						VEIN/ REPL	45,350	20.57	DRILL INDICATED					
						ICEP1.								
(iv)	KIM					VEIN 4	997,903	2.47	DRILL INDICATED					
						DISS								
	KIM-HIGH						58,967	11.66						
	GRADE CORE													
76	EDVE PASS	54	01.8	130	35.3	VEIN	226,000	8.9	INDICATED BY UNDER-	1919-39	61,582	639.9	N LI	5
	60/16 FA00		51.0	1.50	د ور	4610	220,000	u, >	GROUND DRILLING AND	~~~~ ~ ~ ~	JA 7 JUL	2,260	Âg .	
									SOME DEVELOPMENT			4,161	Cu	
									DEARIN (1980)					
85	GEORGIA	55	47.3	130	03.0	SHEAR	40,823	15.25	INDICATED BY	1937	454	10.2	Au	
45	RIVER GOLD						,	19.54	DRILLING AND LIMITED			12.8	hg .	
								Ag	UNDERGROUND WORK			3, 314	Pb	
								-	PERS. COMM. (1986)					

* Note: Reserves are presently being upgraded by 1986 drilling.

In general, the deposits are located within 25 kilometers of tidewater. In some cases, access would have to be upgraded to enable transportation to deposit sites. Details of the location and access are given on the data sheets in Appendix A. The prospects are shown on the index map, Figure I-2, and on location maps in the map section.

The exploration history of the prospects of this group, with the exception of Yellow Giant, which was discovered in the 1960's, began in the early 1900's. In all cases the potential of these prospects has been re-evaluated since the late 1970's after a hiatus in exploration activity. Refer to data sheets for further details.

Case studies which expand on the exploration history of five prospects from Category A are detailed.

2.3.1.1 Case Study 1 - Spud Valley Property (#37)

The Spud Valley property is situated in the Zeballos Mining camp on northwestern Vancouver Island. The town of Zeballos is situated on tidewater at the head of Zeballos Inlet, a branch of Esperanza Inlet. The claims are accessible from the townsite by road, a distance of about 10 km. The claim block is shown on Figure I-Ala.

The property is in a heavily vegetated, rugged mountainous area. Relief on the claim block is more than 300 m.

The climate is mild and wet. Average annual total precipitation at Tahsis climatalogical station, about 11 km southeast of Zeballos, is 3,829 mm and average annual snowfall is 69 cm. At the higher elevations on the claims the precipitation will be greater. Mean daily temperatures at Gold River, 60 km to the southeast, range from 2.6° C in winter to 16.3° C in summer.

The property is underlain by Catface quartz diorite. Sulphide bearing quartz veins and stringers occur in eastnortheasterly trending fault zones which dip steeply to the northwest. The veins are displaced by later shears. Splay veins and vein junctions appear to be important in the localization of ore shoots. Figure I-Alb shows the geology at the Zeballos camp.

Five veins are known to exist on the property and a possible sixth was discovered by the 1985 diamond drilling. The known veins are named Goldfield, Roper, Spur, Linton and AT.

The veins consist of quartz and chlorite and abundant sulphides. Pyrite and arsenopyrite are the most common metallic minerals, followed by sphalerite and galena. Visible gold is present. In general, gold content is related to the presence of sphalerite and galena.

Existing reserves are located in remnants and pillars of old stopes.

Recent drilling by McAdam Resources has shown that there is potential for additional reserves in the known veins at depth.

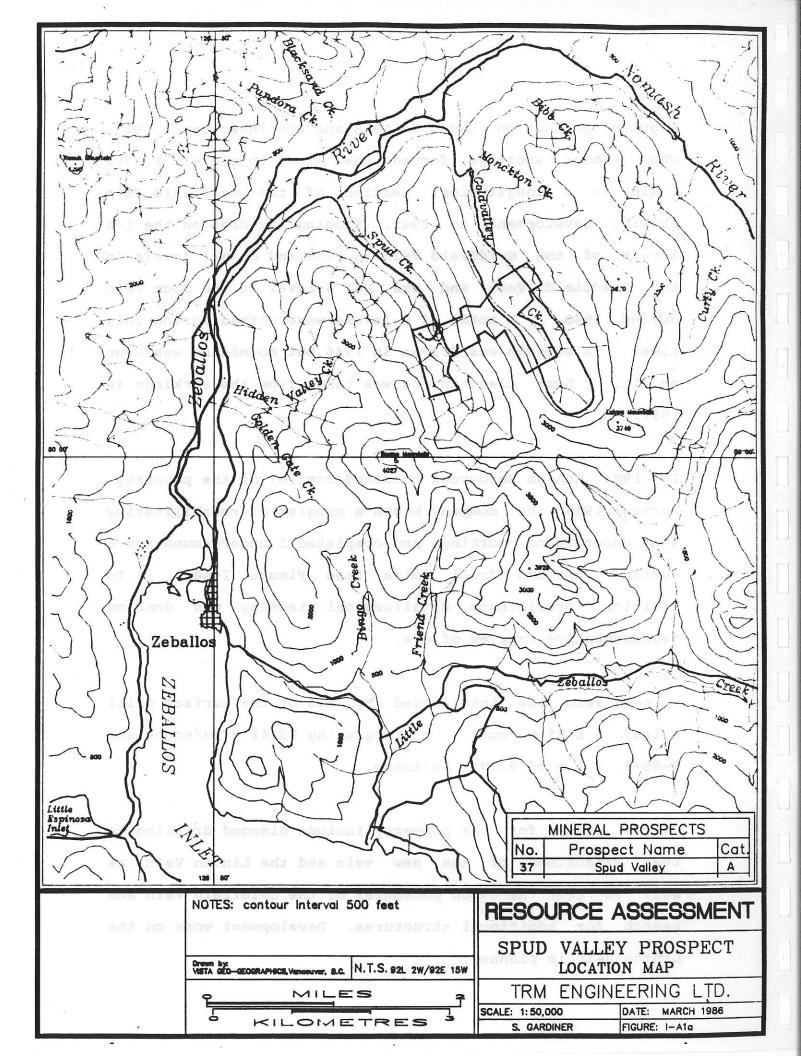
Past production came mostly from the Goldfield Vein. A smaller amount of ore was taken from the Spur Vein, near its intersection with the Goldfield.

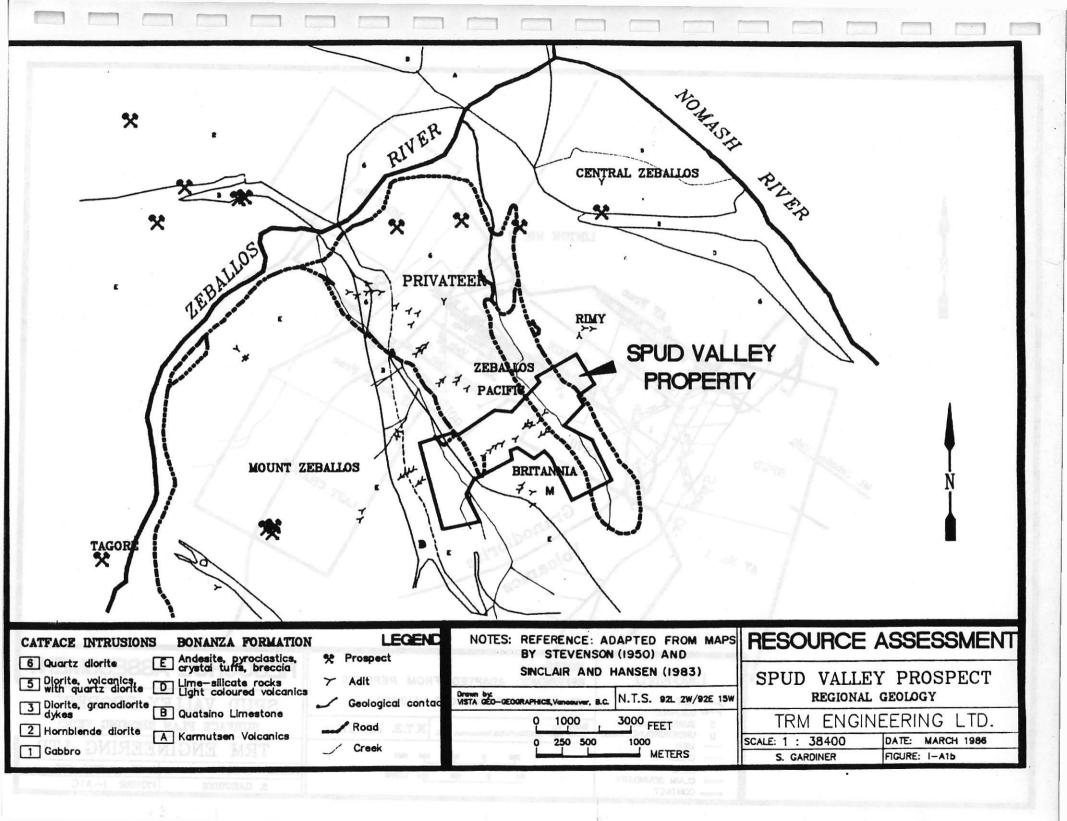
The Goldfield Vein was discovered and staked in 1935. In 1936 three adits were driven. Spud Valley Gold Mines acquired the ground in 1937, continued development of the Goldfield Vein and started underground work on the Spur and Roper Veins. Regular production began in 1938 and continued until 1942, when labour shortage forced the mine to close. Figure I-Ald is a longitudinal section of the Goldfield Vein showing development to 1942. Stoping was done on the 1-4 levels of the Goldfield Vein in 1939 and on all levels in the Goldfield Vein and the No. 4 level in the Spur Vein during 1940. A total of 6 levels were worked during this time. A seventh was driven in 1946 but no mining was done on it. Some clean-up ore was taken from the workings in 1951.

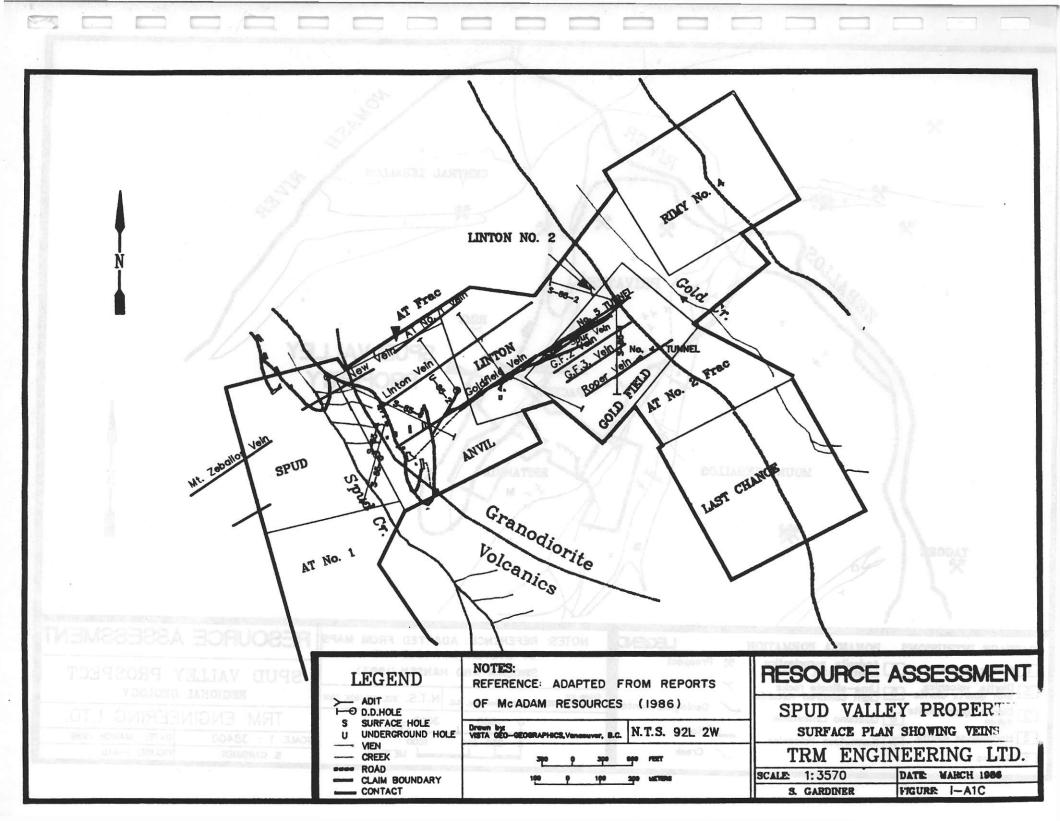
In 1984 McAdam Resources obtained control of the property. During 1985 the company began a program of rehabilitating the underground workings and completed 3 underground and 6 surface diamond drill holes (see Figure I-A4c). In addition, preliminary metallurgical testing was done on representative samples of ore.

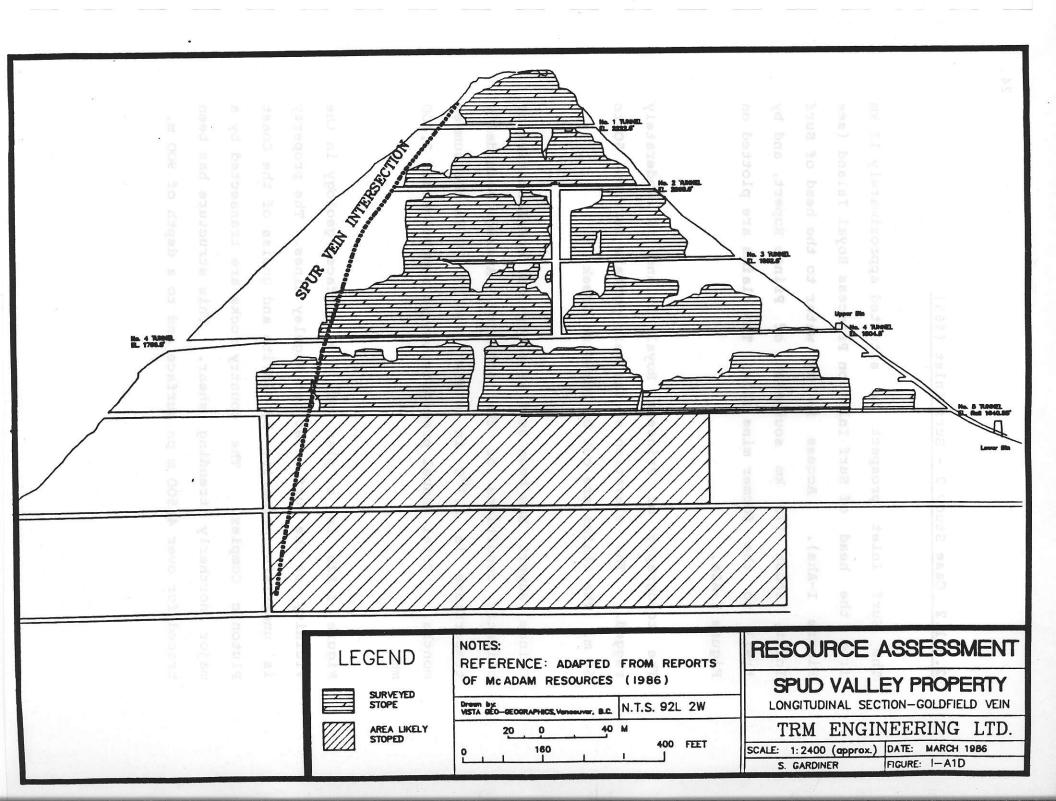
A new vein was intersected by two of the surface drill holes. S-85-6 cut 1 m in grading 83.61 g Au/tonne and S-85-3, l.1 m of 9.19 g Au/tonne.

Future plans for the property include diamond drilling to test extensions of the new vein and the Linton Vein, as well as test the depth potential of the Goldfield Vein and search for additional structures. Development work on the Linton Vein is planned.









2.3.1.2 Case Study 2 - Surf Inlet (#65)

The Surf Inlet prospect is situated approximately 12 km from the head of Surf Inlet on Princess Royal Island (see Figure I-Aha). Access is by water to the head of Surf Inlet, about 170 km southeast of Prince Rupert, and by trail to the former mine site. The claims are plotted on Figure I-A2a.

The topography of Princess Royal Island is moderately rugged. The elevation at the main portals is about 50 to 60 m. The claims are cut by Paradise Creek.

Prince Rupert has been used as a station representative of climatic conditions of the property. Average mean daily temperature is 2.7° C in winter and 13.2° C in the summer months. Total annual precipitation is approximately 2,400 mm.

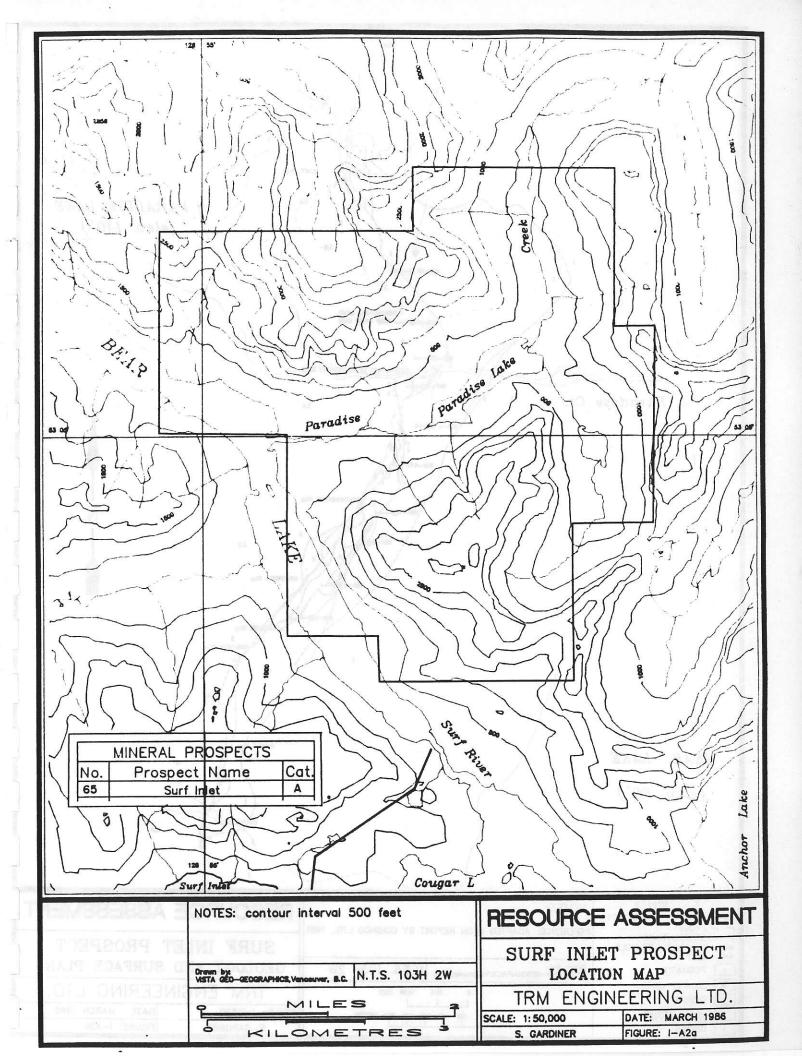
Figure I-A2b is a plan of the surface geology in the vicinity of the Surf Inlet and Pugsley Mines. The property is underlain primarily by diorite and gneiss of the Coast Plutonic Complex. The country rocks are transected by a major northerly trending shear. This structure has been traced for over 4,500 m on surface and to a depth of 900 m.

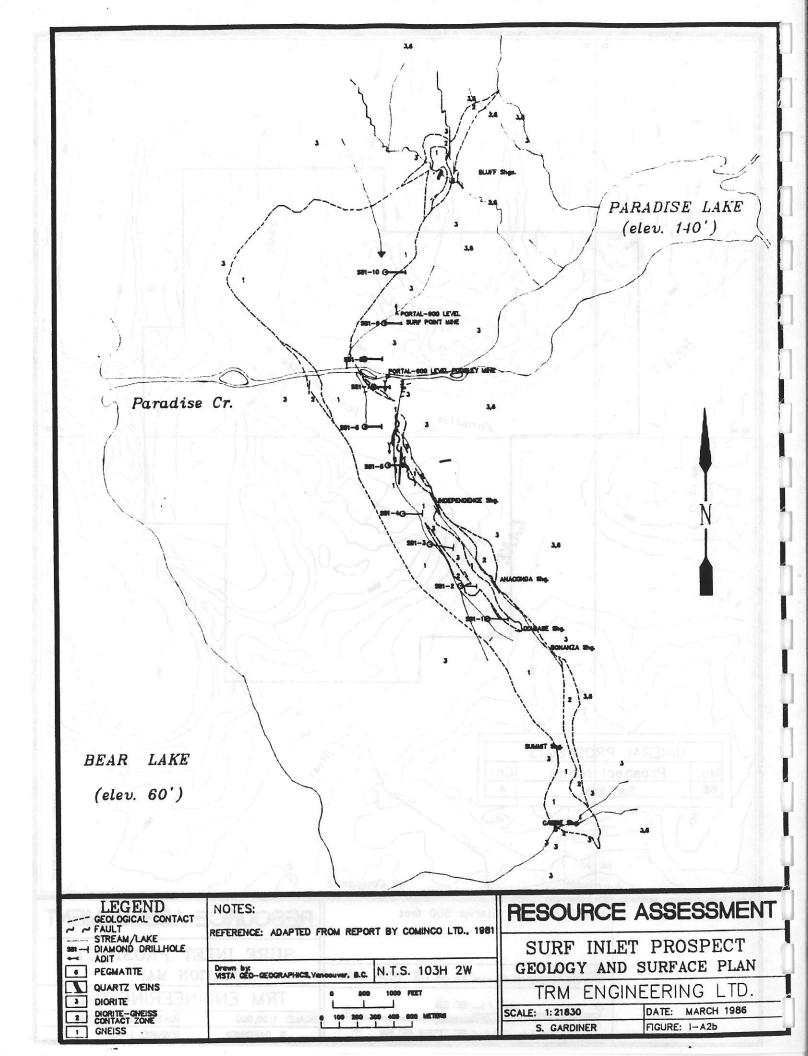
Quartz veins occur as discontinuous zones within the shear. The veins contain pyrite, chalcopyrite, native gold and molybdenite.

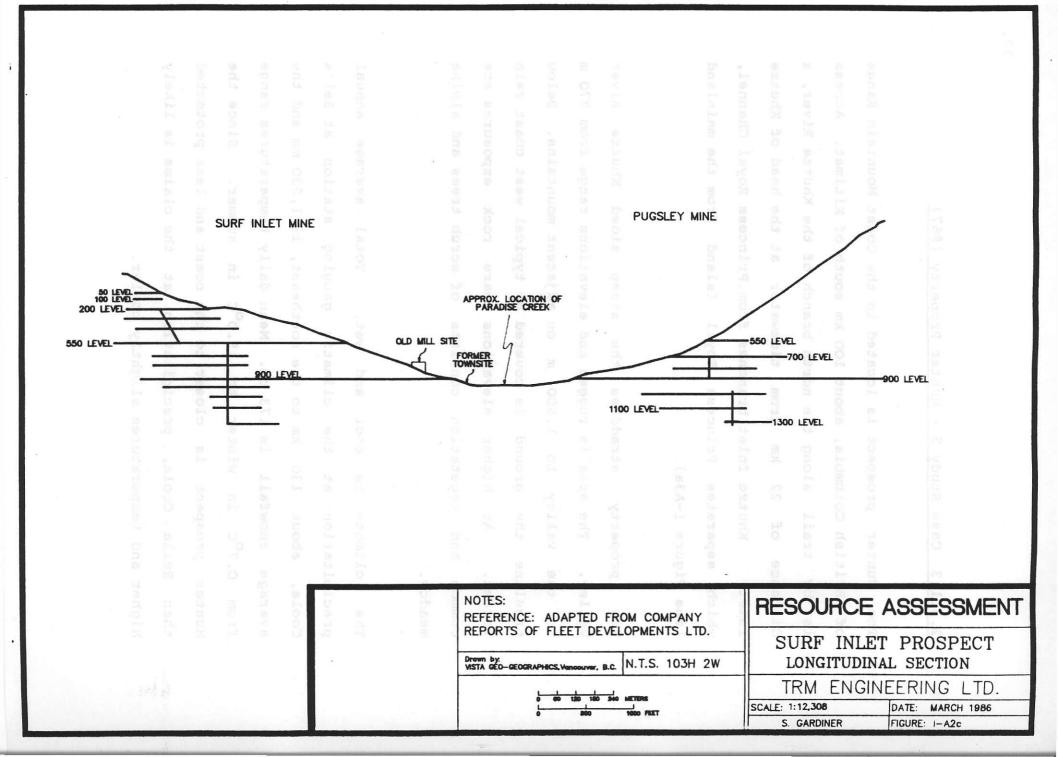
The property was staked in the early 1900's as the D.L.S. group. From 1900-1908 the claims were explored on surface. During the same period trial shipments were made from surface cuts on the veins. The ore had an average grade of 171.4 g Au/tonne and 3% Cu. Underground development began in 1912 by Belmont Surf Inlet Mines. By 1917 over 3,950 m of drifting was completed in two adits. The Surf Inlet Mine was developed north of Paradise Creek and the Pugsley Mine was developed to the south. Full production began in 1917, primarily from the Surf Inlet Mine.

The Mines ceased production in 1926 and in 1933 Princess Mines was incorporated to further develop Royal the In 1934 an inclined shaft in the Pugsley Mine property. was dewatered and development work was carried out on the By 1939 the upper levels of the Surf Inlet 1000 level. Mine were re-evaluated. Development and production, as well as diamond drilling programs, continued until 1942. Figure I-A4c is a longitudinal section of the Mines showing the development to that time. In 1981 Cominco Ltd. and Development Ltd. optioned the property from Placer Matachewan Consolidated Mines and carried out a program of geological mapping, sampling and surface diamond drilling. A total of six holes were drilled (see Figure I-A4b) to test the potential for a large tonnage, low grade deposit. In 1985 Fleet Developments Ltd. optioned the property and initiated a number of engineering studies to evaluate the potential for the renewal of mining at Surf Inlet.

 In 1942 the Mines were closed by a scarcity of labour and general war conditions.







2.3.1.3 Case Study 3 - Hunter Property (#67)

The Hunter prospect is located in the Coast Mountain Range of British Columbia, about 100 km south of Kitimat. Access is by trail along the north branch of the Khutze River, a distance of 22 km from tidewater at the head of Khutze Inlet. Khutze Inlet branches from Princess Royal Channel, which separates Princess Royal Island from the mainland (see Figure I-A3a).

The property straddles the steep sided Khutze River Valley. The area is rugged and elevations range from 270 m in the valley to 1,500 m on adjacent mountains. Below treeline the ground is covered by typical west coast rain forest. At higher elevations bare rock exposures are common and vegetation consists of scrub trees and alpine meadow.

The climate is cool and wet. Total average annual precipitation at the climatic gauging station at Bella Coola, about 130 km to the southeast, is 1,530 mm and the average snowfall is 173 cm. Mean daily temperatures range from 0.7° C in winter to 15.0° C in summer. Since the Hunter prospect is closer to the coast and less protected than Bella Coola, precipitation at the claims is likely higher and temperatures slightly cooler.

The property is underlain by a roof pendant composed of biotite granitoid gneiss in granitic rocks of the Coast Crystalline Complex. The gneiss has been intruded by numerous felsite, aplite and pegmatite dikes of quartz diorite to quartz-monzonite composition. A number of north to northeasterly trending sulphide bearing quartz veins cut the gneiss. In some cases the veins are enclosed in pegmatite dikes (see Figure I-A3b).

Six veins are known to exist on the property: No. 4, Burnt Tree, Main, River, Cross and No. 2. Of these only the River and Main Veins have underground development. Quoted reserves are derived from these six veins (see Figures I-A3c to e).

The predominant composition of the veins is white quartz and sulphides. Pyrite is the most common metallic mineral and constitutes about 10-20% of the vein material. Chalcopyrite, native gold and gold tellurides are present in small amounts. Gold content is related to the presence and abundance of pyrite.

The prospect was discovered and staked in 1927. In 1929 and 1930 trail and cable car access was constructed from Khutze Inlet.

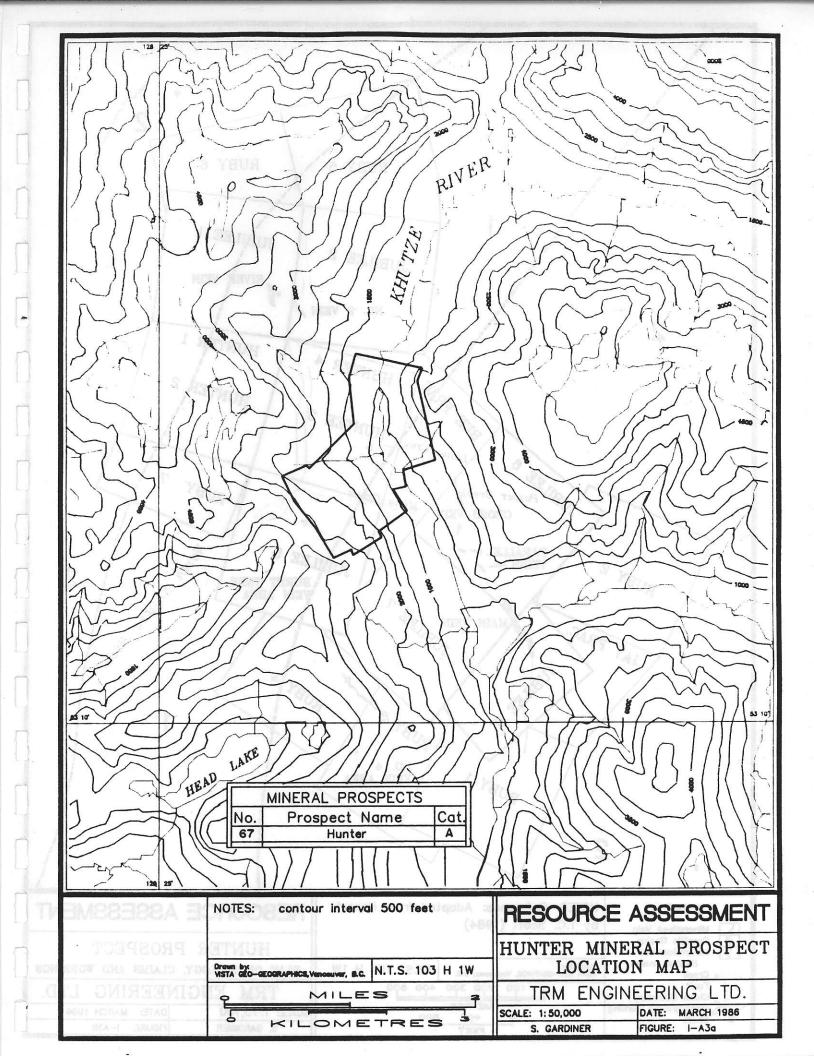
From 1932 to 1936 little work was done on the claims, however, it was during this period that the only production from the property took place. In 1933, 2.7 tonnes were shipped from surface pits on the River Vein and yielded 933 g Au and 373 g Ag.

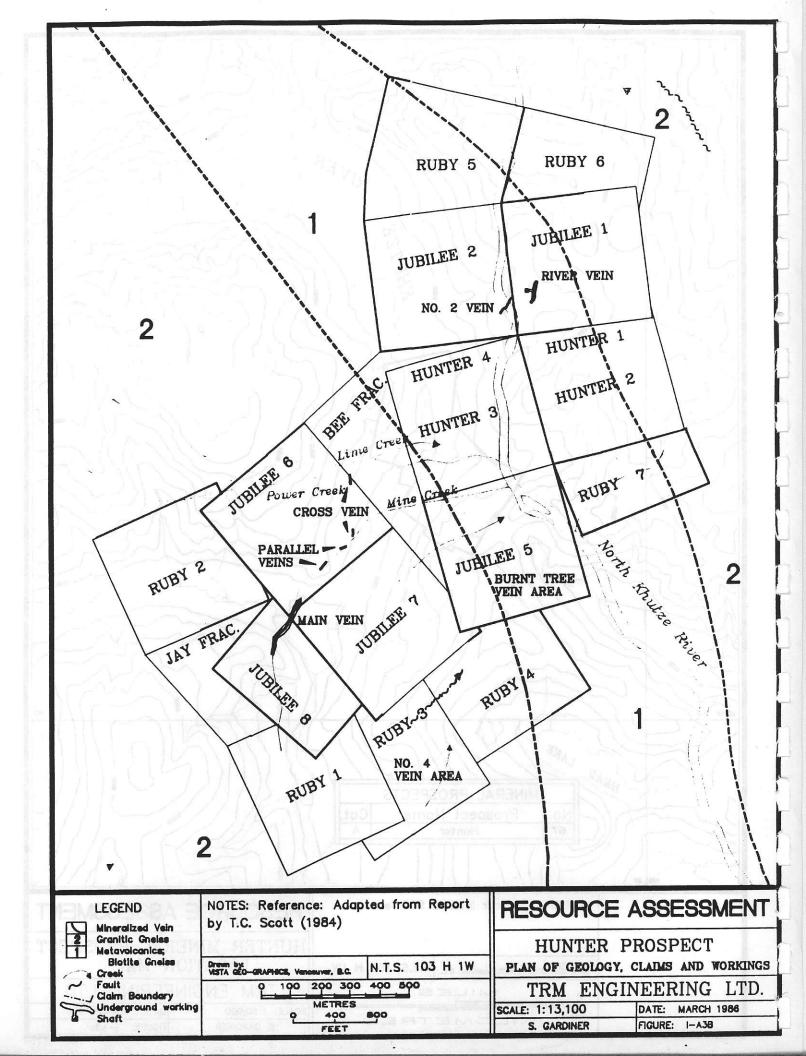
In 1937 Sheep Creek Mines drove a tunnel 42 m in length on the Main Vein. The property was re-optioned in 1940 and a 46 m shaft was sunk and two 15.2 m drifts were driven from the shaft on the River Vein. The claims were surveyed and crown granted in 1948.

In 1980 the River Vein workings were dewatered and rehabilitated and the drifts sampled and mapped. In addition, surface trenches on the Vein were cleaned out, mapped and sampled.

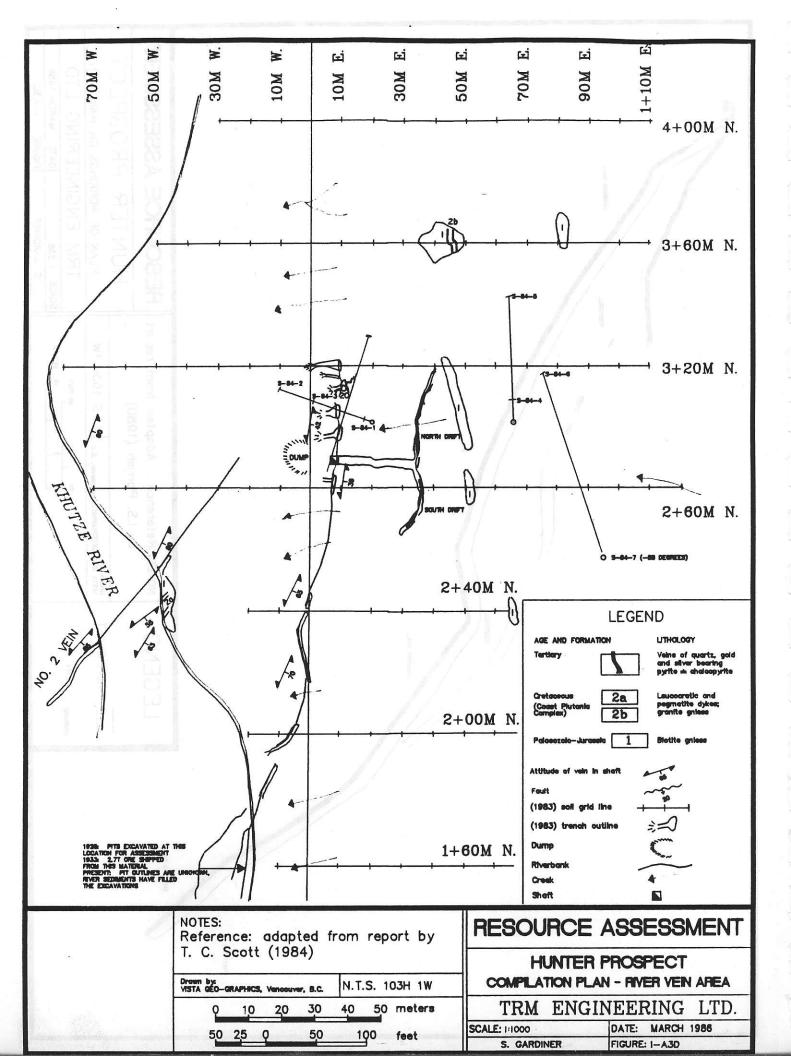
In 1983 the property was optioned by Arnhem Resources and geological and geochemical surveys were carried out as well as geological mapping and sampling of trenches and underground workings. During 1984 the River Vein was tested by 731 m of diamond drilling in 7 holes. The structure was found to splay at depth.

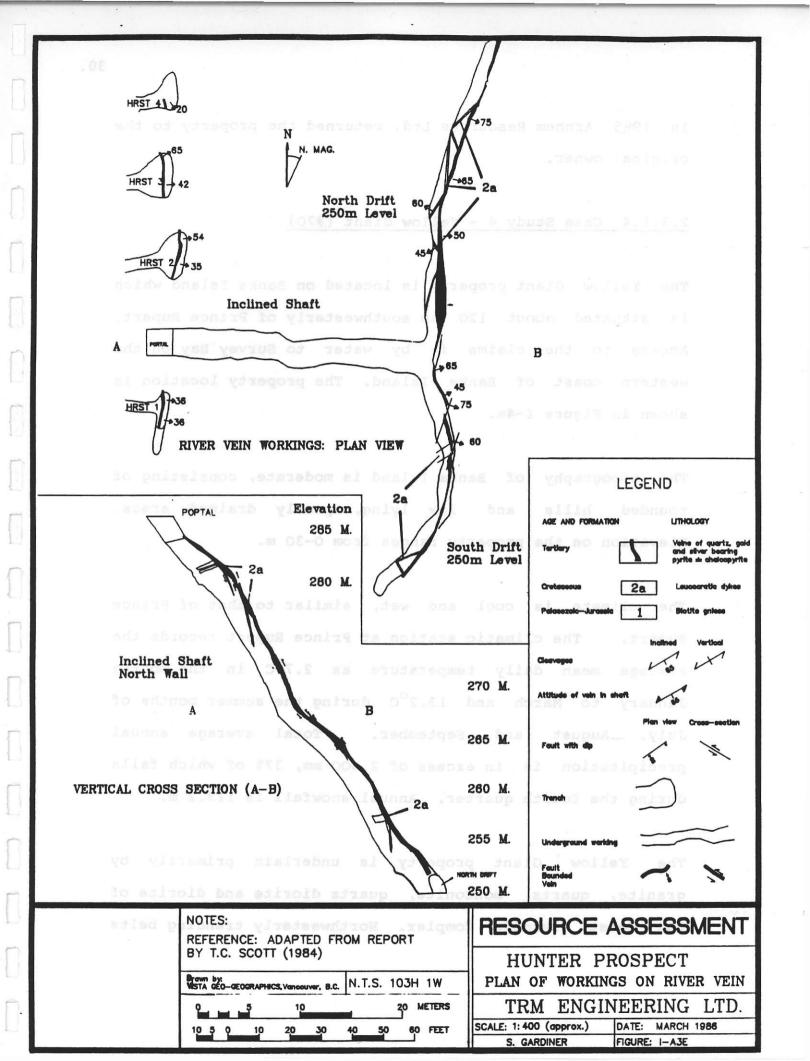
Two diamond drill holes intersected the No. 2 Vein and encountered narrow zones of mineralization.





ALEN ENCINES - VIALE - VIAL ALEN ALEN - MAEY		POOT	NALL RANGING TRALL
	NAMENO WAL		
POTTMAL			50 R M
-	LEGEND	NOTES: Reference : Adapted from report by I.S. Parrish (1980) Drown by: VISTA GED-GEOGRAPHICS, Vencouver, B.C. N.T.S. 103H 1W	HUNTER PROSPECT PLAN OF WORKINGS ON MAIN VEIN
	VEIN	20 0 20 PEET 6 0 10 METERS	TRM ENGINEERING LTD. SCALE: 1:238 DATE: MARCH 1986 S. GARDINER FIGURE: I-A3C





In 1985 Arnhem Resources Ltd. returned the property to the original owner.

2.3.1.4 Case Study 4 - Yellow Giant (#70)

The Yellow Giant property is located on Banks Island which is situated about 120 km southwesterly of Prince Rupert. Access to the claims is by water to Survey Bay on the western coast of Banks Island. The property location is shown in Figure I-4a.

The topography of Banks Island is moderate, consisting of rounded hills and low lying, poorly drained areas. Elevation on the property ranges from 0-30 m.

The climate is cool and wet, similar to that of Prince Rupert. The climatic station at Prince Rupert records the average mean daily temperature as 2.7° C in the months January to March and 13.2° C during the summer months of July, August and September. Total average annual precipitation is in excess of 2,400 mm, 37% of which falls during the fourth quarter. Annual snowfall is 113.2 m.

The Yellow Giant property is underlain primarily by granite, quartz, monzonite, quartz diorite and diorite of the Coast Plutonic Complex. Northwesterly trending belts of Alexander Terrane metasedimentary rocks which include limestone, argillite and quartzite are present. The metasedimentary sequence has been invaded by the Coast Intrusions and well developed local and regional fault and fracture systems transect all lithologies.

The Yellow Giant property contains four main deposits: the Bob, Tel, Discovery and Kim, as well as numerous other showings (see Figure I-A4a). The mineralization may be, in part, disseminated, such as at the Kim Zone; or localized in veins, replacements and silicified lodes, such as at the Bob, Tel and Discovery Zones. Mineralization consists of pyrite, pyrrhotite, arsenopyrite, chalcopyrite, sphalerite, galena and molybdenite. Gold and silver is associated with the sulphides.

The original discovery on Banks Island, the Discovery Zone, was made in 1960 by Ventures Ltd. during a reconnaissance survey along the coast of British Columbia. The survey had been initiated to prospect prominent structural trends or lineaments transecting the coastal rock units. The concept was correct, for the mineral deposits on Banks Island are in large plart controlled by structure. The main lineaments on the Yellow Giant property are shown on the geology plan, Figure I-A4b.

Most of the early exploration work was carried out by Falconbridge Ltd. and McIntyre Porcupine Mines. Sproatt Silver Mines acquired the Tel deposit in 1975 and acquired the remainder of the property in 1977. Trader Resource Corp. optioned the property in 1983 and to date has earned an 80% interest.

Figure I-A4d is a compilation of exploratory work completed by the various companies. Figures I-A4e to h are geology and drill location maps for the Bob, Discovery, Tel and Kim Zones. The exploration history of the four deposits is outlined in the following sections.

(i) Bob. Zone

Bob Zone was discovered by Falconbridge in 1963, and The the next year a self-potential geophysical survey, geological mapping and a geochemical survey were carried Three packsack drill holes were completed and several out. mineralized intersections were encountered. No further work was done until 1974 at which time a geochemical survey outlined mercury, arsenic, zinc and silver anomalies within In 1976 a diamond drill program consisting of the area. four holes located 2 high grade intersections in an area west of previously known mineralization. In June 1977 Sproatt Silver Mines Ltd. began exploratory development of

the deposit by means of a decline. By February 1978 this decline had advanced to a second level along which the mineralization was followed for a dinstance of 85.3 m. An ore shoot 44 m in length and 1.7 m in width was exposed with an average grade of 34.28 g Au/T and 107.3 g Ag/T. A program of underground diamond drilling totalling 341.5 m in 7 holes was also completed at this time. Since 1983, Trader Resource Corp. has undertaken geological mapping, geochemical sampling, trenching and airborne geophymical surveys over the Bob Zone. The underground workings have been dewatered, mapped and surveyed. The deposit has been tested by additional diamond drilling in 1984 and 1985.

(ii) Discovery Zone

The Discovery Zone was located and prospected in 1960. In the same year the zone was tested by 11 packsack drill holes. In 1963, Falconbridge Mines Ltd. staked additional claims and carried out geophysical and geochemical surveys and a 14 hole diamond drilling program on the Discovery Based on the results of the 1960 and 1963 drilling, Zone. a reserve estimate of approximately 57,000 tonnes with an average grade of 18.51 g Au/tonne was made by Falconbridge Mines Ltd. No further work was done on the Discovery Deposit until 1975 when grid surveys by Falconbridge covered this area. In 1984 Trader Resource Corp. carried

out ground I.P. and airborne Dighem surveys over the deposit. During 1984 and 1985 limited diamond drilling was carried out.

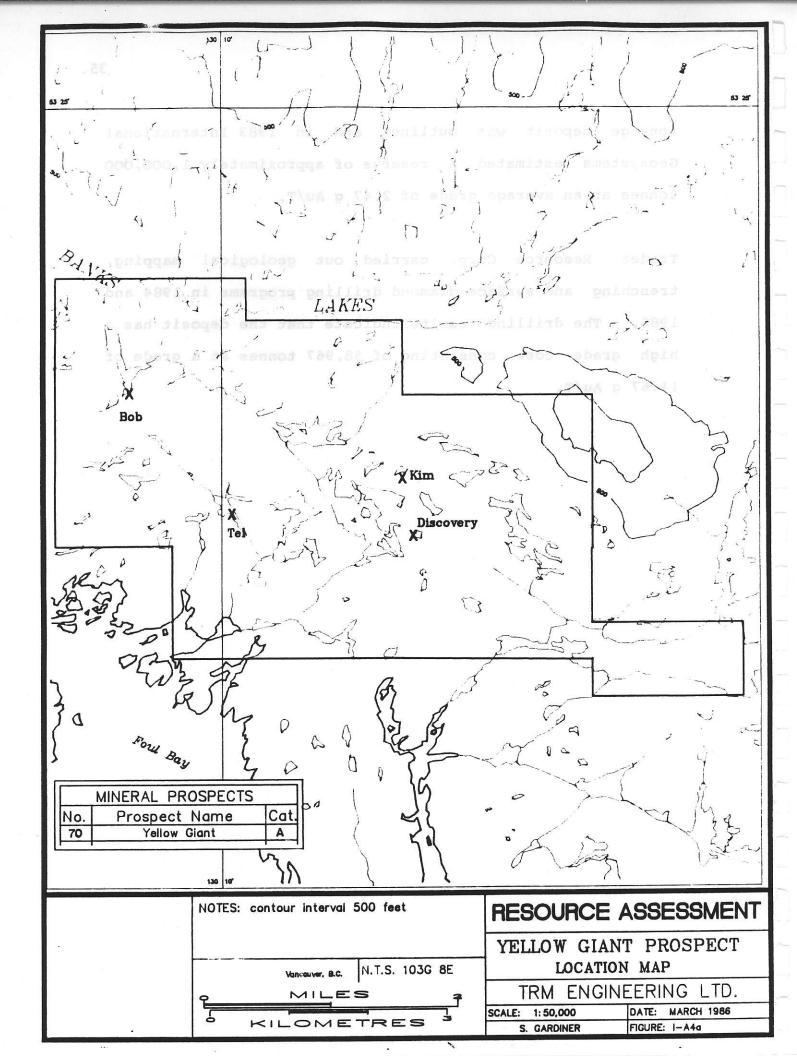
(iii) Tel Zone

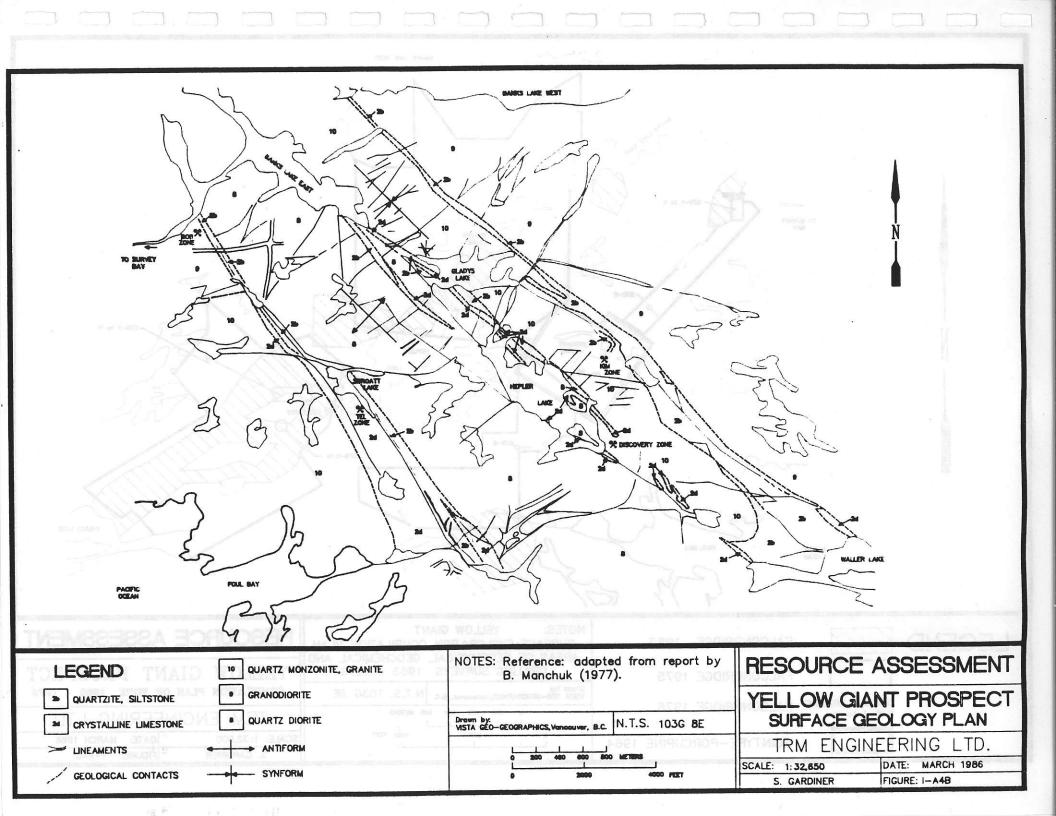
The Tel Zone was discovered in 1963 by McIntyre Porcupine Mines Ltd. During that year geological mapping and selfpotential surveys over the zone were completed. In 1964, McIntyre Porcupine Mines Ltd. traced the zone for 300 m by test pits and by 26 shallow packsack drill holes totalling 536.8 m. Later in 1975, Sproatt Silver Mines Ltd. carried out a 9 hole diamond drilling program totalling 998.2 m and an I.P. geophysical survey. Reconnaissance and detailed geochemical surveys were carried out by Trader Resource Corp. since 1981 and a diamond drilling program of 30,317 feet in 50 holes was completed in early 1986. Total drilling on the Tel Zone is 33,617 feet in 65 holes.

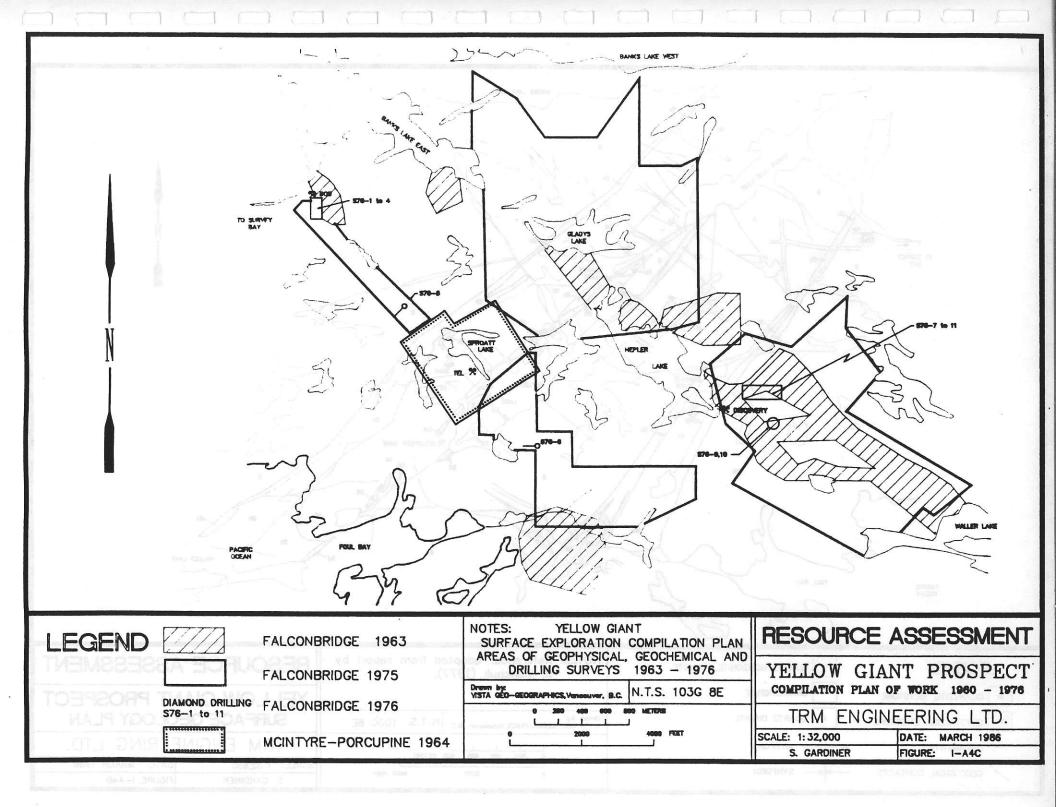
(iv) Kim Zone

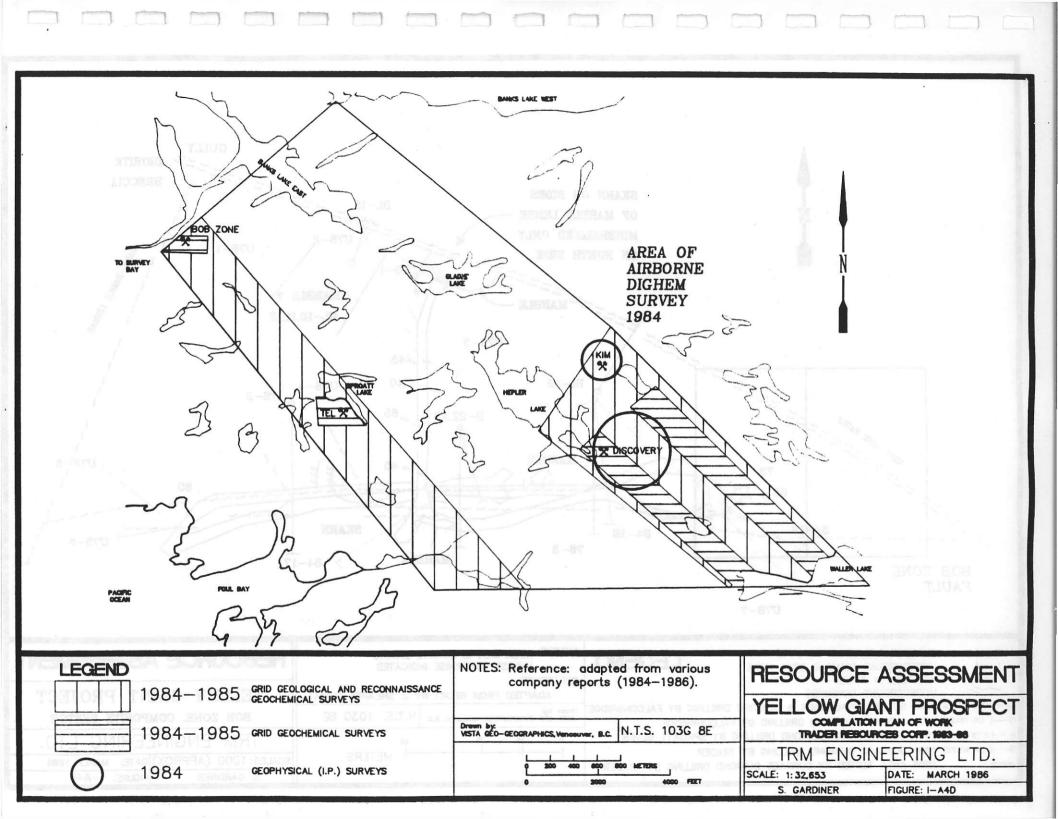
The Kim Zone was discovered and staked by Falconbridge in 1963. By 1975, geophysical surveys, geological mapping, trenching and 3,476 m of diamond drilling in 63 holes were carried out over the Zone with the majority of the work done during the 1963-1964 field seasons. A low grade large tonnage deposit was outlined and in 1983 International Geosystems estimated a reserve of approximately 1,000,000 tonnes at an average grade of 2.47 g Au/T.

Trader Resource Corp. carried out geological mapping, trenching and surface diamond drilling programs in 1984 and 1985. The drilling results indicate that the deposit has a high grade core consisting of 58,967 tonnes at a grade of 11.67 g Au/T.

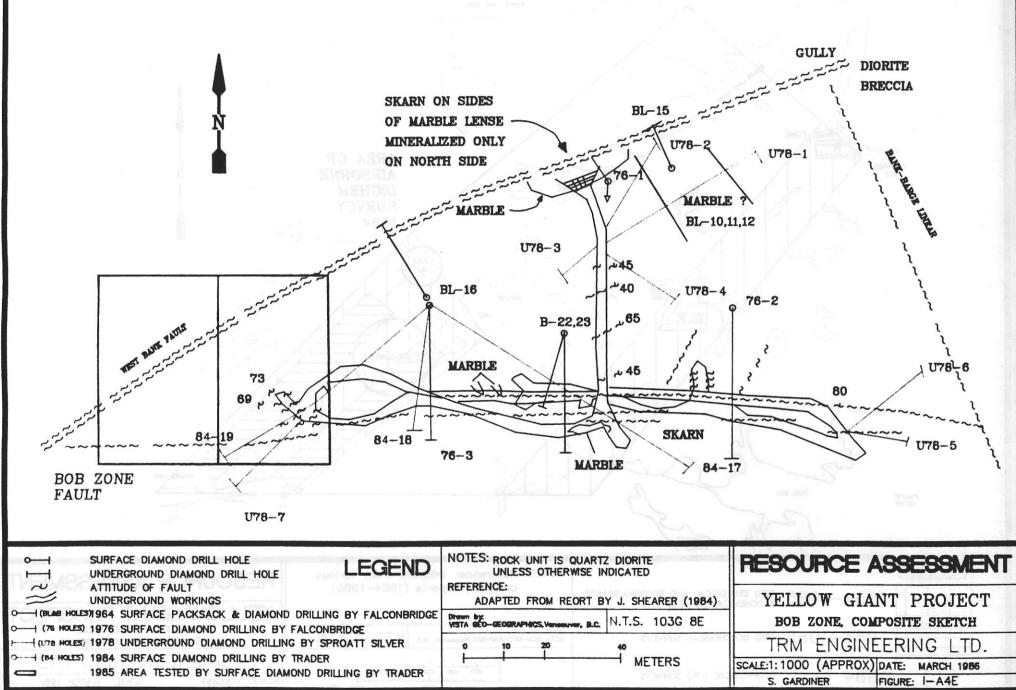


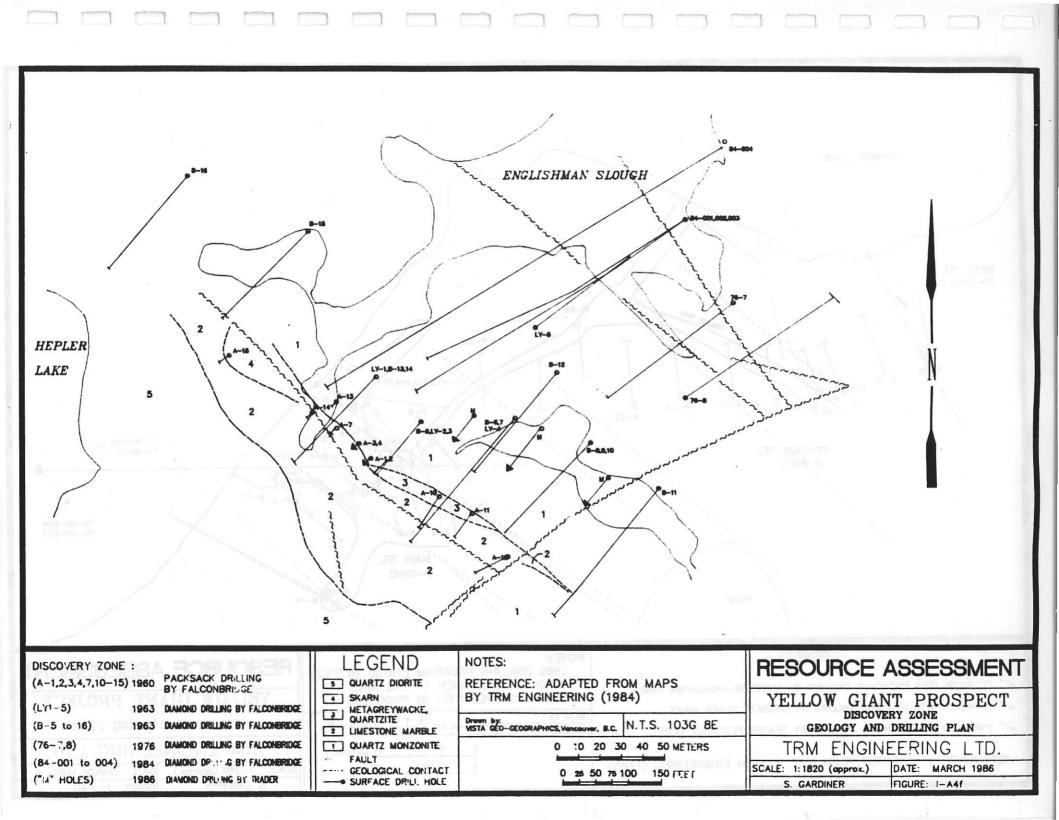


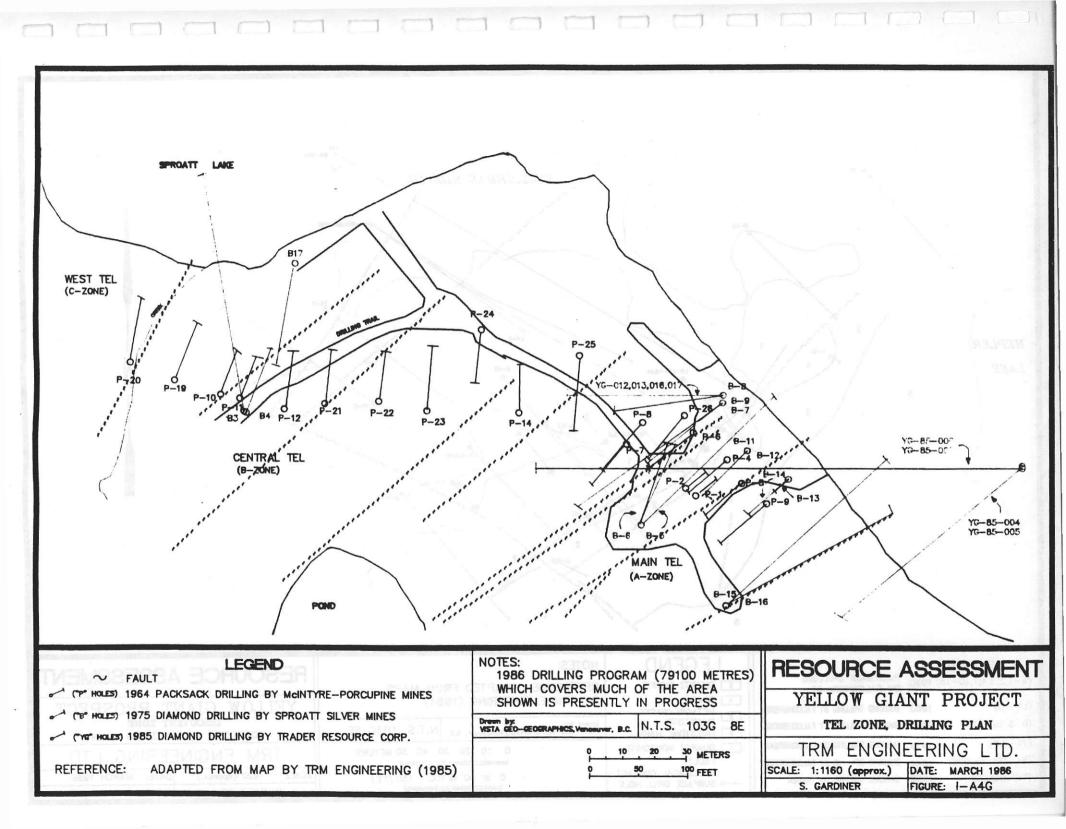


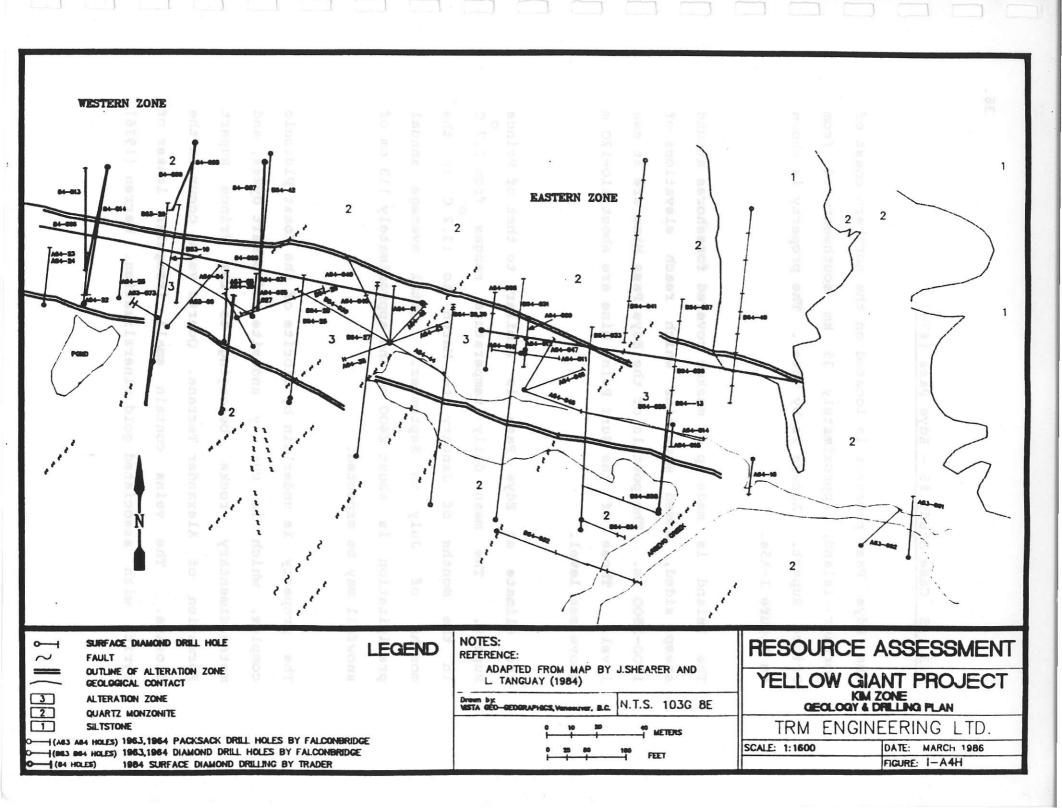












2.3.1.5 Case Study #5 - Edye Pass (#76)

The Edye Pass prospect is located on the northern coast of Porcher Island, approximately 35 km southwestward from Prince Rupert. Access is by water. The property is shown on Figure I-A5a.

The Island is made up of muskeg covered foreshores around steep sided, domed mountains which reach elevations of 1200-1500 m. The portals of the Edye Pass Mine are at sea level. Those of the Surf Point Mine are about 110-120 m above sea level.

The climate at Edye Pass is similar to that of Prince Rupert. The mean daily temperature ranges from 2.7 C in the months of January to March to 13.2 C in the months of July to September. Total average annual precipitation is about 2400 mm and approximately 113 cm of snowfall may be expected.

The property is underlain by diorite of the Coast Plutonic complex, which is cut by andesite and basalt dykes, and metasedimentary rocks belonging to the Prince Rupert Formation of Alexander Terrane. Quartz veins occur in the diorite. The veins contain small irregular lenses of pyrite with associated gold mineralization. Warren (1936)

reports that the gold telluride sylvanite is also present in the Surf Point veins. Figure I-A5b is a plan of the geology and workings at Edye Pass.

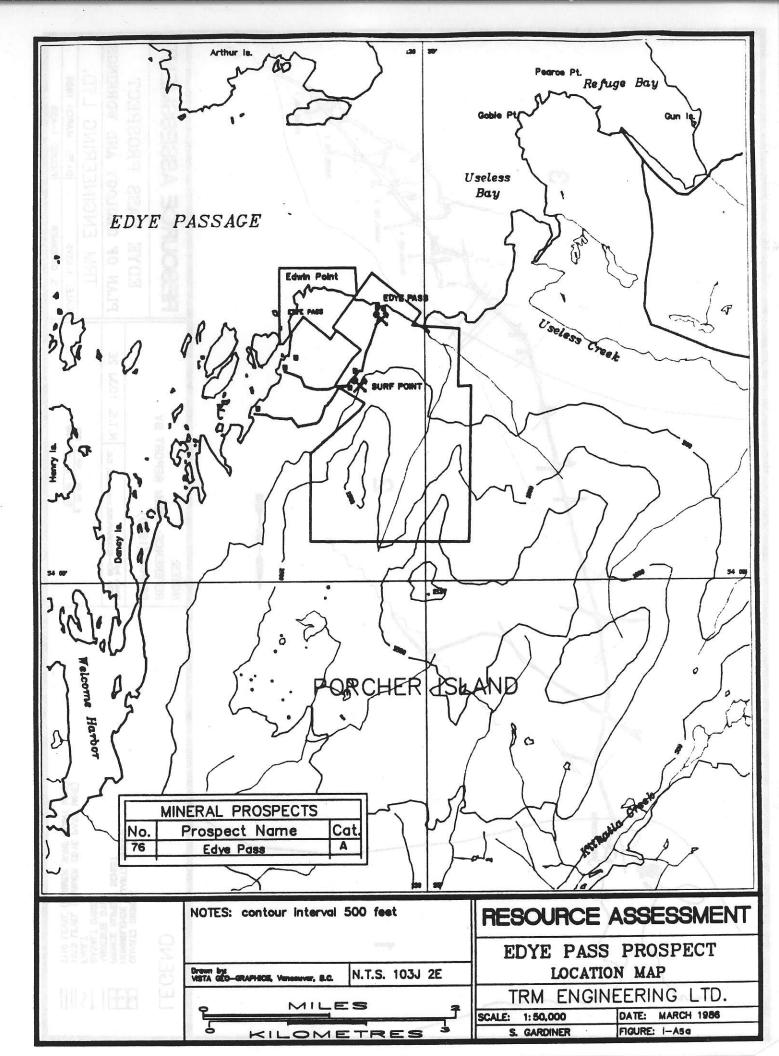
The Edye Pass and Surf Point properties were staked in the early 1900's and were known as the Trixie property. Surface exploration had been carried out and several shipments of high grade ore made from open cuts prior to 1932.

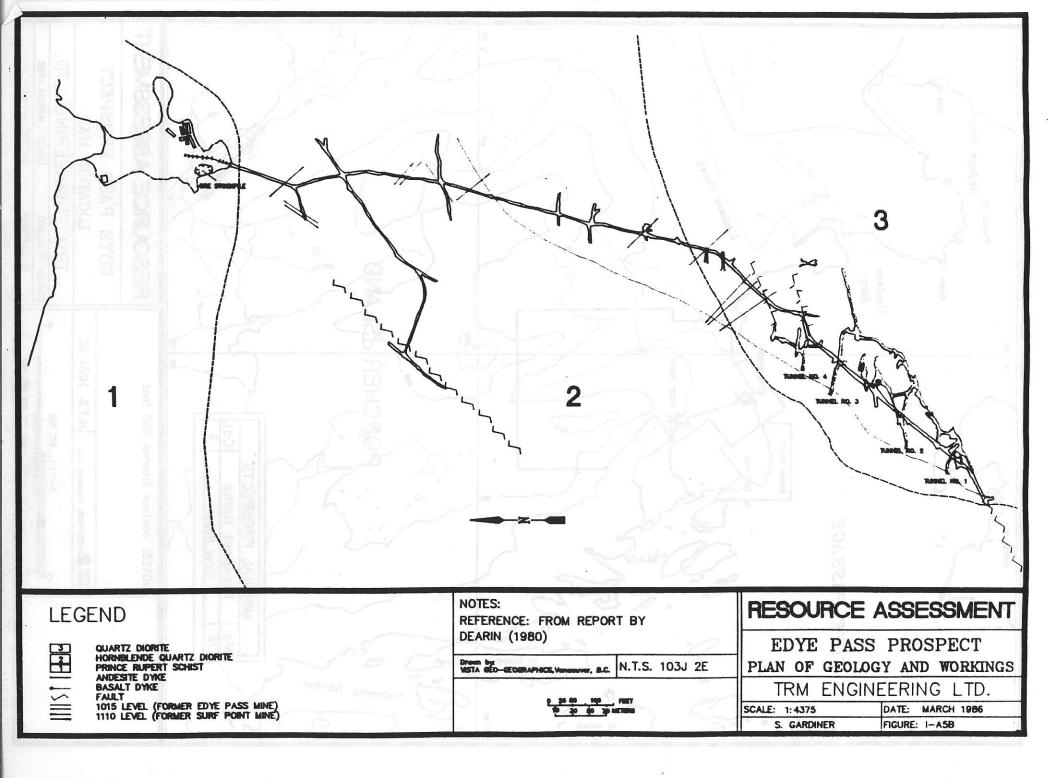
Between 1916 and 1932 the Surf Point Mine was developed with 3 adits by the N.A. Timmins Corp. By 1938 in excess of 2300 m of development was completed. In 1937, the Reward Mining Company, which owned and developed the Edye Pass Mine, purchased the Surf Point Mine. Porcher Island Mines was formed during 1938 and operated both mines. The company constructed a 50 ton per day mill and did limited development work in the Edye Pass Mine.

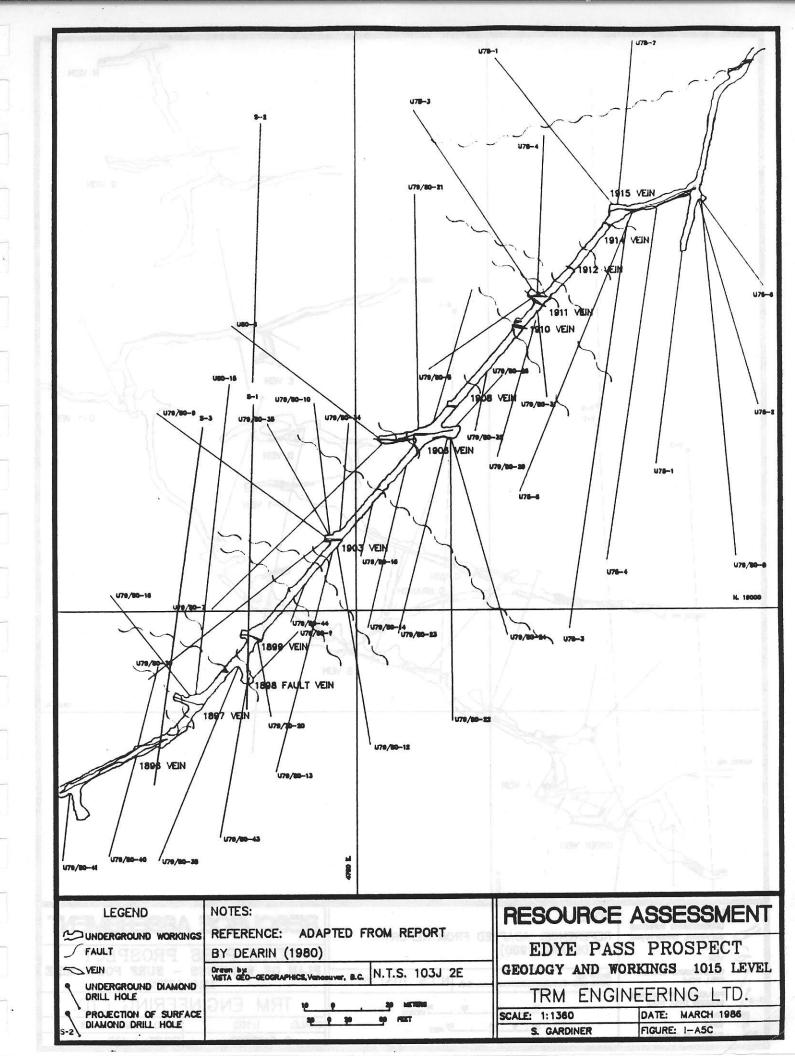
In 1975 the property was optioned by Tombill Mines Ltd. which drilled 8 holes on the 1015 level of the Edye Pass Mine. This work is shown on Figure I-A5b.

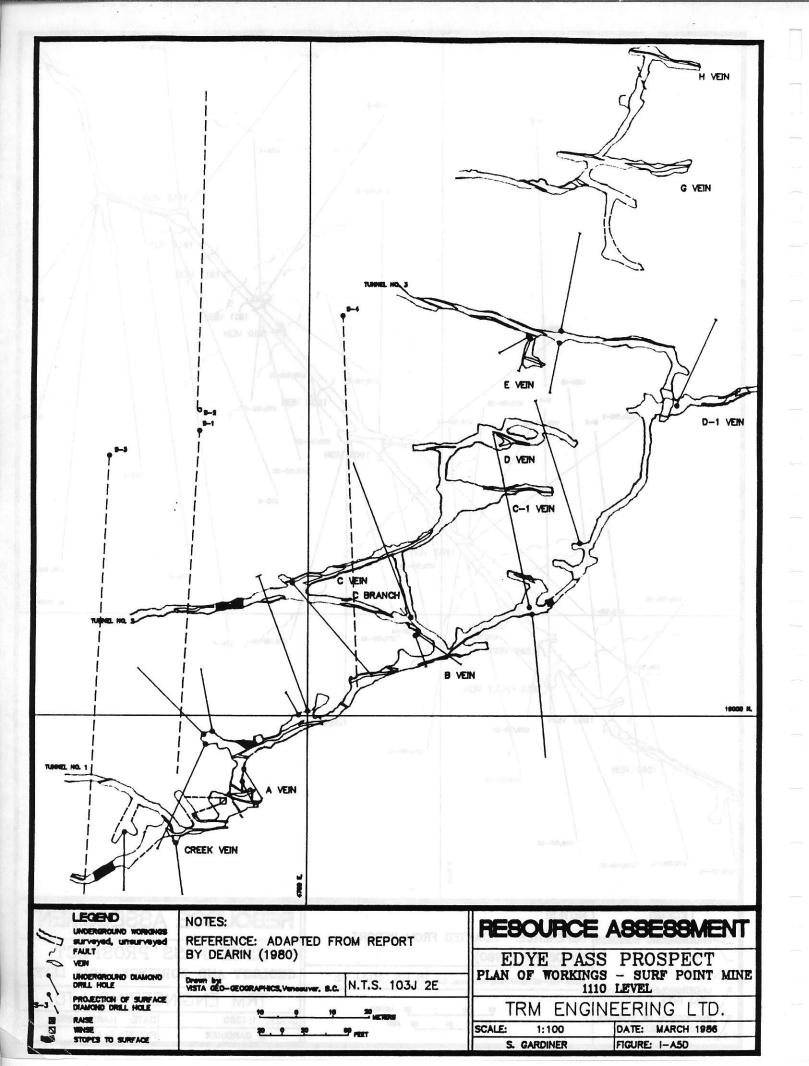
In 1975 and 1977 geochemical and geophysical surveys were carried out on the property. In 1976 Carolin Mines Ltd. evaluated the potential of the deposits for bulk mining possibilities. Banwan Gold Mines Ltd. optioned the property in 1978 and did limited surface diamond drilling. During 1979 and 1980 this company undertook an extensive underground exploration program. Geological mapping and sampling of the Edye Pass 1015 and 1110 levels of Surf Point Mine, and limited exploratory development were completed over 3400 m of underground diamond drilling. Present ore reserves, which consist of 266,000 tonnes at 8.9 g Au/T are based on the results of this work.

The property is currently held by Imperial Metals Corp.









Category B - Properties of Moderate Potential

2.3.2 Properties of Moderate Potential

for Use of a Portable Mill

Thirty-six properties were assigned to category B. The deposits are primarily sulphide bearing quartz veins with associated precious metals. The second most abundant deposit types are skarns and replacements. The reserves are generally large, often greater than 100,000 tonnes, and the mineralization consists dominantly of base metals. Most of these properties have past mining histories and have produced an aggregate of 10,062.3 Kg of gold.

Reserve and production data are summarized in Table B. Information regarding location and access, exploration history and geology is given on the data sheets in Appendix B. The prospects are shown on the index map, Figure I-2 and on location maps.

TABLE B DEPOSITS OF MODERATE FOTENTIAL

			LOC	ATION		DEPOSIT	1	RESERVES			PRODUCTIO	N HISTORY	
INV. 🛊	NAME	LAT 0	TUDE	LONG O	TUDE	TYPE	TONNAGE (Tonnes)	GRADE (g/T or 1)	REPERENCE	DATE	TONNAGE (Tonnes)	AMOLINT (kg)	COMPODITY
1	SUNRO MINE	48	25.6	124	02.1	SHEAR/ REPL	423, 829	1.33 Cu	MINFILE (1982)	1962-78	1,323,034	899.3 2,262.7 13,754,271	Au Ag Cu
3	Mount Sicker	48	51.9	123	41.7	Mass Sulp/ Repl	-	-	-	1898–1909, 1943–1952, 1964	277,8 99	1,171.5 10,819.3 9,549,594 164,587 1,962,111	Au Ag Cu Po Zn
5	THISTLE	49	06,5	124	38.1	REPL.				1938-42	6,238	85.9 66.9 309,088	Au Ag Cu
9	KALLAPA	49	11.7	125	51.5	vedi/ Shear	-	-	-	1913-14	1,372	17.7 110.2 27,380	Au Ag Cu
19	DANZIG	49	37.2	126	21.4	REPL.	27,215	medium Grade Zn	MRI 80/7	1934-38	130	5.6 10.2 87	Au Ag Cu
20	WAR EAGLE (MAGGIE)	49	38.7	123	02.2	VEIN	9,072	13.71 Au	PERS. COMM. (1986)	1984	51.7	1.8 4.3 799 2,360	Au Ag Cu Zn
21	DOCTORS POINT	49	39	122	00	VEIN/ FRACT	226,796	3.43 Au 68.56 Ag	MINING REVIEW (1985)				
25	TEXADA ISLAND	49	45	124	33	SKARN	598, 742	Foo ore	PERS. COMM. (1986)	1896-1929, 1948-1952, 1957-1976	2,962,135	1,750.1 27,275.4 4,936,006	Au Ag Cu
31	ASHLU	49	56.8	123	24.6	VEIN	16,760	6.86 Au	T. KENNEDY (1986)	1932-39	13,652	20.2	A 11
36	Mount Zeballos	50	00.8	126	18.6	SHEAR	-	-	-	1939–42, 1944	74, 268	51.5 946.6 444,399 2,408 12,726	λω λg Cu Pb Zn
38	Homemard	50	01	126	45.8	vein/ Shear	-	-	-	1940-42	3, 586 -	46.4 108.7 318 347	Au Ag Ou Pb
39	VAN ISLE	50	01.3	126	49.9	VEIN	-	-	-	1940	3,044	35.9 16.5	Ац Ад

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TABLE B DEPOSITS OF MODERATE POTENTIAL

			100	TION		DEPOSIT	R	ESERVES			PRODUCTIO	HISTORY	
<u>INV. ‡</u>	NAME	LAT	TUDE	LONGI O	TUDE	TYPE	TONNAGE (Tonnes)	GRADE (g/T or %)	REPERENCE	DATE	TONNAGE (Tonnes)		COMMODITY
41	white Star	50	01.3	126	48.3	VEIN	-	-	-	1935-42, 1952, 1957	1,293	220.9 92.5 1,563 17,144 30	Au Ag Cu Po Zn
42	C.D.	50	01.3	126	47.6	vein	-	-	- .	1938-41	5,645	143.1 44.3 470 2982	Au Ag Cu Pb
45	CENTRAL ZEBALLOS	50	02.1	126	47	SHEAR/ VEIN	-	-	-	1938-47	52,296	636.7 432.2 7,370 71,140	Au Ag Cu Pb
48	COPPER ROAD	50	11.3	125	18	SHEAR	151,345	3.26 Cu	MRI 80/7	1953-68	4, 736	715 g 25.4 182,878	Au Ag Cu
49	LUCKY JIM	50	12.3	125	16.2	SKARN	90,724 (proven) 18,143 (INDICATED	Au 51.4-68.6	PERS. COMM. (1986)	1906, 1916, 1927	478	7.4 7.1 11,274	Au Ag Cu
50	INDEPENDENT	50	21.5	127	14	SKARN	753,000	0.68 Au 1.6 Cu 31.5 Fe	MINFILE (1982)	1968-69	24,905	62.9 488.5 1,237,176	Au Ag Cu
51	Coast Copper (OLD Sport)	50	22.6	127	14.7	SKARN	454, 507	0.69 Au 1.3 Cu 33.3 Fe	MINFILE (1982)	1962-73	2,652,593	3,868.8 11,731.2 41,930,033 488,726,155	Au Ag Cu Fe
53	ALICE LAKE MINES	50	25.9	127	23,9	repl	3,630	0.69 Au 34.28 Ag 12.7 Zn	(CATHERINE DEPOSIT)				
							46,267	32.57 Ag 8.7 Zn	(ALICE LAKE DEPOSIT) MINFILE (1982)				
55	yreka	50	27.3	127	34	SKARN	350, 173	1.37 Au 34.3 Ag 2.5 Cu	MINING REVIEW (1985)	1902-04, 1917, 1966-67	145, 344	49.9 4,537.1 3,935,873	Au Ag Cu
56	ALEXANDRIA	50	29.7	125	22.7	vein/ Shear	24, 495	9.98 Au	PERS. COMM. (1986)	1940	1,695	22.2 40.6 1763	Au Ag Cu
57	Doratha- Morton	50	30.9	125	24.5	SHEAR	18,143	8.57 Au 17.14 Ag	PERS. COMM. (1986)	1898-1925	9, 303	143 330.7 1,090	Au Ag Cu

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	T	ABLE B	
DEPOSITS	OF	MODERATE	POTENTIAL

			LOC	ATION		DEPOSIT		RESERVES			PRODUCTIO	N HISTORY	
INV. 🛊	NAME	LAT 0	TTUDE	LONG	TUDE	TYPE	TONNAGE (Tonnes)	GRADE (g/T or %)	REFERENCE	DATE	TONNAGE (Tonnes)	AMOUNT (kg)	COMMODITY
59	CALEDONIA	50	38,5	127	36	skarn/ REPL	68,040	0.34 Au 704.1 Ag 6.1 Cu 7.45 Zn 0.6 Pb	MRI 80/7	1929	1	467 g 66	А ц Сц
61	ikeda mine	52	17.6	131	10.9	skarn/ Repl.	22,750	1.5-2 Cu SOME Au AND Ag	B.C. EMPR BULL. 54 (1964)	1906-1920	13,410	51.2 862.5 574,055	Au Ag Cu
74	ECSTALL.	53	52.4	129	30.6	rept.	589, 67 0	1.03 Au 34.28 Ag 1.91 Cu 2.3 Zn 42.75 Fe	MRI 80/7				
78	BOMANZA, Black Bear	55	23.7	129	50.9	MASS SULF	226,80 0	1.0 Cu	MRI 80/7	1929-35	UNICIDARY	86.6 8,747.5 14,312,617	Au Ag Cu
79	GRANEY POINT	55	24.8	129	47.8	VEDN	-	-	-	1917-38	56,287 GRANBY POINT & GOLSKEISH	329.4 6,926.3	λu λg
82	CUTSIDER GROUP	55	28.5	130	0.1	Vein	181,440	1.58 Cu	MINFILE (1982)	1906-07 1924-28	125,966 · ·	2.1 151.8 2,388,798	Au Ag Cu
87	lucky Seven	55	58.2	129	54.6	vein	11,193	2.23 Au 208.77 Ag 1.58 Pb 1.87 Zn	MRI 80/7	1911-12	8, 164	19.0 804.6 127,046	Au Ag Pb
88	DUNIVELL	55	59.6	129	55.2	VEIN	-	-	-	1926-41	45,709 MILLED	307.2 10,257.9 12,253 838,160 1,108,858	Au Ag Cu Po Zn
91	INDIAN	56	04.6	130	03.0	vein/ Stwik	-	-	-	1925, 1947, 1952-53	12,780	3.9 154.0 565,579 707,331	λu λg Pb 2n
92	RED CLIPP	56	05.8	129	53.6	VEIN	-	-	-	1912, 1973	1168 3003	5.0 1.2 40,431 7	Au Ag Cu

TABLE B DEPOSITS OF MODERATE POTENTIAL

			LOCA	TION		DEPOSIT	R	ESERVES			PRODUCTION	N HISTORY	
<u>INV. </u>	NAME	LAT. O	TUDE	LONGI O	TUDE	TYPE	TONNAGE (Tonnes)	GRADE (g/T or \$)	REFERENCE	DATE	TONNAGE (Tonnes)	AMOUNT (kg)	COMMODITY
93	silver Butte	56	06	130	02	VEIN	-	-	NO RESERVE DATA FUBLISHED				
94	George Au-Oj (Bear Pass)	56	06.2	129	45.9	VEIN & DISS	100,890 to 455,000	2,06 Au 17.14 Ag 1,2 Cu	MRI 80/7				
96	goat	56	09.1	129	33.6	VEIN	27,300	10.28 Au 4,446.4 Ag	PERS. COMM. (1986)	1979, 1980	1,358	Unknown	

2.3.3 Category C - Properties of Low Potential

for Use of a Portable Mill

Category C consists of 17 properties. Deposit types include massive sulphides, veins, replacements, skarns, and porphyries. As a group, these deposits have the largest reserves and many have long production histories. Table C shows reserve and production figures for these properties. The prospects are shown on the index map, Figure I-2.

2.3.4 Category D - Properties of Uncertain Potential

There are 39 properties in Category D. This is not a comprehensive listing of all properties with an exploration potential but serves to illustrate the distribution of gold occurrences within the study area. The deposit types are diverse. Production, if any, has been small. The exploration history of the properties is given in Table C and the locations are shown on the index map, Figure I-2.

			LOC	ATION		DEPOSIT	F	ESERVES			PRODUCTION	HISTORY	
<u>INV.</u> #	NAME	LAT 0	TTUDE	LONGI O	TUDE	TYPE	TONNAGE (Tonnes)	GRADE (g/T or %)	REPERENCE	DATE	TONNAGE (Tonnes)	AMOUNT (kg)	COMMODITY
11	AGASSIZ WEAVER	49	19.2	121	57.5	MASS Sulf	1,506,380	0.823 Au 41.14 Ag 0.63 Cu 0.15 Pb 3.57 Zn	MINING REVIEW (1985)	1969	270		4.11 g/T Au 154.26 g/T Ag 1.55% Cu 8.15% Zn
16	INDIAN CHIEP	49	26.9	1 26	18.8	REPL	1,234,497	1.5 Cu	MRI 80/7	1904-38	73,608	22.5 1,707.4 1,102,364	Au Ag Cu
17	COPPER BAY	49	30.2	123	20.2	SHEAR/ FRACT	251.4 M	0.27 Cu 0.01 Mo 1.37 Ag 0.04 Au	MINFILE (1982)				
18	BRITANNIA	49	36.7	123	08.5	MASS SULP	362,808	1.26 Cu 6.85 Ag	MINFILE (1982)	1905-77	47,884,558	15,336.0 180,845.1 516,959,750 15,563,009 125,290,660	Pb
24	HOLLY	49	43	124	34	SHEAR			no reserve data Published	1985-86	UNKNOWN	UNRNOWN	Au
28	Dominieer- MT. Washington Copper	49	45.2	125	00	vein/ Porph	-	-	-	1961-67	381,773	130.8 7,235.2 3,548,191	Au Ag Cu
47	NARAN (NORTHAIR)	50	07.9	123	06.2	VEIN	110 ,812	8.91 Au 34.62 Ag 2.66 Pb 3.84 Zn	MINFILE (1982)	1974-79	316,200	3,893.6 21,853.0 196,601 3,424,588 4,253,792	Au Ag Cu Pb 2n
58	COLOSSUS	50	31.7	125	11.5	DISS	118,300 117,936	2.3 Cu 2.5 Cu	MRI 80/7 MINFILE (1974)				
64	TASU	52	45.7	132	02.8	SKARN	5,457,680	44.9 Pe 0.3 Cu	MINFILE (1982)	1914-17, 1967-83	20, 833, 960	1,381.8 50,394.0 59,866.3	Au Ag Cu
72	CINOLA	53	31.6	132	13.0	VEIN/ FRACT	3,431,600	2.06 Au	B.C. EMPR P. MAP 58 (1985)	1975	UNEQUOIN	902 g 529 g	Au Ag
81	ANYOX, HIDDEN CREZEK	55	25.3	129	49.3	MASS SULP	18,144 M	0.86 Au 31 Ag 0.46 Cu 0.03 Co	B.C. EMPR P. MAP 58 (1985)	1914-36	21,725,524	3,772.8 206,308.9 321,546,202	Au Ag P

TABLE C LARGE TONNAGE DEPOSITS AND THOSE WITH MILL FACILITIES

			LOCI	TION		DEPOSIT	R	ESERVES			PRODUCTION	HISTORY	
<u>INV. ‡</u>	NAME	LAT: o	TUDE	LONGI O	TUDE	TYPE	TONNAGE (Tonnes)	GRADE (g/T or 1)	REFERENCE	DATE	TONNAGE (Tonnes)	MOUNT (log)	COMMODITY
84	DOLLY VARDEN	53	41.1	129	31.4	repl.	1,553,503	326.4 Ag 0.53 Pb 0.82 Zn	MRI 80/7	1919–59	UNKNOWN DOLLY VARDEN TORBRIT TORIC SILVERTIP	3.9 100,433.5 4,877,294 190 288,387	Au Ag Po Cu Zn
86	*PROSPERITY- PORTER IDNHO	- 55	55.3	129	57.2	SHEAR	898,000	668 Ag	B.C. EMPR MINERAL EXPL. REVIEW (1986)	1 922–5 0	27, 268	26.3 73,409.3 27,232 1,384,040 8,747	Au Ag Cu Po Zn
90	SILBAK PREMIER	56	04	130	01.2	vein/ Repl	3,874,090	2.44 Au 110.38 Ag	В.С. ЕМРК Р. МАР 58 (1985)	1918 -68, 1976	4,236,689	56,116.6 1,270,970.6 1,852,296 24,778,736 7,931,806	Au Ag Cu Po Zn
95	Big Missouri	56	06.4	130	01.0	VBIN/ STWK	1,965,900	3.19 GOLD EQUIV.	B.C. EMPR P. MAP 58 (1985)	1927, 1931, 1938-42	768, 941	1,815.9 1,638.4 1,230 1,778	Au Ag Po Zn
98	granduc Mine	56	13.1	130	20.8	diss & Mass Sulp	10,890,000	1.79 Cu	MINPILE (1982)	1971-78	13,027,064	1,683.1 10,369.7 159,609,138	Au Ag Cu
99	SCOTTIE GOLD	56	14.0	130	05	VEIN	113, 375	17.15	B.C. EMPR P. MAP 58 (1985)	1981-85	63,851	813.7	Au

TABLE C LARGE TONNAGE DEPOSITS AND THOSE WITH MILL FACILITIES

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* Note: A barge mounted floatation concentrator, similar to that shown as Example A in Part II of this report, may be feasible provided that one can be economically transported from mine to millsite.

			LOC	ATION		DEPOSIT		EXPLORATION HISTORY
INV. #	NAME	LAT	TIUDE	LONG	TUDE	TYPE	DATE	ACTIVITY
		0		0	- F			
2	VALENTINE MT.	48	30.8	123	52.8	FRACT/ DISS	1976	DISCOVERED AND STAKED BY BEAUPRE EXPLORATIONS
							1976-79	TREN, GEOC (ROCK & SOIL), BULK
							1980	TREN, GEOL, GEOC
							1981	GEOL, GEOC
							1982-83	SDD TOTALLING 828.8 m, GEOL, GEOC
							1984	TREN OF QUARTZ VEIN, 5.6 T BULK, RETURNED RESULTS OF 162 g Au/T, 12.7 g Ag/T, GEOP (AIRBORNE)
							1985	OPTIONED BY FALCONBRIDGE LTD., TREN, GEOC
4	LARA	48	52	123	52	MASS	1981	STAKED BY LARAMIDE RESOURCES
						SULF	1982	OPTIONED BY ABERFORD RESOURCES
							1982-84	GEOC, GEOP (IP, MAGNETOMETER, VLF) GEOL, TREN
							1984	SDD - TOTALLING 12 HOLES, DISCOVERY OF
								CORONATION ZONE Zn, Pb, Cu, Ag, Au
							1005	MINERALIZATION OVER TRUE WIDTH OF 8.3 m
							1985	SDD - TOTALLING 28 HOLES TRACED CORONATION ZONE 412 m LENGTH, 107 m DEPTH, TWO NEW
								ZONES DISCOVERED 84-40 ZONE HAS 3.7 m WIDTH
								Zn, Ag, Pb, Cu, Au MINERALIZATION.
							1986	ESTIMATE OF 270,000 M AT 1.75 g Au/T, 3.84
							1,000	g Ag/T, 1.98% Zn, 0.44% Cu, 0.36% Pb.
_								
6	LEORA	49	08.1	125	24.6	VEIN	1902-03	STAKED
	(DONALD)						1902	UG DEVELOPMENT IN 2 ADITS. NOTE RECORDS INDICATE MILL PRODUCTION FROM THIS PROPERTY AND NEARBY ROSEMARIE (SEE BELOW).
							1911-14	TRAMAY INSTALLED, UG WORK INCLUDED SHAFT, STOPE, OWNER-DESIGNED MILL OPERATED.
							1931	NEW SHAFT, DRIFT, FROM LOWER ADIT.
							1902, 1909,	PRODUCTION - 383 T 8.8 Kg Au, 2.8 Kg Ag
							1910,	
							1914,	
							1915	
							1979	ug samp, geol by lacana
							1985	DD ON LEORA BY DISCOVERY GOLD EXPL.
7	ROSE MARIE	49	09.4	125	25.1	VEIN	1899	AMALGAMATION 4 STAMP MILL INSTALLED (SEE NOTE ABOVE IN LEORA)
							1900	PRODUCTION 9 T 902 g Au, 1.9 Kg Ag
8	VICTORIA	49	10.6	124	36.7	VEIN	1899,	PRODUCTION - 365 T 9.4 Kg Au, 1.7 Kg Ag,
							1934-36	88 Kg Cu
							1974	SAMP, GEOL BY KEY WEST RESOURCES
							1976	GEOL, GROC BY WESTERN MINES

			LOC	ATION		DEPOSIT		EXPLORATION HISTORY
<u>INV. ‡</u>	NP-ME	LATI	TUDE	LONG	TUDE	TYPE	DATE	NCT IVITY
		0	•	.0	•			
12	THI MIDIE	49	20	121	44	VEIN	LATE	UG WORK INCLUDED EXCAVATION OF ADIT
							1970'8	(50 m). 37 the black had an average grade of 37 grau/t
							1983	PROPERTY EVALUATED BY ABO OIL, 1100 T BULK TANDEN HAD AN AVERAGE GRADE OF 45 g AU/T.
							1983-84	GEOL, GEOC, SDD. SDD RESULTS INCLUDE 22 m AT 4.7 q Au/T, 4.0 m AT 4.6 q Au/T.
							1985	OPTIONED BY KERR ADDISON MINES. GEOL, TREN, TEST PIT EXCAVATING, BLAST HOLE SAMPLING, SDD, BULK.
13	NIFEAS	49	20.7	121	29.2	VEIN/ SHEAR	1911	ACQUIRED BY AUFEAS GOLD MINING CO. UG WORK CONSISTED OF DRIFT, XCUT ON 2 VEINS.
							1913	PLANNED TO INSTALL MILL, SMALL PRODUCTION.
							1915	OPERATION SUSPENDED.
							193740	MINING AND MILLING OPERATIONS BY NORTHWEST VENTURES LAD. MILLING REVEALED 22% ARSENIC IN CONCENTRATE.
							1913,	PRODUCTION - 419 T 11.4 Kg Au, 12.2 Kg Ag
							1937-40	2,683 Kg Cu.
							1985	WORK BY SILVER CLOUD MINES. UG DEVELOPMENT 51.8 m (170') TUNNEL EXCAVATED TO INTERSECT OLD WORKINGS. UDD TOTALLING 4 HOLES. SDD AND UDD TOTALLED 600 m
							1986	SDD
14	PROSPER	49	23.9	125	44.6	REPL	1935	GOLD-BEARING QUARTZ VEIN DISCOVERED.
							1941	UG DEVELOPMENT - DRIFT
							1942-50	- PRODUCTION — 90 т. 6.7 Кд Аш, 6.3 Кд Ад, 37 Кд Сц.
							1947	DEVELOPMENT ON 2 LEVELS TOTALLING 141 m, SURFACE STRIPPING.
							1963-75	RESTARED AND PROS BY W. GUPPY.
							1976-78	STRIPPING, TREN, SOUT.
							1986	OPTIONED BY TAMARA RESOURCES.

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			LOC	ATION		DEPOSIT		EXPLORATION HISTORY
INV. #	NAME	LAT	TTUDE	LONG	ITUDE	TYPE	DATE	ACTIVITY
		ō		Q				
15	HERBERT	49	25	125	52.3	VEIN	1933	STAKED
	INLET	•••				1.52.1	1934-35	ABOO MINES FORMED TO WORK MARY MCOUILITON
								PROPERTY AS IT WAS CALLED THEN. ROAD AND
								AERIAL TRAMWAY BUILT. DEVELOPMENT WORK.
							1935,	PRODUCTION - 80 T 7.2 Kg Au, 3.2 Kg Ag,
					•		1937,	265 KG Cu.
							1938	
							1936	METALLURGICAL STUDY BY H. WARREN & J.M. CLIMMINGS.
							1944	RESTAKED BY BERTON GOLD MINES
							PRE-1959	DEVELOPMENT INCLUDED 672 m DRIFT.
							1959-62	DEVELOPMENT AND EXPLORATION WORK, CAMP
								ACCOMMODATION, TRAMMAY AND DOCK INSTALLED.
								THREE SHIPMENTS OF ORE TOTALLING 43.5 T HAD
								AN AVERAGE GRADE OF 112.38 g Au/T.
							1986	REVERTED CROWN GRANT OWNER OPTIONED PROPERTY
								to consort energy.
22	KING MIDAS	49	40.1	124	00.1	REPL/		NOT REVIEWED EXCEPT SOME PRODUCTION FROM
						VEIN		CAMBRIAN CHIEFTAN. 1937, 49, 50, 53, 61
								INDICATED TO BE FROM KING MIDAS.
23	CAMBRIAN	49	40.9	123	56.3	REPL	1949,	PRODUCTION (NOTE SOME ORE FROM MEARBY
	CHIEFTAN						1952,	KING MIDAS PROPERTY, SEE ABOVE).
							1961,	- 1421 T 529 g Au, 12.5 Kg Ag,
							1963	74,946 Kg Cu
26	MARJORIE,	49	45.4	124	35.1	VEIN &	1980	DISCOVERY OF QUARTZ VEINS WITH FREE GOLD
	BOLIVAR					DISS		ON TEXADA ISLAND.
							EARLY	EXPLORATION, SOME DEVELOPMENT,
							1900's	PRODUCTION.
							1903,	PRODUCTION - 206 T 1.2 Kg Au, 3.0 Kg Ag,
							1916,	1,709 Kg Cu.
							1921, 1938 1922	AMALGAMATION/ROSS MILL INSTALLED ON MARJORIE.
							1922	SECONDEE MINES DEWATERED WORKINGS, ORE
							1737	STRIPPED FROM AN INCLINED DRIFT.
							1974-75	LONGBAR MINERALS CARRIED OUT GEOP AND DD
								TOTALLING 11 HOLES, 466 m.
							1978	GEOP, GEOC, GEOL, TREN AND LEGAL SURVEY. DD
								TOTALLING 2 HOLES, 117.5 m, ACCESS ROAD
								IMPROVEMENTS.
							1983	OPTIONED TO TERRITON RESOURCES.
							1985	HERITAGE PETROLEUM CARRIED OUT GEOP, GEOC,
								TREN AND DD - 12 HOLES. SMALL TEST MILL INSTALLED ON BOLIVAR CLAIM, PROCESSING
								MATERIAL FROM BOLIVAR CLAIM, PROCESSING
								CONSIGNATION & FARTY PARTY FRANK FRANK FRANKER

			ια	ATION		DEPOSIT		EXPLORATION HISTORY
INV. 🛊	NAME	LAT	TTUDE	LONG	ITUDE	TYPE	DATE	ACTIVITY
		0		<u>.</u> .				<u> </u>
27	Hount Washington Gold	49	45.5	125	15	vein 4 Pract	1980's 1983	DISCOVERED AND STAKED. GEOC (SOIL) OUTLINED LARGE ARSENIC ANOMALY. TREN OF GEOCHEMICAL ANOMALY EXPOSED NEW OCCURRENCE OF GOLD-BEARING SULPHIDE VEINS. CHANNEL SAMPLING RESULTS 7.88 g Au/T OVER 1.9 m, 39.67 g Au/T OVER 1.7 m. TREN OF PREVIOUSLY KNOWN BASE METALS CONTENT, SDD - 2 HOLES.
							1984	SDD TOTALLING 16 HOLES, 435.9 m TESTED GEOCHEMICAL ANOMALY. THREE ZONES PRESENTLY KNOWN - DOMINEER, WEST AND LAKEVIEW.
29	erockum (Chalice)	49	45.8	123	59	pract/ Shear	1952 1952-66 1966	GOLD SHOWING DISCOVERED. SURFACE EXPLORATION SCUT BY ABACON MINERAL EXPLORATION. PRODUCTION - 96.2 T RETURNED AVERAGE GRADE OF 10.97 g $\lambda u/\tau$, 14.4 g Ag/τ , 0.06% Cu.
							1969 1970 1982	GEOF SCUT BY BART MINES. GEOF STINCED BY CHALICE MINING. GEOL, SAMP OF
							1983-84 1985	Showings. New vein discovered. Pros, Groc, Grop, Tren, Sdd Sdd, Tren. Some metallurgical electroprobe
								ANALYSES INDICATE GOLD PRESENT IN PYRITE AND TELLURIDES.
30	fort eliza Gold Mine	49	53	127	01.4	VEIN	1940	PRODUCTION - 13 T 435 g Au, 2g Ag, 22 Kg Cu
32	ice, Yalanim	49	58.5	123	26.5	VEIN	1920'S	GOLD-SILVER-COPPER SHOWINGS LOCATED AND STAKED. SURFACE AND UG EXPLORATION WAS DONE. 1.8 T OF HAND SORTED ORE WAS SHIPPED AND HAD AN AVERAGE GRADE OF GREATER THAN 17.1 9 Au/T.
							1977	RESTARED BY E. HANSEN, ACQUIRED BY F. MARHARD OF MEST-MAR RESOURCES,
							1979	GEOL, SAMP OF SHOWINGS AND ADIT.
							1983	SDD - TOTALLING 15 SHALLOW DEPTH HOLES,

...

TABLE D DEPOSITS/PROSPECTS OF UNCERTAIN POTENTIAL

			LOC	ATION		DEPOSIT		EXPLORATION HISTORY
INV. #	NIME	LAT	TTUDE	LONG	ITUDE	TYPE	DATE	ACTIVITY
		ō		•	-			
33	HEANO	49	59.8	126	48.7	VEIN/	1936,	STAKED BY A. STEWART, A. TROUT
						REPL	1937	•
							1938	OPTIONED BY A. FREAKE AND ASSOC.
							1938-39	TRAIL BUILT, SURPACE STRIPPING ON UPPER
								SHOWINGS AND CANYON SHOWINGS. SCUT.
							1939	OPTIONED BY VICTORY MINING SYNDICATE.
							1943-47	ROAD BUILT TO PROPERTY FROM TIDEWATER, 900 m
								AERIAL TRANMAY CONSTRUCTED, TWO SOUT AND 2
								ADITS EXCAVATED ON CANYON SHOWINGS. UPPER
								SHOWINGS WORKED BY 4 SOUT.
							1948	ONE ADIT WAS EXCAVATED ON UPPER SHOWINGS.
							1948-49	PRODUCTION - 21 T 3.3 Kg Au, 1.4 Kg Ag, 33
								Kg Cu.
34	TAGORE	50	00.3	126	50.8	VEIN	1924	DISCOVERED AND STAKED. FIRST GOLD VEIN
								DISCOVERY IN ZEBALLOS CAMP.
							1925	PROSPECTED, SEVERAL SCUT.
							1929	OPTIONED BY TAGORE.
							1929-32	ADIT, SHALLOW SHAFT AND SOUT.
							1930,	PRODUCTION - 14 T
							1932,	1.2 Kg Au, 2.0 Kg Ag, 23 Kg Cu,
							1939	20 Kg Pb.
							1937-38	STRIPPING AND SCUT, XCUT DRIVEN FROM ADIT.
							1940	SHAFT TO 45.7 m DEPTH.
							1946-47	REHABILITATION OF CAMP. 70 FT. AND 140 FT.
								LEVELS REOPENED. TOTAL OF 41 m DRIFT, XCUT
								ON 140 FT. LEVEL.
35	FIL MIL	50	00.6	127	06.1	VEIN	1938	DISCOVERED, CLAIMS LOCATED.
							1938-40	SURPACE EXPLORATION BY J. FUGH AND ASSOC.
							1941	NARROW QUARTZ VEIN OUTLINED, SURFACE AND UG
								work including development on 3 levels. Five
								NARROW ORE ZONES OUTLINED.
•							1946	DEVELOPMENT IN 3 ADITS TOTALLED 198 m DRIFT.
							1947	15 TPD MILL INSTALLED. TRAM LINE CONSTRUCTED.
							1977-79	ACOULTED BY D. MURPHY, EXPLORATION.
							1980-82	RED MOUNTAIN RESOURCES EXPLORED PROPERTY.
							1981	DYKES WHICH PARALLEL THE VEIN STRUCTURES WERE
								FOUND TO HOST SIGNIFICANT GOLD
								MINERALIZATION.
							1985	ACQUIRED BY CAL-DERVER RESOURCES. SAMP, GEOL
								ON SHOWINGS AND WORKINGS. RECONNAISSANCE
								GEOL AND GEOC (SOIL) INDICATE PARALLEL ZONES
								ARE PRESENT IN HANGING WALL OF WORKINGS.

TABLE D DEPOSITS/PROSPECTS OF UNCERTAIN POTENTIAL

		LOCATION		DEPOSIT		EXPLORATION HISTORY		
<u>INV. </u> #	NIME	LAT	TTUDE	LONG	TTUDE	TYPE	DATE	ACTIVITY
		0	•	ο.	•			
39	ZEBALLOS	50	01.2	126	48.2	VEIN/	1933,	STARED
	PACIFIC					SHEAR	1937	
							1934-35	CLAIMS CROWN GRANTED. SURFACE WORK INCLUDED STRIPPING AND 2 SCUT.
							1934	PRODUCTION - 3 T 93 g Au, 746 g Ag.
							1937	ZEBALLOG GOLD PEAK CO. DROVE 2 ADITS (#3 AND #4 ADITS).
							1940	ZEBALLOS PACIFIC ACQUIRED THE PROPERTY. TUNNELLING IN #3 ADIT. 3 ADITS (#1, 0 AND 00) WERE BEGUN. TOTAL PRODUCTION (ACCORDING TO SINCLAIR AND HANSEN 1982) 393 T 11.0 Kg Au.
43	RIMY	50	01.6	126	47	VEIN	1934, 35	STAKED
							1935-38	ACQUIRED BY MAN-OP-WAR MINES. DEVELOPMENT IN
								3 ADITS ON 2 VEINS. A TOTAL OF 783.6 m TUNNELLING, PRIMARILY IN ADIT #3 AND ADIT #4
								ON MAIN VEIN.
							1938	PRODUCTION - 17 T 1.4 Kg Au, 1.6 Kg Ag.
46	KING MIDAS	50	03.7	126	47.6	VEIN	1926	STAKED
							1926-28	SURPACE EXPLORATION ON QUARTZ VEINS AND LARGE LON-GRADE BODIES OF DISSEMINATED SULPHIDES BY
							1932-33	MARKS GOLD AND COPPER MINES. ADIT #1 EXCAVATED. 18 m XCUT DRIVEN TO THE
							1756-55	VEIN AND DRIFT.
							1933	KING MIDAS MINING DROVE WINZ FROM ADIT #1.
								30.5 m DRIFT DRIVEN SOUTHWARD. #2 ADIT EXCAVATED.
							1934	DRIFT DRIVEN NORTHWARD IN ADIT \$1.
							1938	SURFACE EXPLORATION ON SHOWINGS NEAR ZEBALLOS RIVER.
							1940	PRODUCTION - 1 T 156 g Au, 31 g Ag, 10 Kg
								Cu.
52	THIRLOW	50	24.9	125	20.3	VEIN	1929-41	PRODUCTION - 383 T 3.0 Kg Au, 4.1 Kg Ag,
	GOLD							135 Kg Cu.
54	DOUGLAS	50	27.2	125	21.2	VEIN/ SHEAR	1938-40	PRODUCTION - 340 T 6.7 Kg Au, 10.4 Kg Ag, 1,569 Kg Cu.
							1940	25 TPD MILL ERECTED, AERIAL TRAM
								CONSTRUCTED. DEVELOPMENT ON 2 LEVELS (SEVERAL 100 FEET OF DRIFT). STOPE.

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TABLE D DEPOSITS/PROSPECTS OF UNCERTAIN POTENTIAL

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52.

		LOCATION		DEPOSIT		EXPLORATION HISTORY		
<u>INV. #</u>	NAME	LAT	ITUDE	_	ITUDE	TYPE	DATE	ACTIVITY
		0	T	0				
60	SILTA	50	59.7	127	12.2	VEIN	1940-41,	PRODUCTION - 609 T 20.9 Kg Au, 44.8 Kg Ag, 1,755 Kg Cu, 10,188 Kg Pb, 234 Kg Zn.
62	High Grade	52	38.2	131	42.4	DISS	1977-1980 1983	PROPERTY STAKED AND ACQUIRED BY VENTURES WEST MINERALS. GEOC (SOIL), GEOL, SDD TOTALLING 30 HOLES, 1,028 m OUTLINED NW TRENDING, GOLD-BEARING ZONE. RESULTS INCLUDED 1.27 g Au/T OVER 1.05 m AND 5,03 g Au/T OVER 0.46 m. TREN TRACED
								ZONE FOR 2000 m.
							1984	AIRBORNE GEOP (VLF-EM, MAG), GEOL, GEOC.
63	APRIL	52	41	131	41	DISS	1980	GEOC, GEOL, SDD - 5 HOLLES 609.8 m
							1981	SDD
							1984	SOD - 4 HOLES 894.7 m.
66	WESTERN COPPER	53	05.9	128	20.3	VEIN	EARLY 1900'S	STAKED BY MELDRUM & MCLEOD.
							1909 1909-13	CLAIMS SURVEYED AND CHOWN GRAVIED. STRIPPING, UG DEVELOPMENT (SEVERAL THOUSAND FEET) IN ASSOCIATION WITH MARTIN & SHANNON REAL ESTATE CO. 3.5 KM OF RAILROAD BUILT.
							1927	REAL ESTATE CO. 5.5 M CF MAILACH BUILT. DETROIT WESTERN MINING CO. GAINED INTEREST. RAILROAD EXTENDED AND RETRACKED. AERIAL TRAMMAY BUILT.
							1928-29	PRODUCTION - 215 T 5.3 Kg Au, 45.2 Kg Ag, 30.812 Kg Cu.
							1931	REVENUE MINING CO. OPTIONED PROPERTY AND DROVE DECLINE.
							1937-38	ALL BOUIRMENT REMOVED.
							1966	NHUTZE MINES FORMED. 6.5 KM ROAD BUILT TO WITHIN 1 Km OF PROPERTY. LOOKED AT BY CALGARY INTERESTS.
68	South- Easter	53	16.8	131	59.9	VEIN/ SHEAR	1919-36	РПОВИСТІОМ — 459 Т 1.3 Kg Au, 840 g Ag, 117 Kg Cu, 302 Kg Pb.
69	OK	53	19.5	128	57.2	SKARN	1900-06 1905	UG DEVELOPMENT. UG SAMP ON KEN CLAIM OUTLINED GRADE OF 6.51 g Au/T, 24.0 g Ag/T, 1.79% Cu.
							1906	PRODUCTION - 35 T 31 g Au, 1.3 Kg Ag, 372 Kg Cu.
							1970 1971-72	SAME TREN

5ω.

INV. ‡	NIME					DEPOSIT		EXPLORATION HISTORY		
		LATITUDE LONGITUDE			TYPE	DATE	ACTIVITY			
		0		0	T			<u></u>		
71	841711-	53	29.2	127	48.2	VEIN	1952	DISCOVERED BY SURVEYORS ON KEMANO DAM ROAD.		
	MASH						1952-53	SAMP		
							1960	OPTIONED BY SILVER STANDARD MINES, SURPACE EXPLORATION.		
							1981	SAMP, PROS		
73	DRUM- LUMMON	53	46.2	129	0.5	DISS	1907-30	INTERMITTENT WORK INCLUDING 1009 m OF UG DEVELOFMENT, 2 ADITS.		
							1917	FIRST ADIT DRIVEN.		
							1918-21,	PRODUCTION - 938 T		
							1926	1.8 Kg Au, 49.0 Kg Ag, 33,423 Kg Cu.		
							1923	TRACK LAID, AERIAL TRAMMAY BUILT, WINZ, RSE.		
							1929	STOPING ABOVE AND BELOW TURNEL, ABOUT 910 T MINED.		
75	INCON- SPICUOUS	54	00	133	00	VEIN	1977	PROPERTY STAKED, ACQUIRED BY VENTURES WEST MINERALS.		
							1980	ACQUIRED BY MAJOREM MINERALS.		
							1980-83	PROS, GEOC.		
							1983	OPTIONED TO HOMESTAKE. GEOC, GEOP (MAG, I.P.) SDD - TOTALLING 5 HOLES, 539 m.		
77	JITNEY	54	03.7	130	25	VEIN/ REPL	1917	PRODUCTION - 4 T 62 g Au, 2.5 Kg Ag, 1,600 Kg Cu		
							1973	GEOL, GEOP, PITS, 13 DD HOLES.		
80	MAPLE BAY	55	25.2	129	59.9	VEIN/	1902	DISCOVERY		
	GROUP					REPL	1904	DEVELOPMENT WORK		
							190669	INTERMITTENT WORK INCLUDING TREN, DRIFT, DD.		
							1923	DD AND TESTING ON EAGLE VEIN BY GRANBY MINING, SMELTING AND POWER.		
							1924	RESERVES 473,558 T 1.71% Cu IN MAPLE BAY - ENGLE VEIN.		
							1955-56	00		
							1969	HELD BY GREAT SLAVE MINES BY OPTION FROM		
								MAPLE BAY COPPER MINES. DRIFT AND TESTING PRINCESS VEIN ON 2400 FT. LEVEL.		
							1970	XCUT TO ANACOMDA AND PRINCESS VEINS FROM 572 m. ELEV., BY G.S. MINES.		
83	esperanza	55	29.6	129	29.4		1911-48	PRODUCTION - 8.0 Kg Au, 4,450.9 Kg Ag, 1,192 Kg Cu, 6,047 Kg Pb.		

<u>INV. #</u>	NAME			LONG: O	TUDE	DEPOSIT TYPE	DATE	EXPLORATION HISTORY ACTIVITY
89	WCOOBINE	56	03.4	130	02.0	DISS	1920-36 1929 1979 1983	INTERMITTERT WORK INCLUDING DD, TREN, UG DEVELOPMENT ON MAIN ZONE. PRODUCTION - 5 T 249 g Au, 2.5 Kg Ag EXPLORATION IN CONJUNCTION WITH PREMIER EXTENSION PROPERTY. DD 3 HOLES BY ESSO MINERALS IN CONJUNCTION WITH INDIAN PROPERTY.
97	TROY	56	11.6	130	03.4	vein/ Repl	1978, 79	РКОВИСТІСЯ – 875 д Ац, 21.6 Кд Ад, 1,290 Кд Рь, 3,626 Кд Zn.
100	east gold	56	16.6	130	04.1	VEIN/ SHEAR	1949-50, 1952-54, 1965	PRODUCTION - 31 T 31.7 Kg Au, 98.6 Kg Ag, 30 Kg Cu, 2,354 Kg Pb, 1,029 Kg Zn.

TABLE D DEPOSITS/PROSPECTS OF UNCERTAIN POTENTIAL

3.0 ACKNOWLEDGEMENTS

The work has benefited from the assistance of N. Jorgensen in the preparation of tables and data sheets and the coordination of the drafting of maps.

T. Henneberry (McAdam Resources), T. Clark (Imperial Metals Corporation), and M. Meldrum provided maps and additional information for the case histories.

APPENDIX A

PROPERTY NAME: Fandora INDEX MAP #: 10 LOCATION: Latitude 49⁰18.4' CATEGORY: A Longitude 125⁰41.2' MAP REFERENCE: FIGURE I-L3 NTS #: 92F 4E

ACCESS

By water; up Bedwell Sound, approximately 20 km northeast of Tofino. Property is located approximately 2.5 km from tidewater. A local access road is present.

ENVIRONMENTAL DATA

1) Physiographic

Elevation	Topography	Prominent Soil Type			
833 m	steep, rugged	Ferro Humic Podzol			

2) Climatic (average/quarter)

Station Name: Tofino Airport Lat/Long: 49⁰05' 125⁰46'

	lst	2nd	3rđ	4th
Temperature (^O C)	5.2	10.0	14.0	7.4
Precipitation (mm)	1048.8	451.9	312.7	1247.8
Snowfall (cm)	27.5	1.5	0.0	12.7
Frost-free days - 203				

3) Hydrometric (average/quarter)

Station No.: 08HCOO3 Sharp Creek Lat/Long: 49⁰10.8' 125⁰51.9'

Streamflow (m³/sec) N/D 0.11 0.10 N/D

Station No.: O8HBOC4 Mercantile Creek Lat/Long: 48°57.5' 125°31.4'

Streamflow (m³/sec) - May-July 0.76; Aug-Oct 0.81

DEPOSIT DATA

Geology: Gold and silver bearing quartz veins are present in shear zones in altered tuff and breccia. Nearby, the country rocks have been intruded by andesite dykes. The deposits consist of four main veins which are comprised of banded quartz and minor carbonate, and chalcopyrite, pyrite, galena and sphalerite with associated gold and silver values. PROPERTY NAME: Fandora LOCATION: Latitude 49⁰18.4' Longitude 125⁰41.2' MAP REFERENCE: FIGURE I-L3 NTS #: 92F 4E

DEPOSIT DATA

Mineralogy: Chalcopyrite, pyrite, galena, sphalerite.

Reserves: (Probable) 38,100 T at 15.08 g Au/T (uncut), 13.71 g Au/T (cut); (Potential) 181,437 T at 10.28 g Au/T (VSE/SMF, Devon Industries 1983).

Metallurgy: Not reviewed.

Production: 1940, 1960-1964 1,017 T - 46.5 Kg Au; 8.4 Kg Ag; 9 Kg Cu; 82 Kg Pb; 36 Kg Zn.

EXPLORATION HISTORY

Date Activity

late 1930's	Diacovered, several adits excavated.
1940	UG development in 2 DRIFT. Small production - 45 T yielding 809 g Au.
1946	Optioned by PRIVATEER MINES. UG development on 3 levels at Fandora, 1 ADIT at Goldflake mine.
1947	TOFINO GOLD MINES formed. UG development and 26 SCUT.
1949	Taken over by CAMAC MINING CO., camp rehabilitation, UG and surface exploration and construction was done.
1957-1958	MONETA MINES held the property. 288 m drifting was done.
1960-1964	UG development, production.
1963-1964	Operations taken over by NEW HAMILL SILVER-LEAD MINES. Mining and milling was done. Mine shut down (1964).
1983-1984	Road construction, rehabilitation and sampling of some workings undertaken by DEVON INDUSTRIES. Ore reserve estimation was made.
1985	Joint venture by DEVON and GOLD CANYON RESOURCES terminated, property now held by NEW PRIVATEER MINES LTD.

PROPERTY NAME: Spud Valley PROPERTY NAME: Spud Valley INDEX MAP **#**: 37 LOCATION: Latitude 50⁰08.0' CATEGORY: A Longitude 126⁰48.6' MAP REFERENCE: FIGURE I-L8 INDEX MAP #: 37 NTS #: 92L 2W I-Ala, b, c, d

ACCESS

By road; 10 km from Zeballos. Zeballos is located at the head of Zeballos Inlet on the coast of Vancouver Island.

ENVIRONMENTAL DATA

1) Physiographic

Elevation	Topography	Prominent Soil Type
290 m	steep, rugged	Ferro Humic Podzol

2) Climatic (average/guarter)

Station Name: Tahsis Lat/Long: 49°55' 126°39'

	lst	2nd	3rd	4th
Temperature (^O C)	2.6	11.3	16.3	5.1
Precipitation (mm)	1220.8	516.4	475.4	1616.2
Snowfall (cm)	47.1	2.3	0.0	19.6
Frost-free days - 163				

3) Hydrometric (average/quarter)

Station No.: O8HEOO6 Zeballos River Lat/Long: 50⁰09' 126⁰50.6'

Streamflow (m³/sec) 30.9 21.1 15.3 41.8

DEPOSIT DATA

Quartz veins and stringers containing pyrite, Geology: arsenopyrite, sphalerite and galena with gold values (and some native gold) and chlorite are present in shear zones in quartz diorite. The veins are displaced by shears. Intersecting veins and splay veins seem to be related to location of ore shoots.

Mineralogy: Sphalerite, galena, pyrite, arsenopyrite, native qold.

PROPERTY NAME: Spud Valley INDEX MAP #: 37 LOCATION: Latitude 50°08.0' CATEGORY: A Longitude 126°48.6' MAP REFERENCE: FIGURE I-L8 NTS #: 92L 2W I-Ala, b, c, d

DEPOSIT DATA

Reserves: 49,895 T at 4.66 g Au/T (MRI 80/7).

Metallurgy: Reviewed report by Witteck Development Inc. (1986), Exploratory Metallurgical Test work on Spud Valley Gold Ore for McAdam Resources.

Production: (Spud Valley and Big Star Mines) 1936, 1938-1942, 1951 190,532 T - 1,682.9 Kg Au; 560.4 Kg Ag; 18,000 Kg Cu; 16,000 Kg Pb.

EXPLORATION HISTORY

Date Activity

1935 Goldfield vein was discovered. Property was staked. 2 SCUT. 10 tpd mill installed on Goldfield claim.

1936 3 ADIT.

1937 Property acquired by SPUD VALLEY MINES. UG development continued.

1938 Full scale mining and milling (125 tpd) began.

- 1939 5 tunnels (#2 to #5) on Goldfield Vein operated. Roper vein tunnel also operated. Some work on the Spur Vein (which intersects the Goldfield Vein) was done. STOPE from #1 to #4 levels. 60 to 70 tpd amalgamation/floatation mill operated.
- 1940 6 tunnels (#2 to #7) operated. STOPE on all levels on Goldfield Vein and on Spur Vein on #4 level. DRIFT on Spur Vein on #3 level. Total production 1,413.7 m - DRIFT, XCUT, RSE.
- 1942 Mine closed.
- 1946 New low-level ADIT driven below \$7 level. Total work - 152 m DRIFT.

1947 New adit was extended 45.7 m.

1951 23 T of ore produced from "clean up" of workings.

1983-1984 Property examined and acquired by MCADAM RESOURCES.

1985-1986 Rehabilitation of workings. UDD - 3 holes and SDD - 6 holes by McADAM tested known veins. A "new" vein was intersected in 2 holes: Intersections include S85-6 83.61 g/T Au over 1 m;

S85-3 9.19 g/T Au over 1.1 m.

Preliminary metallurgical testing done.

PROPERTY NAME: Privateer INDEX MAP #: 44 LOCATION: Latitude 50⁰01.7' CATEGORY: A Longitude 126⁰46.7' MAP REFERENCE: FIGURE I-L8 NTS #: 92L 2W

ACCESS

By road; 7 km from Zeballos.

ENVIRONMENTAL DATA

1) Physiographic

Elevation	Topography	Prominent Soil Type		
733 m	steep, rugged	Ferro Humic Podzol		

2) Climatic (average/quarter)

Station Name: Tahsis Lat/Long: 49°55' 126°39' Temp. data: Gold River Townsite 49°47' 126°3'

			•	•
Temperature (^O C)	2.6	11.3	16.3	5.1
Precipitation (mm)	1220.8	516.4	475.4	1616.2
Snowfall (cm)	47.1	2.3	0.0	19.6
Frost-free days - 163				

lst

2nd 3rd 4th

3) Hydrometric (average/quarter)

Station No.: 08HEOO6 Zeballos River Lat/Long: 50⁰09' 126⁵0.6' Streamflow (m³/sec) 30.9 21.1 15.3 41.8

DEPOSIT DATA

- Geology: Quartz veins containing sphalerite, galena, chalcopyrite, arsenopyrite, pyrite, pyrhotite and native gold transect Bonanza Group volcanic and lime silicate sedimentary rocks and Jurassic quartz diorite. The principal veins are parallel to the axial plane of a trough in the Bonanza rocks at a sharp bend in the contact with a quartz diorite intrusion. Quartz and sulphides occur in alternating bands in the veins.
- Mineralogy: Sphalerite, galena, chalcopyrite, arsenopyrite, pyrite, pyrrhotite, native gold.

PROPERTY NAME: Privateer INDEX MAP #: 44 LOCATION: Latitude 50⁰01.7' CATEGORY: A Longitude 126⁰46.7' MAP REFERENCE: FIGURE I-L8 NTS #: 92L 2W

DEPOSIT DATA

Reserves: 113,400 T at 8.23 g Au/T (MRI 80/7).

Metallurgy: Reviewed reports MacDonnell, G.F. (1938) "The Privateer Mine, Zeballos" and Warren, H.V. et.al. (1940) "Variations in the Distribution of Tailings Losses in Some B.C. Mines".

Production: (Privateer and Prident Mine) 1934-1953, 1975 282,328 T - 5,301.3 Kg Au; 2,160.2 Kg Ag; 4,063 Kg Cu; 10,093 Kg Pb.

EXPLORATION HISTORY

Date <u>Activity</u>

1936	Privateer No. 1 vein was discovered.
1936-1937	Surface excavations included stripping, SCUT.
	Several tons of high grade ore was shipped. UG
	work began in 2 ADIT - 900 and 1000 levels.
1938	90 tpd amalgamation/floatation mill was
	installed. Report on Privateer Mine metallurgy,
	etc. was done by MacDonnell. Work was conducted
	on several levels (above 1100 level). A XCUT to
	No. 2 vein was excavated.
1000 1040	
1938-1948	Total development - 7,226.7 m (not including
	STOPE), Total DD - $5,434.2$ m.
1939	XCUT to No. 2 vein made on 800 and 900 levels.
	DRIFT on No. 2 vein. STOPE between 600 and 1100
	levels. SHAFT from 1100 level (No. 1 vein) was
	sunk 39 m.
1940	STOPE on No. 2 vein began. SHAFT completed to
	1200 level.
1941	No. 2 vein STOPE on all levels (600 to 1200).
	No. 3 and No. 4 veins evaluated on upper
	levels. SHAFT completed to 1300 level. XCUT to
	Prident Mine was started.
1942	STOPE on No. 1,2,3 veins. XCUT completed to
1742	Prident. 12 veins encountered in XCUT (2 of the
	prident. 12 veins encountered in XCUT (2 of the
	veins are in Prident Mine).
1943	UG development in Privateer and Prident. STOPE
	on 900, 1000 levels in Privateer.
1946	Rehabilitation and development in both mines.
1947, 1948	UG development, primarily in Privateer Mine.
	ADIT on veins outside the mine were also done.
1961	A program of UDD included 7 holes, totalling
	361.5 m.
1984-1985	UG development and exploration included DRIFT.
	New high grade ore shoot discovered.

PROPERTY NAME: Surf Inlet INDEX MAP #: 65 LOCATION: Latitude 58°05.0' CATEGORY: A Longitude 128°52.8' MAP REFERENCE: FIGURE I-L12 NTS #: 103H 2W I-A2a, b, c

ACCESS

By water; to the head of Surf Inlet on Princess Royal Island. Mine site is approximately 12 km by trail (or formerly by railroad) from tidewater.

ENVIRONMENTAL DATA

1) Physiographic

2)

Elevation	Topography	Promi	nent Sc	oil Type
50-60 m (main portals)	moderately rugged	l Ferro	Humic	Podzol
Climatic (average	e/quarter)			
Station Name: Pr Lat/Long: 54 ⁰ 17	rince Rupert ' 130 ⁰ 23'			
	lst	2nd	3rd	4th

Temperature (^O C)	2.7	9.2	13.2	5.6
Precipitation (mm)	603.2	413.8	509.8	887.7
Snowfall (cm) Frost-free days - 191	72.7	3.3	0.0	37.2

3) Hydrometric (average/quarter)

 Station No.: 08FE001 Kemano River

 Lat/Long: 53°30' 128°05'

 Streamflow (m³/sec)
 13.2
 119.5
 120.7
 50.0

 Station No.: 08FF002 Hirsch Creek

 Lat/Long: 54°03.8' 128°36'

 Streamflow (m³/sec)
 6.69
 31.03
 26.0
 21.5

DEPOSIT DATA

Geology: Quartz veins with gold, pyrite and chalcopyrite mineralization are present in a shear zone in diorite and gneiss. The shear zone trends northerly and has been traced for over 4,500 m along strike and 900 m in vertical depth. PROPERTY NAME: Surf Inlet INDEX MAP #: 65 LOCATION: Latitude 58°05.0' CATEGORY: A Longitude 128°52.8' MAP REFERENCE: FIGURE I-L12 NTS #: 103H 2W I-A2a, b, c

DEPOSIT DATA

Mineralogy: Pyrite, chalcopyrite, native gold, molybdenite.

Reserves: 42,865 T at 13.71 g Au/T (Honsberger, 1973).

- Metallurgy: Reviewed reports by Warren, H.V. (1936), Mineralogy of Hunter and Surf Inlet Ores, and Hawthorn, G. (1986), Extraction of Gold from Mill Tailings and Mine Waste, Preliminary Testing.
- Production: 1902-1943 907,185 T 11,819.1 Kg Au; 6,220.6 Kg Ag; 2,724,000 Kg Cu.

EXPLORATION HISTORY

Date Activity

- 1900-1902 Original staked as the D.L.S. Group. Exploration work was done. Trial shipments of ore had an average grade of 171.4 g Au/T, 3% Cu.
 1912-1914 Development work in 2 tunnels by BELMONT SURF
- INLET MINES. 1912-1917 Over 3950 m of DRIFT.
- 1917-1925 Full production, primarily from Surf Inlet Mine, some work on Pugsley.
- 1933 PRINCESS ROYAL GOLD MINES incorporated. Some ore extracted for shipment.
- 1934 Inclined shaft dewatered. Development (DRIFT, XCUT) on 1000 level of Pugsley Mine.
- 1935 Surf Inlet Mine ander development.
- 1936-1939 Development and production in Pugsley Mine from 700 to 1000 levels. Development in Surf Inlet Mine on 900 level. Upper levels (above 900) resampled and explored.
- 1940-1941 Total development at Surf and Pugsley Mines -2,700 m - DRIFT, RSE and XCUT. 12,800 m DD completed. Work was done primarily on 900, 1100 levels of Pugsley, 200, 500, 935 levels of Surf.
- 1942 Total development at Surf and Pugsley Mines -1,142 m included DRIFT, RSE. DD at Surf and Pugsley.

1946 UG development.

1973 Ore reserve estimation by Honsberger for MATACHEWAN CONSOLIDATED MINES.

1981Optioned to COMINCO and PLACER. SDD completed.1985Optioned by FLEET DEVELOPMENTS. Engineering
studies began.

PROPERTY NAME: Hunter LOCATION: Latitude 53⁰12.6' CATEGORY: A Longitude 128⁰22.4' MAP REFERENCE: FIGURE I-L12 NTS #: 103H 1W I-A3a, b, c, d, e

ACCESS

By trail; along the east side of the north branch of the Khutze River, 22 km from the head of Khutze Inlet.

ENVIRONMENTAL DATA

1) Physiographic

Elevation	Topography	Prominent Soil Type
290 m	steep, rugged	Ferro Humic Podzol

2) Climatic (average/quarter)

Station Name: Bella Coola Lat/Long: 53⁰12.6' 128⁰22.4'

	lst	2nd	3rd	4th
Temperature (^O C) Precipitation (mm) Snowfall (cm)	0.7 436.2 97.5	11.1 185.4 2.3	15.0 249.4 0.0	3.1 659.3 73.2
Frost-free days - 161				

3) Hydrometric (average/quarter)

Station No.: OBFEOOl Kemano River Lat/Long: 53°30' 128°05'

Streamflow (m³/sec) 13.2 119.5 120.7 50.0

Station No.: **O8FF**OO2 Hirsch Creek Lat/Long: 54⁰03.8' 128⁰36'

Streamflow (m³/sec) 6.69 31.03 26.0 21.5

DEPOSIT DATA

Geology: The deposit comprises 0.06-46 cm wide discontinuous quartz veins in a roof pendant of biotite granitoid gneiss in Coast Range granitic rocks. Aplite and pegmatite dykes are common and in some cases enclose quartz veins. The veins contain pyrite, chalcopyrite, gold bearing tellurides and native gold. PROPERTY NAME: Hunter LOCATION: Latitude 53⁰12.6' Longitude 128⁰22.4' MAP REFERENCE: FIGURE I-L12 NTS #: 103H 1W I-A3a, b, c, d, e

DEPOSIT DATA

Mineralogy: Pyrite, chalcopyrite, sylvanite (or closely related telluride), native gold.

Reserves: 94,382 T at 12 g Au/T (Parrish, 1980).

Metallurgy: Reviewed report by Warren, H.V. and Cummings, J.M. (1936a), Mineralogy of Surf Point and Hunter Veins.

Production: 1933 2.7 T - 933 g Au; 373 g Ag.

EXPLORATION HISTORY

1927	Hunter prospect staked.
1929-1930	Trail and cable car access to property
	constructed.
1932-1936	Assessment work done by M. MELDRUM.
1933	Production 2.7 T - 933 g Au; 373 g Ag. Shipped
	from pits on River Vein.
1937	Tunnel driven 42 m on Main Vein by SHEEP CREEK
	MINES.
1939	Open cuts excavated by J. HAMEL.
1940	Examined by geologist DOLMAGE for R.P. BAKER.
	Optioned to P. RACEY who supervised excavation
	of a 46 m shaft and 2-15.2 m drifts on River
	Vein.
1948	Legal survey conducted, claims crown granted.
1963	Evaluated by Geologist, FAWLEY, for GEORGE
	BLACK.
1980	Evaluated by I.S. PARRISH. River Vein workings
	dewatered and rehabilitated, SAMP, GEOL in
	drifts. Trenches rehabilitated and geologically
	mapped.
1983	Optioned by ARNHEM RESOURCES who carried out
	GEOL, GEOC, at surface and UG GEOL, SAMP of
	River Vein.
1984	731 m DD in 7 holes to test River Vein, vein
	found to splay at depth. Two holes cut No. 2
	vein.
1985	Property returned to owner - M. MELDRUM.

PROPERTY NAME: Yellow Giant INDEX MAP #: 70 LOCATION: Latitude 53°21.8' CATEGORY: A Longitude 130°7.5' MAP REFERENCE: FIGURE I-L13 NTS #: 103H 8E I-L13

ACCESS

By water; to Survey Bay on Banks Island, approximately 120 km south to southwest of Prince Rupert.

ENVIRONMENTAL DATA

1) Physiographic

Elevation	Topography	Prominent Soil Type
30 m	moderate	Fibrisol, Mesisol, Humisol

2) Climatic (average/quarter) Station Name: Prince Rupert Lat/Long: 54⁰17' 130⁰23'

	ISC	Zitu	210	4 CN
Temperature (^O C) Precipitation (mm) Snowfall (cm) Frost-free days - 191	2.7 603.2 72.7	9.2 413.8 3.3	13.2 509.8 0.0	5.6 887.7 37.2
Frost-free days - 191				

1 - -

254

2-4

3) Hydrometric (average/quarter) Station No.: O8EGO16 Kloiya River Lat/Long: 54°14.9' 130°10.3'

Streamflow (m³/sec) 5.13 5.66 4.34 9.28 Station No.: 08EGO15 Diana Creek Lat/Long: 54[°]13.8' 130[°]9.7'

Streamflow (m³/sec) 3.71 4.05 3.24 4.74

DEPOSIT DATA

Geology: The Banks Island occurrences are of two types disseminated and stockwork deposits in intrusive rocks and high grade veins, replacements and silicified lode deposits in metasedimentary and intrusive rocks. The intrusive rocks consist of granite, quartz monzonite, quartz diorite and diorite of the Coast Plutonic Complex. The metasedimentary rocks predate the Coast rocks and include limestone, quartzite and schist. Well developed local and regional fault and fracture systems have been developed and the mineralization is localized within these structures. Mineralization consists of sulphides accompanied by or containing gold and silver.

1+2

PROPERTY NAME: Yellow Giant	INDEX MAP #: 70
LOCATION: Latitude 53 ⁰ 21.8'	CATEGORY: A
Longitude 130 ⁰ 7.5'	MAP REFERENCE: FIGURE I-L13
NTS #: 103H 8E	I-A4a, b, c, d, e, f, g, h

DEPOSIT DATA

- Mineralogy: Pyrite, pyrrhotite, arsenopyrite, chalcopyrite, sphalerite, galena and molybdenite.
- Reserves: Bob: 45,359 T at 40.11 g Au/T Discovery: 90,719 T at 15.77 g Au/T Tel: ³ 45,350 T at ³ 20.57 g Au/T Kim: a) 997,903 T at 2.47 g Au/T (total deposit) b) 58,967 T at 11.67 g Au/T (high grade core) (pers. comm. 1986)
- Metallurgy: Reviewed report by Hawthorn, G. (1983), Metallurgical Report for Trader Resource Corp., Yellow Giant Project.

EXPLORATION HISTORY

- 1960 Discovery zone found by VENTURES LTD. PROS, 11 short holes by packsack drills were completed. VENTURES LTD. later became part of FALCONBRIDGE NICKEL.
- 1961-1963 Kim, Bob and several other showings were discovered by FALCONBRIDGE.
- 1963 Claims staked on west of FALCONBRIDGE property by McINTYRE-PORCUPINE MINES. PROS resulted in discovery of Tel zone. FALCONBRIDGE carried out GEOL, TREN, SDD on their property. SDD on Discovery zone (35 holes, totalling 1,856.8 m) indicated reserves present of 57,153 T at 18.51 g Au/T.
- 1964 Tel zone was explored by GEOP (SP), GEOL, TREN, packsack drilling by McINTYRE. GEOL, TREN, SDD on Kim zone and GEOP (SP), SDD on Bob zone was carried out by FALCONBRIDGE.
- 1965 GEOP, SDD, TREN on the Discovery zone. GEOP (SP) on Kim zone.
- 1975 Claims covering Tel zone were purchased from MCINTYRE by SPROAT SILVER.
- 1976 GEOC, SDD was carried out on several showings by FALCONBRIDGE.

PROPERTY NAME: Yellow Giant LOCATION: Latitude 53_21.8'	INDEX MAP #: 70
LOCATION: Latitude 5321.8	CATEGORY: A
Longitude 130 ⁰ 7.5'	MAP REFERENCE: FIGURE I-L13
NTS #: 103H 8E	I-A4a, b, c, d, e, f, g, h

EXPLORATION HISTORY

Date	Activity

1977 SPROAT SILVER consolidated with HECATE GOLD. FALCONBRIDGE holdings were optioned by HECATE A 15% decline was excavated on the Bob GOLD. zone. 1983 All ground was optioned and evaluated by TRADER RESOURCE CORP. Ore reserves on Bob, Kim, Tel and Discovery zones were estimated by INTERNATIONAL GEOSYSTEMS. 1984 Program of systematic exploration including GEOC, GEOP and SDD was initiated by GEOL, TRADER. 1985-1986 SDD program. Ore reserves adjusted.

PROPERTY NAME: Edye Pass INDEX MAP #: 76 LOCATION: Latitude 54⁰01.8' CATEGORY: A Longitude 130⁰35.3' MAP REFERENCE: FIGURE I-L15 NTS #: 103J 2E I-A5a, b, c, d

ACCESS

By water; to Porcher Island. Main portal is located at tidewater, approximately 35 km southwest of Prince Rupert.

ENVIRONMENTAL DATA

1) Physiographic

Elevation	Topography	Prominent Soil Type		
O m main portal	rugged	Fibrisol, Mesisol, Humisol		

2) Climatic (average/quarter)

Station Name: Prince Rupert Lat/Long: 54⁰17' 130⁰23'

	lst	2nd	3rd	4th
Temperature (^O C)	2.7	9.2	13.2	5.6
Precipitation (mm)	603.2	413.8	509.8	887.7
Snowfall (cm)	72.7	3.3	0.0	37.2
Frost-free days - 191				

3) Hydrometric (average/quarter)

Station No.: O8EGO16 Kloiya River Lat/Long: 54⁰14.9' 130⁰10.3'

Streamflow (m³/sec) 5.13 5.66 4.34 9.28

Station No.: O8EGO15 Diana Creek Lat/Long: 54°13.8' 130°9.7'

Streamflow (m³/sec) 3.71 4.05 3.24 4.74

DEPOSIT DATA

- Geology: Massive pyrite is present in white quartz veins hosted by diorite of the Coast Range Batholith in close proximity to older sedimentary rocks. Ore bodies occur as small irregular lenses. Gold is reportedly very fine grained and occurs with pyrite.
- Mineralogy: Pyrite, native gold. Warren and Cummings (1936) report that sylvanite is also present.

PROPERTY NAME: Edye Pass LOCATION: Latitude 54[°]Ol.8' Longitude 130[°]35.3' MAP REFERENCE: FIGURE I-L15 NTS #: 103J 2E I-A5a, b, c, d

DEPOSIT DATA

Reserves: 226,000 T at 8.9 g Au/T (Dearin 1980). Metallurgy: Reviewed reports by Legg, R.E. (1936), Milling Practice at the Surf Point Mine and Warren, H.V. and Cummings, J.M. (1936a), Mineralogy of Surf Point and Hunter Veins.

Production: (Total former Edye Pass and Surf Point Minea) 1919-1939 61,582 T - 639.9 Kg Au; 2,260 Kg Ag; 4,161 Kg Cu.

EXPLORATION HISTORY

Date Activity

early 1900's Properties staked. Originally 2 properties called Trixie and Edye Pass. Trixie later became known as Surf Point property.

- 1916-1932 Surface exploration at Surf Point and Edye Pass properties. UG development on Surf Point in 3 adits.
- 1931-1937 Surf Point prospect evaluated and operated by N.A. TIMMINS CORP. Edye Pass Mine operated by REWARD MINING CO.
- 1932 25 tpd floatation mill was installed at Surf Point.
- 1936 Investigation of metallurgy conducted by R.E. Legg (see reference above).
- 1936-1938 Total development Surf Point Mine 2,345 m included DRIFT, RSE, XCUT; Edye Pass Mine -1,472 m included DRIFT, XCUT.
- 1937 REWARD MINING purchased Surf Point Mine.
- 1938 PORCHER ISLAND MINES formed to operate both mines. Mill destroyed by fire. 50 tpd mill erected. Limited UG development done in Edye Pass Mine.
- 1975 Optioned by TOMBILL MINES. A total of 8 UDD holes were drilled on 1015 level (1015 level is former Edye Pass Mine, 1110 level is former Surf Point Mine).

1975, 1977 GEOP, GEOC.

1976 Optioned by CAROLIN MINES who evaluated the possibility of bulk mining.

- 1978 Optioned by BANWAN GOLD MINES. A total of 4 SDD holes, totalling 1,624 m were drilled on 1015 level.
- 1979-1980 Extensive UG exploration program was Work included UDD totalling 3,469.8 undertaken. DRIFT, RSE on 1015 level. GEOL and SAMP m, programs were carried out on 1015 and 1110 Ore reserve estimation was done. levels. Extractive testing done.

PROPERTY NAME: Georgia River INDEX MAP #: 85 River Gold LOCATION: Latitude 55°47.3' CATEGORY: A Longitude 130°03.0' MAP REFERENCE: FIGURE I-L17 NTS #: 1030 16E

ACCESS

By trail; from Portland Canal. Trail begins from tidewater approximately 27 km south of Stewart.

ENVIRONMENTAL DATA

1) Physiographic

Elevation	Topography	Prominent Soil Type

1060 m Rises steeply to 1060 m Ferro Humic Podzol then gently rolling

1 - -

2-4

2-4

4 + 10

2) Climatic (average/quarter)

Station Name: Stewart A Lat/Long: 55°56' 129°59'

	lst	2nd	319	4th
Temperature (^O C) Precipitation (mm)	-2.0 480.4	9.3 198.1	13.2 342.5	1.0 873.8
Snowfall (cm) Frost-free days - 127	319.9	27.4	0.0	291.3

3) Hydrometric (average/quarter)

Station No.: OBDCOO6 Bear River Lat/Long: 56⁰2.6' 129⁰55.5'

Streamflow (m³/sec) 3.0 24.3 54.8 14.9

DEPOSIT DATA

- Geology: The property lies on the contact of Coast Range intrusive rocks and Hazelton Group sedimentary and volcanic rocks. These rocks are cut by northwesterly trending shears and northerly trending crossfractures and faults. Three stages of mineralization have occurred. Gold, silver, lead, zinc and minor copper mineralization is associated with the third stage and occurs in northerly trending structures. Gold enriched zones are present where veins intersect.
- Mineralogy: Pyrite, pyrrhotite, sphalerite, galena, minor chalcopyrite, arsenopyrite.

PROPERTY NAME: Georgia INDEX MAP #: 85 River Gold LOCATION: Latitude 55[°]47.3' CATEGORY: A Longitude 130[°]03.0' MAP REFERENCE: FIGURE I-L17 NTS # 1030 16E

DEPOSIT DATA

Reserves: 40,823 T at 15.25 g Au/T, 19.54 g Ag/T (pers. comm. 1986).

Metallurgy: Not reviewed.

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Production: 1937 454 T - 10.2 Kg Au; 12.8 Kg Ag; 3,314 Kg Pb.

EXPLORATION HISTORY

1910	Gold bearing structures discovered, Georgia claims staked.
1914-1915	TREN, SCUT on Main Vein.
1915	96 m ADIT and RSE completed to intersect SHAFT on the Bullion Vein.
1915-1918	XCUT, WINZ and ADIT on Bullion Vein, tunnelling on Main Vein.
1928-1931	Pack trail established, UG development included 275 m tunnel from ADIT (No. 3) and extension of Bullion tunnel by 91 m.
1933	HELENA GOLD MINES formed, UG development and DD done.
1935	GOLD LEASERS LTD. leased the property. Some mining was done.
1937	Hadsell mill erected (but crushing and grinding units found to be unsuitable). Some 454 T of ore was produced and backpacked to Portland Canal.
1979	E & B EXPLORATIONS did DD totalling 346.9 m.
1980	GEOL, PROS, TREN. UG exploration included GEOL, SAMP, DD totalling 904.2 m. Results of program included discovery of 11 new veins and numerous mineralized stringers. Ore reserve estimate was done.
1981	DD program included 14 holes totalling 1,105 m. Gold distribution said to be scattered, erratic.
1985	Property held by SAMSON GOLD.

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APPENDIX B

PROPERTY NAME: Sunro Mine INDEX MAP #: 1 LOCATION: Latitude 48⁰26.5' CATEGORY: B Longitude 124⁰02.1' MAP REFERENCE: FIGURE I-L1 NTS #: 92C 8E

ACCESS

By road; along the southwestern coast of Vancouver Island, approximately 23 km from Sooke.

DEPOSIT DATA

- Geology: The property is underlain by Early Eocene Metochin Basalt which has been intruded by three northwesterly trending sill-like masses of Tertiary Sooke Gabbro. Thirteen ore occurrences are present in shear zones in hornblende-altered basalt near its contact with gabbro. The primarily of mineralization consists pyrite and pyrrhotite with chalcopyrite, associated values of gold and silver.
- Mineralogy: Chalcopyrite, pyrite, pyrrhotite, minor molybdenite, cubanite, pentlandite, native copper.
- Reserves: 423,829 T at 1.33% Cu (MINFILE 1982)
- Metallurgy: Not reviewed.
- Production: 1962-1968 1,309,034 T 899.4 Kg Au; 2,262.7 Kg Ag; 13,754,271 Kg Cu.

EXPLORATION HISTORY

- Date Activity
- 1915 Discovered.
- 1917-1921 UG development work in 3 adits, DD.

1948-1950 DD in Sunro Mine, also exploration work done on adjacent Sunloch and Gabbro properties by HEDLEY-MASCOT MINES and CONS. MINING AND SMELTING.

1957 2,255 m tunnel driven, DD.

- 1961-1968 Development work and production, UG mill was installed and operated intermittently.
- 1973 UG GEOL, some development done, UDD in 108 holes, totalled 5,800 m.
- 1974 Development, UDD totalled 2,081.5 m.

PROPERTY NAME: Mount Sicker INDEX MAP #: 3 LOCATION: Latitude 48°51.9' CATEGORY: B Longitude 123°47.1' MAP REFERENCE: FIGURE I-L1 NTS #: 92B 13W

ACCESS

By road; on Vancouver Island, approximately 23.5 km north of Duncan.

DEPOSIT DATA

- Two parallel sulphide zones are present in a Geology: narrow band of folded, cherty tuff and graphitic schist of the Sicker Group near their contact with a rhyolite porphyry unit. The ore bodies occur as small irregular masses along drag folds and have been displaced by easterly trending Mineralization faults. consists of chalcopyrite, sphalerite and minor galena in barite, calcite and quartz gangue interlayered with chalcopyrite, pyrite and sphalerite, and quartz and chalcopyrite replacements of barite ore and schist.
- Mineralogy: Chalcopyrite, sphalerite, pyrite, minor galena.

Reserves: No recent reserve figures.

Metallurgy: Not reviewed.

Production: 1898-1909, 1943-1952, 1964 277,899 T -1,171.5 Kg Au; 10,819.3 Kg Ag; 9,549,594 Kg Cu; 164,587 Kg Pb, 1,926,111 Kg Zn.

EXPLORATION HISTORY

Date Activity

and production by LENORA - MT. 1898-1907 Development SICKER MINING CO. in a total of 5 underground mines which produced at various times. Lenora, Barite, Twin J mines in production. 1898-1907 Tyee and Twin J mines in production. 1901-1909 1903-1907 Richard III mine in production. Development and exploration by PACIFIC TIDEWATER 1924-1929 MINES, LADYSMITH TIDEWATER SMELTER and others. 1939-1940 DD, UG development by SHEEP CREEK MINES. Mining and milling at Tyee, Twin J mines by TWIN 1942-1947 J MINES.

PROPERTY NAME: Mount Sicker INDEX MAP #: 3 LOCATION: Latitude 48°51.9' CATEGORY: B Longitude 123°47.1' MAP REFERENCE: FIGURE I-L1 NTS #: 92B 13W

EXPLORATION HISTORY

- 1949-1952 Rehabilitation and development, mining of Tyee and Twin J mines by VANCOUVER ISLAND BASE METALS CO.
- 1964-1967 MOUNT SICKER MINES evaluated possibility of leaching copper from waste dump.
- 1964 Some production from Lenora, Barite and Twin J `mines.
- 1984 SDD, GEOL, GEOP centered on Twin J mine carried out by CORPORATION FALCONBRIDGE COPPER.

PROPERTY NAME: Thistle INDEX MAP #: 5 LOCATION: Latitude 49⁰06.5' CATEGORY: B Longitude 124⁰38.1' MAP REFERENCE: FIGURE I-L2 NTS #: 92F 2E

ACCESS

By road; 16 km southeast of Port Hardy.

DEPOSIT DATA

- Geology: Two chalcopyrite replacement ore bodies occur in shear zones in altered limestone. The mineralization consists of chalcopyrite and pyrite with associated gold and silver values in a gangue of grey calcite and minor quartz. Magnetite, oxidized to hematite in places, is disseminated in calcite. The shear zones are 400 m apart and extend beyond the known ore limits.
- Mineralogy: Chalcopyrite, pyrite.
- Reserves: No recent reserve figures.
- Metallurgy: Not reviewed.
- Production: 1938-1942 6,283 T -85.9 Kg Au; 66 Kg Ag; 309,088 Kg Cu.

EXPLORATION HISTORY

- 1899-1930 Not reviewed.
- 1938-1942 Production see summary above.
- 1983 Optioned from NEXUS by WESTMIN.

PROPERTY NAME: Kallapa LOCATION: Latitude 49⁰11.7' Longitude 125⁰51.5' MAP REFERENCE: FIGURE I-L3 NTS #: 92F 4W

ACCESS

By water; on the shore of Meares Island north of Tofino.

DEPOSIT DATA

- Geology: A quartz vein in a shear zone in diabase contains chalcopyrite, pyrite, arsenopyrite and minor sphalerite with associated values in gold and silver.
- Mineralogy: Chalcopyrite, pyrite, arsenopyrite, minor sphalerite.
- Reserves: No present reserves.
- Metallurgy: Not reviewed.
- Production: 1913-1914 1,372 T -17.7 Kg Au; 110.2 Kg Ag; 27,380 Kg Cu.

EXPLORATION HISTORY

Date Activity

Not reviewed.

PROPERTY NAME: Danzig INDEX MAP #: 19 LOCATION: Latitude 49⁰37.2' CATEGORY: B Longitude 126⁰21.4' MAP REFERENCE: FIGURE I-L4 NTS #: 92E 9W

ACCESS

By water; 25 km from Yuquot (on the west coast of Vancouver Island) by way of Zuciarte Channel.

DEPOSIT DATA

- Geology: Sphalerite and minor chalcopyrite, pyrrhotite and magnetite occur with quartz, calcite and diopside in lenses replacing a limestone bed along its contact with greenstone.
- Mineralogy: Sphalerite, chalcopyrite, pyrrhotite, magnetite.
- Reserves: * 27,215 T "medium grade Zn" (MRI 80/7).
- Metallurgy: Not reviewed.
- Production: 1913-1938 130 T -5.6 Kg Au; 10.2 Kg Ag; 87 Kg Cu.

EXPLORATION HISTORY

1934 UG	development	in	1	ADIT.
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- 1934-1938 Development and production.
- 1948 UG development included DRIFT.
- 1951-1952 UG development 103 m DRIFT. UDD totalling 23 holes, 846 m was done by SPUD VALLEY GOLD MINES. Ore reserve estimation done. Reserves as shown above.
 1970 Ore reserve estimation indicated a bulk tonnage
- molybdenum deposit (see below).
- * NOTE: Bulk tonnage deposit is also indicated: 16,456,331 T at 0.24% MOS₂ (MINFILE 1982)

PROPERTY NAME: War Eagle INDEX MAP #: 20 (Maggie) LOCATION: Latitude 49⁰38.7' CATEGORY: B Longitude 123⁰02.2' MAP REFERENCE: FIGURE I-L7 NTS #: 92G 11E

ACCESS

By road; including highway and logging road along Stawamus River, 43 km from Vancouver.

DEPOSIT DATA

- Geology: Pyrite, tetrahedrite and chalcopyrite, with some native gold, occurs in fracture controlled quartz veins which transect rhyolitic flows, and pyroclastic and epiclastic rocks of the Gambier Group. Granitic and quartz dioritic bodies have intruded the country rocks. Massive sulphide mineralization comprised of chalcopyrite, sphalerite, galena and pyrrhotite is also present in a chert horizon of the Gambier sequence.
- Mineralogy: Pyrite, tetrahedrite, chalcopyrite, native gold (also massive sulphides, see above).
- Reserves: 9,072 T 13.72 g Au/T (estimate, pers. comm. 1986).
- Metallurgy: Not reviewed.
- Production: 1984 51.7 T 1.8 Kg Au; 4.3 Kg Ag; 799 Kg Cu; 2,360 Kg Zn.

EXPLORATION HISTORY

1976	Staked by owners due to massive sulphide showings. PROS, UG development done including ADIT and tunnel excavation.
1977-1980	Optioned by PLACER DEVELOPMENT. GEOL, GEOC, GEOP, SDD to test massive sulphide showings.
1980-1981	SDD totalling 21 holes, 3,048 m was done. UG development in DRIFT. GEOP (I.P.)
1982-1983	GEOP, GEOC, TREN, SDD. NOTE: 1981-1983 work done under option, primarily tested massive sulphide showings.
1983	UG development done, tunnel intersected downward extension of Slumach Vein. Work done by MAGGIE MINES.
1984	Shipment of gold-bearing ore from Slumach Vein by MAGGIE MINES.
1985	UG and surface exploration by owners.

PROPERTY NAME: Doctors Point INDEX MAP #: 21 LOCATION: Latitude 49⁰39.0' CATEGORY: B Longitude 122⁰00.0' MAP REFERENCE: FIGURE I-L5 NTS #: 92H 12W

ACCESS

By road; 45 km north of Harrison Hot Springs.

DEPOSIT DATA

- Geology: Quartz and sulphide (pyrite, arsenopyrite, scorodite) veins with gold and silver contents are contained in a major southeasterly trending grey hornfels. fracture system in The occurrences are located near the contact of hornfels and a younger quartz diorite intrusion. The mineralization is related to hydrothermal activity along the faulted margin of the pluton.
- Mineralogy: Pyrite, arsenopyrite, scorodite.
- Reserves: 226,796 T at 3.43 g Au/T, 68.56 g Ag/T (Mining Review 1985).
- Metallurgy: Not reviewed.

Production: -

EXPLORATION HISTORY

Date Activity

acquired by RHYOLITE RESOURCES and 1981 Property NAGY HERITAGE PETROLEUM based on known occurrences. Additional ground was staked. Surface exploration and SDD totalling 76 holes 1982-1983 SDD, totalling 23 holes, outlined 3 completed. Ore reserve estimation was done, new zones. indicated potential for open pit mining. SDD - 8 holes, totalling 600 m completed. 1984-1985

PROPERTY NAME: *Texada Island INDEX MAP #: 25 LOCATION: Latitude 49⁰45.0' CATEGORY: B Longitude 124⁰33.0' MAP REFERENCE: FIGURE I-L6 NTS #: 92F 10E, 15E

ACCESS

By water; to Vananda Deep Sea Port, about 15 km from Powell River plus local access roads.

DEPOSIT DATA

- Geology: * At present, the prospect consists of six former producing mines and adjacent claims. The property is underlain by volcanic rocks of the Marble Bay Triassic Vancouver Series and limestone which have been intruded by diorite dykes and the Gilles Stock. Ore bodies occur as replacements of limestone, diorite porphyry or Gilles intrusive rocks near the contacts of volcanic rocks and limestone or limestone and Mineralization rocks. intrusive consists primarily of bornite and chalcopyrite with associated gold and silver values and magnetite in a gangue of andradite, epidote and diopside.
- Mineralogy: Chalcopyrite, bornite, magnetite, minor pyrite, molybdenite.
- Reserves: 598,742 T Fe Ore (pers. comm. 1986). Potential for 45,000 T 1.71 g Au/T, 16.24 g Ag/T, 3-4% Cu estimated (pers. comm. 1986).
- Metallurgy: Reviewed report by Haig-Smillie, L.D. (1973), Seawater Floatation, Texada Mines.

Production:

Name	Date	Tonnage	Au (Kg)	Ag (Kg)	<u>Cu (Kg)</u>
Cornell	1897-19	40,687	471.1	2,194.5	1,368,512
Marble Bay	18 9929	284,720	15.5	126.2	67,889
Little	1896,				
Billie	1907-16,				
	1 948-52	63,711	363.2	1,198.3	819,908
Copper Queen	1907, 14,				
	1916, 17	749	9.9	75.2	32,417
Texada Mines	1914-21?	946	3.0	36.0	105,070 + Fe
Prescott (incl.					
Texada Mines)	1957-76	2,571,314	887.4	23,645.2	2,543,020 + Fe
TOTAL		2,962,135T	1,750.1 Kg	27,275.4 Kg	4,936,006 Kg

PROPERTY N	IAME: *Texa	ada Island	INDEX MAP #: 25
LOCATION:	Latitude	49 ⁰ 45.0'	CATEGORY: B
	Longitude	124 33.0'	MAP REFERENCE: FIGURE I-L6

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EXPLORATION HISTORY

Date	Activity
1880	Quartz vein with free gold discovered on Texada Island.
1883-1908	TEXADA MINES property was developed as a high grade iron ore prospect.
1895	Claims on island were staked for gold and copper ore potential.
1896-1929	Development and lode mining took place on Marble Bay, Copper King, Cornell and Little Billie properties.
1913-1914	Prospecting done and adit driven on Copper Queen property.
1914-1921?	Production at Texada Mines.
1920-1945	Activity generally ceased after World War I. Some production on the Marble Bay property as shown above.
1948-1952	Little Billie mine reopened, development and production took place.
1957-1976	Prescott Mine (including Texada Mine) produced iron ore and copper concentrate which contained some gold, silver (see production of gold, silver and copper above). UG development and DD was done.
1969-1977	Consolidation of properties by IDEAL BASIC INDUSTRIES (the metals company associated with Ideal Cement who has limestone quarries throughout the area). GEOL, GEOC, GEOP, DD was done on the properties.
1973	Metallurgical study of Sea Water Floatation processes for copper practiced at Texada Mines.
1984	Property optioned to CARTIER RESOURCES, SDD done.
1985	Optioned to S. BEALE. RHYOLITE RESOURCES holds the precious metals rights on the Marble Bay claim.
* NOTE:	Texada Island property now consists of a number

NOTE: Texada Island property now consists of a number of former producers including Cornell, Marble Bay, Little Billie, Copper Queen, Texada Mines and Prescott Mine. PROPERTY NAME: Ashlu LOCATION: Latitude 49⁰56.8' Longitude 123⁰24.6' MAP REFERENCE: FIGURE I-L7 NTS #: 92H 14W

ACCESS

By road; 13 km by logging road along Ashlu Creek and 32 km by highway along Squamish River, from Squamish.

DEPOSIT DATA

- Geology: Mineralization consisting of chalcopyrite, native gold, argentite, scorodite and scheelite, occurs as irregular masses and disseminations in bands of quartz in a shear zone. The shear follows a basic dyke and cuts granodiorite country rock. The mineralized zone is 94 cm wide (in the underground workings), has been traced for 500 to 600 m along strike and is open at depth.
- Mineralogy: Chalcopyrite, native gold, argentite, scorodite, scheelite.
- Reserves: 16,760 T at 6.86 g Au/T (T. Kennedy, 1986).
- Metallurgy: Reviewed report by Bacon, Donaldson and Associates (1981), Metallurgical Investigation of Submitted Gold-Silver Ore from Ashloo Gold Mine.
- Production: 1932-1939 13,652 T 202 Kg Au

EXPLORATION HISTORY

1923	Staked as Gold Coin property.
1932-1935	Development and mining.
1934-1939	Acquired by ASHLOO GOLD MINING SYNDICATE, UG development and production took place. Mill was on site.
1975-1977	UDD, testing, sampling by ASHLU GOLD MINES. Approximately 1 T of concentrate was recovered.
1978-1979	W. BABKIRK (owner) carried out TREN, ADIT, SDD - totalling 5 holes, 337 m.
1979	OSPREY MINING CO. acquired the property and erected a 100 tpd mill but no mining was done.
1983	OSPREY acquired permits for mining (expl. drill- ing was to be reinstated but litte was done).
1985	Purchased by TENQUILLE RESOURCES. A property evaluation including examination and sampling of UG workings and a preliminary reserve estimate was done by T. Kennedy Consulting.
1986	Optioned to RAMPAGE RESOURCES.

PROPERTY NAME: Mount Zeballos INDEX MAP #: 36 LOCATION: Latitude 50⁰00.8' CATEGORY: B Longitude 126⁰48.6' MAP REFERENCE: FIGURE I-L8 NTS #: 92L 2W

ACCESS

By road (and trail?); property is located across Spud Creek from Spud Valley prospect.

DEPOSIT DATA

- Geology: Shear zones, containing pyrite, arsenopyrite, galena and sphalerite mineralization with values in gold and silver, transect Lower Jurassic Bonanza Group tuff, andesite, hornblendite and lime silicate rocks. Diabase and feldspar porphyry dykes intrude the country rocks. Post mineralization movement has occurred along the shears.
- Mineralogy: Pyrite, arsenopyrite, galena, sphalarite.
- Reserves: No present reserves.
- Metallurgy: Not reviewed.
- Production: 1939-1942, 1944 74,268 T -51.5 Kg Au; 946.6 Kg Ag; 444,399 Kg Cu; 2,408 Kg Pb; 12,726 Kg Zn.

EXPLORATION HISTORY

Date Activity

- 1936-1938 Discovered and staked. Two adits excavated upper adit 129 m in length and lower adit 136 m in length.
- 1939 Mine developed on 4 levels in 4 drifts started from surface. Shrinkage cut and fill mining taking place in STOPE on 3 levels (1500, 1600, 1800 ft.). 35 to 50 tpd amalgamation/floatation mill installed and operated.
- 1939-1942 Mining and development.

1940 STOPE on 4 levels (1500, 1600, 1800, 2000 ft. levels). Total development 492.7 m of DRIFT, XCUT, RSE. 248.4 m UDD done.

- 1941 Three new levels opened (total of 8 levels now developed). STOPE on all other levels. Total development done was 1192 m DRIFT, XCUT, RSE.
 1942 STOPE was done. Mine closed.
- 1944 Production record in MINFILE indicates some mining was done (see production above).

PROPERTY NAME: Homeward LOCATION: Latitude 50⁰01.0' Longitude 126⁰45.8' NTS #: 92L 2W

ACCESS

By road; 18 km from Zeballos.

DEPOSIT DATA

- Geology: Five quartz veins containing pyrite, arsenopyrite, sphalerite, galena, calcite and in places free gold occupy shear zones in quartz diorite of the Eocene Zeballos Pluton. Post mineralization movement along the fault has crushed the sulphides. Crosscutting quartz veins are also present.
- Mineralogy: Pyrite, arsenopyrite, sphalerite, galena, native gold.
- Reserves: No present reserves.
- Metallurgy: Not reviewed.
- Production: 1940-1942 3,586 T -46.4 Kg Au; 108.7 Kg Ag; 318 Kg Cu; 347 Kg Pb.

EXPLORATION HISTORY

Date	Activity
Date	

1937 Staked.

- 1938 2 SCUTS on "main vein" were excavated which exposed a 5 to 12.5 cm wide quartz-sulphide vein in an easterly trending shear. 1 SCUT on "high grade" vein exposed 3.8 cm wide shear containing quartz and sulphide mineralization. This work was done by PIONEER MINES.
- 1939 Acquired by HOMEWARD MINES. 2 ADIT on main or \$1 vein. Four veins had been discovered by this time.
- 1940-1942 Production as summarized above.
- 1941-1942 50 tpd amalgamation/floatation mill operated.
- 1945 Fifth vein, called the Forrest vein was discovered while the claims were being surveyed for Crown Grant.

PROPERTY NAME: Van Isle INDEX MAP #: 40 LOCATION: Latitude 50⁰03.1' CATEGORY: B Longitude 126⁰49.9' MAP REFERENCE: FIGURE I-L8 NTS #: 92L 2W

ACCESS

By trail to the property from the Campbell River-Zeballos Highway.

DEPOSIT DATA

- Andesitic tuff and breccia of the Lower Jurassic Geology: Bonanza Group have been intruded by feldspar Two main veins, approximately porphyry dykes. 0.6 m in width, follow northwesterly trending and transect the shears country rocks. Mineralization consists of pyrite, galena, sphalerite, chalcopyrite, and locally abundant arsenopyrite and pyrrhotite, carrying values in gold and silver, in massive or ribboned quartz.
- Mineralogy: Pyrite, galena, sphalerite, chalcopyrite, arsenopyrite, pyrrhotite.
- Reserves: None presently known.
- Metallurgy: Not reviewed.
- Production: 1940 3,044 T 35.9 Kg Au; 16.5 Kg Ag.

EXPLORATION HISTORY

- Date Activity
- 1933 Seven claims staked.
- 1934 Surface stripping and SCUT.
- 1936 Acquired by NOOTKA MINING SYNDICATE. ADIT (1800 level) driven. Production (according to MINFILE) of 4 T; 62 g Au; 62 g Ag.
- 1937 Acquired by MAN-O-WAR MINES. Continued tunnelling in 1800 level ADIT, totalling 79 m DRIFT. ADIT on 2,000 level started.
- 1939-1940 Acquired by PRIVATEER MINES, continued UG work. Production was primarily from STOPE above 1800 level. Total workings include 3 ADITS (1800 east, 1800 west and 2000 levels) and a sublevel between 1800 east and 2000 level.

PROPERTY NAME: White Star INDEX MAP #: 41 LOCATION: Latitude 50[°]Ol.3' CATEGORY: B Longitude 126[°]48.3' MAP REFERENCE: FIGURE I-L8 NTS #: 92L 2W

ACCESS

By trail (?) from Campbell River-Zeballos Highway.

DEPOSIT DATA

- Geology: Quartz diorite of the Eocene Zeballos Pluton is transected by feldspar porphyry dykes and joints. Quartz veins occur in gouge and breccia zones. Mineralization, consisting of pyrite, galena, arsenopyrite, sphalerite and free gold, is usually concentrated in bands along the walls of the veins. Comb quartz is present in diagonal breaks along the fault zones which exhibit some displacement.
- Mineralogy: Pyrite, galena, arsenopyrite, sphalerite, native gold.
- Reserves: No present reserves.
- Metallurgy: Not reviewed.
- Production: 1935-1942, 1952, 1957 1,293 T 220.9 Kg Au; 92.5 Kg Ag; 1,563 Kg Cu; 17,144 Kg Pb; 30 Kg Zn.

EXPLORATION HISTORY

Date	Activity
1933, 1937	Staked.
1934, 1935	SCUT. Several tonnes of high grade ore were mined from the cuts. Ore was packed along trails to tidewater.
1938	Further production from SCUT where later No. l adit was excavated. Ore was transported by tram to Spud Creek and backpacked to PRIVATEER road.
1939	Property operated by WHITE STAR MINES. ADIT No. 1 and 2 (on #1 and #2 veins) were extended a total of 238 m. One RSE (7 m) and two STOPE were started. A third ADIT was begun.
1940	Development work took place at 3 levels on 2 veins and included 33.7 m DRIFT and STOPE on all levels.
1941	Mining included 96 m DRIFT and No. 1 and No. 3 level STOPE. UDD totalling 90 m was also done.
1942	No. 3 level STOPE. Mine closed.

PROPERTY N	NAME: C.D.	(Rey Oro)	INDEX MAP #: 42	
LOCATION:	Latitude	50,01.3'	CATEGORY: B	
	Longitude	126 47.6'	MAP REFERENCE: FIGU	RE I-L8

ACCESS

By trail along Gold Valley Creek to the road to Zeballos.

DEPOSIT DATA

- Geology: Quartz veins containing arsenopyrite, galena, sphalerite and chalcopyrite with associated values in gold and silver are present in shears. The country rocks consists of quartz diorite which has been intruded by feldspar porphyry dykes and subsequently cut by the mineralized fault zones.
- Mineralogy: Arsenopyrite, galena, sphalerite, chalcopyrite.
- Reserves: No present reserves.
- Metallurgy: Not reviewed.
- Production: 1938-1941 5,645 T 143.1 Kg Au; 44.3 Kg Ag; 470 Kg Cu; 2,982 Kg Pb.

EXPLORATION HISTORY

- 1934-36 Staked. Work included stripping and SCUT excavations.
- 1937 REY ORO GOLD MINING CO. acquired the property. 1200 level ADIT, 109 m DRIFT. Some ore shipped.
- 1939 Acquired by C.D. MINING CO.
- 1940 UG work included a WINZ to 1400 level and development of 1300 and 1400 levels.

PROPERTY NAME: Central Zeballos INDEX MAP #: 45 LOCATION: Latitude 50⁰02.1' CATEGORY: B Longitude 126⁰47.0' MAP REFERENCE: FIGURE I-L8 NTS #: 92L 2W

ACCESS

By road; up Nomash River Valley, 10 km from Zeballos.

DEPOSIT DATA

- Geology: Sulphides and quartz are present in a shear zone granodiorite and quartz diorite. The in intrusive rocks have invaded older volcanic Skarn alteration and rocks and limestone. showings of replacement mineralization, comprised of chalcopyrite and pyrrhotite are Gold and silver mineralization with present. similar to other deposits in the sulphides Zeballos camp are found in the shear.
- Mineralogy: Pyrrhotite, chalcopyrite, sphalerite, galena, arsenopyrite.
- Reserves: No present reserves known.
- Metallurgy: Not reviewed.
- Production: 1938-1947 52,296 T 636.8 Kg Au; 432.2 Kg Ag; 7,370 Kg Cu; 71,104 Kg Pb.

EXPLORATION HISTORY

- 1937 Discovered and staked. SCUT, stripping done.
 1938 CENTRAL ZEBALLOS MINING CO. acquired the property. 2 ADIT excavated, and total of 475 m of drifting done. No. 3 adit driven as XCUT and DRIFT, a total 41.9 m advance.
 1939 Total 451.5 m UG development on several levels
- included DRIFT, XCUT, RSE and WINZ. UDD total 458.4 m.
- 1940 25 to 40 tpd amalgamation/floatation mill began operation. All STOPE done above No. 2 level. Production included DRIFT, RSE, XCUT, WINZ, a total advance of 675 m.
- 1940-1941 No. 9 level XCUT (the mill adit) was completed.
- 1942 RSE driven from No. 9 level to 500 ft. level. DRIFT on 500 level.
- 1946 Development on No. 5 and No. 9 levels included DRIFT, XCUT, RSE, a total advance of 260 m. UDD totalled 37 m.
- 1947 Development on No. 6 level totalled 68 m DRIFT.

PROPERTY NAME: Copper Road INDEX MAP #: 48 LOCATION: Latitude 50⁰11.3' CATEGORY: B Longitude 125⁰18.0' MAP REFERENCE: FIGURE I-L9 NTS #: 92K 3W

ACCESS

By water; 2.5 km from Campbell River to Quathiaska Cove and 30 km by road to property.

DEPOSIT DATA

- Geology: Sulphides with associated values in silver and gold, occur in a shear transecting Triassic Karmutsen andesite and basalt. The shear zone is 5.2 to 12.2 m in width and has been traced for greater than 500 m. Quartz and carbonate infilling and chlorite alteration is present in sheared and brecciated zones.
- Mineralogy: Bornite, chalcocite, chalcopyrite, minor native copper.
- Reserves: 151,345 T 3.26% Cu (MRI 80/7 indicates 13.71 g Ag/T also present).
- Metallurgy: Not reviewed.
- Production: 1953-1968 4,736 T -715 g Au; 2.5 Kg Ag; 182,878 Kg Cu.

EXPLORATION HISTORY

1952	Copper mineralization discovered, staked.
1953	PROS, SDD, TREN, SHAFT sunk to 15 m.
1963	GEOL, GEOP, SDD - 3,578 m, 28 holes by ANACONDA.
1965-1968	UG development - DRIFT, RSE.
1969-1970	Optioned by WESTERN MINES. GEOP, GEOC, DD - 10
	holes.
1971	Optioned by UNIVEX MINING CORP. Reserve
	estimate by A.F. Roberts.
1973	DD totalling 2 holes completed.
1975	TREN.
1773	

PROPERTY NAME: Lucky Jim INDEX MAP #: 49 LOCATION: Latitude 50⁰12.3' CATEGORY: B Longitude 125⁰16.2' MAP REFERENCE: FIGURE I-L9 NTS #: 92K 3W

ACCESS

By water; 2.5 km from Campbell River to Quathiaska Cove and by road, 25 km to property.

DEPOSIT DATA

- Geology: The property is underlain by limestone interbedded with andesite, tuff and breccia. Pyrrhotite, chalcopyrite and pyrite (and some native gold and telluride grains) are present along the contact of limestone and volcanic rocks and in fractures or shear zones which transect the country rock.
- Mineralogy: Chalcopyrite, bornite, chalcocite, native gold, sylvanite, arsenopyrite(?)
- Reserves: 9,072 T (proven) or 18,143 T (indicated) at 13.7 to 20.6 g Au/T, 51.4 to 68.6 g Ag/T, 2 to 8% Cu (pers. comm. 1986).
- Metallurgy: Not reviewed.
- Production: 1909, 1916, 1927 478 T -7.4 Kg Au; 7.1 Kg Ag; 11,274 Kg Cu.

EXPLORATION HISTORY

early 1900's	Discovered			
1909-1910	SHAFT sunk to 34 m.			
1909-1927	Production - intermi	ttent	(see	above).

- 1962-1970 Explored in conjunction with other properties in area for potential as copper deposit.
- 1979-1970 Percussion drilling, SDD, GEOL, GEOC, GEOP in conjunction with Copper Road property by WESTERN MINES.
- 1981 Crown grants purchased by B. Furneaux. Optioned to BUTLER MOUNTAIN MINERALS.
- 1983 GEOP, GEOC.
- 1984 DD, TREN, channel sampling, rehabilitation of old workings.

PROPERTY NAME: Independent INDEX MAP #: 50 (Coast Copper) LOCATION: Latitude 50°21.5' CATEGORY: B Longitude 127°14.0' MAP REFERENCE: FIGURE I-L10 NTS #: 92L 8E

ACCESS

By road; approximately 32 km south of Port McNeill.

DEPOSIT DATA

- Geology: Chalcopyrite and bornite occur as veins, lenses and disseminations in magnetite and garnet-epidote-calcite skarn along a fault i segment of the contact between Karmutsen volcanic rocks and Quatsino Limestone. Pyrite, pyrrhotite and arsenopyrite are also present, in lesser amounts.
- Mineralogy: Chalcopyrite, bornite, magnetite, pyrite, pyrrhotite, arsenopyrite.
- Reserves: 753,000 T at 0.68 g Au/T; 1.68% Cu; 31.5% Fe (MINFILE 1982).
- Metallurgy: Not reviewed.
- Production: 1968-1969 24,905 T 62.9 Kg Au; 488.5 Kg Ag; 1,237,176 Kg Cu.

EXPLORATION HISTORY

Date Activity

Not reviewed. See COAST COPPER (OLD SPORT). PROPERTY NAME: Coast Copper INDEX MAP #: 51 (Old Sport) LOCATION: Latitude 50°22.6' CATEGORY: B Longitude 127°14.7' MAP REFERENCE: FIGURE I-L10 NTS #: 92L 6E

ACCESS

By road; approximately 30 km south of Port McNeill.

DEPOSIT DATA

- Geology: Chalcopyrite, bornite, magnetite and arsenopyrite are present in skarn at the contact of Karmutsen volcanic rocks and Quatsino Limestone near gabbro-diorite intrusions.
- Mineralogy: Chalcopyrite, bornite, magnetite, arsenopyrite.
- Reserves: 454,507 T at 0.69 g Au/T; 1.3% Cu; 33.3% Fe (MINFILE 1982, referred to as Coast Copper Benson Lake 2).

Metallurgy: Not reviewed.

Production: 1962-1973 2,657,593 T - 3,868.8 Kg Au; 11,731.1 Kg Ag; 41,930,033 Kg Cu; 488,726,155 Kg Fe.

EXPLORATION HISTORY

- 1915-1931 Extensive UG work done ADIT, SHAFT.
- 1960-1964 Production and development. 750 tpd mill installed.
- 1965-1970 UG work 1,525 m DRIFT extension onto adjacent Merry Widow property. DD resulted in 3 zones being outlined. Decline driven 1,913 m. Production from this area. 1972 Mine closed.

PROPERTY NAME: Alice Lake INDEX MAP #: 53 Mines LOCATION: Latitude 50⁰25.9' CATEGORY: B Longitude 127⁰23.9' MAP REFERENCE: FIGURE I-L10 NTS #: 92L 6W

ACCESS

By road; approximately 15 km northeast of Port Alice.

DEPOSIT DATA

- Geology: Pyrrhotite, sphalerite, arsenopyrite, galena, calcite and quartz replace Quatsino Limestone near the contact with a quartz porphyry dyke. Another similar showing is present on the property near grey coloured dykes. The latter deposit contains more pyrite and sphalerite.
- Mineralogy: Pyrrhotite, sphalerite.
- Reserves: 3,630 T at 0.69 g Au/T; 34.28 g Ag/T; 12.7% Zn -CATHERINE DEPOSIT. 46,267 T at 32.57 g Ag/T; 8% Zn ALICE LAKE DEPOSIT (MINFILE 1982).
- Metallurgy: Not reviewed.
- Production: None.

EXPLORATION HISTORY

Date Activity

Not reviewed.

PROPERTY NAME: Yreka LOCATION: Latitude 50⁰27.3' CATEGORY: B Longitude 127⁰34.0' MAP REFERENCE: FIGURE I-L10 NTS #: 92L 5E

ACCESS

By water; 15 km north of Port Alice on Neroutsous Inlet plus local access roads.

DEPOSIT DATA

- Geology: Lower Jurassic Bonanza Group tuff and andesite, interbedded with limestone comprise the country rocks on the property. The Bonanza rocks have been folded and intruded by basalt, diabase and quartz feldspar porphyry dykes and sills. Limy tuffaceous beds have been altered to skarn and contain pyrrhotite, chalcopyrite, pyrite, sphalerite and local magnetite and specularite mineralization.
- Mineralogy: Pyrrhotite, chalcopyrite, pyrite, sphalerite, magnetite, specularite.
- Reserves: 350,173 T at 1.37 g Au/T; 34.35 g Ag/T; 2.5% Cu (Mining Review 1985).
- Metallurgy: Not reviewed.
- Production: 1902-1904, 1917, 1966-1967 145,344 T 49.9 Kg Au; 4,537.1 Kg Ag; 3,935,873 Kg Cu.

EXPLORATION HISTORY

Date Activity

early 1900's Not reviewed.

1972	GEOP, GEOL, GEOC, DD by ISO EXPLORATIONS.
1983	SAMP, percussion drilling by UKE RESOURCES.
1984	Reserve calculations done (see above).

PROPERTY NAME: Alexandria INDEX MAP #: 56 LOCATION: Latitude 50⁰29.7' CATEGORY: B Longitude 125⁰22.7' MAP REFERENCE: FIGURE I-L9 NTS #: 92K 6W, 11W

ACCESS

By water; 57 km from Campbell River to Picton Point (situated on the shore of Phillips Arm) and by logging roads to vicinity of the property.

DEPOSIT DATA

Geology: Quartz veins with pyrite and minor chalcopyrite mineralization and carrying significant values in gold and silver are present. The veins are present in shear zones transecting highly altered sedimentary rocks which occur as a roof pendant in the Coast Range Batholith. A northwesterly trending structure hosts the Alexandria, Enid-Julie and Doratha-Morton showings.

Mineralogy: Pyrite, chalcopyrite. Reserves: 24,495 T at 9.98 g Au/T (pers. comm. 1986). Metallurgy: Not reviewed.

Production: 1940 1,695 T - 22.2 Kg Au; 40.6 Kg Ag; 1,763 Kg Cu.

EXPLORATION HISTORY

Date Activity

- - - -

1893	Discovered.
1897-1899	UG development on 5 levels (above sea level) by
	PHILLIPS ARM GOLD MINING CO.
1932	PREMIER GOLD MINES acquired property. Internal
	SHAFT sunk. Developed on a further 2 levels
	(below sea level). Reserve estimate of 14,969 T
	at 10.28 g Au/T.
1939	PREMIER dropped the property.
1940	Mine reopened. Workings dewatered to 100 foot
	level. STOPE between 100 level and No. 2
	tunnel. Production - hand sorted ore shipped.
1976-77	CORPAC carried out surface exploration - GEOC
	(soil), GEOL.
1982	Acquired by CHARLEMAGNE RESOURCES.
1983	Rehabilitation of workings, SAMP of levels and
	adits, GEOC, DD totalling 487.7 m done. Esti-
	mate of drill indicated reserves (see above).
1985	Workings dewatered, further SAMP. Optioned by
	FALCONBRIDGE. GEOL, GEOC, GEOP, UDD - 15 holes
	totalling 2,000 m done.

PROPERTY NAME: Doratha-Morton INDEX MAP #: 57 LOCATION: Latitude 50°30.9' CATEGORY: B Longitude 125°24.5' MAP REFERENCE: FIGURE I-L9 NTS #: 92K 11W

ACCESS

By water; 57 km from Campbell River to Picton Point (situated on the shore of Phillips Arm) and by logging road to vicinity of the property.

DEPOSIT DATA

- Geology: Mineralization occurs in numerous bands, stringers and lenses of quartz in a shear zone near the contact of Coast Range granite and altered sedimentary rocks. Gold and silver values are associated with the presence of pyrite and tellurides.
- Mineralogy: Pyrite, tellurides.
- Reserves: 18,143 T at 8.57 g Au/T; 17.14 g Ag/T (pers. comm. 1986).
- Metallurgy: Reviewed note to Signet Resources by Harris, C.R. (1985), Tellurides in Doratha-Morton Samples.
- Production: 1898-1925 9,303 T -143 Kg Au; 330.7 Kg Ag; 1,090 Kg Cu.

EXPLORATION HISTORY

late 1800's 1897-1899	Discovered. Development with Alexandria (see Min Inv #56), Enid-Julie and Commonwealth deposits. Production for Alexandria included all four deposits.
1898-1925	Development and production.
1983	Acquired by SIGNET RESOURCES. UG GEOL, SAMP of workings carried out.
1984	TREN, GEOL (UG and surface mapping), DD.
1985	TREN, UDD - 5 holes, totalling 390 m done.

PROPERTY NAME: Caledonia INDEX MAP #: 59 LOCATION: Latitude 50[°]38.5' CATEGORY: B Longitude 127[°]36.0' MAP REFERENCE: FIGURE I-L10 NTS #: 92L 12E

ACCESS

By road; 14 km southwest of Port Hardy.

DEPOSIT DATA

- Geology: Magnetite, chalcopyrite, specularite, bornite, pyrite and galena occur in an epidote-garnet skarn zone at the contact between Karmutsen volcanic rocks, Quatsino limestone and granodiorite. East of the workings. chalcopyrite is present in skarn altered limestone at the contact of limestone and volcanic rocks and in fractures in the volcanic rocks. Bornite is present in places as a replacement of some siliceous and tuffaceous beds in the Karmutsen rocks.
- Mineralogy: Magnetite, chalcopyrite, specularite, bornite, pyrite, galena.
- Reserves: 68,040 T at 0.34 g Au/T; 701.4 g Ag/T; 6.01% Cu, 0.6% Pb; 7.45% Zn (MRI 80/7).
- Metallurgy: Not reviewed.

Date

Activity

Production: 1929 1 T - 467 g Ag; 66 Kg Cu.

EXPLORATION HISTORY

1927-1929	UG development, totalled several hundred feet.	
1929	Small production.	
1966-1972	GEOP, GEOC, TREN, DD.	
1972	Ore reserve estimate done (see above).	

PROPERTY NAME: Ikeda Mine INDEX MAP #: 61 LOCATION: Latitude 52,17.6' CATEGORY: B Longitude 131°10.9' MAP REFERENCE: FIGURE I-L11 NTS #: 103B 6E

ACCESS

By road; about 5 km from Jedway on Moresby Island (Queen Charlotte Islands).

DEPOSIT DATA

Deposits are small, structurally controlled Geology: skarn bodies which contain chalcopyrite, sphalerite mineralization and magnetite and carry erratic values in precious metals.

Mineralogy: Chalcopyrite, magnetite, sphalerite.

22,680 T at 1.5 to 2.0% Cu, some Au, Ag (BCDM Reserves: Bull 54, 1964).

Metallurgy: Not reviewed.

Production: 1906-1920 13,410 T - 51.2 Kg Au; 862.6 Kg Ag; 574,055 Kg Cu.

EXPLORATION HISTORY

Date	Activity
2440	noutrig

1898-1920 UG development in 4 adits carried out. UDD done. Intermittent production beginning in 1906.

1958 GEOP survey done. DD.

- 1964
- 1980's Work by FALCONBRIDGE.
- GEOL, GEOP (airborne), GEOC, SDD 25 holes 1985 totalling 590 m carried out.

PROPERTY NAME: Ecstall LOCATION: Latitude 53⁰52.4' CATEGORY: B Longitude 129⁰30.6' MAP REFERENCE: FIGURE I-L14 NTS #: 103H 13E, 14W

ACCESS

By trail; approximately 45 kilometers southeastward along the Ecstall River from Port Essington. Port Essington is located near the mouth of the Skeena River.

DEPOSIT DATA

- Geology: Pyrite, sphalerite, chalcopyrite and galena occur as massive replacements of certain favourable beds in Paleozoic schist, quartzite and granitoid gneiss remnants within Coast Intrusions.
- Mineralogy: Pyrite, sphalerite, chalcopyrite, galena.
- Reserves: *589,670 T at 1.03 g Au/T; 34.28 g Ag/T; 1.9% Cu, 2.3% Zn (MRI 80/7).
- Metallurgy: 1947 test sample results (see below).
- Production: None.

EXPLORATION HISTORY

Date	Activity
Date	ACCIVILY

1901-1903 1917-1920	ADIT driven to 33 m, DD and BULK sampling done. DD
1923	DD, metallurgical testing done.
1937-1940	GEOP, DD. New ADIT driven to 875 m, 427 m DRIFT, RSE.
1947	Metallurgical testing done - sample returned values of 1.35% Cu, 0.86% Zn, 0.69 g Au/T which yielded a copper concentrate of 30% Cu, 12.34 g Au/T at an 82% recovery.
1966	BULK sampling and metallurgical testing.
1975	GEOP (EM).
1981	GEOP by E & B EXPLORATIONS.
	Bulk Monnago Bogoryog

* NOTE - Bulk Tonnage Reserves - 4,535,924 T at 0.69 g Au/T; 24.34 g Ag/T; 0.8% Cu; 0.2% Pb; 2.3% Zn; 49.35% S; 42.75% Fe.

Includes Reserves of: 589,670 T at 1.03 g Au/T; 34.28 g Ag/T; 1.91% Cu; 2.3% Zn. PROPERTY NAME: Bonanza, Black Bear LOCATION: Latitude 55[°]23.7' CATEGORY: B Longitude 129[°]50.9' MAP REFERENCE: FIGURE I-L16 NTS #: 103P 5W

ACCESS

By water (and trail); up Granby Bay approximately 4 km south of Anyox or 4 km southwest of Granby Point (#79).

DEPOSIT DATA

- Geology: Mid-Jurassic Hazelton Group andesitic pillow lavas host concordant massive sulphide mineralization near the contact with an overlying sequence of siltstone and greywacke.
- Mineralogy: Chalcopyrite, pyrrhotite, sphalerite.
- Reserves: 226,800 T at 1.0% Cu (MRI 80/7).

Metallurgy: Not reviewed.

Production: 1929-1935 Tonnage unknown; 86.6 Kg Au; 8,747.5 Kg Ag; 14,312,617 Kg Cu.

Date	Activity
1901-1902	UG development in several adits, 245 m tunnelling done.
1913	DD
1929-1934	SHAFT sunk to 208.5 m depth, UG development and production. Ore shipped to Anyox smelter.
1976	GEOC.

PROPERTY NAME: Granby Point INDEX MAP **#**: 79 LOCATION: Latitude 55⁰24.8' CATEGORY: B Longitude 129⁰47.8' MAP REFERENCE: FIGURE I-L16 NTS **#**: 103P 5W

ACCESS

By water; up Observatory Inlet, approximately 155 km northeastward from Prince Rupert.

DEPOSIT DATA

- Geology: Gold and silver are present in a quartz vein in Middle Jurassic Hazelton Group argillite.
- Mineralogy: Gold, silver.
- Reserves: No present reserves known.
- Metallurgy: Not reviewed.
- Production: 1917-1938 56,287 T 180.2 Kg Au; 6,104.3 Kg Ag.

EXPLORATION HISTORY

Date Activity

1917-1938 Production from this vein and others in the area, such as Golskeish, was primarily mined for their silica content for flux at the ANYOX smelter. The gold and silver derived were significant by products. Total above does not include Golskeish production 1918-1929 - 149.1 Kg Au; 822.1 Kg Ag as shown in Table B. PROPERTY NAME: Outsider Group INDEX MAP #: 82 LOCATION: Latitude 55°28.5' CATEGORY: B Longitude 130°00.1' MAP REFERENCE: FIGURE I-L16 NTS #: 1030 8E

ACCESS

By water; along Portland Canal, approximately 60 km south of Stewart.

DEPOSIT DATA

- Geology: Quartz veins in fault zones occur at the contact of cherty argillite and amphibolite of the Hazelton Group. The major vein is 0.6 to 3.6 m wide, has been traced for 914 m along a north to northeasterly strike and contains chalcopyrite, pyrrhotite and minor pyrite mineralization.
- Mineralogy: Chalcopyrite, pyrrhotite, pyrite.
- Reserves: 181,440 T at 1.5% Cu (MINFILE 1982).
- Metallurgy: Not reviewed.
- Production: 1906-1907, 1924-1928 125,966 T 2.1 Kg Au; 151.9 Kg Ag; 2,388,798 Kg Cu.

Date	Activity
Ducc	ACCEVELY

- 1906 Original development by ALASKA BROWN CO. 9 levels, total 610 m of UG excavations.
- 1906-1907 Production by ALASKA BROWN CO.
- 1924-1925 Production of low copper, high silica ore for flux at Anyox.
- 1927 Shut down because a source located closer to Anyox was discovered.
- 1972 UG development including ADIT, DRIFT by ALASKA KENAI OILS LTD. Tunnel stopped short of sulphide zone.

PROPERTY NAME: Lucky Seven INDEX MAP #: 87 LOCATION: Latitude 55°58.2' CATEGORY: B Longitude 129°54.6' MAP REFERENCE: FIGURE I-L17 NTS #: 103P 13W

ACCESS

By trail; to confluence of Albany and Glacier Creeks, from Stewart-Cassiar Highway, 5 km north of Stewart.

DEPOSIT DATA

- Geology: Pyrite, galena, sphalerite and arsenopyrite are present in quartz veins in a major fault zone which cuts argillite of Jurassic age.
- Mineralogy: Pyrite, galena, sphalerite, arsenopyrite.
- Reserves: 11,193 T at 2.23 g Au/T; 208.77 g Ag/T; 1.58% Pb; 1.87% Zn over 1.65 m (MRI 80/7).
- Metallurgy: Not reviewed.
- Production: 1911-1912 8,164 T 19.0 Kg Au; 804.6 Kg Ag; 127,046 Kg Pb.

EXPLORATION HISTORY

Date Activity

1905-1911 1911-1912	UG work included 3 ADIT, SHAFT. UG development and production.	Mill operated
1913-1914	intermittently. ADIT, XCUT.	

- 1955 SAMP
- 1971-1973 GEOC, DD.

PROPERTY NAME: Dunwell LOCATION: Latitude 55°59.6' Longitude 129°55.2' MAP REFERENCE: FIGURE I-L17 NTS #: 103P 13W

ACCESS

By trail; along Glacier Creek, from Stewart-Cassiar Highway 3.5 km north of Stewart.

DEPOSIT DATA

- Geology: Several quartz veins, hosted by Lower Hazelton Group argillite, are present on the property. The main structure, the Dunwell vein, contains pyrite, galena, sphalerite, tetrahedrite and chalcopyrite and lesser amounts of argentite, pyrargyrite, electrum and native silver. The sulphides comprise 75% of the vein material in places.
- Mineralogy: Pyrite, galena, sphalerite, tetrahedrite, chalcopyrite, rare argentite, pyrargyrite, trace electrum and native silver.
- Reserves: No present reserves.
- Metallurgy: Not reviewed.
- Production: 1926-1941 45,709 T (milled) 307.2 Kg Au; 10,257.9 Kg Ag; 12,253 Kg Cu; 838,160 Kg Pb; 1,108,858 Kg Zn.

EXPLORATION HISTORY

Date Activity

1913	Staked.	Early	exploration	by	STEWART	MINING	&
	EXPL., NASS	RIVER	LANDS.				

1922 DUNWELL MINES incorporated.

1922-1926 Exploration and development.

1926 100 tpd mill installed, aerial tram constructed. Development and production took place.

- 1932-1941 Exploration by various companies.
- 1980 Rehabilitation of 3 out of 4 original levels of workings, SAMP and UDD - 1 hole, by SILVER PRINCESS MINES. Results included intersection of 1.07 m at a grade of 13.71 Au/T.

ACCESS

By road; 25 km north of Stewart on Granduc Road.

DEPOSIT DATA

- Geology: The property lies at the contact of Texas Creek granodiorite and altered cataclastic rocks derived from Hazelton Group conglomerate. Irregular, fissure-type, quartz veins and stockworks contain sulphide mineralization. Veins are 0.5 to 6 m wide, and are present in a 121 m wide zone which has been traced for 365 m.
- Mineralogy: Galena, sphalerite, pyrite.
- Reserves: No recent reserve estimate.
- Metallurgy: Not reviewed.
- Production: 1925, 1947, 1952-1953 12,780 T 3.9 Kg Au; 154.0 Kg Ag; 565,579 Kg Pb; 707,331 Kg Zn.

Date	Activity
pre-1924	UG development totalled 1,220 m, DD totalled 610 m.
1923-1924	UDD - total 1,250 m, SDD - total 167 m completed. UG exploration done but results were discouraging.
1925	33.6 T ore shipped to Premier mill. Ore had average grade of 4.11 g Au/T, 445.6 g Ag/T, 33% Pb, 18% Zn.
1947,	
1952-1953	Production (see above).
1983	Exploration by ESSO RESOURCES included DD - 2 holes totalling 189 m.
1985	Exploration by ESSO RESOURCES included TREN and $DD - 4$ holes totalling 457 m.

PROPERTY NAME: Red Cliff INDEX MAP #: 92 LOCATION: Latitude 56⁰05.8' CATEGORY: B Longitude 129⁰53.6' MAP REFERENCE: FIGURE I-L17 NTS #: 104A 4W

ACCESS

By road. Property is located approximately 2 km from Stewart-Cassiar Highway, near junction of American and Bear Rivers.

DEPOSIT DATA

- Geology: Pyrite and chalcopyrite occur as lenses, pods and streaks in coarsely crystalline quartz veins in lenses in shear zones and disseminated in shear zones. Host rocks are volcanic conglomerate, feldspathic sandstone and argillite and thin andesite flows which have been cataclastically deformed.
- Mineralogy: Pyrite, chalcopyrite.
- Reserves: Unknown.
- Metallurgy: Not reviewed.
- Production: 1912, 1930 1,168 T 5.0 Kg Au; 1.2 Kg Ag; 40,431 Kg Cu. 1973 3,003 T - unknown.

- Date Activity
- Pre-1973 Not reviewed.
- 1973 Rehabilitation of old workings and DD was done. Ore was retrieved from an open stope and old waste dumps and shipped to ADAM mill.

PROPERTY NAME: Silver Butte INDEX MAP **#**: 93 LOCATION: Latitude 56°06.0' CATEGORY: B Longitude 130°02.0' MAP REFERENCE: FIGURE I-L17 NTS **#**: 104B 1E

ACCESS

By road; 24 km from Stewart on the Granduc Mine road.

DEPOSIT DATA

- Geology: Veins and quartz stockworks are hosted by Hazelton volcanic rocks. Mineralization consists of pyrite, sphalerite, galena and chalcopyrite with associated values in gold and silver.
- Mineralogy: Pyrite, sphalerite, galena, chalcopyrite.
- Reserves: No published reserves.
- Metallurgy: Not reviewed.
- Production: None.

EXPLORATION HISTORY

Date Activity

- 1930's Surface exploration done included TREN by BUENA VISTA MINES. At that time the claims were part of the Big Missouri property which produced in the 1930's. No workings exist on the Silver Butte.
 1971 GEOC survey carried out by EL PASO CO.
 1979 Stripping, GEOC, GEOP (IP) carried out by SILVER
- BUTTE MINES.
- 1980 Optioned to ESSO RESOURCES.
- 1980-1981 GEOL, GEOC, TREN by ESSO RESOURCES.
- 1982-1983 GEOL, GEOC, TREN, GEOP, SDD 13 holes totalling 1,680 m carried out by ESSO RESOURCES.
- 1985 Optioned by TENATON SILVER CORP. Road construction was done and an attempt was made to collar a portal.

PROPERTY NAME: George INDEX MAP #: 94 Gold-Copper (Bear Pass) LOCATION: Latitude 56⁰06.2' CATEGORY: B Longitude 129⁰45.9' MAP REFERENCE: FIGURE I-L17 NTS #: 104A 4E

ACCESS

By road; approximately 30 km north to northeast of Stewart on Stewart-Cassiar Highway.

DEPOSIT DATA

- Geology: The property is underlain by a sequence of Hazelton Group rocks including andesitic flows, pyroclastics and volcaniclastic rocks overlain by cherty iron formation tuff and argillite and subsequently overlain by andesite breccia and tuff. Deposits consist of copper and gold bearing veins, disseminated mineralization in argillite, tuff and iron formation and pyrite and chalcopyrite stringers in andesite at the top of the sequence.
- Mineralogy: Pyrite, magnetite, arsenopyrite, chalcopyrite, sphalerite, galena.
- Reserves: 455,000 T at 2.06 g Au/T; 17.14 g Ag/T; 1.2% Cu (MRI 80/7).
- Metallurgy: Not reviewed.

Production: None.

EXPLORATION HISTORY

Date Activity

early 1900's Lucky Frenchman property staked. Frenchman tunnel driven.

1910 Claim covering George Gold-Copper showing was staked.

1911-1919 UG work in 2 adits done on George property.

1925 Lucky Frenchman showing restaked as Enterprise Group by GEORGE ENTERPRISE MINING CO. Company also acquired Heather Group (located on the south side of the Bear River).

1925-1927 Extensive PROS on Heather and Enterprise Groups, over 60 m of tunnels were driven on showings. PROPERTY NAME: George INDEX MAP #: 94 Gold-Copper (Bear Pass) LOCATION: Latitude 56°06.2' CATEGORY: B Longitude 129°45.9' MAP REFERENCE: FIGURE I-L17 NTS #: 104A 4E

Date	Activity
1926	George Gold-Copper property was optioned by CONS MINING AND SMELTING. Exploration done included DD - 8 holes totalling 2,500 m.
1927-1929	TREN, GEOL, DD on George property.
1928	PROS on Heather Group.
1929-1935	TREN, PROS on Heather, Enterprise Groups.
1950	ADIT and tunnel (15 m) excavated on Heather showing.
1974	Heather and Enterprise Groups optioned by TOURNIGAN MINING EXPLORATIONS LTD.
1976	TOURNIGAN purchased Enterprise, Heather and George Gold-Copper properties and staked further ground. Exploration program included: GEOL, TREN, SAMP near George adit and DD - 2 holes totalling 51 m on stratabound sulphide zone on George. GEOL, DD - 2 holes totalling 52 m on Enterprise. PROS on Heather.
1977-1978	TOURNIGAN acquired Red Top, New York, Argenta, Rufus Groups. GEOL, SAMP done on new ground. Complete property now called BEAR PASS PROPERTY.
1981-1982	GEOL done on George, Heather and Enterprise showings.

PROPERTY NAME: Goat LOCATION: Latitude 56⁰09.1' CATEGORY: B Longitude 129⁰33.6' MAP REFERENCE: FIGURE I-L17 NTS #: 104A 1E

ACCESS

By road; 11 km north on mountain road from Stewart-Cassiar Highway. Junction of roads at approximately 20 km west of Meziadin Junction.

DEPOSIT DATA

- Geology: The property is underlain by schistose, green andesitic agglomerate and intercalated siltstone of the Hazelton Group. Mineralization occurs in veins, the F, G, and E veins, and consists of sphalerite, arsenopyrite, pyrite, galena and freibergite within a gangue of siderite and lesser amounts of quartz, epidote, calcite and scheelite. The discovery vein (F) trends northerly, dips steeply to the west and averages 15 cm in width.
- Mineralogy: Sphalerite, galena, freibergite, arsenopyrite, pyrite.
- Reserves: *27,300 T at 10.28 g Au/T; 4,456.4 g Ag/T over 0.25 m vein width (pers. comm. 1986).
- Metallurgy: Brief description in 1980 activity (see below).
- Production: 1975(?) unknown T 15.9 Kg Ag; 147 Kg Pb; 776 Kg Zn 1980 2721.5 T - unknown.

EXPLORATION HISTORY

Date Activity

1920's 1964-1968	Early exploration. Exploration.
1968	UG work done.
1974	UG development and exploration by NORDORE MINING CO.
1975	Production of unknown quantity of ore (according to MINFILE).
1979	Floatation mill treated approximately 900 T ore, produced Zn concentrate.

PROPERTY NAME: Goat LOCATION: Latitude 56⁰09.1' CATEGORY: B Longitude 129⁰33.6' MAP REFERENCE: FIGURE I-L17 NTS #: 104A 1E

EXPLORATION HISTORY

Date Activity

1980 Production took place 2,700 T of material mined. 544 T of stockpiled ore was milled. Shipment of 1,100 T ore and 27 T concentrate to Cominco smelter was made.

1981 Mill destroyed by fire.

- 1983 NORDORE and NOR-QUEST RESOURCES formed GOATRIDGE MINING PARTNERSHIP to raise funds for new mill. Property has been dormant since then.
- * Note: Minfile (1982) reports reserves of 2,000 T at 4,782.1 g Ag/T; 10.63 g Au/T.

APPENDIX C

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APPENDIX C

NOTES ON ABBREVIATIONS AND UNITS USED

ON TABLES AND DATA SHEETS

(1) DEPOSIT TYPES:

REPL		=	replacer	nent
MASS.	SULF	=	massive	sulphide
DISS		=	dissemin	nated
STWK		æ	stockwoi	ck
FRACT		=	fracture	2

(2) UNITS, COMMODITIES:

- (a) All figures are given in metric units unless otherwise indicated. These include:
 - T = metric tonnes
 - Kg = kilograms
 - m = metres

g/T = grams/metric tonne

- (b) Commodities are given in conventional elemental abbreviations, for example Au - gold; Ag - silver;
 Cu - copper, etc.
- (c) All values for commodities other than gold and silver are given in percent (%).

(3) EXPLORATION DATA:

- **PROS** = prospecting
- GEOL = geological mapping
- GEOC = geochemical sampling
- GEOP = geophysical surveying
 - EM electromagnetic
 - SP self potential
 - IP induced polarization

MAG - magnetic

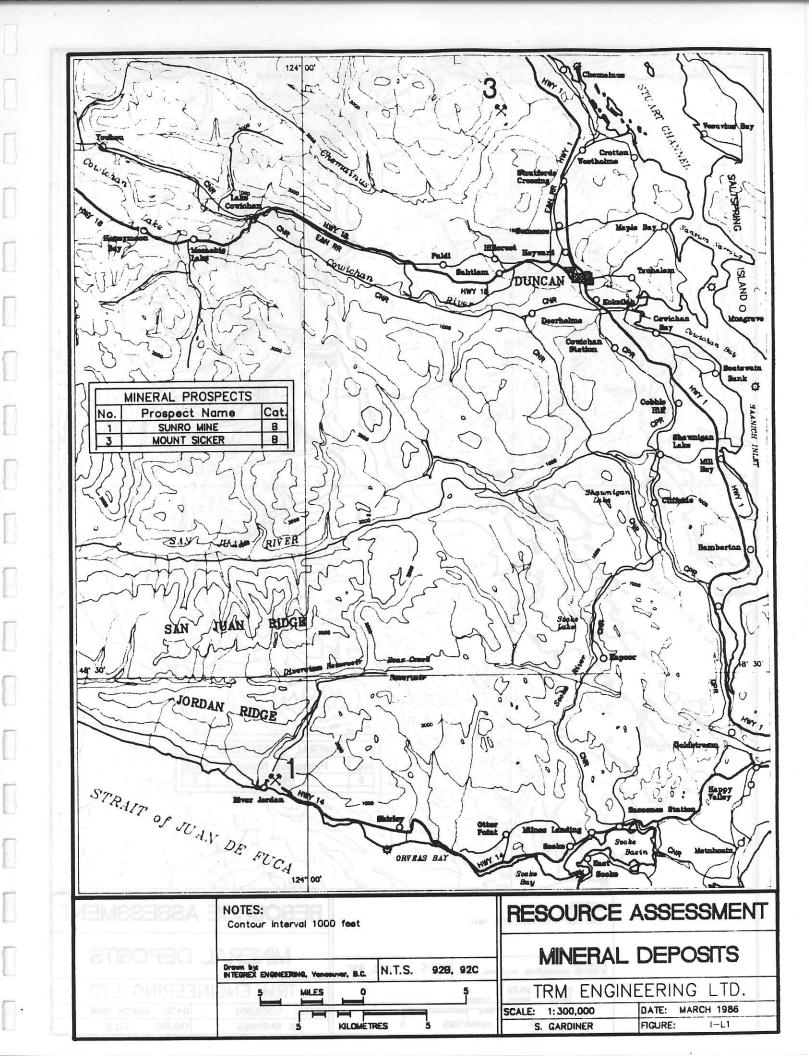
- TREN = trenching
- SAMP = sampling, probably for assay
- BULK = bulk sampling
- DD = drilling
- SDD = surface diamond drilling
- UDD = underground diamond drilling

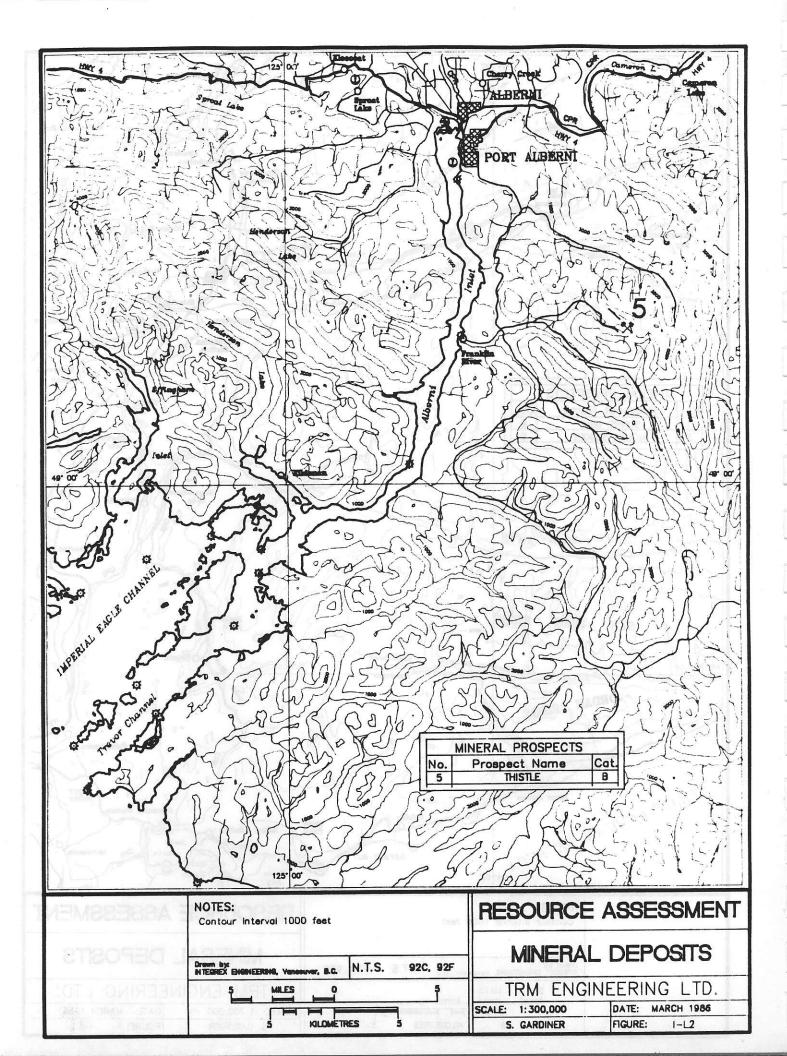
(4) DEVELOPMENT DATA:

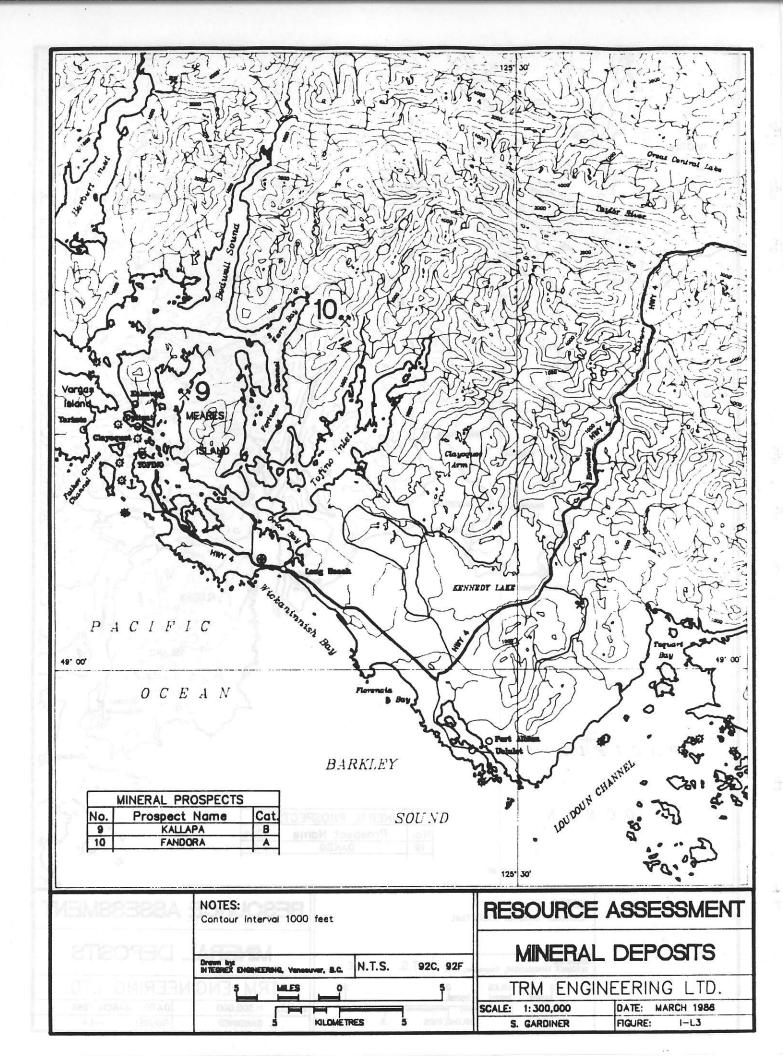
UG	=	underground
SCUT	=	surface cut, open cut excavating
ADIT	=	adit excavating
DRIFT	Ŧ	drifting
XCUT	Ŧ	crosscutting
RSE	Ħ	raising
WINZ	=	winze excavating
SHAFT	=	shaft excavating

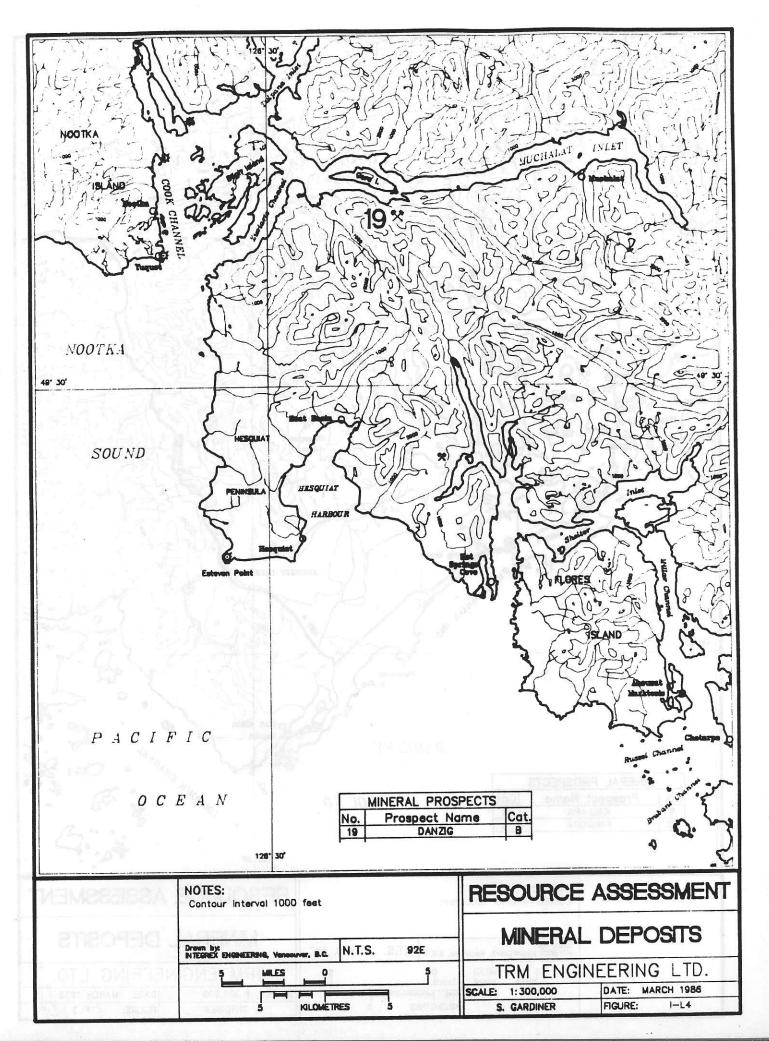
LOCATION MAPS - CATEGORIES A AND B

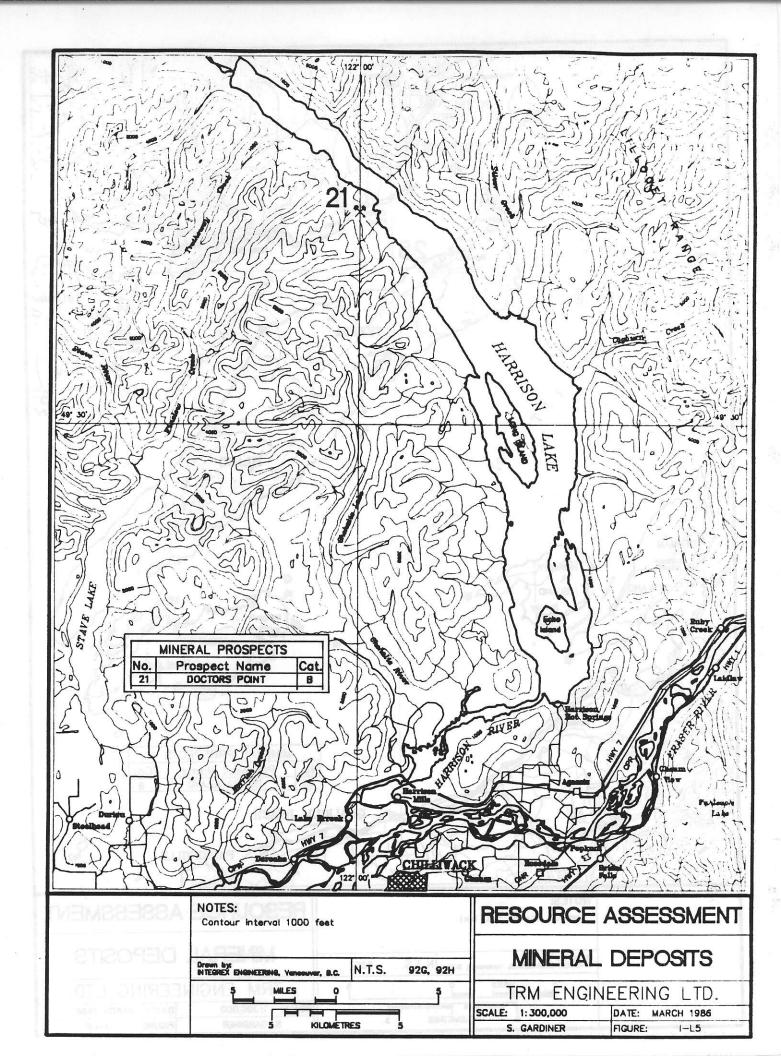
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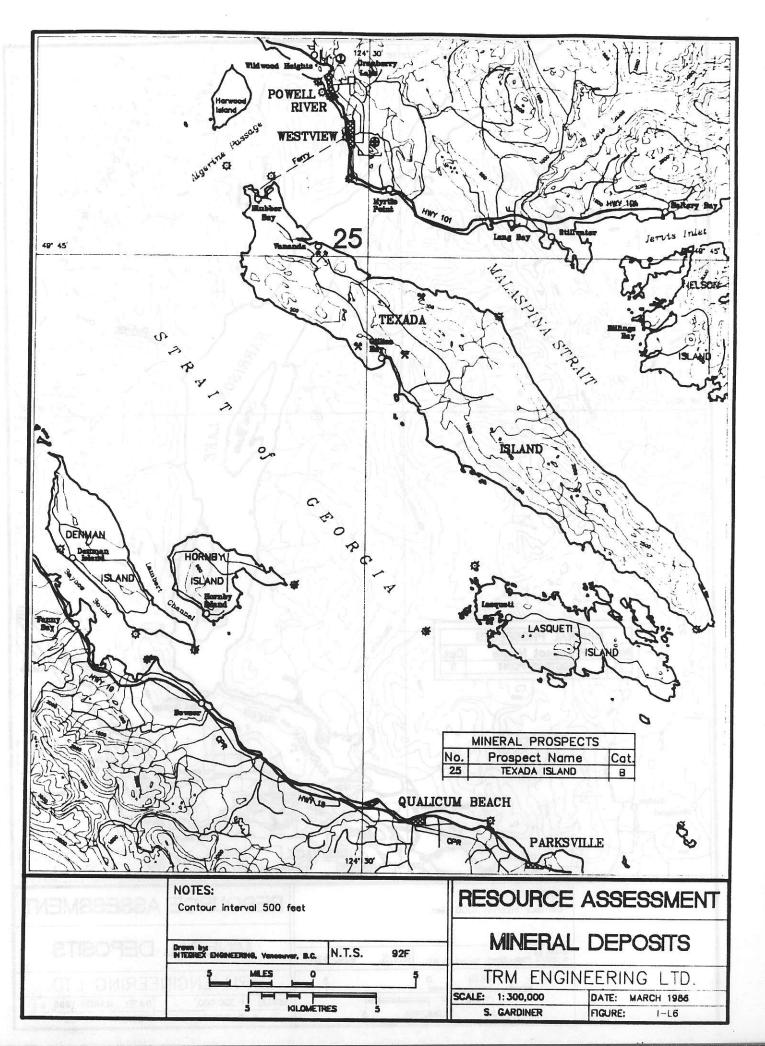


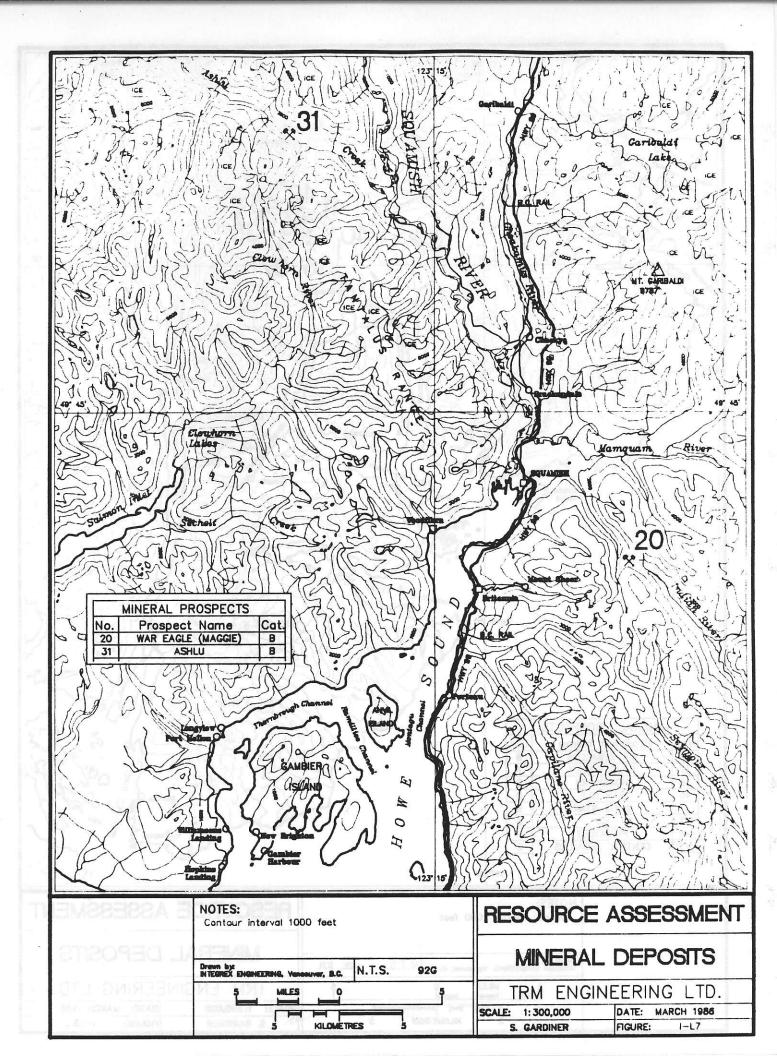


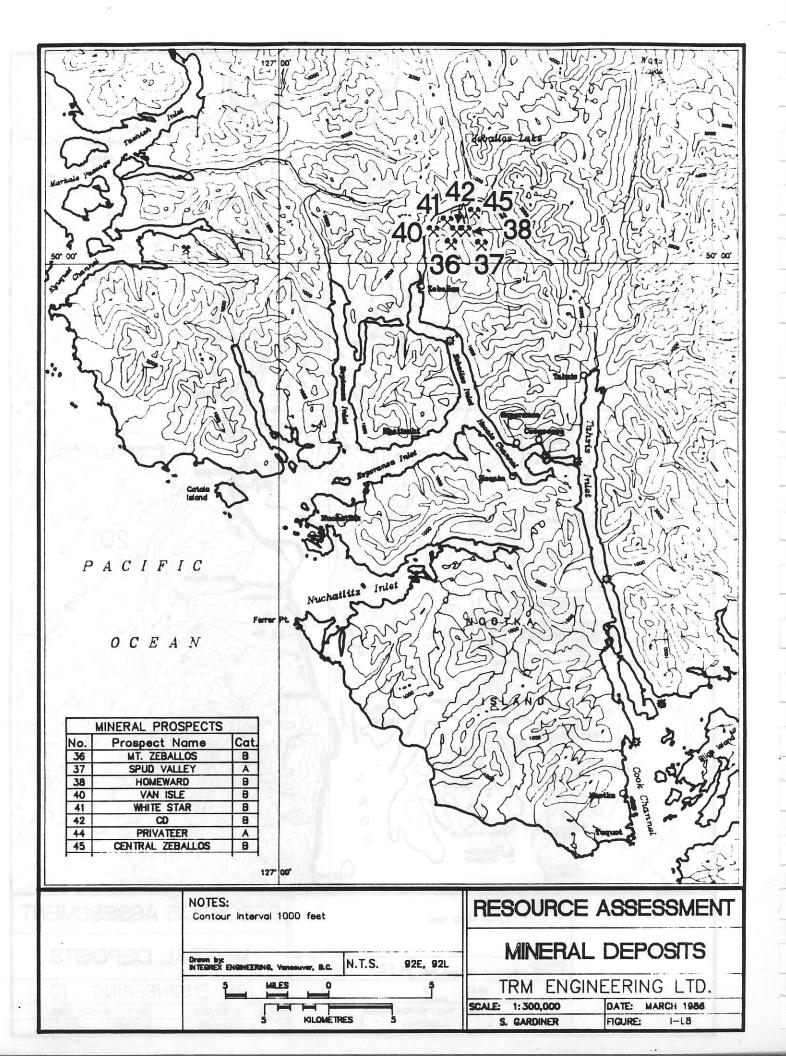


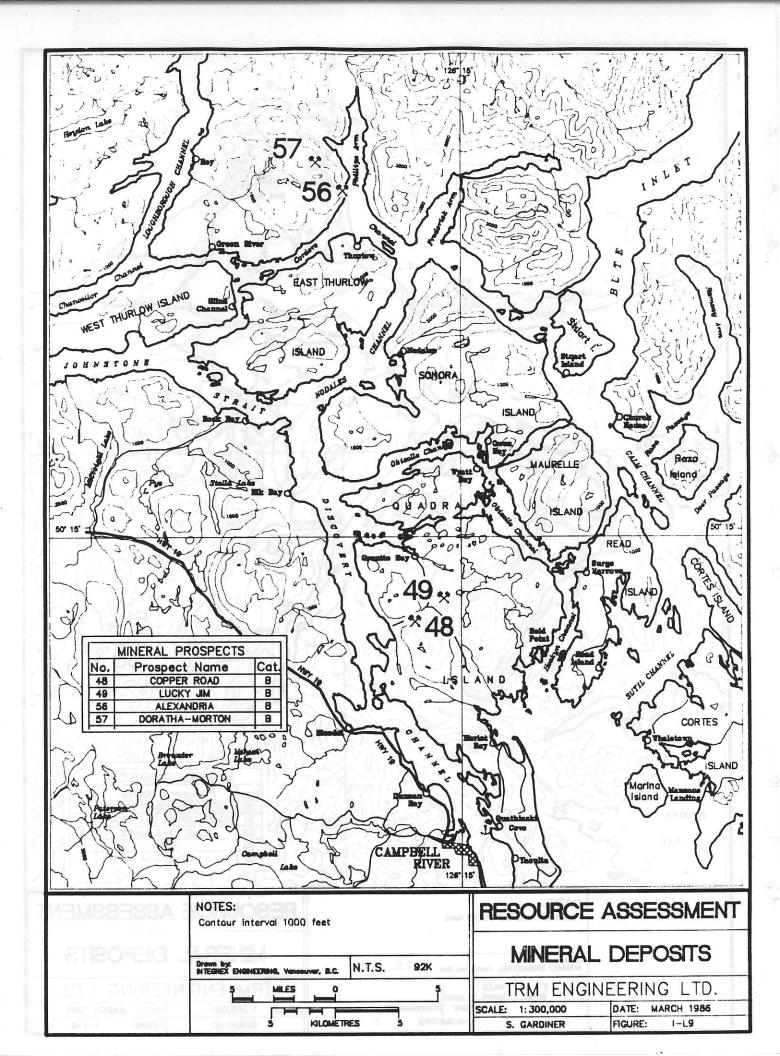


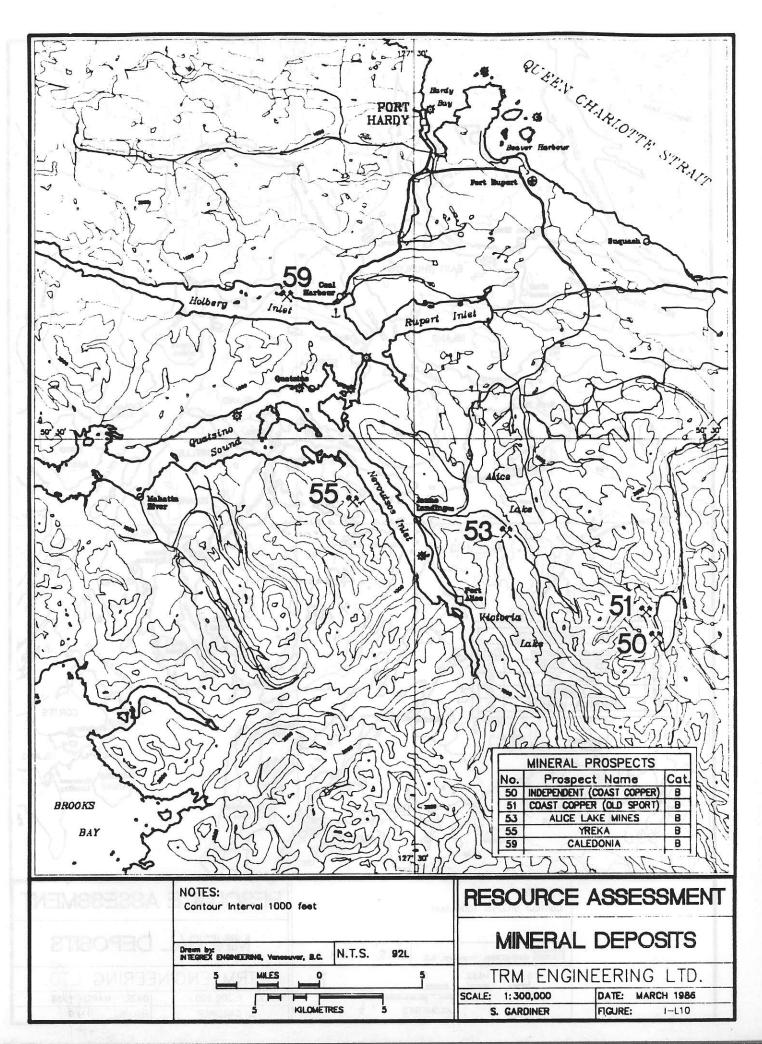


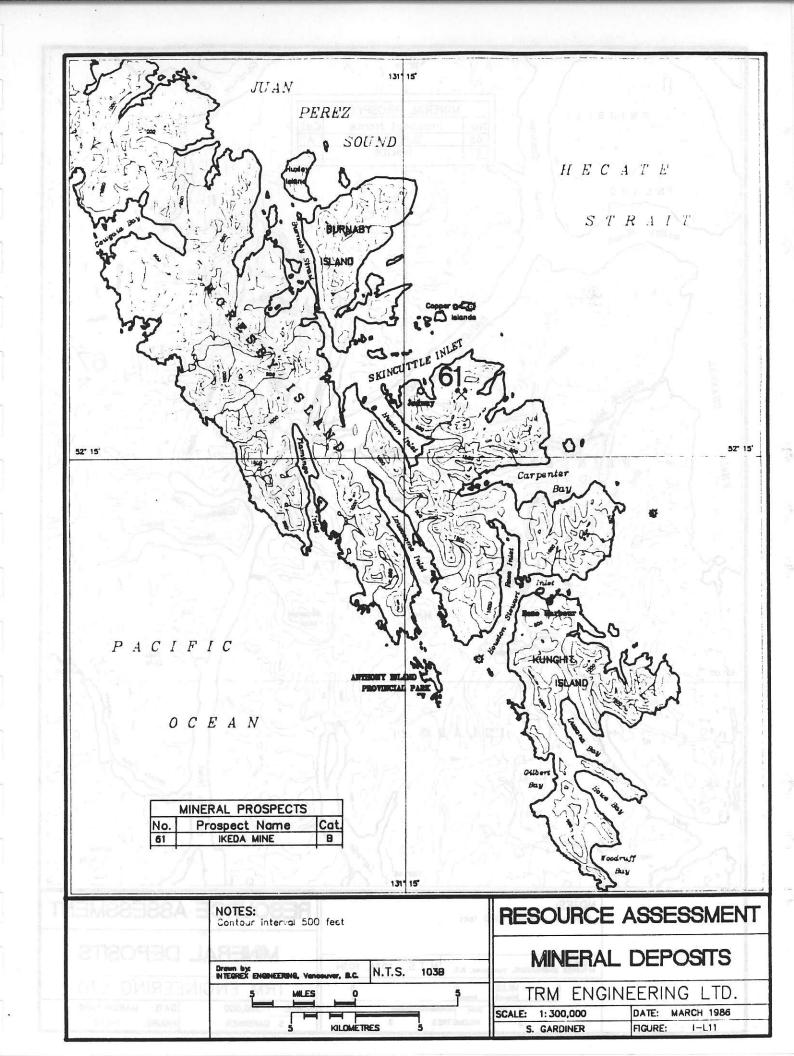


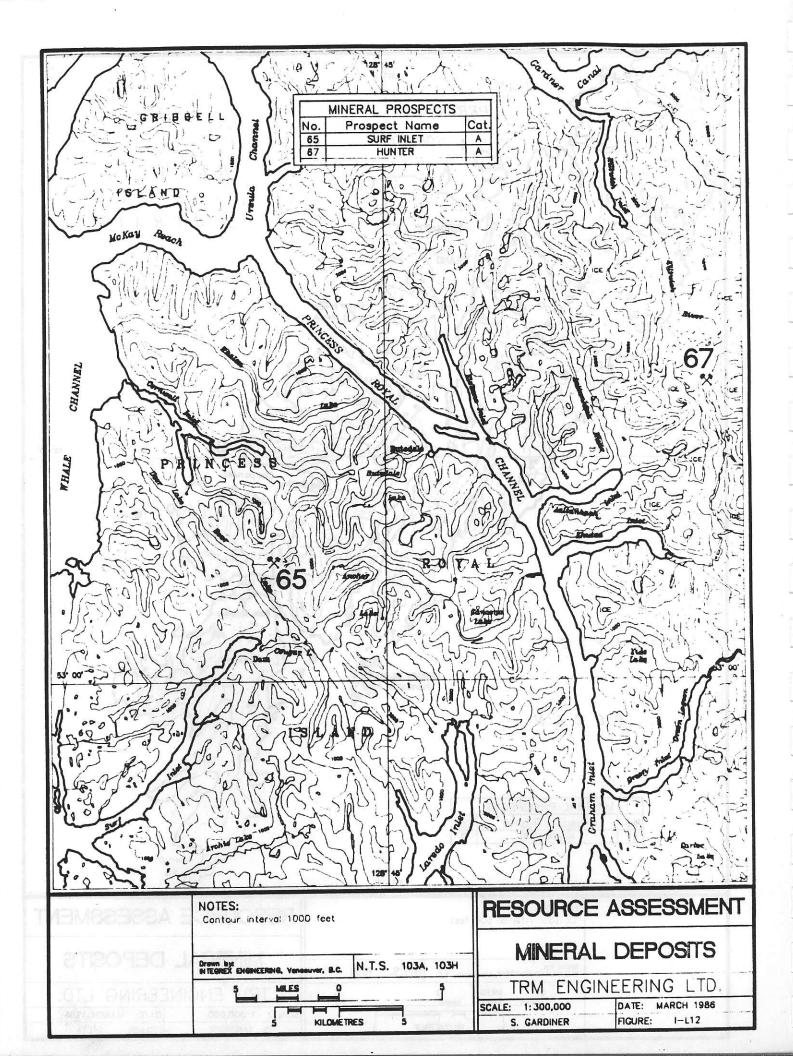


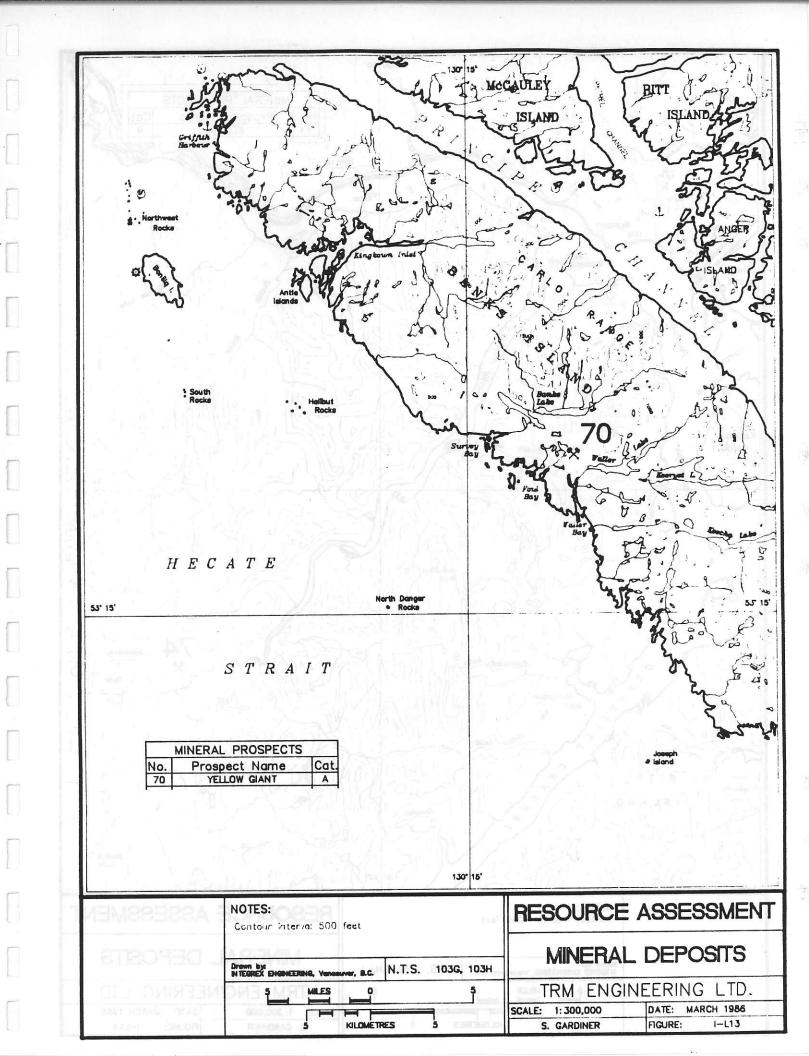


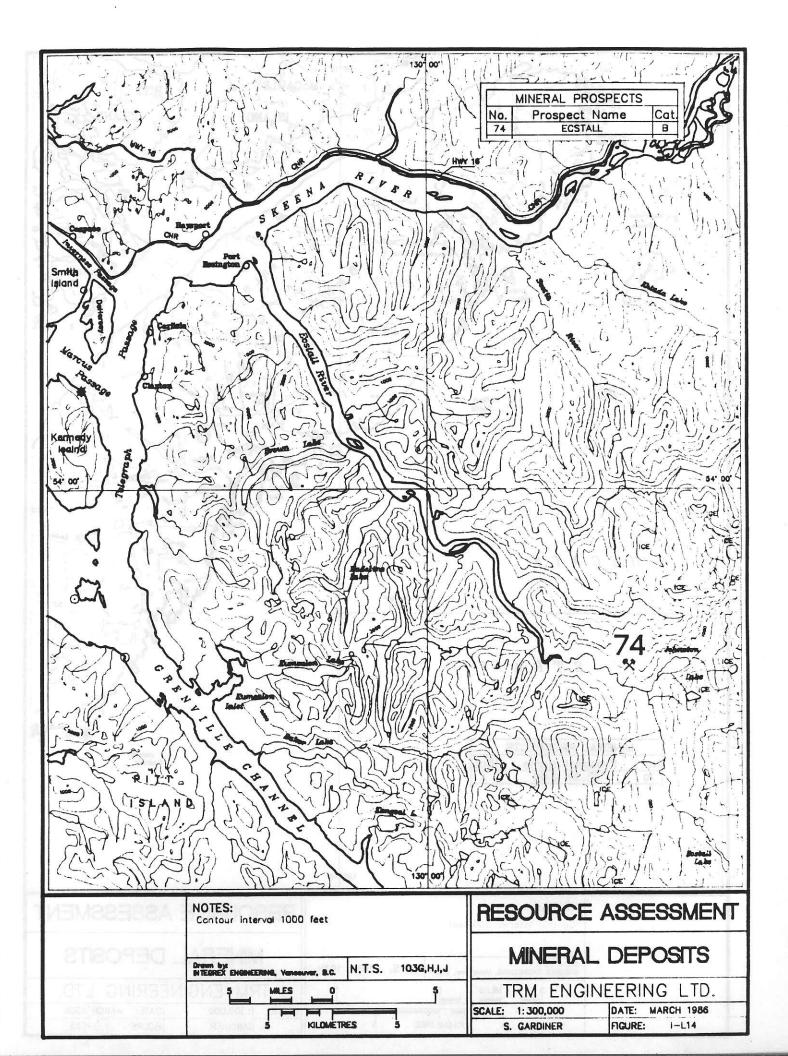


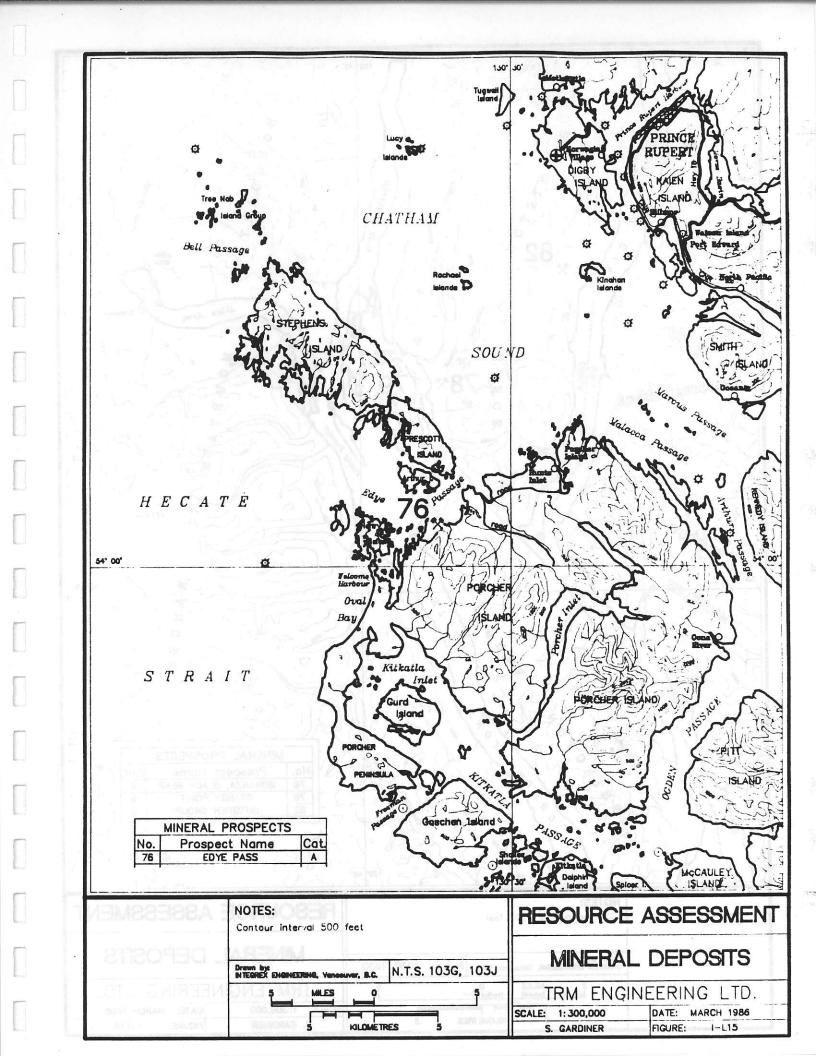


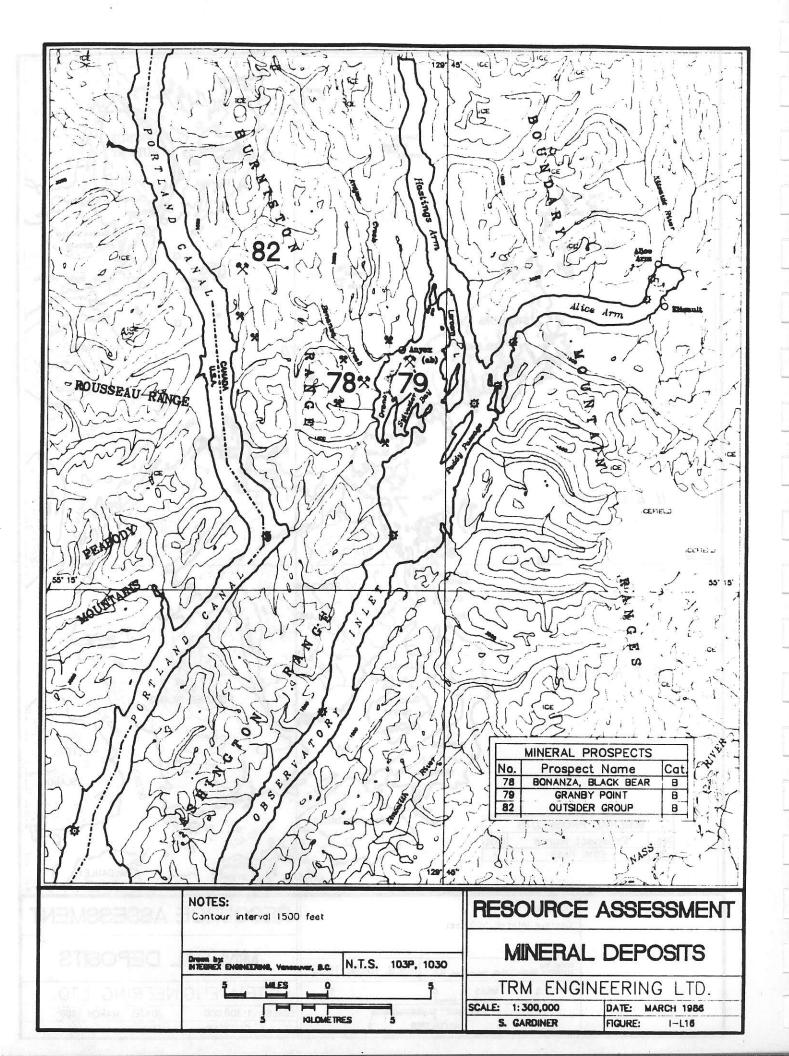


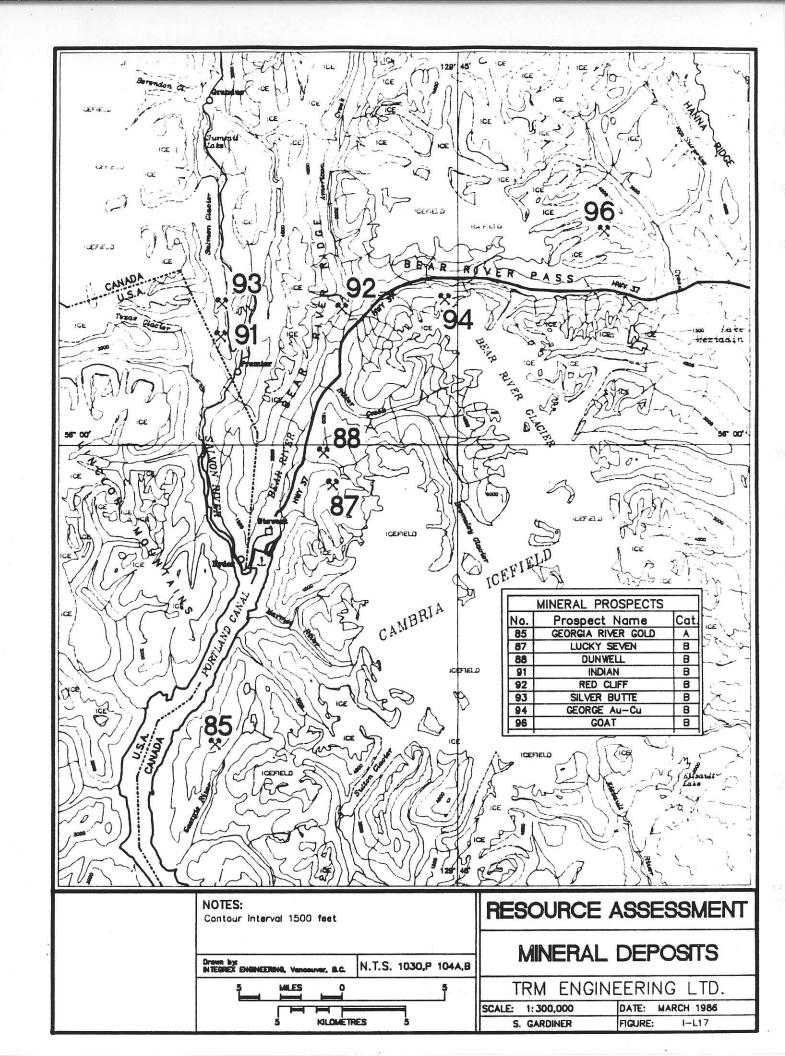












APPENDIX D

APPENDIX D

COMMENTS ON INTERVIEW/DATA SHEET

2(a) NTS:

1(a) NAME:

2(b) LOCATION: Latitude: Longitude:

3. ACCESS:

1(b) OWNER/OPERATOR:

- CCESS: 4. CLAIM: Number: Names:
- 5. ENVIRONMENT: Atmospheric Meteorological Station Temp Precip Frost Free Days

Physiographic 2(c) Elevation:

Topography Soils Hydrology

6. HISTORY:

- 7. GEOLOGY: Mineralogy Description
- 8. RESERVES:
- 9. MINING TYPE:
- 10. EXPLORATION POTENTIAL:
- 11. METALLURGICAL DATA:

1(a)-(b) NAME/OWNER

This information was derived from Mining Review Magazine, Mineral Exploration Review (SC EMPR periodical), MINFILS Canadian Mineral Deposits Not Being Mined in 1980 (MRI 80/7), Mercury in the Canadian Environment (EPS3-EC-79-6), TRM Engineering files (includes news releases, industry periodicals and assessment reports), Canadian Mines Handbook, BC EMPR geologists and industry contacts.

2(a)-(c) HTS #, LOCATION, ELEVATION

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The data was collected mainly from MINFILE. Elevations are included on data sheets for Categories A and B.

3(a)-(b) ACCESS

This information was derived from topographic maps, assessment reports and industry personnel. The information was compiled for Categories λ and B.

4 CLAIN STATUS

Claims information was requested but since the interviews were usually by telephone limited information was gained.

5 ENVIRONMENT

A few comments were received from industry representatives but the information was taken primarily from government publications (see reference list in Appendix D) and is included for Category λ only.

6 HISTORY

A literature search usually precaeded the interview with industry personnel. This information was updated during the interview. Additional sources of information, if given, were followed up as much as time permitted.

7 GEOLOGY, MINERALOGY

The information was gained from same sources as in Section I (above), plus the GSA Field Trip Guide (1985). During the interview, the industry representatives were asked if the information from the literature was accurate and revisions were made when necessary. Additional data on mineralogy was acquired from metallurgical reports.

8 RESERVES

The contact was asked to verify reserve estimates that had been compiled from the literature. If no reserve information had been published, the contact was asked for an estimate and that figure has been presented.

9 HINING TYPE

Comments made on mining type were of a general nature. Huch of the information has been derived from the production history or assessment reports where a projection of a possible mining situation has been made.

10 EXPLORATION POTENTIAL

A comment on exploration potential was requested. All properties were described as "exploration prospects" or as having moderate to good exploration potential.

11 METALLURGICAL DATA

The contact was asked if any recent metallurgical testing had been done. A comment on the mineral processing techniques that would be required for treatment of ore on the property was requested. Documentation, in the form of written reports on metallurgical testing, were acquired whenever possible. Fublished reports were also compiled and reviewed. APPENDIX E

INDEX #	NAME	NTS #	MINFILE # CA	EGORY	MINING TYPE	METALLURGICAL INFORMATION	OWNER/OPERATOR CONSULTANT	REFERENCES
1	Sunro Mine	92C 8E	92C 073	В	UG(H)	N	Unknown	Ref. \$4, 12
2	Valentine Mt.	92B 12W	92B 108	D	UK	N	Falconbridge Ltd.	Ref. #3b pers. comm.
3	Mount Sicker	92B 13W	92B 001, 002,003, 031	B	UG(H)	N	Corp. Palc. Copper	BCDM Annual Reports, 1898 to 1951 Ref. # 3b, 4 pers. comm.
4	Lara	92B 13W	92B 110	D	UK	N	Abermin Corp.	Ref. #3a, 3b, 2 George Cross Newsletter, January 15, 1986 pers. comm.
5	Thistle	92F 2E	92F 083	B	UG(H)	N	Westmin Ltd.	Ref. #3a, 3b, 4
6	Leora, Donald	92F 3W	92F 031	D	UG (H)	N	Discovery Gold Explorations Ltd.	Asmt. Rpt. 7665 Ref. #4
7	Rosemarie	92F 3W	92F 032	D	UK	L	Unknown	Ref. #4, 13
8	Victoria	92F 2E	92F 079	D	UK	N	Unknown	Asmt. Rpt. 4915, 6153 Ref. #4
9	Kallapa	92F 4W	92F 077	B	UK	N	Unknown	Ref. #4
10	Fandora	92F 4E	92P 040	х	UG(H)	И	New Privateer Mines Ltd.	Ref. \$1, 4, 6, 7a, 7b, 9, 38 pers. comm.
11	Agassiz-Weaver	92H 5W	92HSW083	с	BULK(R)	N	Int. Curator Resources	Ref. #3a, 3b, 4
12	RN Mine	92H 5E	92HSE1 39	D	UK	L	Abo Oil Kerr Addison Mines	Ref. #3b, 7a, 7b, 11 pers. comm.

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INDEX #	NAME	NTS #	MINPILE # .	CATEGORY	MINING TYPE	METALLURGICAL INFORMATION	OWNER/OPERATOR CONSULTANT	REFERENCES
13	Aufeas	92H 6W	92 HSW036	D	UG(H)	L	Silver Cloud Mines	BCDM Ann. Rpt., 1911-1915, 1937-1942 pers. comm.
14	Prosper	92F 58	92F 053	D	UG (H)	N	Tamara Resources (OP)	Asmt. Rpt. 5506, 3329 Ref. #4
15	Herbert Inlet	927 5W	92F 022	D	UG(H)	¥	G. Kinar (Own) Consort Energy	BCDM Ann. Rpt. 1938 Ref. #3, 36 The Miner, 1936, Report on Berton Gold Mines
16	Indian Chief	92E 8W	92E 011	с	OP	N	Unknown	Ref. #4, 12
17	Copper Bay	92G 11W	92GNW925	с	OP	N	Unknown	Ref. #4
18	Britannia	92G 11E	92GNW003	с	UG (H)	N	Copper Beach Estates	Ref. \$4
19	Danzig	92E 9W	92E 017, 026	В	UG(H) OP(?)	N	Unknown	Ref. #4, 12
20	War Eagle	92G 11E	92GNW042	В	UG	Y	Int. Maggie Mines	Ref. #4 pers. comm.
21	Doctors Point	92H 12W	92H 071	В	OP	L	Rhyolite Res./ Heritage Pet. (Own)	Ref. \$7a, 7b, 11 pers. comm.
22	King Midas	92F 9E	92F 019	D	UK	N	Unknown	BC EMPR Mineral Deposit - Land Use Map 92F Ref. #4
23	Cambrian Chieftan	92G 12W	92GNW011	D	UK	N	Unknown	Ref. \$4
24	Holly	92F 15E	Unknown	с	UK	N	Northair, prospectors	Ref. #3b

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INDEX #	NAME	NTS #	MINPILE #	CATEGORY	MINING TYPE	METALLURGICAL INFORMATION	OWNER/OPERATOR CONSULTANT	REPERENCES
25	Texada Island	92P 10E, 15E	92F 002, 077, 105, 112, 258, 270	B	UG(H)	¥	S. Beale (OP)	BCDM Ann. Rpt. 1913-1918 Ref. #4, 14, 24 pers. comm.
26	Marjorie, Bolivar	92F 15E	92F 109, 364	D	UG(H)	L	Rhyolite Res., Heritage Pet.	Asmt. Rpt. #6845, 5693, 5645, 5019 Ref. #4, 13 pers. comm.
27	Mt. Washington Gold	92F 11, 14	92F 117	D	UK	N	Better Resources	Ref. #3b, 7a, 7b pers. comm.
28	Mt. Washington Copper	92F 14W	92F 117	с	OP(H)	N	Unknown	Ref. #4
29	Skookum (Chalice)	92F 16E 92G 13W	92GNW008	D	υк	L	Chalice Mining Co.	Asmt. Rpt. 2722 Ref. #4 pers. comm.
30	Port Eliza Gold Mine	92E 14E	92E 043	D	UK	N	Unknown	BCDM Ann. Rpt. 1933 Ref. #4
31	Ashlu	92G 14W	92GNW013	В	UG(H)	Y	Tenquille Res., D. Bain (consultant)	BCDM Ann. Rpt. 1924-1933 Ref. #4, 8, 19 pers. comm.
32	Ice, Yalakum	92G 14W	92GNW047	D	UG, SCUT (H)	N	West-Mar Res.	BC EMPR GEM 1977, 1979 Ref. #4, 7a pers. comma.
33	Beano	92E 15W	92E 002	D	UG, SCUT (H)	N	Unknown	BCDM Ann. Rpt. 1938, 1947, 1948 Ref. #4
34	Tagore	921, 2W	92L 006	D	UG(H)	N	Unknown	BCDM Ann. Rpt. 1924-1947 Ref. #4, 31
35	Pil Mil	92L 3E	92L 003	D	UG(H)	L	Cal-Denver Res. Resources (OP) J. Franzen (consultant)	BCDM Ann. Rpt. 1946, 1947 Ref. #4 pers. comm.

INDEX #	NAME	NTS #	MINFILE #	CATEGORY	MINING TYPE	METALLURGICAL INFORMATION	OWNER/OPERATOR CONSULTANT	REFERENCES
36	Mt. Zeballos	92L 2W	92L 012	В	UG(H)	Ы	Unknown	BCDM Ann. Rpt. 1936-1942 Ref. #4, 31
37	Spud Valley	92L 2W	92 L 013	λ	UG(H)	¥ .	McAdam Resources	BCDM Ann. Rpt. 1936-1942 Ref. #1, 4, 6, 12, 31, 38, 39 pers. comm.
38	Homeward	921. 2W	92L 019	В	UG(H)	N	Unknown	BCDM Ann. Rpt. 1937-1940 Ref. #4, 31, 13
39	Zeballos Pacífic	92L 2W	92L 011	D	SCUT(H)	N	Unknown	BCDM Ann. Rpt. 1937, 1940 Ref. #4, 31, 30
40	Van Isle	921. 2W	92L 038	В	UG(H)	N	Unknown	BCDM Ann. Rpt. 1933-1940 Ref. #4, 31
41	White Star	92L 2W	92L 010	В	UG(H)	N	Unknown	BCDM Ann. Rpt. 1939-1942 Ref. #4, 31
42 `	С.р.	921 2W	92L 015	В	UG(H)	N	Unknown	BCDM Ann. Rpt. 1936-1941 Ref. #4, 31
43	Rimy	92L 2W	92L 016	D	UG(H)	N	Unknown	BCDM Ann. Rpt. 1936, 1938 Ref. #4
44	Privateer	92L 2W	92L ⁰⁰⁸	A	UG (H)	¥	New Privateer Mines Ltd.	BCDM Ann. Rpt. 1934-1953 Ref. #1, 4, 6, 12, 23, 31, 37, 38 NA Gold Mining News, Peb. 7/86 pers. comm.
45	Central Zeballos	92L 2W	92L 018	В	UG(H)	N	Impact Resources	BCDM Ann. Rpt. 1936-1947 Ref. #4, 31
46	King Midas	92L 2W	92L 020	D	UG, SCUT (H)	N	Unknown	BCDM Ann. Rpt. 1934, 1938 Ref. #4
47	Warman (Northair)	92J 3E	92J 012	с	UG(H)	N	Northair Mines	Ref. #4

INDEX #	NAME	NTS #	MINFILE #	CATEGORY	MINING TYPE	METALLURGICAL INFORMATION	OWNER/OPERATOR CONSULTANT	REFERENCES
48	Copper Road	92K 3W	92K 009, 060	B	UG (H)	bi	Mrs. J. Adams, Mr. & Mrs. Bugene Adams	BC EMPR GEM 1969-1970 Ref. #4, 12
49	Lucky Jim	92K 3W	92K 015	B	UG(H)	N	Butler Mountain Minerals	Ref. #4, 7a, 34 pers. comm.
50	Independent (Coast Copper)	92L 8E	92 L 091	В	UG?	N	Unknown	Ref. #4
- 51	Coast Copper (Old Sport)	92L 8E	92L 035	В	UG(H)	N	Unknown	Ref. #4, 12
52	Thurlow Gold	92K 6W	92K 018	D	UK	N	Unknown	Ref. #4
53	Alice Lake Mines	92L 6W	92L 057	В	UK	N	Alice Lake Mines	Ref. #4, 12
54	Douglas Pine	92K 6W	92K 035	D	UG(H)	N	Unknown	BCDM Ann. Rpt. 1940 Ref. #4
55	Yreka	92L 5E	921 052	B	UK	Ы	Uke Resources	Asmt. Rpt. #4425, 3162, 3164 Ref. #4, 76
56	Alexandria	92K 6W, 11W	92K 028°	B	UG(H)	ы	Falconbridge Ltd. (OP) Charlemagne Res. (Own)	Ref. #4, 3b, 7b NA Gold Mining News, Aug. 16/85 pers. comm.
57	Doratha-Morton	92K 11W	92K 023	B	UG(H)	Y	Signet Resources	Ref. \$4, 3b, 15 Company news releases pers. comm.
58	Colossus	92K 11E	92K 029	с	BULK(R)	N	R. MacDonald (New Jersey Zinc)	Asmt. Rpt. #317 Ref. #4, 12
59	Caledonia	92L 12E	92L 061	В	UK	N	Carnes Creek Exploration	Ref. #4, 12

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INDEX #	NAME	NTS #	MINFILE # CA	TEGORY	MINING TYPE	METALLURGICAL INFORMATION	OWNER/OPERATOR CONSULTANT	REFERENCES
60	Silta	92L 14E	92L 178	D	UK	N	Unknown	BC EMPR Mineral Deposit - Land Use Map 92L Ref. #4
61	Ikeda Mine	103B 6E	103B-C028	B	UG(H)	Ы	Falconbridge Ltd. (OP)	Asmt. Rpt. #195 Ref. #4, 12, 3b, 32 pers. comm.
62	High Grade	103B 1 3W	103B 063	D	UK	N	Majorem Minerals	Ref. #3a, 3b pers. comm.
63	April	103B 12E	103B 064	D	UK	N	Placer Dev. (OP) JMT Services (Own)	Ref. ‡3a, 3b pers. comm.
64	Tasu	103B 12E	103B-C005	с	OP(H)	N	Unknown Westrob Mines (1973)	BC EMPR GEM 1973 Ref. #4
65	Surf Inlet	103H 2W	103H-G027	X	UG(A)	Y	Pleet Dev. Ltd.	BCDM Ann. Rpt. 1900-02, 1912-25, 1935-42 Ref. #1, 4, 6, 12, 17, 18, 38 pers. comm.
66	Western Copper	103H 1W	103H-G033	D	UG (H)	N	M. Meldrum (Own)	Ref. #4 pers. comm.
67	Hunter	103H 1W	103H-G034	λ	SCUT, U G (H)	N	M. Meldrum (Own)	Ref. #1, 4, 6, 25, 27, 28, 35, 38 pers. comm.
68	Southeaster	103G 5W	103 P- G006	D	UK	N	Unknown	Ref. #4
69	Ox	103H 7W	103H-G022	D	UG (H)	И	Unknown	Asmt. Rpt. \$3347 BC EMPR GEM 1971, 1972 Ref. \$4
70	Yellow Giant	103H 8E	103H-G039 3,6,30,67	х	UK	¥	Trader Resource Corp.	Ref. #4, 12, 22, 16, 29, 33 pers. comm.

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INDEX #	NAME	NTS #	MINFILE # CAT	EGORY	MINING TYPE	METALLURGICAL INFORMATION	OWNER/OPERATOR CONSULTANT	REFERENCES
71	Smith-Nash	93 8 5 W	93E 014	D	UK	Ы	Cons. Silver Standard	Asmt. Rpt. 10747 Ref. #4, 12 pers. comm.
72	Cinola	103 F 9E	103 F- G034	с	OP(R)	N .	Cons. Cinola Mines	Ref. \$4, 5
73	Drumlummon	103H 14B	103H-G018	D	UG(H)	N	Unknown	BCDM Ann. Rpt. 1907-1925 Ref. #4
74	Ecstall	103H 13E, 14W	103H-G011	В	OP or UG?	N	Unknown	Ref. #4, 12
75	Inconspicuous	103F 13W	103F 043	D	UK	N	Majorem Minerals	Ref. ‡7a pers. comm.
76	Edye Pass	103J 2E	1031-J001, 002	A	UG(H)	¥	Imperial Metals	BCDM Ann. Rpt. 1935-1938 Ref. #1, 4, 6, 10, 12, 21, 35, 38 pers. comm.
77	Jitney	103J 1W	1031-J170	D	UK	N	Unknown	BC EMPR Mineral Deposit - Land Use Map 103J Ref. \$4
78	Bonanza, Black Bear	103P 5W	103P 023	B	UG(H)	N	Cominco Ltd.	Ref. #4, 12 pers. comm.
79	Granby Point	103P 5W	103P 022	B	UG(H)	N	Unknown	Ref. #4
80	Maple Bay Group	103P 5W, 1030 8E	103P 029	D	UG (H)	N	F. Christensen	BCDM Ann. Rpt. 1902-1923 BC EMPR GEM 1969, 1970 Ref. \$4, 12
81	Anyox, Hidden Creek	103P 5W	103P 021	с	UG (H)	N	Cominco Ltd.	Ref. #4, 5, 12 pers. comm.
82	Outsider Group	1030 8E	103P 030	B	UG(H)	N	Unknown Maple Bay Mines (1972)	BC EMPR GEM 1972 Ref. #4

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INDEX #	NAME	NTS #	MINFILE # CATE	GORY	MINING TYPE	METALLURGICAL INFORMATION	OWNER/OPERATOR	REPERENCES
83	Esperanza	103P 6W	103P 126, 127	D	UK	N	Unknown	BC EMPR Mineral Deposit - Land Use Map 103P Ref. #4
84	Dolly Varden	103P 12E	103P 187, 188, 191	с	UG(H)	ы	Dolly Varden Mines	Asmt. Rpt. #7098 BC EMPR GEM 1970 Ref. #12, 4
85	Georgia River Gold	1030 16E	103P 003	λ	UG(H)	N	Samson Gold (Own) Imperial Metals Corp. (former OP)	BCDM Ann. Rpt. 1914-1918, 1928-1931 Asmt. Rpt. #8547 Ref. #1, 4, 6, 38 pers. comm.
86	Prosperity- Porter Idaho	103P 3W	103P 089	с	UG(H)	¥	Teck Corporation (OP) Pacific Cassiar Ltd. (Own?)	Ref. #4, 3a, 3b, 12, 20 pers. comm.
87	Lucky Seven	103P 13W	103P 068	В	UG(H)	N	Pacific Cassiar Ltd.	Ref. #4, 12 pers. comm.
88	Dunwell	103P 13W	103P 052, 054	В	UG(H)	N	Silver Princess Mines Ltd.	BCDM Ann. Rpt. 1913-1926 Ref. #4 pers. comm.
89	Woodbine	104B 1E	10 4B 090	D	UG(H)	N	Esso Resources Ltd.	Ref. #4, 3a, 3b pers. comm.
90	Silbak-Premier	104B 1E	104B 054	с	UG(H) Bulk(R)	Y	Westmin	Ref. #3a, 3b, 4, 5, 26 pers. comm.
91	Indian	104B 1E	104B 031	В	UG(H)	N	Esso Resources Ltd.	BCDM Ann. Rpt. 1924, 1925 Ref. #За, 3b _pers. comm.
92	Red Cliff	104A 4W	104A 036, 037	в	UG(H)	N	Unknown	BC EMPR GEM 1973 Ref. #4

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APPENDIX E REFERENCE INFORMATION AND STATISTICS

INDEX #	NAME	NTS #	MINFILE # CAT	EGORY		METALLURGICAL INFORMATION	OWNER/OPERATOR CONSULTANT	REFERENCES
93	Silver Butte	104B 1E	Unknown	В	υκ	N	Tenaton Silver Corp. Esso Resources Ltd. (former operator)	Asmt. Rpt. #9960 Ref. #3b pers. comm.
94	George Gold-Copper	104A 4E	104A 028, 029	B	ик	N	Tournigan Mining Explorations Ltd.	
95	Big Missouri	104B 1E	104B 046	с	UG(H) BULK(R)	N	Westmin	Ref. #3a, 3b, 4, 5, 12 pers. comm.
96	Goat	104A 1E	104A 003	B	UG	N	Nor'Quest Res.	Ref. #4, 24 pers. comm.
97	Troy	104B 1E	104B 035	D	UG(H)	ы	Unknown	Ref. #4
98	Granduc	104B 1W	104B 021	с	UG (H)	N	Unknown	Ref. #4
99	Scottie Gold	104B 1E	104B 074	с	UG	N	Scottie Gold Mines	Ref. #4, 5, 24 pers. comm.
100	East Gold	104B 8E	104B 033	D	UK	N	A. Souci	Ref. #4

- MINING METHODS SCUT surface cut

 - UG underground OP open pit
 - BULK bulk type type not specified

 - UK unknown
 (H) indicates historical, type of mining used in the past
 - (R) indicates a more recent evaluation currently used or planned to be used

METALLURGICAL INFORMATION COLLECTED

- Y yes reports are listed in the References
- N no
- L limited results are listed in the exploration history for the deposit

MINING INDUSTRY REPRESENTATIVE CONTACTED - OWNER/OPERATOR/CONSULTANT

- (Own) owner or representative of company who owns the property (OP) operator or currently held by option
- (Cons) consultant who had worked on property

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PORTABLE MODULAR MILL DESIGN

1.0 INTRODUCTION

1.1 GENERAL

This report was prepared in conjunction with a mineral resource assessment for the coastal area of British Columbia.

Because of the ease in accessing much of this area and the moderate climate, a relatively low cost barge mounted concentrating plant can be transported to the site and operated year-round.

Elsewhere in the province, the barge-mounted configuration is not feasible, and an "open" plant cannot be operated during winter due to freezing conditions.

It is anticipated that, while the proposed modules can be winterized, the cost of building structures and ore storage will substantially increase the capital expense.

The modular plant will therefore be fabricated in one of the following configurations:

-- A complete plant assembled on a barge which can be towed to the site. Plants with capacities up to

several 100 tpd can be constructed on a single 40' by 130' barge.

-- A complete plant constructed on tractor trailer units which can be hauled to the site and arranged on a prepared base for seasonal operation.

For demonstration purposes, detailed costings have been provided for production rates of 50 and 100 tpd. For reasons of economy (both capital and operating costs) the 100 tpd plant cannot consist of two 50 tpd plants operated in parallel.

It is anticipated that after arrival at the prepared site, the modular mill will be in operation within a few days.

Technically it is possible for the modular plant to operate as an itinerate concentrating facility which can travel in the course of a year to several sites and process accumulated ore. Financially this will not likely be attractive due to the high working capital associated with stockpiling ore and the expense of mobilizing the plant.

The major advantages of a modular constructed plant are as follows:

-- reduce the capital cost by off-site construction;

-- maximizing the recapture of capital on cessation of operations;

-- minimize the cost of site reclamation.

Because of the diverse production rates and processing flowsheet requirements which will be encountered throughout the province, it is not possible to ecnomically design a single flowsheet which will satisfy all requirements.

The report has been arrenged so that a mining company, after completing the metallurgical testing and flowsheet design, can select modules which will satisfy the process requirements.

Sufficient data is presented so that the capital and operating costs can be determined with a confidence of +/-15%.

The information contained in this report contains sufficient detail to:

-- determine the ore testing requirements;

- -- prepare capital and operating cost estimates of modular mills;
- -- determine the water and power requirements.

Although crushing, grinding and flotation circuits are not difficult to design and operate, the same is not true of cyanidation and cyanide destruction operations.

It is important, therefore, to retain the services of a mineral processing specialist during the testing, design and plant commissioning stages if cyanidation is anticipated.

1.2 RESOURCE ASSESSMENT

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The Resource Assessment indicates 8 metallic mineral deposits in Category A located in the study area which may benefit from the use of a modular constructed concentrating facility.

Most of the deposits are at low elevations, adjacent to tidewater and may be accessed and operated on a year-round basis.

Several localities have had previous operations and are well-documented.

The capital cost study indicates that where a deposit is adjacent to tidewater, even if it has road access, the mill should be constructed on a barge which can be towed to the site.

On abandonment of the operation, the barge can be removed, leaving little evidence of any previous milling operation.

2.0 PLANT CAPACITY

The Resource Assessment indicates that potentially exploitable deposits within the study area may contain mineable reserves of 10,000 to 1,000,000 tonnes.

The capacity of a concentrator which can be supported by this size of deposit depends upon the following:

- -- the financial feasibility;
- -- the rate at which the deposit can be mined (open pit mineable deposits are not technically constrained in their mining rate, but small tabular underground ore bodies may suffer from limited accessibility which will control both the mining and milling rate);
- -- the rate at which the product can be sold. This is not a restriction for sellers of bullion, but could be where a material has limited market acceptability and arsenical concentrates.

A detailed financial and technical study is required before the optimum production rate of a particular deposit can be determined. This is beyond the scope of this report, however, the following rule-of-thumb has been employed.

Life (years)=0.2 (4th root of mineable reserves in tonnes)*

For example:

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	LIFE	OUTPUT
MINEABLE TONS	YEARS	TPD
50,000	3.0	46
100,000	3.6	76
150,000	3.9	105
200,000	4.2	130
400,000	5.0	220
600,000	5.6	290
1,000,000	6.3	430

Typically, concentrators operate on a 24 hour day and 7 day week schedule.

The capacity of the accompanying crushing plant (typically 6-40 tph) is principally dictated by the top-size of the as-mined ore. Crushing plants are usually operated for less than 2 shifts per day, with 6 hours being a common figure for small plants with a well-sized plant.

* (see ref. (1), Taylor, H.K.)

Surge capacity is provided both before and after the crushing plant to provide a buffer between the mine and the grinding circuit. The capacity of the surge and the tonnage distribution between coarse and fine ore will be dictated by the mining schedule and the efficient utilization of operating labour and mobile equipment.

Because of the moderate coastal climate, it is anticipated that freezing problems will be insignificant. Only minimal bin capacity will therefore be provided. Coarse ore will be stored in stockpiles, which will be outside and uncovered. This may cause an occasional disruption to the operation, however this is an acceptable trade-off with capital and operating costs.

3.0 FLOWSHEET OPTIONS

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Several of the properties have had either an operating history or laboratory testing, in which case the proposed concentration procedures are offered with confidence.

Other deposits are less well-documented and the proposed flowsheet has been determined predominantly by mineralogical parameters.

Examples of flowsheet options for several deposits are illustrated in the following table.

Deposit	Values	Flowsheet Options	
		Gravity Cyanidation Flot.	Flot + Cyan
Banks			
- Kim	Au	x	x
- Tel	Au	x	
- Discovery	y Au	x	x
- Bob	Au	x	x
Surf Inlet	Au	x	
Zeballos	Au	X (optional)	x
Surf Point	Au	x	
(Eyde Pass)			
Hunter Point	t Au	x	

4.0 METALLURGICAL TESTING

The metallurgical evaluation of a property should be performed simultaneously with the geological exploration.

As soon as a property becomes potentially viable, representative sample(s) from the deposit should be subjected to preliminary testing.

The nature of these few tests, perhaps only 2-4 in total, depends upon the mineral associations of the potential economic minerals. Testing of gold and/or silver ores will typically include one or more of the following:

- -- flotation concentration;
- -- cyanide leaching;
- -- gravity separation in conjunction with flotation or cyanidation.

If satisfactory results are reported in these tests, the exploration can continue with the confidence that the "ore" can be turned into a marketable product.

Later, when the deposit is better understood or if different mineral associations are encountered, additional or confirmatory testing should be performed.

Such tests would include:

- -- optimization tests on the technically feasible options;
- -- work index tests;
- -- thickening and filtering tests (only if these unit operations are appropriate to the anticipated flowsheet);
- -- in the case of gold and/or silver cyanidation leaching, carbon loading and stripping testing should be done;
- -- the effluent solution should be assayed for heavy metals and cyanide, if appropriate;
- -- if cyanidation is being considered, cyanide destruction testing should be performed;
- -- acid generating potential.

The estimated cost of testing readily processed ores is as follows:

 Preliminary (2-4 flotation/cyanidation tests): \$1500;
 Detailed to prepare an optimized processing flowsheet and size equipment: \$20,000. If pilot plant studies are warranted the cost may exceed \$100,000. This section has been summarized in a table format with supplemental notes available in the Appendix section of the report.

The following assumptions have been made of the physical characteristics of the material being crushed.

- 1. Ore does not contain clay or snow.
- 2. Oversize material is handled by:
 (a) Grizzly on top of coarse ore bin;
 (b) Sledging or blasting.
- 3. Ball mill feed ranges from -1" (25 mm) to -1/2" (12 mm).
- 4. If it is necessary to crush the ball mill feed to less than -1/2" (12 mm), second stage crushing is needed.
- ComponentPurposeCommentsCoarse OreTo maintain-Coarse ore stockpileBinsteady feed toadjacent to thethe grindingcrushing plant.circuit.

Component	Purpose

Comments

belting.

-Capacity for on-site front end loader.

Fine Ore To maintain -Fine ore stockpile Bin steady feed to adjacent to fine ore the grinding bin. circuit. -5-15 tons live capacity. Crushers To size product. -Single toggle configuration better in secondary crushing role. -Small magnet may be installed ahead of second crusher to retrieve malleable material. Conveyors To carry ore -Min. width 18" (450 through mm). crushing plant. -Safety pull cords required. -Fasteners to join

Component

Purpose

Comments

-Shaft-mounted speed reducer best drive system.

-Installing backstop will prevent inclined conveyor from running from running backward if shut down under load.

Vibrating	To size final	-Single deck screen
Screens	product of the	satisfactory.
	plant.	-Screen cloth life
		expectancy 1 month -
		backup required.

-Well enclosed

because of dust.

Dust	To collect dust	-Impingement unit in
Collection	at emission point	which dust removal is
	and to clean air	incorporated into the
	before exhaust.	fan is cost-effective.

Option 1 Fine Ore -Coarse Ore ------ Jaw Crusher------ Cone Crusher **Option 2** Fine Ore -Coarse Ore Option 3 Jaw Crusher-+ Vib. Screen ---------- Cone Crusher -----+ Fine Ore Coarse Ore Jow Crusher------- Vib. Screen ------ Cone Crusher **Option 4** --+ Fine Ore Portable Modular Mill 2 Stoge Crushing Options TRM Engineering Ltd. Date Seele G Bewthorn Plate 1

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This section has been summarized in a table format with supplemental notes available in the Appendix section of the report.

The following assumptions have been made in regards to the grinding mill.

- 1. A single stage ball mill circuit is used.
- 2. A 6' diameter mill can be moved by truck.
- 3. A 6' x 8' mill consumes 125 HP and can process 100-150 tpd.
- Grinding mills are in closed-circuit with a cyclone for product sizing.

Component Selection

Component	Purpose	Comments
Fine Ore	To provide	-Feed rate can be
Feeder	consistent,	controlled by
	quality feed	adjusting feed
	for recovery	opening or varying
	circuit.	conveyor speed.

Component	Purpose	Comments
Grinding Mill	To process ore for the recovery unit.	 -0.9 tpd ore processed per 1 HP used. -Portability important. -Concentrators using rubber liners reduce downtime.
Classifiers	To size ground ore for recovery circuit.	-Hydrocyclone most commonly used and best system as inexpensive, effective and requires no floor area.
Pump	To feed	-Horizontal, rubber-

cyclone.

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lined best model.

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5.3.1 GRAVITY EQUIPMENT

When coarse metallic gold or silver minerals are found in the ore, the installation of a jig at the end of the grinding mill is usually appropriate.

In most cases, the grade of this product is quite low and needs to be cleaned if it is going to be sold as a gravity concentrate. Typically this is done on a Wilfley table which is operated intermittently with as many passes as are required to produce a high grade concentrate.

Until recently, it was acceptable to amalgamate the jig concentrate with mercury. This practice has fallen into disfavour since inevitable mercury losses from the system will persist in the environment and will contaminate the site effluent beyond the abandonment of the operation.

If the gravity concentrate grade is low in spite of additional cleaning, the only recourse is to either accept a low return on sale of concentrate or to cyanide the gravity concentrate by what is known as "intensive cyanidation". Most gold and silver mills which utilize gravity concentration, employ a Denver duplex jig which is installed at the discharge end of the grinding mill.

These units are manufactured by others and are readily available in a competitive market.

5.3.2 FLOTATION EQUIPMENT

The conventional flotation machine consists of a series of a gitators mounted in-line on a rectangular tank.

The most commonly installed and available units, known as Sub-A's combine the ability to agitate, aerate, and pump in a single mechanism. Although this flexibility is a good feature, the efficiency of the unit is low.

A modified version, still widely used even in large concentrators, was developed with much improved mechanical efficiency. These units, known as D.R.'s are not capable of pumping and need to have air supplied by an external blower.

Because of increasing energy costs, another type of machine known as a Maxwell cell is worth considering. These units consist of an agitator mounted in a cylindrical tank with a continuous circumferential overflow launder for concentrate discharge. Flotation air is supplied by a blower.

Both the initial and operating cost of the Maxwell cell is much lower than the conventional machine.

Pumps

Horizontal centrifugal pumps should not be installed for handling unthickened flotation concentrate since airlocking and spillage will probably occur.

Vertical pumps are a much better choice for this service since they eliminate air more effectively and, if properly sized, will operate without spillage.

5.3.3 CYANIDATION EQUIPMENT

Equipment in contact with cyanide solution must be specified to avoid those metals which will be attacked by the cyanide. These include: aluminum, zinc, copper and its alloys. Mild steel and wood stand up well to cyanide. Except in rare cases it is not necessary to specify stainless steel.

Leaching Tanks

Leaching tanks are most frequently fabricated with mild steel.

Wood stave construction is still used and may be attractive where the equipment will be installed outside in a cold climate or at a remote site.

Agitating Mechanisms

The suppliers of agitators have become adept at designing and fabricating energy efficient units. It is therefore critical to avoid installing older high-speed agitators which frequently consume several times the energy of modern units.

These high efficiency agitators have made it very important to correctly specify the particle size and specific gravity of the material which will be suspended.

The agitator blade assemblies can be cast or fabricated. In either case the blades should be rubber-covered. Some manufacturers offer detachable blades which are an excellent choice from a maintenance or alteration viewpoint. Agitator drives will be offered with either totally enclosed motor-reducers or vertical reducers which are V-belt driven. The later units are no more expensive and can be easily and usually inexpensively altered if the operating conditions differ from the specifications.

Slurry Pumps

In small capacity plants, vertical pumps of the type which include a feed sump are preferred, because they: do not require gland water; are inexpensive; and do not require a separate pumpbox at additional cost.

Water Pumps

Small capacity cyanidation plants can use domestic type water pumps provided that totally enclosed motors are specified and the pumps are either iron or plastic. These pumps typically have mechanical seals which stand up well in this service.

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5.3.4 REAGENT FEEDERS

In a small plant it is difficult to improve upon Clarkson feeders for adding flotation reagents (frothers & collectors) and cyanide in solution form.

Lime or caustic soda can be added to a cyanide circuit by hand in small lots, providing reasonable caution is exercised to avoid caustic burns.

5.4 USED EQUIPMENT

Available used equipment can both speed up plant construction and lessen its cost. However, the following cautions should be noted:

- Rebuilt used equipment should have a performance warranty.
- 2) Some equipment oversizing is permissible, but excessively large components should be avoided. Flotation machines and compressors must be carefully selected as they can annually consume power worth triple their capital cost.
- 3) Older equipment may not be energy efficient.

4) Drawings, including foundation details, should be obtained for use in fabrication and ordering spare parts.

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- 5) Obsolete equipment for which spare parts are not readily available should be avoided.
- 6) A source of replacement liners for the crushers and grinding mills must be located before purchase.
- 7) The cost of upgrading older magnetic starters to the 1982 Code is usually prohibitive and such equipment is best discarded.
- Careful inspection of cone crushers and grinding mills is recommended.
- 9) Operating and maintenance manuals should be acquired.

6.1 ASSAYING

The nature of the on-site assaying facilities will depend upon the particular element(s) which is being concentrated.

Frequently, for short term applications, the assaying and sample preparation facilities are located in a trailer unit(s). This can be assembled under the direction of a qualified assayer who will develop and document procedures which can then be taught to the site personnel.

The analysis of many metals is now performed by atomic absorption instruments. These units are found in all commercial and most industrial labs and are the preferred choice for many frequently encountered elements such as: copper (Cu), lead (Pb) zinc (Zn), iron (Fe), silver (Ag), as well as gold (Au) in solution.

Gold (Au) analyses are generally performed by fire assaying because of its high accuracy on high grade products such as gravity concentrates and bullion.

Occasionally an ore will be encountered which can be mined and processed without the benefit of on-site assaying, providing that commercial lab facilities are conveniently located and the results can be reported within very few days. This would occur where the valuable constituent of the ore is both visible and easily separated from the waste.

For the purposes of this study, it is assumed that on-site assaying facilities will be provided.

SAMPLE PREPARATION

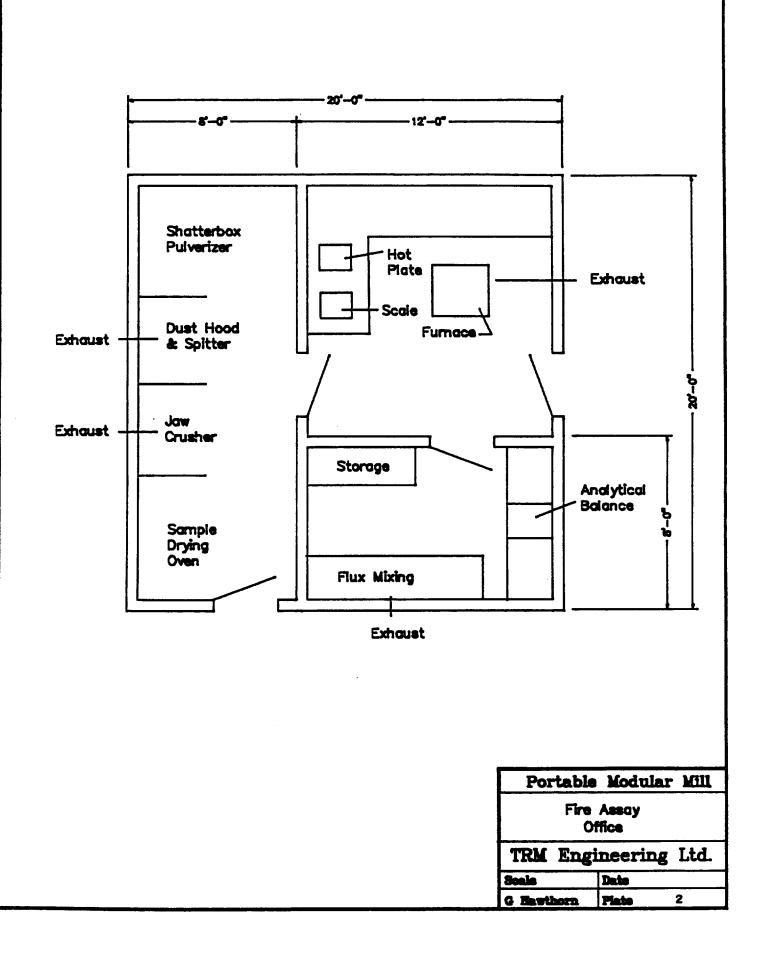
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Before samples are assayed they must be reduced to a fine powder and be well blended. This will require a jaw crusher (5" by 6") and a pulverizer.

Until recently the only pulverizer which was manufactured was the rotary disk type. These have been made redundant within the last 10 years by shatterbox pulverizers which are totally enclosed and produce an extremely fine and homogenous product. These units are more expensive to purchase than rotary pulverizers, \$5,000 vs \$2,000, but they do not require a ventilation system and the grinding pots last almost forever.

The rotary pulverizers, on the other hand, produce a great deal of dust and require frequent plate replacement at a cost of \$100 - 150 per set.

A general arrangement of the proposed sample preparation and assaying facility is shown on the next page.



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6.2 WATER SUPPLY

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The quantity of make-up water which is required will depend upon whether water is recycled from the tailing disposal site (i.e. tailing pond).

Where the quality of the effluent is environmentally acceptable, and water is readily available, it is frequently best to allow the tailing facility to decant clear solution and to use fresh water exclusively in the plant.

This can be determined in the laboratory while performing flotation tests using plant site water.

Because of the relatively high cost of destroying cyanide prior to discarding solutions, cyanidation plant operators maximize solution recycle.

Typical plant water requirements for a 50 tpd concentrator are shown below:

	MAKE-UP WATER				
RECOVERY TECHNIQUE	NO RECYCLE	MAX. RECYCLE			
Flotation	135 - 25	36 - 7			
Cyanidation	-	69 68			

Cubic meters per day - USGM

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If water is in short supply and recycle is to be practiced, it may be necessary to impound water in the tailing pond before start-up.

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6.3 TAILING DISPOSAL

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The options for tailing disposal are typically limited to:

- -- above ground within a man-made containment, i.e. tailing pond;
- -- a naturally occurring depression in the terrain which will frequently contain a lake;
- -- the nearby ocean.

Within the resource assessment area, all 3 options exist at 1 or more sites.

In the majority of the indicated mill sites maritime disposal appears to be an attractive option and, in some cases, may be the only option where the terrain is steep and the area is traversed by an environmentally sensitive watercourse.

For example, the Trader Resource Corp.'s Banks Island deposits are located within 2 km of tidewater, the terrain is relatively flat, and the site contains many small lakes. All 3 disposal options therefore merit examination.

It is anticipated that the cost of site investigation and documentation will be greatest for the maritime disposal

option, but potentially it may be substantially less expensive to operate.

Several government agencies are involved in the permitting system. Application for permitting is channelled through the Ministry of Environment which will handle communications with the other provincial agencies.

The federal agency, Environment Caneda, will become involved in permitting where federal fisheries are of a concern. :

Potentially, power could be obtained from any of the following sources:

--B.C. Hydro grid. --Diesel-electric generators. --Hydro-electric generators on-site.

The most straight forward method of supplying power is by diesel-electric generators, although it usually is the most expensive when both capital and operating costs are considered.

Because of the high rainfall on the coast of B.C., an on-site hydroelectric generating plant should be considered.

6.5 MOBILE EQUIPMENT

The following mobile equipment is required:

- Front end Loader. This machine will provide surge capacity between the mining and milling operations.
- Half-Ton Pick-Up or One Ton Truck. It will be equipped with a hydraulic boom and used to move supplies.

7.0 FABRICATION

7.1 LOCATION

The plant modules or barge mounted plant should be fabricated in a location which has a full complement of competitively priced fabrication services.

Because of the simplicity of the plant layout, detailed drawings will be minimal and be limited to general arrangements to locate the major components on their modules.

A structural designer should work in close contact with the fabricator so that the maximum use can be made of sketches for fabrication details.

In all likelihood fabrication will be done in the Lower Mainland due to the relative availability of equipment, services, and the required technical knowledge.

7.2 MODULE CONFIGURATION

Barge Mounted Plant

The entire crushing and concentrating plant will be installed on a single used wood chip barge with dimensions of 40' by 130'.

The deck loading capability of the barge is 500 lbs./sq. ft. which is satisfactory for direct mounting of all of the components with the possible exception of the grinding mill.

It is assumed that any barge-mounted plant will be able to operate on a 12 month basis. A cover will therefore be installed, since heavy rainfall can be anticipated in all of the coastal areas.

Wood frame construction should be avoided due to the risk of fire.

Truck Transportable Modules

All of the processing components and a reasonable inventory of operating and maintenance spares will be mounted on tractor-trailer units for transportation to the mill site. The following modules will be constructed:

Module Contains

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Crushing All crushing and conveying components.

The coarse ore bin and feed conveyor will be transported to site on the trailer for field erection.

Spare parts for the crushers, conveyors, and screens.

Grinding This trailer unit will contain the grinding mill and cyclone.

The fine ore hopper, ball mill feed conveyor, and cyclone feed pumpbox will be transported on the trailer for field erection.

The grinding mill ball charge will be shipped in drums and will be distributed to load the trailer units to capacity. Larger capacity grinding mills will require special consideration due to their relatively high weight. A mill which is capable of processing 100 tpd may need to be rubber lined to reduce its weight sufficiently that it can be transported intact. Special trailer stiffening will be required to maintain the drive in alignment.

Flotation A single trailer unit will contain all of the flotation and dewatering equipment. Filtering

Cyanidation Two trailer units will be required to contain the leaching tanks, the carbon stripping, electrowinning and reactivation equipment, and smelting furnace.

Power Supply A single van-type trailer unit will contain Shop these services. The van will be divided to Storage isolate the noise and heat produced by the generators.

7.3 TIME SCHEDULE

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The time schedule to complete construction of the plant will depend upon the availability of the processing equipment.

Good used equipment can likely be purchased which will tend to reduce both the capital cost and the construction period.

An anticipated fabrication schedule is as shown on the following page:

EVENT	1	2	_3_	4	_5	6	_7	8	9	10	<u> 11</u>	_12
Select	xxx											
Fabrictor												
Purchase	xxx	xxx	xxx	xxx	xxx						I	
Equipment												
Overhaul												
Equipment		xxx	xxx	xxx	xxx	xxx	•					
Fabricate			xxx	xxx	xxx	xxx	xxx	xxx				
Prepare												
Site					xxx	xxx	xxx	xxx				
Transport									xxx			
Field Erect										xxx		
Start-up											xxx	

WEEK

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The portable mill will be built on a barge or be moved by truck.

- Barge. A tug will move the barge into place at a secure moorage or the unit can be beached.
- 2) Truck/trailer. Up to six trailers will be needed to move the processing plant and operating supplies. Units can be built on skids or directly on trailers.

A base must be provided on-site to provide a firm foundation and an all-weather work area. Cleanup will be facilitated in the concentration area by a concrete slab and sump. A curbed concrete apron and sump is essential in the cyanide solution area.

9.0 SUPPLIES

The operating supply requirement will become apparent when the plant flowsheet has been developed and the processing equipment selected.

It is important to carefully inspect and determine the condition and remaining life of the crusher and grinding mill liners at time of purchase. Since it is frequently difficult to estimate the life expectancy of liners, it is prudent if used equipment has been acquired to have at start-up a set of replacement liners. This is particularly true of cone crushers which are difficult to inspect in service and can fail prematurely if tramp steel passes the protective system.

If it is deemed unnecessary to inventory spare liners at start-up, a supplier should be located and estimated deliveries obtained. Liners are not off-the-shelf items. Lead times of several months are not uncommon if liner dimensioning, pattern making, casting, and machining are required.

Rubber ball mill liners are commonly used in small plants since the on-site crew can easily handle these lighter liners without any special lifting devices and without any significant risk of injury. Larger mills may also employ rubber liners, but in this case good metal liner handling equipment will exist, making the choice between rubber and metal liners purely economic.

Processing reagents are readily available from the inventories of several suppliers in Vancouver.

It is generally prudent to stock a length of conveyor belting equivalent to the longest installed conveyor.

10.0 SUMMARY - SAMPLE PLANTS

By way of example, 3 of the deposits have been highlighted in Appendices A, B and C.

The following data have been presented for each of the 3 examples:

- Anticipated Metallurgy
- Capital Costs (Summary and Details)
- Flowsheets
- Plant Configuration
- Operating Cost
- Electrical Power Requirements

The proposed flowsheets and methods of construction have been determined based upon the data available and may not represent the final choice as determined by testing and further site evaluations.

Figures which are attached to Appendices A, B and C have been inserted such that Appendix "A" contains all of the general flowsheet and equipment data. Subsequent appendices contain only those figures which are relevant to the specific examples.

10.1 COSTS - CAPITAL & OPERATING

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The capital and operating costs for the 3 examples are summarized below:

<u>Example</u>	Description				
A	230 MTD (25 barge mount diesel-elec		/cyanidation.		
В	modular pla	O TPD) flotation nt/barge transpo ro-electric powe	orted.		
c	70 MTD (75 TPD) flotation/cyanidation. barge mounted. hydro-electric power.				
Example	<u>A</u>	B	<u>c</u>		
Capital Cost (plant only) \$ \$/MTD	1,109,000 4,800	867,000 3,800	876,125 12,516		
Capital Cost (power supply) \$ \$/MTD (\$ for daily ton capacity)) 305,000 1,300	1,800,000 7,800	- -		
Operating Cost	22.11	10.01	19.72		

Note that the capital cost of the processing equipment has been based upon reconditioned components, which typically will cost 40-60% of that of new equipment.

11.0 REFERENCE

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Taylor, H.K., 1981, pp. 1-15, Mine Valuation and Feasibility Studies; in Mineral Industry Costs, Northwest Mining Association Publication. Editors: J.R. Hoskins; W.R. Green.

12.0 SYMBOLS

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MTD metric tonnes per day

TPD short tons per day

M/Min meters per minute

oz/t troy ounces per ton - multiply by 34.2 to convert to gm/t or ppm

gm/t grams per tonne = ppm

ppm parts per million

cw complete with

APPENDICES

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APPENDIX A

SAMPLE PLANT "A"

--230 MTD Au mill utilizing flotation, with carbon-in-leach (CIL) cyanidation of the flotation concentrate.

--Processing plant is barge mounted.

--Diesel-electric power supply.

ANTICIPATED METALLURGY

Flotation

Product	<u>Wt %</u>	<u>Au oz/t</u>		Distribution
Concentrate Flot. Tails	10.0 90.0	0.99 0.006	<u>Circuit</u> 94.6 5.4	<u>Overall</u> 94.6 5.4
Feed	100.0	0.10	100.0	100.0
Cyanidation				
Bullion Leach Tails	10.0	0.06	93.9 6.1	88.8 5.8
Flot. Conc.	10.0	0.99	100.0	94.6
Primary grin Concentrate				

ITEM EQUIPMENT \$ INSTALLATION \$ TOTAL \$ Barge 100,000 - 100,000 100,000 Crushing 132,625 50,000 141,500 Flotation 36,500 30,000 66,500 Dewatering 26,000 25,000 51,000 66,500 S0,000 66,500 Dewatering 26,000 25,000 132,600 S0,000 12,600 S0,000 Fice Cyanidation 107,600 20,000 4,000 8,000 Fice Fice Fice S0,000 12,000 20,000 S0,000 S0,000	CAPITAL COST SUMMARY	ζ		
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Water Supply 10,000 4,000 14,000 (A) Total Direct 625,225 260,000 885,225 Sales Tax - - 62,300 Prepare Moorage - - 50,000 Transport Barge - - 25,000 Fuel Storage 50,000 10,000 60,000 Design Engineering - - 25,000 (B) Total Indirect 50,000 10,000 222,300 (C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000	950 Loader	60,000	-	60,000
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Sales Tax - - 62,300 Prepare Moorage - - 50,000 Transport Barge - - 25,000 Fuel Storage 50,000 10,000 60,000 Design Engineering - - 25,000 (B) Total Indirect 50,000 10,000 222,300 (C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000				
Sales Tax - - 62,300 Prepare Moorage - - 50,000 Transport Barge - - 25,000 Fuel Storage 50,000 10,000 60,000 Design Engineering - - 25,000 (B) Total Indirect 50,000 10,000 222,300 (C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000				
Prepare Moorage - - 50,000 Transport Barge - - 25,000 Fuel Storage 50,000 10,000 60,000 Design Engineering - - 25,000 (B) Total Indirect 50,000 10,000 222,300 (C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000	(A) Total Direct	625,225	260,000	885,225
Prepare Moorage - - 50,000 Transport Barge - - 25,000 Fuel Storage 50,000 10,000 60,000 Design Engineering - - 25,000 (B) Total Indirect 50,000 10,000 222,300 (C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000				
Prepare Moorage - - 50,000 Transport Barge - - 25,000 Fuel Storage 50,000 10,000 60,000 Design Engineering - - 25,000 (B) Total Indirect 50,000 10,000 222,300 (C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000				60 300
Transport Barge - - 25,000 Fuel Storage 50,000 10,000 60,000 Design Engineering - - 25,000 (B) Total Indirect 50,000 10,000 222,300 (C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000		-	-	
Fuel Storage 50,000 10,000 60,000 Design Engineering - - 25,000 (B) Total Indirect 50,000 10,000 222,300 (C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000		-	-	
Design Engineering - - 25,000 (B) Total Indirect 50,000 10,000 222,300 (C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000		-	-	
(B) Total Indirect 50,000 10,000 222,300 (C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000		50,000	10,000	
(C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000	Design Engineering	-	-	25,000
(C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000				
(C) Total Processing 675,225 270,000 1,108,525 (D) Power Generation (1) 300,000 5,000 305,000	(B) Total Indinect	50 000	10,000	222 300
(D) Power Generation (1) 300,000 5,000 305,000	(b) iotai indirect	90,000	10,000	222, 500
(D) Power Generation (1) 300,000 5,000 305,000			······	······································
(D) Power Generation (1) 300,000 5,000 305,000	(C) Total Processing	z 675,225	270,000	1,108,525
Generation (1) 300,000 5,000 305,000		3 • • • • • • • •		
Generation (1) 300,000 5,000 305,000				
	· ·			
(E) Total 1,413,525	Generation (1)	300,000	5,000	305,000
(E) Total 1,413,525				
(E) Total 1,413,525				4 447 505
	(E) TOTAL			1,412,525

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(1) Includes the cost of the electrical distribution panel.

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CAPITAL COST DETAILS - PROCESSING EQUIPMENT

CRUSHING

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CRUSHING ITEM NO.	DESCRIPTION	НР	WEIGHT TONNES	\$	
1-1 1-2 1-3 1-4 1-5 1-6 1-7 1-8 1-9 1-10	<pre>30 tonne coarse ore bin - 30" by 15'belt conv. 30" by est. 50' conv. 15" by 24" jaw crusher 24" by 25' belt conv. 5' by 10' vib screeen 3' cone crusher 24" by est. 80' belt conv 250 tonne fine ore bin Magnet</pre>	2 3 50 2 10 75	5.0 1.0 2.0 6.3 0.5 3.1 11.0 1.8 13.0 0.2	10,000 4,500 6,000 25,000 3,125 6,000 40,000 10,000 25,000 3,000	
	Subtotal	1 47	43.6	132,625	
GRINDING					
2-1 2-2 2-3 2-4 2-5	<pre>24" BY 15' belt conv. 7' by 6' ball mill 2 - 3" by 3" slurry pumps 3 - 10" cyclones 1.5" sump pump</pre>	2 150 5 - 5	0.5 27.0 1.0 0.3 0.3	3,000 60,000 4,000 2,000 2,500	
	Subtotal	177	29.1	71,500	
FLOTATION					
3-1 3-2 3-3 3-4 3-5 3-6	rougher flot machine cleaner flot machine flotation blower 1.5" slurry pump 2-2" by 2" slurry pumps reagent mixing and feeders	20 5 10 3 20 0.5	3.0 0.8 0.3 0.3 1.0	20,000 5,000 2,500 2,000 4,000 3,000	
	Subtotal	58.5	5.7	36,000	
CONCENTRATE DEWATERING					
4-1 4-2 4-3 4-4 4-5	thickener 6' by 2 disc filter vacuum pump filtrate pump 18" by 10' belt conv.		1.1 1.0 0.5 0.1 0.5	4,000 16,000 3,000 1,000 2,000	
	Subtotal	19.5	3.2	26,000	

ITEM NO.	DESCRIPTION	HP	WEIGHT TONNES	\$
CYANIDATION	<u>1</u>			<u> </u>
5-1	regrind mill	20	1.0	15,000
5-2	1.5" slurry pump	1	0.3	2,000
5-3A	4 - 6' by $6'$ leach tanks	-	1.3	3,500
5-3B	4 - agitators	12	0.6	12,000
5-4	6' by 2 disc filter	2	1.0	16,000
5-5	vacuum pump	15	0.5	3,000
5-6	barren soln. tank	-	0.4	900
5-7	low press. blower	10	0.3	4,000
5-8	cyanide destruction	1	0.3	5,000
5-9	1.5" sump pump	2	0.3	2,500
5-10	trash screen	-	0.1	2,500
5-11	safety screen		0.1	2,500
5-12	loaded carbon screen	-	0.1	2,500
5-13	carbon batch tank	-	0.1	700
5-14	carbon strip tank cw. heaters	12	0.5	3,000
5-15	2 - barren soln. pumps	1	0.1	2,000
5-16	electrolytic cell cw. rectifier	-	0.2	4,000
5-17	strip soln. pump	1	0.1	1,000
5-18	carbon reactivation kiln		1.0	3,000
	Subtotal	7 7	8.3	85,100

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Data:

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--Milling rate 230 MTD = 6900 MTM --Diesel-electric power

Labour (1)	<u>\$/tonne</u>	\$/month
Supervision (mill supt)	.89	6,150
Wages – operating (8 operators) Wages – repair <u>Wages – assaying</u>	5.04 .70 .70	34,800 4,800 4,800
Subtotal - Labour	7.33	50,550
Materials		
Liners - crushing grinding Grinding balls Reagents - flotation - cyanidation - cyanide destruction - smelting Assaying Supplies Misc maintenance supplies <u>Misc operating supplies</u> Subtotal	.06 .12 .94 .20 4.40 1.75 .05 .22 1.00 1.00 8.74	400 830 6,490 1,380 30,360 5,200 350 1,500 6,900 6,900 60,310
Power (33.6 kwh/t) - diesel-elect	tric	
Fuel (33.6 x .25 l/kwh x \$.65/l) Labour - Maint. <u>Parts</u>	5.46 .29 .29	37,670 2,000 2,000
Subtotal	6.04	41,670
Total	22.11	152,530
NOTE:		

(1) includes direct wages + 20% benefit loading + camp costs @ \$40/man day + 1 round trip flight/month to Vancouver @ \$550.

ELECTRICAL POWER

	Proce	ssing	Plant
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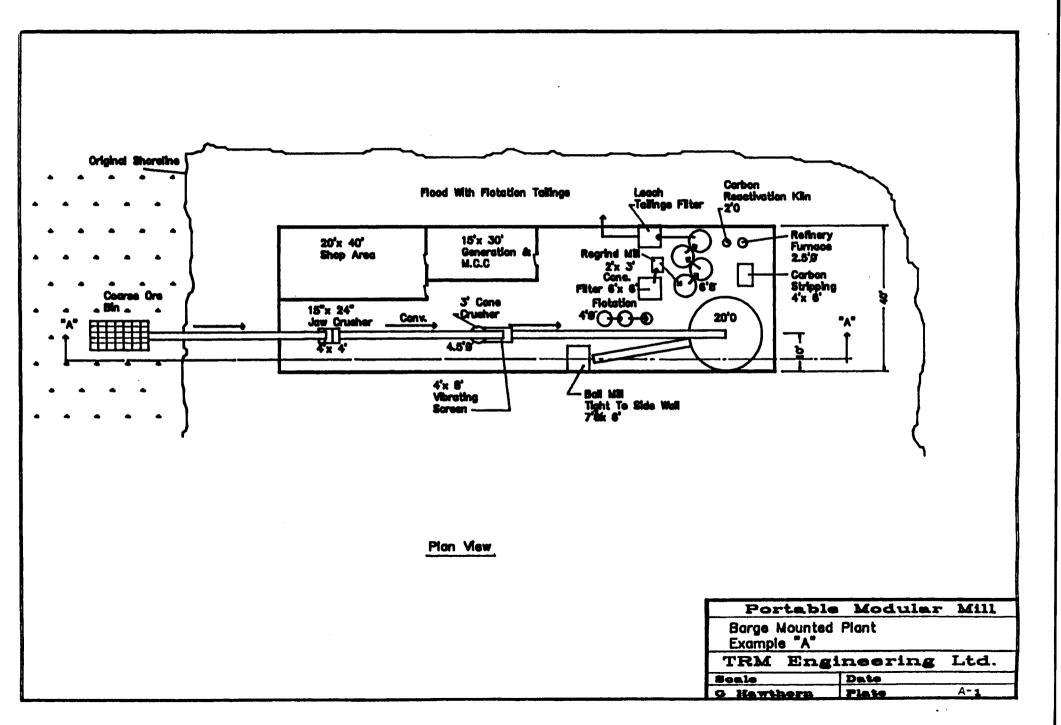
SERVICE	HP	<u>KW</u>	<u>KWH/MONTH</u>
Crushing Grinding Flotation Dewatering Cyanidation Assaying	147 177 59 20 77 40	110 132 44 15 57 30	16,000 1 95,000 31,700 10,800 55,500 6,500
Lighting and Misc. 110 V	30	22	(33% load) 15,800
TOTAL	550	410	231,800
1 Operate 3 hrs/day			

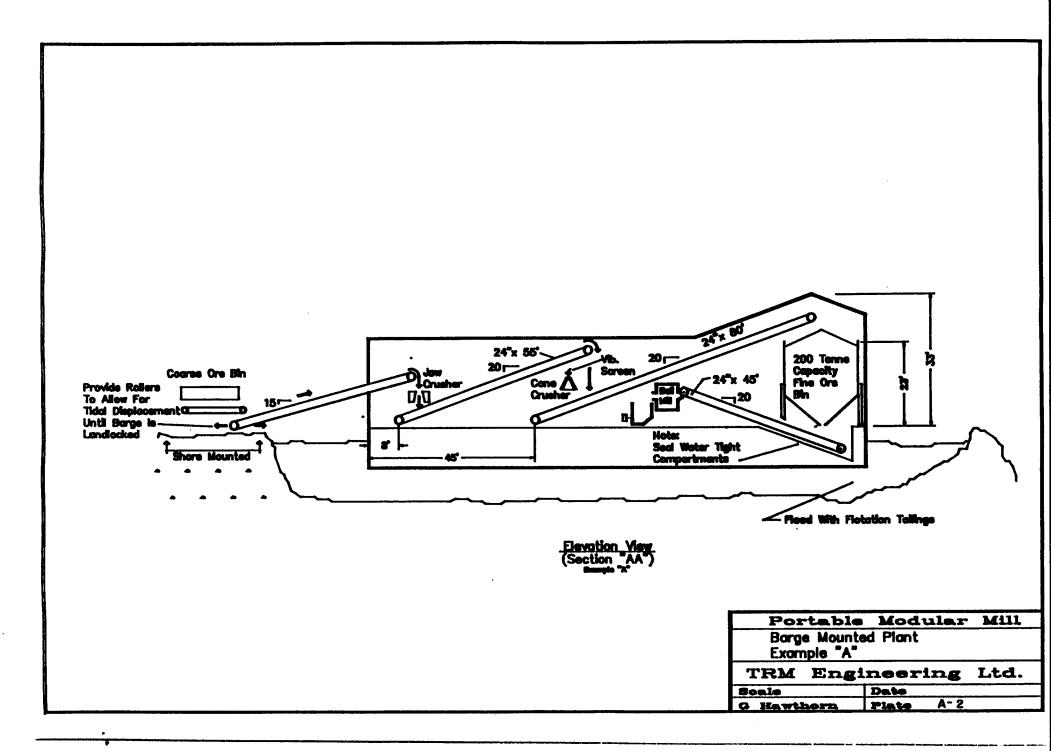
Grinding mill (only) - 11.7 Total Power Consumed - 33.6 kwh/tonne

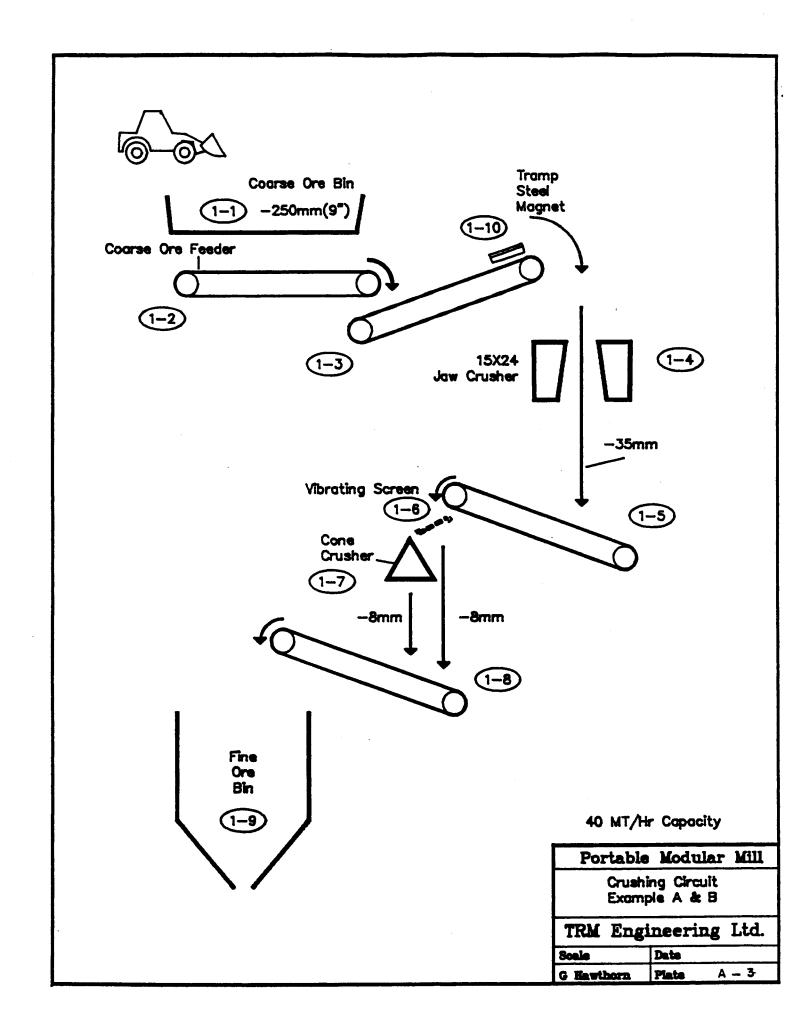
DIESEL FUEL CONSUMPTION

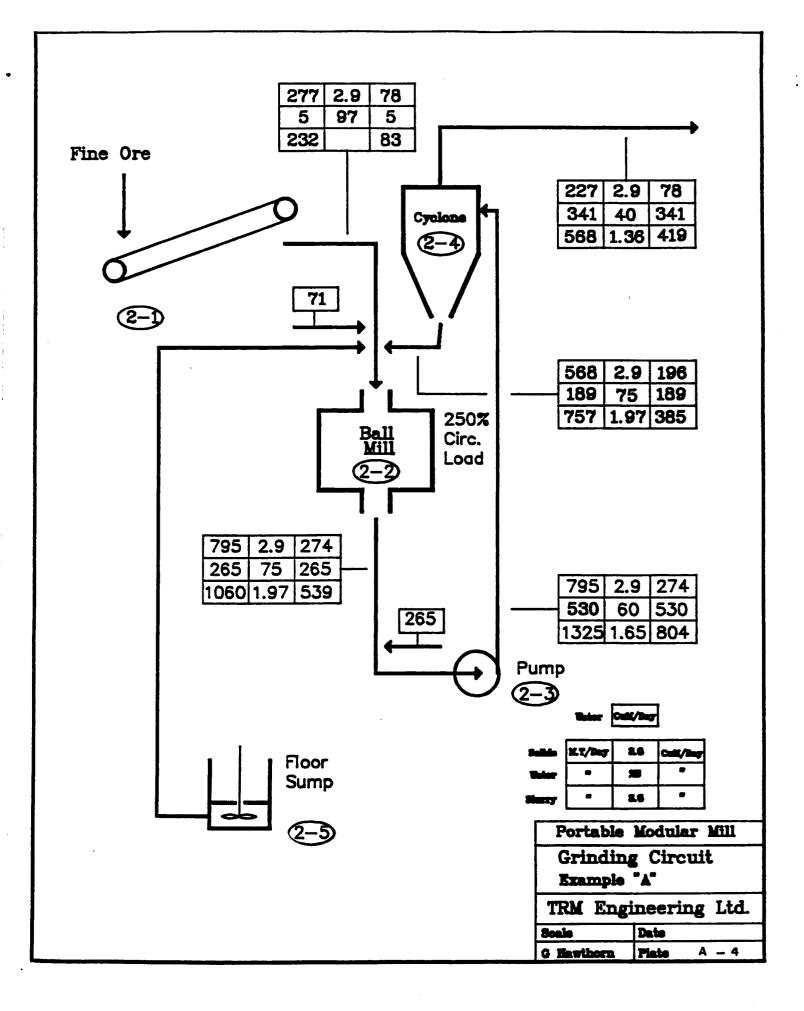
Power

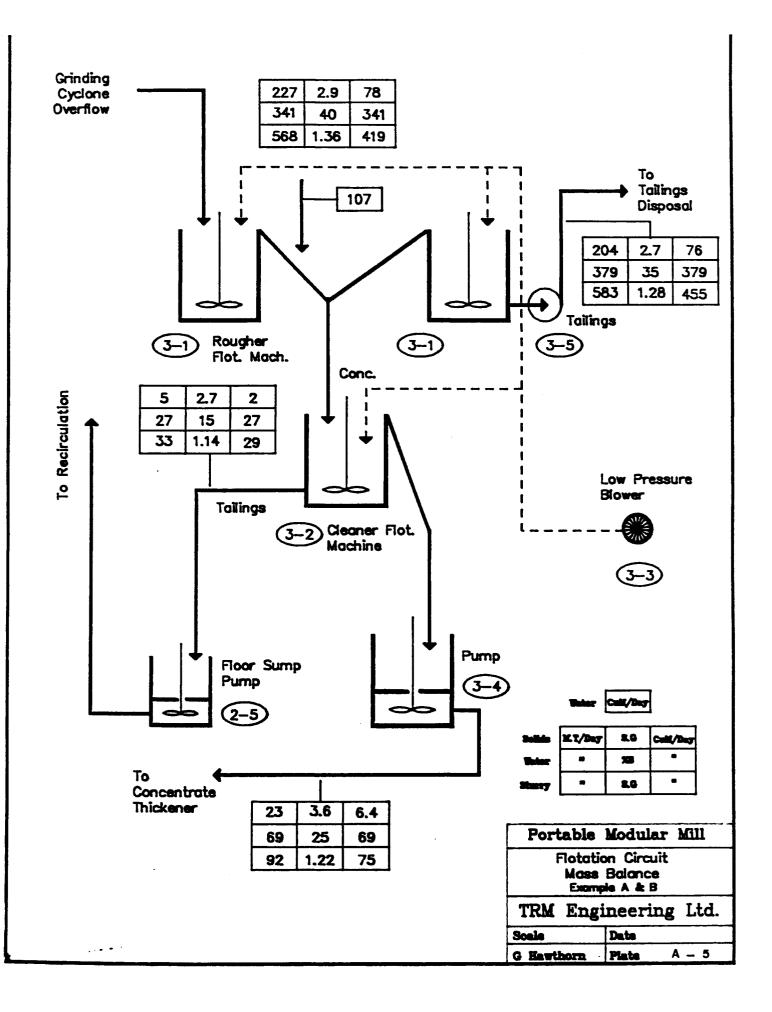
Estimated diesel fuel cons. @ 13 kwh/U.S. gallon: - 15,700 U.S. gallons/month - 59,000 litres/month

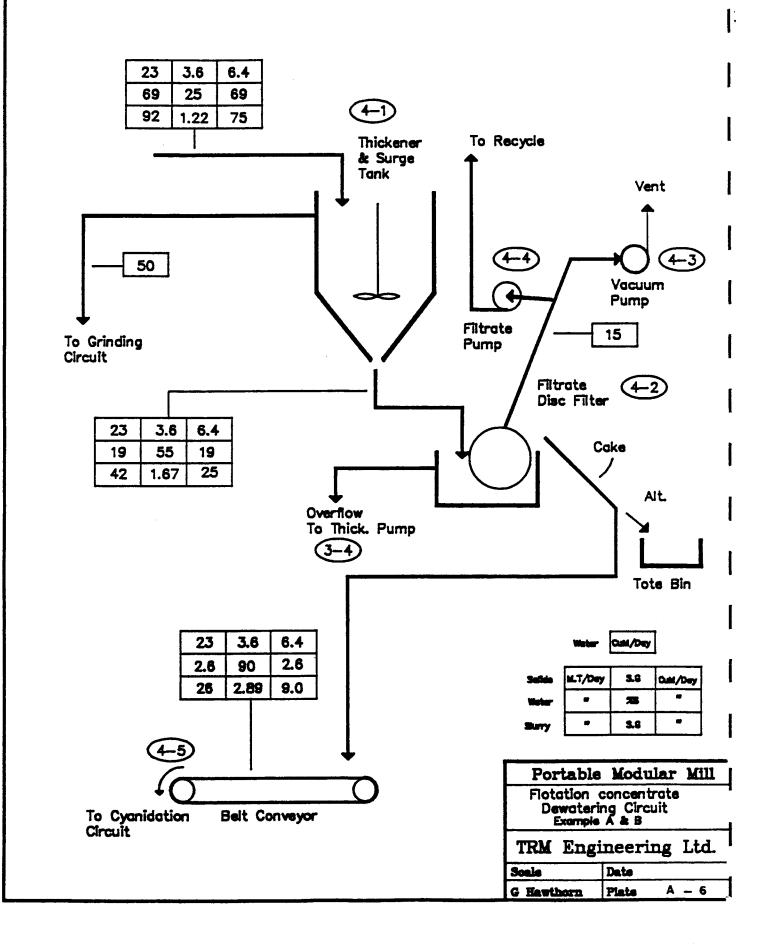




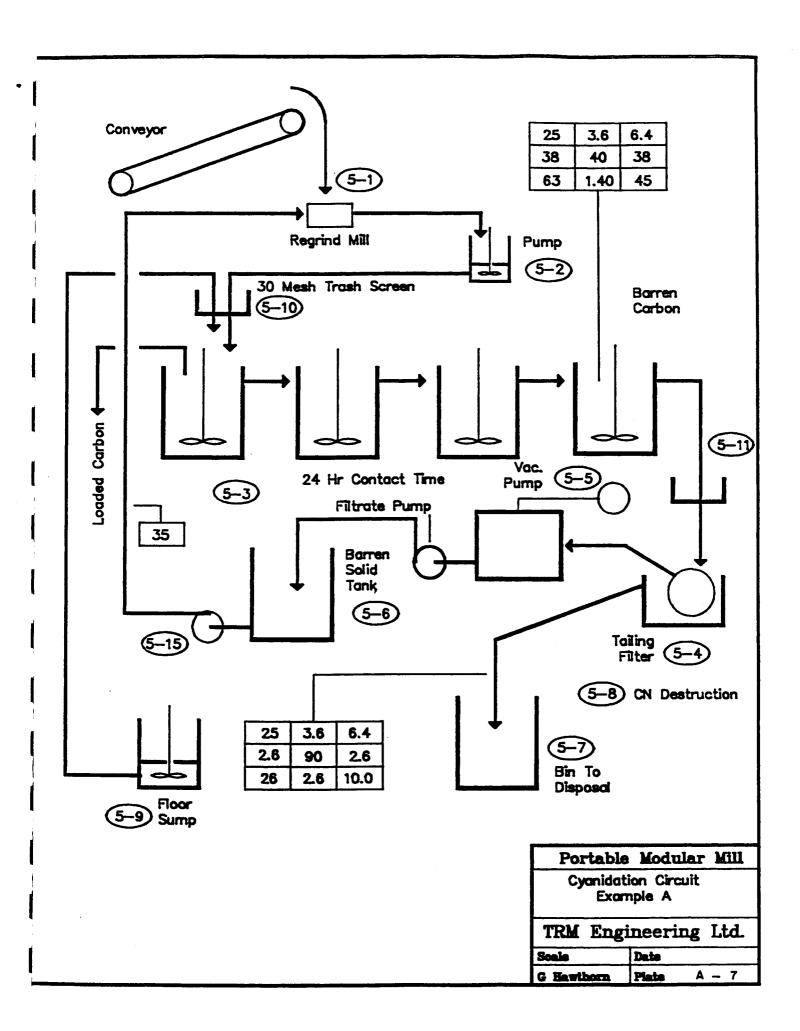


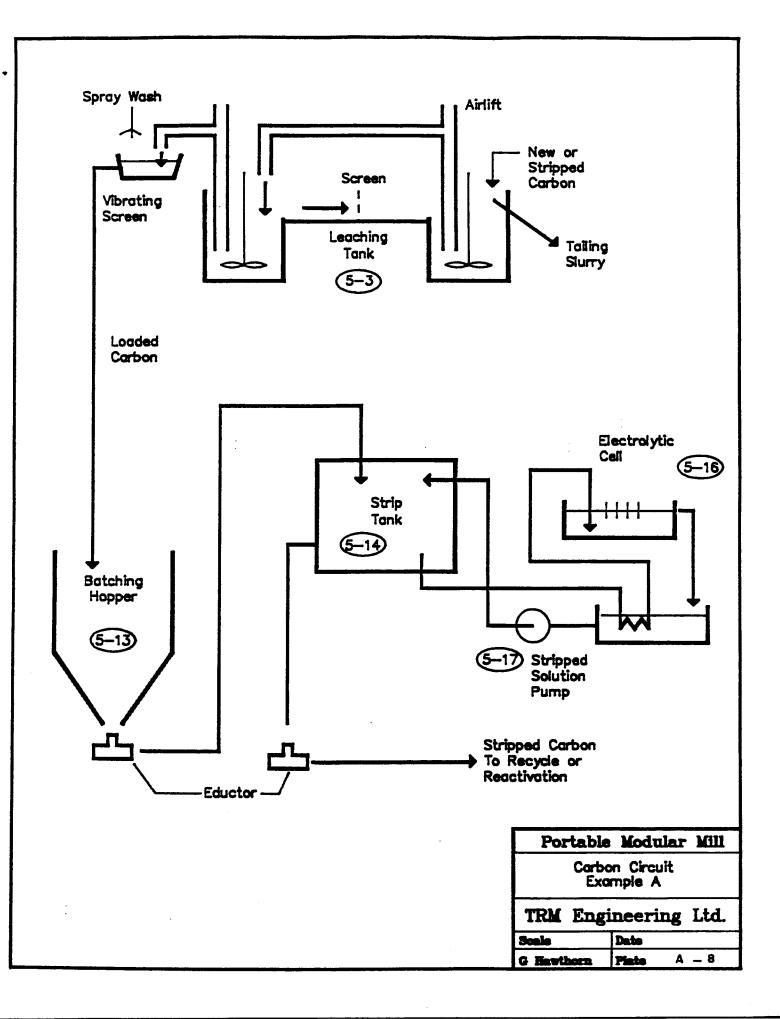


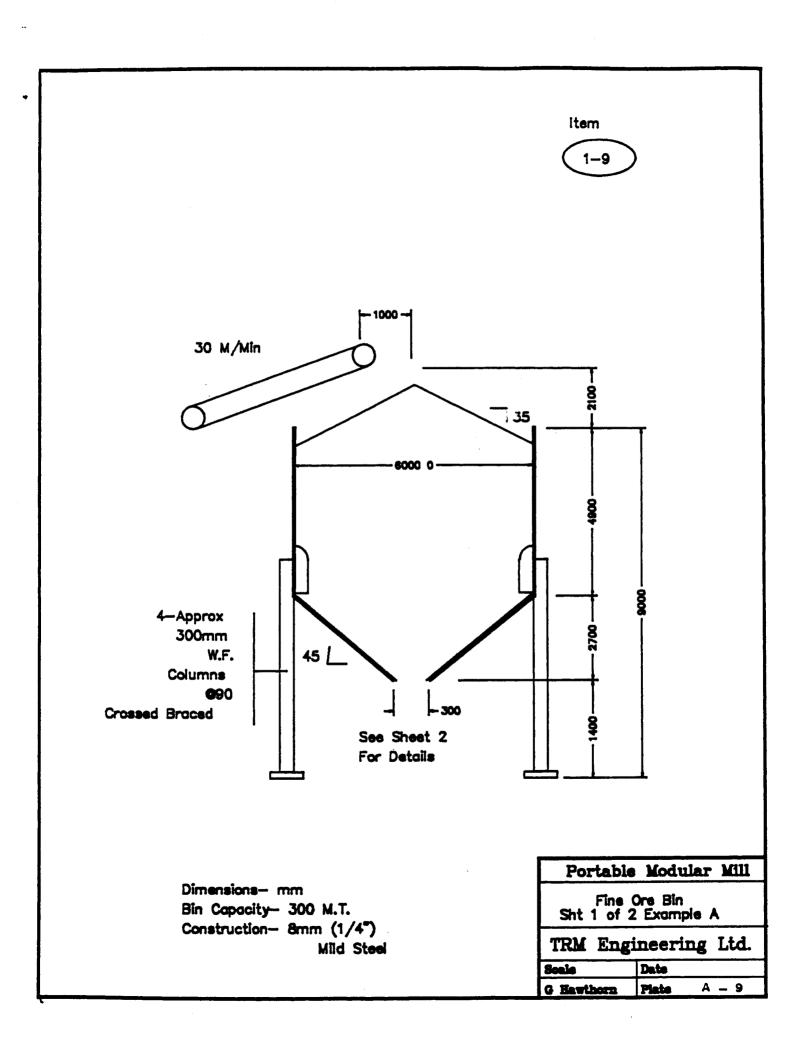


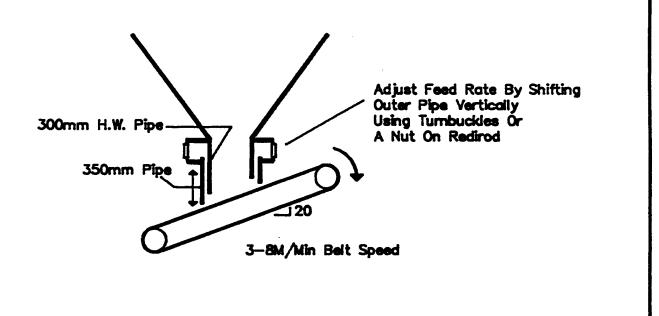


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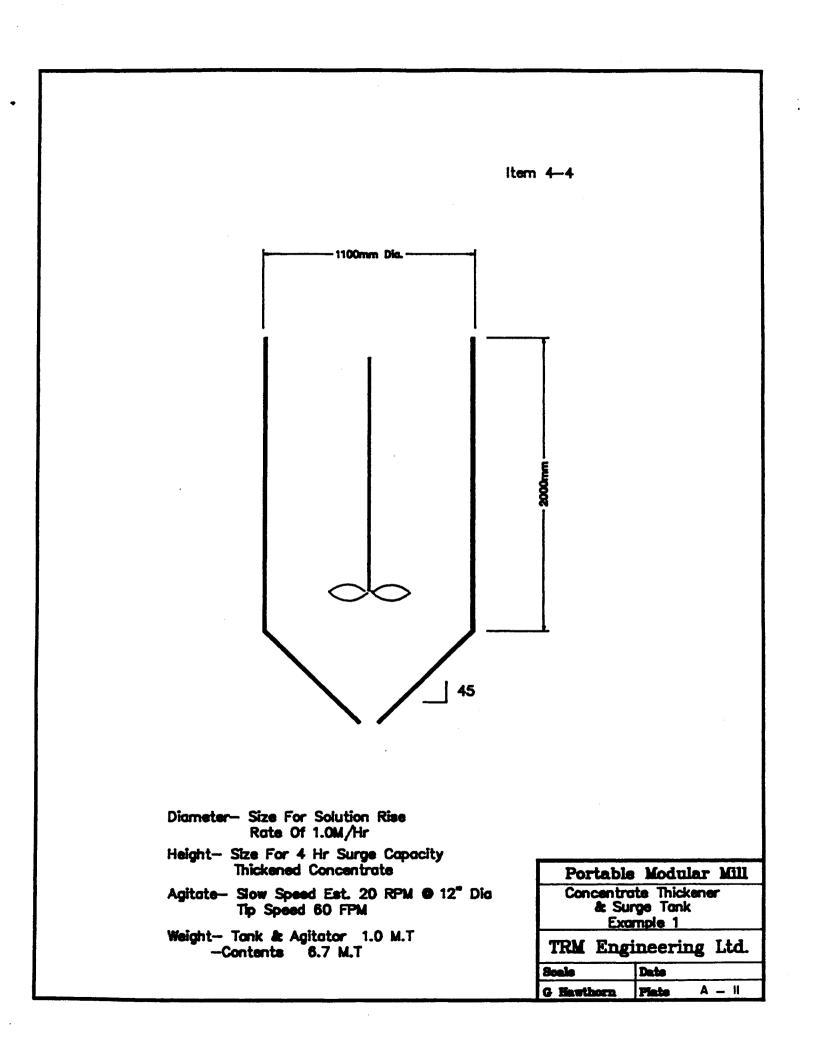








Portable	Modular Mill			
Fine Ore Bin Sheet 2 of 2 Example A				
TRM Engineering Ltd.				
Scale	Date			
G Hewthorn	Plate A - 10			



Item 5-8 Air Dried Fouled Carbon Feed Hopper Refractory 100mm (4" Dia) S.S. Pipe Brick 3/8" S.S. Tubing (Heat Transfer) Burner Т Propane Feeder 45 Gallon Drum Portable Modular Mill Corbon Reactivation Note: Capacity ~30#/Hr Kiln TRM Engineering Ltd. Date Scele

A _ 12

Plate

G Hewthorn

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APPENDIX B

SAMPLE PLANT "B"

- -- 230 MTD (250 TPD) Au mill utilizing flotation concentration.
- -- The processing plant will be constructed in truck transportable modules, and will be barged to the nearest tidewater unloading site and transported overland to the millsite.
- -- The site is unusual in that the foundations from a previous operation appear competent and will be utilized as much as possible. Low fabrication costs reflect the reuse of existing foundations.
- -- Captive hydro-electric power plant.

ANTICIPATED METALLURGY

Flotation

Product	<u>Wt %</u>	<u>Au_oz/t</u>	Distribution
Concentrate Flot. Tails	1.34 98.66	6.0 0.02	80. 4 19.6
Feed	100.00	0.10	100.0

Primary Grind ----est 50% - 200 mesh Concentrate Regrind -----nil

CAPITAL COST SUMMARY

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ITEM	EQUIPMENT \$	FABRICATION S	5 TOTAL \$
Crushing Grinding Flotation Dewatering Elec. Substation Elec. Distribution Piping 4,000 Heat and Vent Fire Protection Shop Tools Building* Foundations Site Preparation	132,625 71,500 36,500 28,000 20,000 20,000 4,000 8,000 4,000 10,000 50,000	50,000 70,000 30,000 25,000 20,000 20,000 8,000 12,000 4,000 1,000 30,000 50,000 20,000	182,625 141,500 66,500 53,000 40,000 40,000 20,000 8,000 11,000 80,000 50,000 20,000
Assaying 35,000 Water Supply	15,000 10,000	50,000 4,000	14,000
(A) Total Direct	427,625	308,000	787,625
Sales Tax Barge Transportation Design Engineering	- - -	-	30,000 25,000 25,000
(B) Total Indirect	-	_	80,000
(C) Total Processing	· _	_	867,625
(D) Power Supply	-	-	1,800,000
(E) Total			2,667,625

* Note: Lower fabrication costs reflects the reuse of existing foundations.

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* Partial cover.

<u>CAPITAL COST DETAILS - PROCESSING EQUIPMENT</u> <u>CRUSHING</u>

ITEM NO.	DESCRIPTION	HP	WEIGHT TONNES	\$
1-1 1-2 1-3	30 tonne coarse ore bin 30" by 15' belt conv. 30" by est 50' conv.	- 2 3	5.0 1.0 2.0	10,000 4,500 6,000
1-4 1-5	15" by 24" jaw crusher 24" by 25' belt conv.	50 2	6.3 0.5	25,000 3,125
1-6 1-7	5' by 10' vib screen 3' cone crusher	10 75	3.1 11.0	6,000 40,000
1-8 1-9	24" by est 80' belt conv. 250 tonne fine ore bin	5	1.8	10,000 25,000
1-10	magnet	-	0.2	3,000
. <u></u>	Subtotal	147	<u></u>	132,625
GRIND			0 5	7 000
2-1 2-2	24" BY 15' belt conv. 7' by 8' ball mill	2 200	0.5 27.0	3,000 60,000
2-3 2-4	2 - 3" by 3" slurry pumps 3 - 10" cyclones	20	1.0 0.3	4,000 2,000
2-5	1.5" sump pump	5	0.3	2,500
	Subtotal	177	29.1	71,500
FLOTA		20	7 0	20,000
3-1 3-2	rougher flot machine cleaner flot machine	20 5	3.0 0.8	20,000 5,000
3-3	flotation blower	10 3	0.3 0.3	2,500 2,000
3-4 3-5	1.5" slurry pump 2 - 2" by 2" slurry pumps	20	1.0	4,000
3-6	reagent mixing and feeders	0.5	0.3	3,000
<u></u>	Subtotal	58.5	5.7	36,000
CONCE	NTRATE DEWATERING			
4-1 4-2	thickener – surge tank 6' by 2 disc filter	1 2	1.1 1.0	4,000 16,000
4-3	vacuum pump	15	0.5	3,000
4-4	filtrate pump	0.5		1,000
4-5 4-6	30" by 10'roller conv. 2 tonne platform scale	1.0	0.5 0.2	1,000 3,000
<u></u>	Subtotal	19.5	3.2	28,000

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ELECTRICAL POWER

Processing Plant

SERVICE	HP	KW	<u>kwh/month</u>
Crushing Grinding Flotation Dewatering Assaying Lighting and Misc. 110 V	147 227 59 20 40 30	110 169 44 15 30	16,000 1 121,700 31,700 10,800 6,500 (33% load) 15,800
TOTAL	523	391	203,000
1 Operate 3 hrs/day			209,000
	kwh/tonne kwh/tonne		

1	9	2	
-	-	-	٠

OPERATING COST EXAMPLE "B"

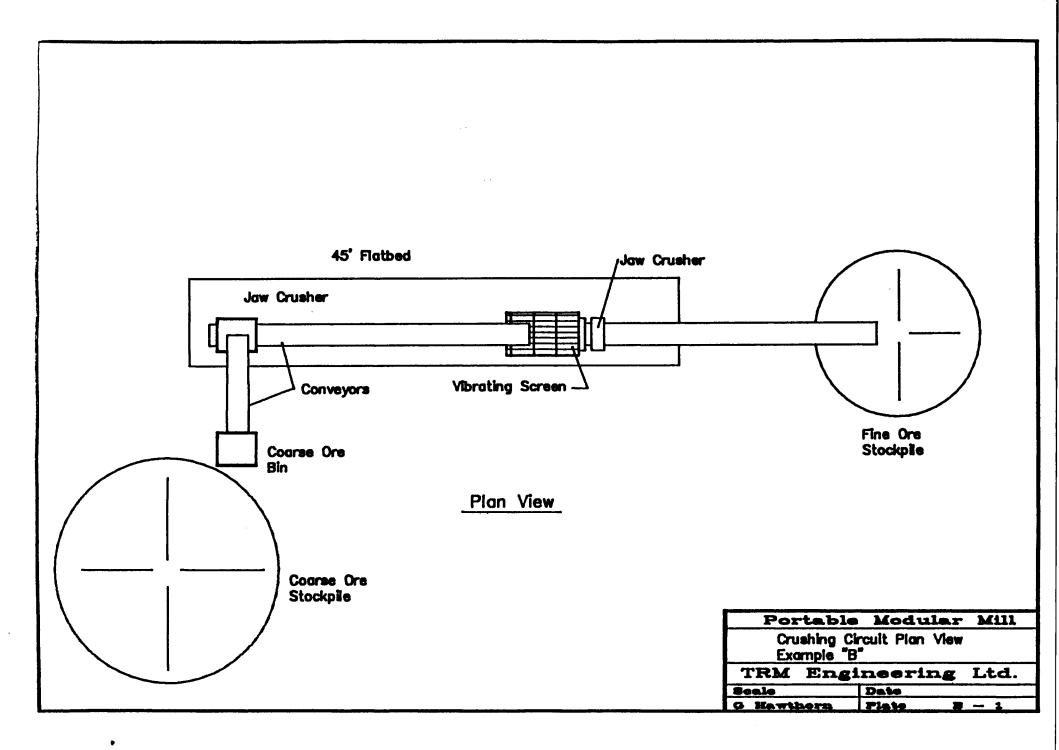
Data:

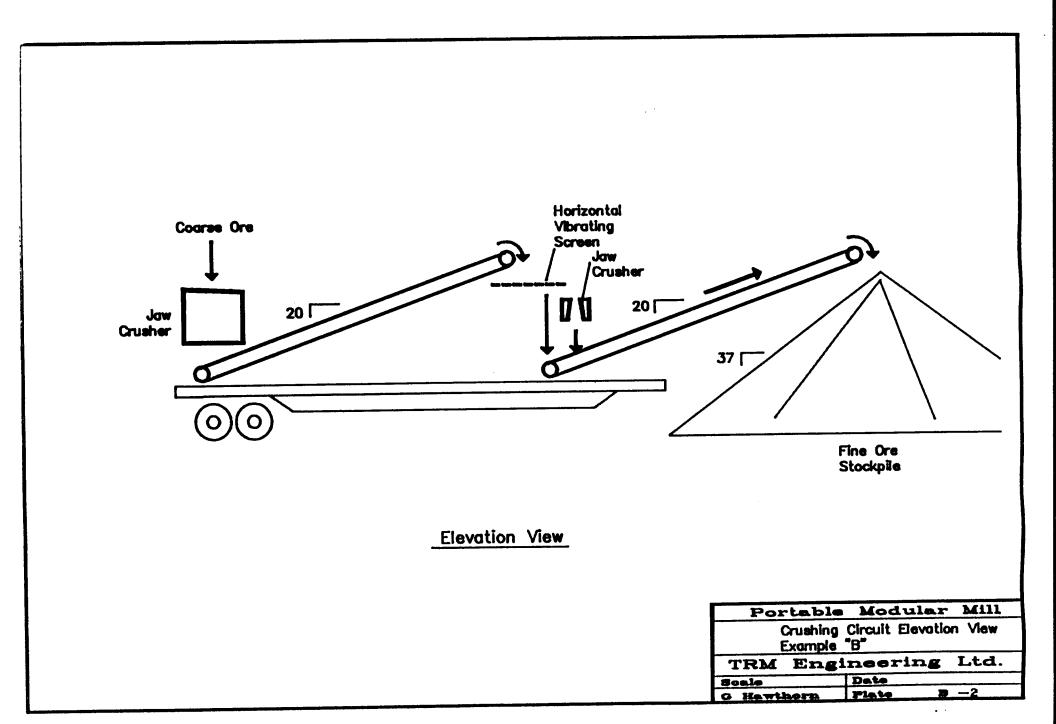
--Milling rate 230 MTD = 6900 MTM

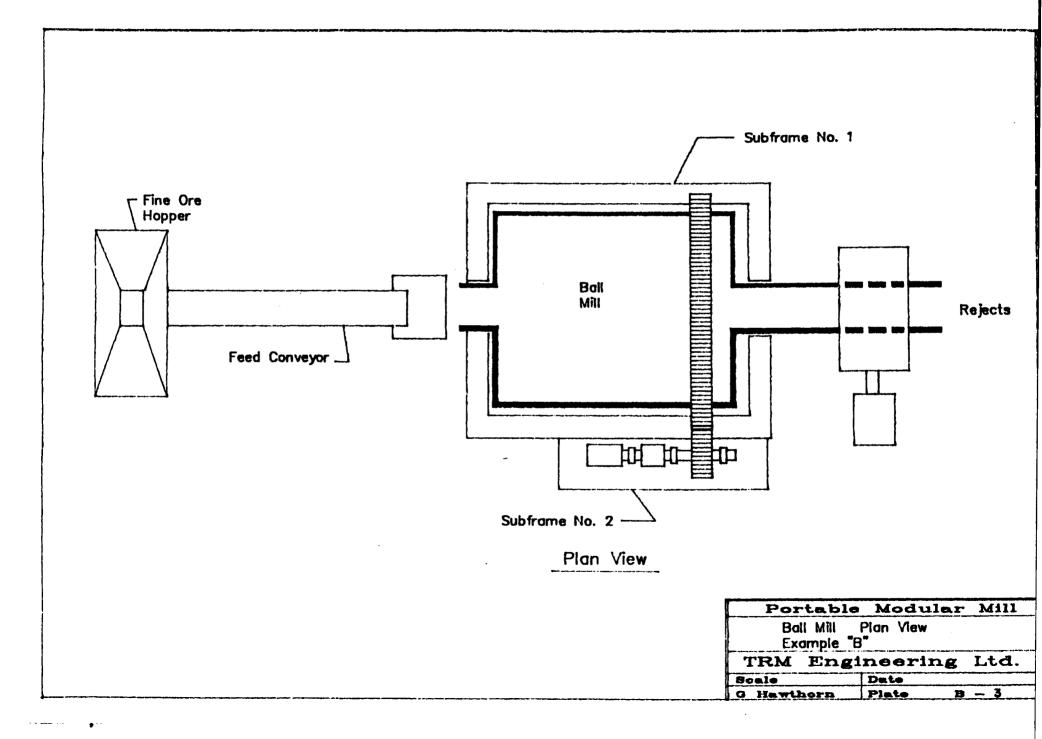
Labour (1)	<u>\$/tonne</u>	\$/month
Supervision (mill supt) Wages - operating (6 operators Wages - repair Wages - assaying	.89) 3.78 .70 .70	6,150 26,100 4,800 4,800
Wages - misc. (includes barge crew	.60	4,150
Subtotal - labour	6.67	46,000
Materials		
Liners - Crushing - Grinding Grinding balls Reagents - Flotation Assaying supplies Misc maint supplies Misc operating supplies	.08 .16 1.25 .20 .22 1.00 1.00	550 1,100 8,620 1,380 1,500 6,900 6,900
Subtotal	2.75	18,950
<u>Power</u> (captive hydro-elec plant)		
29.4 kwh/t x \$.03 /kwh (2)	.88	6,080
Total	10.30	71,030
NOTE:	+ 20% here	fit loading +

(1) includes direct wages + 20% benefit loading + camp costs @ \$40/man day + 1 round trip flight/month to Vancouver @ \$550.

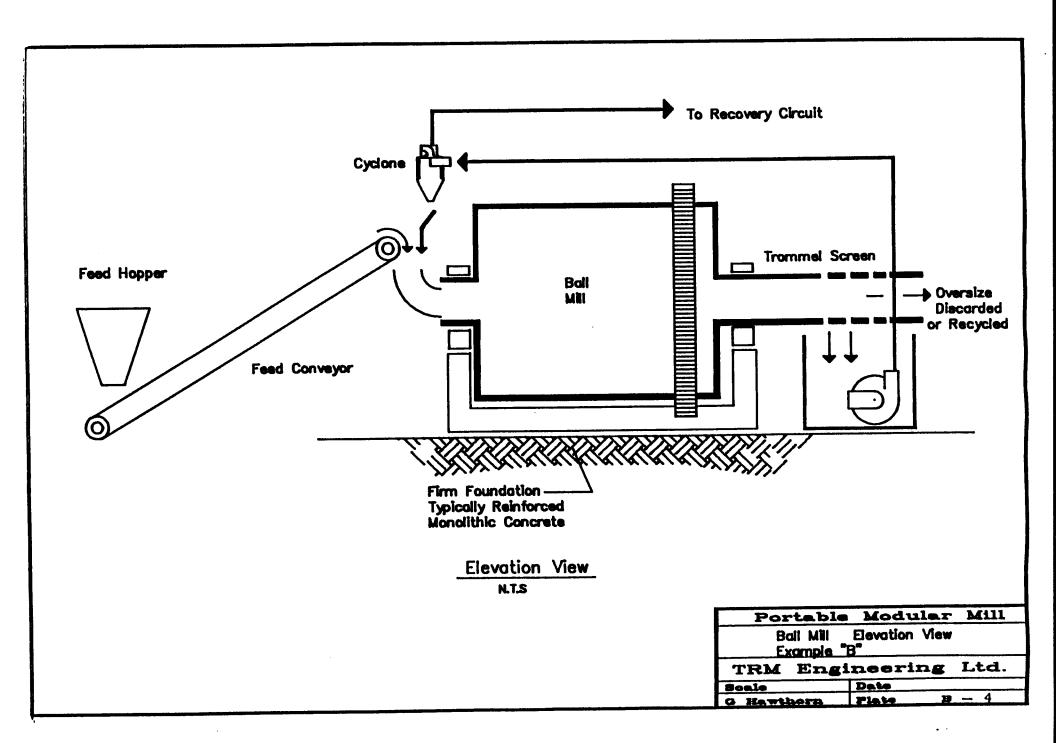
(2) operating cost only --hydro-elec plant has been capitalized @ \$1,800,000



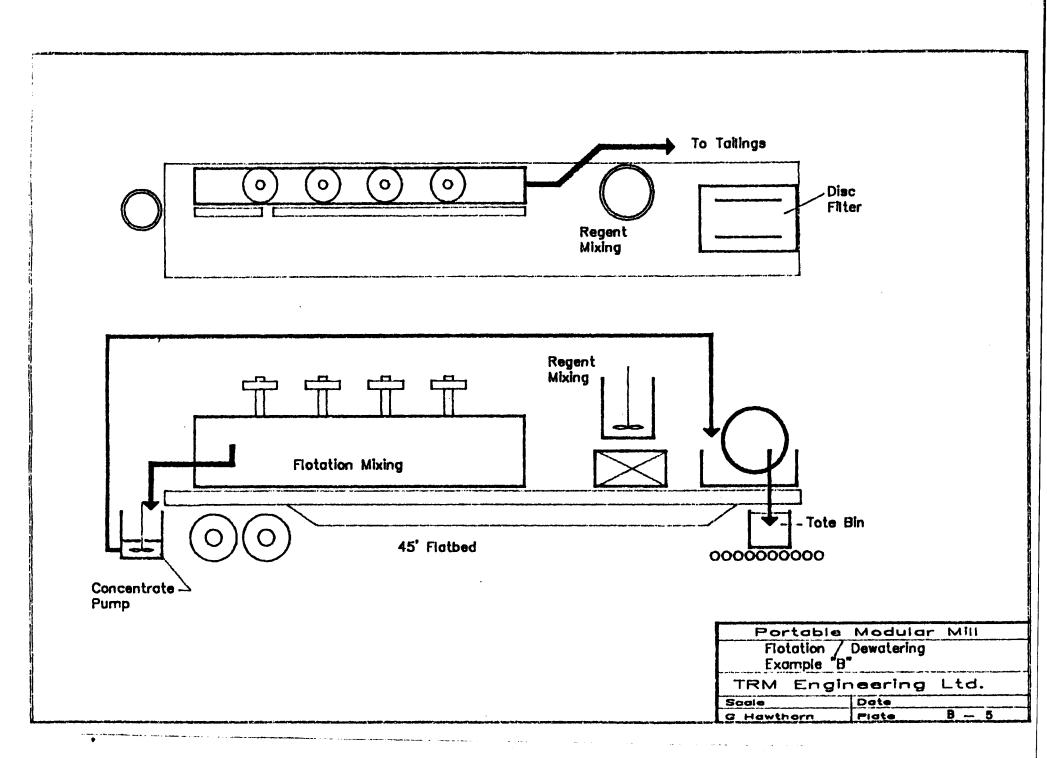




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APPENDIX C

SAMPLE PLANT "C"

- -- 70 MTD (75 TPD) Au mill utilizing flotation concentration followed by cyanidation of the flotation concentrate. Direct electrowinning of pregnant solution will be utilized.
- -- Processing plant is barge mounted.
- -- Power is supplied through B.C. Hydro grid.

ANTICIPATED METALLURGY

Flotation

Product	<u>Wt %</u>	<u>% Au oz/t</u> I		ribution
			Circuit	<u>Overall</u>
Concentrate Flot. Tails		18. 0.025	95.1 4.9	95.1 4.9
Feed	100.0	0.50	100.0	100.0
<u>Cyanidation</u>				
Bullion Leach Tails	- 2.6	0.60	96.7 3.3	92.0 3.1
Flot Conc.	2.6	18.	100.0	95.1
Primary grin	nd	50% - 2	00 mesh	
Regrindingnil				

CAPITAL COST SUMMARY

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Item	Equipment \$	Installation \$	<u>Total \$</u>
Barge Crushing Grinding Flotation Dewatering Cyanidation Elec. Substation(1) Elec. Distribution Piping Heat and Vent Fire Protection Shop Tools	100,000 107,625 46,500 30,000 21,000 60,000 30,000* 20,000 4,000 8,000 4,000 10,000	40,000 30,000 15,000 20,000 20,000 20,000 20,000 4,000 12,000 4,000 1,000	100,000 147,625 76,500 45,000 41,000 80,000 50,000 40,000 8,000 20,000 8,000 11,000
Building Roof Assaying Water Supply	20,000 35,000 10,000	30,000 15,000 4,000	50,000 50,000 14,000
(A) Total Direct	506,125	235,000	741,125
Sales Tax Prepare Moorage Transport Barge Design Engineering	- - - -		35,000 50,000 25,000 25,000
(B) Total Indirect	50,000	10,000	135,000

Total

876,125

(1) Includes the cost of the electrical distribution panel.

CRUSHING

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ITEM NO.	DESCRIPTION		WEIGHT TONNES	\$
1 - 1 1 - 2 1 - 3 1 - 4 1 - 5 1 - 6 1 - 7	20 tonne coarse ore bin 30" by 15' belt conv. 30" by est. 50' conv. 15" by 24" jaw crusher 24" by 25' belt conv. 5' by 10' vib screen 2' cone crusher	 2 3 50 2 10 30	5.0 1.0 2.0 6.3 0.5 3.1 4.5	10,000 4,500 6,000 25,000 3,125 6,000 25,000
1-8 1-9 1-10	24" by est 80' belt conv. 100 tonne fine ore bin magnet	5	1.8 6.0 0.2	10,000 15,000 3,000
	Subtotal	102	30.4	107,625
GRINDING				
2-1 2-2 2-3 2-4 2-5	24" by 15' belt conv. 5' by 6' ball mill 2 - 2" by 2" slurry pumps 3 - 6" cyclones 1.5" sump pump	2 60 10 - 5	0.5 13.0 1.0 0.3 0.3	3,000 35,000 4,000 2,000 2,500
	Subtotal	77	15.1	46,000
FLOTATION				
3-1 3-2 3-3 3-4 3-5 3-6	rougher flot machine cleaner flot machine flotation blower 1.5" slurry pump 2 - 2" by 2" slurry pumps reagent mixing & feeders	10 5 3 10 0.5	0.8 0.3 0.3 1.0	15,000 5,000 1,800 2,000 4,000 3,000
	Subtotal	33.5	5 5.7	30,000
CONCENTRAT	E DEWATERING			
4 - 1 4 - 2 4 - 3 4 - 4 4 - 5	thickener - surge tank 4' disc filter vacuum pump filtrate pump 18" by 10' belt conv.	1 2 5 0.5	1.1 1.0 0.5 5 0.1 0.5	4,000 12,000 2,000 1,000 2,000
	Subtotal	9.5	5 3.2	21,000

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ITEM NO.	DESCRIPTION		EIGHT	<u> </u>
CYANIDATI	<u>NC</u>	·		
5-1 5-2 5-3A 5-3B 5-4 5-5 5-6 5-7 5-8 5-9 5-15 5-16 5-17	<pre>regrind mill 1.5" slurry pump 4 - 4' by 4' leach tanks 4 - agitators 4' disc filter vacuum pump barren soln. tank low pressure blower cyanide destruction 1.5" sump pump 2 - barren soln. pumps electrolytic cell cw. rectifier settling tanks</pre>	5 1 - 8 2 7.5 - 3 1 2 1 1 -	0.5 0.3 0.4 0.7 0.2 0.2 0.1 0.3 0.1 0.2 0.1	10,000 2,000 8,000 12,000 2,500 2,000 5,000 2,500 2,500 2,500 2,000
<u> </u>	Subtotal	31.5	4.1	60,000

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ELECTRICAL POWER

Processing Plant

SERVICE	HP	KW	<u>kwh/month</u>
Crushing	102	76	6,800 1
Grinding	77	57	41,000
Flotation	33.5	25	18,700
Dewatering	9.5	7	5,000
Cyanidation	31.5	23	27,500
Assaying	40	30	6,500 2
Lighting and Misc. 110 V	10	7	5,000
· · · · · · · · · · · · · · · · · · ·	<u>, </u>		<u> </u>

TOTAL

303.5 226 109,800

1 Operate 3 hrs/day

2 33% load

Grindi	ing pov	ver only	-	17.9	kwh/	tonne
Total	Power	Consumed	-	52.2	kwh/	tonne

OPERATING COSTS - EXAMPLE "C"

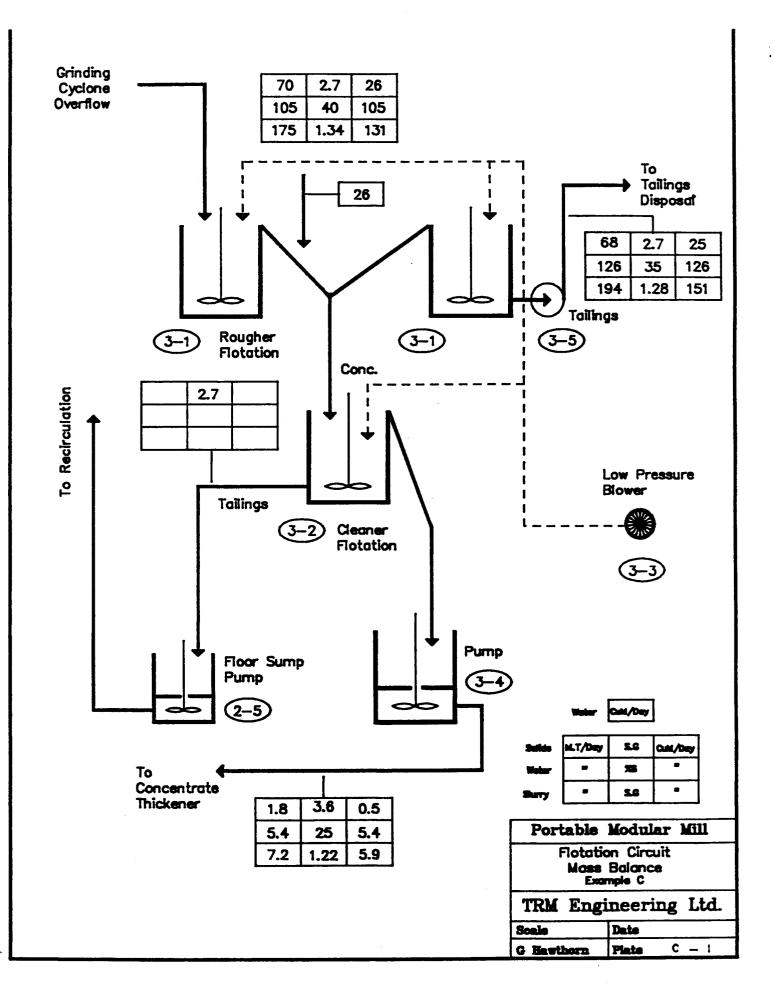
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Data: --Milling rate 70 MTD = 2100 MTM

Labour (1)	\$/tonne	\$/month
Supervision (mill supt) Wages - operating (6 operators) Wages - repair Wages - assaying	1.92 7.09 1.19 1.19	4,025 14,900 2,500 2,500
Subtotal - labour	11.39	23,925
Materials		
Liners - Crushing - Grinding Grinding Balls Reagents - Flotation - Cyanidation - Cyanide destruction - Smelting Assaying supplies Misc. maint. supplies Misc. operating supplies	.12 .18 1.43 .20 1.76 .28 .05 .22 1.00 1.00	250 400 3,000 420 3,700 600 350 1,500 6,900 6,900
Subtotal - materials	6.24	13,100
Power (purchased power)	·	
52.2 kwh/t x \$0.04/kwh	2.09	4,380
Total	19.72	41,405

NOTE:

(1) Includes direct wages + 15% benefit loading.



APPENDIX D

MODULAR CONSTRUCTED PROCESSING PLANT

This section contains detailed data on truck transportable milling plants.

Sufficient data is presented that a prospective mine operator, on completion of metallurgical testing and flowsheet development, can select the modules which will be required for a 50 or 100 tpd plant.

Other production rates can be satisfied by using the contained data and ratioing costs.

Operating Cost

The operating cost data for the 70 tpd barge-mounted flotation/cyanidation concentrator (see Appendix C, page 199) is typical of small concentration and should be used to determine the cost of operating the selected plant. The following points are noteworthy and are of general application:

- -- The operating cost of a diesel-electric power plant is almost entirely fuel cost dependant. Fuel consumption of a well operated plant will be approximately 3.4 kwh/l.
- -- A typical well designed, small capacity flotation or straight cyanidation concentrator can be operated by a single operator on each shift. An additional operator on day shift only will be required for the cyanidation plant.
- -- A single operator on day shift will be required to operate the crushing plant.
- -- The maintenance requirements of a well designed small plant are frequently satisfied by a single, versatile millright.
- -- Flotation concentrating plants can be started up and shut down in approximately 1/2 hour and with little loss of product. This may be attracative at a site which lends itself to a Monday-Friday operation.

- -- Cyanidation plants, if they are to be shut down for weekends, require at least a watchman, due to the high value of intermediate products, and the ease of theft.
- -- The chemical consumption in a cyanidation plant will need to be determined in the laboratory. Cyanide consumption and cyanide destruction costs are site specific and can represent a significant operating cost.
- -- The consumption of grinding balls is typically .15-.20 #/kwh of mill power consumption.
- -- The consumption of grinding mill metal liners is typically .020 #/kwh.
- -- Flotation reagent costs are typically less than \$.20/t.

		<u></u>	\$	
MODULE	CAPACITY	EQUIPMENT	FABRICATION	TOTAL
Crushing	6 ТРН	44,000	15,000	59,000
Grinding	50 TPD 100 TPD	37,800 59,600	15,000 30,000	52,800 89,600
Gravity	150 TPD	9,400	3,000	12,400
Flotation	50 TPD 100 TPD	11,800 21,800	3,000 3,000	14,800 24,800
Reagent Mixing & Feeding	100 TPD	2,000		2,000
Concentrate Dewatering	12 TPD	17,300	10,000	27,300
Leaching	12 TPD	52,400	15,000	67,400
	Flot. Conc. 50 TPD 100 TPD	47,000 81,500	20,000 20,000	67,000 101,500
Carbon Stripping & Electrowin	40 OZ/DAY Au + Ag	8,800	2,000	10,800
Carbon Reactivation	200 # /8 HI	R 3,000	2,000	5,000

MODULAR MILL - CAPITAL COST SUMMARY

To the above add the following:

- Diesel Electric Generators Typically \$40,000/250 kw
- 2. Trailers (S&D 45' Highway Units)

Typically \$5,000 each used

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- 3. Electrical Switchgear and Cable @ \$500/Motor (except for the ball mill drive which may cost \$5,000).
- 4. Haulage @ estimated \$2,000/trailer.
- 5. Fuel storage.
- 6. Assay office @ estimated \$40,000 for a fire assay facility (Au and Ag).
- 7. Tailing disposal.
- 8. Water supply system.
- 9. Cyanide destruction, if applicable.

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EQUIPMENT COSTS - DETAILS

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MODULE	PRODUCTION RATE	EQUIPMENT	HP	<u>wr. #</u>	\$
Crushing	6 TPH	Coarse Ore Bin		4,000	6,000
CLUSININ	U IFII	Coarse Ore Feeder	3	2,000	3,500
	**	#1 Jaw Crusher (8" x 10")	10	2,300	8,500
	911	3 Conveyors	10	2,500	0,500
	88	$(18" \times 100' \text{ total})$	6	10,000	15,000
	11	#2 Jaw Crusher (8" x 10")	10	2,300	8,500
	**	Vibrating Screen (2.5' x 5')	3	600	2,500
		SUB-TOTAL	32	21,200	44,000
Grinding	50 TPD	Feed Conveyor (18" x 15')	1	1,500	2,500
	"	Ball Mill $(5' \times 5')$	50	18,000	30,000
		Slurry Pump (2" x 2")	2	800	2,000
	**	Cyclone (6")		200	800
	78	Ball Mill Change	-	7,000	2,500
		SUB-TOTAL	53	27,320	37,800
Grinding	100 TPD	Feed Conveyor (18" x 15')	1	1,500	2,500
-	**	Ball Mill (6' x 5')	100	36,000	50,000
	**	Slurry Pump (3" x 3")	5	800	2,500
	**	Cyclone (10")		200	800
	38	Ball Mill Change		11,000	3,800
		SUB-TOTAL	106	49,500	59,600
Gravity	UP TO	Duplex Jig (12" x 18")	1	1,800	6,500
-	150 TPD	Feed Hopper		500	1,000
	38	Table (2' x 4')	0.5	300	1,900
<u> </u>		SUB-TOTAL	1.5	2,600	9,400
Flotation	50 TPD	Flotation Machine (2 m ³) 4 Cell Includes Cleaner	10	6,000	10,000
	**	Pump	1	300	1,800
		SUB-TOTAL	11	6,300	11,800
Flotation	100 TPD	Flotation Machine $(4-5 m^3)$	15	10,000	20,000
	34 94	4 Cells Includes Cleaner Pump	1	300	1,800
		SUB-TOTAL	16	10,300	21,800

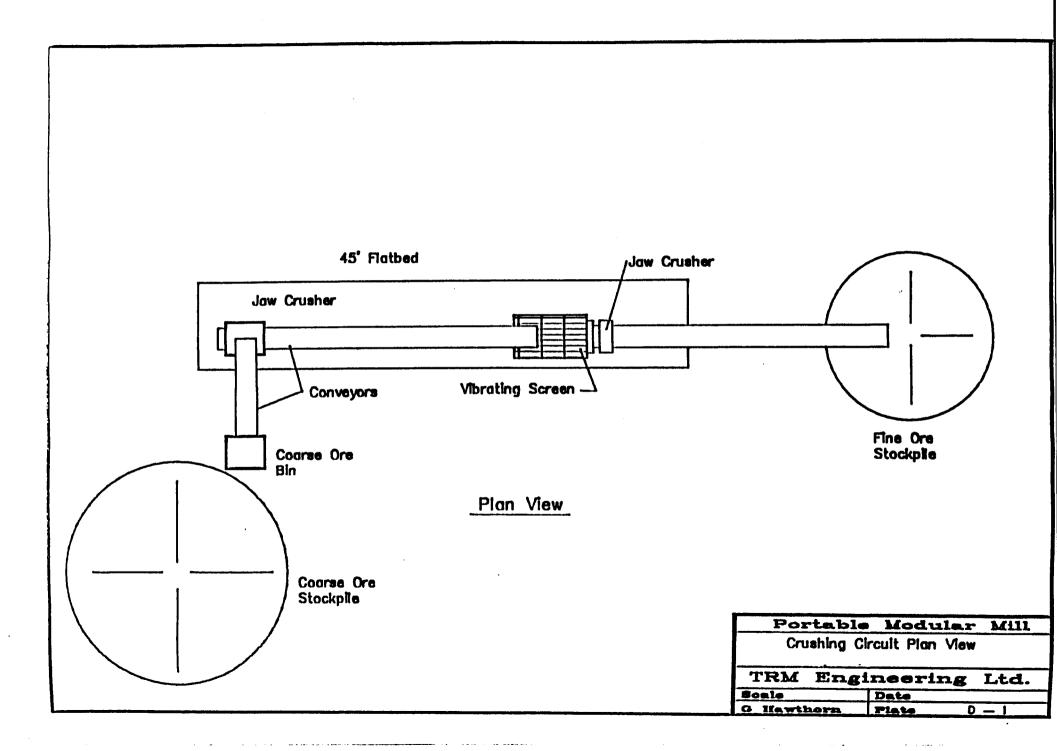
MODULE	PRODUCTION RATE	EQUIPMENT	HP	<u>wr. #</u>	\$\$
Reagents	50 & 100	2 Clarkson Feeders	0.5		1,500
	TPD	Reagent Mixing Tank	0.5	500	500
<u></u>		SUB-TOTAL	1	500	2,000
Concentrate	12 TPD	Settling Cone (1 MO)	0.5	2,000	2,500
Dewatering	FLOT. CONC.	Disc Filter (4'0 x 2 disc) Vacuum Pump (250 cfm)	1 5	3,000 800	12,000 2,800
<u></u> _		SUB-TOTAL	6.5	5,800	17,300
Leaching	12 TPD	Conveyor (18" x 10')	1	1,500	2,000
	FLOT.	Regrind Mix (250 cfm)	5	1,200	8,000
	CONC.	Leaching Tanks (4-6'0 x 6')*		2,400	2,800
	**	Agitators (4 @ 3 HP)**		1,600	12,000
	11	Screens (2 - 18"0)	0.5	200	5,500
	н	Pumps (2 Slurry)	2	600	3,600
	**	Blower	3	500	2,500
	18	Solid Tank & Pump	0.5	900	1,200
	14	Disc Filter (4'0 x 2 disc)	1	3,000	12,000
	**	Vacuum Pump	5	800	2,800
		SUB-TOTAL	9.5	11,700	52,400
* 24 hour (** 0.5 HP/m	contact time. 3.	•			
Leaching	50 TPD	Leaching Tanks (4 @ 10'0 x 10')		18,000	18,000
	10 10	Agitators* (4 @ 5 HP)	20	6,000	20,000
	14 33	Screens Blower	0.5 10	200 1,500	5,500 3,500
		SUB-TOTAL	30.5	25,700	47,000
Leaching	100 TPD	Leaching Tanks (5 @ 12'0 x 12' High)		35,000	35,000
	50 60	Agitators* (5 @ 7.5 HP)	42.5	10,000	35,:000
	н	Screens (2 - 18")	0.5	200	5,500
	**	Blower	20	2,000	6,000
* 0.25 110/2		SUB-TOTAL	63	47,200	81,500

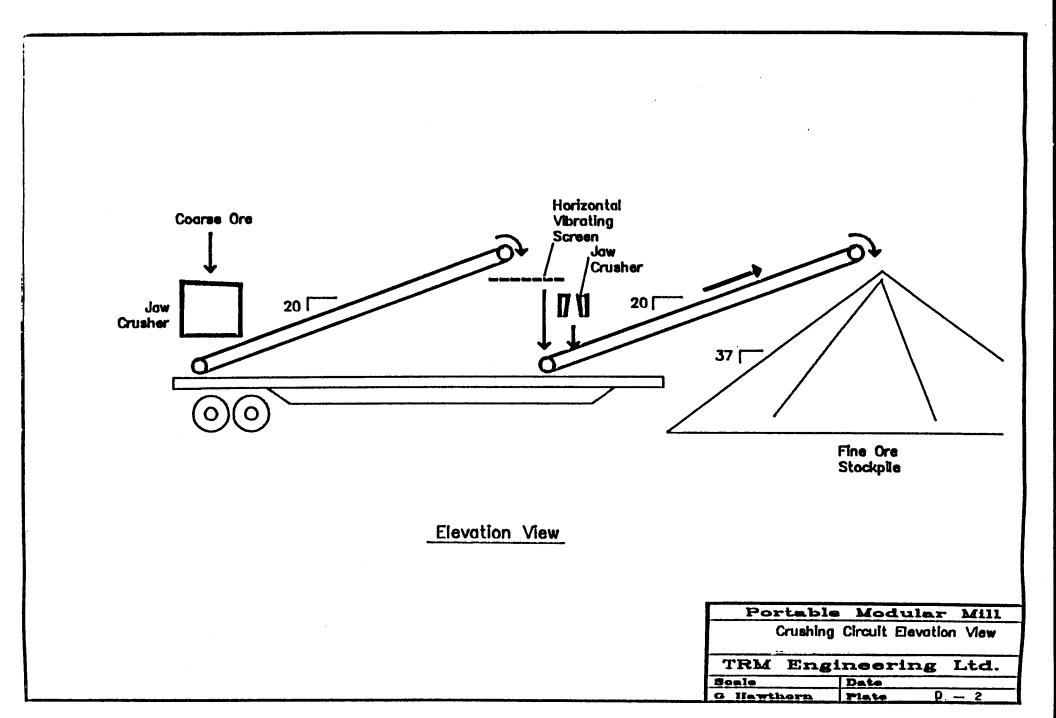
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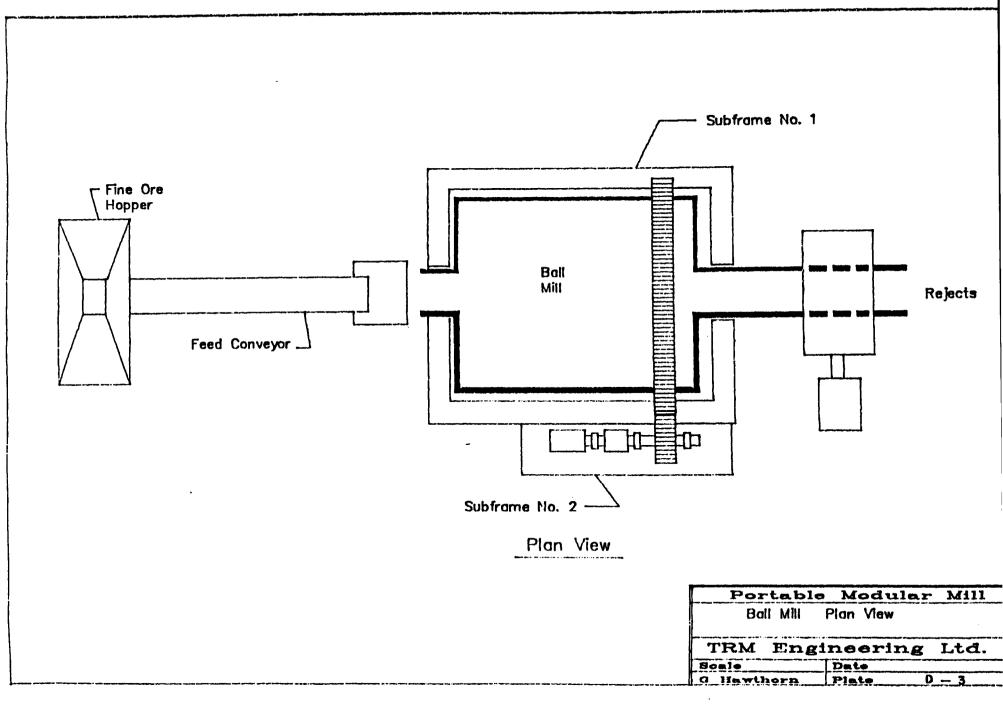
PRODUCTION RATE	EQUIPMENT	<u></u> <u>HP</u>	<u>wr. #</u>	\$
40 oz/DAY	Stripping Vessel		400	2,000
Au + Ag			400	500
18	Electric Heaters	16	100	1,500
56	Circ. Pump	0.5	50	400
18	Specialty Valving			600
11	Electrolytic Cell		100	3,000
н	Rectifier	0.5	50	800
	SUB-TOTAL	17	1,100	8,800
200 #/CARBON IN 8 HR	• •	(Propane)	1,000	3,000
	RATE 40 oz/DAY Au + Ag " " " " 200 #/CARBON	RATE EQUIPMENT 40 oz/DAY Stripping Vessel Au + Ag Strip Solution Tank "Electric Heaters "Circ. Pump "Specialty Valving "Electrolytic Cell "Rectifier SUB-TOTAL 200 #/CARBON	RATEEQUIPMENTHP40 oz/DAYStripping VesselAu + AgStrip Solution Tank"Electric Heaters16"Circ. Pump0.5"Specialty Valving"Electrolytic Cell"Rectifier0.5SUB-TOTAL17200 #/CARBON(Propane)	RATEEQUIPMENTHPWT. #40 oz/DAYStripping Vessel400Au + AgStrip Solution Tank400"Electric Heaters16100"Circ. Pump0.550"Specialty Valving"Electrolytic Cell100"Rectifier0.550SUB-TOTAL171,100200 #/CARBON(Propane)1,000

SUB-TOTAL

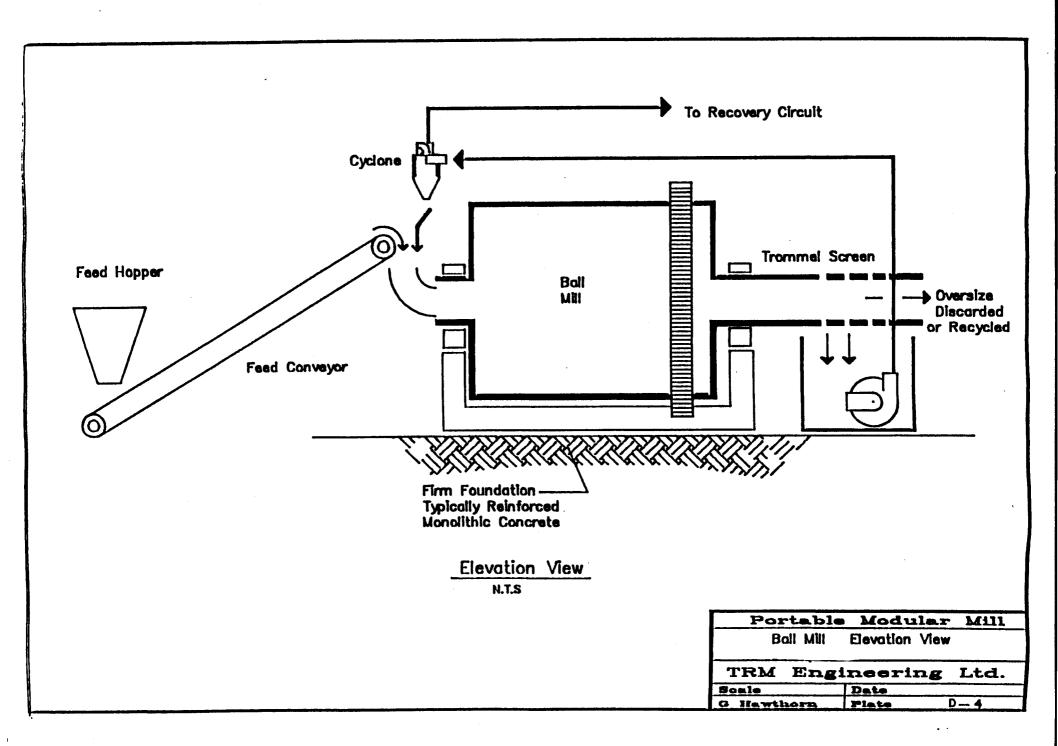
1,000 3,000

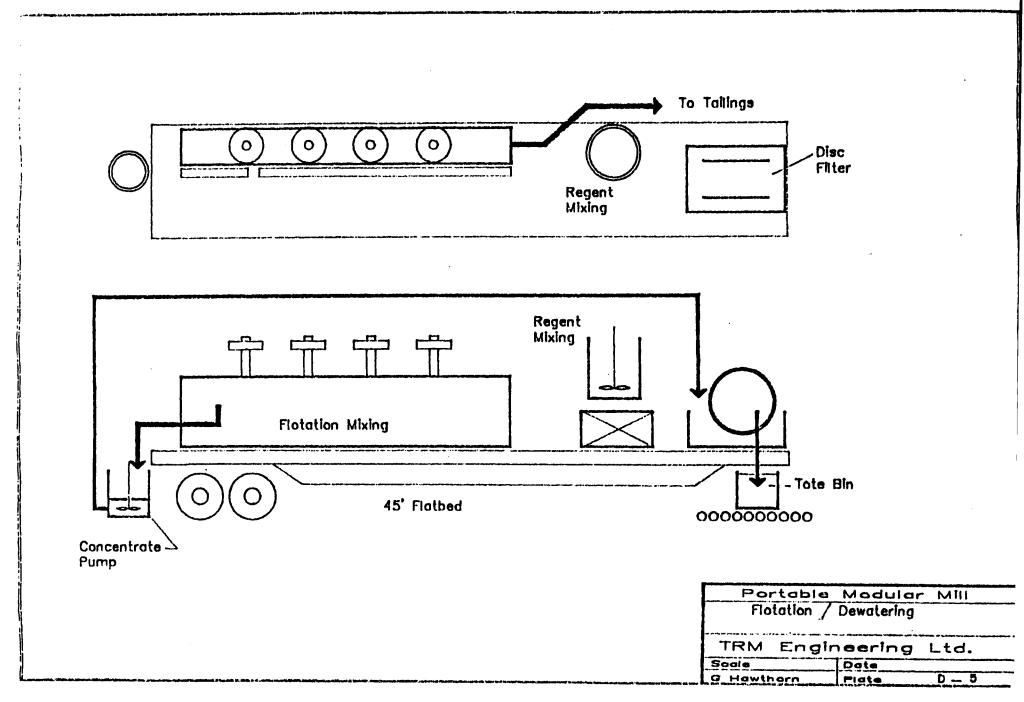


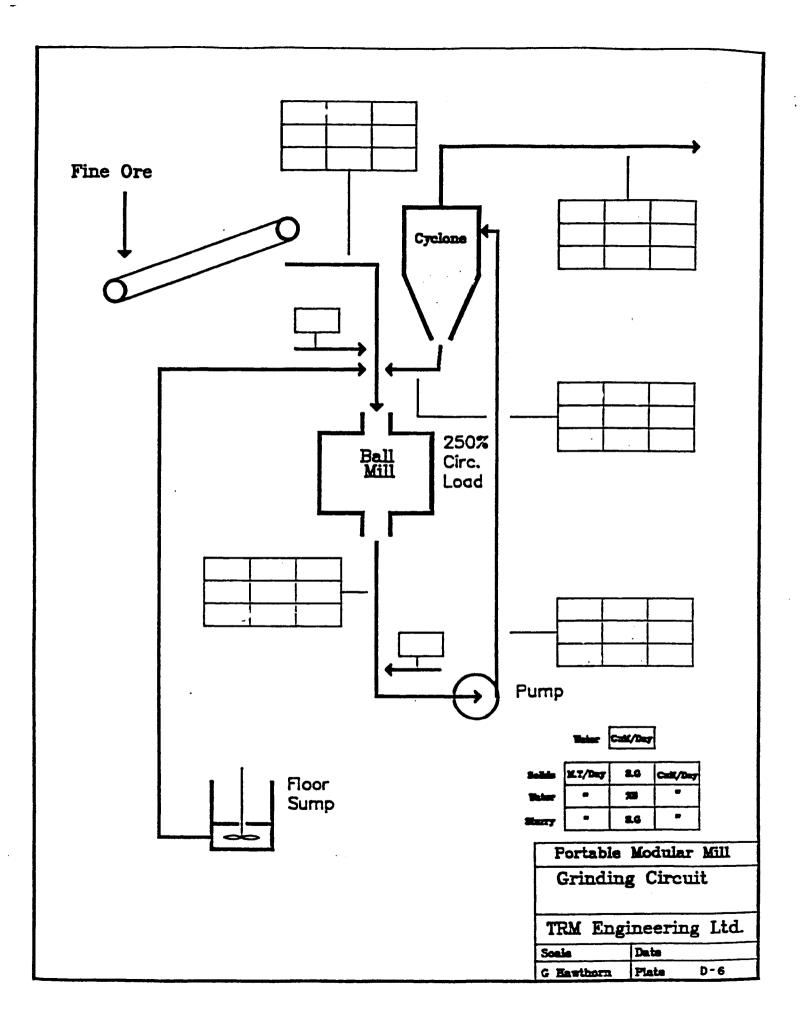


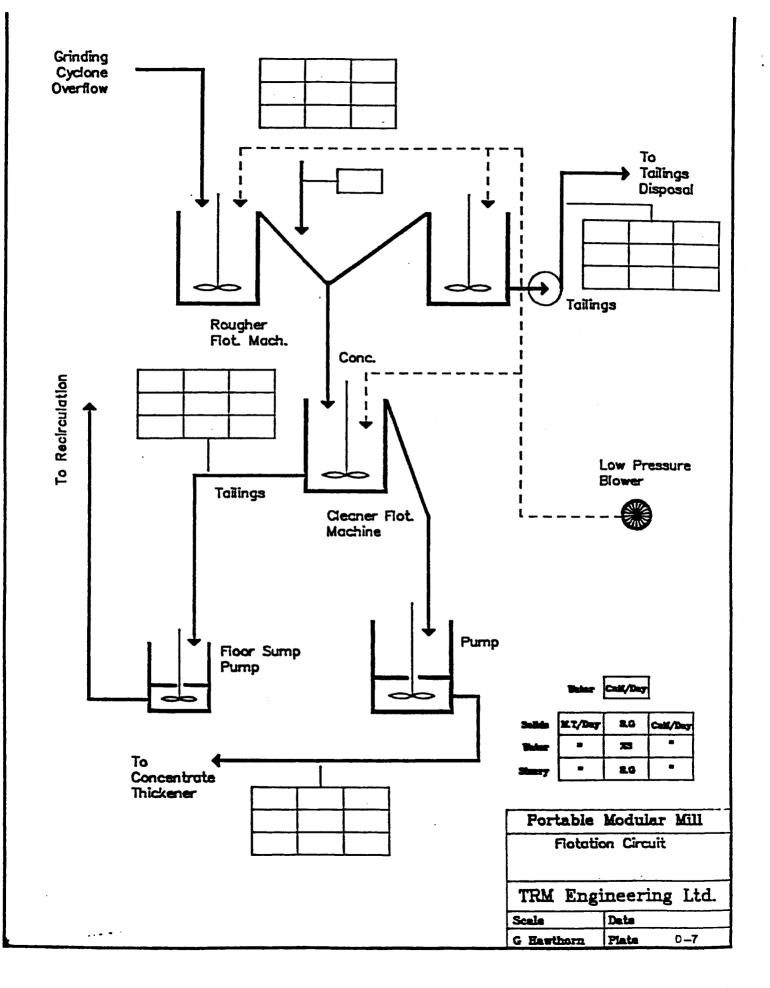


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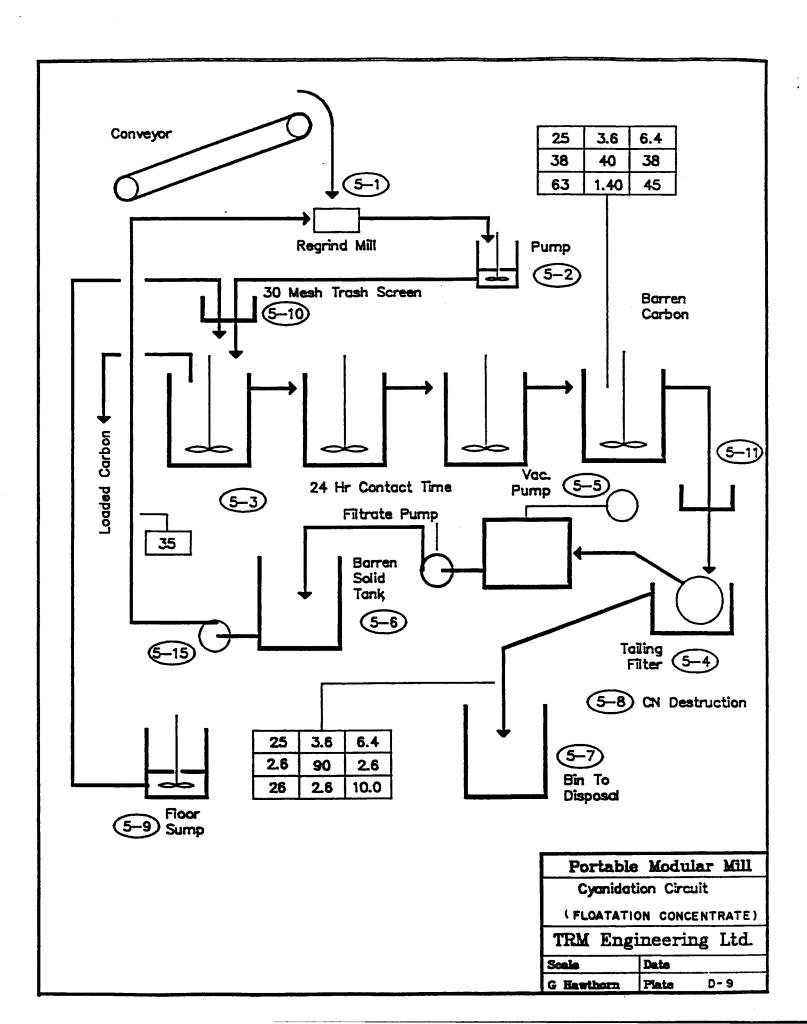


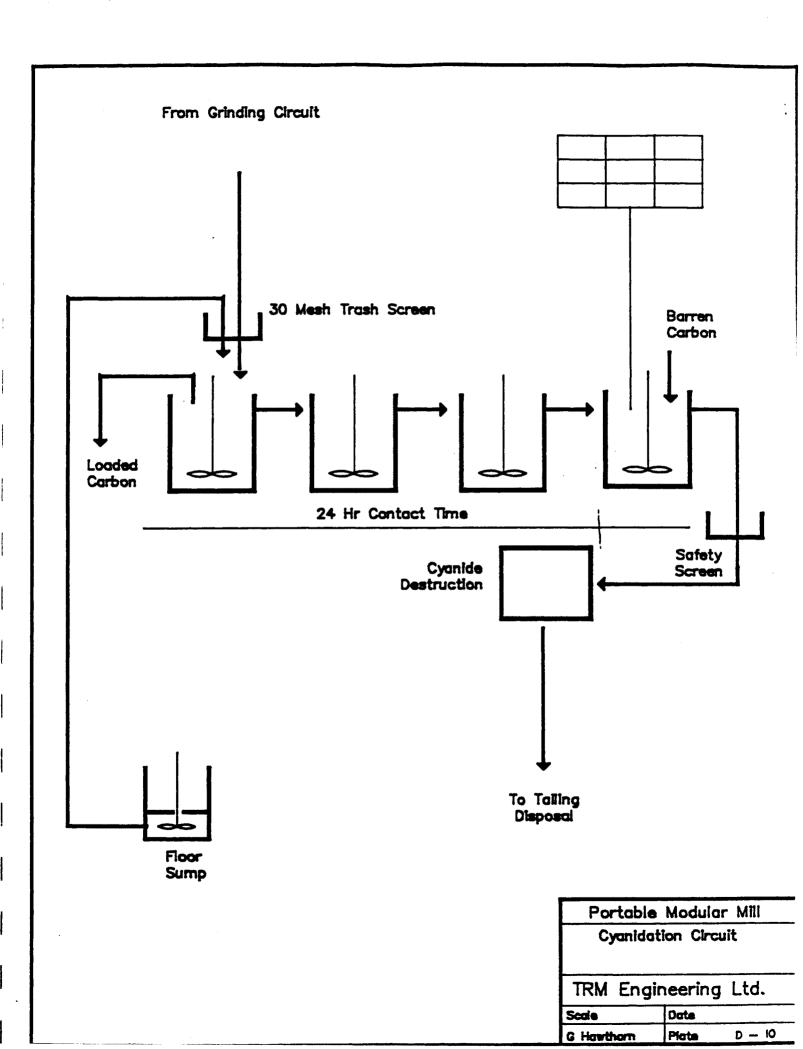


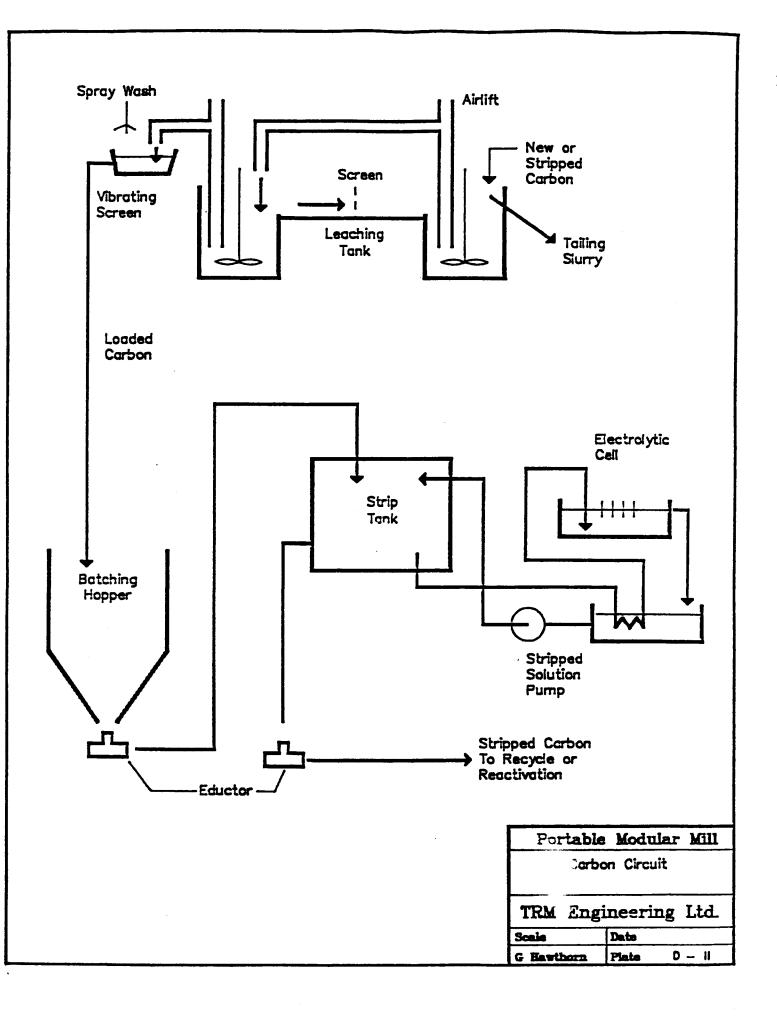


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. . To Recycle Thickener & Surge Tank Vent Vacuum 4 Pump Filtrate To Grinding Pump Circuit Filtrate Disc Filter Ccke AL Overflow To Thick. Pump Tote Bin Call /Dey Water MLT/Dey 3.6 Salida Cull/Day . æ . . 3.6 . Slarry Portable Mcdular Mill Flotation concentrate Dewatering Circuit To Cyanidation Circuit Beit Conveyor TRM Engineering Ltd. Late Scale Pints D-8 G Eawthorn







APPENDIX E

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SUPPLEMENTAL NOTES

CRUSHING EQUIPMENT

The purpose of the crushing plant is to reduce the size of the as-mined ore so that it can be fed to the subsequent grinding circuit.

Under ideal conditions, a single jaw crusher can accomplish this objective, although it is much more common to require a two-stage system.

Ideally, the feed opening of the primary crusher will be sufficiently large to accommodate the coarsest rock from the mining operation.

Unfortunately, almost no matter how large the primary crusher opening, eventually or frequently, the ore will contain oversize material. Those pieces which are obviously oversize will be reblasted in the mine, but near-size rock will be sent to the crushing plant where it may have to be rehandled.

This difficulty is overcome in small crushing plants by one of:

-- installing a grizzly (coarse stationary screen) on top of the coarse ore bin, and periodically sledging oversize;

-- expecting to do some blasting in the crushing plant;

- -- sledging oversize at the first crusher;
- -- discarding, at least temporarily, oversize from the primary crusher feeder or feed conveyor.

In the 1930s-50s, many of the small tonnage plants operated quite successfully with a single jaw crusher positioned so that ore fed by gravity from the coarse ore bin, through the crusher directly to the fine ore bin.

This type of very simple crushing plant is feasible where:

- -- the mine production is essentially all -225 mm (9");
- -- minus 25 mm (1") ball mill feed is acceptable;
- -- the ore does not contain cohesive clay or snow, which will plug the crusher.

The fineness of the crushing circuit product is critical, since the feed to the grinding circuit must be sufficiently fine to prevent an excessive amount of oversize rejects at the discharge end of the grinding mill. "Excessive" is defined as the condition where the operator reduces the plant feed rate due to what he considers to be excessive wheelbarrowing of oversize. Generally, a crushing plant product of -12 mm (1/2") is acceptable ball mill feed. Occasionally, a highly friable ore, i.e. one which has a high sulphide content, can be successfully ground from a very coarse, 25-30 mm (1.0-1.25") feed.

If the mine production is coarse and the ball mill feed needs to be fine, a 2 stage crushing system will be required.

If there is no clay or other cohesive component, options 1 and 2 are normally acceptable.

Options 3 and 4, although much more costly to install than 1 or 2, are imperative if the ore contains clay or snow, since either will cause packing in the secondary crusher. This condition seriously reduces the throughput rate.

For a small plant up to 100 tpd, crushing 1 shift/day, a 2 stage open-circuit jaw crushing plant as shown in option (1), will normally be quite satisfactory.

In specifying the secondary crusher, any one of jaw, cone, or rolls crusher is technically acceptable. A rolls crusher, in spite of its simplicity, requires regular welding to maintain the crushing surfaces. Since this work is tedious, it tends not to be adequately performed. This inevitably reduces the capacity of the grinding circuit.

A cone crusher, although an excellent secondary crushing machine, has the following characteristics:

-- higher capital cost;

- -- more difficult liner replacement than jaw crusher;
- -- somewhat lower mechanical reliability;
- -- poor availability of small cone crushers;
- -- greater overall height.

COMPONENT SELECTION

Bins

The selection of both the coarse and fine ore bins represents a compromise among:

-- minimizing capital cost;

-- minimizing, but not eliminating, the risk of running out of feed for the grinding circuit;

-- efficient utilization of labour and mobile equipment.

In virtually all underground mining operations, the mine itself will operate discontinuously, i.e. 1 or 2 shifts/day, 5 days/week, and the grinding circuit will operate continuously, i.e. 24 hours/day, 5 or 7 days/week.

It is therefore apparent that there must be sufficient surge capacity in the ore supply system to maintain steady feed to the grinding circuit. This can be provided at one or more of the following locations:

-- a coarse ore stockpile adjacent to the crushing plant; -- the coarse ore bin; -- a fine ore stockpile adjacent to the fine ore bin; -- the fine ore bin.

Crushers

Jaw crushers are available on both single and double toggle configuration. The former type is mechanically more robust, but are less readily available than single toggle crushers.

Jaw crushers are always fitted with a sacrificial toggle, which will break if malleable material (i.e. a loader tooth adapter) is fed into the crusher. One of the following precautions should therefore be practiced:

-- install a magnet ahead of the first crusher;

-- install a metal detector ahead of the first crusher;

-- station an operator ahead of the first crusher;

- -- stock at least 2 spare toggles, and know where replacements are readily available. This should be done in any case;
- -- DO NOT FABRICATE TOGGLES OUT OF STEEL PLATE, SINCE THIS MAY BREAK SOMETHING EXPENSIVE.

In many small plants, which have no location for a magnet ahead of the crusher, it is frequently less expensive to replace the occasional toggle than to provide the protection.

In the proposed two-stage jaw crushing plant, it may be prudent to install a small magnet ahead of the second crusher, since it will have a very small setting of . 12 mm (1/2").

Conveyors

Depending upon the site, up to 3 belt conveyors will be required to transport the ore through the crushing plant.

Industrial quality conveyors with a minimum width of 450 mm (18") should be selected. This width, although oversize for the crushing rate of 10-15 tph, will minimize spillage cleanup.

A 600 mm (24") wide conveyor is frequently more readily available than 450 mm, will also be satisfactory and may even be less expensive.

Provincial safety regulations require the installation of safety pull cords for emergency stopping.

Conveyor belting may be joined by: vulcanizing, mechanical fasteners, or cold splicing (gluing). For a small operation, fasteners are a good choice, since the procedure is easily learned and the fasteners are inexpensive.

Conveyor skirting, for spillage protection, should be constructed of 12 mm (1/2") skirt board rubber. The use of old belting should be avoided since the fabric reinforcing will trap mineral particles which will abrade and destroy the conveyor.

Ideally, the conveyor will be driven by a shaft-mounted speed reducer. These units are far less expensive to install than right angle drives and avoid the use of roller chains which, unless totally enclosed, have a short life expectancy.

Inclined conveyors will run backward if shut down under load - unless a backstop is incorporated into the drive. These are a good investment and should be installed on all inclined conveyors.

Vibrating Screens

In large crushing plants, vibrating screens are frequently used to size the final product of the plant. This practice is justifiable since it decreases the amount of material which has to pass through the secondary or tertiary crusher, and usually permits the installation of a smaller crusher than would otherwise have been selected.

In small crushing plants, the smallest crushing components generally have more capacity than the designed feed rate of the plant.

A small crushing plant can often be confidently designed and operated using either a single or two-stage circuit without any screening. This condition will arise if:

-- the ore does not contain clay or any other cohesive component;

- -- there is NO snow in the ore;
- -- it is not excessively wet;
- -- it is not frozen.

All other ore conditions necessitate the installation of a vibrating screen ahead of the secondary crusher. This screen may be operated in open- or closed-circuited configuration.

For most small plants, a single deck screen is satisfactory. Typically, the screen cloth will be woven wire construction with slotted openings, say 8 mm (3/8") or smaller * 40 mm (1.5").

An inventory of replacement screen cloth (typical life expectancy is 1 month) and rubber support bars should be maintained.

Normally, a screen deck is sized with an allowance of 0.1 sq. m. (1 sq. ft.) for each 1 tph (tonne per hour) of throughput.

The screen can be expected to be the greatest source of dust loading in the entire operation, and should therefore be well enclosed.

Dust Collection

In all likelihood, dust will be produced at the following locations:

- -- the screen;
- -- the crushers;
- -- all conveyor transfer points.

Occasionally, the ore will be sufficiently wet or water can be added to suppress most of the fugitive dust. However, no crushing plant should be operated without a dust collecting system which will both remove dust at its emission point, and clean the air before exhaust.

Several types of dust collecting systems are available:

- -- bag house, which uses a fabric filter to remove suspended solids;
- -- wet scrubber, in which the dust-laden air is passed through a curtain of water;
- -- impingement scrubber, in which water is sprayed into the eye of the dust collecting fan.

GRINDING

The purpose of the grinding circuit is to complete the comminution of the ore which was started by the crushers. The grinding mill(s) and associated classfier are sized so that ore will be broken sufficiently fine to liberate the valuable constituent(s) but not so fine as to impair its recovery.

In virtually all concentrating plants with capacities of less than 150 tpd, a single-stage ball mill circuit is utilized.

Grinding mills up to 1.8 m (16') diameter can generally be truck-transported fully assembled, provided the grinding charge is dumped from the mill. A 1.8 m diameter x 2.4 m long (6 x 8') mill will consume 125 HP and is capable of processing 100-150 tpd.

Although an oversized grinding mill can be operated at reduced capacity marely by decreasing the quantity of grinding media, this is usually a poor trade-off in energy consumption. Since the grinding mill is the largest consumer of power in the plant, it should be carefully sized so that it will successfully perform its design requirement without the expense of wasted energy. Any of the grinding mills installed in the modular mill should be closed-circuited with a cyclone to size the product.

COMPONENT SELECTION

Fine Ore Feeder

For the ball mill to produce consistent quality feed for the recovery circuit, it is essential that the feed rate be well controlled. This is easily accomplished by discharging ore from the fine ore bin onto a slow moving (5-8 m per minute) belt conveyor. The feed rate can be controlled by adjusting the feed opening or varying the conveyor speed.

Grinding Mill

As a rule-of-thumb, 0.9 tpd of ore is processed for each 1 HP of power consumed, i.e. a mill which consumes 100 HP will generally produce 90 MTPD (100 STPD) of feed for the recovery circuit.

Caution should be exercised when determining grinding mill powers to differentiate between installed and operating power. Older grinding mills are frequently driven by a motor which is beyond the power consuming capability of the mill itself. Reference should therefore be made to suitable texts to determine the actual power consumed.

The larger series of small grinding mills (+75 HP) are frequently driven by directly coupled wound rotor motors. These motors are very reliable, but the older type of switchgear (manual stepping starters) tends to be abused, and perhaps should be replaced with the modern autotransformer type. These are expensive but very reliable.

The very smallest mills are typically driven by a conventional, totally enclosed, fan-cooled (TEFC) motor through a V-belt drive. This arrangement is good since it uses readily available motors and switchgear.

Occasionally, a used grinding mill will be driven by a directly coupled motor and air operated clutch. This configuration is effective but does require a supply of air to engage the clutch.

Since ease of transportation is an important consideration for the modular mill, an important feature of the grinding mill is its compactness or ease of disassembly and reassembly for transportation. Many of the smaller concentrators use rubber liners in their grinding mills. The principal reason for their selection is the ease of handling lightweight rubber components as opposed to cast iron/steel. This feature can frequently reduce the relining time by 50%.

Classifiers

Before the ground ore leaves the grinding circuit, it is important that it be sized to avoid passing either too coarse or too fine material to the recovery circuit.

This is accomplished by installing a classfier in closed-circuit with the grinding mill.

The most commonly used classifier is the hydrocyclone (cyclone). These units are effective, inexpensive, and do not take up any floor area.

Occasionally, mechanical classifiers of the rake, bowl, or spiral type are available, but are rarely a good buy because of their large dimensions and periodical heavy maintenance.

Pumps

A a pump is required to feed the cyclone.

The pump should be a horizontal rubber-lined type. Many manufacturers supply good units and the only consideration is the price of the pump and spare parts.

The popular SRL (sand rubber lined) pump, which is manufactured by both Allis Chalmers and Denver Equipment, has undergone several revisions. Caution should therefore be exercised in purchasing more than one pump to ensure that the parts are interchangeable.

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